



Weld-on Sprockets

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Transferrable Sprockets

Wwld-on Sprockets

35

For Roller Chain ANSI B29.MI-1993

3/8" × 7/32"

PITCH-3/8"

H=0.168"

Z	O.D	PD	d	B	M×n	Hub Style				
						Bush	CM/D DS	CW	SN	SW
20	2.59	2.397	1.575				CM40			
21	2.71	2.516	1.575				CM40			
22	2.83	2.635	1.575			C1008	CM40	CW1008		
23	2.95	2.745	1.575			C1008	CM40	CW1008		
24	3.07	2.912	1.967			C1008	CM50	CW1008		
25	3.19	2.992	1.967			C1008	CM50	CW1008		
26	3.31	3.111	2.362			C1210	CM60	CW1210		
27	3.43	3.230	2.362			C1210	CM60	CW1210		
28	3.55	3.349	2.756			C1610	CM70	CW1610		
29	3.67	3.468	2.756			C1610	CM70	CW1610		
30	3.79	3.587	2.756			C1610	CM70	CW1610		
31	3.91	3.707	2.756			C1610	CM70	CW1610		
32	4.03	3.826	2.756			C1610	CM70	CW1610		
33	4.15	3.945	2.756			C1610	CM70	CW1610		
34	4.27	4.046	2.756			C1610	CM70	CW1610		
35	4.39	4.183	2.756			C1610	CM70	CW1610		
36	4.51	4.303	2.756			C1610	CM70	CW1610		
37	4.63	4.422	2.756			C1610	CM70	CW1610		
38	4.75	4.541	2.756			C1610	CM70	CW1610		
39	4.87	4.660	2.756			C1610	CM70	CW1610		
40	4.99	4.780	2.756			C1610	CM70	CW1610		
41	5.11	4.899	2.756			C1610	CM70	CW1610		
42	5.23	5.018	2.756			C1610	CM70	CW1610		
43	5.36	5.137	2.756			C1610	CM70	CW1610		
44	5.47	5.257	2.756			C1610	CM70	CW1610		
45	5.59	5.376	2.756			C1610	CM70	CW1610		
46	5.71	5.495	2.756	4	3/8×4	C1610	CM70	CW1610	SN70	SW1610
47	5.83	5.615	2.756	4	3/8×4	C1610	CM70	CW1610	SN70	SW1610
48	5.95	5.734	2.756	4	3/8×4	C1610	CM70	CW1610	SN70	SW1610
49	6.07	5.853	2.756	4	3/8×4	C1610	CM70	CW1610	SN70	SW1610
50	6.19	5.972	2.756	4	3/8×4	C1610	CM70	CW1610	SN70	SW1610

51	6.31	6.091	2.756	4	3/8×4	C1610	CM70	CW1610	SN70	SW1610
52	6.43	6.211	2.756	4	3/8×4	C1610	CM70	CW1610	SN70	SW1610
53	6.55	6.330	2.756	4	3/8×4	C1610	CM70	CW1610	SN70	SW1610
54	6.66	6.450	2.756	4	3/8×4	C1610	CM70	CW1610	SN70	SW1610
55	6.78	6.569	2.756	4	3/8×4	C1610	CM70	CW1610	SN70	SW1610
56	6.90	6.688	2.756	4	3/8×4	C1610	CM70	CW1610	SN70	SW1610
57	7.02	6.807	2.756	4	3/8×4	C1610	CM70	CW1610	SN70	SW1610
58	7.14	6.926	2.756	4	3/8×4	C1610	CM70	CW1610	SN70	SW1610
59	7.26	7.046	2.756	4	3/8×4	C1610	CM70	CW1610	SN70	SW1610
60	7.38	7.165	2.756	4	3/8×4	C1610	CM70	CW1610	SN70	SW1610
70	8.58	8.398	2.756	4	3/8×4	C1610	CM70	CW1610	SN70	SW1610
72	8.81	8.595	2.756	4	3/8×4	C1610	CM70	CW1610	SN70	SW1610
80	9.77	9.552	2.756	4	3/8×4	C1610	CM70	CW1610	SN70	SW1610
84	10.25	10.023	2.756	4	3/8×4	C1610	CM70	CW1610	SN70	SW1610
96	11.68	11.222	2.756	4	3/8×4	C1610	CM70	CW1610	SN70	SW1610
112	13.59	13.370	2.756	4	3/8×4	C1610	CM70	CW1610	SN70	SW1610

