

Australia



New Zealand



**QUALITY IS OUR CULTURE**

**Brand Forming Machinery Co.,LTD**



Structural Solutions



Roofing & Walling Solutions



House Framing Solutions



Customized Roll Forming

**Brand Forming Machinery Co.,LTD**

Contact: Mr Pablo

+86 133 2832 3529

Add:NO.151,Yuehua Road, Huli District, Xiamen City, China.

Tel:0086-592-5616239

Fax:0086-592-5616217

Email:info@rollforming-machinery.com Skype: rollformingmill

WhatsApp/Viber/Line: 008613328323529

Wechat: rollformingmill QQ:2484121

Website: www.rollforming-machinery.com



**Taiwan Quality, China Price**

20 Years Roll Forming Experience

**SGS**

**CE**

**TÜV Rheinland**

**BUREAU VERITAS**

# SUPPLIERS

## KEY COMPONENTS



# HONORARY



# CUSTOMERS



# INTERNATIONAL

## CUSTOMERS VISITING



Australian Customer



UK Customer



Greece Customer



Portugal Customer



USA Customer



Korea Customer



Australian Customer



Korea Customer



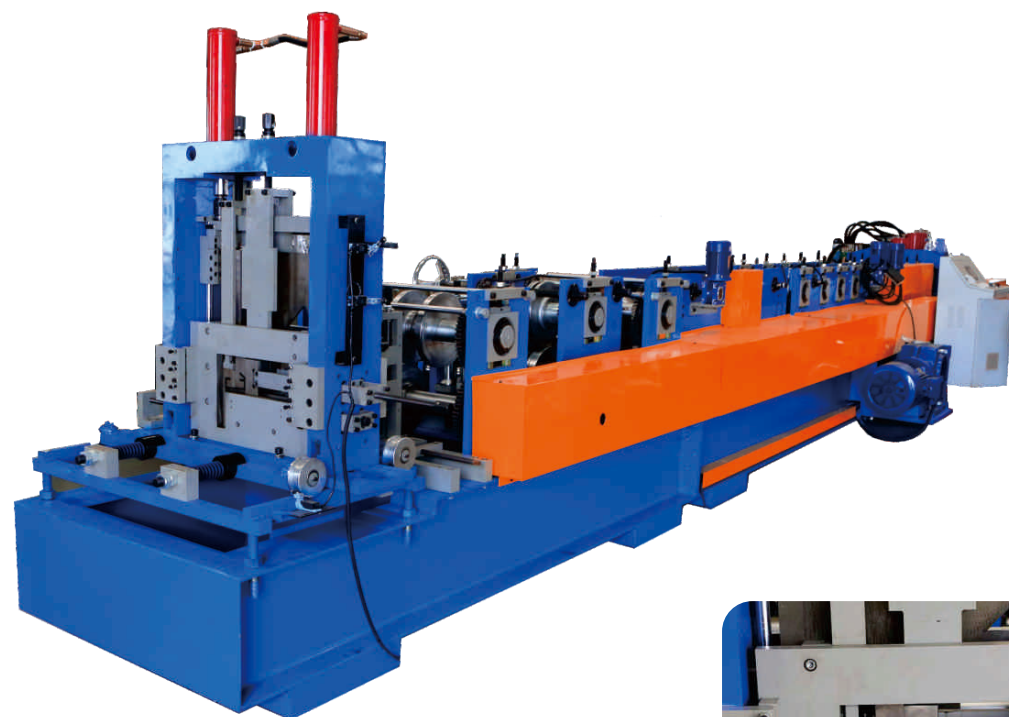
Singapore Customer



Australian Customer

## 可調整 C&Z 型鋼成型機

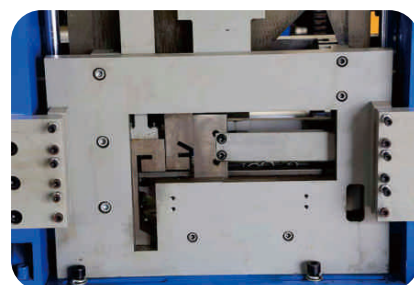
Automatic CZ Purlin Machine  
C:75-300mm Z:140-300mm



C型钢样品  
C Profile Sample



Z型钢样品  
Z Profile Sample



使用万能后剪，版型更加稳定，无需更换刀模刀  
With patented universal post-cutter  
Profile forming more stable  
No need to change cutting blade when changing profiles

CZ互换简易操作三部曲（五分钟内完成）

C-to-Z purlin changing with following 3 simple operation (finish within 5 minutes)



1.拔出定位销  
Loosen locating pin



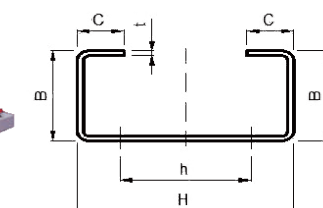
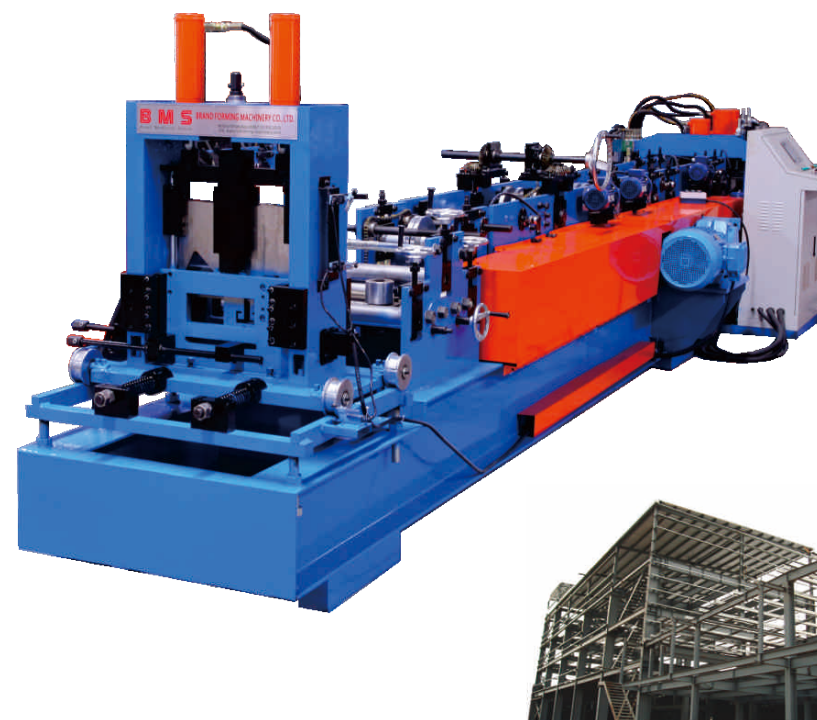
2.旋转180度  
Rotate the adjustment tool 180 degree



3.固定定位销  
Fix locating pin

## 全自动C型钢成型機

Auto C Purlin Machine



版型图  
Profile Drawing

Lip(C): 7 ~ 15mm  
Height(B): 25 ~ 60mm  
Web(H): 50 ~ 200mm  
Optional Rib(h): 25-50mm or not  
Material Thickness: 0.6 -2.0mm



成品图  
Profile Samples



隔套传统换型  
Changing By Spacer

### 与传统檩条机相比的优点

Advantages Comparing with Traditional Purlin Machines

- ◆ 不需更换轧辊或隔套，即可生产不同尺寸的檩条  
Produce different purlin size without changing rollers or spacers
- ◆ 不需要更换刀片  
No need changing cutter for different size



一分钟快速换型  
ONE-MINUTE SIZE CHANGING

只需在7英寸彩色触摸屏上输入所需的型号/尺寸，就可以在1分钟内自动换型要生产的C型钢尺寸，小边/腰高/底宽。（无需更换传统旧式机器上的滚筒或垫片或切割器每个生产尺寸变化需要90分钟）

Just input the required model/size on the 7-inch color touch screen ,it can Auto-changing the Purlin C size in 1 minute,Lip/Height/Web .(No need to change rollers or spacers or cutters like traditional old style machine which takes over 90 minutes for each production size changing).

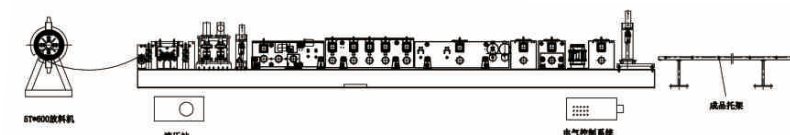


全自动电机换型  
Motor AUTO-CHANGE Type



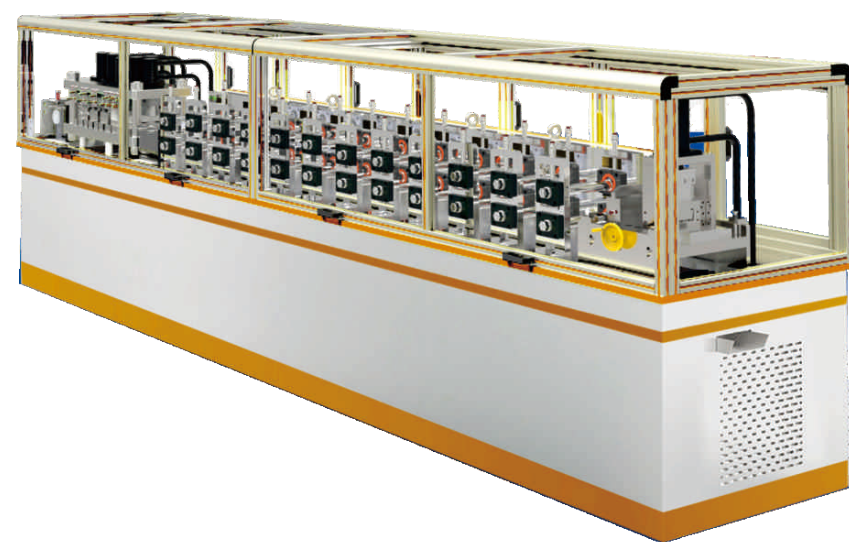
手摇数显换型  
Manual Wheel QUICK-CHANGE Type

### 工艺流程 Producing Process Sketch

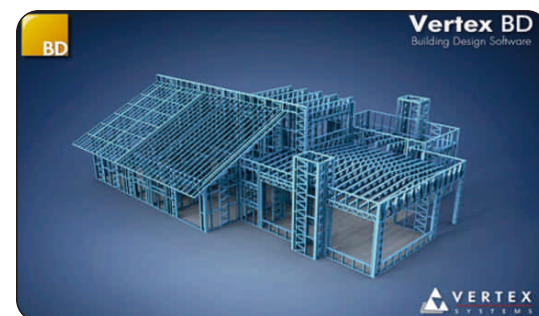
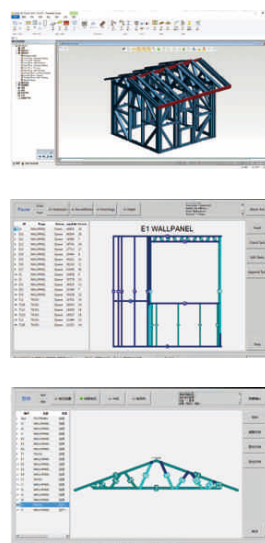


## 智慧輕鋼框架和桁架製造系統

Light Gauge Steel Framing Machine



>>>>



★ Application display

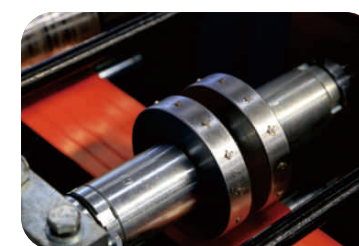


## 帽型龍骨成型機

Ceiling/Roof Batten and Top-hat Purlin Roll Forming Machines



>>>> 其它版型  
Optional Profiles



辊轮  
Rollers

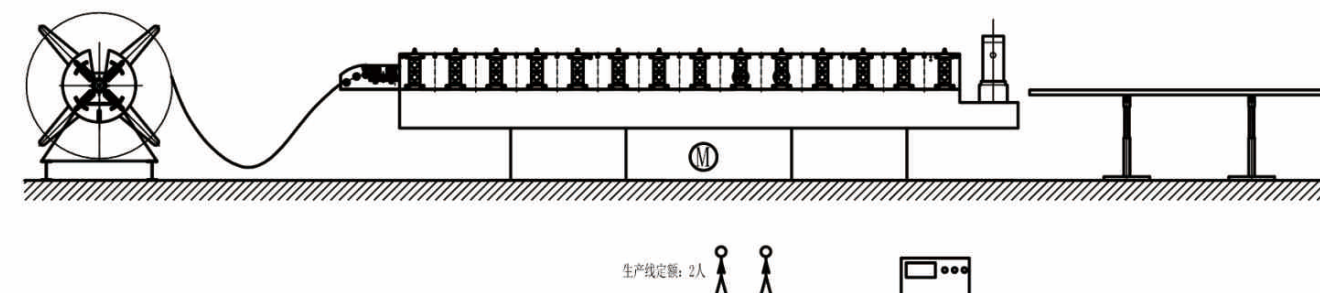


PLC 控制柜  
PLC Control Cabinet

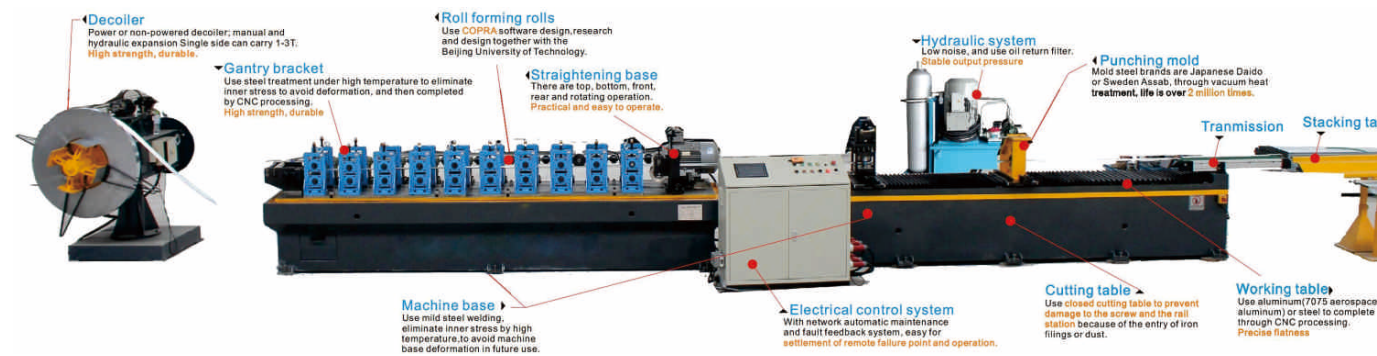


成型后剪  
Post Cutter

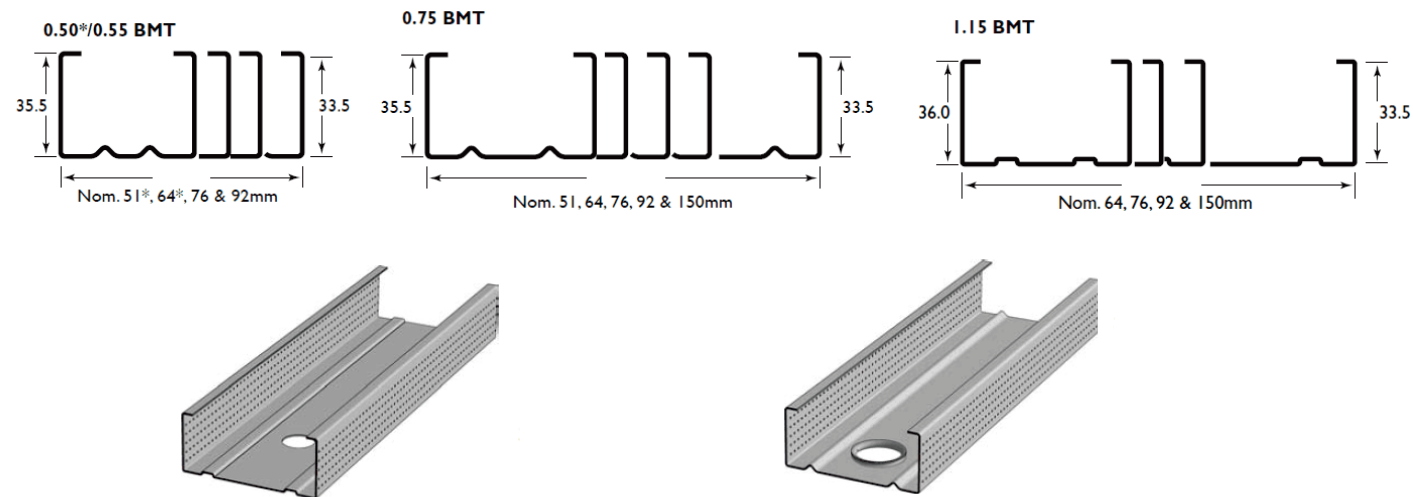
>>>> 工艺流程  
Producing Process Sketch



## 高速C型成型機 High Speed C Purlin Machine



版型图 (三寸, 四寸, 六寸)  
Profile Drawing (Three Inches, Four Inches, Six Inches)



