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2025
PRODUCT
BROCHURE

FULLY AUTOMATIC INTELLIGENT RIGID BOX FORMING MACHINE
FULLY AUTOMATIC HARDCOVER CASE MAKING LINE
AUTOMATIC RIGID BOX AND HARDCOVER CASE DUAL-USE MAKING MACHINE
AUTOMATIC CORNER PASTING MACHINE

SERIES PRODUCT

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Aiming to innovate and lead the industry
in the future

矢志创新，引领未来行业的发展

INNOVATOR OF PACKAGING TECHNOLOGY

包装技术的创新者

MS-420B

MS-6040XS

MS-740XS

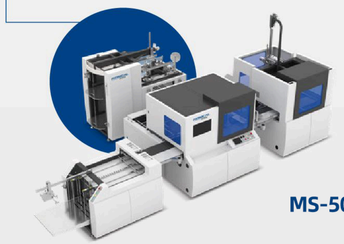
MS-600B

MS-420

MS-450A

MS-740

MS-ZD500B



MS-500A

Over 20 years of history
Open a new future for the enterprise

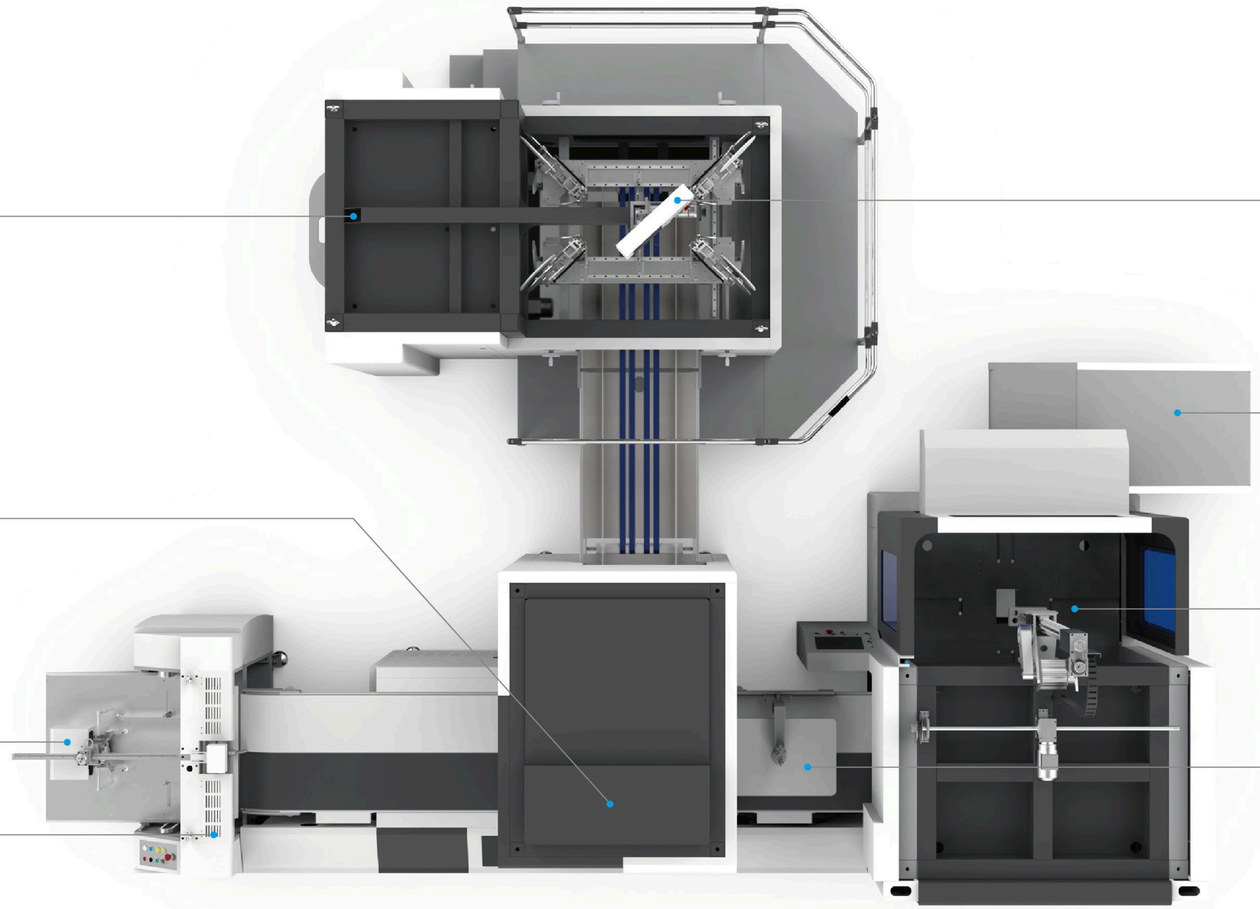
跨越20年历史
开启企业新未来

We are a scientific and technological enterprise focusing on the design, development, manufacturing, sales and service of packaging machinery.

我们是专注于包装机械的
设计开发、制造、销售和服务的
科技型企业。

MACHINE TOP VIEW

机器顶视图



MS-600SET(6415/6413)

Intelligent Rigid Box Forming Machine

智能天地盖成型机

MAIN TECHNICAL PARAMETERS 主要技术参数

Model	机型	MS-600SET
Box size	纸盒尺寸	Min.50*100（50*50）Max.400*600
Top paper size	面纸尺寸	Min.100*140 Max.610*850
Box height	纸盒高度	10-130/150mm
Inner Fold Size	内折尺寸	10-100mm
Folded ear size	折耳尺寸	10-100mm
Paper thickness	面纸厚度	100-300g/m²
Board thickness	纸板厚度	0.8-3mm
Stacking height	面纸堆高	550mm
Board stack height	纸板堆高	1380mm
Production speed	生产速度	28-32pcs/min(分单/双层)
Motor power	电机功率	20kw
Electric heating power	电热功率	10kw
Air source requirement	气源要求	50L/min 0.6Mpa
Weight of the whole machine	整机重量	5500kg
Whole machine size	整机尺寸	L6360*W5000*H3260mm

*Note:

1.The size of the whole machine does not include the stool assembly line, the product size affects the speed;

