

**Pro C9100/C9110 Fusing Section  
(M205/M238)  
Parts Catalog**

**Parts change information sample**

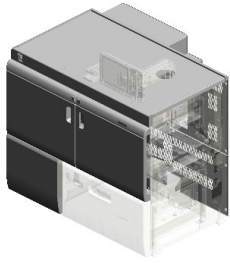
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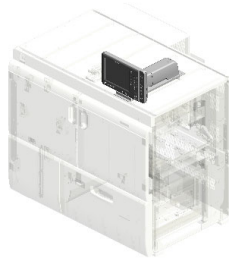
 **Delete**

Model	Product Code	PC Style
Pro C9100/C9110 Imaging Section	M205/M238	3D
Pro C9100/C9110 Fusing Section	M205/M238	3D
Vacuum Feed LCIT RT5100	D777	3D
Bridge Unit BU5010	D778	3D
Vacuum Feed Banner Sheet Tray Type S3	D777	3D
Cover Interposer Tray CI5030	D738	3D
Multi Bypass Tray BY5010	D517	3D
Multi Bypass Banner Sheet Tray Type S3	D517	3D
Multi-Folding Unit FD5020	D740	3D
Finisher SR5050	D735	3D
Booklet Finisher SR5060	D734	3D
High Capacity Stacker SK5030	D776	3D
Multi Bypass Attachment Kit for Vacuum Feed LCIT Type S3	D777	3D
Punch Unit PU5020	D449	Traditional
Trimmer Unit TR5040	D520	Traditional
Ring Binder RB5020	D737	Traditional
Ring Opener Type A	D419	Traditional
Perfect Binder GB5010	D736	Traditional
Transit Pass Unit for Perfect Binder Type S1	D736	Traditional
Cover Interposer Tray for Perfect Binder Type S1	D736	Traditional
RPIP Interface Box Type S3	M462	Traditional