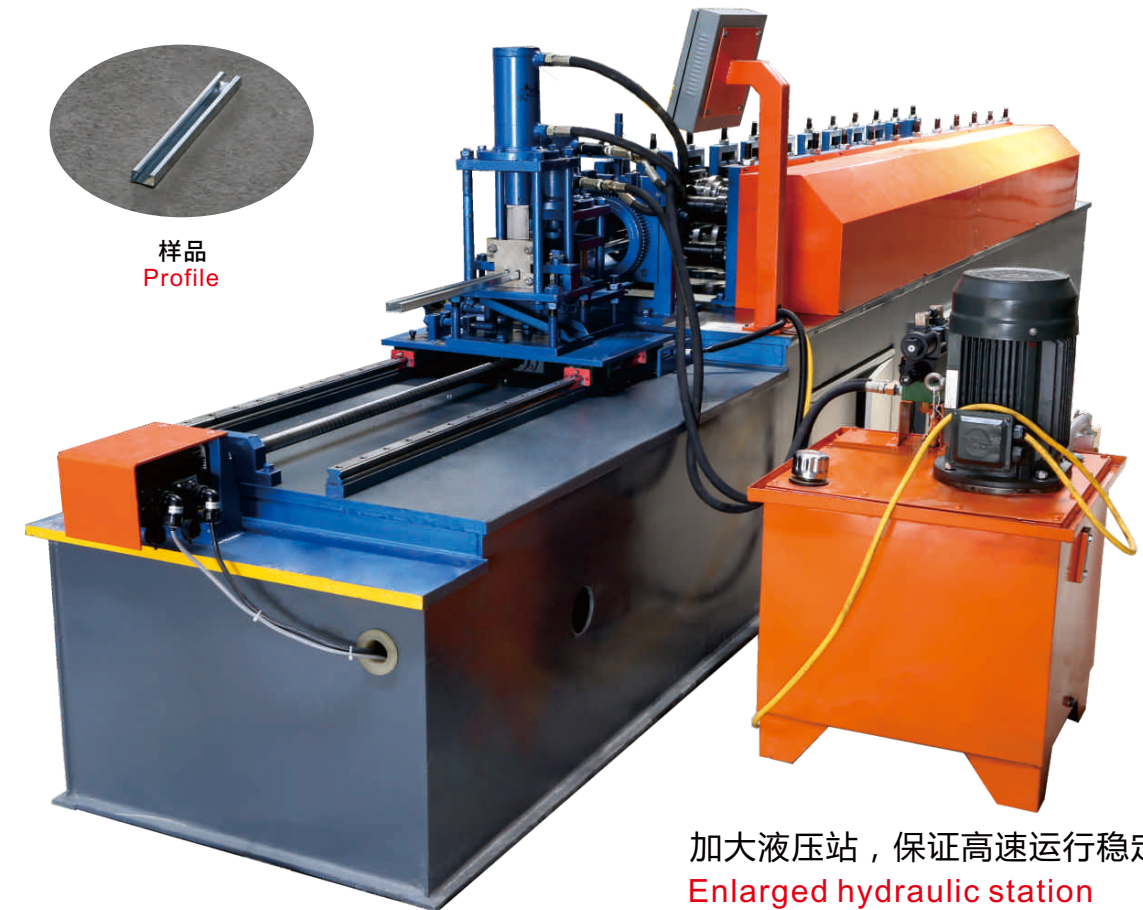
### 设备参数 MAIN PARAMETERS

|             |                    |                       |                                         |
|-------------|--------------------|-----------------------|-----------------------------------------|
| ▶ 进料宽度      | 约187/212/263/314mm | ▶ Material Width      | About 187/212/263/314mm                 |
| ▶ 有效宽度      | 3英寸/4英寸/6英寸/8英寸    | ▶ Effect Width        | 3Inches/4Inches/6Inches/8Inches         |
| ▶ 压制板厚      | 0.6-2.0mm          | ▶ Material Thickness  | 0.6-2.0mm                               |
| ▶ 适用材质及材质强度 | 235-390Mpa 镀锌板、黑带  | ▶ Applicable Material | Galvanized Steel, Hot rolls, 235-390Mpa |
| ▶ 速度        | 约30-100m/min       | ▶ Machine Speed       | About 30-100m/min                       |
| ▶ 设备长*宽*高   | 约6米*1.0米*1.5米      | ▶ Machine Dimension   | About 6m(L)*1.0m(W)*1.5m(H)             |
| ▶ 设备总重      | 约8吨                | ▶ Machine Weight      | About 8Tons                             |

## 高速龙骨成型機 High Speed Stud and Track Machine

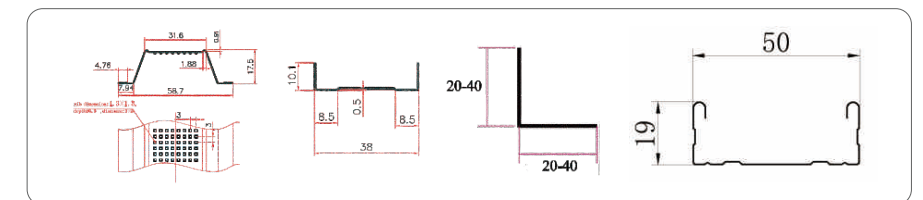


样品  
Profile

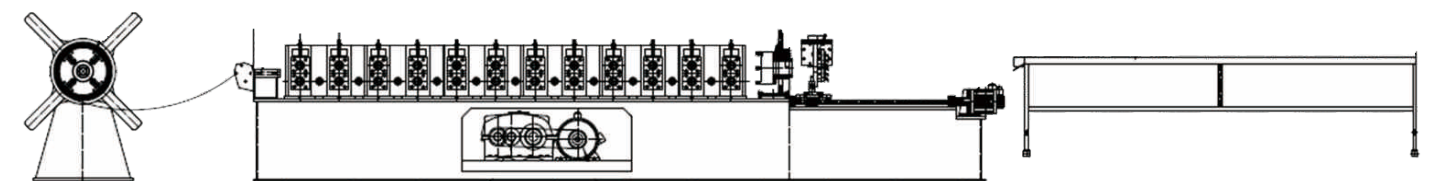


加大液压站，保证高速运行稳定性  
Enlarged hydraulic station  
to ensure high speed stable working

其它版型  
Optional Profiles

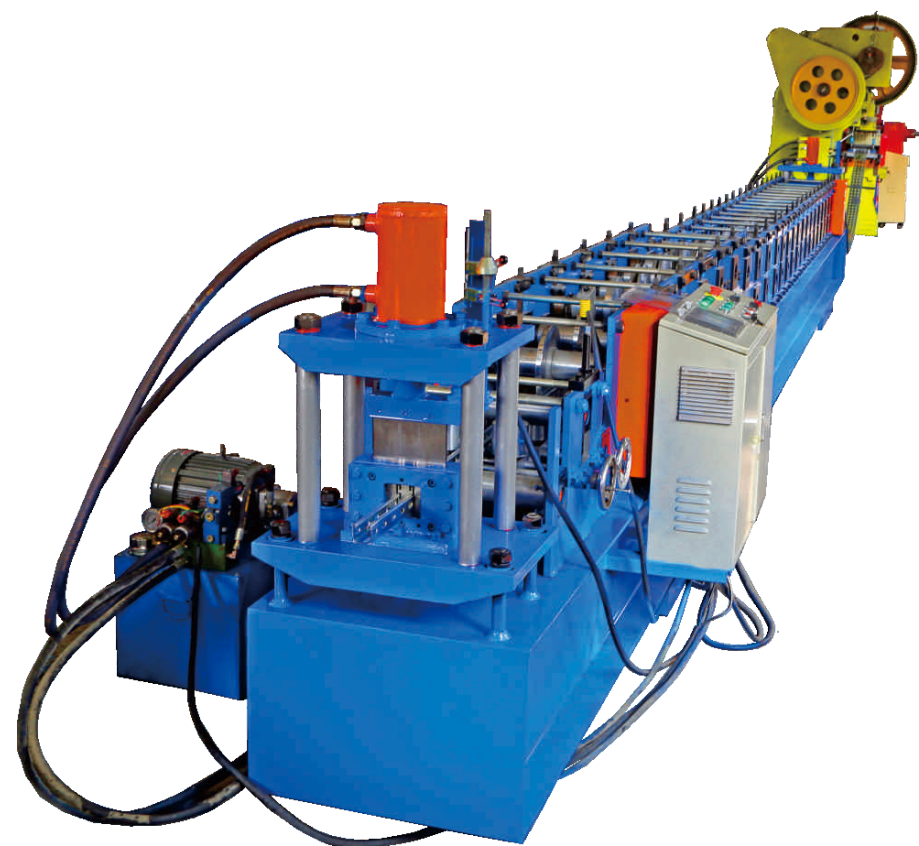


工艺流程  
Producing Process Sketch

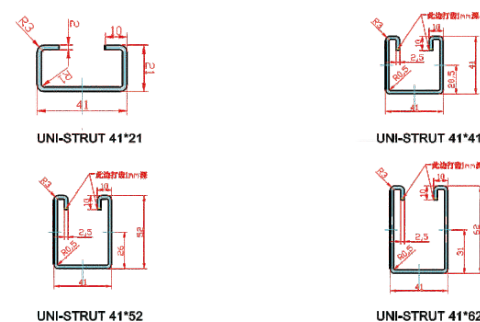


## 太陽能光伏支架成型機

Solar Frame Roll Forming Machine



一台机器，四个版型  
ONE MACHINE, FOUR PROFILES

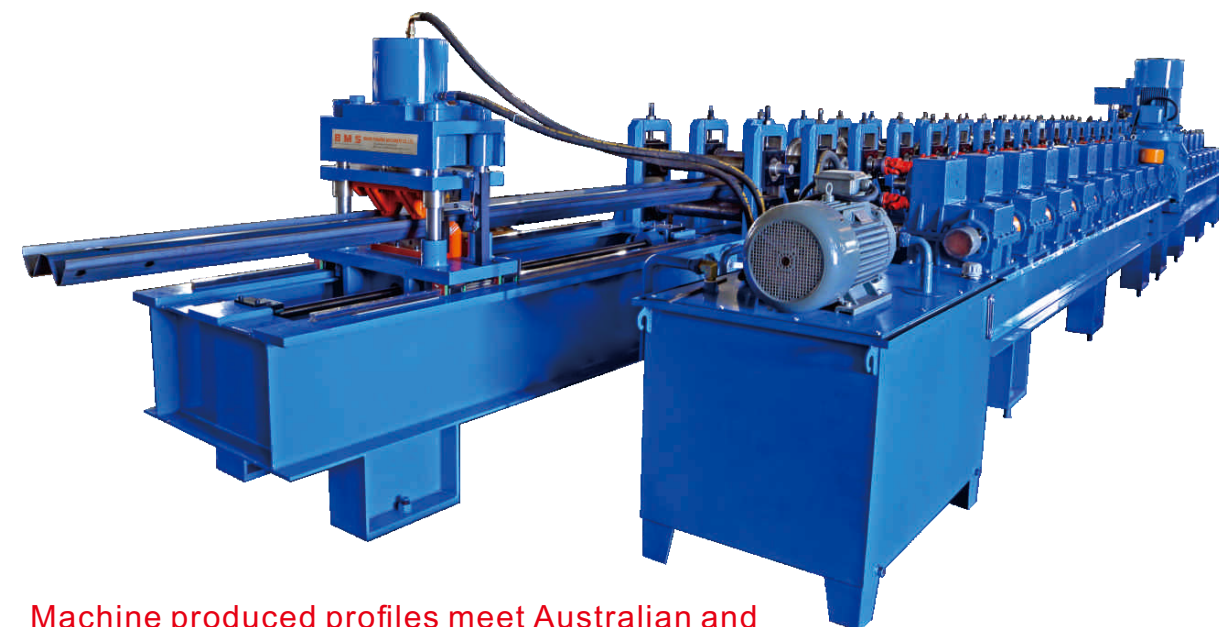


产品应用  
Products Application

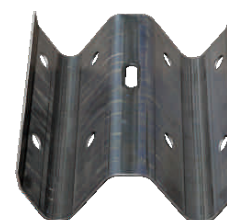


## 高速護欄成型機

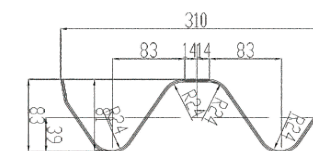
Highway Guardrail Roll Forming Machine



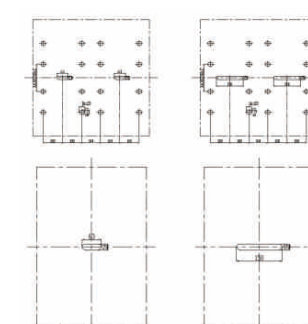
Machine produced profiles meet Australian and New Zealand standard AS/NZS 3845.1:2015(for Road safety barrier systems and devices)