2. The size of the box is limited by the facial tissue;

3. Small boxes/drawer boxes need to be replaced with special accessories;

4. Raw materials, glue control, and operator proficiency affect production speed;

5. Products are constantly updated, and the above data are for reference only;

*注：

1.整机尺寸不包括凳子流水线，产品尺寸影响速度；

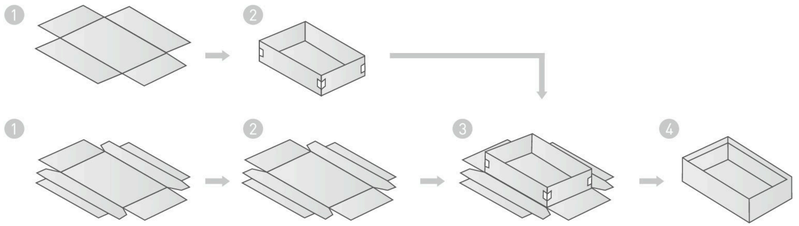
2.盒子大小受面纸约束；

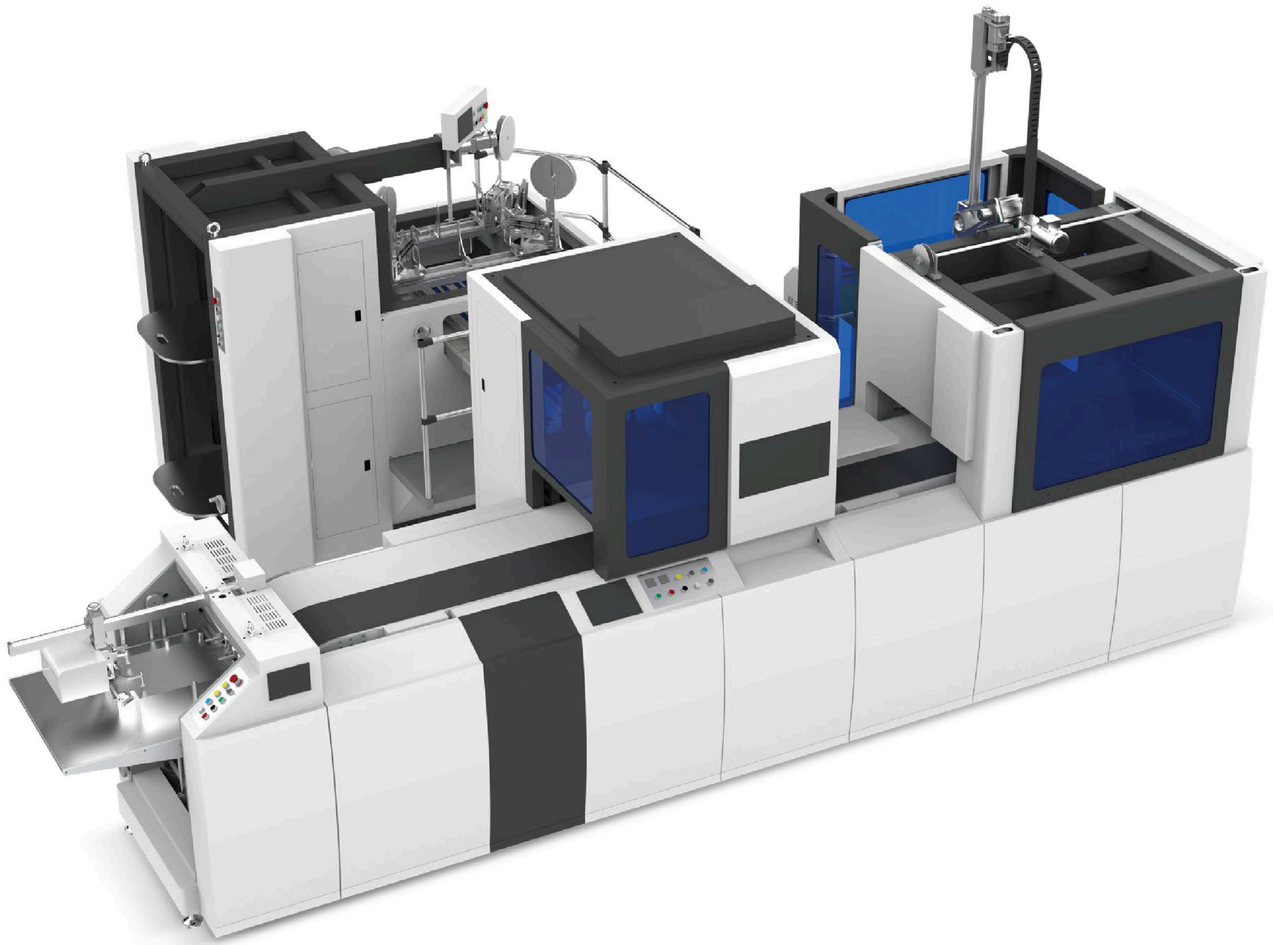
3.小盒子/抽屉盒需要更换专用配件；

4.原材料，胶水控制，操作者熟练度影响生产速度；

5.产品不断更新，以上数据仅供参考；

CONBINED CRAFT FLOW LINE 工艺流程





MS-600SE(6415/6413)

Intelligent Rigid Box Forming Machine(Full Servo)

智能天地盖成型机(全伺服机型)

MAIN TECHNICAL PARAMETERS 主要技术参数

Model	机型	MS-600SE
Box size	纸盒尺寸	Min.50*100（50*50）Max.400*600
Top paper size	面纸尺寸	Min.100*140 Max.610*850
Box height	纸盒高度	10-130/150mm
Inner Fold Size	内折尺寸	10-100mm
Folded ear size	折耳尺寸	10-100mm
Paper thickness	面纸厚度	100-300g/m²
Board thickness	纸板厚度	0.8-3mm
Stacking height	面纸堆高	550mm
Board stack height	纸板堆高	1380mm
Production speed	生产速度	28-32pcs/min(分单/双层)
Motor power	电机功率	20kw
Electric heating power	电热功率	10kw
Air source requirement	气源要求	50L/min 0.6Mpa
Weight of the whole machine	整机重量	5500kg
Whole machine size	整机尺寸	L6360*W5000*H3260mm

*Note:

1.The size of the whole machine does not include the stool assembly line, the product size affects the speed;

