

## 9. Ordering Data

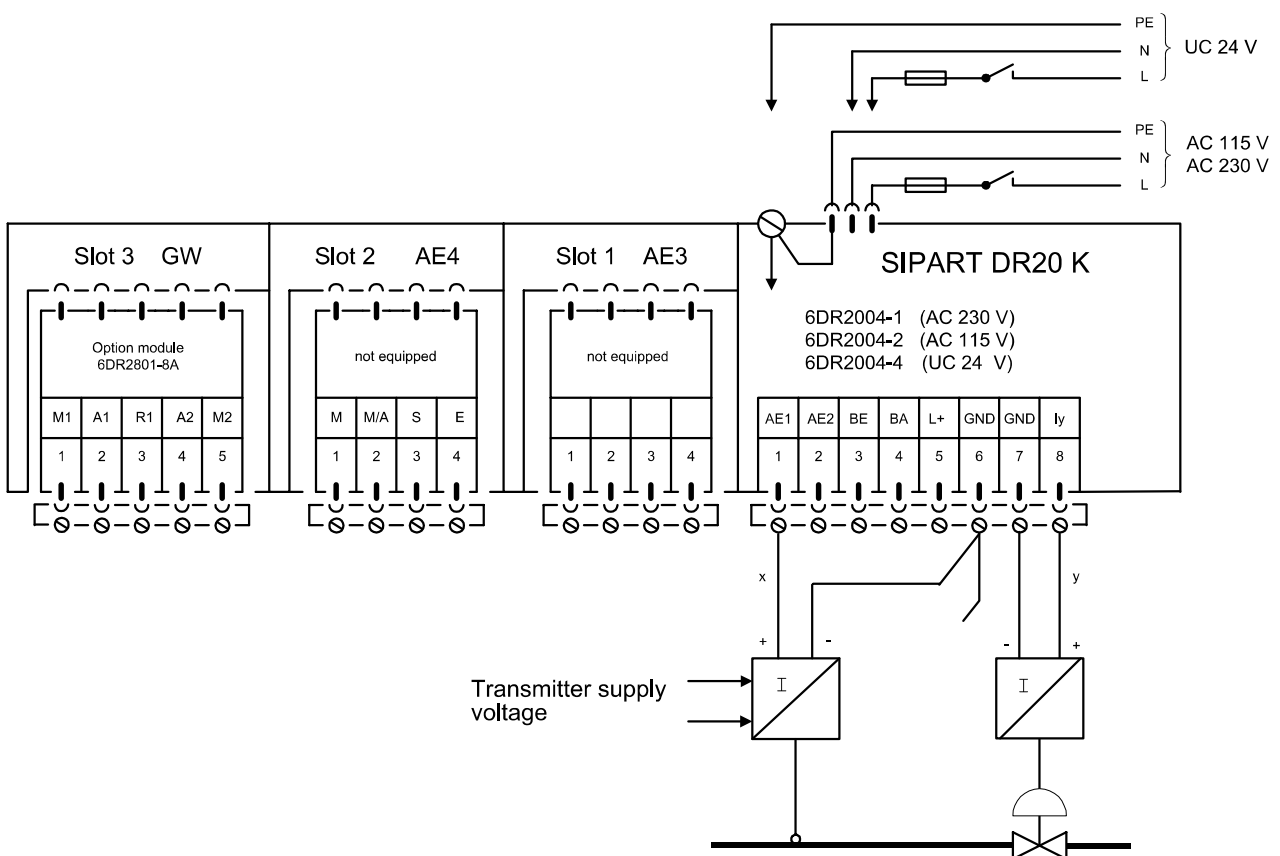
|  |  |  |                  |
|--|--|--|------------------|
| SIPART DR20 S                                    | Standard controller with S output,<br>2 analog inputs for current,<br>1 digital input, 1 digital output<br>Power supply 230 V AC<br>Power supply 115VAC<br>Power supply 24 V AC / DC   | 6DR2001-1(A)<br>6DR2001-2(A)<br>6DR2001-4(A)         |                  |
| SIPART DR20 K                                    | Standard controller with K output,<br>2 analog inputs for current,<br>1 digital input, 1 digital output<br>Power supply 230 V AC<br>Power supply 115 V AC<br>Power supply 24 V AC / DC | 6DR2004-1(A)<br>6DR2004-2(A)<br>6DR2004-4(A)         |                  |
| Analog input module                              | For current / voltage<br>For resistance transmitters<br>For Pt 100 resistance thermometers<br>For thermocouples / mV-signals   | 6DR2800-8J<br>6DR2800-8R<br>6DR2800-8P<br>6DR2800-8T |                  |
| Relay output module                              | For alarm signals  | 6DR2801-8A   |                  |
| Digital output module                            | For alarm signals and manipulated<br>variable output of S controller   | 6DR2801-8B   |                  |
| Serial interface module                          | For serial communication (RS 232)  | 6DR2803-8A   |                  |
| Mains plug for 115/230 V                         | *)   | C73334-Z343-C3                                       |                  |
| Mains plug for 24 V                              | *)   | C73334-Z343-C6                                       |                  |
| Terminal block                                   | 8-way for standard K controller  | *)   | W73078-B4-A908   |
| Terminal block                                   | 1 a-way for standard S controller  | *)   | W73078-B4-A910   |
| Terminal block                                   | 4-way for input modules  | *)   | W73078-B4-A904   |
| Terminal block                                   | 4-way for thermocouple input module  | *)   | C73451-A3000-B17 |
| Terminal block                                   | 5-way for alarm module   | *)   | W73078-B5-A905   |
| Plug for ribbon cable (interface)                |  |  | C73451-A347-D36  |
| Scale for SIPART DR20 (front side printed ~ 10%) |  |  | C73451-A3000-C21 |
| Blank scale for SIPART DR20                      |  |  | C73451-A3000-C22 |

\*) Included in scope of deliveries

|                                   |   |
|-----------------------------------|---|
| <p><b>Planning example K1</b></p> | <p>Fixed setpoint control,<br/>controlled variable from four-wire transmitter</p>   |
|                                   | <p>The controlled variable <math>x</math> from the transmitter is applied to the analog input AE1 of the controller. The programming corresponds to an input signal range of 0 to 20 mA. The manipulated variable output is also 0 to 20 mA. The transmitter can be powered from the controller (+ to terminal 5, -1 to terminal 6). The alarm circuit monitors the negative deviation <math>x_d</math> for max./min. deviations (set parameters A2 and A1!).</p> |

Please refer to the remarks on page 108 !

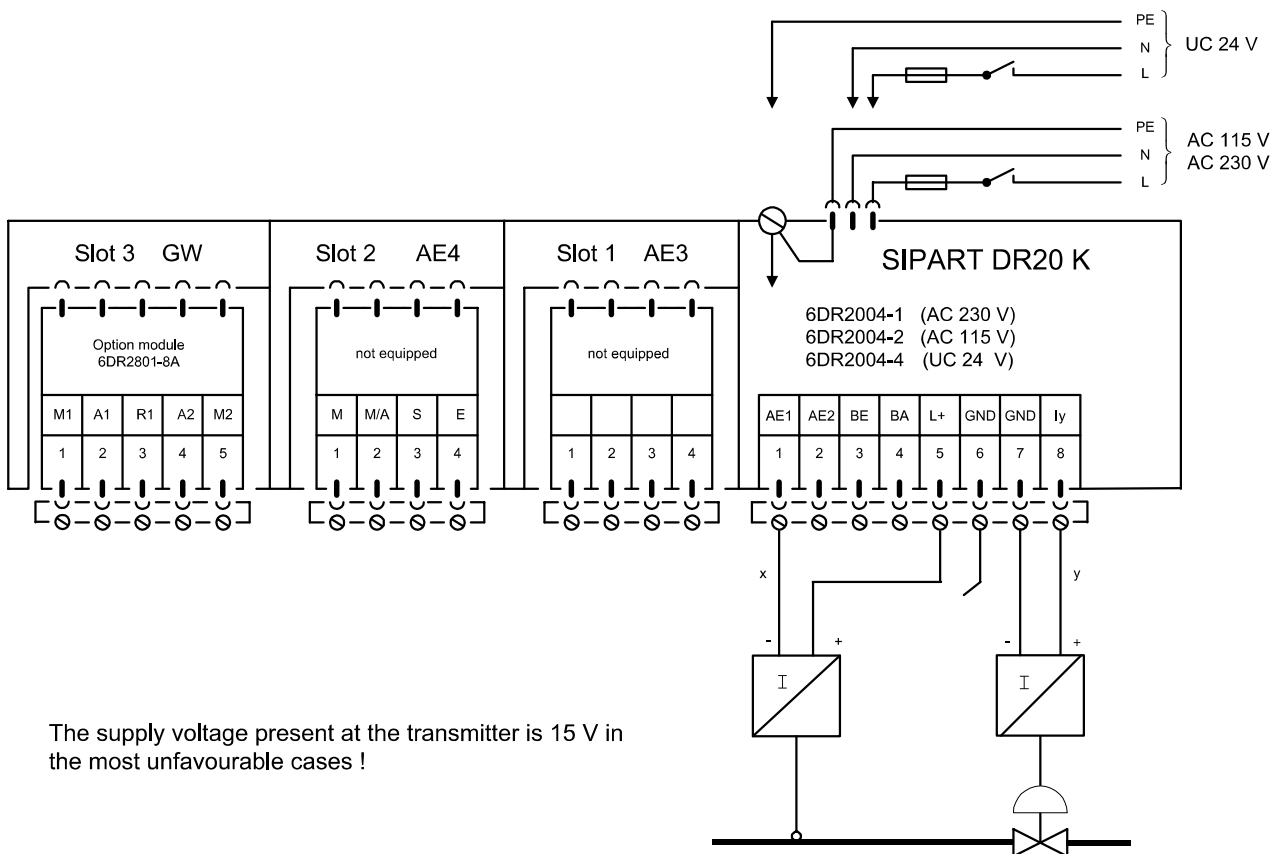
Setting of configuring switches: All configuring switches in factory setting.

