

Shenzhen Jianghe New Materials Technology Co.,Ltd

Technical Data Sheet (TDS)

Doc No.: EPR-1201AB-LX2-TDS-009

Room 1008, Building 1, Cofco Yunjing, Martin Street, Heshui Kou Community, Guangming District, Shenzhen, China, 518107
Tel: +86-13418798686 | Email: zigang.lei@jhresin.cn
Website: <https://jhresin.en.alibaba.com/>

Issue Date: 2023-05-20

Revision: 1.0

1201AB-LX2

Typical Properties

Epoxy Resin 1201AB-LX2 is an environmentally compliant epoxy adhesive formulated for curing under both ambient and low-temperature conditions. It delivers superior flow properties with self-debubbling capability, offers three times the yellowing resistance of standard formulations, and achieves high optical clarity without surface ripples. The system produces a high-gloss finish and is suitable for either room temperature or thermal acceleration curing processes.

Applications

Epoxy Resin 1201AB-LX2 is specifically formulated for both decorative applications (including tabletop coating, coaster production, and tumbler wrapping) and technical applications such as module potting, mold casting, along with insulation, moisture-proof encapsulation, and secure shielding of electronic components.

Physical & Chemical Properties

Property	Part A: 1201A-LX	Part B: 1201B-LX2
Color	Colorless Transparent	Colorless Transparent
Density (g/cm ³)	1.15±0.05	0.95±0.03
Viscosity (mPa·s)	8500±1000	1200±400
Brookfield DV2TRV Viscometer	25°C	
Mix Ratio (by Weight)	1.2 : 1	
Mix Ratio (by Volume)	1 : 1	

Properties of Cured Material

Property	Base + Curing Agent
Physical State	Liquid
Viscosity (mPa·s)	2000±300mPa.S
Brookfield DV2TRV Viscometer	25°C
Pot Life (100g mass @ 25°C)	25±5 min
Dosage	280-350 g/m ² (varies with substrate)

Processing & Curing Parameters

Initial Cure	Approx. 5-6 hours at Room Temperature (RT)
Full Cure	36-48 hours at Room Temperature (RT)
Service Temperature Range	10°C to 90°C

Application Instructions

Working Conditions: Ensure the mixing container is clean. Measure Components A and B strictly by the designated weight ratio. After accurate weighing, stir the mixture thoroughly in a clockwise direction, scraping the inner walls of the container. Allow the mixture to rest for 3-5 minutes before application.

Precautions

- Dosage Control:** Prepare the adhesive quantity based on the pot life and application rate to avoid waste.
- Low-Temperature Handling:** When the ambient temperature falls below 15°C, preheat Component A to 30°C before mixing to facilitate easier application, as the viscosity increases in cold conditions.
- Storage After Use:** The container must be sealed immediately after use to prevent moisture absorption, which can render the product unusable.
- High-Humidity Curing:** At relative humidity levels above 85%, the cured surface is prone to absorbing moisture from the air, forming a whitish haze. Therefore, room

temperature curing is not recommended under these conditions; heat-assisted curing is advised.

Test Result

Hardness	Shore D	82±2
Flexural Strength	Kg/mm ²	--
Heat Deflection Temperature	°C	90
Water Absorption	%	<0.1
Compressive Strength	Kg/mm ²	--

Save

Freeze-Sensitive	Yes	
Moisture-Sensitive	Resin	Curing Agent
	No	Sensitive
Recommended Storage Temperature	15°C to 25°C (Must not fall below 10°C or exceed 50°C.)	
Shelf Life	6 months in original, unopened packaging	
Packaging	Resin	Curing Agent
	5 kg pail	5 kg pail

Note: The performance data provided above are typical values obtained under laboratory conditions of 25°C and 70% relative humidity. They are for reference purposes only.