2. The size of the box is limited by the facial tissue;

3. Small boxes/drawer boxes need to be replaced with special accessories;

4. Raw materials, glue control, and operator proficiency affect production speed;

5. Products are constantly updated, and the above data are for reference only;

*注：

1.整机尺寸不包括凳子流水线，产品尺寸影响速度；

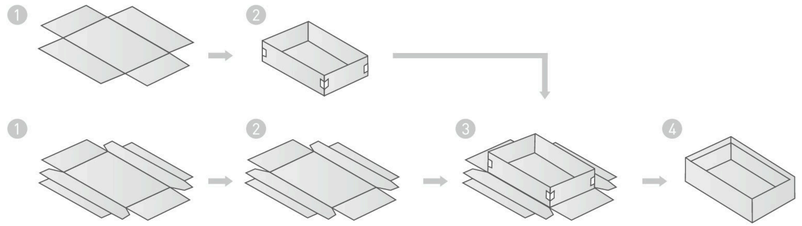
2.盒子大小受面纸约束；

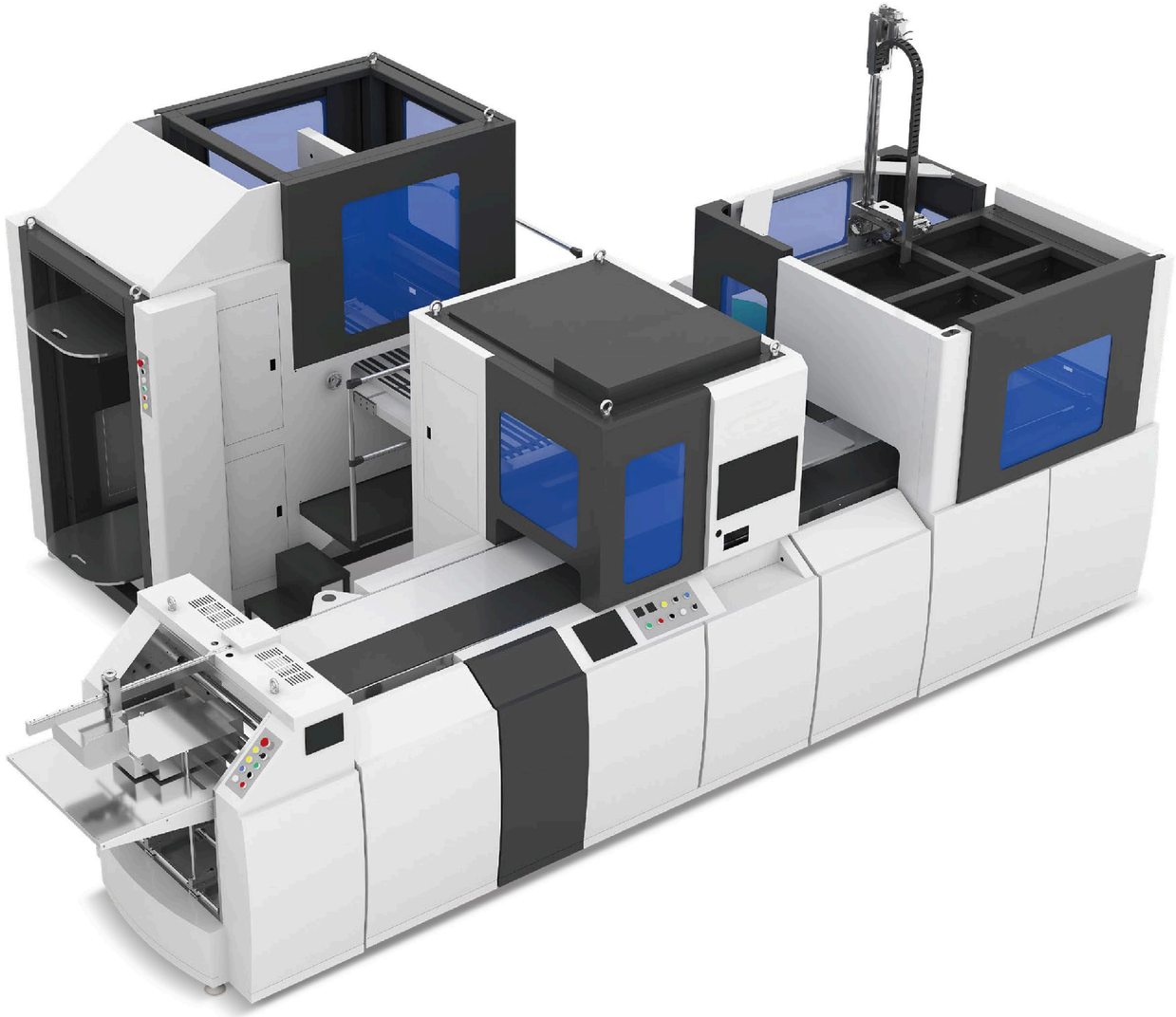
3.小盒子/抽屉盒需要更换专用配件；

4.原材料，胶水控制，操作者熟练度影响生产速度；

5.产品不断更新，以上数据仅供参考；

CONBINED CRAFT FLOW LINE 工艺流程





MS-600SL(6415/6413)

Intelligent Rigid Box Forming Machine

智能天地盖成型机

MAIN TECHNICAL PARAMETERS 主要技术参数

Model	机型	MS-600SL
Box size	纸盒尺寸	Min.50*100（50*50）Max.400*600
Top paper size	面纸尺寸	Min.100*140 Max.610*850
Box height	纸盒高度	10-130/150mm
Inner Fold Size	内折尺寸	10-100mm
Folded ear size	折耳尺寸	10-100mm
Paper thickness	面纸厚度	100-300g/m²
Board thickness	纸板厚度	0.8-3mm
Stacking height	面纸堆高	550mm
Board stack height	纸板堆高	1380mm
Production speed	生产速度	22-28pcs/min(分单/双层)
Motor power	电机功率	13kw
Electric heating power	电热功率	10kw
Air source requirement	气源要求	50L/min 0.6Mpa
Weight of the whole machine	整机重量	5500kg
Whole machine size	整机尺寸	L6360*W5000*H3260mm

*Note:

1.The size of the whole machine does not include the stool assembly line, the product size affects the speed;

