Installation Manual

Compatible Model	CBenz CGLB
Year	2020-2023



8-ETBZ-5004-00-00



- For safety and to ensure the proper use of product, please ask a professional echnician to install. Do not disassemble and install it privately in case of damaging roduct and installation accidents.
- Please arrange each wiring harness according to the wiring method in this manual, be ure to tie each wiring harness to the vehicle's original wiring harness with cable ties. he wiring harnesses crushed by the vehicle interior trim panel buckles and screws
- Because some of the wiring harness terminals (as shown in the red ellipses below) ar not inserted into the wiring harness connectors during manufacture, please insert erminals into the wiring harness connector first to avoid short circuit between rminals after the wiring harnesses have been arranged, then connect other plugs of he wiring harnesses (as shown in the blue ellipses below) with the original plugs.



 Check the function display of instrument panel before installation, whether the tton of the vehicle is working properly, whether the doors and windows work roperly while opening and closing, whether there are scratches on the internal and ternal surfaces of the vehicle; and report to the customers in a timely manner if there

During the process of disassembly and assembly, do not carry metal ornaments and Make sure the wiring harnesses are not located at the fasteners or screw holes to avoid other hard objects with you to prevent damage to the paintwork, seats and interior. But

> All the pictures in this manual are for reference only, vehicle models with different onfigurations may have different pictures, but the installation methods are the same







OTY No. Name Picture 1 Strut 2 2 ECU 1 set Wiring harness 1 set 4 Power latch 1 (5) Added tailgate switch Other parts Omitted 1 set (screws, brackets, etc.)



1. Remove the trim panels of the tailgate and the trunk.



2. Remove the trim panels on the right side of the passenger 3. Lift the floor mat of the passenger seat and find out the



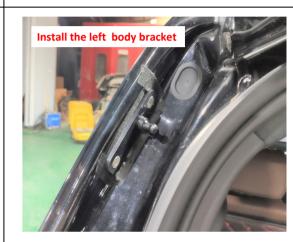
fuse box.



4. Remove the rear right side door sill panel.



5. Remove the original gas struts.



6. Install the left body bracket.



7. Install the right body bracket.



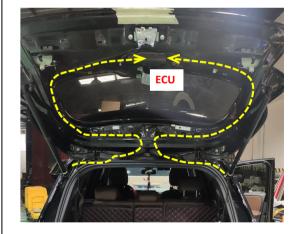
8. Replace the ball studs on the left and right sides of the tailgate.



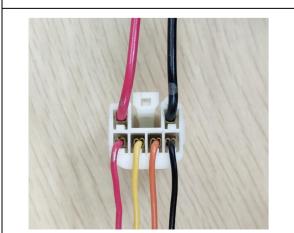
9. Install the electric struts, L on the left and R on the right the first letter of the strut code), making sure the ends with wiring harnesses are on the car body.



10. Thread the strut wiring harness through the indicated hole into the tailgate.



11. Route the left and right strut wiring harnesses.



12. Insert the strut wiring harness terminals into the wiring harness connector; both sides are the same.



13. Remove the original latch.



14. Connect the plugs of the lock signal harness to the plugs of the power latch.



15. Install the power latch.



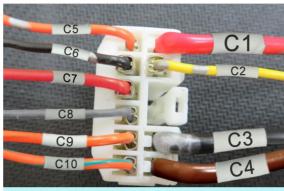
16. Connect the lock signal harness to the plugs of the original tailgate switch and the added tailgate switch.



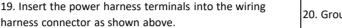
17. Route the power harness (routing only, no plug or power connection).



18. Thread the power harness to the tailgate.



Note: For models with fewer than 10 wires, just insert ther according to the corresponding label or color.





20. Ground at the indicated position.



21. Connect the power harness to the signal plugs on the right side of the passenger seat.



22. Connect to the indicated connector with the ring terminal for power supply.



Find a suitable position for installation.



23. Place a bolt at the ECU bracket and mount the ECU onto 24. Install the ECU at the indicated position and secure it with a nut.



25. Insert the strut wiring harnesses (1)(2), lock signal harness (3), and power harness (4) into the ECU in sequence.



26. Press the added tailgate switch to open and close the tailgate once, the system completes initialization, and then test each function of the electric tailgate.



27. Install all trim panels back and install the added tailgate switch. Check whether the buttons can bounce back normally. If there is any interference, use a knife to scrape the interfering part.)

5. System initialization method

its bracket.

- . Press the added tailgate switch button to make the tailgate close automatically:
- 2. Press the switch button outside the tailgate to open the tailgate and it will make a long sound of "beep".
- 3. The system initialization is complete.

6. Instructions for the electric tailgate

- . Methods to open and close the tailgate:
- Press the unlock button on the remote key 3 times;
- •Press the unlock button at the driver's area 3 times:
- Press the original tailgate switch button;
- Press the added tailgate switch button.

. Method to pause the tailgate:

During the operation of the tailgate, press the button with any of the above methods, and the tailgate will be paused. Press again, and the tailgate will move in reverse.

. Instructions for the added tailgate switch

- 1) Closing speed acceleration (5 Settings)
- .Press and hold the switch button until hearing the first short beep sound. 2.After releasing the button, you will hear a short beep, indicating that the closing speed acceleration has taken effect.
- .Repeat this step once to increase by one setting.
- 2) Opening speed acceleration (5 Settings)
- 1. Press and hold the switch button until hearing the second short beep sound
- 2. After releasing the button, you will hear two short beeps, indicating that the opening speed acceleration has taken effect.
- . Repeat this step once to increase by one setting.
- 3 Settings of the voice module
- 1. Press and hold the switch button until hearing the third short beep sound. 2.After releasing the button, you will hear three short beeps, indicating that the
- voice module has entered configuration mode. (For details, see the voice nodule operation manual)
- 4 Block the voice module
- Press and hold the switch button until hearing the fourth beep sound.
- After releasing the button, you will hear four short beeps indicating that the oice module has been blocked.

- 1.Press and hold the switch button until hearing the fifth short beep sound. 2.After releasing the button, you will hear a long beep sound indicating that the height setting has taken effect.
- (6)Switch between quick/slow press of the unlock button on remote key 1. Press and hold the switch button until hearing the sixth short beep sound.
- 2.After releasing the button, you will hear a long beep sound and a short beep sound indicating that the switch between quick and slow press of the unlock button has taken effect.
- (7) Switch between pressing the unlock button twice/three times
- 1.Press and hold the switch button until hearing the seventh short beep sound 2.After releasing the button, you will hear a long beep sound and two short beeps indicating that the switch between pressing the unlock button twice/three times has taken effect.
- (8) Braking force increase (five settings)
- 1.Press and hold the switch button until hearing the eighth short beep sound. 2.After releasing the button, you will hear a long beep sound and three short peeps indicating that the switch between pressing the unlock button twice/three times has taken effect.
- 3. Repeat this step to increase by one setting.

Restore to factory settings

1. Press and hold the switch button until hearing the ninth short beep sound. 2. After releasing the button, you will hear a long beep sound and four short eeps indicating that the restoration to the factory setting has taken effect.

4. Meanings of the buzzer sound:

"Beep" once: Receiving an open/close or pause signal, the tailgate will mediately open/close or pause;

"Beep" twice: The tailgate has been fully opened or closed;

'Beep" three times: The resistance during opening or closing the tailgate is too large, and the intelligent anti-pinch has been turned on.