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ZHANGJIAGANG ECENG MACHINERY CO., LTD.

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ECENG MACHINE

PET 吹瓶设备专业制造商

Professional Manufacturer Of Blow Molding Machine



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Company Profile

公司介绍



张家港羽成机械有限公司是中国一家由三个工厂整合而成的专业的吹瓶包装全序列解决方案供应商(包括模具厂、吹瓶机厂、包装机厂)。我们提供从模具到吹瓶到包装、码垛、输送的全套自动化解决方案,显著降低生产成本。

公司主营产品包括:各类模具、各类吹瓶机、灌装旋盖一体机、油/水灌装生产线、贴标套标设备及装箱包装机械等,广泛应用于饮料、食品、日化等行业。所有产品均通过CE认证,符合国际质量标准。凭借精工生产和诚信经营理念,设备已出口170多个国家和地区,羽成致力于为全球客户提供定制化产品解决方案。"成就客户,不懈创新",羽成机械期待与您合作共赢。



Zhangjiagang Eceng Machinery Co., Ltd. is a professional provider of comprehensive blow-molding packaging solutions in China, integrating three specialized factories (mold factory, blow-molding machine factory, and packaging machine factory). We deliver fully automated solutions—from molds to blow molding, packaging, palletizing, and conveying—significantly reducing production costs.

Our main products include: various molds, blow-molding machines, integrated filling and capping machines, oil/water filling production lines, labeling/sleeving equipment, and case-packing machinery, widely applied in beverages, food, daily chemicals, and other industries. All products are CE-certified and comply with international quality standards.

With precision engineering and a commitment to integrity, our equipment has been exported to over 170 countries and regions. Eceng is dedicated to providing customized product solutions for global clients. "Achieving Customer Success, Relentless Innovation"—Eceng Machinery looks forward to collaborating with you for mutual success.



ECENG MACHINE

400+
年生产能力
Production Capacity

7200+
累计售出7200多台吹瓶机
Over 7200 bottle blowing machines



我们能为您解决什么?

WHAT CAN WE SOLVE FOR YOU?



研究
Research



开发
Develop



生产
Produce



为您提供
TO PROVIDE
YOU WITH



K SERIES

Fully Electric Pet Bottle Blowing Machine

全电式高速吹瓶机



项目 Item		K4	K6	K8	K10-2L	K12-2L	K5L3	K5L4	KB1	KB2
瓶子规格 Bottle type specification	模腔数 Cavity	4	6	8	10	12	3	4	1	2
	理论产量(BPH) Theory output	9000-10000	12000-15000	16000-20000	20000-24000	24000-26000	2500-3000	3000-4000	600-1000	1200-2000
	瓶子最大容量(L) Max.volume	2	2	2	2	2	7	7	20L	20
	瓶口最大外径(mm) Bottle mouth maximum overall diameter	24-30	24-30	24-30	24-30	24-30	24-63	24-63	28-70	28-70
	瓶身最大直径(mm) Bottle biggest diameter	100	100	100	100	100	185	185	350	350
	瓶身最大高度(mm) Bottle maximum height	330	330	330	330	330	360	360	550	550
电力规格 Power specification	灯管数量(pcs) Light tube quantity	32	32	32	32	32	32	32	48	48
	灯管功率(KW) Light tube power	1	1.25	1.5	1.5	1.75	1.75	2	1.5	1.75
	机器安装总功率(KW) All electric machine installation	42	52	68	78	78	68	78	80	100
	实际耗电量(%) Actual consumption	30-60	30-60	30-60	30-60	30-60	40-60	40-60	30-60	30-60
空压规格 Air pressure specification	工作压力(kg/cm ²) Work pressure	5-6	5-6	5-6	5-6	5-6	5-6	5-6	5-6	5-6
	吹瓶压力(kg/cm ²) Blow bottle pressure	25-45	25-45	25-45	25-45	25-45	25-45	25-45	25-35	25-35
冷冻水规格 Frozen water specification	工作压力(kg/cm ²) Work pressure	5-6	5-6	5-6	5-6	5-6	5-6	5-6	5-6	5-6
	温度范围(°C) Temperature range	10	10	10	10	10	10	10	10	10
机器规格 Machine specification	机器尺寸(m) Size of the machine	3.6x1.6x1.9	4.8x1.8x1.9	5.78x1.6x1.9	6.82x1.6x1.9	9.57x1.6x1.9	7.8x1.95 x2.54	9.8x1.95 x2.54	5.2x2.0 x2.0	6.26x2.0 x2.0
	机器重量(ton) Weight of the machine	4.3	6.1	7.45	8.2	11.6	9.6	10.6	4.6	7.1