2. The size of the box is limited by the facial tissue;

3. Small boxes/drawer boxes need to be replaced with special accessories;

4. Raw materials, glue control, and operator proficiency affect production speed;

5. Products are constantly updated, and the above data are for reference only;

*注：

1.整机尺寸不包括凳子流水线，产品尺寸影响速度；

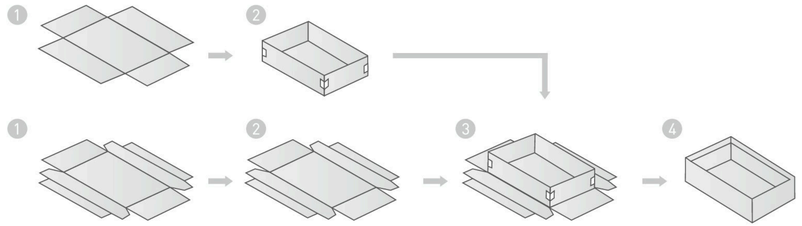
2.盒子大小受面纸约束；

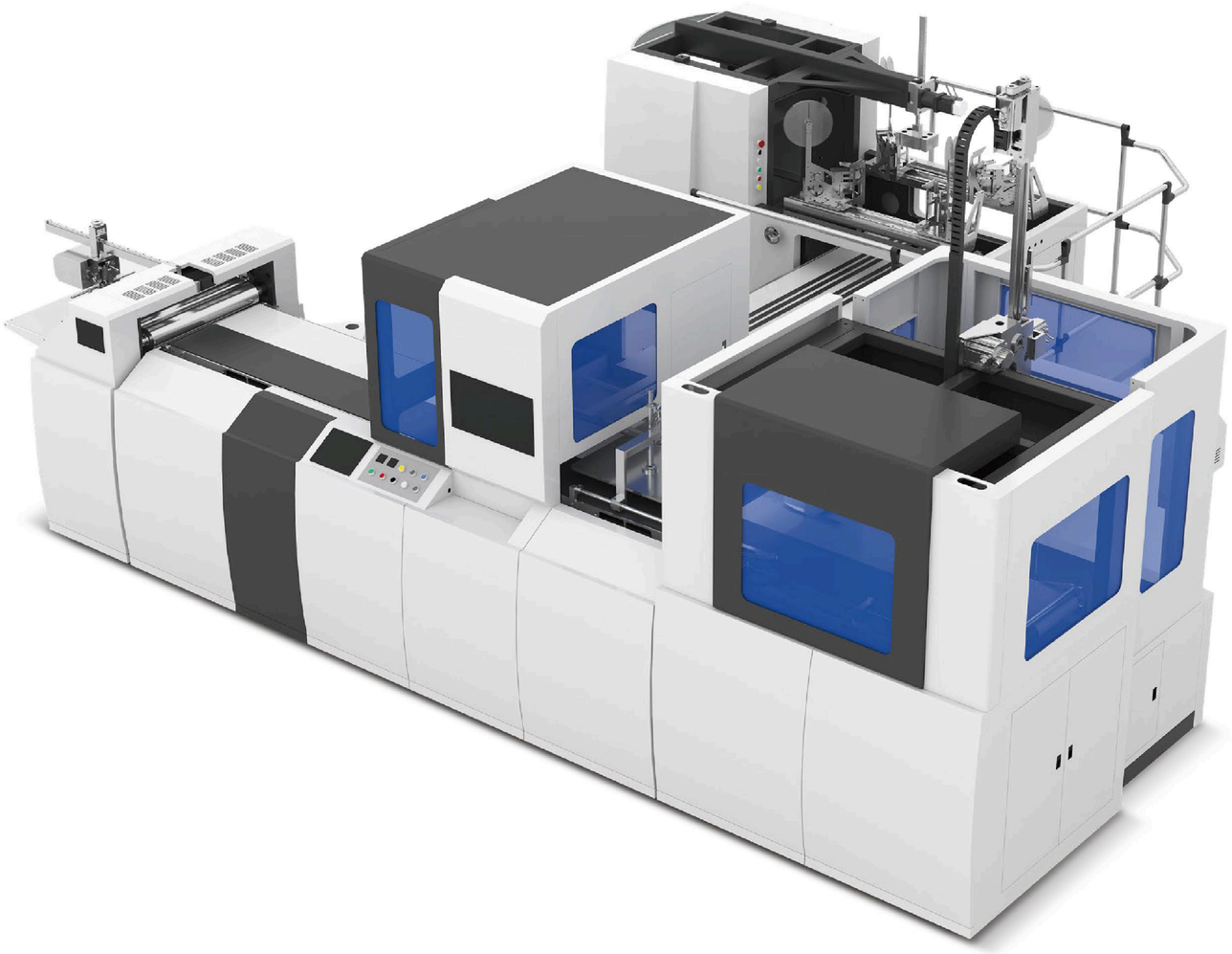
3.小盒子/抽屉盒需要更换专用配件；

4.原材料，胶水控制，操作者熟练度影响生产速度；

5.产品不断更新，以上数据仅供参考；

CONBINED CRAFT FLOW LINE 工艺流程



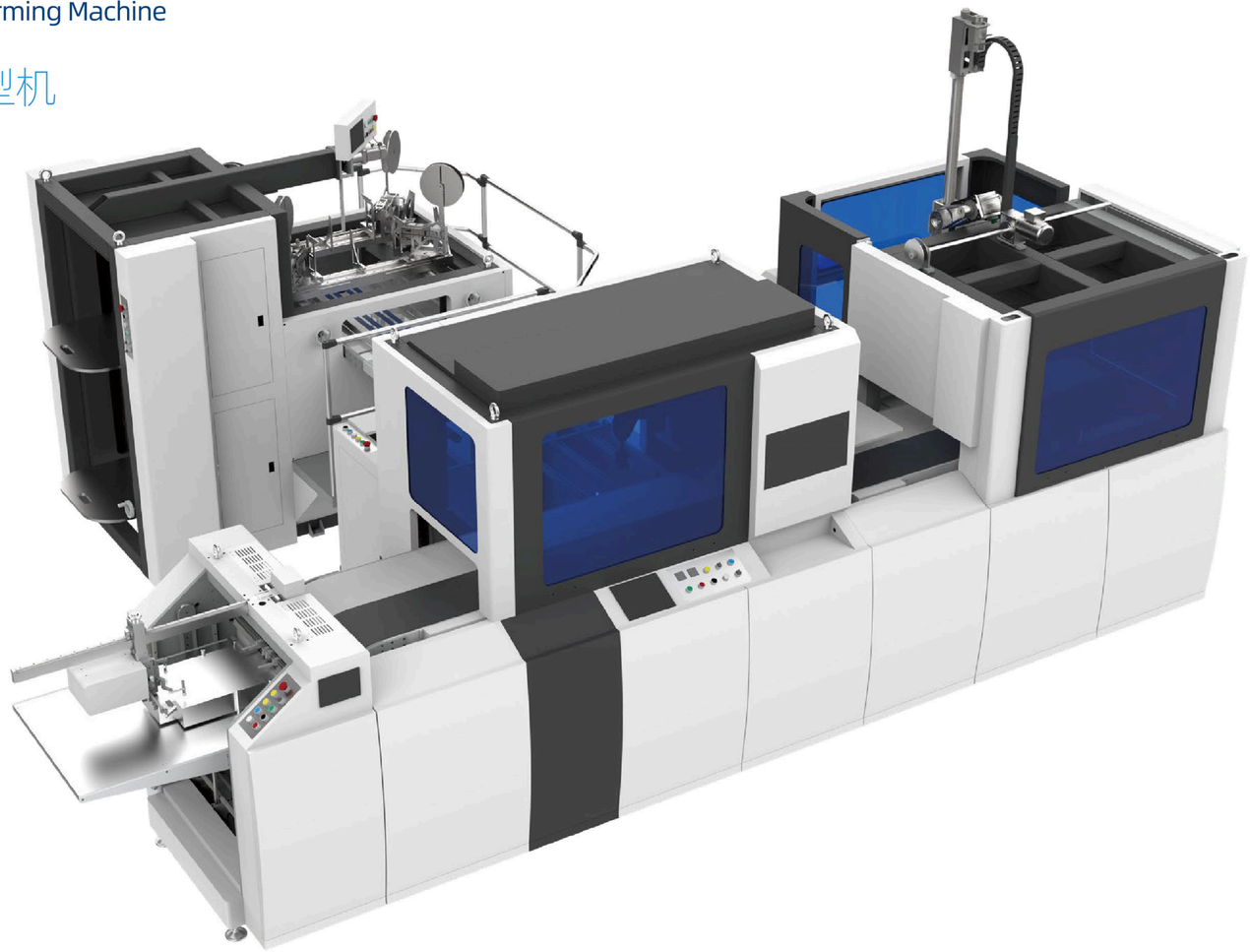


MS-600MF(600/500)

Intelligent Rigid Box Forming Machine

智能天地盖成型机

选配皮壳定位



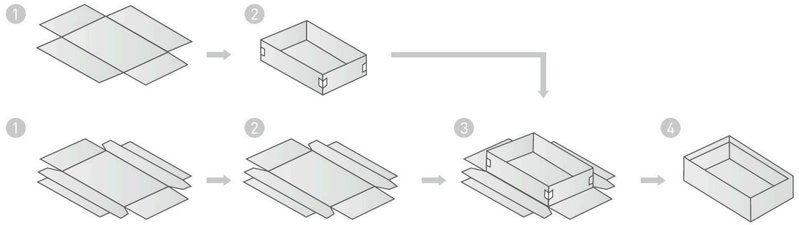
MAIN TECHNICAL PARAMETERS 主要技术参数

Model	机型	MS-600MF
Box size	纸盒尺寸	Min.50*100 Max.400*500
Top paper size	面纸尺寸	Min.70*130 Max.620*1040
Cover size	封面尺寸	Min.70*130 Max.540*1000
Box height	纸盒高度	12-130mm
Inner Fold Size	内折尺寸	10-80mm
Folded ear size	折耳尺寸	10-80mm
Paper thickness	面纸厚度	100-300g/m²
Board thickness	纸板厚度	0.8-3mm
Stack height	面纸堆高	550mm
Number of sheets	纸板片数	5pcs（下推式）
Stack height	纸板堆高	250mm（皮壳机）
Board stack height	纸板堆高	1380mm（贴角机）
Production speed	生产速度	22-27pcs/min(分单/双层)
Motor power	电机功率	12kw
Electric heating power	电热功率	10kw
Air source requirement	气源要求	50L/min 0.6Mpa
Weight of the whole machine	整机重量	5500kg
Whole machine size	整机尺寸	L6500*W5000*H3100mm