Transferrable Sprockets

Wwld-on Sprockets

40

For Roller Chain ANSI B29.MI-1993

1/2" × 5/16"

PITCH-1/2"

H=0.227"

Z	O.D	PD	d	B	M×n	Hub Style				
						Bush	CMD,DS	CW	SN	SW
15	2.65	2.405	1.575				CM40			
16	2.81	2.563	1.575				CM40			
17	2.98	2.721	1.575				CM40			
18	3.14	2.880	1.967			C1008	CM50	CW1008		
19	330	3.038	1.967			C1008	CM50	CW1008		
20	3.46	3.185	2.362			C1210	CM60	CW1210		
21	3.62	3.343	2.362			C1210	CM60	CW1210		
22	3.78	3.513	2.756			C1610	CM70	CW1610		
23	3.94	3.672	2.756			C1610	CM70	CW1610		
24	4.10	3.830	2.756			C1610	CM70	CW1610		
25	4.26	3.989	2.756			C1610	CM70	CW1610		
26	4.42	4.148	2.756			C1610	CM70	CW1610		
27	4.58	4.307	2.756			C1610	CM70	CW1610		
28	4.74	4.465	2.756			C1610	CM70	CW1610		
29	4.90	4.625	2.756			C1610	CM70	CW1610		
30	5.06	4.783	2.756			C1610	CM70	CW1610		
31	5.22	4.943	2.756			C1610	CM70	CW1610		
32	5.38	5.101	2.756			C1610	CM70	CW1610		
33	5.54	5.260	2.756			C1610	CM70	CW1610		
34	5.70	5.419	2.756			C1610	CM70	CW1610		
35	5.86	5.578	2.756	4'	3/8×4	C1610	CM70	CW1610	SN70	SW1610
36	6.02	5.737	2.756	4'	3/8×4	C1610	CM70	CW1610	SN70	SW1610
37	6.18	5.896	2.756	4'	3/8×4	C1610	CM70	CW1610	SN70	SW1610
38	6.33	6.055	2.756	4'	3/8×4	C1610	CM70	CW1610	SN70	SW1610
39	6.49	6.214	2.756	4'	3/8×4	C1610	CM70	CW1610	SN70	SW1610
40	6.65	6.373	2.756	4'	3/8×4	C1610	CM70	CW1610	SN70	SW1610
41	6.81	6.532	2.756	4'	3/8×4	C1610	CM70	CW1610	SN70	SW1610
42	6.97	6.691	2.756	4'	3/8×4	C1610	CM70	CW1610	SN70	SW1610
43	7.13	6.850	2.756	4'	3/8×4	C1610	CM70	CW1610	SN70	SW1610
44	7.29	7.009	2.756	4'	3/8×4	C1610	CM70	CW1610	SN70	SW1610
45	7.45	7.168	2.756	4'	3/8×4	C1610	CM70	CW1610	SN70	SW1610
46	7.61	7.327	2.756	4'	3/8×4	C1610	CM70	CW1610	SN70	SW1610

