



API

**Flanged Safety Relief Valves
Series 526**

**TOS
TOBS**

MODEL :

TOS-4C2-01~25-1D2/11/2D2/11/2D3

TOS-4C3-01~25-1D2/11/2D2/11/2D3

TOS-4N8-01~25-1D2/11/2D2/11/2D3

Spring fall lift closed safety valve

Program Highlights

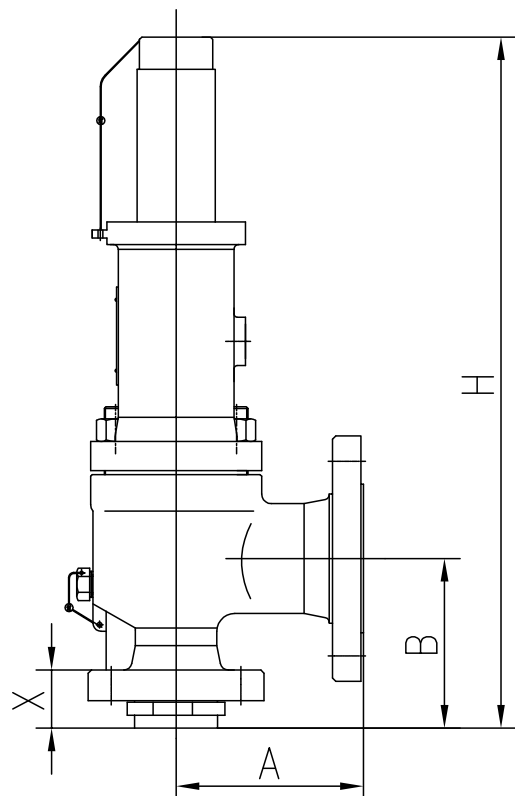
SIZING

Sizing of safety valves in accordance with the leading global standards and codes (i.e. API 520, ASME Sec. VIII Div. 1, , AD 2000-Merkblatt A2)

Calculates two-phase flow in accordance with API 520 Appendix C and fire case according to API 521

Calculates inlet pressure loss, back pressure, reaction forces, and noise level.

- The solid nozzle screws into the body its maintenance is easy.
- The shape of the disc holder has been designed to enhance the effect of the fluid thrust for an instant lift of the disc.
- Blowdown control is provided with adjustable nozzle ring only.
- The adequate materials and clearance between disc holder and guide, spindle and adjusting screw assures disc to lift successfully.
- The surface of both the disc and the nozzle seat is deposited with Stellite. Excellent flatness and surface finish of the seating surfaces by precision machining and lapping assure safety valve to have high degree of seat tightness and long using life.
- The bellows of balanced bellows safety valves not only can avoid an effect of variable back pressure in the system, but also can protect spring and other trim components from corrosive media.
- The choice of materials is careful. The manufacture of the spring and the bellows has strict technological process. Each of them is test-ed and checked strictly