*Note:
1.The size of the whole machine does not include the stool assembly line, the product size affects the speed;
2. The size of the box is limited by the facial tissue;
3. Small boxes/drawer boxes need to be replaced with special accessories;
4. Raw materials, glue control, and operator proficiency affect production speed;
5. Products are constantly updated, and the above data are for reference only;

*注:
1.整机尺寸不包括凳子流水线，产品尺寸影响速度;
2.盒子大小受面纸约束;
3.小盒子/抽屉盒需要更换专用配件;
4.原材料，胶水控制，操作者熟练度影响生产速度;
5.产品不断更新，以上数据仅供参考;

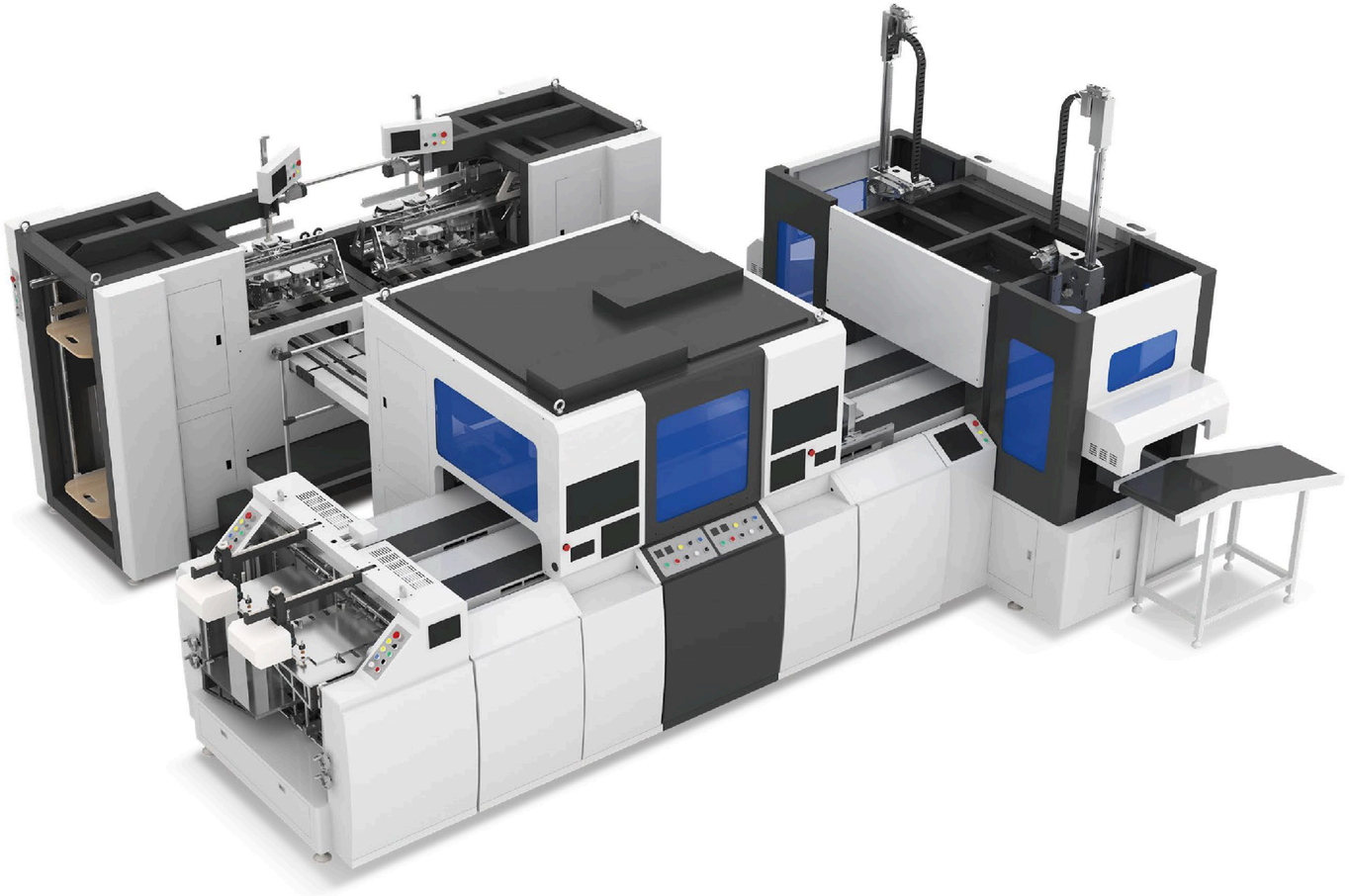
CONBINED CRAFT FLOW LINE 工艺流程



MS-300SC（双线双出30-60pcs/min）

High Speed Intelligent Rigid Box Forming Machine

高速智能天地盖成型机



MAIN TECHNICAL PARAMETERS 主要技术参数

		MS-6415TJ
Model	机型	MS-300SC
Box size	纸盒尺寸	Min.40*60 Max.270*350
Top paper size	面纸尺寸	Min.70*110 Max.460*600
Box height	纸盒高度	12-120mm
Inner Fold Size	内折尺寸	10*100mm
Folded ear size	折耳尺寸	10*100mm
Paper thickness	面纸厚度	100-300g/m²
Board thickness	纸板厚度	0.8-3mm
Stacking height	面纸堆高	550mm
Board stack height	纸板堆高	1380mm
Production speed	生产速度	30-66pcs/min
Motor power	电机功率	30kw
Electric heating power	电热功率	10kw
Air source requirement	气源要求	50L/min 0.6Mpa
Weight of the whole machine	整机重量	8000kg
Whole machine size	整机尺寸	L6800*W6200*H3260mm

*Note:

1.The size of the whole machine does not include the stool assembly line, the product size affects the speed;