47	7.77	7.486	2.756	4'	3/8×4	C1610	CM70	CW1610	SN70	SW1610
48	7.93	7.654	2.756	4'	3/8×4	C1610	CM70	CW1610	SN70	SW1610
49	8.09	7.804	2.756	4'	3/8×4	C1610	CM70	CW1610	SN70	SW1610
50	8.25	7.963	2.756	4'	3/8×4	C1610	CM70	CW1610	SN70	SW1610
51	8.41	8.122	2.756	4'	3/8×4	C1610	CM70	CW1610	SN70	SW1610
52	8.57	8.281	2.756	4'	3/8×4	C1610	CM70	CW1610	SN70	SW1610
53	8.73	8.440	2.756	4'	3/8×4	C1610	CM70	CW1610	SN70	SW1610
54	8.89	8.600	2.756	4'	3/8×4	C1610	CM70	CW1610	SN70	SW1610
55	9.04	8.758	2.756	4'	3/8×4	C1610	CM70	CW1610	SN70	SW1610
56	9.20	8.917	2.756	4'	3/8×4	C1610	CM70	CW1610	SN70	SW1610
57	9.36	9.076	2.756	4'	3/8×4	C1610	CM70	CW1610	SN70	SW1610
58	9.52	9.235	2.756	4'	3/8×4	C1610	CM70	CW1610	SN70	SW1610
59	9.68	9.394	2.756	4'	3/8×4	C1610	CM70	CW1610	SN70	SW1610
60	9.84	9.554	2.756	4'	3/8×4	C1610	CM70	CW1610	SN70	SW1610
70	11.43	11.144	39/16	43/4	7/16×4	C2012	CM90	CW2012	SN90	SW2012
72	11.75	11.463	39/16	43/4	7/16×4	C2012	CM90	CW2012	SN90	SW2012
80	13.03	12.735	39/16	43/4	7/16×4	C2012	CM90	CW2012	SN90	SW2012
84	13.66	13.372	39/16	43/4	7/16×4	C2012	CM90	CW2012	SN90	SW2012
96	15.57	15.281	39/16	43/4	7/16×4	C2012	CM90	CW2012	SN90	SW2012
112	18.12	17.796	45/16	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517

Transferrable Sprockets

Wwld-on Sprockets

50

For Roller Chain ANSI B29.MI-1993

5/8" × 3/8"

PITCH-5/8"

H=0.343"

Z	O.D	PD	d	B	Mxn	Hub Style				
						Bush	CM/D,DS	CW	SN/D	sw
13	2.91	2.611	1.575				CM40			
14	3.11	2.809	1.575				CM40			
15	3.32	3.006	1.967			C1008	CM50	C1008		
16	3.52	3.204	1.967			C1008	CM50	C1008		
17	3.72	3.401	2.362			C1210	CM60	C1210		
18	3.92	3.599	2.362			C1210	CM60	C1210		
19	4.12	3.797	2.756			C1610	CM70	C1610		
20	4.32	3.996	2.756			C1610	CM70	C1610		
21	4.52	4.194	2.756			C1610	CM70	C1610		
22	4.72	4.392	2.756			C1610	CM70	C1610		
23	4.92	4.590	3.543			C2012	CM90	C2012		
24	5.12	4.788	3.543			C2012	CM90	C2012		
25	5.32	4.947	3.543			C2012	CM90	C2012		
26	5.52	5.185	3.543			C2012	CM90	C2012		
27	5.72	5.384	3.543			C2012	CM90	C2012		
28	5.92	5.581	3.543			C2012	CM90	C2012		
29	6.12	5.781	3.543			C2012	CM90	C2012		
30	6.32	5.979	3.543			C2012	CM90	C2012		
31	6.52	6.178	3.543	43/4	7/16X6	C2012	CM90	C2012	SN90	SW2012
32	6.72	6.376	3.543	43/4	7/16x6	C2012	CM90	C2012	SN90	SW2012
33	6.92	6.575	3.543	43/4	7/16X6	C2012	CM90	C2012	SN90	SW2012
34	7.12	6.774	3.543	43/4	7/16x6	C2012	CM90	C2012	SN90	SW2012
35	7.32	6.972	3.543	43/4	7/16x6	C2012	CM90	C2012	SN90	SW2012
36	7.52	7.171	3.543	43/4	7/16x6	C2012	CM90	C2012	SN90	SW2012
37	7.72	7.370	3.543	43/4	7/16x6	C2012	CM90	C2012	SN90	SW2012
38	7.92	7.569	3.543	43/4	7/16X6	C2012	CM90	CW2012	SN90	SW2012
39	8.12	7.767	3.543	43/4	7/16x6	C2012	CM90	CW2012	SN90	SW2012
40	8.32	7.966	3.543	43/4	7/16x6	C2012	CM90	CW2012	SN90	SW2012
41	8.52	8.165	3.543	43/4	7/16x6	C2012	CM90	CW2012	SN90	SW2012
42	8.72	8.364	3.543	43/4	7/16x6	C2012	CM90	CW2012	SN90	SW2012
43	8.91	8.563	3.543	43/4	7/16X6	C2012	CM90	CW2012	SN90	SW2012
44	9.11	8.761	3.543	43/4	7/16x6	C2012	CM90	CW2012	SN90	SW2012
45	9.31	8.960	3.543	43/4	7/16x6	C2012	CM90	CW2012	SN90	SW2012