SK/KX SERIES

Fully Electric Pet Bottle Blowing Machine

全电式高速吹瓶机



项目 Item		SK4	SK6	SK8	KX6	KX8	KX10	KX12
瓶子规格 Bottle type specification	模腔数 Cavity	4	6	8	4	6	10	12
	理论产量(BPH) Theory output	8000-10000	12000-14000	16000-18000	12000-14000	14000-18000	20000-24000	24000-26000
	瓶子最大容量(L) Max.volume	2	2	2	1	1	1	1
	瓶口最大外径(mm) Bottle mouth maximum overall diameter	25-45	25-45	25-45	25-29	25-29	24-30	24-30
	瓶身最大直径(mm) Bottle biggest diameter	100	100	100	72	72	72	72
	瓶身最大高度(mm) Bottle maximum height	330	330	330	270	270	220	220
电力规格 Power specification	灯管数量(pcs) Light tube quantity	32	32	32	32	32	32	32
	灯管功率(KW) Light tube power	1.25	1.25	1.5-2	1.25	1.5-2	1.5	1.75
	机器安装总功率(KW) All electric machine installation	42	49	72	49	72	65	71
	实际耗电量(%) Actual consumption	30-60	30-60	30-60	30-60	30-60	30-60	30-60
空压规格 Air pressure specification	工作压力(kg/cm ²) Work pressure	5-6	5-6	5-6	5-6	5-6	5-6	5-6
	吹瓶压力(kg/cm ²) Blow bottle pressure	25-45	25-45	25-45	25-45	25-45	25-45	25-45
冷冻水规格 Frozen water specification	工作压力(kg/cm ²) Work pressure	5-6	5-6	5-6	5-6	5-6	5-6	5-6
	温度范围(°C) Temperature range	10	10	10	10	10	10	10
机器规格 Machine specification	机器尺寸(m) Size of the machine	4.2*1.6*1.9	5.9x1.8x1.9	7.8x2.0x2.3	5.5x1.8x1.9	7.0x2.0x2.3	6.82x1.6x1.9	7.57x1.6x1.9
	机器重量(ton) Weight of the machine	4.3	6.1	7.45	6.1	7.45	8.2	11.6

Q SERIES

Fully Servo High-speed Automatic Bottle Blowing Machine

高速全电式吹瓶机



	项目 Item	Q3000	Q4500	Q6000	Q9000	QX9000	Q5L1	Q5L2
瓶子规格 Bottle type specification	模腔数 Cavity	2	3	4	6	6	1	2
	理论产量(BPH) Theory output	3000	4500	6000	7000-9000	9000	800	1500
	瓶子最大容量(L) Max.volume	2	2	2	2	1	5	5
	瓶口最大外径(mm) Bottle mouth maximum overall diameter	28-63	28-63	28-63	28-63	28-63	28-63	28-63
	瓶身最大直径(mm) Bottle biggest diameter	100	100	100	105	68	180	180
	瓶身最大高度(mm) Bottle maximum height	330	330	330	330	240	400	400
电力规格 Power specification	灯管数量(pcs) Light tube quantity	32	18	32	48	32	16	32
	灯管功率(KW) Light tube power	0.75	1.5	1	1.5	1.25	1.5	1.5
	机器安装总功率(KW) All electric machine installation	27	27	42	75	43	32	51
	实际耗电量(%) Actual consumption	30--60	30--60	30--60	40--70	30--60	30--60	30--60
空压规格 Air pressure specification	工作压力(kg/cm²) Work pressure	7-9	7-9	7-9	7-9	7-9	7-9	7-9
	吹瓶压力(kg/cm²) Blow bottle pressure	25-35	25-35	25-35	25-35	25-35	25-35	25-35
冷冻水规格 Frozen water specification	工作压力(kg/cm²) Work pressure	5-6	5-6	5-6	5-6	5-6	5-6	5-6
	温度范围(°C) Temperature range	10	10	10	10	10	10	10
机器规格 Machine specification	机器尺寸(m) Size of the machine	2.25x1.6x1.7	2.6x1.8x2.45	4.1x1.6x1.9	5.5x1.6x1.9	4.15x1.85x2.13	2.25x1.6x1.7	4.7x1.6x1.9
	机器重量(ton) Weight of the machine	2.5	3	3.9	4.5	4.5	2.5	3