2. The size of the box is limited by the facial tissue;

3. Small boxes/drawer boxes need to be replaced with special accessories;

4. Raw materials, glue control, and operator proficiency affect production speed;

5. Products are constantly updated, and the above data are for reference only;

*注：

1.整机尺寸不包括凳子流水线，产品尺寸影响速度；

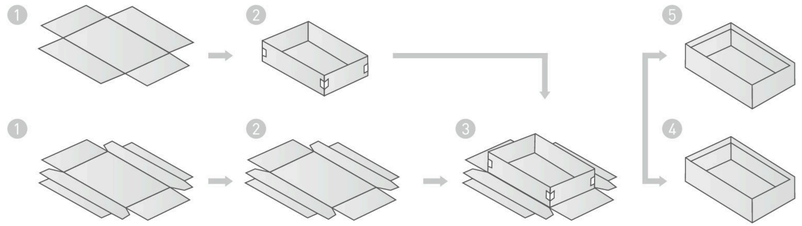
2.盒子大小受面纸约束；

3.小盒子/抽屉盒需要更换专用配件；

4.原材料，胶水控制，操作者熟练度影响生产速度；

5.产品不断更新，以上数据仅供参考；

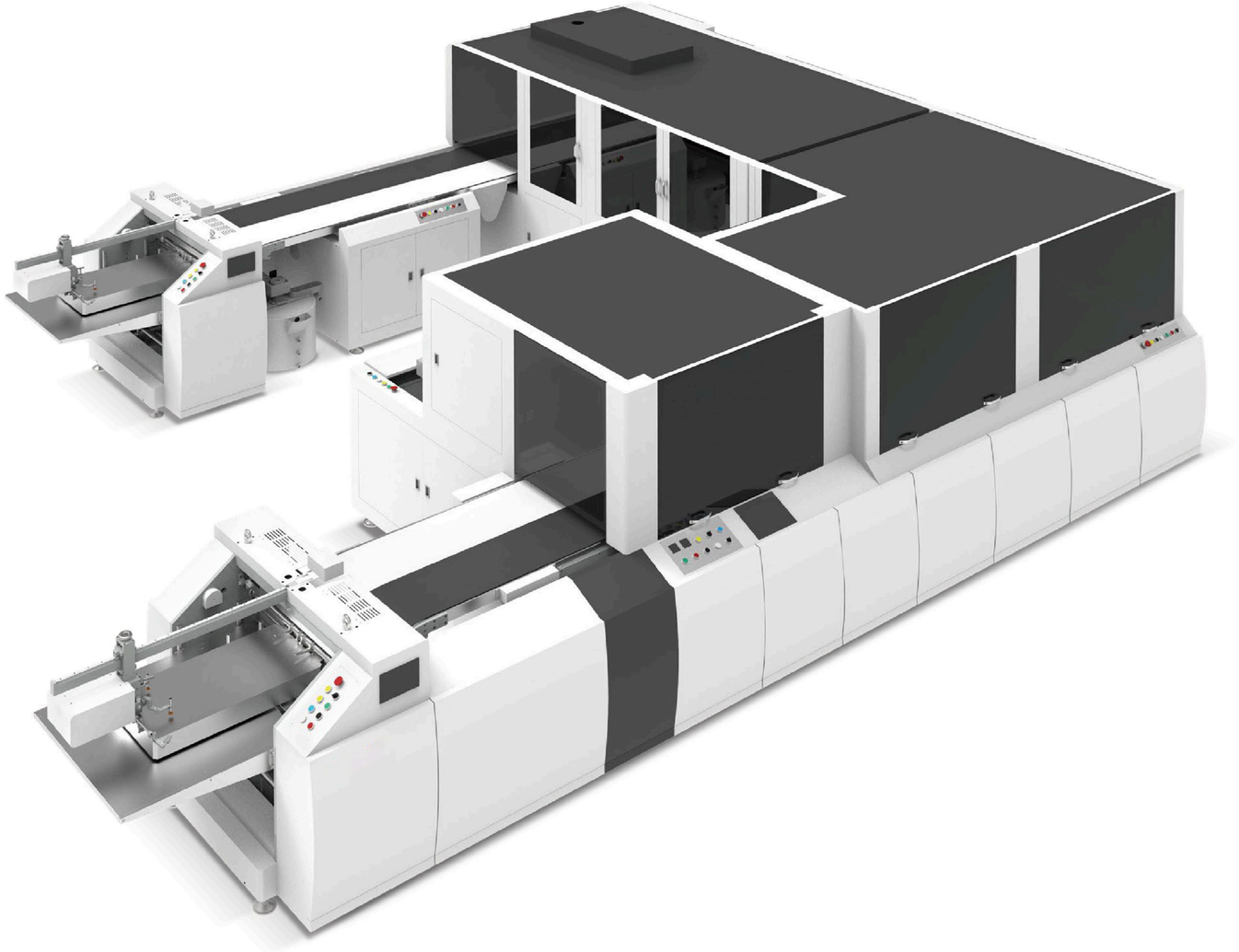
CONBINED CRAFT FLOW LINE 工艺流程



MS-LX700/1000

Fully Hardcover Case Making and Lining Machine

全自动皮壳内裱联线机



MAIN TECHNICAL PARAMETERS 主要技术参数

Model	机型	MS-LX700	MS-LX1000
Max. size	最大尺寸	450*700mm	600*1000mm
Mini. size	最小尺寸	90*180mm	130*230mm
Cardboard thickness	纸板厚度	1.0-3.0mm	1.0-3.0mm
Paper thickness	面纸厚度	100-300g/m²	100-300g/m²
Paper pile height	面纸堆高	440mm	440mm
Cardboard pile height	纸板堆高	300mm	300mm
Number of cardboard sheets	纸板片数	1-6pieces	1-6pieces
Center strip	中心条	≥8mm	≥8mm
Side panel size	侧板尺寸	≥25mm	≥25mm
Production speed	生产速度	20-35pcs/min	20-30pcs/min
Motor power	电机功率	25kw	25kw
Electric heating power	电热功率	20kw	20kw
Air source requirements	气源要求	50L/min 0.6Mpa	50L/min 0.6Mpa
Complete machine weight	整机重量	6000kg	7000kg
Complete machine size	整机尺寸	L7535*W4600*H2030mm	L8165*W5595*H2030mm

*Note:

1.Raw materials, glue control, and operator proficiency affect production speed;

2. Products are constantly updated, and the above data are for reference only;

*注：

1.原材料，胶水控制，操作者熟练度影响生产速度；

2.产品不断更新，以上数据仅供参考；

MS-FM700/1000/1350

Fully Automatic Hardcover Case Making Machine

天地盖皮壳双用视觉定位机

MAIN TECHNICAL PARAMETERS 主要技术参数

Model	机型	MS-FM700	MS-FM1000	MS-FM1300
Max. size	最大尺寸	450*700mm	600*1000mm	600*1350mm
Mini. size	最小尺寸	90*180mm	130*230mm	130*230mm
Cardboard thickness	纸板厚度	1.0-3.0mm	1.0-3.0mm	1.0-3.0mm
Paper thickness	面纸厚度	100-300g/m²	100-300g/m²	100-300g/m²
Paper pile height	面纸堆高	440mm	440mm	440mm
Cardboard pile height	纸板堆高	300mm	300mm	300mm
Number of cardboard sheets	纸板片数	1-6pieces	1-6pieces	1-5pieces
Center strip	中心条	≥8mm	≥8mm	≥8mm
Side panel size	侧板尺寸	≥25mm	≥25mm	≥25mm
Production speed	生产速度	20-35pcs/min	20-30pcs/min	15-25pcs/min
Motor power	电机功率	15kw	15kw	15kw
Electric heating power	电热功率	10kw	10kw	10kw
Air source requirements	气源要求	50L/min 0.6Mpa	50L/min 0.6Mpa	50L/min 0.6Mpa
Complete machine weight	整机重量	4000kg	5000kg	6000kg
Complete machine size	整机尺寸	L6600*W2400*H1910mm	L7460*W2915*H1910mm	L9200*W2915*H1910mm

*Note:
1.Raw materials, glue control, and operator proficiency affect production speed;
2. Products are constantly updated, and the above data are for reference only;

