



API

**Flanged Safety Relief Valves
Series 526**

**TOS
TOBS**

Shanghai Xiazhao Valve Co.,Ltd.

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MODEL :

TOS-4C2-01~15-3L4/4L6

TOS-4C3-01~15-3L4/4L6

TOS-4N8-01~15-3L4/4L6

Spring fall lift closed safety valve

Program Highlights

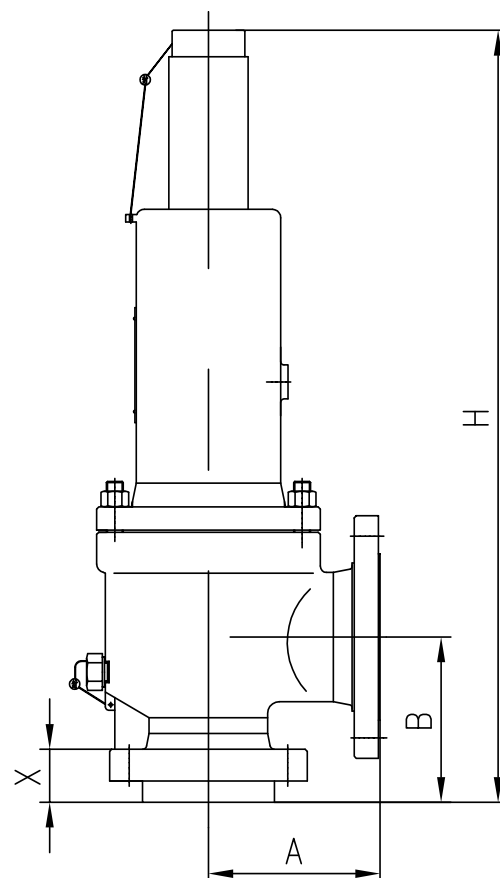
SIZING

Sizing of safety valves in accordance with the leading global standards and codes (Safety valve according to API 526 with standardized capacities, installation dimensions and materials.)

Calculates twophase flow in accordance with API 520 Appendix C and fire case according to API 521

Calculates inlet pressure loss, back pressure, reaction forces, and noise level.

- The solid nozzle screws into the body its maintenance is easy.
- The shape of the disc holder has been designed to enhance the effect of the fluid thrust for an instant lift of the disc.
- Blowdown control is provided with adjustable nozzle ring only.
- The adequate materials and clearance between disc holder and guide, spindle and adjusting screw assures disc to lift successfully.
- The surface of both the disc and the nozzle seat is deposited with Stellite. Excellent flatness and surface finish of the seating surfaces by precision machining and lapping assure safety valve to have high degree of seat tightness and long using life.
- The bellows of balanced bellows safety valves not only can avoid and effect of variable back pressure in the system, but also can protect spring and other trim components from corrosive media.
- The choice of materials is careful. The manufacture of the spring and the bellows has strict technological process. Each of them is test-ed and checked strictly