46	9.51	9.159	3.543	43/4	7/16x6	C2012	CM90	CW2012	SN90	SW2012
47	9.71	9.357	3.543	43/4	7/16x6	C2012	CM90	CW2012	SN90	SW2012
48	9.91	9.556	3.543	43/4	7/16x6	C2012	CM90	CW2012	SN90	SW2012
49	10.11	9.755	3.543	43/4	7/16x6	C2012	CM90	CW2012	SN90	SW2012
50	10.31	9.954	3.543	43/4	7/16x6	C2012	CM90	CW2012	SN90	SW2012
51	10.51	10.152	3.543	43/4	7/16x6	C2012	CM90	CW2012	SN90	SW2012
52	10.71	10.352	3.543	43/4	7/16x6	C2012	CM90	CW2012	SN90	SW2012
53	10.91	10.550	3.543	43/4	7/16x6	C2012	CM90	CW2012	SN90	SW2012
54	11.11	10.749	3.543	43/4	7/16x6	C2012	CM90	CW2012	SN90	SW2012
55	11.31	10.948	3.543	43/4	7/16x6	C2012	CM90	CW2012	SN90	SW2012
56	11.50	11.147	3.543	43/4	7/16x6	C2012	CM90	CW2012	SN90	SW2012
57	11.70	11.346	3.543	43/4	7/16x6	C2012	CM90	CW2012	SN90	SW2012
58	11.90	11.544	3.543	43/4	7/16x6	C2012	CM90	CW2012	SN90	SW2012
59	12.10	11.743	3.543	43/4	7/16x6	C2012	CM90	CW2012	SN90	SW2012
60	12.30	11.942	3.543	43/4	7/16x6	C2012	CM90	CW2012	SN90	SW2012
70	14.29	13.931	4.331	43/4	7/16x6	C2517	CM110	CW2517	SN110	SW2517
72	14.69	14.329	4.331	53/4	7/16x6	C2517	CM110	CW2517	SN110	SW2517
80	16.28	15.919	4.331	53/4	7/16x6	C2517	CM110	CW2517	SN110	SW2517
84	17.08	16.716	4.331	53/4	7/16x6	C2517	CM110	CW2517	SN110	SW2517
96	19.47	19.102	4.331	53/4	7/16x6	C2517	CM110	CW2517	SN110	SW2517
112	22.65	22.285	4.331	53/4	7/16x6	C2517	CM110	CW2517	SN110	SW2517

Transferrable Sprockets

Wwld-on Sprockets

60

For Roller Chain ANSI B29.MI-1993

5/8" × 3/8"

PITCH-3/4"

H=0.459"