Technical data API Safety valves

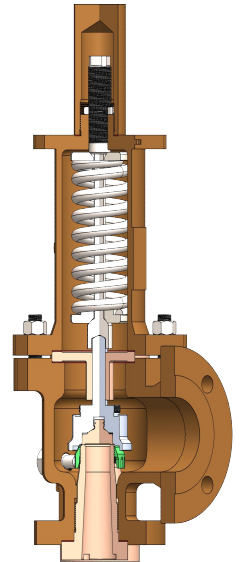
Set pressure 0.2-400barg / 2-5, 802psig

Temperature -273-550° C/-450-1,000° F

Connections DIN EN 1952 DN25toDN200

Connections ASME B16.5 NPS1toNPS8

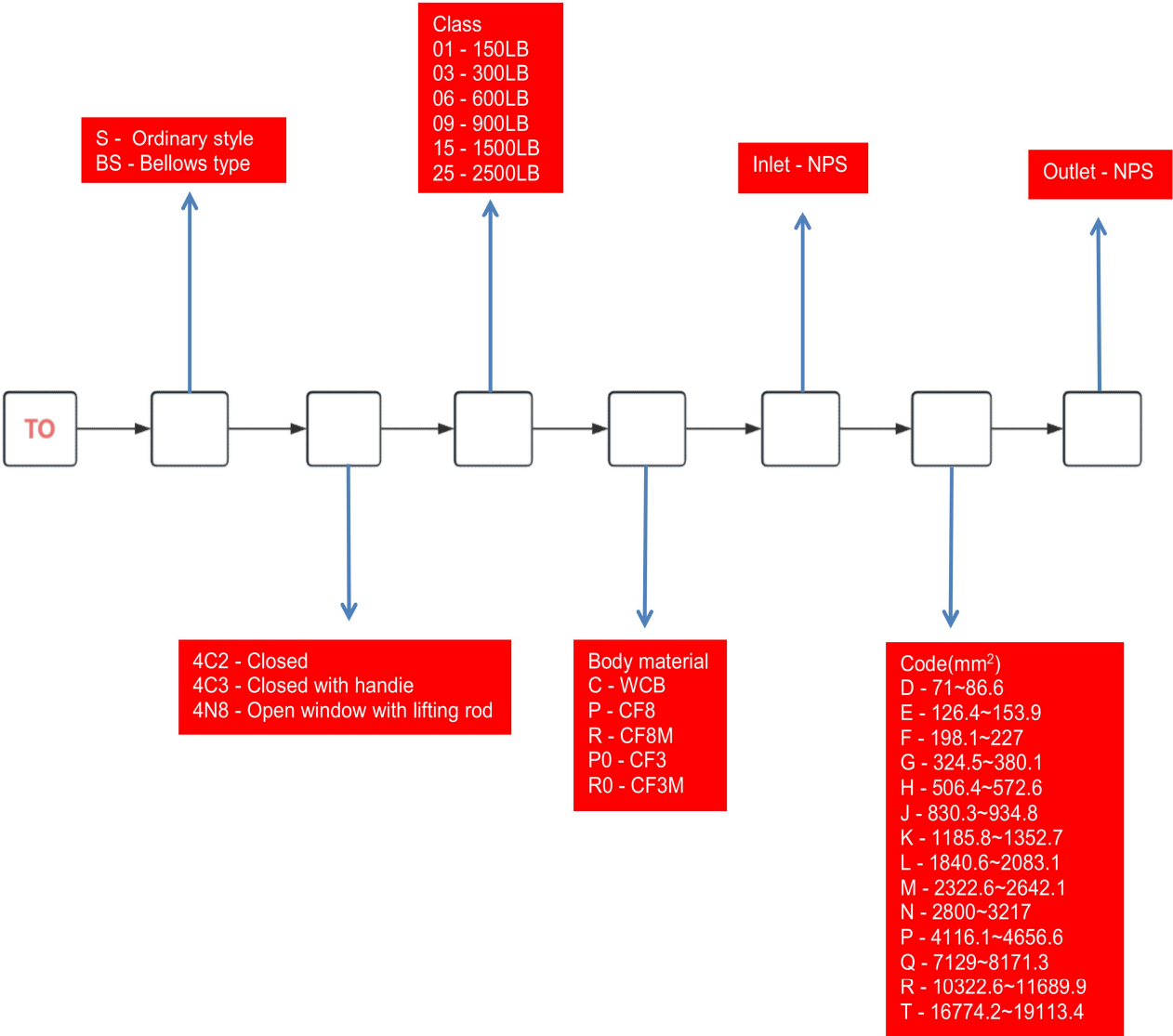
Body material Carbonsteel, heat resistant Carbon steel,
Stainless steel