Technical data API Safety valves

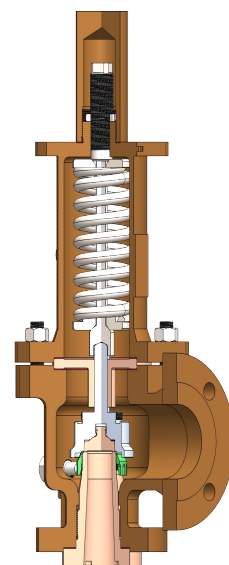
Set pressure 0.2-400barg / 2-5, 802psig

Temperature -273-550° C/-450-1,000° F

Connections DIN EN 1952 DN25toDN200

Connections ASME B16.5 NPS1toNPS8

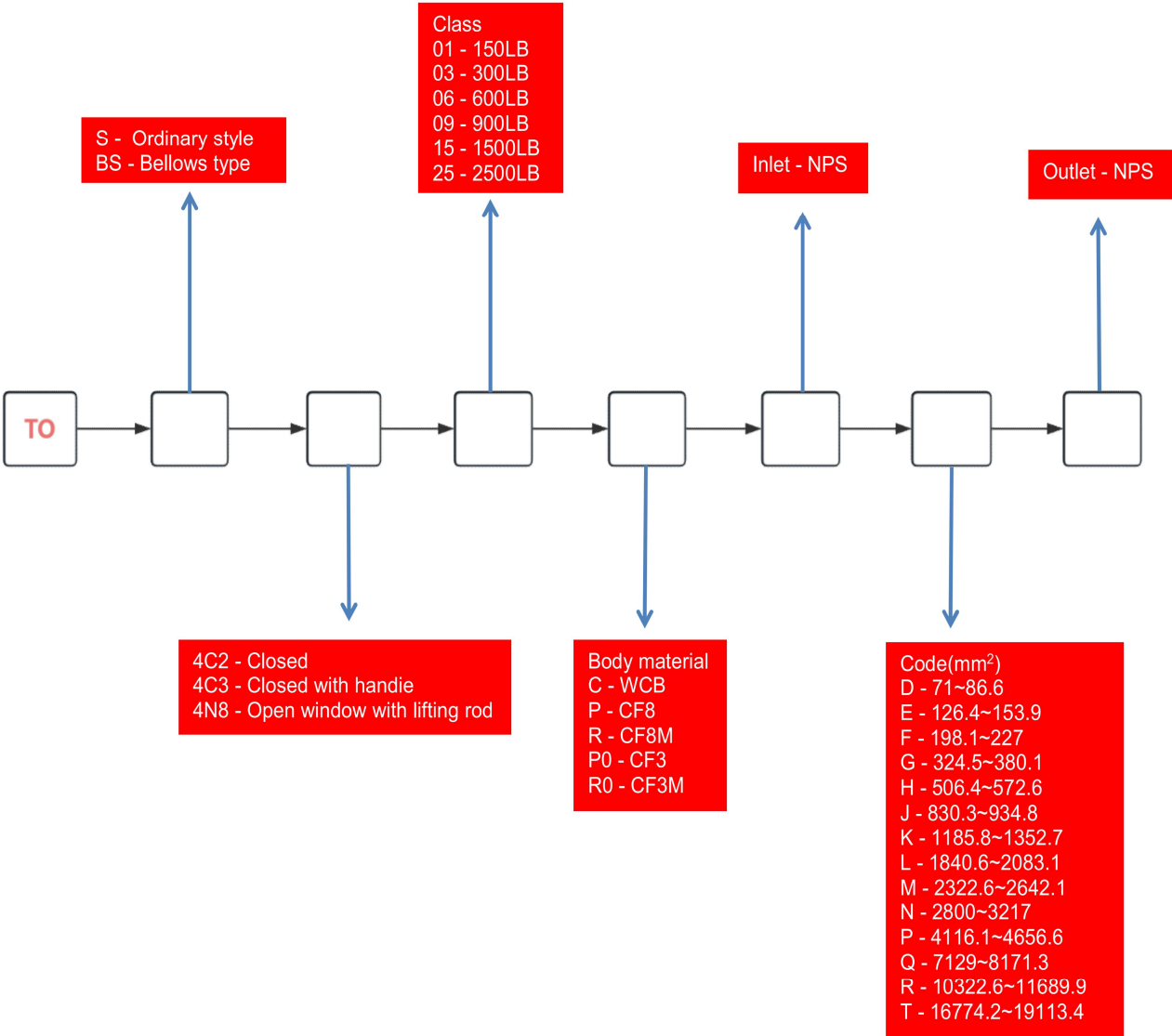
Body material Carbonsteel, heat resistant Carbon steel,
Stainless steel



