## **Installation Manual**

Compatible Model	CToyota CRAV4 (RHD)
Year	2020-2024



8-ETTY-5122-00-00



- For safety and to ensure the proper use of product, please ask a professional technician to install. Do not disassemble and install it privately in case of damaging roduct and installation accidents.
- Please arrange each wiring harness according to the wiring method in this manual, be sure to tie each wiring harness to the vehicle's original wiring harness with cable ties. • During the process of disassembly and assembly, do not carry metal ornaments and he wiring harnesses crushed by the vehicle interior trim panel buckles and screws
- · Because some of the wiring harness terminals (as shown in the red ellipses below) ar not inserted into the wiring harness connectors during manufacture, please insert erminals into the wiring harness connector first to avoid short circuit between minals after the wiring harnesses have been arranged, then connect other plugs of the wiring harnesses (as shown in the blue ellipses below) with the original plugs.



 Check the function display of instrument panel before installation, whether the tton of the vehicle is working properly, whether the doors and windows work roperly while opening and closing, whether there are scratches on the internal and ternal surfaces of the vehicle; and report to the customers in a timely manner if there

Make sure the wiring harnesses are not located at the fasteners or screw holes to avoid other hard objects with you to prevent damage to the paintwork, seats and interior. Be ure to place the removed trim components properly to avoid scratching them.

> All the pictures in this manual are for reference only, vehicle models with different configurations may have different pictures, but the installation methods are the same.







QTY No. Name Picture 1 Strut 2 ECU 1 set Wiring harness 1 set 4 Power latch 1 (5) Added tailgate switch Other parts 1 set Omitted (screws, brackets, etc.)



1. Remove the front left side trim panel and door sill panel.







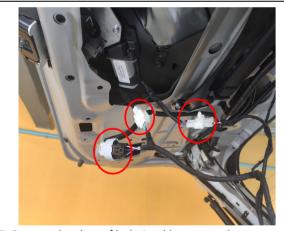
2. Remove the rear left B-pillar trim panel and door sill panel 3. Remove the trim panel on the left side of the trunk (there 4. Remove the tailgate trim panels (there are screws in the



5. Remove the original latch and install the power latch. If the mounting hole interferes with the latch, grind off the upper outer frame for installation.



6. Remove the original latch and install our power latch.



7. Connect the plugs of lock signal harness to the power latch.



8. Connect the lock signal harness to the plugs of the original tailgate switch.



9. Install the added tailgate switch (the switch shown above s for test, and the actual switch may be different).



10. Remove the gas struts.



11. Replace the left body bracket.



12. Replace the right body bracket.



13. Install the electric struts, L on the left and R on the right (the first letter of the strut code).



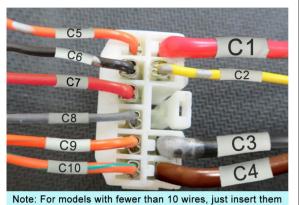
14. Thread the strut wiring harnesses through the holes into the tailgate and route them as shown above.



15. Plug the left and right holes with rubber plugs.



16. Thread the power harness to the tailgate (do not connect plugs before inserting terminals into the wiring harness connector).



according to the corresponding label or color. 17. Insert the power harness terminals into the wiring



18. Route the power harness.



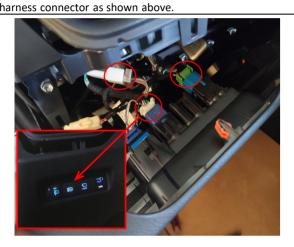
19. Ground at the left side of the trunk.



20. Connect the power harness to the signal plug and its socket at the front passenger's area



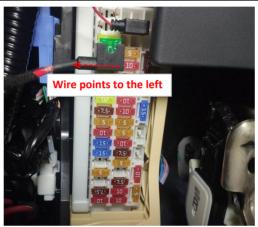
21. Install the added front switch at the reserved place of the switch panel.



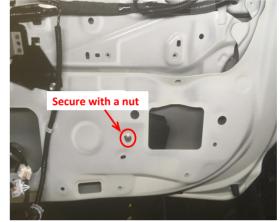
22. Connect to the indicated plugs for backlight.



23. The constant power fuse slot.



24. Plug the fuse tap into fuse box and pay attention to the direction of the wire.



25. Fix the ECU bracket to the indicated hole at the left side of the tailgate.



26. Insert the strut wiring harnesses (1)(2), lock signal harness (3), and power harness (4) into the ECU in sequence and then mount the ECU on its bracket.



the electric tailgate.



27. Initialize the system once, and then test each function of 28. Remove the indicated tailgate handle (After removing part A, unscrew the screws, and then remove part B).



29. Fit the trim panel of our tailgate switch in(do not install the screw)and mark the indicated position for hole opening. switch.



30. After opening the hole, pull out the plug of the tailgate



31. Install the tailgate switch trim panel(install the screw) and the tailgate switch.

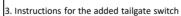
## 5. System initialization method

- . Press the added tailgate switch button to make the tailgate close
- 2. Press the switch button outside the tailgate to open the tailgate and it will make a long sound of "beep".
- 3. The system initialization is complete.
- automatically:



- I. Methods to open and close the tailgate:
- Press the unlock button on the remote key 3 times;
- •Press the unlock button at the driver's area 3 times:
- Press the original tailgate switch button;
- Press the added tailgate switch button;
- Press the added front switch button: press and hold for 4s to open and press once to close.
- . Method to pause the tailgate:

During the operation of the tailgate, press the button with any of the above methods, and the tailgate will be paused. Press again, and the tailgate will move



(1) Closing speed acceleration

ress and hold the added switch button on tailgate until hearing a beep sound. When the tailgate makes a short beep sound again, the close speed acceleration s complete. (There are five speed settings. Repeat this step once to increase by 6 Braking force increase (Retention force for open) ne setting.)

## (2)Opening speed acceleration

Press and hold the added switch button on tailgate until hearing two beep sounds. When the tailgate makes two short beep sounds again, the open speed acceleration is complete. (There are five speed settings. Repeat this step once to increase by one setting.)

(3) Height setting

ress and hold the added switch button on tailgate until hearing three beep sounds. When the tailgate makes three short beep sounds again, the height setting is complete. Tip: During the operation of the tailgate, pause the tailgate and then push the tailgate to the ideal height.

(4) Switch between quick/slow press of the unlock button on remote key Press and hold the added switch button on tailgate until hearing four beep sounds. When the tailgate makes four short beep sounds again, the switch of pressing way is complete.

5) Switch between pressing the unlock button twice/three times Press and hold the added switch button on tailgate until hearing five been sounds. When the tailgate makes a long beep sound, the switch of pressing

Press and hold the added switch button on tailgate until hearing six beep

sounds. When the tailgate makes two long beep sounds, the braking force increase is complete. (There are five speed settings. Repeat this step once to increase by one setting.)

(7) Restore to factory settings

ress and hold the added switch button on tailgate until hearing seven beep unds. When the tailgate makes three long beep sounds, the reset is complete.

4. Meanings of the buzzer sound:

"Beep" once: Receiving an open/close or pause signal, the tailgate will mediately open/close or pause;

"Beep" twice: The tailgate has been fully opened or closed;

"Beep" three times: The resistance during opening or closing the tailgate is too large, and the intelligent anti-pinch has been turned on; Long sound of "beep": The height memory is complete.



32. Install the bottom trim panel.