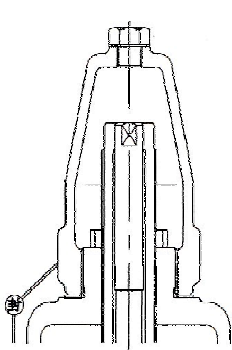
Orifice Area cm ²	Inlet Flange Class	Type	Size (inch)	Connections		Maximum Set Pressure (MPa)						Back pressure limit 38°C		Material		Inlet Temp. Range (°C)
			Inlet × Orifice × Outlet			Inlet Temperature										
			Inlet	Outlet	-268~-60	-59~29	-29°C~38°C	38°C~232°C	233°C~427°C	427~538	T0S-402	T0BS-402	Body	Spring		
0.710 (D)	1	T0S-01	1D2	150LB	150LB			1.96	1.27	0.55		1.96	1.58	Carbon Steel.	Alloy Steel.	-29~427
	2	T0S-03	1D2	300LB	150LB			1.96	1.96	1.96		1.96	1.58			
	3	T0S-03a	1D2	300LB	150LB			5.10	4.24	2.82		1.96	1.58			
	4	T0S-06	1D2	600LB	150LB			10.20	8.51	5.68		1.96	1.58			
	5	T0S-09	11/2D2	900LB	300LB			15.30	12.72	8.51		4.13	3.44			
	6	T0S-15	11/2D2	1500LB	300LB			25.54	21.23	14.20		4.13	3.44			
	7	T0S-25	11/2D3	2500LB	300LB			41.37	35.40	23.65		5.10	3.44			
	3	T0S-03a	1D2	300LB	150LB					3.51	1.48	1.96	1.58	Chrome Molybdenum Steel.	Alloy Steel.	428~538
	4	T0S-06	1D2	600LB	150LB					6.99	2.96	1.96	1.58			
	5	T0S-09	11/2D2	900LB	300LB					10.51	4.48	4.13	3.45			
	6	T0S-15	11/2D2	1500LB	300LB					17.51	7.44	4.13	3.45			
	7	T0S-25	11/2D3	2500LB	300LB					29.16	12.41	5.10	3.45	Austenitic Stainless Steel.	Alloy Steel. Stainless Steel.	-268~538
	1	T0S-01	1D2	150LB	150LB	1.89	1.89	1.89	1.24	0.55	0.13	1.89	1.58			
	2	T0S-03	1D2	300LB	150LB	1.89	1.89	1.89	1.89	1.89	1.89	1.89	1.58			
	3	T0S-03a	1D2	300LB	150LB	4.96	4.96	4.96	3.41	2.89	2.41	1.89	1.58			
	4	T0S-06	1D2	600LB	150LB	9.92	9.92	9.92	6.82	5.82	4.82	1.89	1.58			
	5	T0S-09	11/2D2	900LB	300LB	14.89	14.89	14.89	10.23	8.72	7.23	4.13	3.44			
	6	T0S-15	11/2D2	1500LB	300LB	24.82	24.82	24.82	17.09	14.54	12.06	4.13	3.44			
	7	T0S-25	11/2D3	2500LB	300LB	27.57	41.36	41.36	28.47	24.26	20.09	4.96	3.44			

Type		ANSI Flange Class		Center to Face		Total Thickness of Flange and Nozzle	Approximate height H		
				Outlet	Inlet		Cap Type		
		Inlet	Outlet	A	B	X	4C2	4N8	4C3
T0S-01	1D2	150	150	114.50	105.00	39	450	500	510
T0S-03	1D2	300	150	115.00	105.00	39	450	500	510
T0S-03a	1D2	300	150	115.00	105.00	39	450	500	510
T0S-06	1D2	600	150	115.00	105.00	39	450	500	510
T0S-09	11/2D2	900	300	139.50	105.00	51	470	520	530
T0S-15	11/2D2	1500	300	139.50	105.00	51	470	520	530
T0S-25	11/2D3	2500	300	178.00	139.50	64	500	550	560