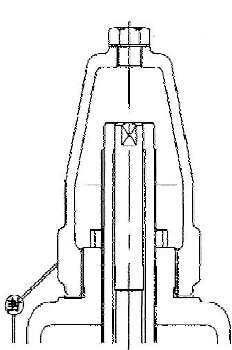
Orifice Area cm ²	Inlet Flange Class	Type	Size (inch)	Connections		Maximum Set Pressure (MPa)						Back pressure limit 38°C		Material		Inlet Temp. Range (°C)
			Inlet × Orifice × Outlet			Inlet Temperature										
			Inlet	Outlet	-268~-60	-59~29	-29°C~38°C	38°C~232°C	233°C~427°C	427~538	T0S-4C2	T0BS-4C2	Body	Spring		
18.406 (L)	1	T0S-01	3L4	150LB	150LB			1.96	1.27	0.55		1.96	0.68	Carbon Steel.	Alloy Steel.	-29~427
	2	T0S-03	3L4	300LB	150LB			1.96	1.96	1.96		1.96	0.68			
	3	T0S-03a	4L6	300LB	150LB			5.10	4.24	2.82		1.96	1.17			
	4	T0S-06	4L6	600LB	150LB			6.89	6.89	5.68		1.96	1.17			
	5	T0S-09	4L6	900LB	150LB			10.34	10.34	8.51		1.96	1.17			
	6	T0S-15	4L6	1500LB	150LB					10.34		1.96	1.17			
	3	T0S-03a	4L6	300LB	150LB					3.51	1.48	1.96	1.17	Chrome Molybde-num Steel.	Alloy Steel.	428~538
	4	T0S-06	4L6	600LB	150LB					6.99	2.96	1.96	1.17			
	5	T0S-09	4L6	900LB	150LB					10.34	4.48	1.96	1.17			
	6	T0S-15	4L6	1500LB	150LB					10.34	7.44	1.96	1.17			
	1	T0S-01	3L4	150LB	150LB	1.89	1.89	1.89	1.24	0.55	0.13	1.89	0.68	Austenitic Stainless Steel.	Alloy Steel. Stainless Steel.	-268~538
	2	T0S-03	3L4	300LB	150LB	1.89	1.89	1.89	1.89	1.89	1.89	1.89	0.68			
	3	T0S-03a	4L6	300LB	150LB	3.68	4.96	4.96	3.41	2.89	2.41	1.89	1.17			
	4	T0S-06	4L6	600LB	150LB	3.68	6.89	6.89	6.72	5.82	4.82	1.89	1.17			
	5	T0S-09	4L6	900LB	150LB	4.82	10.34	10.34	10.23	8.72	7.23	1.89	1.17			

Type		ANSI Flange Class		Center to Face		Total Thickness of Flange and Nozzle	Approximate height H		
				outlet	Inlet		Cap Type		
		Inlet	Outlet	A	B	X	4C2	4N8	4C3
T0S-01	3L4	150	150	165.0	155.5	54	675	725	745
T0S-03	3L4	300	150	165.0	155.5	54	675	725	745
T0S-03a	4L6	300	150	181.0	179.5	54	790	840	860
T0S-06	4L6	600	150	203.0	179.5	60	790	840	860
T0S-09	4L6	900	150	222.0	197.0	73	890	940	960
T0S-15	4L6	1500	150	222.0	197.0	73	890	940	960

