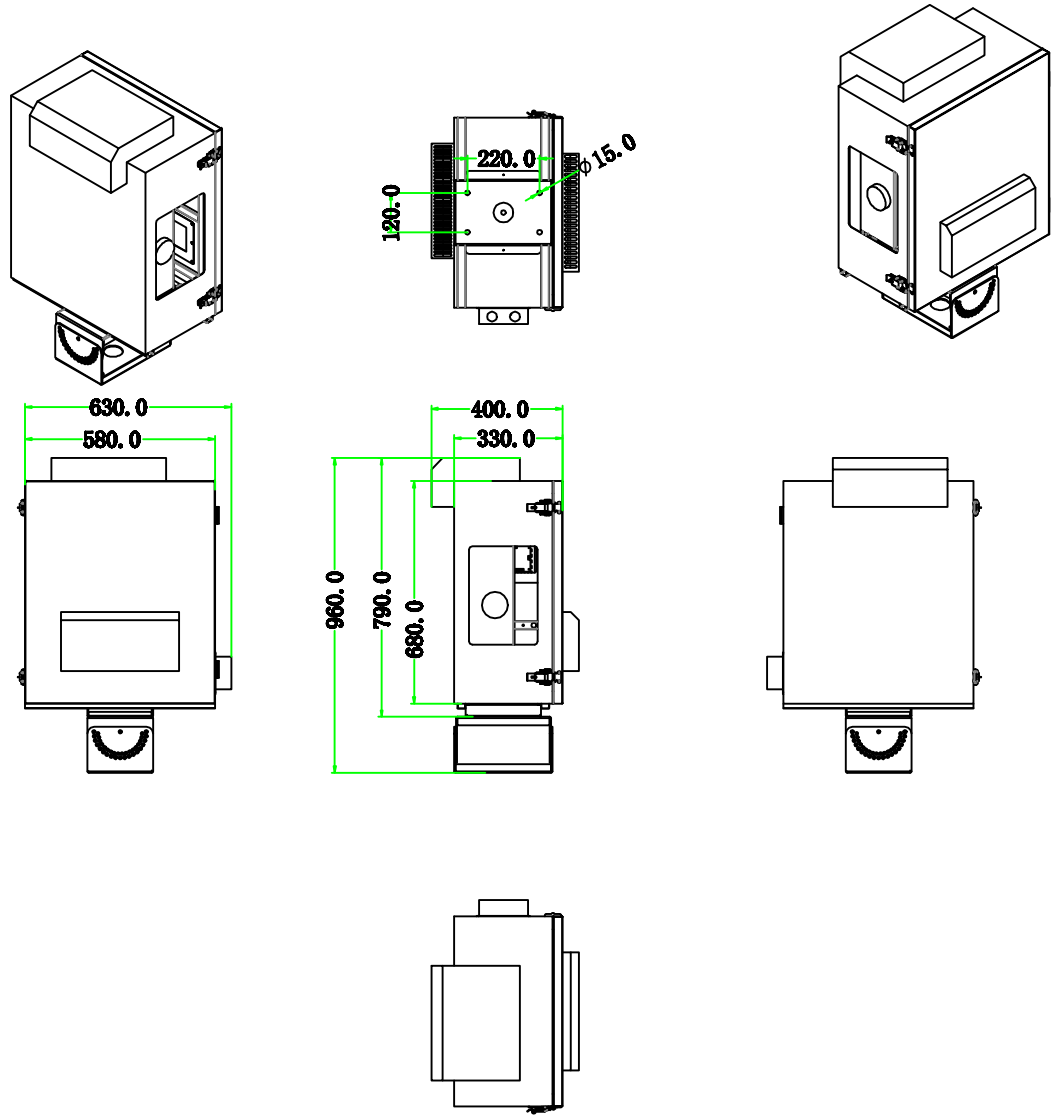
220.0
φ15.0
120.0
630.0
580.0
400.0
330.0
960.0
790.0
680.0