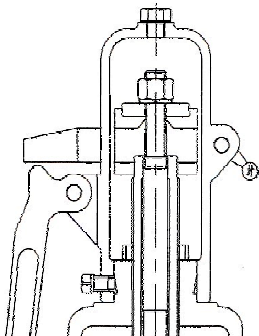
Model numbering



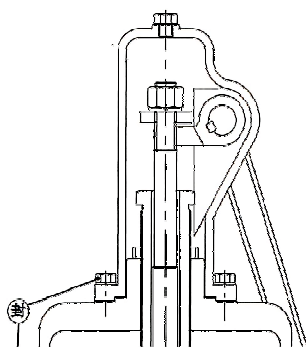
4C2 Closed

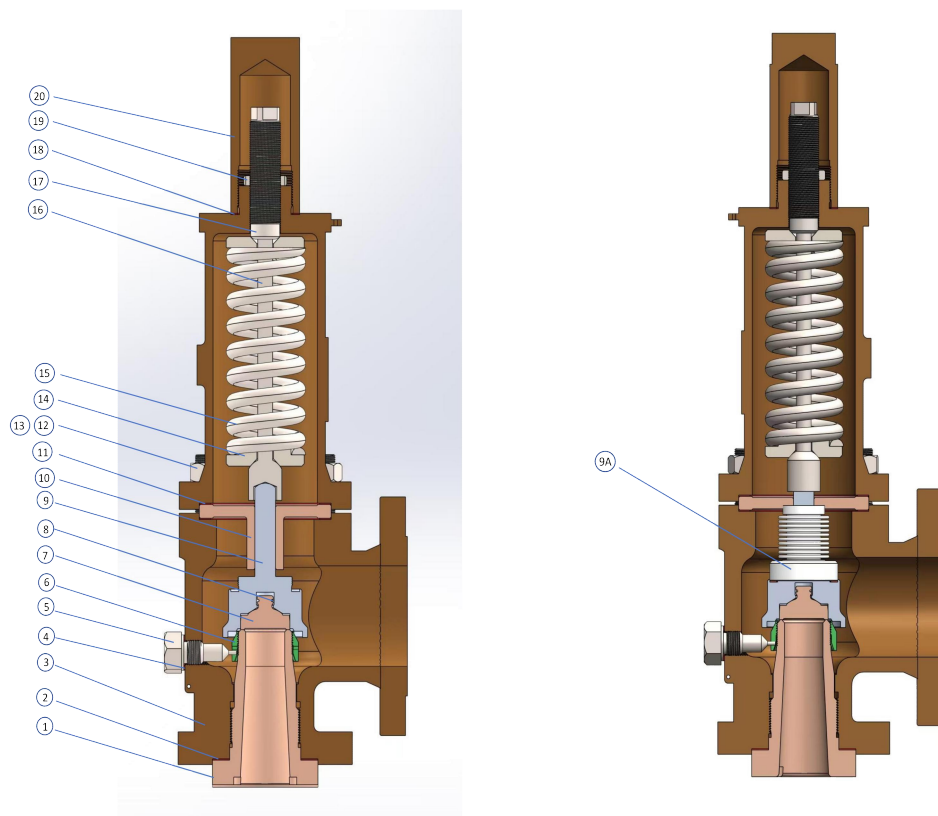


4N8 Open window with lifting rod



4C3 Closed with handie





Item	Component	Type TOS NACE	Type TOBS NACE
1	Nozzle	316 Stainless Steel	316 Stainless Steel
2	Nozzle Gasket	Flexible Graphite/Stainless Steel	Flexible Graphite/Stainless Steel
3	Body	ASME SA216 GR WCB	ASME SA351 GR CF8M
4	Set Screw Gasket	Stainless Steel	Stainless Steel
5	Set Screw	Stainless Steel	316 Stainless Steel
6	Nozzle Ring	Stainless Steel	316 Stainless Steel
7	Disc	Stainless Steel	316 Stainless Steel
8	Retention Clip	Stainless Steel	Stainless Steel
9	Disc Holder	Stainless Steel	316 Stainless Steel
9A	Bellows	/	316L Stainless Steel
10	Guide	Stainless Steel	316 Stainless Steel
11	Guide Gasket	Stainless Steel	Stainless Steel
12	Bonnet Stud	ASME SA193 GR. B7	ASME SA193 GR. B8M
13	Bonnet Stud Nut	ASME SA194 CL 2H	ASME SA194 CL 8M
14	Spring Washers	Carbon Steel	Stainless Steel
15	Spring	Alloy Steel	Alloy Steel Corrosion Resistant Coating
16	Spindle	420 Stainless Steel	316 Stainless Steel
17	Adjusting Bolt	Stainless Steel	Stainless Steel
18	Cap Gasket	Stainless Steel	Stainless Steel
19	Adjusting Bolt Nut	Stainless Steel	Stainless Steel
20	Threaded Cap	Stainless Steel	Stainless Steel