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Part I. Introduction of MFMSp series

1.1 Description of MFMSp power supply

1.1.1 General information

Current & Power specification:

MFMSp series (Medium frequency magnetron sputtering power supply) can adjust the output current (power). By adjusting the current or power button, the current (power) can be adjusted linearly. After setting, no matter how the vacuum load changes or the grid changes, the current (power) setting value will not be affected.

1.1.2 Technical specifications

Function technical specifications:

Start up control mode: the machine is controlled by the front control panel and the computer is controlled by the 9-core aviation plug on the rear panel.

Current (power) output control mode: the output controlled by manually adjusting the front current (power) button or the output controlled by the 9-core aviation plug on the rear panel.

Physical technical specifications:

Input voltage:	3×380Vac ± 5%, 50Hz, +N+PE.
Output power:	the maximum output power is 200kW
Output frequency:	20kHz ~ 100kHz.
Current adjustment:	0 ~ 200A adjustable
Boundary dimension:	590 × 440 × 275mm
Weight of the machine:	40kg-120kg

Ambient temperature:

Work:

Minimum 0 °C, maximum 40 °C, (24-hour average maximum temperature: 35 °C).

Storage:

If the equipment is stored in the packing box, the operator shall be clear about the temperature of the place where it is placed and ensure that it does not exceed the maximum ambient temperature. Minimum - 5 °C, maximum 45 °C.

Transportation:

Minimum - 5 °C, maximum 45 °C.

Pollution:

The cooling air shall not contain corrosive steam, particles and electric conduction. Particles and moisture absorbing particles will become conductive particles.

Humidity:

relative humidity $\leq 80\%$; no condensate or ice.

Atmospheric pressure:

Work: 800 mbar minimum. (approximately 2000m above sea level).

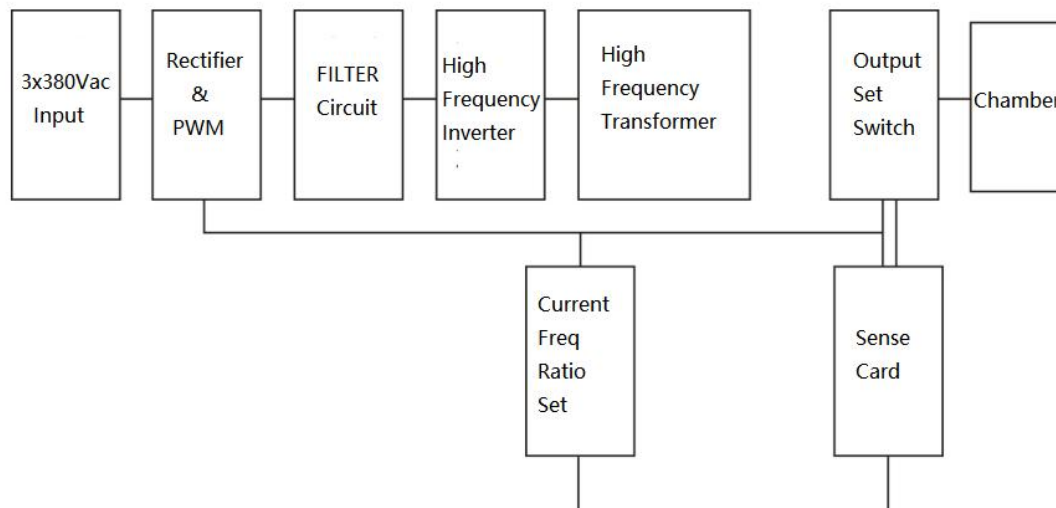
Storage: 800 mbar minimum. (approximately 2000m above sea level).

Transportation: 660 mbar minimum. (approximately 3265m above sea level).

Cooling: the ambient temperature is 0-45 °C; 9 inches space left behind the equipment storage, 1 inch space on the both sides and 1 inch space on the top

1.2 Control of MFMS power supply

1.2.1 System block diagram



After rectifying, the input three-phase power supply is adjusted to DC voltage by filter circuit, then converted to high-frequency oscillation by high-frequency inverter circuit, and output after rectifying by high-frequency transformer isolation transformer, finally according to the set output waveform parameters.

During the process of design and manufacture, the power supply fully attracted a lot of field experience and the design essence of foreign countries, thus ensuring the high reliability of the product. Because the power supply will work in the state of high power output for a long time, we reserve sufficient margin in the selection of device parameters, and the margin of key components is more than 5 times. At the same time, all semiconductor materials are imported famous brand products, stable and reliable.

1.2.2 Terminals

Input terminal:

AC input connection is connected with standard terminal block.

Output terminal:

There are two terminal blocks (one in red and one in black) on the rear control board, which can be connected by cable with wire diameter greater than 10 square mm and insulation voltage greater than 1KV. There is no actual limit to the length of the cable. For the location of the output power terminals.

1.2.3 Front control panel

The control functions described below enable the operation to be controlled through the MFMSF front control panel.