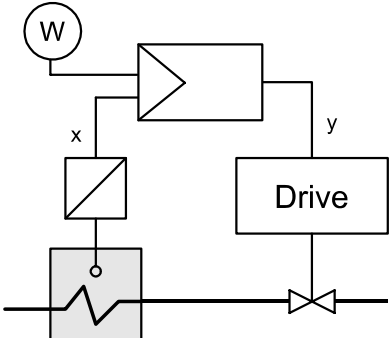


|                                   |   |
|-----------------------------------|---|
| <p><b>Planning example K2</b></p> | <p>Fixed setpoint control, controlled variable from two-wire transmitter</p>  |
|                                   | <p>The controlled variable <math>x</math> from the transmitter is applied to the analog input AE1 of the controller; the transmitter supply is via the same lines. The input signal range of the controller is 4 to 20 mA.<br/>                 The manipulated variable output is also 4 to 20 mA.<br/>                 The alarm circuit monitors the negative deviation <math>x_d</math> for max./min. deviations (set parameters A2 and A1!).</p> |

Please refer to the remarks on page 108 !

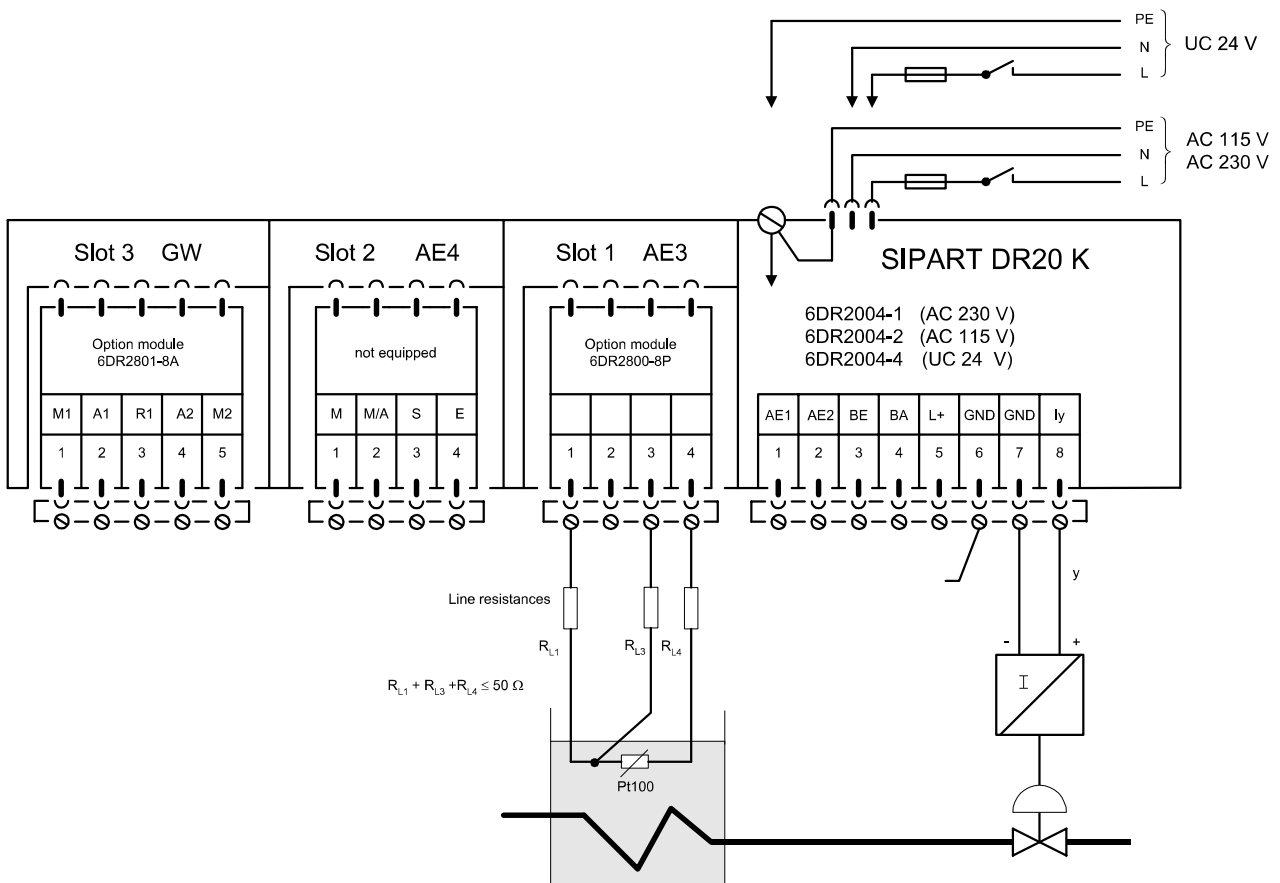
Setting of configuring switches: S4 = 1; S37 = 1



|   |   |
|---|---|
| <p><b>Planning example K3</b></p>   | <p>Fixed setpoint control, controlled variable direct from Pt 100 resistance thermometer in three-wire circuit</p>  |
|  | <p>The controlled variable <math>x</math> from the Pt 100 is applied to the analog input AE3. The measuring range can be programmed; the min. span is 50 K, the min. start-of-scale value - 50 °C, the max. full-scale value 850 °C (see information on page 76).<br/>         The manipulated variable output is 0 to 20 mA; a signal range of 4 to 20 mA can be set using configuring switch S37 = 1.<br/>         The alarm circuit monitors the controlled variable (temperature) (set parameters A2 = min. and A1 = max. !).</p> |

Please refer to the remarks on page 108 !

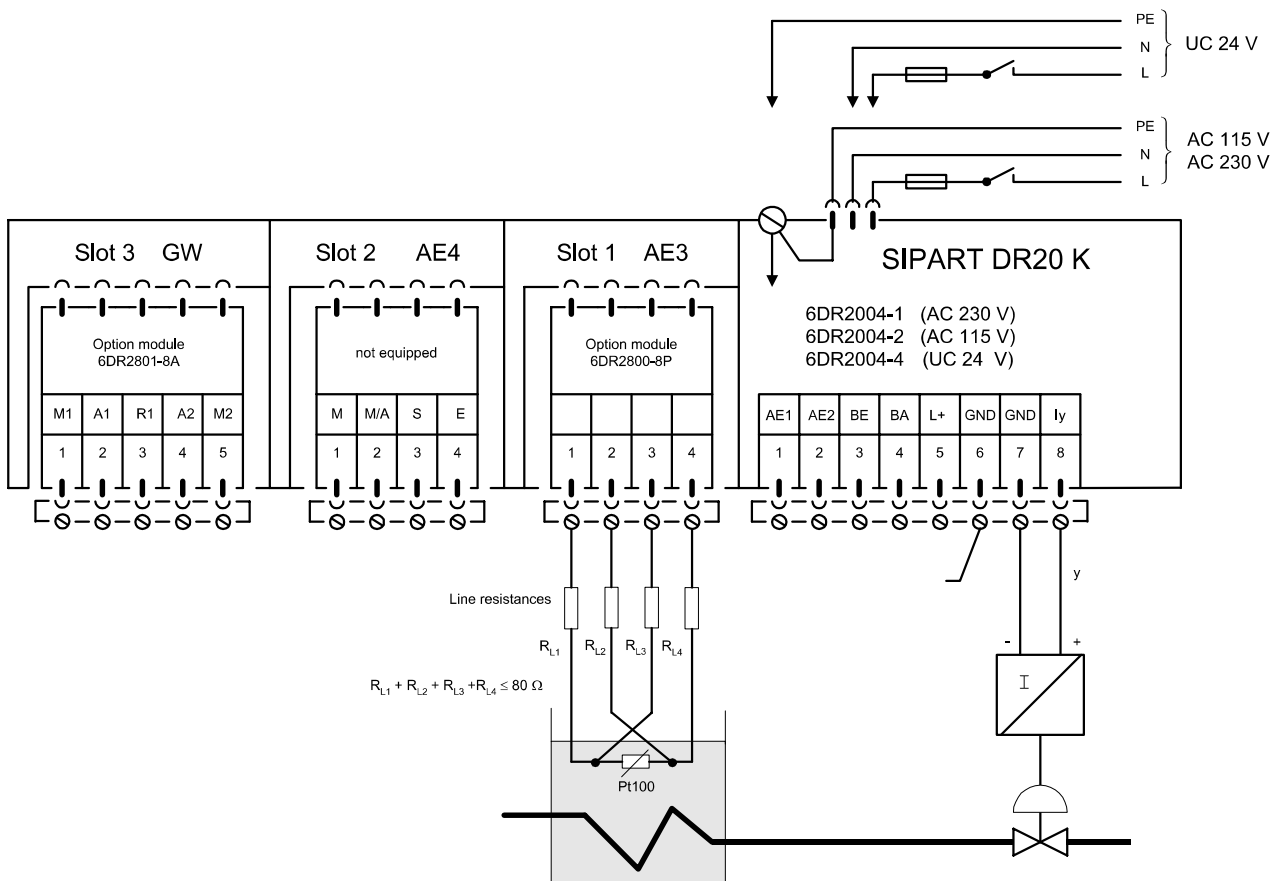
Setting of configuring switches: S8= 1, S22 = 1