样品图  
Profile Sample



版型图  
Profile Drawing



齿轮箱传动  
Gearbox Driving



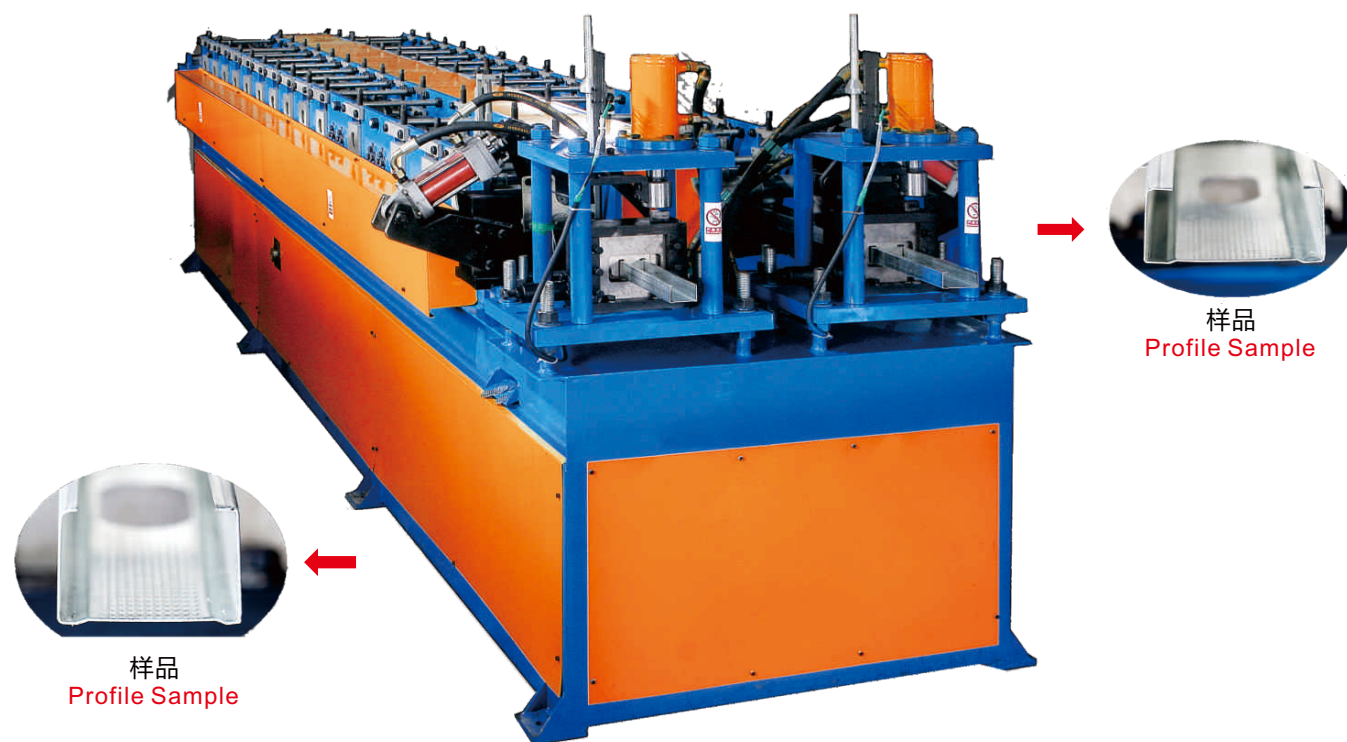
45KW 电机  
45KW Motor



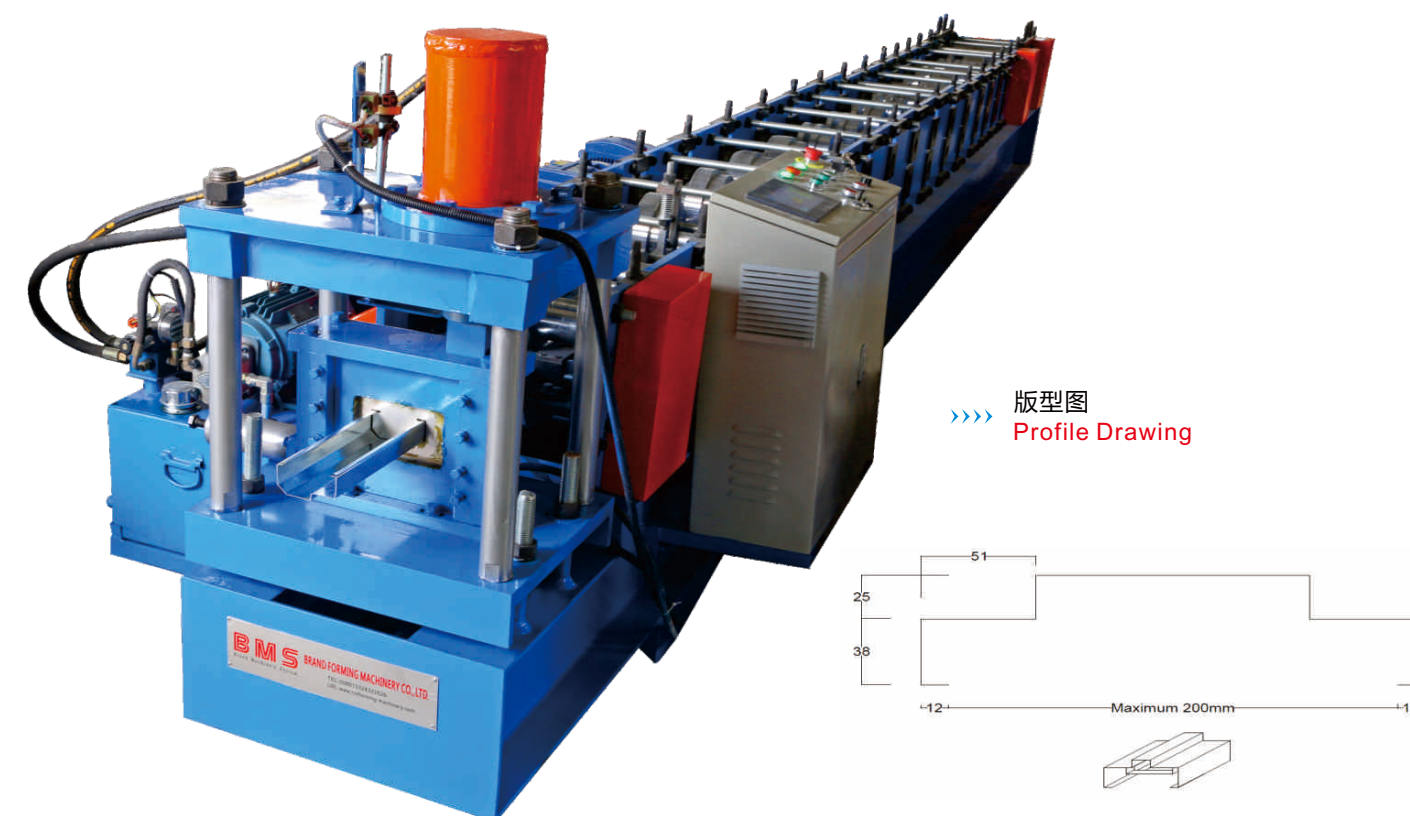
牌坊式结构  
European free standing structure

## 雙聯龙骨成型機

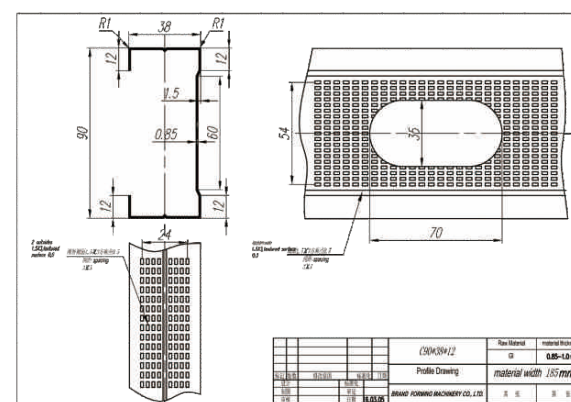
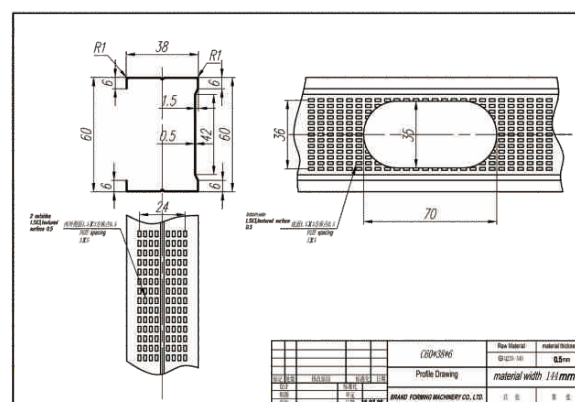
### Dual Steel Framing Machine



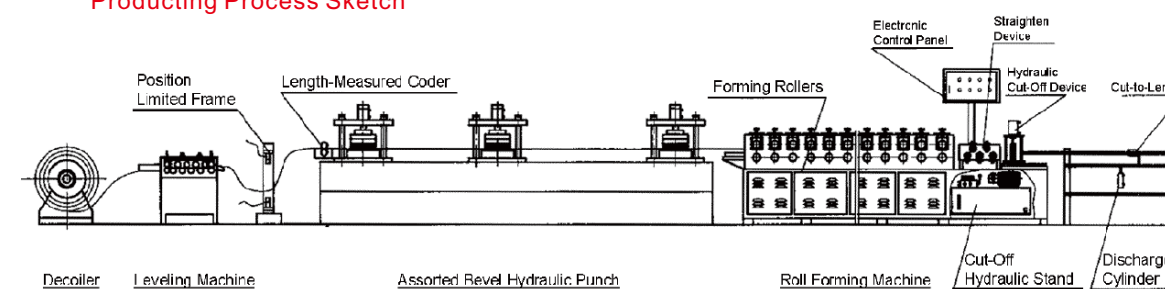
**門框成型機**  
Metal Door Frame Machine




 版型图  
 Profile Drawing



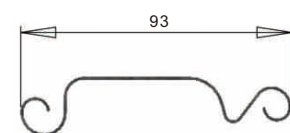
工艺流程  
Producing Process Sketch



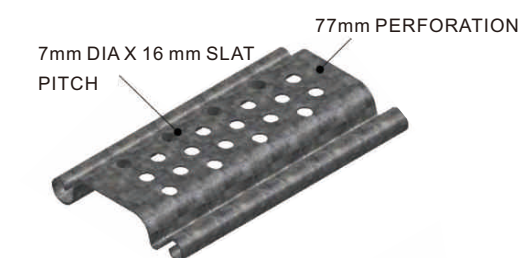
## 卷帘门成型機

Shutter Door Roll Forming Machine

版型图  
Profile Drawing



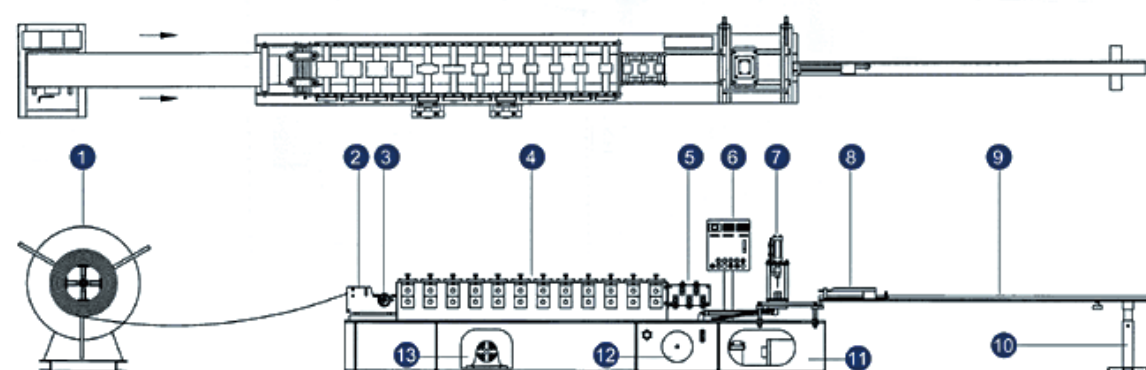
7mm DIA X 16 mm SLAT  
PITCH



77 SLOTTED SLAT



工艺流程  
Producing Process Sketch



1. Material Feeder

2. Entry Guide

3. Width Calibrator

4. Main Roller Sets

5. Alignment and Horizontal Device

6. Control Panel

8. Preset Length Limiter (Stopper)

7. Hydraulic Shear Cutter

9. Slat Exit Table

10. Movable Table Support

11. Hydraulic Motor

12. Coolant Reservoir

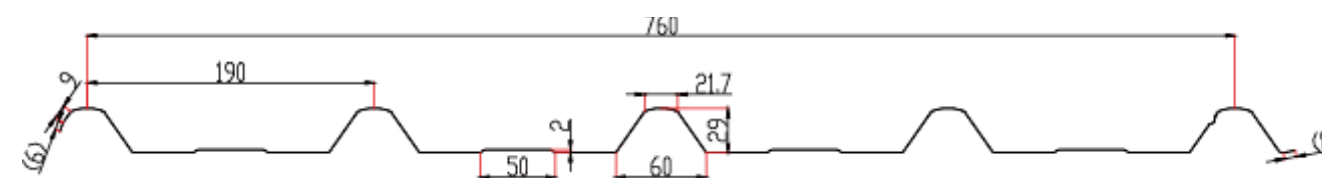
13. Main Roller Electric Motor

## 屋面板成型機

Aussie Popular Roof Sheeting Roll Forming Machine



版型图  
Profile Drawing

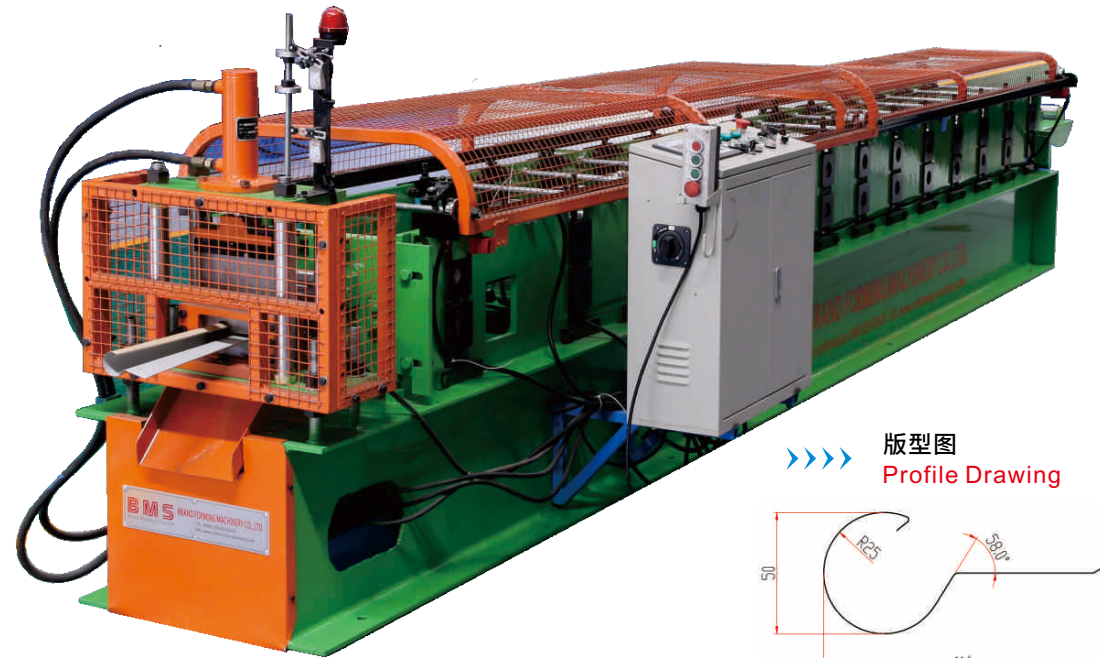


### 设备参数 MAIN PARAMETERS

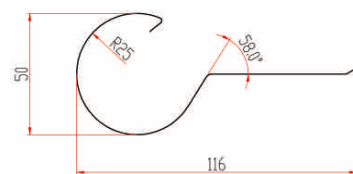
|             |                 |                       |                                  |
|-------------|-----------------|-----------------------|----------------------------------|
| ▶ 进料宽度      | 940mm           | ▶ Material Width      | 940mm                            |
| ▶ 有效宽度      | 760mm           | ▶ Effect Width        | 760mm                            |
| ▶ 压制板厚      | 0.3-0.8mm       | ▶ Material Thickness  | 0.3-0.8mm                        |
| ▶ 适用材质及材质强度 | 550Mpa 镀锌板、彩涂板  | ▶ Applicable Material | G550S Hi Tensile Colorbond Steel |
| ▶ 速度        | 约20-25m/min     | ▶ Machine Speed       | About 20-25m/min                 |
| ▶ 设备长*宽*高   | 约9.5米*1.8米*1.6米 | ▶ Machine Dimension   | About 9.5m(L)*1.8m(W)*1.6m(H)    |
| ▶ 设备总重      | 约8吨             | ▶ Machine Weight      | About 8Tons                      |