*注：
1.原材料，胶水控制，操作者熟练度影响生产速度；
2.产品不断更新，以上数据仅供参考；

MS-200XS（免贴角）

Intelligent Rigid Box Forming Machine

智能天地盖成型机

MAIN TECHNICAL PARAMETERS 主要技术参数

Model	机型	MS-200XS
Box size	纸盒尺寸	Min.40*80（35*45）Max.160*260
Top paper size	面纸尺寸	Min.90*100 Max.300*400
Box height	纸盒高度	12-80mm
Inner Fold Size	内折尺寸	10-80mm
Folded ear size	折耳尺寸	12-80mm
Paper thickness	面纸厚度	100-300g/m²
Stacking height	面纸堆高	450mm
Board stack height	纸板堆高	250mm（预堆不停机）
Production speed	生产速度	20-30pcs/min
Motor power	电机功率	15kw
Electric heating power	电热功率	10kw
Air source requirement	气源要求	50L/min 0.6Mpa
Weight of the whole machine	整机重量	2500kg
Whole machine size	整机尺寸	L4150*W1800*H3130

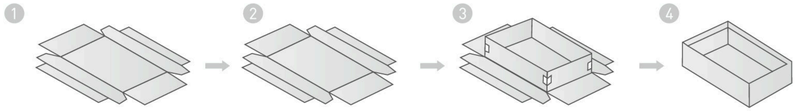
*Note:

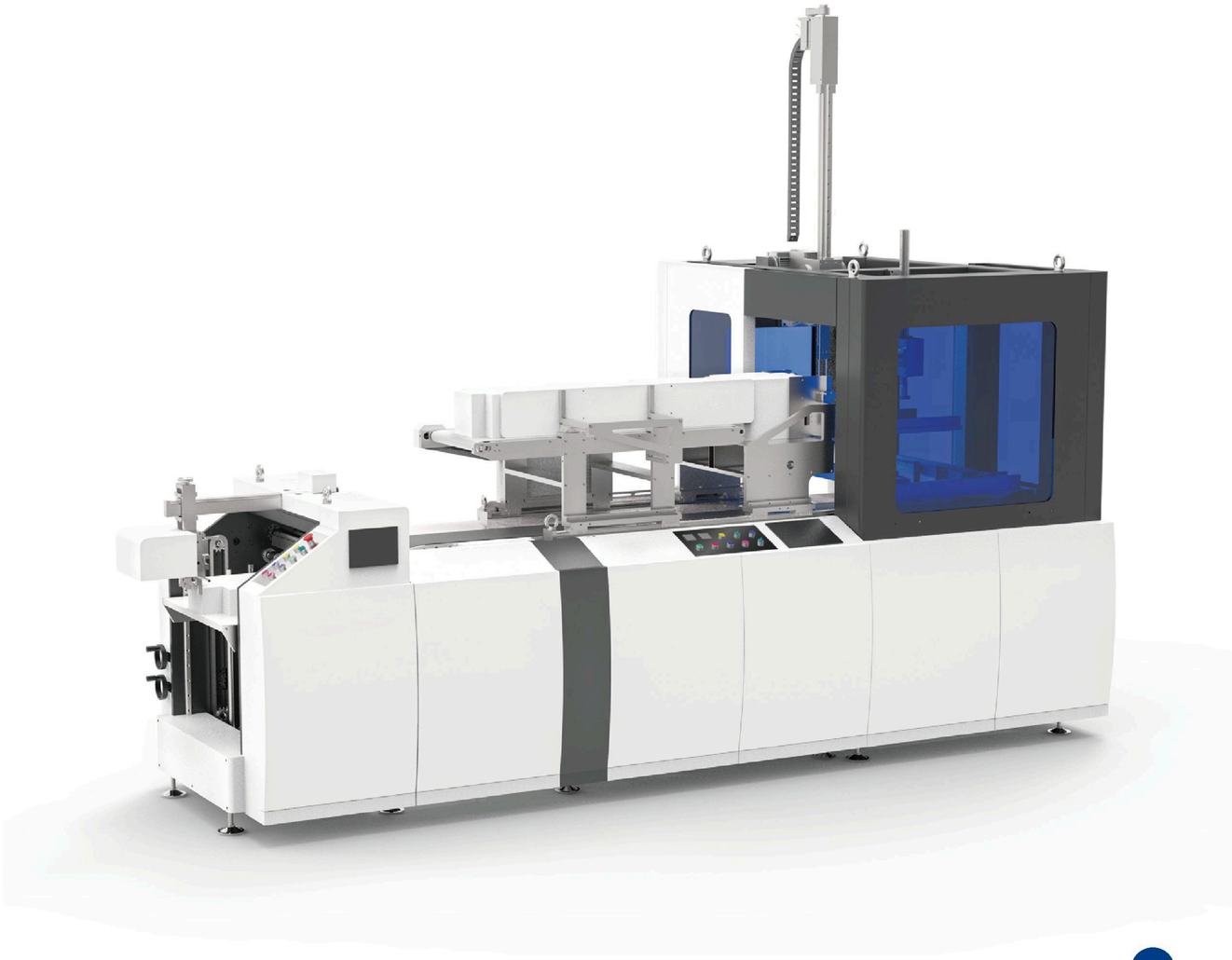
1. The size of the box is limited by the facial tissue;
2. Small boxes/drawer boxes need to be replaced with special accessories;
3. Raw materials, glue control, and operator proficiency affect production speed;
4. Products are constantly updated, and the above data are for reference only;