|                                   |  |
|-----------------------------------|--|
| <p><b>Planning example K4</b></p> | <p>Fixed setpoint control, controlled variable direct from Pt 100 resistance thermometer in four-wire circuit</p>  |
|                                   | <p>The controlled variable x from the Pt 100 is applied to the analog input AE3. The measuring range can be programmed; the min. span is 50 K, the min. start-of-scale value - 50 °C, the max. full-scale value 850 °C (see information on page 76). The manipulated variable output is 0 to 20 mA; a signal range of 4 to 20 mA can be set using configuring switch S37 = 1. The alarm circuit monitors the controlled variable (temperature) (set parameters A2 = min. and A1 = max.).</p> |

Please refer to the remarks on page 108 !

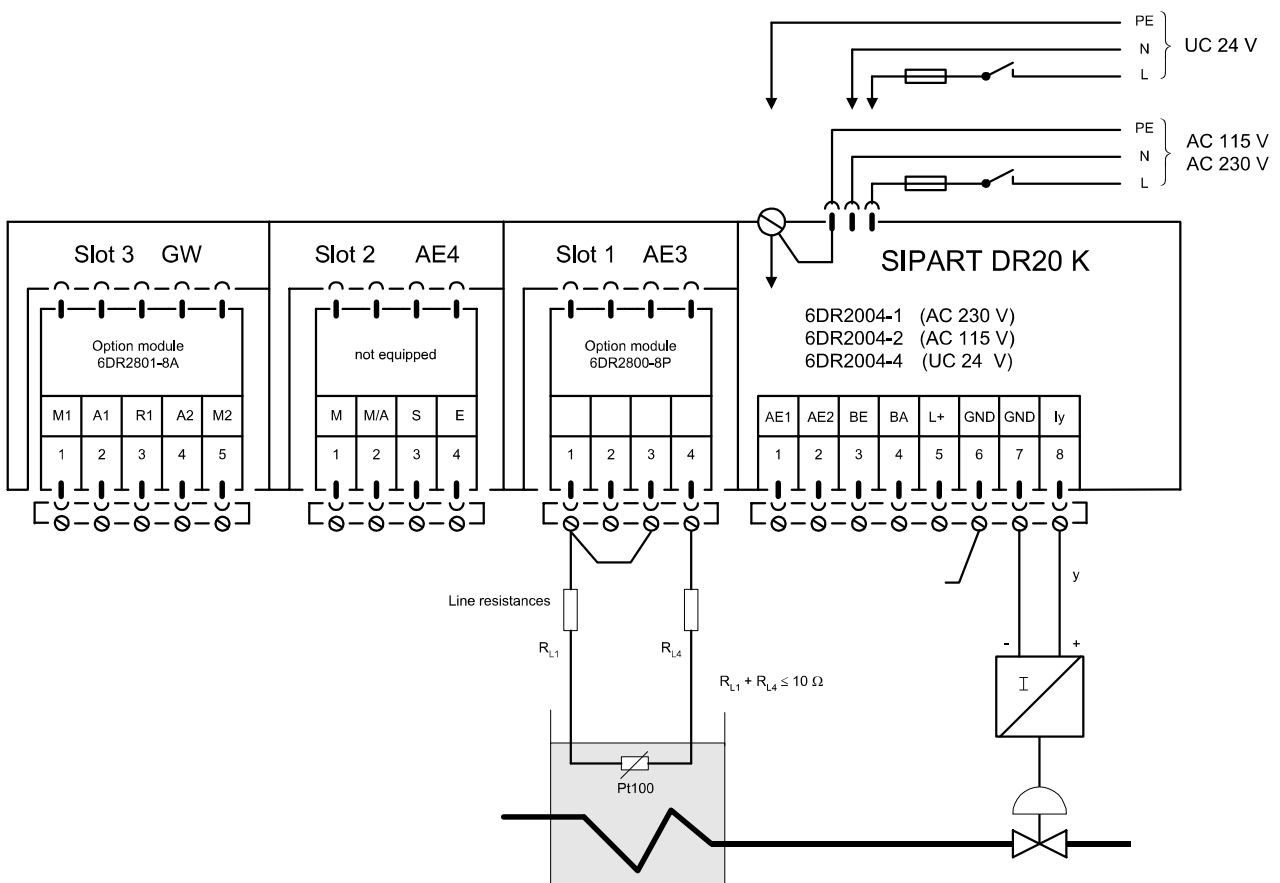
Setting of configuring switches: S8= 1, S22 = 1

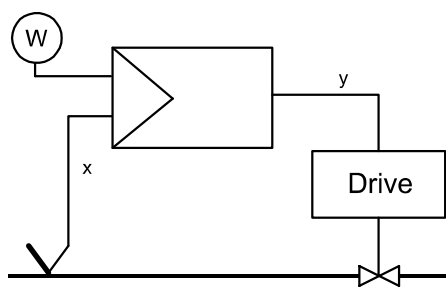


|                                   |   |
|-----------------------------------|---|
| <p><b>Planning example K5</b></p> | <p>Fixed setpoint control, controlled variable direct from Pt 100 resistance thermometer in two-wire circuit</p>  |
|                                   | <p>The controlled variable <math>x</math> from the Pt 100 is applied to the analog input AE3. The measuring range can be programmed; the min. span is 50 K, the min. start-of-scale value - 50 °C, the max. full-scale value 850 °C (see information on page 76). The manipulated variable output is 0 to 20 mA; a signal range of 4 to 20 mA can be set using configuring switch S37 = 1. The alarm circuit monitors the controlled variable (temperature) (set parameters A2 = min. and A1 = max.).</p> |

Please refer to the remarks on page 108 !

