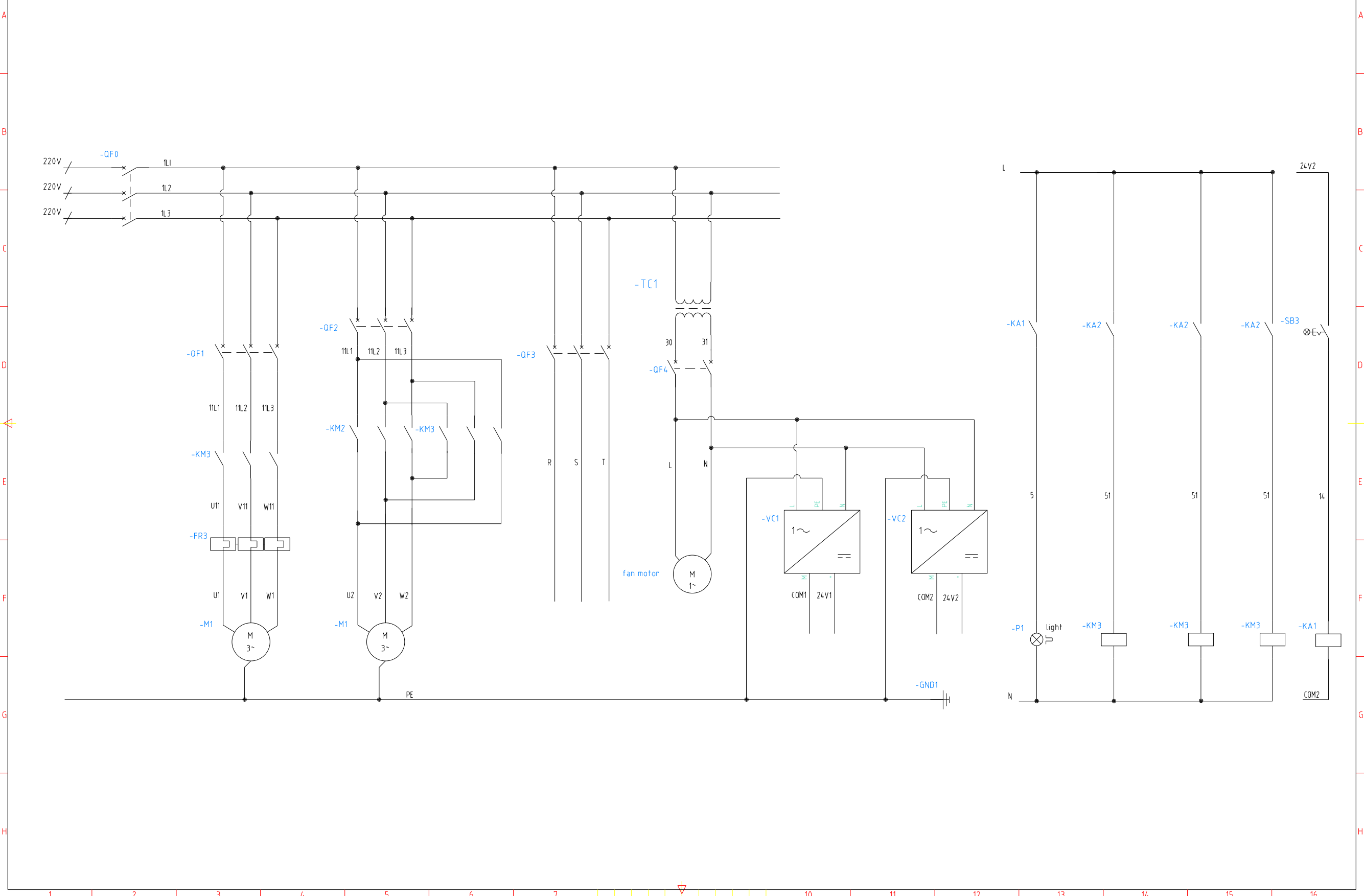