## 波浪卷成型機

Gable Roll Forming Machine



版型图  
Profile Drawing



精制辊轮  
High Quality Rollers



成型后剪  
Post Cutter



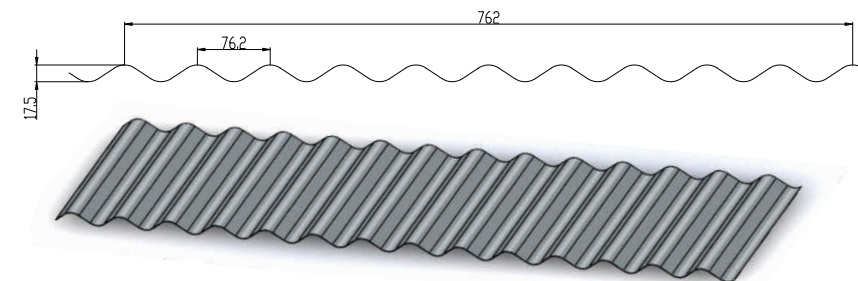
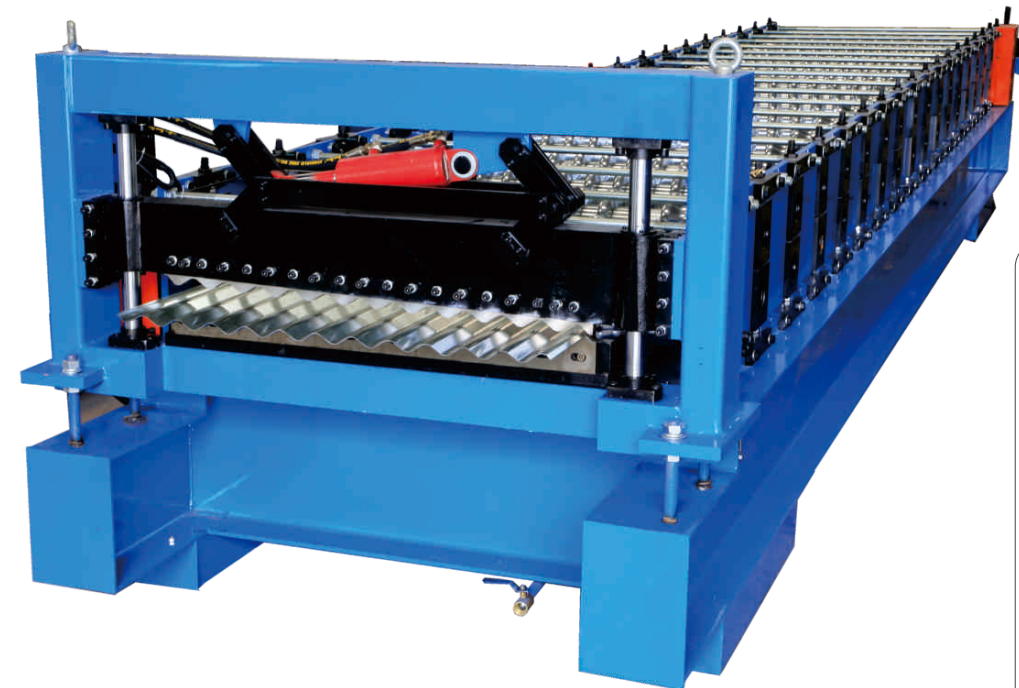
样品  
Profile Sample

### 设备参数 MAIN PARAMETERS

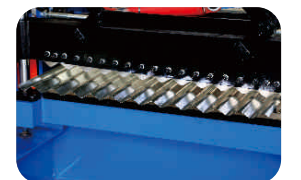
|             |                |                       |                                  |
|-------------|----------------|-----------------------|----------------------------------|
| ▶ 进料宽度      | 约197-198mm     | ▶ Material Width      | About 197-198mm                  |
| ▶ 成型道次      | 14道            | ▶ Forming Steps       | 14                               |
| ▶ 压制板厚      | 0.4-0.5mm      | ▶ Material Thickness  | 0.4-0.5mm                        |
| ▶ 适用材质及材质强度 | 300-400Mpa 镀锌板 | ▶ Applicable Material | Galvanized Steel(GI), 300-400Mpa |
| ▶ 速度        | 约12m/min       | ▶ Machine Speed       | About 12m/min                    |
| ▶ 设备长*宽*高   | 约7米*1.5米*1.5米  | ▶ Machine Dimension   | About 7m(L)*1.5m(W)*1.5m(H)      |
| ▶ 设备总重      | 约3吨            | ▶ Machine Weight      | About 3 Tons                     |

## 波浪板成型機

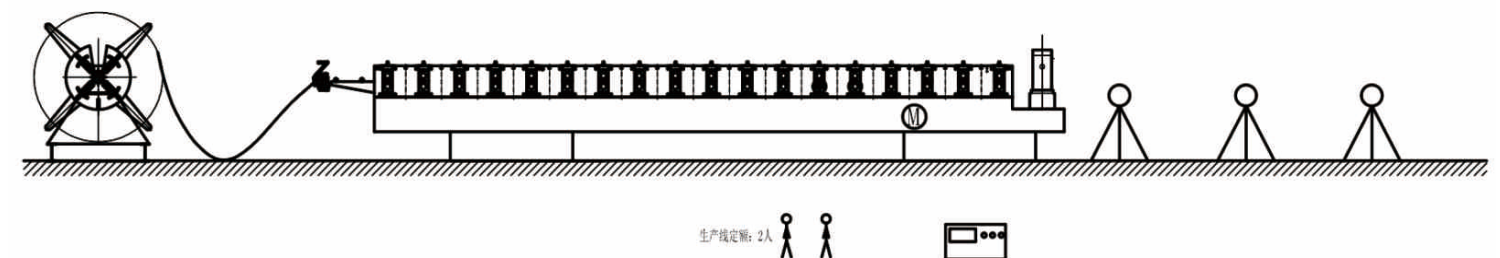
Corrugated Panel Machine



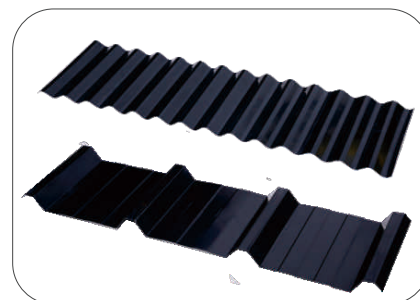
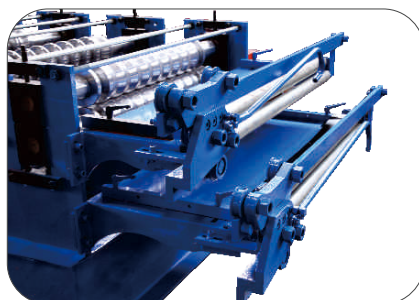
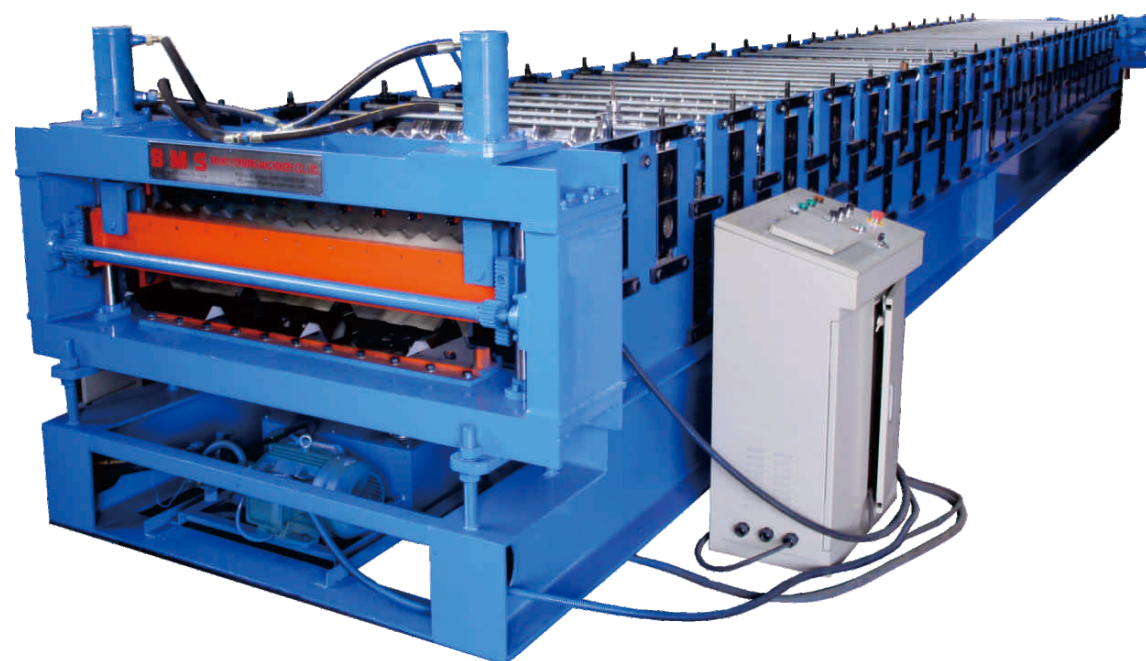
厚度: 0.3-0.8mm Thickness: 0.3-0.8mm



工艺流程  
Producing Process Sketch



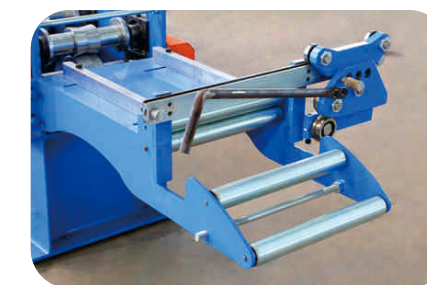
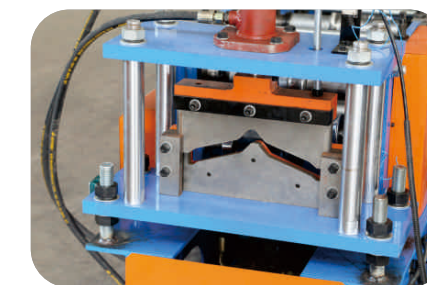
## 雙層屋面板成型機 Double Layer Roofing Machine



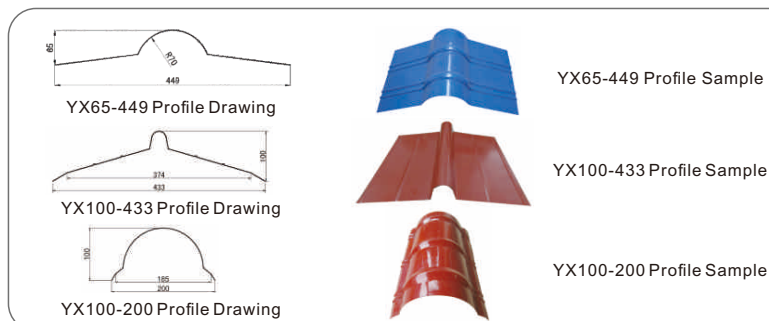
### 设备参数 MAIN PARAMETERS

|             |                    |                       |                                       |
|-------------|--------------------|-----------------------|---------------------------------------|
| ▶ 进料宽度      | 1219mm/1219mm      | ▶ Material Width      | 1219mm/1219mm                         |
| ▶ 有效宽度      | 1050mm/975mm       | ▶ Effect Width        | 1050mm/975mm                          |
| ▶ 压制板厚      | 0.3-0.8mm          | ▶ Material Thickness  | 0.3-0.8mm                             |
| ▶ 适用材质及材质强度 | 235-390Mpa 镀锌板、彩涂板 | ▶ Applicable Material | Galvanized Steel(GI) ,PPGI,235-390Mpa |
| ▶ 速度        | 约15-18m/min        | ▶ Machine Speed       | About 15-18m/min                      |
| ▶ 设备长*宽*高   | 约11.5米*1.8米*1.8米   | ▶ Machine Dimension   | About 11.5m(L)*1.8m(W)*1.8m(H)        |
| ▶ 设备总重      | 约14吨               | ▶ Machine Weight      | About 14 Tons                         |

## 屋脊瓦成型機 Ridge Cap Machine



### 其它版型 Optional Profiles

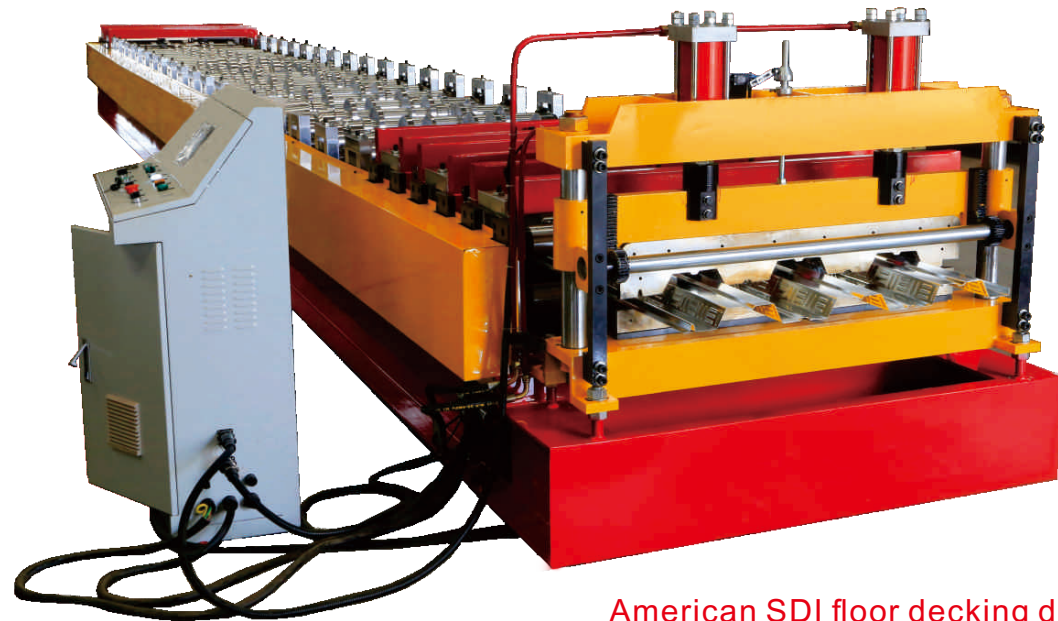


### 设备参数 MAIN PARAMETERS

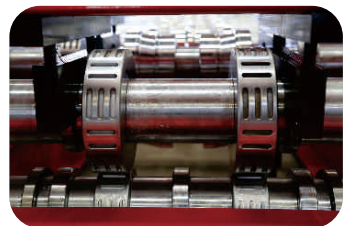
|             |                  |                       |                                |
|-------------|------------------|-----------------------|--------------------------------|
| ▶ 进料宽度      | 333mm/600mm      | ▶ Material Width      | 333mm/600mm                    |
| ▶ 有效宽度      | 240mm/433mm      | ▶ Effect Width        | 240mm/433mm                    |
| ▶ 压制板厚      | 0.4-0.6mm        | ▶ Material Thickness  | 0.4-0.6mm                      |
| ▶ 适用材质及材质强度 | 235-390Mpa 彩涂板   | ▶ Applicable Material | 235-390Mpa PPGI                |
| ▶ 速度        | 约4-6m/min        | ▶ Machine Speed       | About 4-6m/min                 |
| ▶ 设备长*宽*高   | 约6.0米*1.5米*1.65米 | ▶ Machine Dimension   | About 6.0m(L)*1.5m(W)*1.65m(H) |
| ▶ 设备总重      | 约5.5吨            | ▶ Machine Weight      | About 5.5 Tons                 |