Z	O.D	P.D	d	B	Mxn	Hub Style				
						Bush	CM/D,D S	CW	SN/D	SW
11	3.00	2.662	1.575				CM40			
12	3.25	2.894	1.575				CM40			
13	3.49	3.133	1.967			C1008	CM50	CW1008		
14	3.74	3.370	2.362			C1210	CM60	CW1210		
15	3.98	3.607	2.756			C1610	CM70	CW1610		
16	4.22	3.844	2.756			C1610	CM70	CW1610		
17	4.46	4.081	2.756			C1610	CM70	CW1610		
18	4.70	4.319	2.756			C1610	CM70	CW1610		
19	4.95	4.557	2.756			C1610	CM70	CW1610		
20	5.19	4.794	3.543			C2012	CM90	CW2012		
21	5.43	5.032	3.543			C2012	CM90	CW2012		
22	5.67	5.270	3.543			C2012	CM90	CW2012		
23	5.91	5.508	3.543			C2012	CM90	CW2012		
24	6.15	5.246	3.543			C2012	CM90	CW2012		
25	6.39	5.984	3.543			C2012	CM90	CW2012		
26	6.63	6.222	3.543			C2012	CM90	CW2012		
27	6.87	6.460	3.543	43/4	7/16×6	C2012	CM90	CW2012	SN90	SW2012
28	7.11	6.698	3.543	43/4	7/16×6	C2012	CM90	CW2012	SN90	SW2012
29	7.35	6.937	3.543	43/4	7/16×6	C2012	CM90	CW2012	SN90	SW2012
30	7.59	7.175	3.543	43/4	7/16×6	C2012	CM90	CW2012	SN90	SW2012
31	7.83	7.414	3.543	43/4	7/16×6	C2012	CM90	CW2012	SN90	SW2012
32	8.07	7.652	3.543	43/4	7/16×6	C2012	CM90	CW2012	SN90	SW2012
33	8.30	7.890	3.543	43/4	7/16×6	C2012	CM90	CW2012	SN90	SW2012
34	8.54	8.128	3.543	43/4	7/16×6	C2012	CM90	CW2012	SN90	SW2012
35	8.78	8.367	3.543	43/4	7/16×6	C2012	CM90	CW2012	SN90	SW2012
36	9.02	8.606	3.543	43/4	7/16×6	C2012	CM90	CW2012	SN90	SW2012
37	9.26	8.844	3.543	43/4	7/16×6	C2012	CM90	CW2012	SN90	SW2012
38	9.50	9.082	3.543	43/4	7/16×6	C2012	CM90	CW2012	SN90	SW2012
39	9.74	9.321	3.543	43/4	7/16×6	C2012	CM90	CW2012	SN90	SW2012
40	9.98	9.559	3.543	43/4	7/16×6	C2012	CM90	CW2012	SN90	SW2012
41	10.22	9.789	3.543	43/4	7/16×6	C2012	CM90	CW2012	SN90	SW2012

42	10.46	10.037	3.543	43/4	7/16×6	C2012	CM90	CW2012	SN90	SW2012
43	10.70	10.275	3.543	43/4	7/16×6	C2012	CM90	CW2012	SN90	SW2012
44	10.94	10.513	3.543	43/4	7/16×6	C2012	CM90	CW2012	SN90	SW2012
45	11.18	10.752	3.543	43/4	7/16×6	C2012	CM90	CW2012	SN90	SW2012
46	11.42	10.991	3.543	43/4	7/16×6	C2012	CM90	CW2012	SN90	SW2012
47	11.65	11.229	3.543	43/4	7/16×6	C2012	CM90	CW2012	SN90	SW2012
48	11.89	11.467	3.543	43/4	7/16×6	C2012	CM90	CW2012	SN90	SW2012
49	12.13	11.706	4.331	43/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
50	12.37	11.944	4.331	43/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
51	12.61	12.183	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
52	12.85	12.421	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
53	13.09	12.660	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
54	13.33	12.899	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
55	13.57	13.138	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
56	13.81	13.376	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
57	14.04	13.615	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
58	14.28	13.853	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
59	14.52	14.092	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
60	14.76	14.330	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
70	17.15	16.717	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
72	17.63	17.194	4.331	53/4	7/16×8	C2517	CM110	CW2517	SN110	SW2517
80	19.54	19.103	4.331	53/4	7/16×8	C2517	CM110	CW2517	SN110	SW2517
84	20.94	20.295	4.331	53/4	7/16×8	C2517	CM110	CW2517	SN110	SW2517