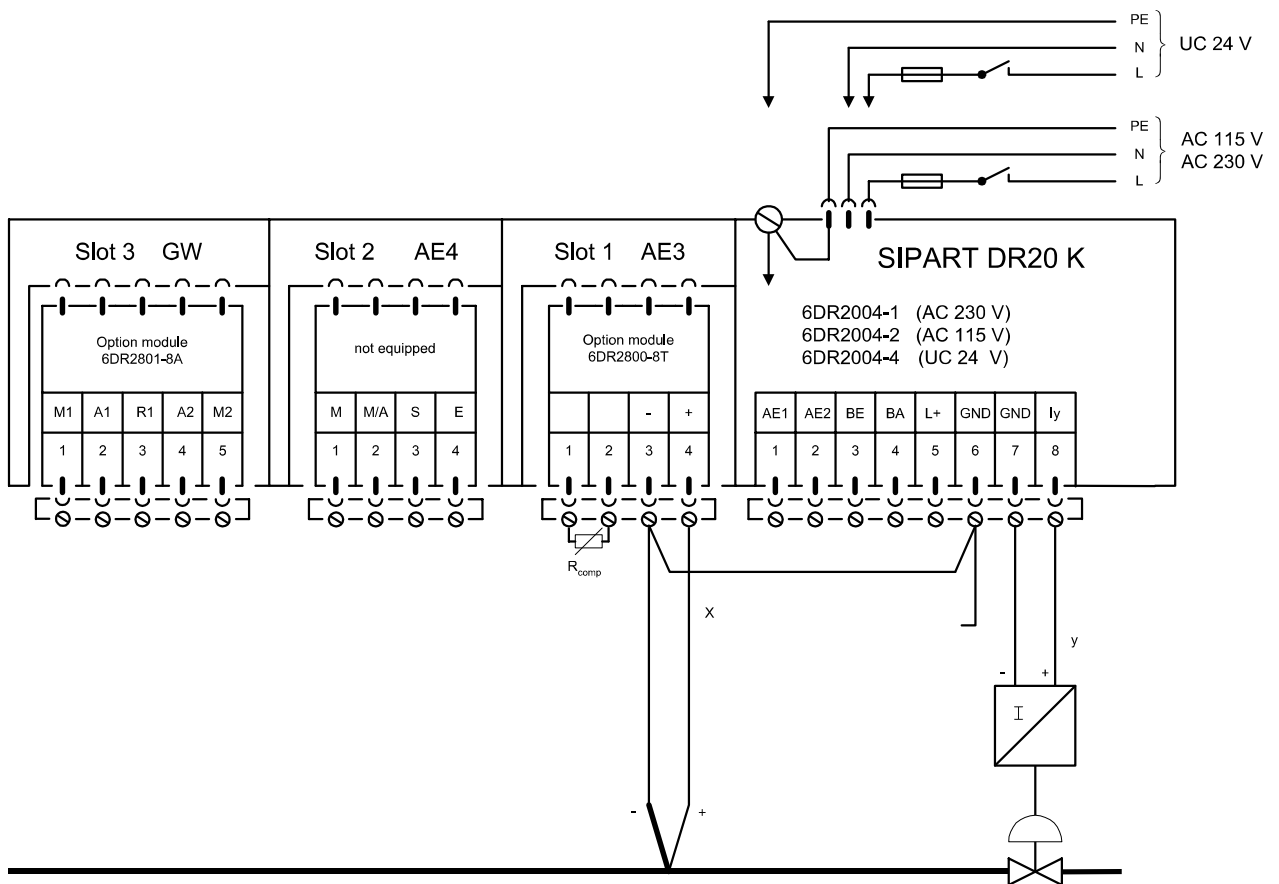
Setting of configuring switches: S8= 1, S22 = 1



|   |  |
|---|--|
| <p><b>Planning example K6</b></p>   | <p>Fixed setpoint control, controlled variable direct from a thermocouple with internal cold junction</p>  |
|  | <p>The controlled variable <math>x</math> from the thermocouple is applied to the analog input AE3. The measuring range is programmable. The controlled variable must be linearized (see instructions on pages 78 and 91). The manipulated variable output is 0 to 20 mA; it can be reconfigured to 4 to 20 mA (S37 = 1). The alarm circuit monitors the negative deviation <math>X_d</math> for max. / min. deviations (set parameters A2 = min. and A1 = max.!).</p> |

Please refer to the remarks on page 108 !

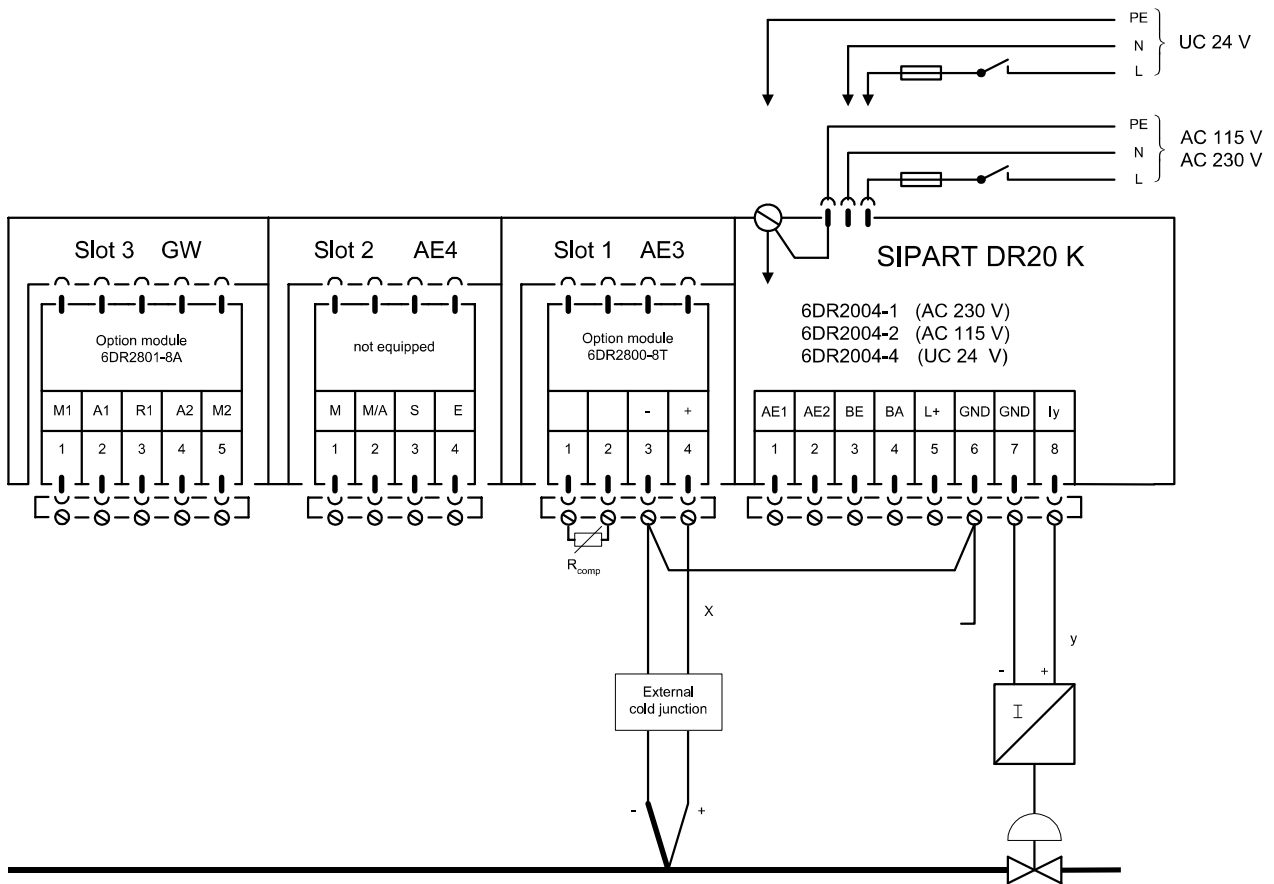
Setting of configuring switches: S8= 1, S14 = 1

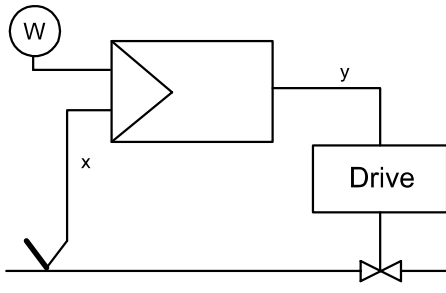


|                                   |  |
|-----------------------------------|--|
| <p><b>Planning example K7</b></p> | <p>Fixed setpoint control, controlled variable direct from a thermocouple with external cold junction</p>  |
|                                   | <p>The controlled variable <math>x</math> from the thermocouple is applied to the analog input AE3. The measuring range is programmable. The controlled variable must be linearized (see instructions on pages 78 and 91). The manipulated variable output is 0 to 20 mA; it can be reconfigured to 4 to 20 mA (S37 = 1). The alarm circuit monitors the negative deviation <math>X_d</math> for max. / min. deviations (set parameters A2 = min. and A1 = max.!).</p> |

Please refer to the remarks on page 108 !