*注：

1.盒子大小受面纸约束；
2.小盒子/抽屉盒需要更换专用配件；
3.原材料，胶水控制，操作者熟练度影响生产速度；
4.产品不断更新，以上数据仅供参考；

CONBINED CRAFT FLOW LINE 工艺流程

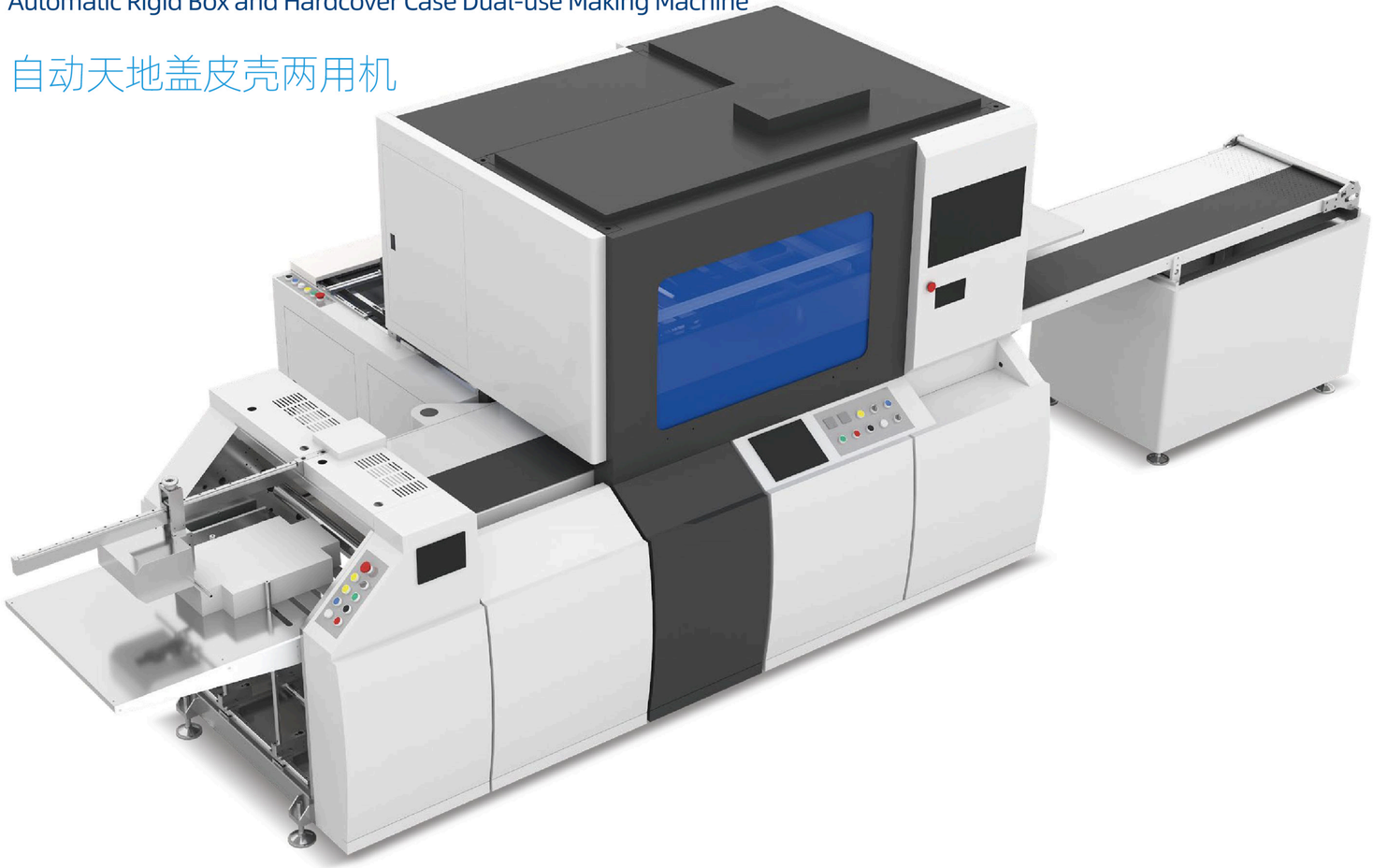




MS-500DW

Automatic Rigid Box and Hardcover Case Dual-use Making Machine

自动天地盖皮壳两用机

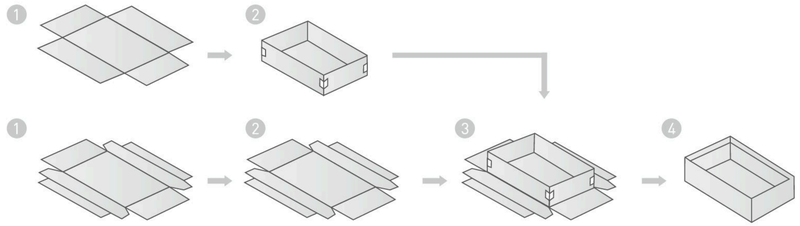


MAIN TECHNICAL PARAMETERS 主要技术参数

Model	机型	MS-500DW
Box size	纸盒尺寸	Min.50*100 Max.400*500
Top paper size	面纸尺寸	Min.70*130 Max.620*1040
Cover size	封面尺寸	Min.70*130 Max.540*1000
Box height	纸盒高度	12-150mm
Thickness of top paper	面纸厚度	100-300g/m²
Board thickness	纸板厚度	0.8-3mm
Stack height	面纸堆高	550mm
Number of board sheets	纸板片数	5pcs（下推式）
Board stack height	纸板堆高	250mm（皮壳机）
Production speed	生产速度	15-30pcs/min
Motor power	电机功率	7kw
Electric heating power	电热功率	10kw
Air source requirement	气源要求	10L/min 0.6Mpa
Weight of the whole machine	整机重量	2000kg
Whole machine size	整机尺寸	L6500*W2500*H2020mm

*Note: The size of the whole machine does not include the stool assembly line, the product size affects the speed
*注：整机尺寸不包括凳子流水线，产品尺寸影响速度

CONBINED CRAFT FLOW LINE 工艺流程



MS-6415TJ

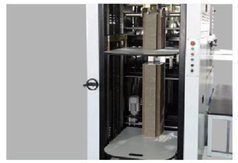
Automatic Corner Pasting Machine

全自动贴角机

USAGE AND FEATURES 用途与特点

1. PLC control，humanized operation interface.
2.The cardboard conveying feida automatically, can be stacked up to 1400mm of the cardboard.
3.The cardboard fast stacked conversion device.
4.Replace the mold fast and simple, suitable for different specifications of products.
5.Hot melt tape automatic conveying, cutting, pasting, a one-time box corners of adhesive.
6.Hot melt tape run out with the automatic alarm function.

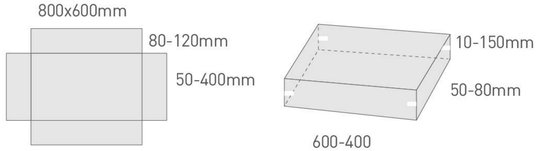
1、采用PLC控制，人性化操作界面。
2、纸板自动输送飞达，可最高堆放1400mm的纸板。
3、纸板快速叠放转换装置。
4、更换模具快捷简单，适合不同规格产品。
5、热熔胶纸带自动输送、分切、贴角，一次性完成纸盒四角粘合。
6、热熔胶纸带走完自动报警功能。



Pre-stack cycle
预堆循环

MAIN TECHNICAL PARAMETERS 主要技术参数

Model	机型	MS-6415TJ
Box size	纸盒尺寸	Min.50*80（50*50） Max.400*600
Cardboard size	纸板尺寸	Min.70*110 Max.600*800
Box height	纸盒高度	12-150mm
Cardboard thickness	纸板厚度	0.8-3mm
Cardboard stack height	纸板堆高	900mm(1380)
Production speed	生产速度	20-40pcs/min
Motor power	电机功率	3kw
Air source requirement	气源要求	30L/min 0.6Mpa
Weight of the whole machine	整机重量	1500kg（不包括凳子）
Overall machine size	整机尺寸	L2650*W3400*H2400mm

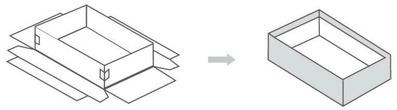


MS-500SD

Semi-automatic Rigid Box Forming Machine

半自动成型机

CONBINED CRAFT FLOW LINE 工艺流程



MAIN TECHNICAL PARAMETERS 主要技术参数

Model	机型	MS-SD500（双层免换刀）
Overall Size	整机尺寸	L1300 x W1150 x H2300mm
Total Weight	整机重量	900KG
Motor Power	电机功率	3KW
Gas Source Requirements	气源要求	10L/min 0.6Mpa
Running Speed	运行速度	30pcs/min
Box Size	纸盒尺寸	Max.400 x 500 x 130mm Min.60 x 100 x 10mm

*Note:
1.The size of the whole machine does not include the stool assembly line, the product size affects the speed;
2. The size of the box is limited by the facial tissue;
3. Small boxes/drawer boxes need to be replaced with special accessories;
4. Raw materials, glue control, and operator proficiency affect production speed;
5. Products are constantly updated, and the above data are for reference only;

*注：
1.整机尺寸不包括凳子流水线，产品尺寸影响速度；
2.盒子大小受面纸约束；
3.小盒子/抽屉盒需要更换专用配件；
4.原材料，胶水控制，操作者熟练度影响生产速度；
5.产品不断更新，以上数据仅供参考；