Transferrable Sprockets

Wwld-on Sprockets

80

For Roller Chain ANSI B29.MI-1993

1" × 5/8"

PITCH-1"

H=0.575"

Z	O.D	PD	d	B	M×n	Hub Style				
						Bush	CM/D,DS	CW	SN/D	SW
11	4.01	3.549	2.362			C1215	CM60	CW1215		
12	4.33	3.864	2.756			C1615	CM70	CW1615		
13	4.66	4.178	2.756			C1615	CM70	CW1615		
14	4.98	4.494	2.756			C1615	CM70	CW1615		
15	5.30	4.810	2.756			C1615	CM70	CW1615		
16	5.63	5.126	3.543			C2012	CM90	CW2012		
17	5.95	5.442	3.543			C2012	CM90	CW2012		
18	6.27	5.759	3.543			C2012	CM90	CW2012		
19	6.59	6.076	3.543			C2012	CM90	CW2012		
20	6.91	6.393	4.331			C2517	CM110	CS2517		
21	7.24	6.710	4.331			C2517	CM110	CW2517		
22	7.56	7.027	4.331			C2517	CM110	CW2517		
23	7.88	7.344	4.331			C2517	CM110	CW2517		
24	8.20	7.661	4.331			C2517	CM110	CW2517		
25	8.52	7.979	4.331			C2517	CM110	CW2517		
26	8.84	8.296	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
27	9.16	8.594	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
28	9.48	8.931	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
29	9.80	9.249	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
30	10.11	9.567	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
31	10.43	9.885	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
32	10.75	10.202	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
33	11.07	10.520	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
34	11.39	10.838	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
35	11.71	11.156	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
36	12.03	11.474	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
37	12.35	11.792	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517

38	12.67	12.110	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
39	12.99	12.428	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
40	13.31	12.745	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
41	13.63	13.064	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
42	13.94	13.382	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
43	14.26	13.700	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
44	14.58	14.018	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
45	14.90	14.335	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
46	15.22	14.654	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
47	15.54	14.972	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
48	15.86	15.290	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
49	16.18	15.608	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
50	16.50	15.926	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
51	16.81	16.244	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
52	17.13	16.562	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
53	17.45	16.880	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
54	17.77	17.200	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
55	18.09	17.517	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
56	18.41	17.835	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
57	18.73	18.152	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
58	19.04	18.471	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
59	19.36	18.789	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
60	19.68	19.108	4.331	53/4	7/16×6	C2517	CM110	CW2517	SN110	SW2517
70	22.87	22.289	5.118	71/8	9/16×6	C3020	CM130	CW3020	SN130	SW3020
72	23.50	22.906	5.118	71/8	9/16×6	C3020	CM130	CW3020	SN130	SW3020
80	26.05	25.471	5.118	71/8	9/16×6	C3020	CM130	CW3020	SN130	SW3020

Transferrable Sprockets

Wwld-on Sprockets

80

For Roller Chain ANSI B29.MI-1993

1" × 5/8"

PITCH-1 1/4"

H=0.692"