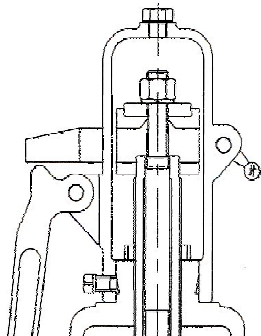
Model numbering



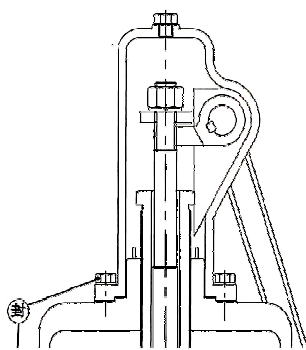
4C2 Closed

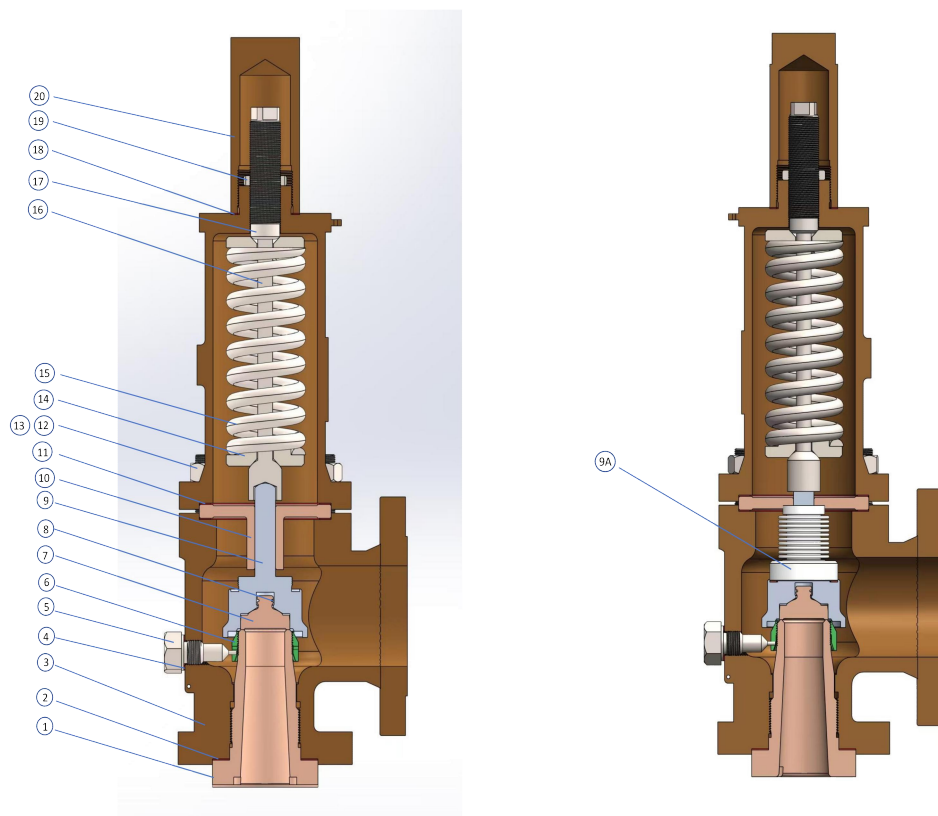


4N8 Open window with lifting rod



4C3 Closed with handie





Item	Component	Type TOS NACE	Type TOBS NACE
1	Nozzle	316 Stainless Steel	316 Stainless Steel
2	Nozzle Gasket	Flexible Graphite/Stainless Steel	Flexible Graphite/Stainless Steel
3	Body	ASME SA216 GR WCB	ASME SA351 GR CF8M
4	Set Screw Gasket	Stainless Steel	Stainless Steel
5	Set Screw	Stainless Steel	316 Stainless Steel
6	Nozzle Ring	Stainless Steel	316 Stainless Steel
7	Disc	Stainless Steel	316 Stainless Steel
8	Retention Clip	Stainless Steel	Stainless Steel
9	Disc Holder	Stainless Steel	316 Stainless Steel
9A	Bellows	/	316L Stainless Steel
10	Guide	Stainless Steel	316 Stainless Steel
11	Guide Gasket	Stainless Steel	Stainless Steel
12	Bonnet Stud	ASME SA193 GR. B7	ASME SA193 GR. B8M
13	Bonnet Stud Nut	ASME SA194 CL 2H	ASME SA194 CL 8M
14	Spring Washers	Carbon Steel	Stainless Steel
15	Spring	Alloy Steel	Alloy Steel Corrosion Resistant Coating
16	Spindle	420 Stainless Steel	316 Stainless Steel
17	Adjusting Bolt	Stainless Steel	Stainless Steel
18	Cap Gasket	Stainless Steel	Stainless Steel
19	Adjusting Bolt Nut	Stainless Steel	Stainless Steel
20	Threaded Cap	Stainless Steel	Stainless Steel