J SERIES

Fully Servo High-speed Automatic Wide-mouth Jar Blowing Machine

高速全伺服广口吹瓶机



项目 Item		QJ2L2	QJ5L1	QJ5L2	J4	J6
瓶子规格 Bottle type specification	模腔数 Cavity	2	1	2	4	6
	理论产量 (BPH) Theory output	3000BPH	700-800BPH	1200-1300BPH	2400-2600BPH	6000-6500BPH
	瓶子最大容量 (L) Max.volume	2L	5L	5L	2L	2L
	瓶口最大外径 (mm) Bottle mouth maximum overall diameter	28-63mm	150mm	150mm	28-80mm	28-63mm
	瓶身最大直径 (mm) Bottle biggest diameter	100mm	180mm	180mm	100mm	105mm
	瓶身最大高度 (mm) Bottle maximum height	330mm	400mm	400mm	330mm	330mm
电力规格 Power specification	灯管数量 (pcs) Light tube quantity	32pcs	32pcs	32pcs	32pcs	48pcs
	灯管功率 (KW) Light tube power	0.75KW	1KW	1.5KW	1KW	1.5KW
	机器安装总功率 (KW) All electric machine installation	27KW	36KW	51KW	42KW	75KW
	实际耗电量 (%) Actual consumption	30%--60%	30%--60%	30%--60%	30%--60%	40%--70%
空压规格 Air pressure specification	工作压力 (kg/cm²) Work pressure	7-9kg/cm²	7-9kg/cm²	7-9kg/cm²	7-9kg/cm²	7-9kg/cm²
	吹瓶压力 (kg/cm²) Blow bottle pressure	25-35kg/cm²	25-35kg/cm²	25-35kg/cm²	25-35kg/cm²	25-35kg/cm²
冷冻水规格 Frozen water specification	工作压力 (kg/cm²) Work pressure	5-6 kg/cm²	5-6 kg/cm²	5-6 kg/cm²	5-6 kg/cm²	5-6 kg/cm²
	温度范围 (°C) Temperature range	10°C	10°C	10°C	10°C	10°C
机器规格 Machine specification	机器尺寸(m) Size of the machine	2.25x1.6x1.7	2.4x1.5x1.7	4.7x1.6x1.9	4.1x1.6x1.9	5.5x1.6x1.9
	机器重量 (ton) Weight of the machine	2.5ton	2ton	3ton	3.9ton	4.5ton

H SERIES

Hand-feeding High-speed Bottle Blowing Machine

手插式高速吹瓶机



项目 Item		QJ2L2	QJ5L1
瓶子规格 Bottle type specification	模腔数 Cavity	2	3
	理论产量(BPH) Theory output	1800BPH	2800BPH
	瓶子最大容量(L) Max.volume	2L	2L
	瓶口最大外径(mm) Bottle mouth maximum overall diameter	28-80mm	28-80mm
	瓶身最大直径(mm) Bottle biggest diameter	100mm	100mm
	瓶身最大高度(mm) Bottle maximum height	330mm	330mm
电力规格 Power specification	灯管数量(pcs) Light tube quantity	32pcs	32pcs
	灯管功率(KW) Light tube power	0.75KW	1KW
	机器安装总功率(KW) All electric machine installation	27KW	40KW
	实际耗电量(%) Actual consumption	30%~60%	30%~60%
空压规格 Air pressure specification	工作压力(kg/cm ²) Work pressure	7-9kg/cm ²	7-9kg/cm ²
	低压耗气量(L/ min) Low-pressure gas consumption	1000L/ min	1200L/ min
	吹瓶压力(kg/cm ²) Blow bottle pressure	25-35kg/cm ²	25-35kg/cm ²
冷冻水规格 Frozen water specification	工作压力(kg/cm ²) Work pressure	5-6 kg/cm ²	5-6 kg/cm ²
	温度范围(°C) Temperature range	10°C	10°C
机器规格 Machine specification	机器尺寸(m) Size of the machine	2.25×1.6×1.7	3×1.6×1.9
	机器重量(ton) Weight of the machine	2.5ton	3.5ton