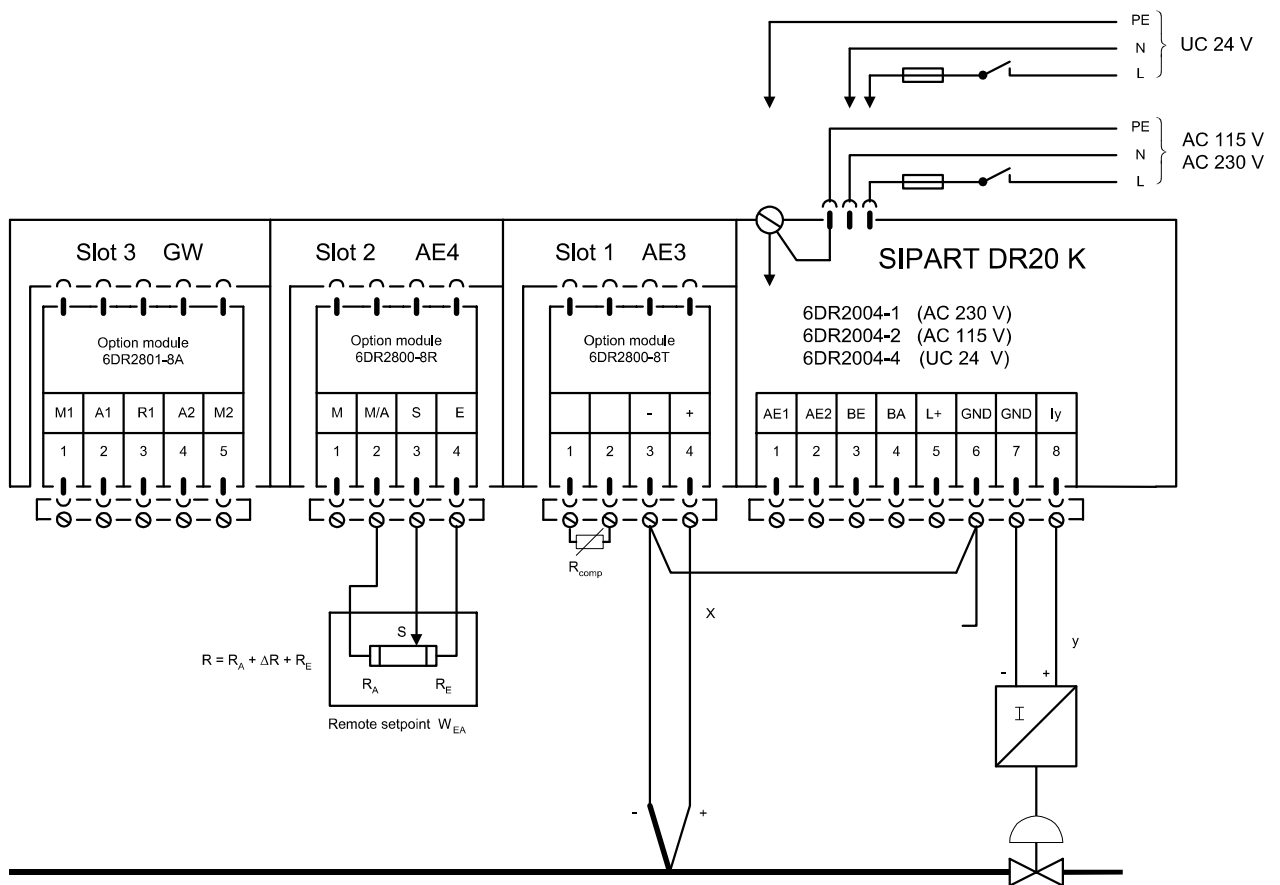
Setting of configuring switches: S8= 1, S14 = 1

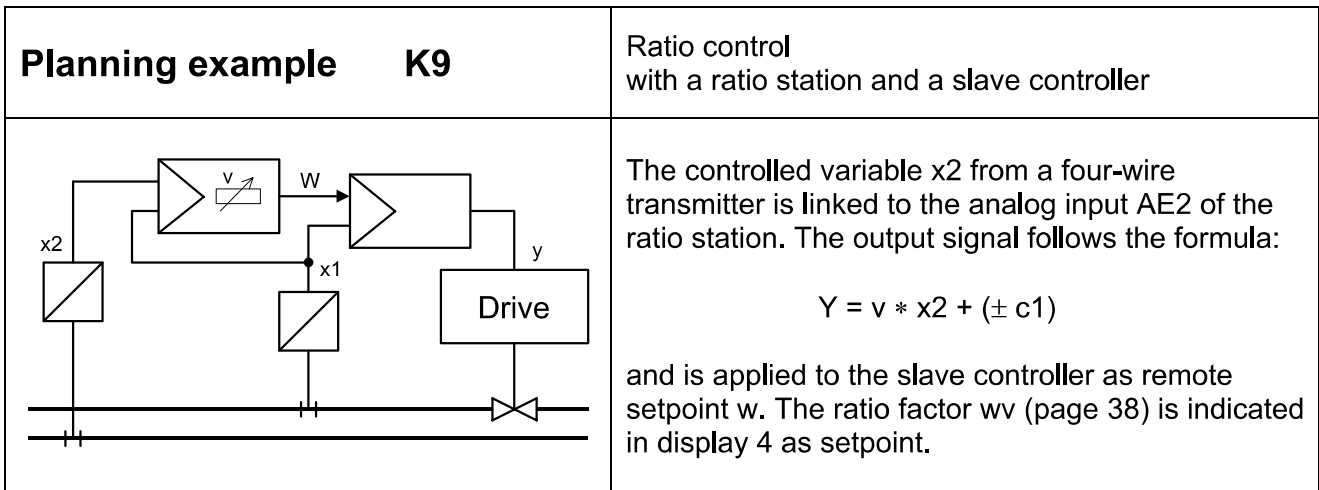


|   |   |
|---|---|
| <p><b>Planning example K8</b></p>   | <p>Fixed setpoint control, controlled variable direct from a thermocouple (internal cold junction), setpoint w adjusted remotely (resistance transmitter)</p>   |
|  | <p>The controlled variable <math>x</math> from the thermocouple is applied to the analog input AE3. The measuring range is programmable. The controlled variable must be linearized (see instructions on pages 78 and 91). The manipulated variable output is 0 to 20 mA; it can be reconfigured to 4 to 20 mA (<math>S37 = 1</math>). The alarm circuit monitors the negative deviation <math>X_d</math> for max. / min. deviations (set parameters <math>A2 = \text{min.}</math> and <math>A1 = \text{max.}!</math>).</p> |

Please refer to the remarks on page 108 !

Setting of configuring switches:  $S1 = 4, S8 = 1, S10 = 1, S14 = 1$

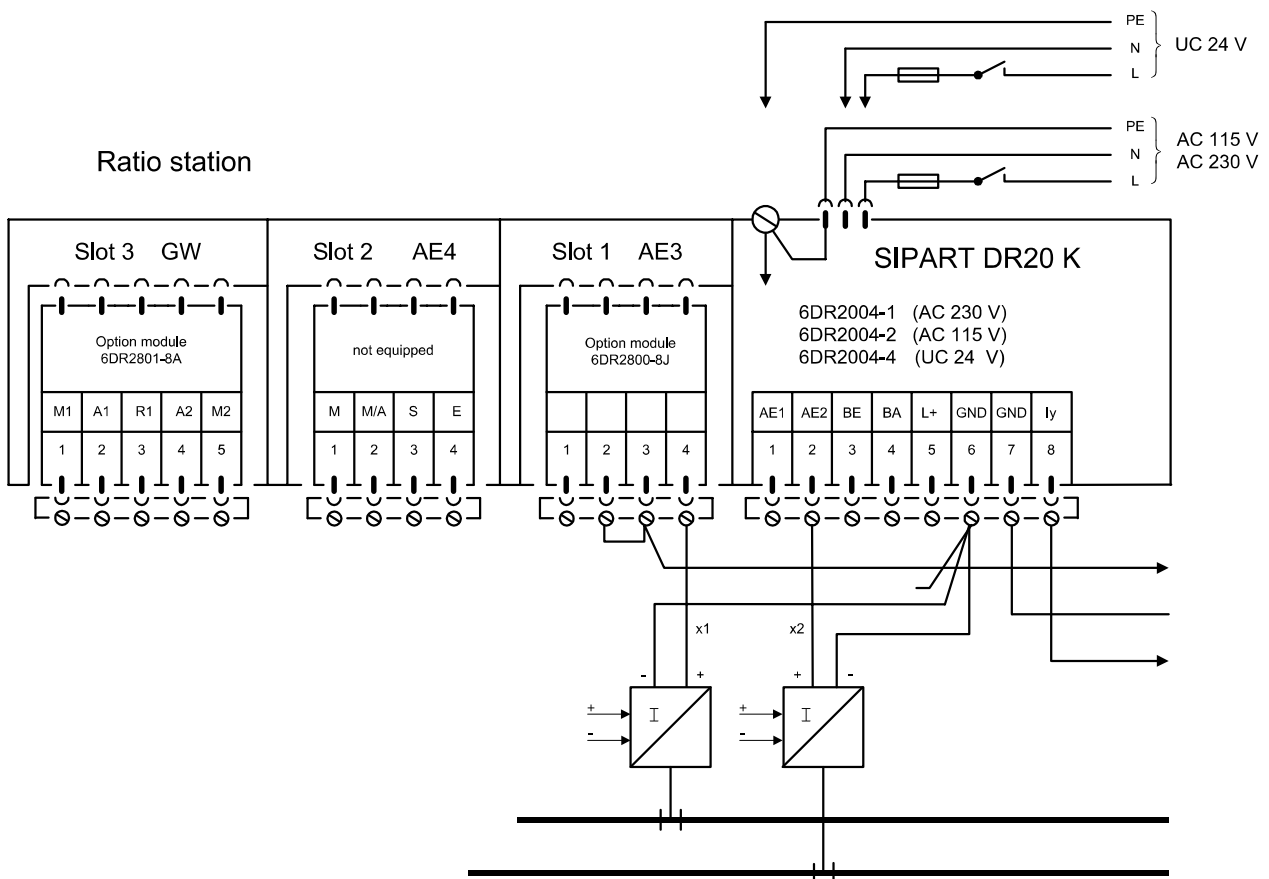




Please refer to the remarks on page 108 !