## 結構鋼承樓板成型機

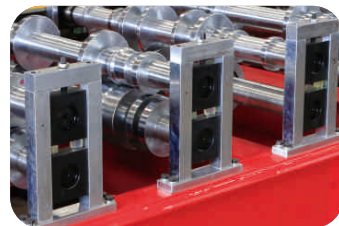
Floor Deck Machine



American SDI floor decking design , produce Losacero25 floor deck, which meet American standard ASTM A653 / ANSI-SDI C2011



压花装置  
Embossing Device



牌坊式结构  
European Free Standing Structure



样品  
Profile Sample

### 设备参数 MAIN PARAMETERS

|             |                   |                       |                                 |
|-------------|-------------------|-----------------------|---------------------------------|
| ▶ 进料宽度      | 1219mm            | ▶ Material Width      | 1219mm                          |
| ▶ 有效宽度      | 1000mm            | ▶ Effect Width        | 1000mm                          |
| ▶ 压制板厚      | 0.8-1.5mm         | ▶ Material Thickness  | 0.8-1.5mm                       |
| ▶ 适用材质及材质强度 | 235-390Mpa 镀锌板    | ▶ Applicable Material | Galvanized Steel(GI),235-390Mpa |
| ▶ 速度        | 约12-16m/min       | ▶ Machine Speed       | About 12-16m/min                |
| ▶ 设备长*宽*高   | 约11.8米*2.15米*1.6米 | ▶ Machine Dimension   | About 11.8m(L)*2.15m(W)*1.6m(H) |
| ▶ 设备总重      | 约16吨              | ▶ Machine Weight      | About 16 Tons                   |

## 結構鋼承樓板成型機

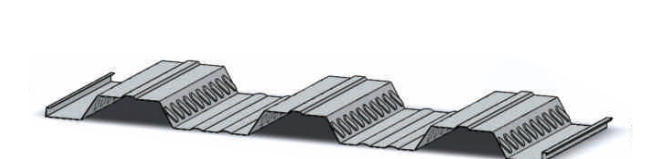
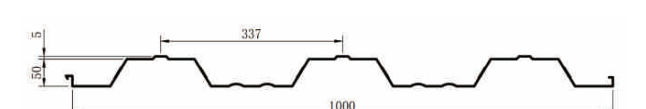
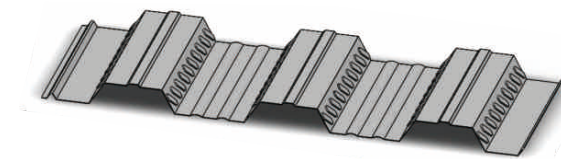
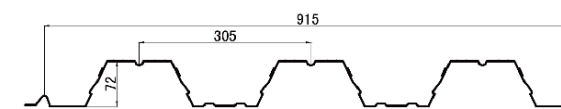
Floor Deck Machine



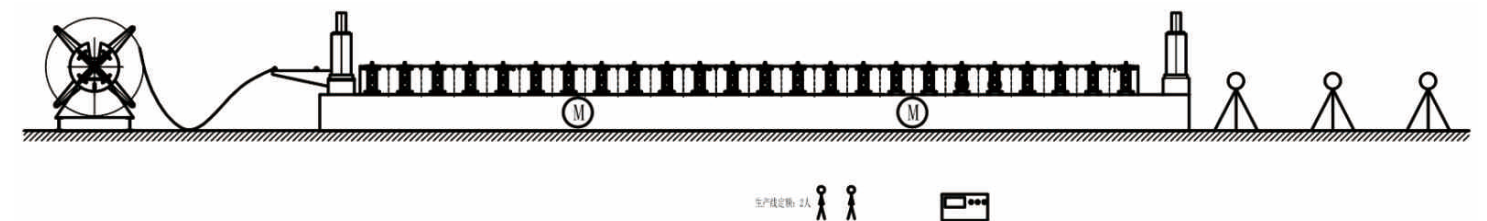
样品  
Profile Sample



压花装置  
Embossing Device



### 工艺流程 Producing Process Sketch

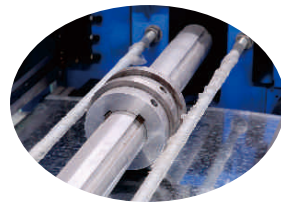


## 平板分條切斷機

Cut-to-Length Line for Flashing

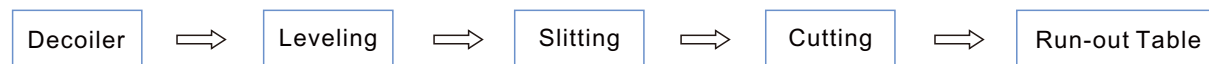


PLC 控制柜  
PIC Control Cabinet



带分条功能  
With Slitting Function

### Working Flow



### Features

- Automatically forming and cutting at any length with pre-set quantity
- Signal feedback from encoder showing length of product
- The control panel enables to count a total length of finished coil
- Rollers are alloy steel fabricated by CNC precision machine and hard chromium plated
- Cutting die is SKD11 steel fabricatd by CNC machine,thermal treatment get 55-60HRC

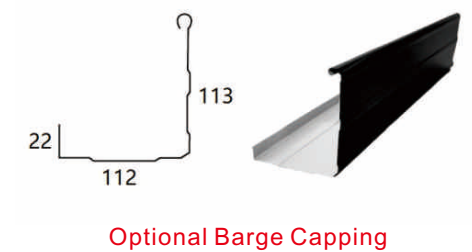
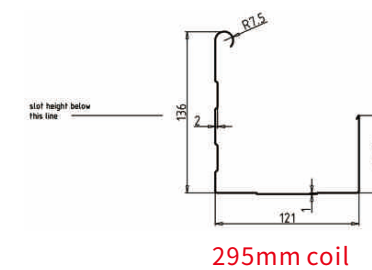
## 天溝成型機

Gutter Roll Forming Machine



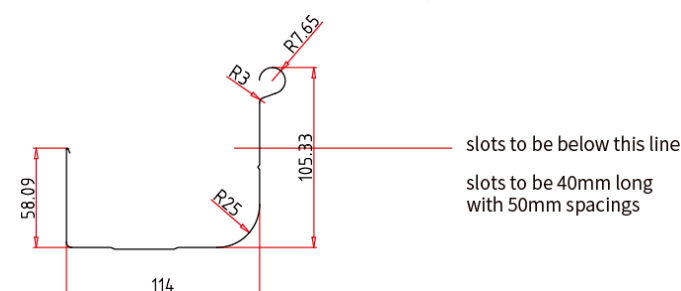
By change 2sets of rollers,the machine can also produce Barge Capping

版型图  
Profile Drawing

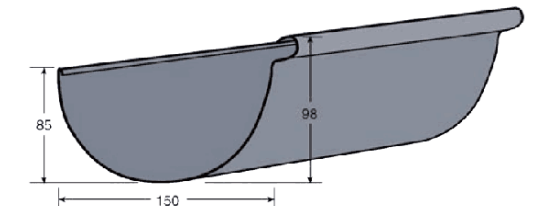


可选版型  
Optional Gutter Profiles

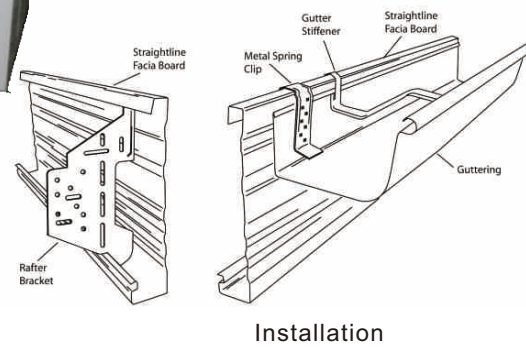
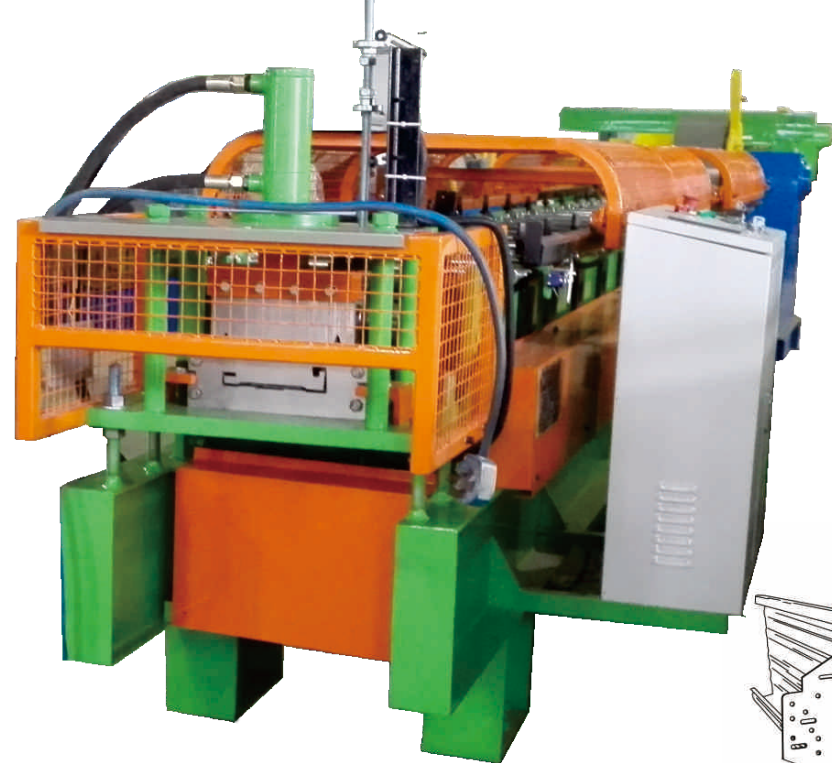
1、Quad Gutter(coil width: 295mm)



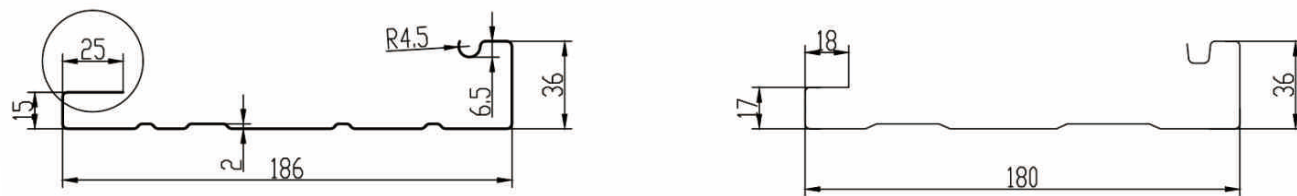
2、Half Round Gutter



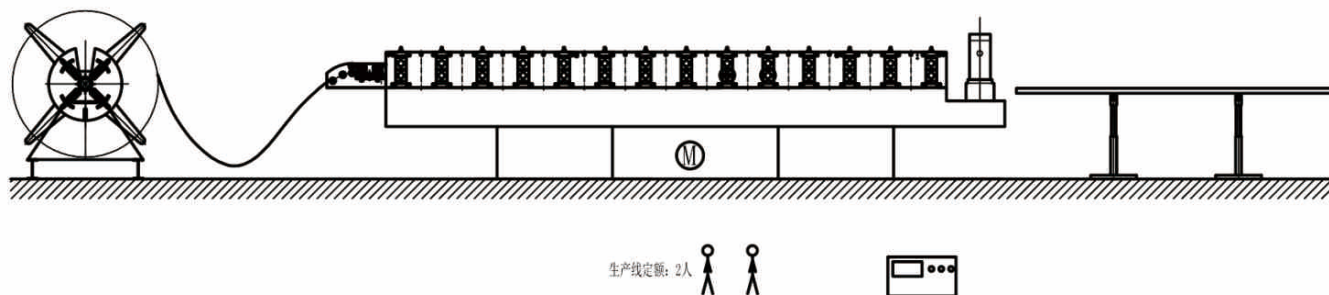
## 装潢板成型機 Corrugated Panel Machine



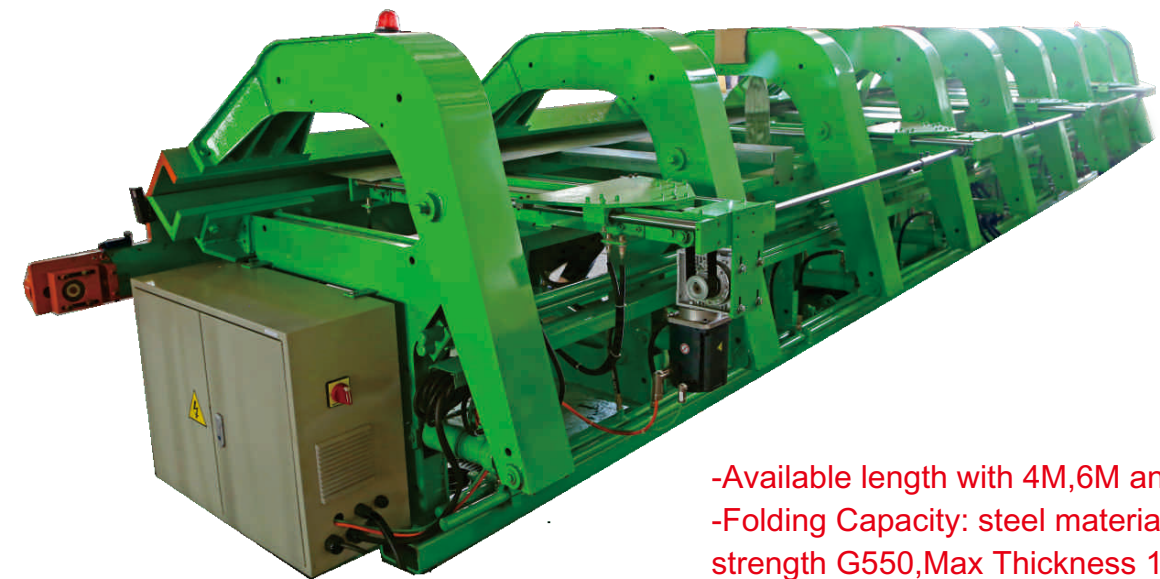
### 版型图 Profile Drawing



### 工艺流程 Producing Process Sketch

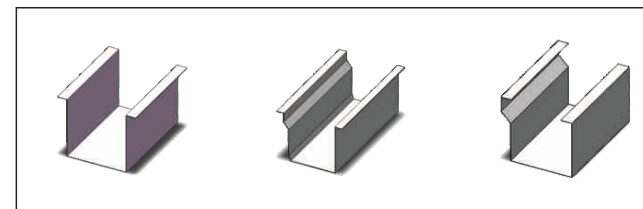


## 长板数控分条折弯機 Long Length Slitter & Folder

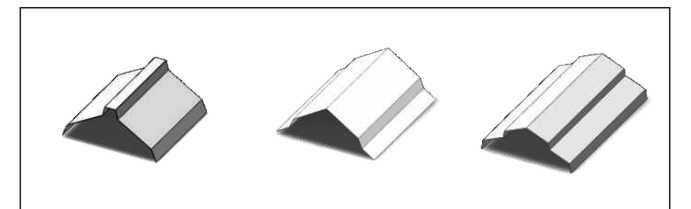


-Available length with 4M,6M and 8M.  
-Folding Capacity: steel material with yield strength G550,Max Thickness 1.0mm