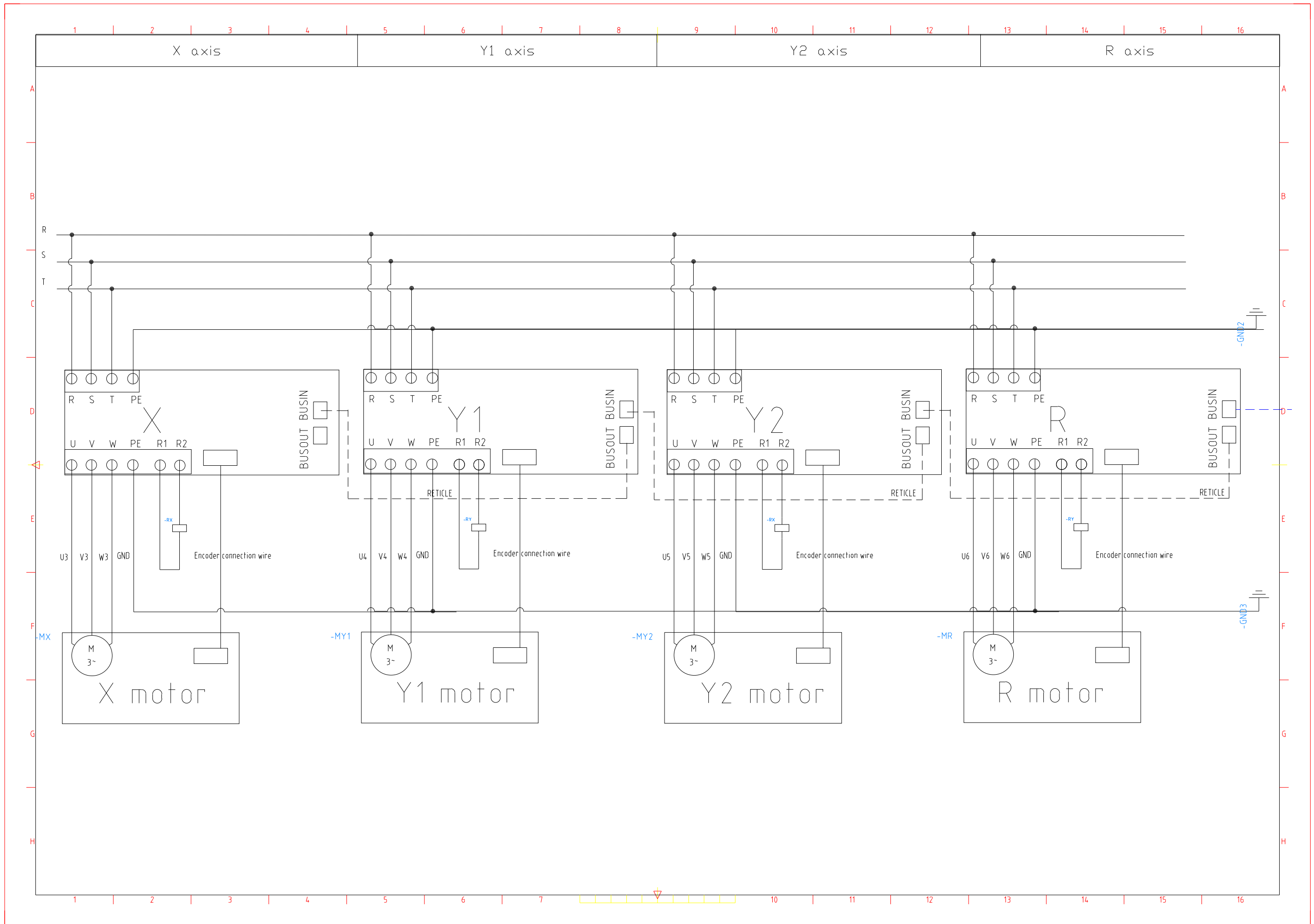