Z	O.D	PD	d	B	Mxn	Hub Style				
						Bush	CM/D,DS	CW	SN/D	SW
10	4.60	4.045	2.756				CM70			
11	5.01	4.436	2.756			C1615	CM70	CW1615		
12	5.42	4.830	2.756			C1615	CM70	CW1615		
13	5.82	5.222	3.543			C2012	CM90	CW2012		
14	6.23	5.617	3.543			C2012	CM90	CW2012		
15	6.63	6.013	4.331			C2517	CM110	CW2517		
16	7.03	6.407	4.331			C2517	CM110	CW2517		
17	7.44	6.791	4.331			C2517	CM110	CW2517		
18	7.84	7.199	4.331			C2517	CM110	CW2517		
19	8.24	7.595	4.331			C2517	CM110	CW2517		
20	8.64	7.991	4.331	53/4	7/16x6	C2517	CM110	CW2517		
21	9.04	8.387	4.331	53/4	7/16x6	C2517	CM110	CW2517	SN110	SW2517
22	9.44	8.784	4.331	53/4	7/16x6	C2517	CM110	CW2517	SN110	SW2517
23	9.84	9.180	4.331	53/4	7/16x6	C2517	CM110	CW2517	SN110	SW2517
24	10.25	9.576	4.331	53/4	7/16x6	C2517	CM110	CW2517	SN110	SW2517
25	10.65	9.974	4.331	53/4	7/16x6	C2517	CM110	CW2517	SN110	SW2517
26	11.05	10.370	4.331	53/4	7/16x6	C2517	CM110	CW2517	SN110	SW2517
27	11.44	10.767	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
28	11.84	11.164	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
29	12.24	11.561	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
30	12.64	11.959	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
31	13.04	12.356	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
32	13.44	12.752	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
33	13.84	13.150	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
34	14.24	13.547	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
35	14.64	13.945	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
36	15.04	14.343	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020

37	15.44	14.740	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
38	15.84	15.137	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
39	16.23	15.535	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
40	16.63	15.931	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
41	17.03	16.330	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
42	17.43	16.728	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
43	17.83	17.125	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
44	18.23	17.522	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
45	18.63	17.920	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
46	19.02	18.317	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
47	19.42	18.715	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
48	19.82	19.113	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
49	20.22	19.510	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
50	20.62	19.907	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
51	21.02	20.305	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
52	21.42	20.702	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
53	21.81	21.100	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
54	22.21	21.499	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
55	22.61	21.897	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
56	23.01	22.294	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
57	23.41	22.691	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
58	23.81	23.089	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
59	24.20	23.486	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020
60	24.60	23.884	5.118	71/8	9/16x6	C3020	CM130	CW3020	SN130	SW3020

Transferrable Sprockets

Wwld-on Sprockets

120

For Roller Chain ANSI B29.MI-1993

1 1/2" × 1"

PITCH-1 1/2"

H=0.924"

Z	O.D	PD	d	B	M×n	Hub Style				
						Bush	CM/D,DS	CW	SN/D	SW
12	6.50	5.796	3.543			C2012	CM90	CW2012		
13	6.99	5.267	3.543			C2012	CM90	CW2012		
14	7.47	6.741	4.331			C2517	CM110	CW2517		
15	7.96	7.215	4.331			C2517	CM110	CW2517		
16	8.44	7.689	5.118			C3020	CM130	CW3020		
17	8.92	8.163	5.118			C3020	CM130	CW3020		
18	9.41	8.639	5.118			C3020	CM130	CW2020		
19	9.89	9.114	5.118			C3020	CM130	CW3020		
20	10.37	9.589	5.118			C3020	CM130	CW3020		
21	10.85	10.065	5.118	71/8	9/16×6	C3020	CM130	CW3020	SN130	SW3020
22	11.33	10.541	5.118	71/8	9/16×6	C3020	CM130	CW3020	SN130	SW3020
23	11.81	11.016	5.118	71/8	9/16×6	C3020	CM130	CW3020	SN130	SW3020
24	12.29	11.491	5.118	71/8	9/16×6	C3020	CM130	CW3020	SN130	SW3020
25	12.77	11.969	5.118	71/8	9/16×6	C3020	CM130	CW3020	SN130	SW3020
26	13.25	12.444	5.118	71/8	9/16×6	C3020	CM130	CW3020	SN130	SW3020
27	13.73	12.921	5.118	71/8	9/16×6	C3020	CM130	CW3020	SN130	SW3020
28	14.21	13.396	5.118	71/8	9/16×6	C3020	CM130	CW3020	SN130	SW3020
29	14.69	13.873	5.118	71/8	9/16×6	C3020	CM130	CW3020	SN130	SW3020
30	15.17	14.350	5.118	71/8	9/16×6	C3020	CM130	CW3020	SN130	SW3020
31	15.65	14.828	5.118	71/8	9/16×6	C3020	CM130	CW3020	SN130	SW3020
32	16.13	15.303	5.118	71/8	9/16×6	C3020	CM130	CW3020	SN130	SW3020
33	16.61	15.780	5.118	71/8	9/16×6	C3020	CM130	CW3020	SN130	SW3020
34	17.09	16.257	5.118	71/8	9/16×6	C3020	CM130	CW3020	SN130	SW3020
35	17.57	16.734	5.118	71/8	9/16×6	C3020	CM130	CW3020	SN130	SW3020
36	18.05	17.211	5.118	71/8	9/16×6	C3030	CM130	CW3030	SN130	SW3030
37	18.53	17.688	5.118	71/8	9/16×6	C3030	CM130	CW3030	SN130	SW3030
38	19.01	18.165	5.118	71/8	9/16×6	C3030	CM130	CW3030	SN130	SW3030
39	19.50	18.642	5.118	71/8	9/16×6	C3030	CM130	CW3030	SN130	SW3030