Setting of configuring switches of the ratio station:

S1 = 8, S8 = 1, S10 = -1, S25 = OFF



**Planning example K9**

Ratio control with a ratio station and a slave controller

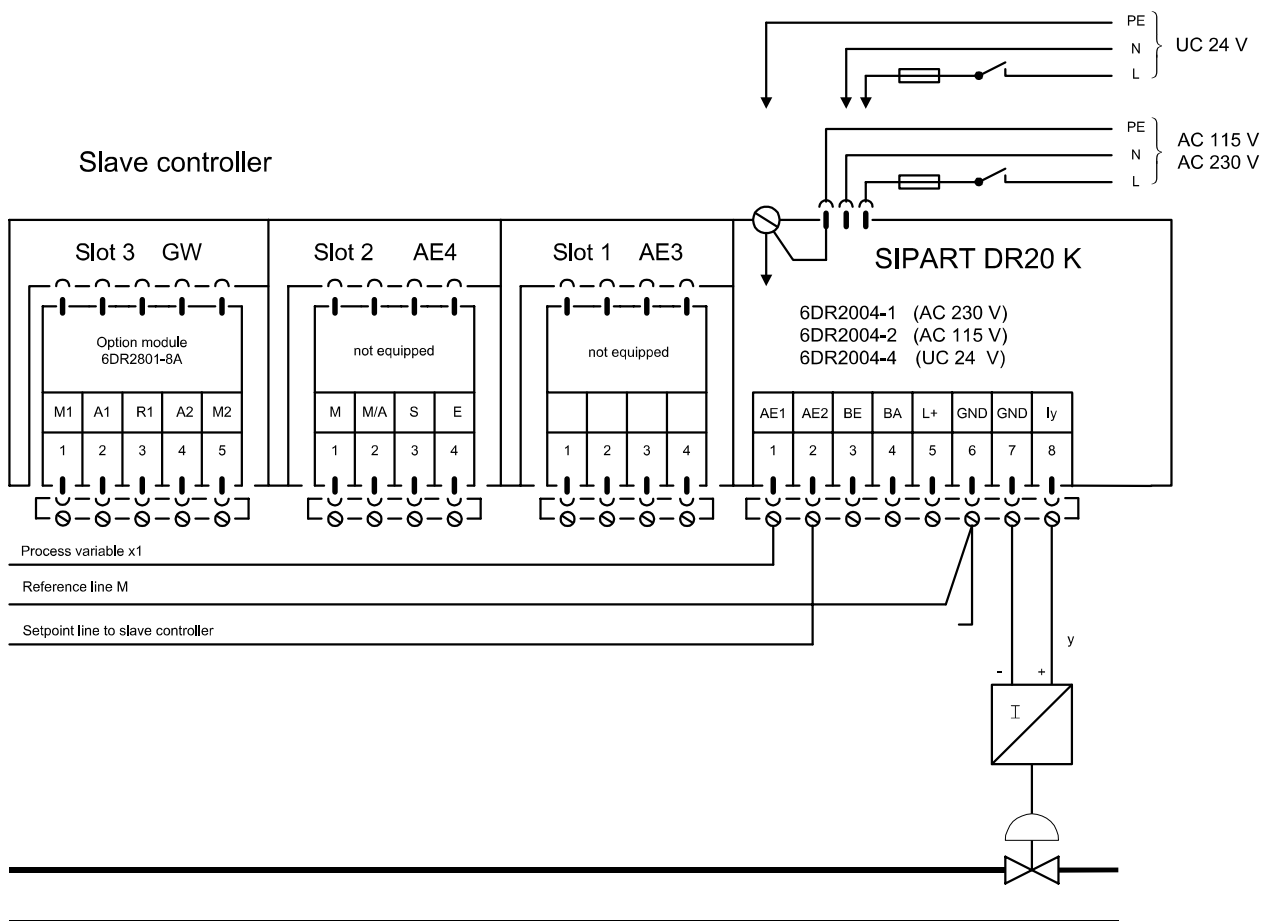
The process variable  $x_1$ , also from a four-wire transmitter, is applied to the slave controller. Only for indication of the process ratio factor  $x_v$ , it can be linked to input AE3 of the ratio station in a current loop with input AE1 of the slave controller. If this is not necessary, input module 6DR2800-8J must not be equipped and  $x_1$  is directly connected to the slave controller.

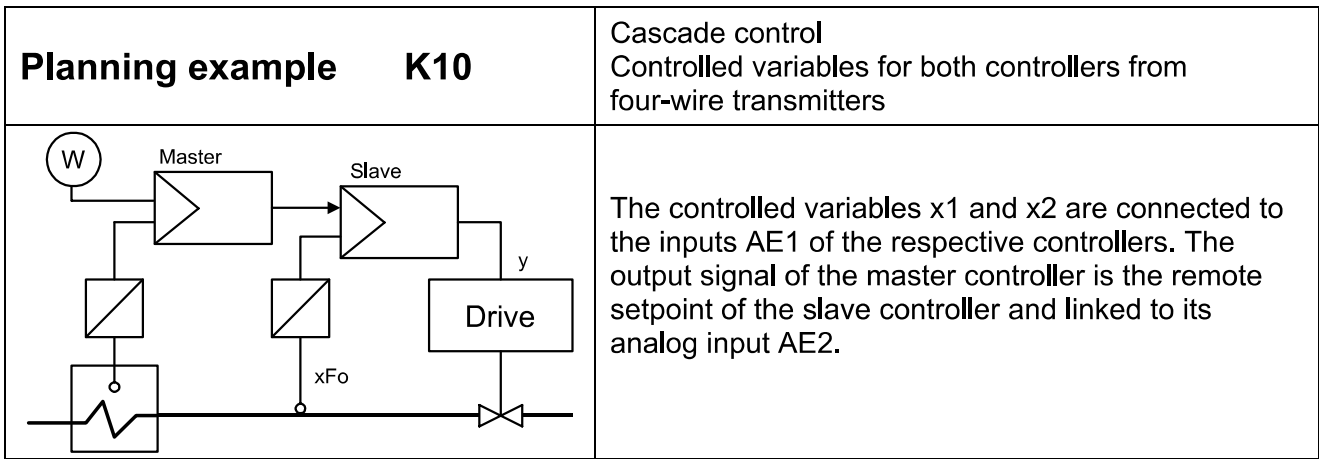
By switchover of the ratio station to manual operation, the setpoint of the slave controller is adjusted by the manual manipulated variable: the ratio control is now changed to a fixed setpoint control. If S17 in the ratio station is set to "1" the switchover back to automatic mode is hitchless and droopless by x-tracking (wv is tracked).

The alarm circuit in the slave controller monitors the negative deviation  $x_d$  for max./min. deviations (set parameter A1 = max and A2 = min).

Setting of configuring switches of the slave controller:

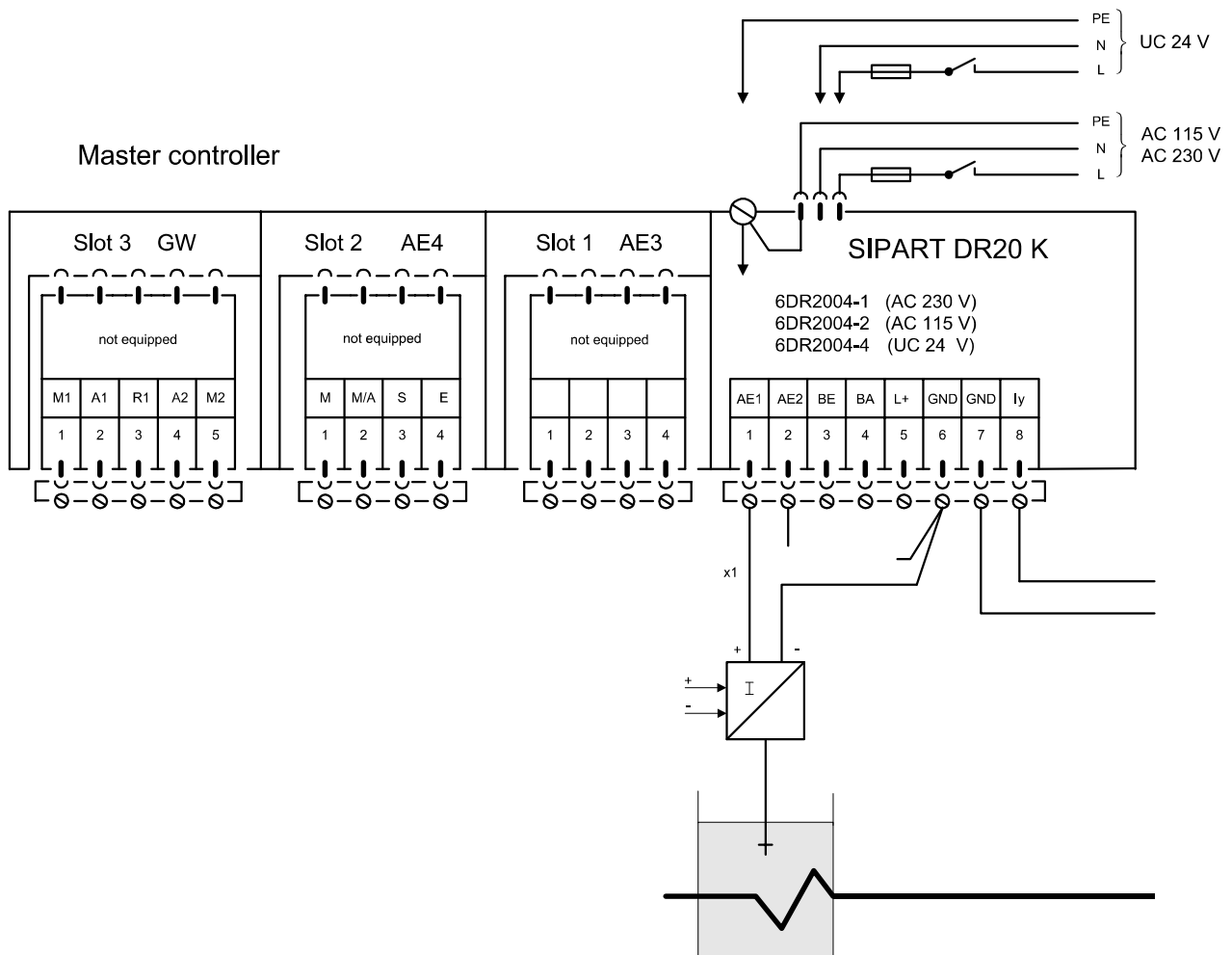
S1 = 4, S10 = -1





Please refer to the remarks on page 108!

Setting of configuring switches: All configuring switches in factory setting



**Planning example**

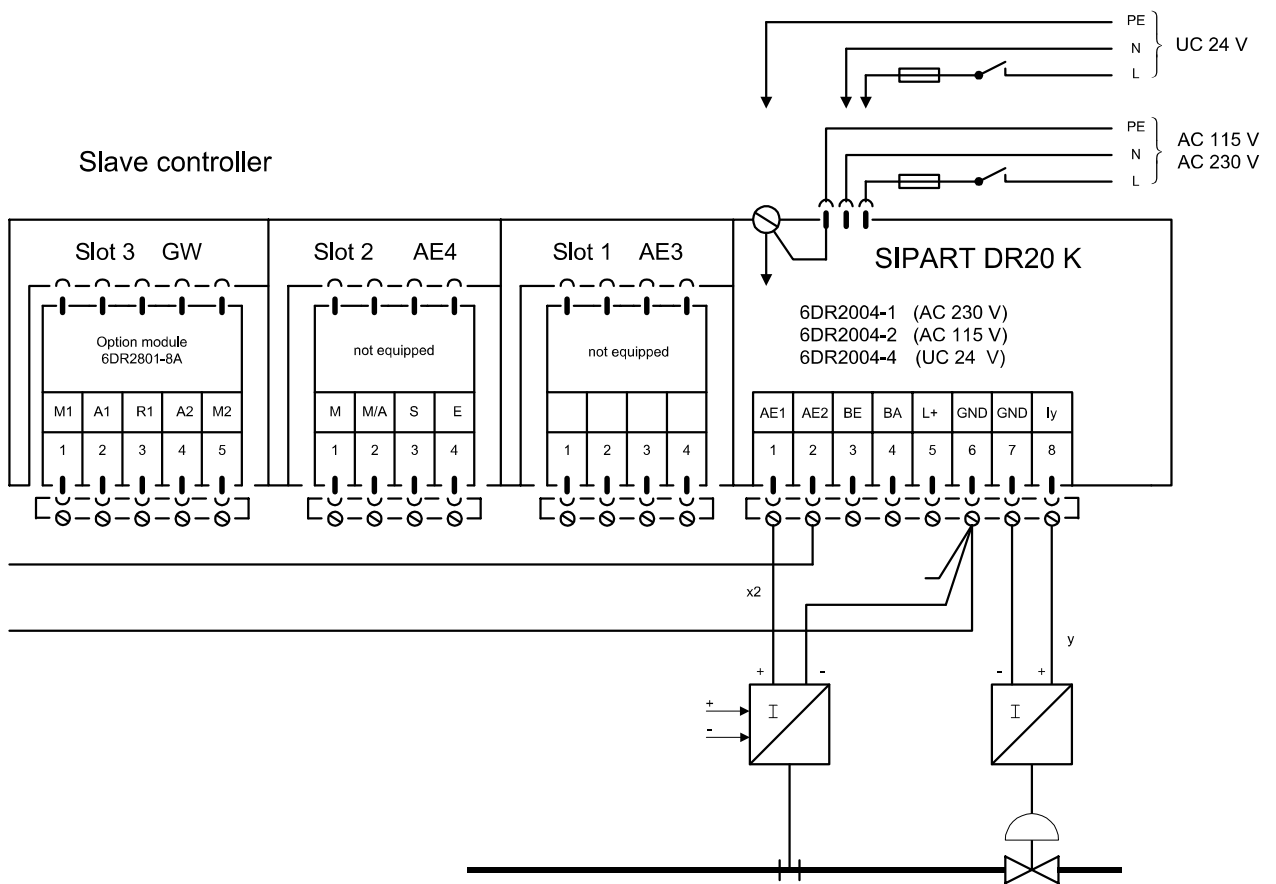
**K10**

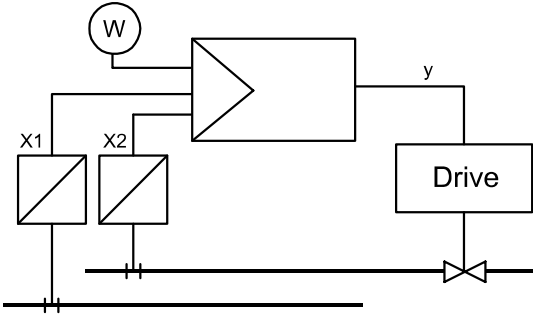
Cascade control  
Controlled variables for both controllers from four-wire transmitters

In order to disable the cascade the master controller can be switched to manual mode, which corresponds to local mode of the slave controller. The switchover back to automatic mode of the master is hitchless. Beyond that x-tracking can be configured, so that the setpoint of the master controller is tracked during manual mode.

The alarm circuit in the slave controller monitors the negative deviation xd for max./min. deviations.