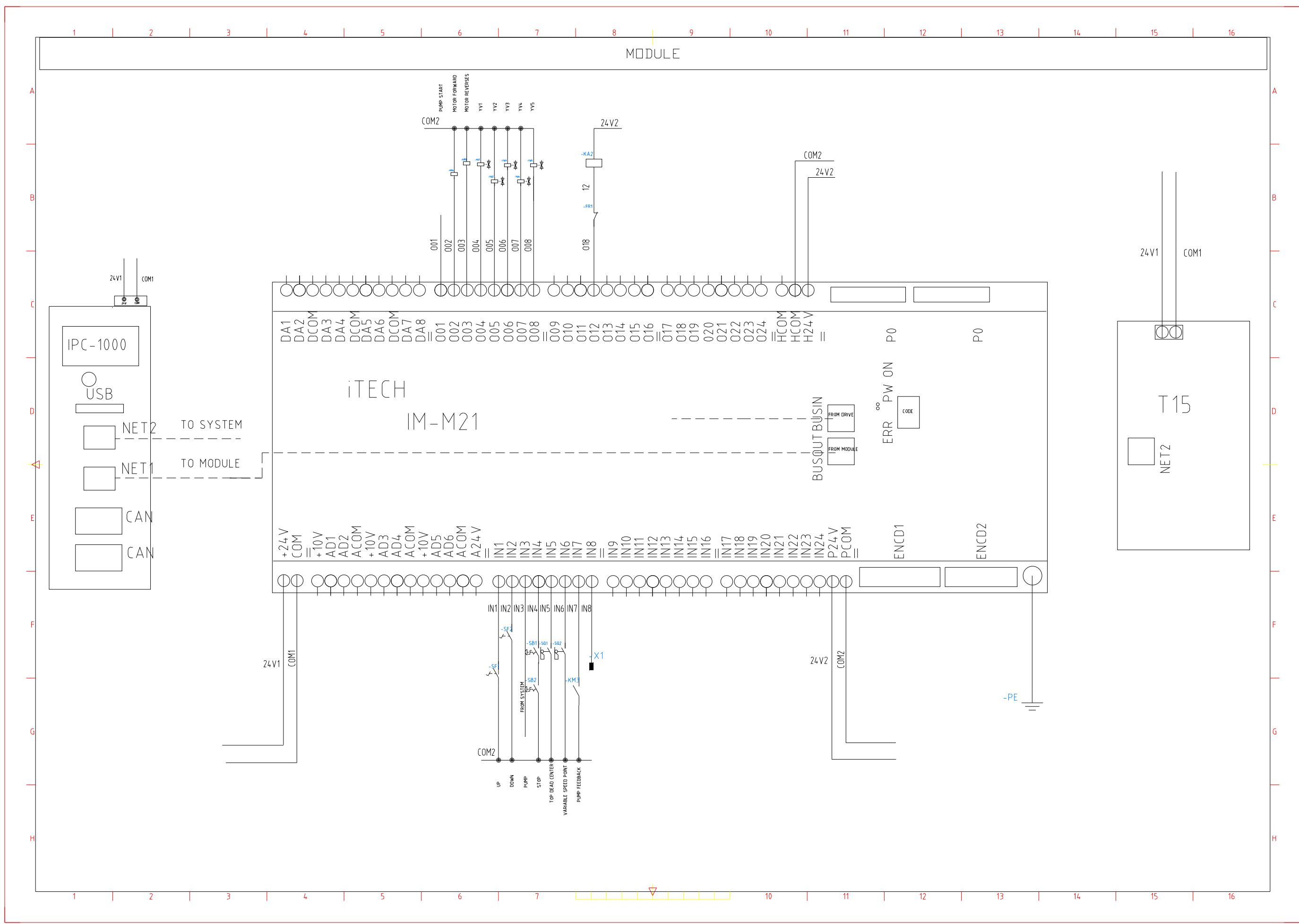
JUGAO CNC MACHINE JIANGSU CO.,LTD

TOTAL:T15(X+Y1+Y2+R+1)

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
main breaker	pump motor start/stop	compensation	control power	switch power			light	pump start	foreward	reversal	light start				