YCQ SERIES

High-speed Automatic Bottle Blowing Machine

高速全自动吹瓶机



项目 Item		YCQ-2L-2	YCQ-2L-4	YCQ-5L-1
瓶子规格 Bottle type specification	模腔数 Cavity	2	4	4
	理论产量(BPH) Theory output	2400-2700BPH	4500-500BPH	4500-500BPH
	瓶子最大容量(L) Max.volume	2L	2L	2L
	瓶口最大外径(mm) Bottle mouth maximum overall diameter	28-80mm	28-38mm	28-38mm
	瓶身最大直径(mm) Bottle biggest diameter	100mm	100mm	100mm
	瓶身最大高度(mm) Bottle maximum height	330mm	330mm	330mm
电力规格 Power specification	灯管数量(pcs) Light tube quantity	32pcs	32pcs	32pcs
	灯管功率(KW) Light tube power	0.75KW	1.25KW	1.25KW
	机器安装总功率(KW) All electric machine installation	27KW	43KW	43KW
	实际耗电量(%) Actual consumption	30%~60%	30%~60%	30%~60%
空压规格 Air pressure specification	工作压力(kg/cm ²) Work pressure	7-9kg/cm ²	7-9kg/cm ²	7-9kg/cm ²
	低压耗气量(L/ min) Low-pressure gas consumption	1000L/ min	1600L/ min	1600L/ min
	吹瓶压力(kg/cm ²) Blow bottle pressure	25-35kg/cm ²	25-35kg/cm ²	25-35kg/cm ²
冷冻水规格 Frozen water specification	工作压力(kg/cm ²) Work pressure	5-6 kg/cm ²	5-6 kg/cm ²	5-6 kg/cm ²
	温度范围(°C) Temperature range	10°C	10°C	10°C
机器规格 Machine specification	机器尺寸(m) Size of the machine	2.25×1.6×1.7	4.1x1.6x1.9	4.1x1.6x1.9
	机器重量(ton) Weight of the machine	2.5ton	3.5ton	3.5ton

YC SERIES

Semi-automatic Bottle Blowing Machine

半自动吹瓶机



项目 Item		YC-2L-2	YC-2L-4	YC-5L-1	YC-5L-2	YC-20L-1	B4
产品规格 Product Spec	最大产品容量 Max.product volume(L\cav)	2L	2L	5L	5L	20L	2L
	瓶胚最大口径 Max.preform neck size(mm)	100	100	150	130	2000	28-38MM
	瓶子最大直径 Max.product diameter(mm)	180	180	200	200	400	180
	瓶子最大高度 Max.product height(mm)	300	300	400	400	600	300
	腔数 Cavities	2	4	1	2	1	4
	开合模行程 Die stroke(mm)	270	270	320	300	340	270
	最大磨具尺寸 Max.mould size(mm)	390*345	390*345	390*350	390*530	420*500	390*345
	模具厚度 Mould thickness	Adjustable	Adjustable	Adjustable	Adjustable	Adjustable	Adjustable
	模具间距 Mould spacing(mm)	Adjustable	Adjustable	Adjustable	Adjustable	Adjustable	Adjustable
	最大拉伸行程 Max.pulling stroke(mm)	400	400	500	500	500	400
	产量 Output(pch\h)	800	1500-2000	300	500-600	150	1500-2000
	机器尺寸 Machine size(LxWxH)(m)	1.46*0.58*1.8	1.7*0.58*2.1	1.56*0.7*1.9	1.7*0.85*2.1	2.18*0.77*1.96	1.46*0.58*1.8
	机器重量 Machine weight(KG)	650	650	700	800	1000	650
烘箱 Oven	总功率 Total power(KW)	16	16	16	16	15-40	16
	烘箱尺寸 Oven size(LxWxH)	1.35*0.55*1.15	1.45*0.65*1.15	1.45*0.65*1.15	1.45*0.65*1.15	2.37*0.68*1.65	1.35*0.55*1.15
	烘箱重量 Oven weight(KG)	300	300	330	330	380	300