Power switch:

turn on or off power

The digital display:

the digital meter can display the actual output voltage and current value. From left to right, current and voltage, power are displayed in sequence.

Current (power) adjusting potentiometer:

adjusts output current (power) constant value

◆ **Attention:** Forbidden to connect the wrong input three-phase power and input voltage range $380V \pm 5\%$.

Part II. MFMSF power supply application

2.1 Preparation before application

Installation**Unpacking**

Unpack the power supply and check it carefully. Check for actual damage. If you see any sign of shipping damage, please contact XDD and the carrier immediately. The shipping box should be kept in order to make necessary claim to the carrier.

Cooling requirements:

MFMSF series power supply has water cooling requirements:

Requirements for water cooling mode:

The cooling water pipe shall be firmly connected to avoid water leakage and damage to the power supply.

Cooling water inlet temperature is lower than 20 °C, cooling water pressure is 1.5-3.0kg/cm².

Softened water shall be used for cooling water to prevent scaling. During the working process, the cooling water must be ensured to be unblocked.

Spacing requirements:

The distance between the top of the MFMSP and the top of the enclosure must be 1 inch (25 mm).

The distance between the back of the MFMSP and the back of the enclosure must be 9 inches (229 mm), and there should be enough ventilation.

2.2 Rear panel installation

Earthing

Ground connection. The earth is not an equipotential surface, and the potential of the earth changes with its position. In addition, it has another property: unlike the circuit conductor in the circuit, it will not conduct to the place where it is used. However, in order to prevent the risk of electric shock, grounding is often used as a protective measure.

The ground wire is a conductor, a group of conductors, a grounding grid or a grid in close contact with the ground to provide connection with the ground. The ground wire determines the minimum ground potential of an electrical system.

There is a protective grounding terminal at the terminal strip of the rear control panel (see the figure of the rear control panel on the attached page). Please connect the grounding post to the ground wire with a standard conductor of at least 6 mm².

◆ **danger!** Before any wiring, the protective grounding terminal on the rear control board of MFMSP shall be connected with the protective grounding device / ground wire.

Connection of input three-phase electricity:

The power supply needs $380 \pm 5\%$, 50Hz, three-phase five wire alternating current. There is no phase sequence, the input is 4-bit or 5-bit terminal block, and the conductor color at the terminal is in accordance with the national standard of the people's Republic of China.

The three thick lines are ABC three-phase of three-phase circuit. The thin black line is the zero line in the three-phase circuit. To connect the terminal with the input, the input circuit breaker shall be installed in the shutdown state.

- ◆ **warning!** Once the wiring is completed, there is likely to be dangerous and fatal voltage at the output socket end, so the wiring shall be conducted according to the standard safety regulations before ensuring the equipment operation.

Connection of output power:

MFMSPP power supply has 2 output terminals, please provide more than 10 square meters, and the voltage withstand is large 1kV cable connection. connection method:

Bipolar pulse output mode:

The red and black output terminals on the rear panel of the power supply are respectively connected to the twin harrow

2.3 Application method

1. Correctly connect the input and output power wiring.
2. Check the input and output wiring. After confirming that the wiring is correct, press the "power" button to start the machine and adjust the current potentiometer to the required index.

Note: Before starting the machine, make sure that the pointer of current regulating potentiometer is at zero position!

Part III. Maintenance of MFMSPP power supply

3.1 customer service telephone

In order to ensure the long-term and reliable operation of the products, XINDA products have all passed the factory test to ensure that users can purchase high reliable and high-quality equipment. All products sold will be guaranteed free of charge for one year.

Telephone of service department: 18098902029 13530602197

Equipment return for repair:

Before returning any product for repair or adjustment, please contact customer Service Department of XINDA and discuss with them. Be sure to provide them with the equipment number and the reason for the intended return to repair. Through this consultation call, the user service department can determine whether there is a problem with the equipment that needs to be returned for repair.

If you fail to get the approval of user service department in advance to return the equipment, and the returned equipment functions normally after inspection, then you must pay the reconditioning and correction costs and all freight.

Improved equipment

The old equipment can be charged by XINDA company for improvement (according to the percentage of the current price), and the charging level shall be determined according to the service life of the equipment. The warranty period of the improved equipment is six months (the six months can be added to the rest of the original warranty period.)

Attention:

The user of this system is responsible for the safe operation of the equipment and the correct use of the equipment.

XINDA company provides the user manual about its products, but it is not responsible for the after-sale operation of the equipment or all the safety operation procedures of the equipment.

note:

All personnel using or near the equipment must pay attention to prevent possible and fatal bodily injury. Do not neglect around the equipment.

Thank you for purchasing XINDA magnetron sputtering power supply of MFMSPP, which is designed for use in vacuum environment. The magnetron sputtering power supply as a special power product, its design, manufacturing, scheduling and use and maintenance have great particularity. We have accumulated rich field experience in the long-term production and service process, and we will comprehensively introduce it to customers.