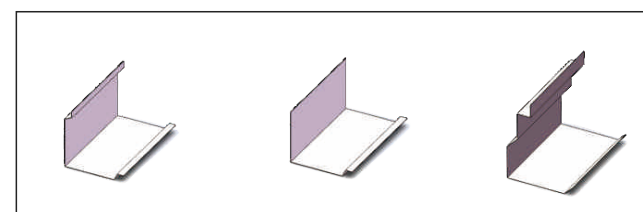
### 水槽 Gutter



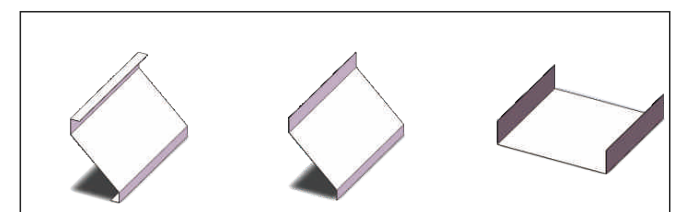
### 屋脊 Ridge Capping



### 包边 Flashing



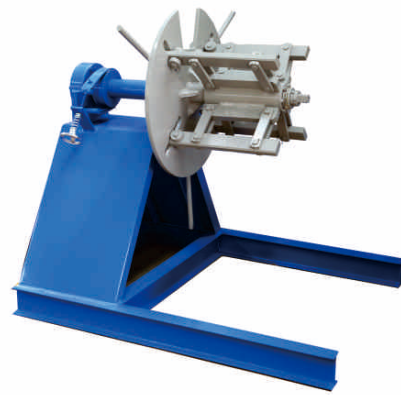
### 通风叶片 Air Door



## 电气品牌 BRAND OF COMPONENTS

| 名称   | 品牌       | Name            | Brand             |
|------|----------|-----------------|-------------------|
| PLC  | 德国西门子    | PLC             | Siemens-Germany   |
| 触摸屏  | 德国西门子    | Touch Screen    | Siemens-Germany   |
| 编码器  | 日本光洋/欧姆龙 | Encoder         | Koyo/Omron-Japan  |
| 液压阀  | 日本油研     | Hydraulic Valve | Yuken-Japan       |
| 空气开关 | 德国施耐德    | Air Switch      | Schneider-Germany |
| 热继电器 | 德国施耐德    | Thermal Relay   | Schneider-Germany |

**輔机**  
Auxiliary Machines



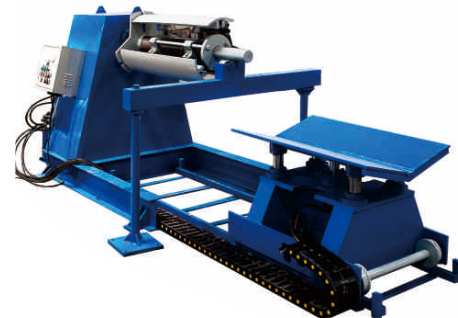
3吨手动放料机  
3 Ton Manual Decoiler



5吨液压放料机  
5 Ton Hydraulic Decoiler



5吨液压放料机带压紧臂  
5 Ton Hydraulic Decoiler With Clamp Arm



8吨液压放料机带小车  
8 Ton Hydraulic Decoiler With Coil Car



7吨液压放料机(带小车, 带压紧臂)  
7 Ton Hydraulic Decoiler With Coil Car And Clamp Arm

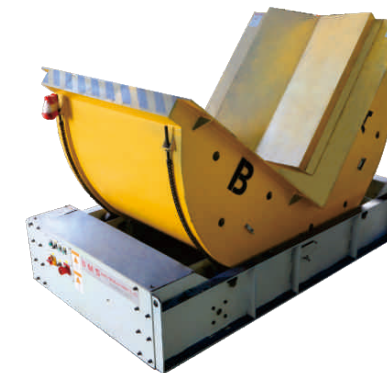


6吨液压放料机  
6 Ton Hydraulic Decoiler

**輔机**  
Auxiliary Machines



独立液压剪  
Independent Hydraulic Cutter



翻转机  
Automatic Coil Flipper Machine



手动折边机  
Manual Bending Machine



辊弯机  
Crimping Machine



简易分条机  
Slitting Machine



电动剪板机  
Electric Cutting Machine

## 版型圖

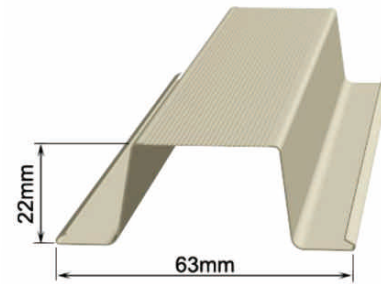
Profile Drawing

### 22mm Ceiling Batten

22mm x 0.42 Bmt Celiling Batten = 0.3571 kg/metre

22mm x 0.55 Bmt Celiling Batten = 0.4746 kg/metre

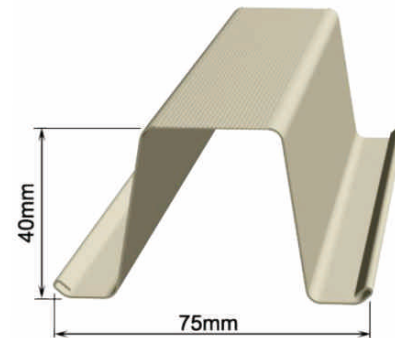
Standard Pack: 200 Lengths x 6.100M



### 40mm Roof Batten

40mm x 0.55 Bmt Roof Batten = 0.6821 kg/metre

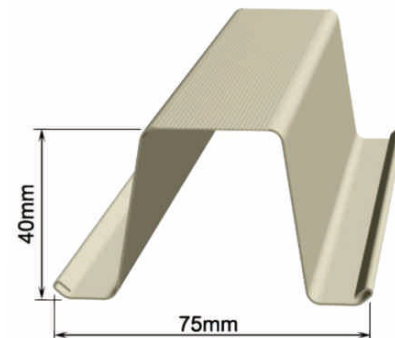
Standard Pack: 150 Lengths x 6.500M, 7.500M



### 40mm Cyclonic Roof Batten

40mm x 0.75 Bmt Roof Batten = 0.9208 kg/metre

Standard Pack: 100 Lengths x 6.100M, 7.500M



## 版型圖

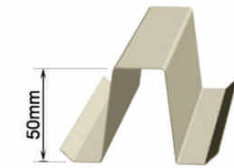
Profile Drawing

### 50mm Top-Hat

50 Top-Hat x 0.75 Bmt = 1.0904 kg/metre

50 Top-Hat x 0.95 Bmt = 1.3730 kg/metre

Standard Pack: 100 Lengths x 7.500M



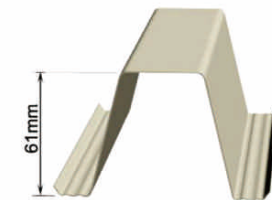
### 61mm Top-Hat

61 Top-Hat x 0.75 Bmt = 1.1812 kg/metre

61 Top-Hat x 0.95 Bmt = 1.9087 kg/metre

61 Top-Hat x 1.15 Bmt = 2.189 kg/metre

Standard Pack: 100 Lengths x 7.500M



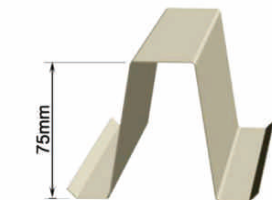
### 75mm Top-Hat

75 Top-Hat x 0.75 Bmt = 1.442 kg/metre

75 Top-Hat x 0.95 Bmt = 1.9087 kg/metre

75 Top-Hat x 1.15 Bmt = 2.189 kg/metre

Standard Pack: 100 Lengths x 7.500M



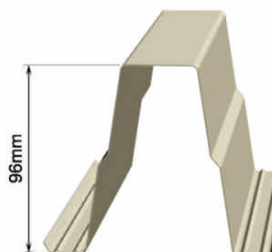
### 96mm Top-Hat

96 Top-Hat x 0.75 Bmt = 1.6570 kg/metre

96 Top-Hat x 0.95 Bmt = 2.0710 kg/metre

96 Top-Hat x 1.15 Bmt = 2.4855 kg/metre

Standard Pack: 100 Lengths x 7.500M



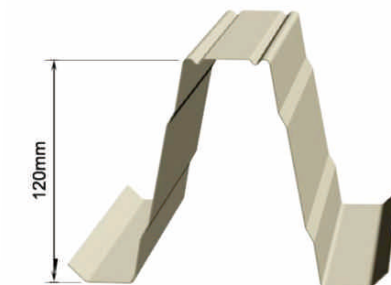
### 120mm Top-Hat

120 Top-Hat x 0.75 Bmt = 2.8715 kg/metre

120 Top-Hat x 0.95 Bmt = 3.589 kg/metre

120 Top-Hat x 1.15 Bmt = 4.594 kg/metre

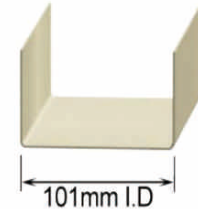
Standard Pack: 100 Lengths x 7.500M



## 版型圖 Profile Drawing

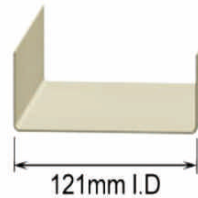
### 101 I.D Channel

101 I.D x 55 x 1.20 Bmt Channel = 2.0928 kg/meter  
101 I.D x 55 x 1.50 Bmt Channel = 2.3573 kg/meter  
101 I.D x 55 x 1.90 Bmt Channel = 3.2742 kg/meter  
Standard Pack: 50 Lengths x 6.000M



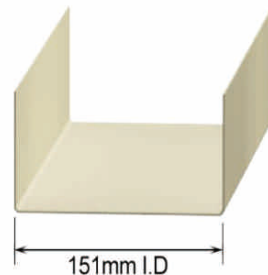
### 121 I.D Channel

121 I.D x 45 x 1.20 Bmt Channel = 2.05 kg/meter  
121 I.D x 45 x 1.50 Bmt Channel = 2.654 kg/meter  
121 I.D x 45 x 1.90 Bmt Channel = 3.345 kg/meter  
Standard Pack: 50 Lengths x 6.000M



### 151 I.D Channel

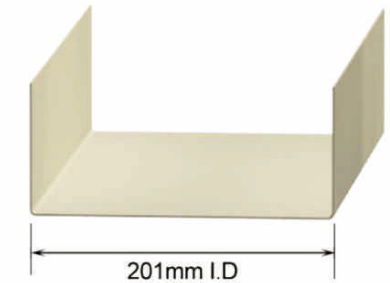
151 I.D x 75 x 1.20 Bmt Channel = 2.8715 kg/meter  
151 I.D x 75 x 1.50 Bmt Channel = 3.5662 kg/meter  
151 I.D x 75 x 1.90 Bmt Channel = 4.4925 kg/meter  
Standard Pack: 50 Lengths x 6.000M



## 版型圖 Profile Drawing

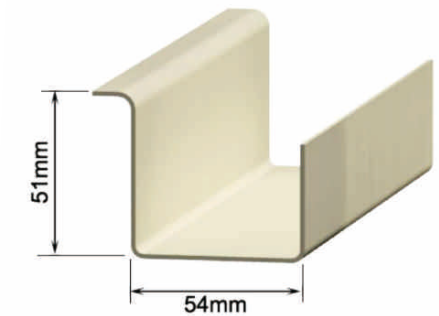
### 201 I.D Channel

201 I.D x 88 x 1.50 Bmt Channel = 5.7108 kg/meter  
201 I.D x 88 x 1.90 Bmt Channel = 5.663 kg/meter  
201 I.D x 88 x 2.40 Bmt Channel = 7.1828 kg/meter  
Standard Pack: 50 Lengths x 6.000M



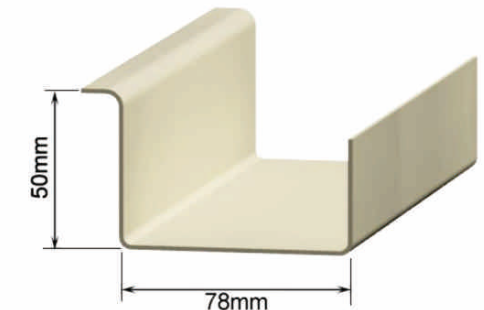
### 50mm Channel Surround

51 I.D. x 1.50 Bmt Channel = 1.7891 kg/meter  
Standard Pack: 50 Lengths x 6.000M



### 75mm Channel Surround

76 I.D. x 1.50 Bmt Channel = 2.22 kg/meter  
Standard Pack: 50 Lengths x 6.000M



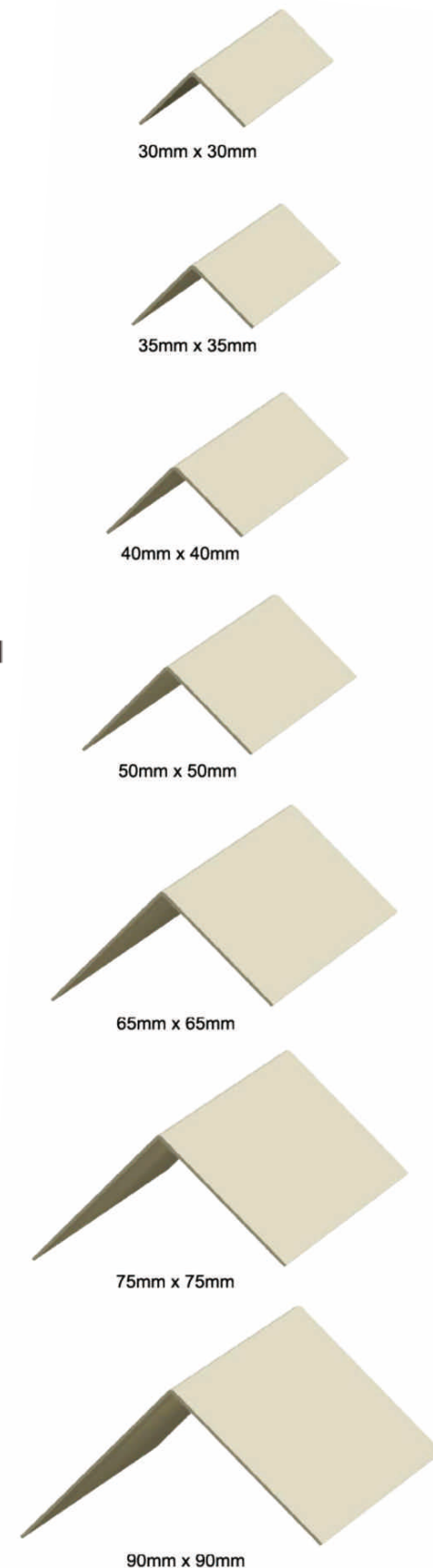
## 版型圖 Profile Drawing

### 0.75 Bmt Angle

30mm x 30mm x 0.75 Bmt Angle = 0.3645 kg/meter  
 35mm x 35mm x 0.75 Bmt Angle = 0.4262 kg/meter  
 40mm x 40mm x 0.75 Bmt Angle = 0.488 kg/meter  
 50mm x 50mm x 0.75 Bmt Angle = 0.6054 kg/meter  
 65mm x 65mm x 0.75 Bmt Angle = 0.8154 kg/meter  
 75mm x 75mm x 0.75 Bmt Angle = 0.9266 kg/meter  
 90mm x 90mm x 0.75 Bmt Angle = 1.0996 kg/meter  
 Standard Pack: 100 Lengths x 3.000M, 3.600M, 4.800M, 6.000M