COMBI SERIES

Combi Block Blowing-Filling-Capping All in One Machine

吹瓶-灌装-旋盖一体机



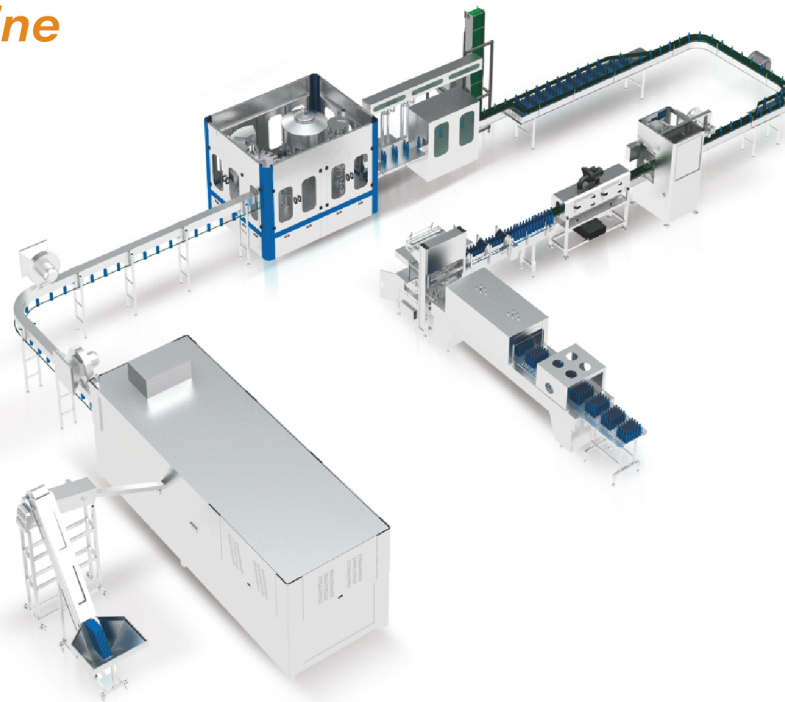
		项目 Item	COMB 15000	COMBI 18000	COMBI 24000	COMBI 28000	COMBI 32000	COMBI 2000-5L	COMBI 4000-5L	COMBI 1200-20L	
吹瓶机部分 Blowing Part	瓶子规格 Bottle type specification	模腔数 Cavity	6	8	10	12	14	2	4	2	
		理论产量 (BPH) Theory output	15000- 20000	18000- 24000	18000- 24000	18000- 24000	18000- 24000	1500- 2000	3000- 4000	1200	
		瓶子最大容量 (L) Max.volume	2L	2L	2L	2L	2L	5L	5L	20L	
		瓶口最大外径 (mm) Bottle mouth maximum overall diameter	28-30mm	28-30mm	28-30mm	28-30mm	28-30mm	38-70mm	38-70mm	38-72mm	
		瓶身最大直径 (mm) Bottle biggest diameter	105mm	105mm	105mm	105mm	105mm	185mm	185mm	320mm	
		瓶身最大高度 (mm) Bottle maximum height	330mm	330mm	330mm	330mm	330mm	380mm	380mm	450mm	
	电力规格 Power specification	灯管数量 (pcs) Light tube quantity	32pcs	32pcs	32pcs	32pcs	32pcs	32pcs	48	48	
		灯管功率 (KW) Light tube power	1.5KW	1.5KW	1.5KW	1.5KW	1.5KW	1.5KW	1.5KW	1.5KW	
		机器安装总功率 (KW) All electric machine installation	65KW	71KW	71KW	71KW	71KW	56KW	83KW	83KW	
		实际耗电量 (%) Actual consumption	40%--70%	40%--70%	40%--70%	40%--70%	40%--70%	40%--70%	40%-70%	40%--70%	
灌装机部分 Filing Part	灌装机参数 Machine parameter	灌装工位 Higher-pressure gas consumption	32	40	40	40	40	8	16	8	
		旋盖工位 Forzen water flow	4	6	12	16	18	2	4	4	
		最大瓶高 (mm) Work pressure	330mm	330mm	330mm	330mm	330mm	380mm	380mm	450mm	
		最大直径 (mm) Temperature range	105mm	105mm	105mm	105mm	105mm	185mm	185mm	320mm	
		最大容积 (L) Consumption	2L	2L	2L	2L	2L	5L	5L	20L	
		使用盖型 Size of the machine	塑料盖 Plastic Cap								
		灌装部分功率 (KW) Weight of the machine	9.6KW	11KW	11KW	11KW	11KW	9.6KW	14kw	14kw	
机器尺寸Machine Dimension		整机尺寸(m) Whole Machine Dimension	18*2.4*2.5	20*2.4*2.5	20*2.4*2.5	20*2.4*2.5	20*2.4*2.5	13*2.4*2.5	18*2.4*2.5	18*2.4*2.5	