3.2 Troubleshooting

The following troubleshooting only deals with problems with the power supply MFMSPP. If the following methods cannot eliminate the problems, the relevant information should be recorded so that XDD engineer can help you solve the problems.

◆ Danger! When you repair all the functional components related to the input and output contacts, you will be exposed to fatal voltage. Before troubleshooting the power supply, ensure that appropriate safety precautions are taken.

Symptom

Press the front control panel switch
"Power" indicator does not light

Press the front control panel switch
the cooling fan does not turn

Power supply in operation, sudden
no voltage and current

Ammeter does not display

Recommendations

To confirm whether the power is on
Circuit breaker connected outside the rear
control panel
If the external power connector loose
Whether three-phase voltage has phase loss
Is the zero line connected
Please contact MFMSP customer service

To confirm whether the power is on
Whether three-phase voltage has phase loss
Please contact MFMSP customer service

Whether the cooling fan operates normally
Is the power cooling water on
Is high temperature of cooling water inlet
Cooling water pressure 1.5-3.0kg
Whether the power supply is lack of phase
Whether the three-phase electricity is
within $\pm 5\%$ of the rated voltage

whether the power output terminal is wired
Record the current data, please contact
MFMSP customer service

Part IV. MFMSP analog control terminal

9-pin core aviation plug

- ① analog input 0-10V setting (+)
- ② analog input 0-10V setting (-)
- ③ power enable one end of switch
- ④ reference ground (-) for voltage read back pin6
- ⑤ reference ground (-) for current read back pin7
- ⑥ analog output 0-10V represents 0V-max output voltage (+)
- ⑦ analog output 0-10V represents 0A-max output current (+)
- ⑧ power enable other end of switch
- ⑨ NC

Part V. MFMSR Remote control terminal

12-pin core aviation plug

- ① one end of current regulating potentiometer
- ② other end of current regulating potentiometer
- ③ voltmeter signal (+)
- ④ voltmeter signal (-)
- ⑤ voltmeter power source supply (+5 V)
- ⑥ voltmeter power source supply (-)
- ⑦ ammeter signal (+)
- ⑧ ammeter signal (-)
- ⑨ ammeter power source supply (+5 V)
- ⑩ ammeter power source supply (-)

NC

NC

Use a 4-pin core aviation plug

- ① power enable one end of switch
- ② power enable other end of switch
- ③ NC
- ④ NC

WARRANT TERMS

XINDA warrants to the original purchaser for a period of one year from the date of delivery, each instrument to be free from defects in materials and workmanship. For a period of one year, XDD will, at its option, adjust, repair, or replace defective parts, without charge to the original purchaser, so that the instrument performs according to its specifications. The instrument has been damaged by accident, unreasonable use, buyer-supplied software or interfacing, proper site preparation or maintenance, or abnormal conditions of operation, repairs will be billed at standard rates. In this case, an estimate will be submitted before the work is started. In order to find out the damage during transportation or handling, you must carefully check the received goods and submit the damage report to XINDA company within 5 days after receiving the goods. Failure to submit a damage report within that time shall be deemed as the goods received by you are in good condition.

For the warranty to be valid, you must:

- Within the valid guarantee period
- Include the serial number of the product and a comprehensive description of the environment proposed in the terms
- Return authorization number assigned by customer service department of XINDA (see below)

All guarantee work shall be carried out in XINDA customer service center (see the contact number in the manual). You will be authorized to return the defective parts (see below), prepaid freight and guaranteed to return the parts to the customer service center of the company. XINDA will return the repaired parts (freight prepaid) to you by land transportation within 7 days: during the warranty period, repair parts and services are free of charge. It is the responsibility of any party (you or XINDA) transporting the parts to pack and insure them properly.

Warranty instructions

In addition to the technical requirements of XINDA, the warranty is only valid if the equipment is installed, started and used according to the operate instructions. Warranty is no longer applicable to misoperation, carelessness, consequences of accidents, or repair or modification by the third part other than authorized services. Unless otherwise agreed in writing, this clause does not represent or imply the substitution of other clauses. The warranty period of 12 months is calculated from the date of delivery of XINDA company. In any case, it is the responsibility of XINDA to identify the cause and nature of the fault, which is the final



identification.

Authorized return

Before returning to any production condition for repair or adjustment, please contact the customer service department of XINDA by telephone, discuss relevant matters, and be ready to provide them with the serial number and return reason of the product. After discussion, the customer service department of XINDA can decide whether the parts to be repaired really need to be returned.

Parts returned without the authorization of customer service department and parts returned without functional problems are not covered by this warranty. you will have to pay for retesting and adjustment, as well as freight.

Instrument upgrade

With the continuous discovery of improved methods, XINDA products are always changing. According to the aging degree of the device, the cost of upgrading is charged as a percentage of the current price. The warranty period after upgrading is 6 months (the remaining time of the original warranty period will be added). If you want to upgrade the previous instrument to the current level, please contact the customer service department of XINDA.