### 1.15 Bmt Angle

30mm x 30mm x 1.15 Bmt Angle = 0.5498 kg/meter  
 40mm x 40mm x 1.15 Bmt Angle = 0.73 kg/meter  
 50mm x 50mm x 1.15 Bmt Angle = 0.9344 kg/meter  
 65mm x 65mm x 1.15 Bmt Angle = 1.349 kg/meter  
 75mm x 75mm x 1.15 Bmt Angle = 1.398 kg/meter  
 90mm x 90mm x 1.15 Bmt Angle = 1.6586 kg/meter  
 Standard Pack: 100 Lengths x 4.800M, 6.000M



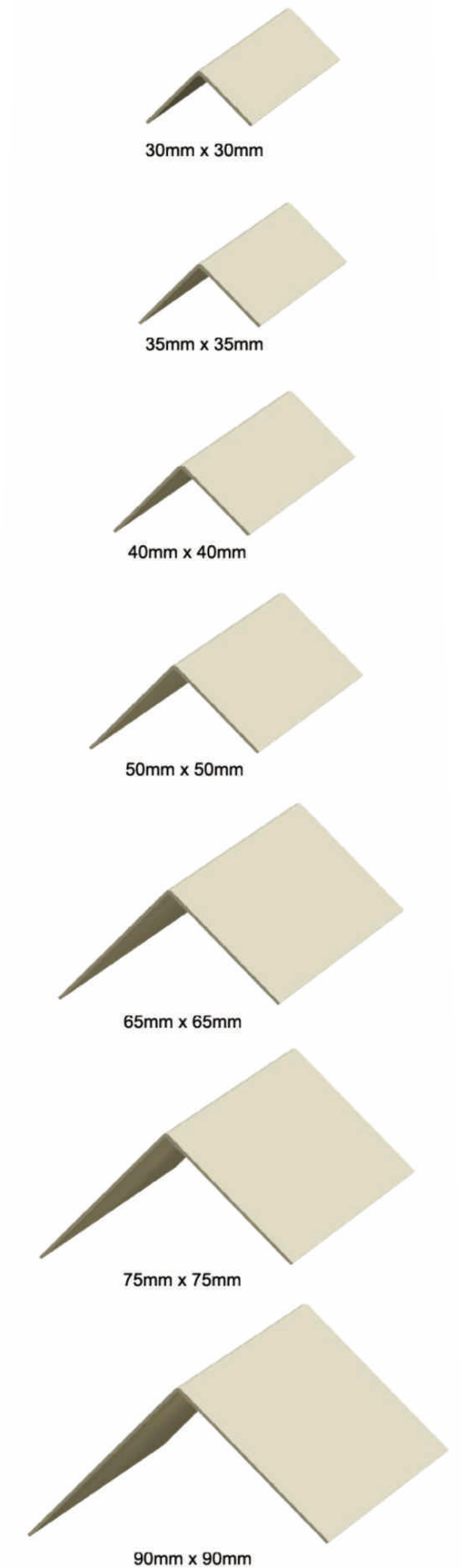
## 版型圖 Profile Drawing

### 1.50 Bmt Angle

30mm x 30mm x 1.50 Bmt Angle = 0.7119 kg/meter  
 40mm x 40mm x 1.50 Bmt Angle = 0.3474 kg/meter  
 50mm x 50mm x 1.50 Bmt Angle = 1.219 kg/meter  
 65mm x 65mm x 1.50 Bmt Angle = 1.3927 kg/meter  
 75mm x 75mm x 1.50 Bmt Angle = 1.8099 kg/meter  
 90mm x 90mm x 1.50 Bmt Angle = 2.148 kg/meter  
 Standard Pack: 100 Lengths x 4.800M, 6.000M

### 2.40 Bmt Angle

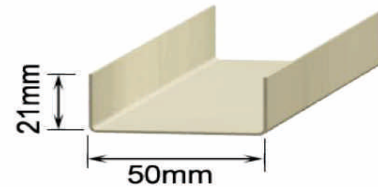
30mm x 30mm x 2.40 Bmt Angle = 1.1288 kg/meter  
 40mm x 40mm x 2.40 Bmt Angle = 1.5114 kg/meter  
 50mm x 50mm x 2.40 Bmt Angle = 1.8749 kg/meter  
 65mm x 65mm x 2.40 Bmt Angle = 2.5254 kg/meter  
 75mm x 75mm x 2.40 Bmt Angle = 2.82 kg/meter  
 90mm x 90mm x 2.40 Bmt Angle = 3.405 kg/meter  
 Standard Pack: 100 Lengths x 4.800M, 6.000M



## 版型圖 Profile Drawing

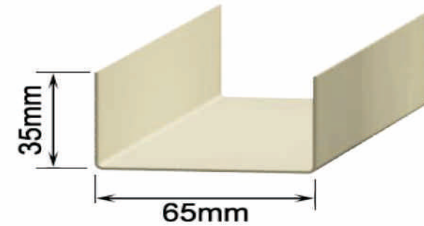
### 50mm Stud Range

53mm x 20mm x 1.15 Bmt Plate = 0.9344 kg/meter  
50mm x 21mm x 1.15 Bmt Stud = 0.9344 kg/meter  
47mm x 22mm x 1.15 Bmt Noggin = 0.9344 kg/meter  
Standard Pack: 100 Lengths x 7.500M



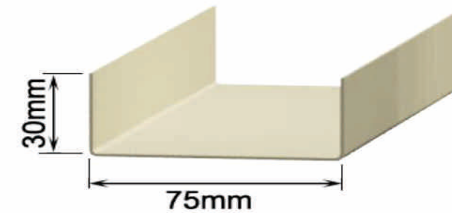
### 65mm Stud Range

68mm x 33mm x 1.15 Bmt Plate = 1.2848 kg/meter  
65mm x 35mm x 1.15 Bmt Stud = 1.2848 kg/meter  
62mm x 37mm x 1.15 Bmt Noggin = 1.2848 kg/meter  
Standard Pack: 100 Lengths x 7.500M



### 75mm Stud Range

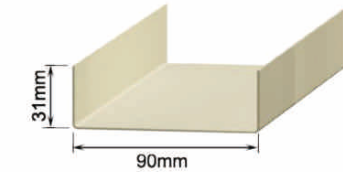
78mm x 28mm x 1.15 Bmt Plate = 1.2848 kg/meter  
75mm x 30mm x 1.15 Bmt Stud = 1.2848 kg/meter  
72mm x 32mm x 1.15 Bmt Noggin = 1.2848 kg/meter  
Standard Pack: 100 Lengths x 7.500M



## 版型圖 Profile Drawing

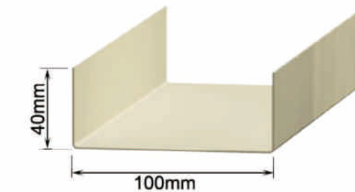
### 90mm Stud Range

93mm x 29mm x 1.15 Bmt Plate = 1.6158 kg/meter  
90mm x 31mm x 1.15 Bmt Stud = 1.6158 kg/meter  
87mm x 33mm x 1.15 Bmt Noggin = 1.6158 kg/meter  
Standard Pack: 100 Lengths x 7.500M



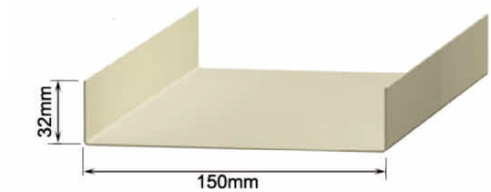
### 100mm Stud Range

103mm x 38mm x 1.15 Bmt Plate = 1.7229 kg/meter  
100mm x 40mm x 1.15 Bmt Stud = 1.7229 kg/meter  
97mm x 42mm x 1.15 Bmt Noggin = 1.7229 kg/meter  
Standard Pack: 100 Lengths x 7.500M



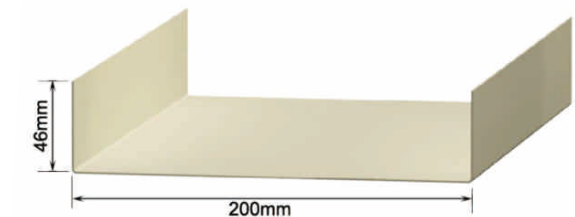
### 150mm Stud Range

153mm x 30mm x 1.15 Bmt Plate = 1.977 kg/meter  
150mm x 32mm x 1.15 Bmt Stud = 1.977 kg/meter  
147mm x 34mm x 1.15 Bmt Noggin = 1.977 kg/meter  
Standard Pack: 50 Lengths x 7.500M



### 200mm Stud Range

203mm x 44mm x 1.15 Bmt Plate = 2.667 kg/meter  
200mm x 46mm x 1.15 Bmt Stud = 2.667 kg/meter  
197mm x 48mm x 1.15 Bmt Noggin = 2.667 kg/meter  
Standard Pack: 50 Lengths x 7.500M



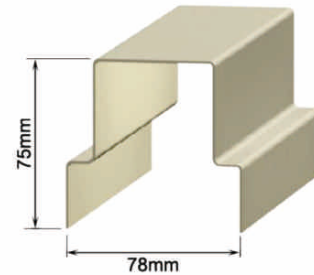
## 版型圖 Profile Drawing

### 78 Stiffened Top Plate

78 x 1.15 Bmt Top Plate = 2.0618 kg/meter

78 x 1.55 Bmt Top Plate = 2.5628 kg/meter

Standard Pack: 50 Lengths x 7.500M

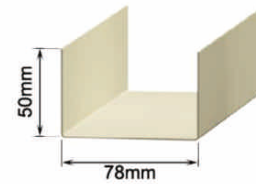


### 78 High Wall Plate

78 x 50 x 1.15 Bmt High Wall Plate = 1.628 kg/meter

78 x 50 x 1.55 Bmt High Wall Plate = 2.114 kg/meter

Standard Pack: 50 Lengths x 7.500M

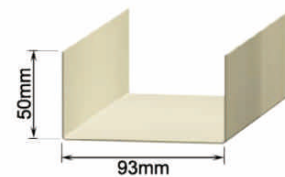


### 93 High Wall Plate

93 x 50 x 1.15 Bmt High Wall Plate = 1.793 kg/meter

93 x 50 x 1.55 Bmt High Wall Plate = 2.535 kg/meter

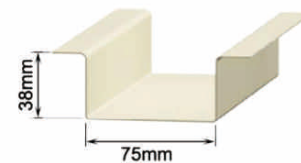
Standard Pack: 50 Lengths x 7.500M



### 75 x 38 Junction Stud

75 x 38 x 1.10 Bmt Junction Stud = 1.913 kg/meter

Standard Pack: 50 Lengths x 6.000M, 7.500M



## 版型圖 Profile Drawing

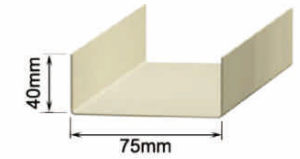
### 75mm Cyclonic Stud Range

78mm x 38mm x 1.50 Bmt Plate = 1.8495 kg/meter

75mm x 40mm x 1.50 Bmt Stud = 1.8495 kg/meter

72mm x 42mm x 1.50 Bmt Noggin = 1.8495 kg/meter

Standard Pack: 100 Lengths x 7.500M



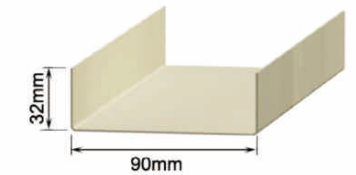
### 90mm Cyclonic Stud Range

93mm x 30mm x 1.50 Bmt Plate = 1.8495 kg/meter

90mm x 32mm x 1.50 Bmt Stud = 1.8495 kg/meter

87mm x 34mm x 1.50 Bmt Noggin = 1.8495 kg/meter

Standard Pack: 100 Lengths x 7.500M



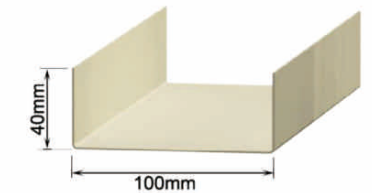
### 100mm Cyclonic Stud Range

103mm x 38mm x 1.50 Bmt Plate = 2.136 kg/meter

100mm x 40mm x 1.50 Bmt Stud = 2.136 kg/meter

97mm x 42mm x 1.50 Bmt Noggin = 2.136 kg/meter

Standard Pack: 100 Lengths x 7.500M



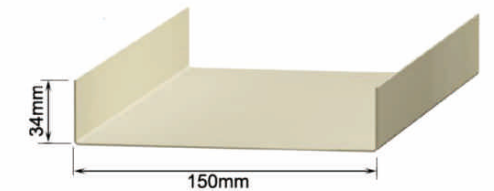
### 150mm Cyclonic Stud Range

153mm x 32mm x 1.50 Bmt Plate = 2.594 kg/meter

150mm x 34mm x 1.50 Bmt Stud = 2.594 kg/meter

147mm x 36mm x 1.50 Bmt Noggin = 2.594 kg/meter

Standard Pack: 50 Lengths x 7.500M



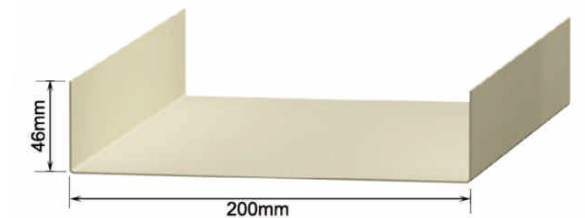
### 200mm Cyclonic Stud Range

203mm x 44mm x 1.50 Bmt Plate = 3.499 kg/meter

200mm x 46mm x 1.50 Bmt Stud = 3.499 kg/meter

197mm x 48mm x 1.50 Bmt Noggin = 3.499 kg/meter

Standard Pack: 50 Lengths x 7.500M



## 【 版型圖 】 Profile Drawing

### 30mm Punched

30mm x 0.8mm x 0.75 Bmt = 0.19782 kg/meter

Available rolls: 10m, 20m, 30m, 50m, 100m

30mm x 1.0mm x 0.95 Bmt = 0.2449 kg/meter

Available rolls: 10m, 20m, 30m, 50m, 100m

### 32mm Unpunched

32mm x 1.2mm x 1.15 Bmt = 0.311488 kg/meter

Available rolls: 15m, 25m, 30m, 50m, 100m

32mm x 1.5mm x 1.50 Bmt = 0.386848 kg/meter

Available rolls: 30m, 50m, 100m

### 38mm Unpunched

38mm x 1.2mm x 1.15 Bmt = 0.369892 kg/meter

Available rolls: 30m, 50m, 100m

38mm x 1.5mm x 1.50 Bmt = 0.459382 kg/meter

Available rolls: 30m, 50m, 100m

### 50mm Unpunched

50mm x 1.2mm x 1.15 Bmt = 0.476966 kg/meter

Available rolls: 30m, 50m, 100m

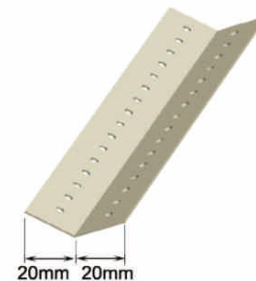
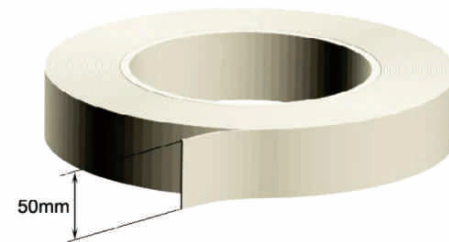
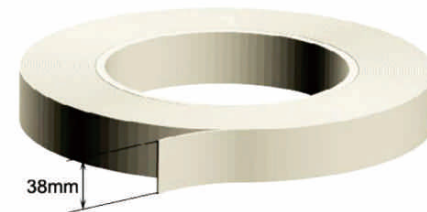
50mm x 1.5mm x 1.50 Bmt = 0.60445 kg/meter