40	19.96	19.119	5.118	71/8	9/16×6	C3030	CM130	CW3030	SN130	SW3030
41	20.44	19.604	5.118	71/8	9/16×6	C3030	CM130	CW3030	SN130	SW3030
42	20.92	20.073	5.118	71/8	9/16×6	C3030	CM130	CW3030	SN130	SW3030
43	21.40	20.550	5.118	71/8	9/16×6	C3030	CM130	CW3030	SN130	SW3030
44	21.89	21.027	5.118	71/8	9/16×6	C3030	CM130	CW3030	SN130	SW3030
45	22.35	21.504	5.118	71/8	9/16×6	C3030	CM130	CW3030	SN130	SW3030
46	22.83	21.981	6.102	87/16	11/16×6	C3535	CM155	CW3535	SN155	SW3535
47	23.31	22.458	6.102	87/16	11/16×6	C3535	CM155	CW3535	SN155	SW3535
48	23.79	22.935	6.102	87/16	11/16×6	C3535	CM155	CW3535	SN155	SW3535
49	24.27	23.412	6.102	87/16	11/16×6	C3535	CM155	CW3535	SN155	SW3535
50	24.76	23.889	6.102	87/16	11/16×6	C3535	CM155	CW3535	SN155	SW3535
51	25.23	24.366	6.102	87/16	11/16×6	C3535	CM155	CW3535	SN155	SW3535
52	25.71	24.843	6.102	87/16	11/16×6	C3535	CM155	CW3535	SN155	SW3535
53	26.19	25.320	6.102	87/16	11/16×6	C3535	CM155	CW3535	SN155	SW3535
54	26.65	25.797	6.102	87/16	11/16×6	C3535	CM155	CW3535	SN155	SW3535
55	27.13	26.276	6.102	87/16	11/16×6	C3535	CM155	CW3535	SN155	SW3535
56	27.61	26.752	6.102	87/16	11/16×6	C3535	CM155	CW3535	SN155	SW3535
57	28.09	27.230	6.102	87/16	11/16×6	C3535	CM155	CW3535	SN155	SW3535
58	28.57	27.706	6.102	87/16	11/16×6	C3535	CM155	CW3535	SN155	SW3535
59	29.05	28.183	6.102	87/16	11/16×6	C3535	CM155	CW3535	SN155	SW3535
60	29.52	28.660	6.102	87/16	11/16×6	C3535	CM155	CW3535	SN155	SW3535
70	34.30	33.433	6.102	87/16	11/16×6	C3535	CM155	CW3535	SN155	SW3535
72	35.26	34.389	6.102	87/16	11/16×6	C3535	CM155	CW3535	SN155	SW3535
80	39.08	38.206	6.102	87/16	11/16×6	C3535	CM155	CW3535	SN155	SW3535