OF SERIES

Oil Filling Production Line

油灌装生产线

01. Automatic Bottle Blowing Machine
02. Air Conveyor
03. Oil Filling Machine
04. Cap Machine
05. Flat Conveyor
06. Belt Conveyor
07. Labeling Machine
08. Bottle Shrink Wrapping Machine



WFL SERIES

Drinking Water Production Line

瓶装水生产线

CAPACITY
3000~36000 B/H



QGF SERIES

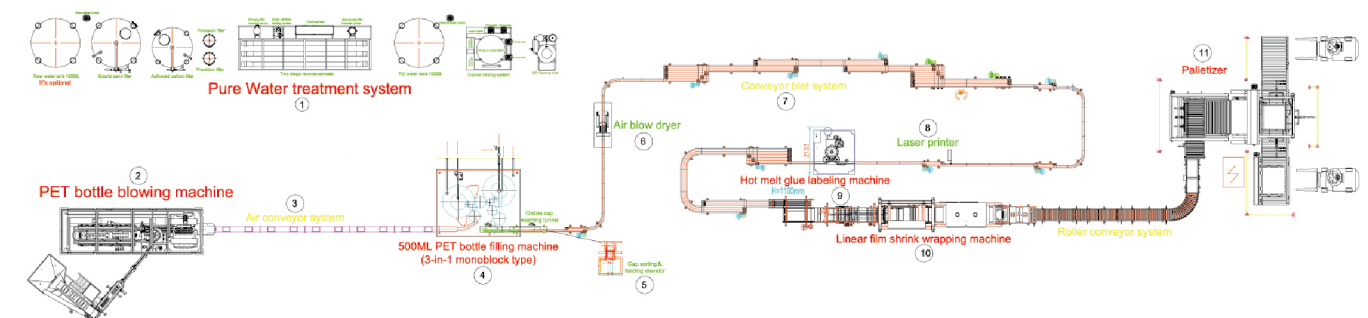
3-5 Gallon Bottle Filling Line

全自动桶装水生产线

01. External Bottle Brushing Machine
02. Automatic Decapping Machine
03. QGF Series 3-in-1 Alcohol Filling Machine
04. Bucket Steam Shrink Cap Machine
05. Automatic Bagging Machine



Water Filling Line Layout Diagram



- | | |
|----------------------------|----------------------|
| 01. Water Treatment System | 07. Bottle conveyor |
| 02. Bottle Blowing Machine | 08. Code printer |
| 03. Air Conveyor System | 09. Labeling Machine |
| 04. Filling Machine | 10. Shrink Wrapper |
| 05. Cap Elevator | 11. Palletizer |
| 06. Blow Dryer | |