Available rolls: 30m, 50m, 100m

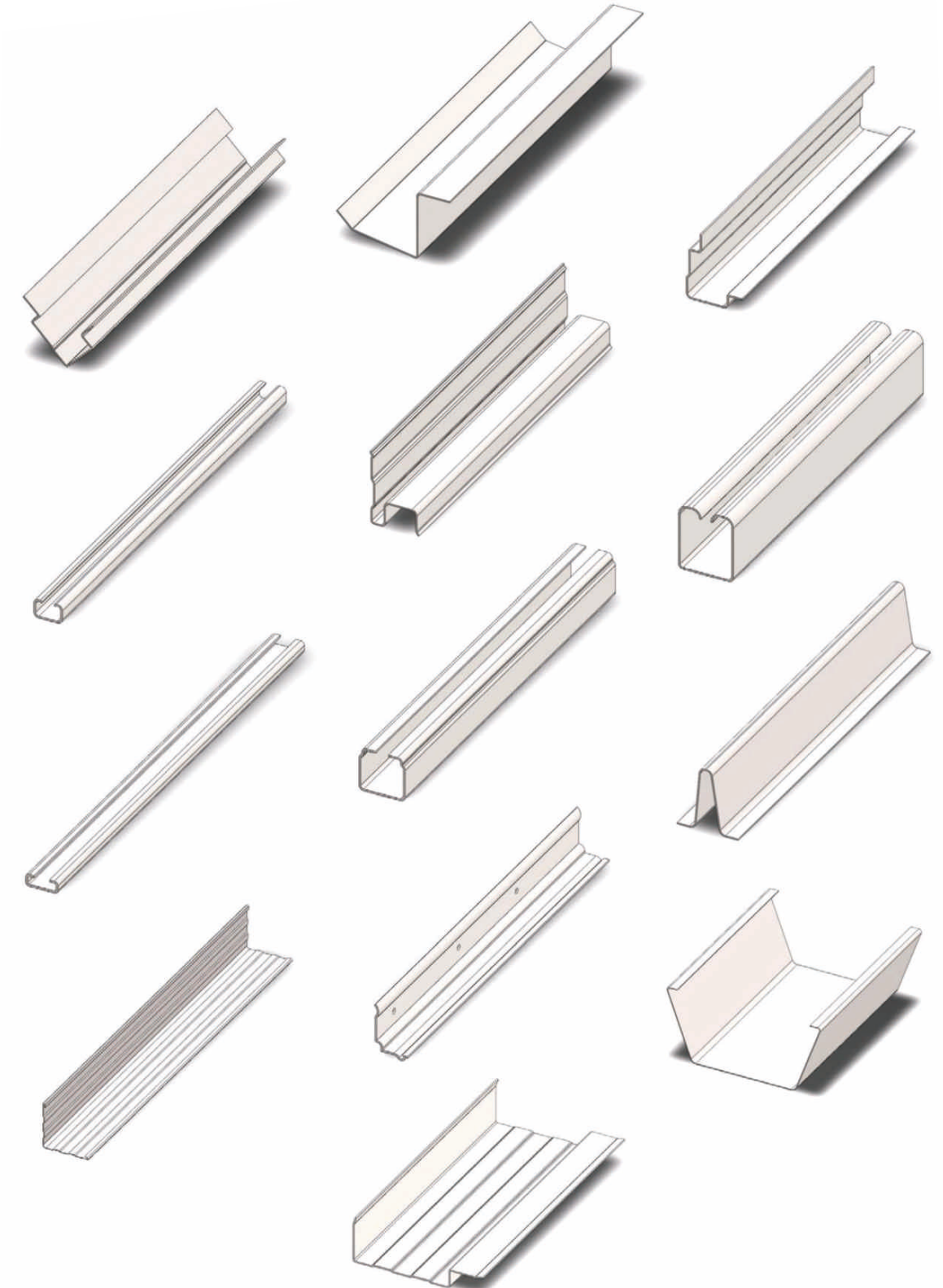
### Tension Brace

20mm x 20mm x 1 Bmt = 0.3265 kg/meter

Standard Pack: 100 Lengths x 6.000M

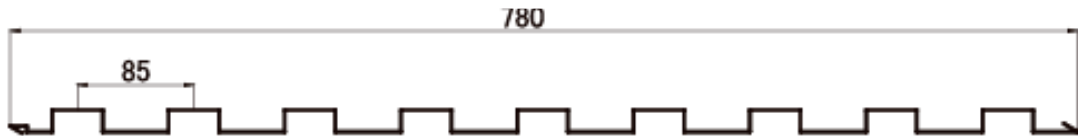


## 【 版型圖 】 Profile Drawing



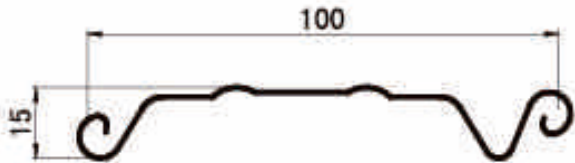
版型圖

Profile Drawing



| 型号<br>Type | 展开宽度<br>Feeding Width | 辊压厚度<br>Thickness | 用途<br>Usage                |
|------------|-----------------------|-------------------|----------------------------|
| YX15-780   | 1000mm                | 0.4-0.6mm         | 卷闸门叶片<br>Shutter Door Lath |

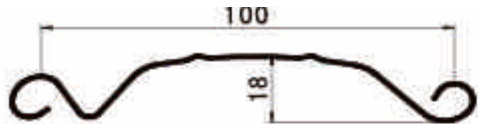
| 有效宽度(Effective Width) | 展开宽度<br>Feeding Width | 辊压厚度<br>Thickness |
|-----------------------|-----------------------|-------------------|
|                       |                       |                   |
| 型号(Type): JM72        | 122mm                 | 0.4-0.6mm         |
| 型号(Type): JM75        | 125mm                 | 0.4-0.6mm         |
| 型号(Type): JM85        | 135mm                 | 0.4-0.6mm         |
| 型号(Type): JM97        | 172mm                 | 0.8-1.2mm         |
| 型号(Type): JM100-A     | 175mm                 | 0.8-1.2mm         |
| 型号(Type): JM113       | 194mm                 | 0.8-1.2mm         |



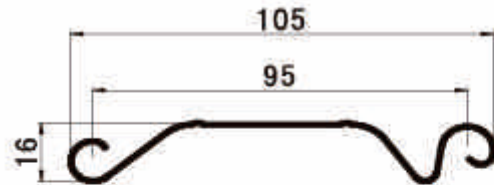
| 型号<br>Type | 展开宽度<br>Feeding Width | 辊压厚度<br>Thickness | 用途<br>Usage                |
|------------|-----------------------|-------------------|----------------------------|
| JM100-B    | 151mm                 | 0.7-1.0mm         | 卷闸门叶片<br>Shutter Door Lath |

版型圖

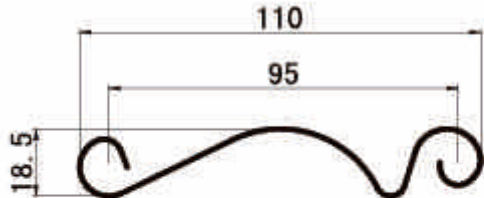
Profile Drawing



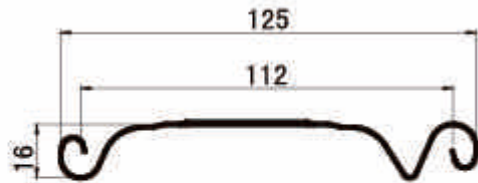
| 型号<br>Type | 展开宽度<br>Feeding Width | 辊压厚度<br>Thickness | 用途<br>Usage                |
|------------|-----------------------|-------------------|----------------------------|
| JM100-C    | 160mm                 | 0.7-0.9mm         | 卷闸门叶片<br>Shutter Door Lath |



| 型号<br>Type | 展开宽度<br>Feeding Width | 辊压厚度<br>Thickness | 用途<br>Usage                |
|------------|-----------------------|-------------------|----------------------------|
| JM95-A     | 151mm                 | 0.6-0.8mm         | 卷闸门叶片<br>Shutter Door Lath |

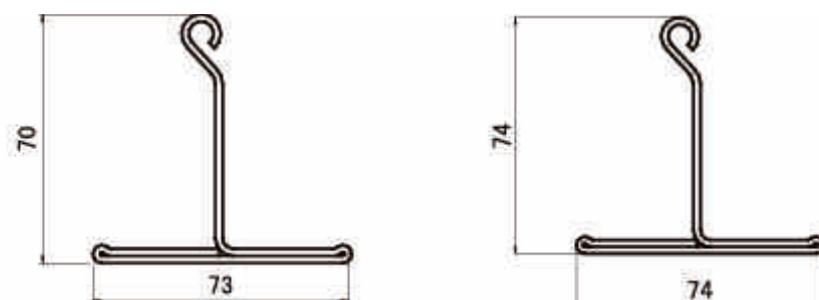


| 型号<br>Type | 展开宽度<br>Feeding Width | 辊压厚度<br>Thickness | 用途<br>Usage                |
|------------|-----------------------|-------------------|----------------------------|
| JM95-B     | 180mm                 | 0.7-1.0mm         | 卷闸门叶片<br>Shutter Door Lath |

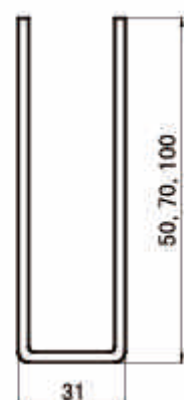


| 型号<br>Type | 展开宽度<br>Feeding Width | 辊压厚度<br>Thickness | 用途<br>Usage                |
|------------|-----------------------|-------------------|----------------------------|
| JM112      | 180mm                 | 0.7-1.0mm         | 卷闸门叶片<br>Shutter Door Lath |

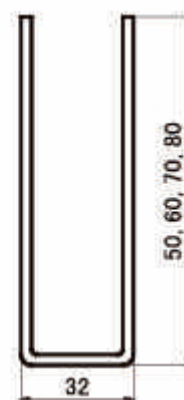
## 版型圖 Profile Drawing



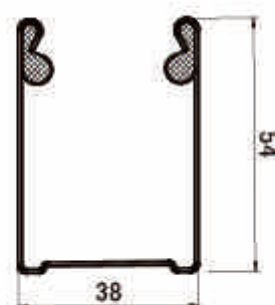
| 型号<br>Type | 展开宽度<br>Feeding Width | 辊压厚度<br>Thickness | 用途<br>Usage                |
|------------|-----------------------|-------------------|----------------------------|
| YX70-73    | 230mm                 | 1.5mm             | 卷闸门叶片<br>Shutter Door Lath |
| YX74-74    | 310mm                 | 0.7mm             | 卷闸门叶片<br>Shutter Door Lath |



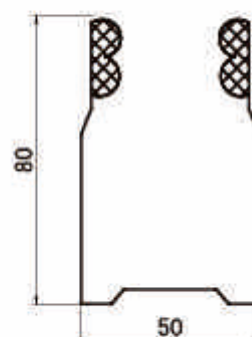
展开宽度 Feeding Width: 125-225mm  
辊压厚度 Thickness: 3.0mm



展开宽度 Feeding Width: 132-192mm  
辊压厚度 Thickness: 2.0mm

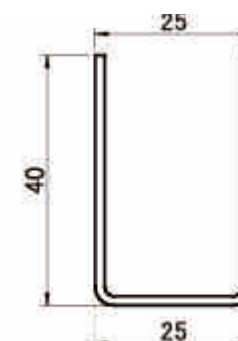


展开宽度 Feeding Width: 155mm  
辊压厚度 Thickness: 0.3-0.8mm

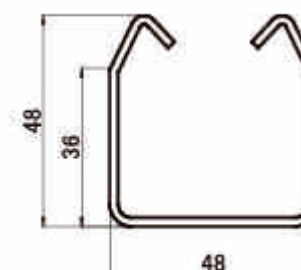


展开宽度 Feeding Width: 235mm  
辊压厚度 Thickness: 0.8-1.2mm

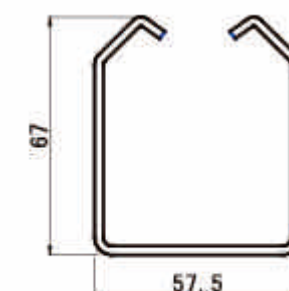
## 版型圖 Profile Drawing



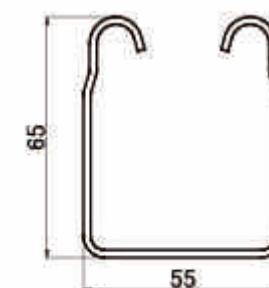
展开宽度 Feeding Width: 100mm  
辊压厚度 Thickness: 1.5mm



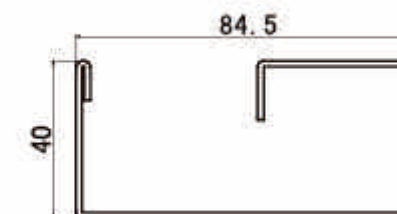
展开宽度 Feeding Width: 155mm  
辊压厚度 Thickness: 2.0mm



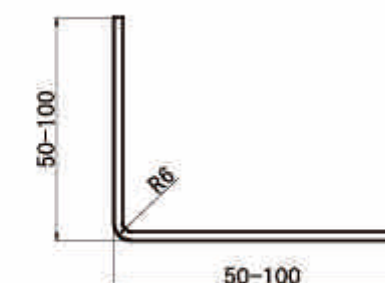
展开宽度 Feeding Width: 200mm  
辊压厚度 Thickness: 2.5mm



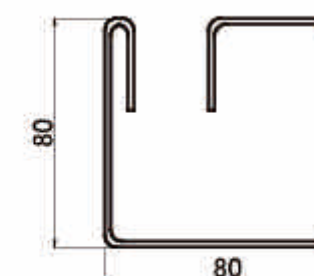
展开宽度 Feeding Width: 206 mm  
辊压厚度 Thickness: 2.0mm



展开宽度 Feeding Width: 220mm  
辊压厚度 Thickness: 1.5mm



展开宽度 Feeding Width: 100-200mm  
辊压厚度 Thickness: 3.0mm



展开宽度 Feeding Width: 330mm  
辊压厚度 Thickness: 2.5mm

