

# Safety Data Sheet

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Product name** : WLK660070A  
**CAS number** : Not applicable.

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Material uses** : Industrial applications: Ink for use in high resolution drop-on-demand printing processes.

### 1.3 Details of the supplier of the safety data sheet

Inkminic logo Technology (Guangzhou) Co., Ltd

### 1.4 Emergency telephone number

#### Medical

China Emergency telephone number:  
02032954560

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

#### GHS Classification

1) SKIN SENSITIZATION - Category 1	May cause an allergic skin reaction.
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**Ingredients of unknown toxicity** : Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 0%.

**Ingredients of unknown ecotoxicity** : Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 8.5%

### 2.2 Label elements

#### GHS label elements



### Warning

Warning. May cause an allergic skin reaction. [Prevention] None. [Response] None. [Storage] None. [Disposal] None.

**Hazardous ingredients** : 1) C.I. Reactive Black 31  
2) 3(2H)-Isothiazolone, 2-methyl-

### 2.3 Other hazards

**Other hazards which do not result in classification** : None known.

**Additional guidance** : Avoid breathing vapor. Wear protective gloves. If skin irritation or rash occurs: Get medical attention. Take off contaminated clothing and wash before reuse.

## SECTION 3: Composition/information on ingredients

**Substance/mixture** : Mixture

Product/ingredient name	CAS #	%	GHS Classification
1) DL-hexane-1,2-diol	6920-22-5	5 - <10	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A
2) C.I. Reactive Black 31	12731-63-4	3 - <7	SKIN SENSITIZATION - Category 1B
3) 2-methylisothiazol-3(2H)-one	2682-20-4	<0.01	ACUTE TOXICITY (oral) - Category 3 ACUTE TOXICITY (dermal) - Category 3 ACUTE TOXICITY (inhalation) - Category 2 SKIN CORROSION/IRRITATION - Category 1B SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 SKIN SENSITIZATION - Category 1A AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1

*There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.*

*Occupational exposure limits, if available, are listed in Section 8.*

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Washout mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

#### 4.2 Most important symptoms and effects, both acute and delayed

##### Potential acute health effects

<b>Eye contact</b>	: No known significant effects or critical hazards.
<b>Inhalation</b>	: No known significant effects or critical hazards.
<b>Skin contact</b>	: May cause an allergic skin reaction.
<b>Ingestion</b>	: No known significant effects or critical hazards.

##### Over-exposure signs/symptoms

<b>Eye contact</b>	: No specific data.
<b>Inhalation</b>	: No specific data.
<b>Skin contact</b>	: Adverse symptoms may include the following: irritation redness
<b>Ingestion</b>	: No specific data.

#### 4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

<b>Suitable extinguishing media</b>	: Use an extinguishing agent suitable for the surrounding fire.
<b>Unsuitable extinguishing media</b>	: None known.

#### 5.2 Special hazards arising from the substance or mixture

<b>Hazards from the substance or mixture</b>	: In a fire or if heated, a pressure increase will occur and the container may burst.
<b>Hazardous thermal decomposition products</b>	: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides sulfur oxides metal oxide/oxides

#### 5.3 Advice for firefighters

<b>Special protective actions for fire-fighters</b>	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No actions shall be taken involving any personal risk or without suitable training.
<b>Special protective equipment for fire-fighters</b>	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

### SECTION 6: Accidental release measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

<b>For non-emergency personnel</b>	: No actions shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
<b>For emergency responders</b>	: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

#### 6.2 Environmental precautions

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### 6.3 Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

### 6.4 Reference to other sections

See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

### 7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational exposure limits

Product/ingredient name	Exposure limit values
No exposure limit value known.	

#### Biological exposure indices

No exposure indices known.

- Recommended monitoring procedures** : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

### 8.2 Exposure controls

<b>Appropriate engineering controls</b>	: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
<b>Hygiene measures</b>	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
<b>Eye/face protection</b>	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
<b>Hand protection</b>	: Recommended: EN374 A Maybe used (Short term exposure): Latex gloves. Nitrile gloves. Use gloves only once. Gloves should be replaced regularly and if there is any sign of damage to the glove material. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
<b>Respiratory protection</b>	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. In situations where misting or flying may occur, use appropriate certified respirators. Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary.
<b>Environmental exposure controls</b>	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