Sticker Labeling Machine
不干胶贴标机



项目 Item	510B	515B	610B	620B
贴标方式 Labeling method	Round bottle Labeling machine	Position labeling Machine	Single side labeling Machine	Double sides labeling Machine
标签类型 Label type	Self-adhesive, PVC label [optional transparent label]			
电压 Power	2KW	2KW	2KW	2KW
产能 Capacity	20-150b/m Optional high-speed machine: 300 bottles/min four-axis motion control			

Automatic Sleeve
Labelingmachine
全自动套标机



项目 Item	150B	250B	350B	450B	150D
输入功率 Input power	2.0KW	3.0KW	4.0KW	5.0KW	5.0KW
输入电压 Input power	220V	220V	220V	220V	220V
产能 Capacity	150 Bottle/min	250 Bottle/min	350 Bottle/min	450 Bottle/min	150 Bottle/min
机器尺寸 Size [LxWxH]	2100x850x2000mm	2100x850x2000mm	2400x850x2000mm	2400x850x2000mm	2800x850x2000mm

Automatic Opp Labeling Machine
热熔胶贴标机



项目 Item	1H-STD 单头	6H-PRO 6头	8H-STD 8头标准版	8H-PRO 8头专业版	8H-Ultra 8头升级版	12H-PRO 12头	16H-PRO 16头	24H-PRO 16头
适用瓶型 Applicable bottle type	Big bottle	21-5L round bottle	200ml-2L round bottle	200ml-2L round bottle	200ml-2L round bottle	200ml-2L round bottle	200ml-2L round bottle	200ml-2L round bottle
电源 Power	380V 50/60Hz,6KW	380V 50/60Hz, 8KW	380V 50/60Hz, 8KW	380V 50/60Hz, 8KW	380V 50/60Hz, 8KW	380V 50/60Hz, 9KW	380V 50/60Hz, 9KW	380V 50/60Hz, 10KW
产能 Capacity (B/H)	800-1000	3000-5000	8000	12000	15000	12000-15000	15000-18000	24000
重量 Weight	1000kg	1800kg	1800kg	1800kg	1800kg	2000kg	2500kg	3000kg
尺寸 Size (LxWxH)	1650x1500 x1800mm	Depending on the size of the bottle	1820x1440 x2053mm	1820x1440 x2053mm	1820x1440 x2053mm	2090x1640 x2053mm	2103x1856 x2053mm	2193x1970 x2053mm

Case Packing Machine
抓取式装箱机



型号Mlod	10C
包装速度 Packing speed	5-6 Pc/min(每组抓头) (Each mechanical gripper)
电源 Power	380V.50/60HZ.3KW
气源供应 Air source supply	0.4~0.6Mpa,1500L/Min
重量 Weight	1000kg
尺寸(长/宽/高) Size(L/W/H)	5600x1650x2250mm

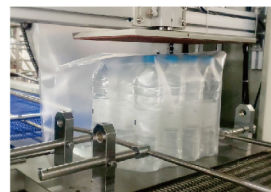


Drop Type Carton Packing Machine
跌落式装箱机

型号Mlod	15C
包装速度 Packing speed	15pcs/min 15箱/分钟
机器尺寸 Size	1300x1300x2100mm
输送线长度 Conveyor length	4700mm
电源 Power	380V,50/60Hz,3KW
重量 Weight	600kg



Shrink Wrapping Machine
全自动膜包机



型号Mlod	EM-10B	EM-18B	EM-25B	EM-15P	EM-25P
名称 Name	L型膜包机 L type shrink film wrapping machine	直线式膜包机 Linear type shrink film wrapping machine	裹包机 single roll shrink film wrapping machine	半托膜包机 Tray film shrink wrapping machine	半托裹包机 Tray single roll film shrink wrapping machine
电源 Voltage	380V/50-60HZ				
功率 Power	24KW	30KW	40KW	30KW	51KW
产量 (500ML Round botte) Capacity(B/H)	8-10pack/min	10-18pack/min	20-25pack/min	10-15pack/min	20-25pack/min
外形 Dimension(L*W*H)	6199X3656X2100mm	13490X1100X2100mm	13700×1500×2500mm	13700×1500×2500mm	2500×700×450mm
重量 Weight	1200kg	2300KG	4100KG	3000KG	5500KG

MOULD
模具