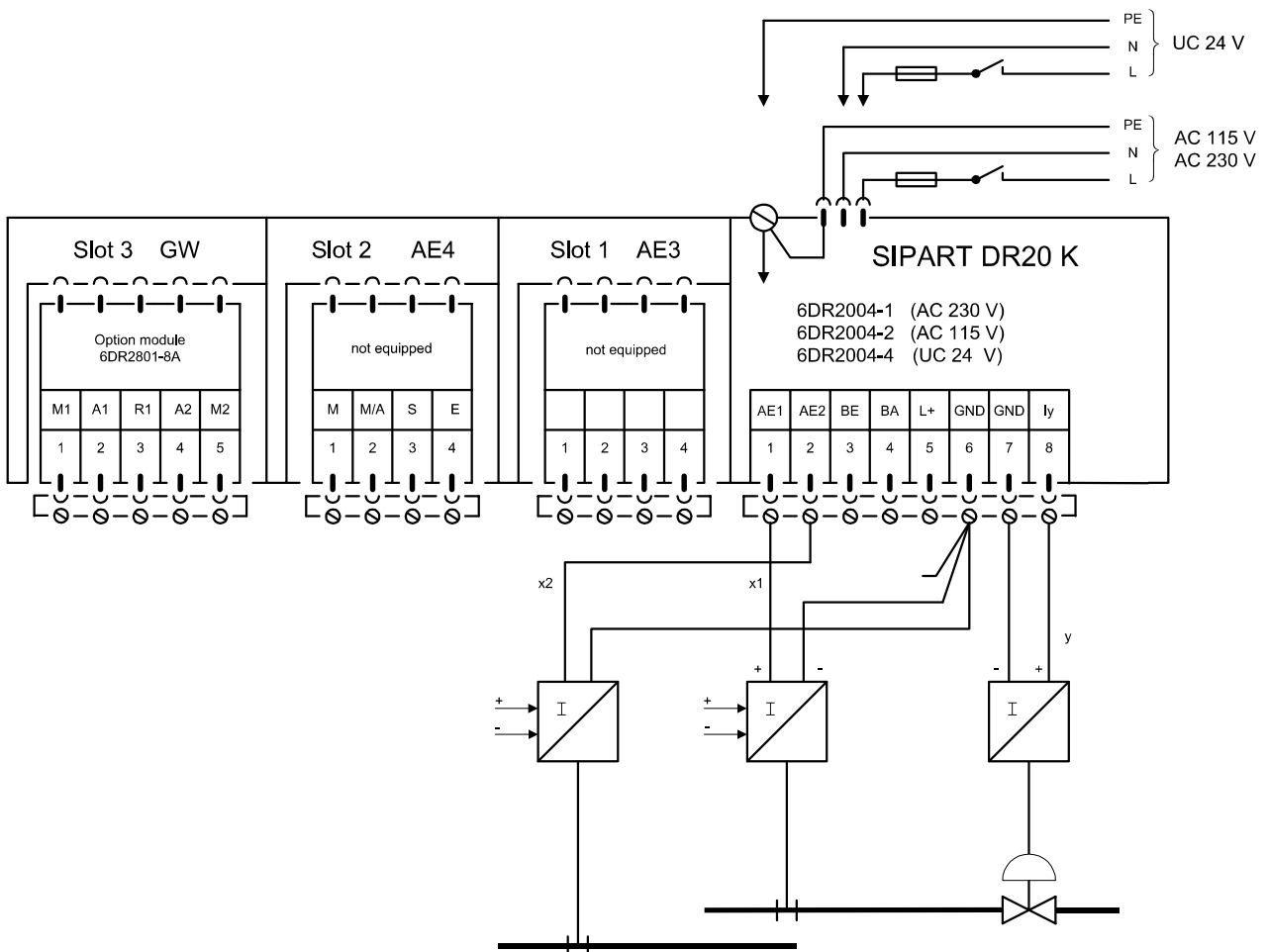
Setting of configuring switches of the slave controller: S1 = 4, S10 = -1

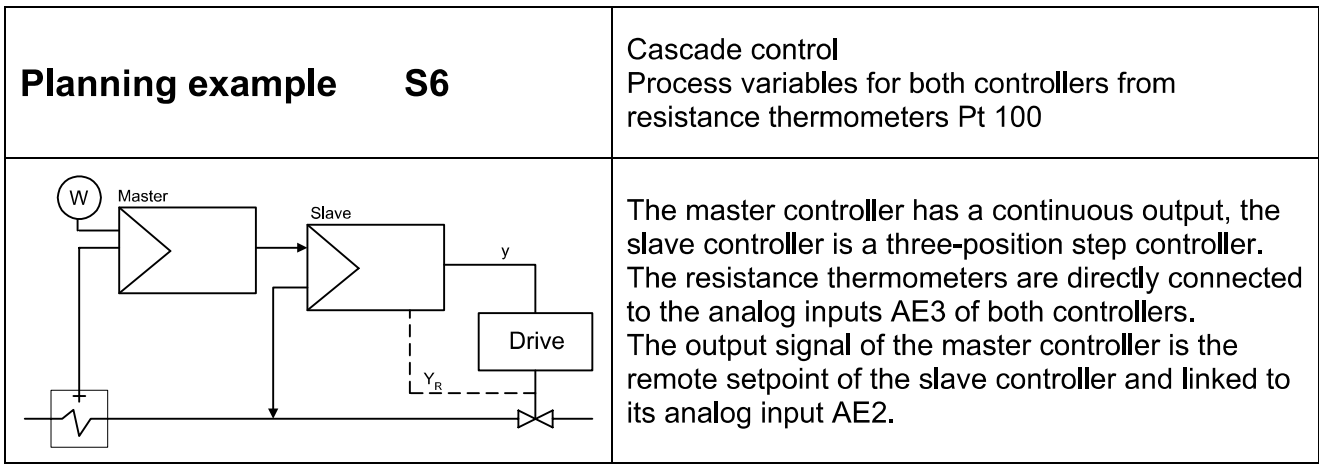


|   |   |
|---|---|
| <p><b>Planning example K11</b></p>  | <p>Ratio control<br/>Four-wire transmitters are provided for process variable and command variable</p>  |
|  | <p>The process variable x1 is connected to analog input AE1, the command variable x2 is linked to analog input AE2.<br/>Signal range of both inputs is 0 to 20 mA as well; it can be reconfigured to 4 to 20 mA (S37 = 1).<br/>The alarm circuit monitors the process ratio factor xv for max./min. deviations.<br/>For adjustment of the ratio factor range see page 38.</p> |

Please refer to the remarks on page 108 !

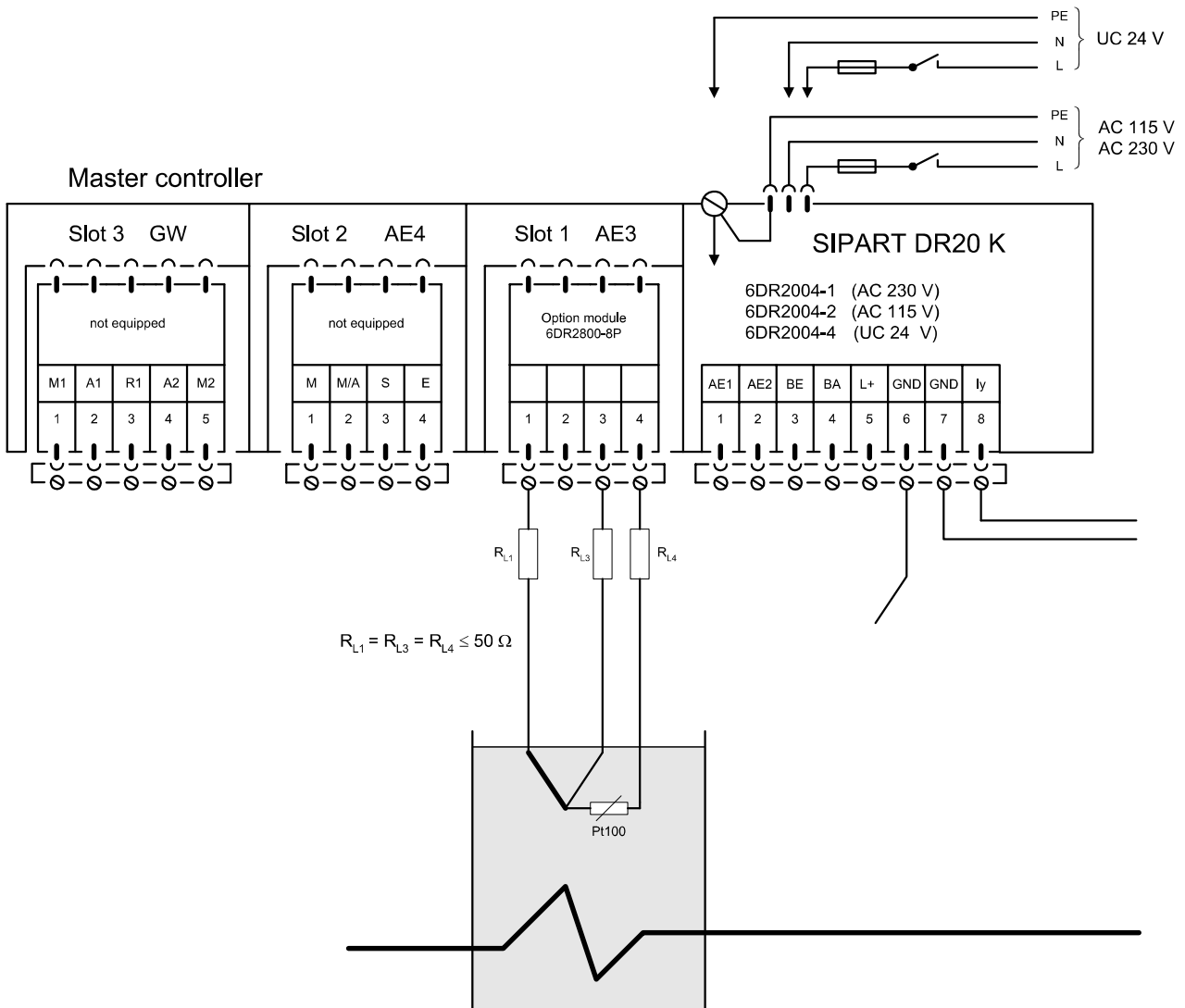
Setting of configuring switches: S1 = 7, S10 = -1, S22 = 1





Please refer to the remarks on page 108 and the note on page 15 !

Setting of configuring switches: S8 = 1



**Circuit diagram K**