#### Appearance

<b>Physical state</b>	: Liquid.
<b>Color</b>	: Black.
<b>Odor</b>	: Not available.
<b>Odor threshold</b>	: Not available.
<b>pH</b>	: 8 [OECD 122]
<b>Melting point/freezing point</b>	: Estimated.: $\leq 2\text{ }^{\circ}\text{C}$ [ISO 1392] (DL-hexane-1,2-diol).
<b>Initial boiling point and boiling range</b>	: $>100\text{ }^{\circ}\text{C}$ [OECD 103]
<b>Flash point</b>	: $\geq 100\text{ }^{\circ}\text{C}$ [ASTM D 93]
<b>Evaporation rate (butyl acetate = 1)</b>	: Estimated.: $\leq 0.4$ [butyl acetate = 1] (water).
<b>Flammability (solid, gas)</b>	: Not applicable. ( Liquid )
<b>Upper/lower flammability or explosive limits</b>	: Not available. Not available.
<b>Vapor pressure</b>	: Estimated.: $\leq 0\text{ kPa}$ (0 mm Hg) at $20^{\circ}\text{C}$ (DL-hexane-1,2-diol).
<b>Vapor density</b>	: Estimated.: $\geq 0.6$ [Air = 1] (water).
<b>Relative density (Water = 1)</b>	: 1.03 [OECD 109]
<b>Solubility(ies)</b>	: Not available.
<b>Partition coefficient: n-octanol/water</b>	: Not applicable.
<b>Auto-ignition temperature</b>	: Not applicable.

<b>Decomposition temperature</b>	: Thermally stable.
<b>Viscosity</b>	: Not available.
<b>Explosive properties</b>	: Not applicable. Not classified.
<b>Oxidizing properties</b>	: Not applicable. Not classified.
<b><u>Particle characteristics</u></b>	
<b>Median particle size</b>	: Not applicable.

## 9.2 Other information

<b>Volatility (w/w)</b>	: 85 %.
<b>VOC Volatility (w/w)</b>	: 8 %.

# SECTION 10: Stability and reactivity

## 10.1 Reactivity

No specific test data related to reactivity available for this product or its ingredients.

## 10.2 Chemical stability

The product is stable.

## 10.3 Possibility of hazardous reactions

Under normal conditions of storage and use, hazardous reactions will not occur.

## 10.4 Conditions to avoid

No specific data.

## 10.5 Incompatible materials

No specific data.

## 10.6 Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

# SECTION 11: Toxicological information

## 11.1 Information on toxicological effects

### Acute toxicity

**Conclusion/Summary** : Not classified. No known significant effects or critical hazards.

### Irritation/Corrosion

#### **Conclusion/Summary**

**Skin** : Not classified. No known significant effects or critical hazards.

**Eyes** : Not classified. No known significant effects or critical hazards.

**Respiratory** : Not classified. No known significant effects or critical hazards.

### Sensitization

#### **Conclusion/Summary**

**Skin** : May cause an allergic skin reaction.

**Respiratory** : Not classified. No known significant effects or critical hazards.

### Mutagenicity

**Conclusion/Summary** : Not classified. No known significant effects or critical hazards.

### Carcinogenicity

**Conclusion/Summary** : Not classified. No known significant effects or critical hazards.

### Reproductive toxicity

**Conclusion/Summary** : Not classified. No known significant effects or critical hazards.

### Specific target organ toxicity (single exposure)

Not classified. No known significant effects or critical hazards.

Specific target organ toxicity (repeated exposure)

Not classified. No known significant effects or critical hazards.

Aspiration hazard

Conclusion/Summary : Not classified. No known significant effects or critical hazards.

Potential chronic health effects, Other

Conclusion/Summary : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
2-methylisothiazol-3(2H)-one	Acute EC50 0.18 ppm Fresh water	Daphnia - <i>Daphnia magna</i>	48 hours
	Acute LC50 0.19 ppm Fresh water	Fish - <i>Oncorhynchus mykiss</i>	96 hours

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
DL-hexane-1,2-diol	-	-	Readily

Conclusion/Summary : Not available.

12.3 Bioaccumulative potential

Not available.

12.4 Mobility in soil

Soil/water partition coefficient (K<sub>oc</sub>) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Packaging

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions : None.

**SECTION 14: Transport information**

	UN	IMDG	IATA	China
14.1 UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
14.2 UN proper shipping name	-	-	-	-
14.3 Transport hazard class(es)	-	-	-	-
14.4 Packing group	-	-	-	-
14.5 Environmental hazards	No.	No.	No.	No.
Additional information	-	-	-	-

**14.6 Special precautions for user**

No special measures required.

**14.7 Transport in bulk according to IMO instruments**


Not available.

**SECTION 15: Regulatory information**

**Tariff Code - harmonized system** : 8443.99 Printing machinery used for printing by means of plates, cylinders and other printing components of heading 8442; other printers, copying machines and facsimile machines, whether or not combined; parts and accessories thereof: Parts and accessories: Other:  
 USA ...20.10 Parts and accessories of printers: Parts of printer units of subheading 8443.32.10 specified in additional U.S. note 2 to this chapter: Ink cartridges.  
 EU ...90.00 Other.

Chemical Weapons Convention List Schedule I Chemicals	Chemical Weapons Convention List Schedule II Chemicals	Chemical Weapons Convention List Schedule III Chemicals
Not listed	Not listed	Listed

**SECTION 16: Other information**

**Revision comments** :  Indicates information that has changed from previously issued version.

**Abbreviations and acronyms** :

- ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- UN = United Nations

**Procedure used to derive the classification**

Classification	Justification
SKIN SENSITIZATION - Category 1	Calculation method

**Notice to reader**



To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.