MODULE

iTECH
IM-M21

IPC-1000

USB

NET2 TO SYSTEM

NET1 TO MODULE

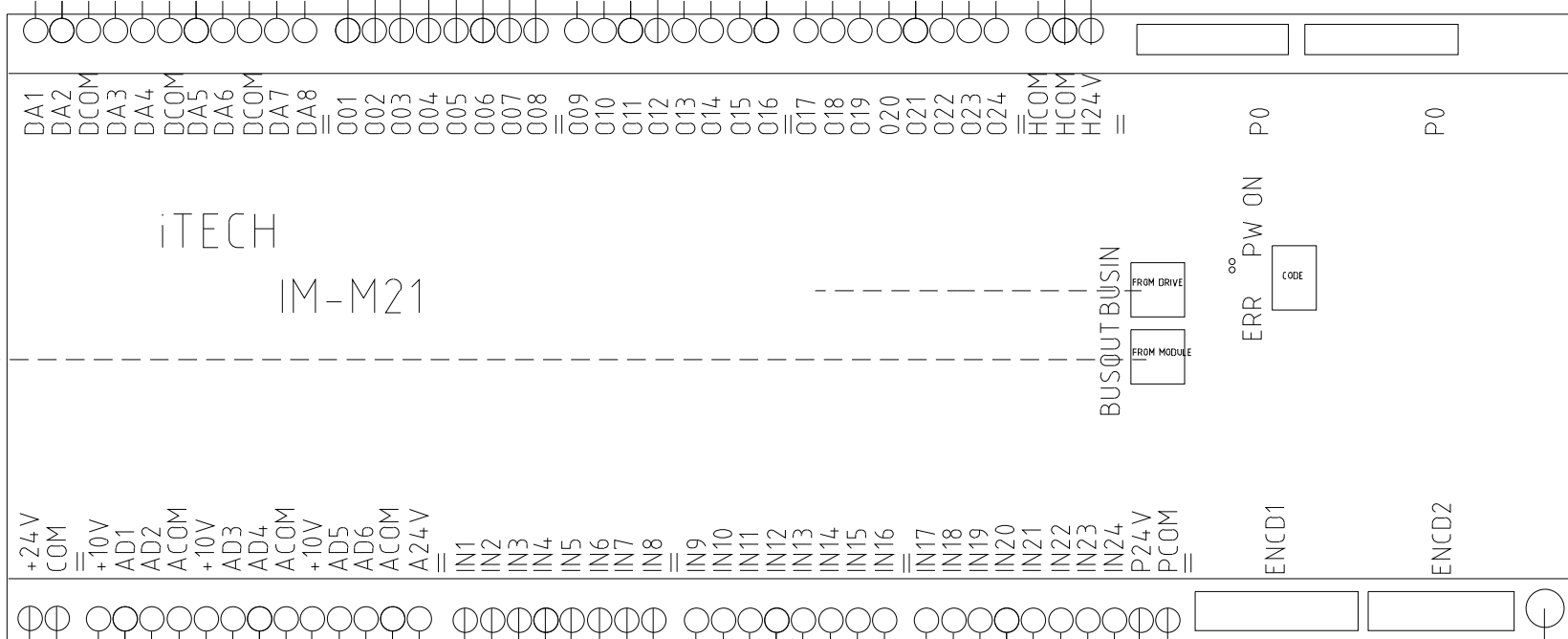
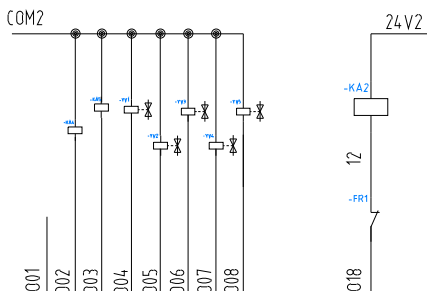
CAN

CAN

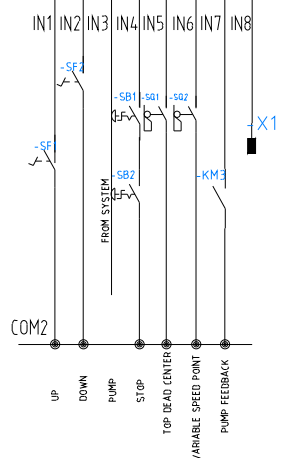
T15

NET2

PUMP START
MOTOR FORWARD
MOTOR REVERSE
YV1
YV2
YV3
YV4
YV5



24V1 COM1



24V2 COM2

-PE

BUSOUT BUSIN
FROM DRIVE
FROM MODULE

ERR PW ON P0

∞

CODE

ENCD1

ENCD2

P0

P0

DA1 DA2 DCOM DA3 DA4 DCOM DA5 DA6 DCOM DA7 DA8
DI1 DI2 DI3 DI4 DI5 DI6 DI7 DI8
AI1 AI2 AI3 AI4 AI5 AI6 AI7 AI8
AO1 AO2 AO3 AO4 ACOM
+24V COM +10V
IN1 IN2 IN3 IN4 IN5 IN6 IN7 IN8
IN9 IN10 IN11 IN12 IN13 IN14 IN15 IN16
IN17 IN18 IN19 IN20 IN21 IN22 IN23 IN24
P24V PCOM
HCOM HCOM H24V

24V1 COM1