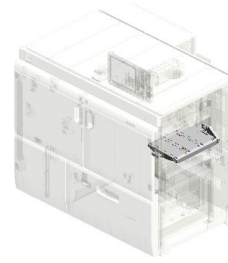
# Unit All



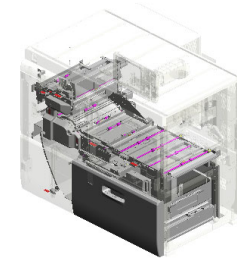
U001  
EXTERIOR:LEFT



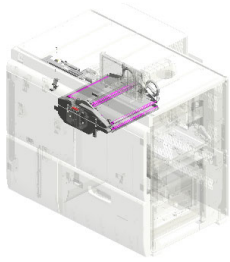
U002  
OPERATION



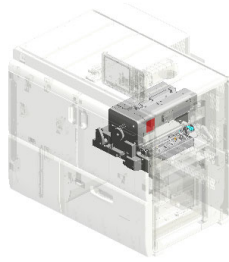
U003  
SEPARATION/TRANSPORT:LEFT



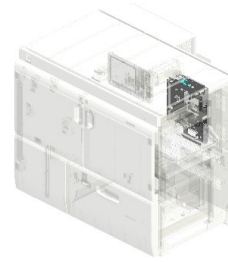
U004  
TRANSPORT:LEFT



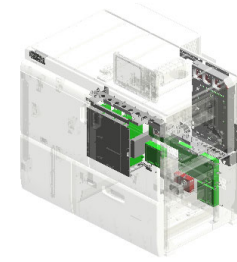
U005  
TRANSPORT:LIQUID COOLING



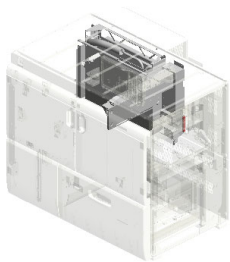
U006  
FUSING



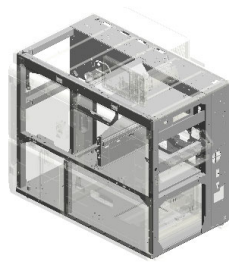
U007  
MAIN DRIVE:LEFT



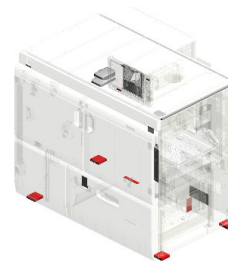
U008  
ELECTRICAL:LEFT



U009  
AIR COOLING:LEFT



U010  
MAIN FRAME:LEFT



U011  
ACCESSORIES

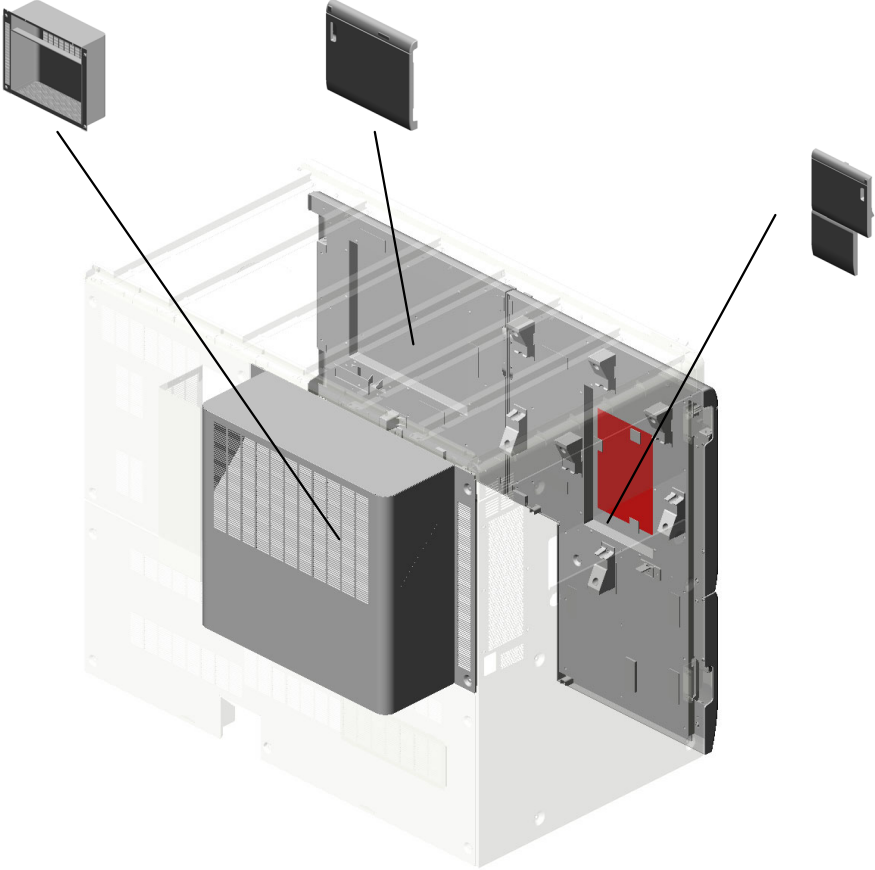


# U001.EXTERIOR:LEFT

U001 S003  
M2051662  
DUCT:LIQUID COOLING:ASSY

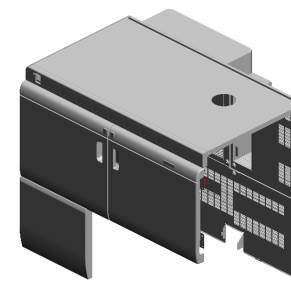
U001 S001  
M2051572  
DOOR:FRONT RIGHT:FUSING  
G SECTION:ASSY

U001 S002  
M2051574  
DOOR:LEFT FRONT:FUSING  
SECTION:ASSY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U001  
EXTERIOR:LEFT



- 11.C1012360 (x2) SNAP RING
- 9.11050692 CLAMP:LES-0503
- 18.M2051552 COVER:UPPER FRONT:FUSING SECTION
- 1.03530080N (x8) SCREW:M3X8
- 8.04544008N (x5) [A] TAPPING SCREW: ROUND POINT:4X8 201708-02 X/O

36.M2051652  
HINGE:RIGHT UPPER:ASSY

17.M2051551  
COVER:UPPER FUSING SECTION

35.M2051651  
HINGE:RIGHT LOWER:ASSY

19.M2051553  
COVER:UPPER REAR:FUSING SECTION

39.M2051657  
COVER:FUSING:REAR:UPPER RIGHT

40.M2051658  
COVER:FUSING:REAR:LOWER

16.M2051220  
FILTER:POWER SUPPLY UNIT:ENTRANCE

6.04534008N (x6)  
BINDING SELF TAPPING SCREW:4X8

14.D1941462 (x8)  
HEXAGON HEAD BOLT:DOUBLE SCREW:M4X10

37.M2051653  
HINGE:LEFT LOWER:ASSY

1.03530080N (x 2) SCREW:M3X8  
8.04544008N (x14) TAPPING SCREW:ROUND POINT:4X8

21.M2051555  
COVER:KEYTOP:MAIN SWITCH

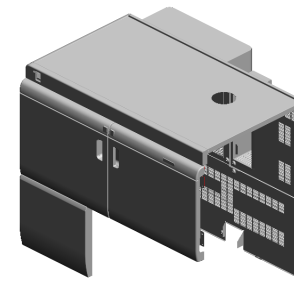
38.M2051654  
HINGE:LEFT UPPER:ASSY

20.M2051554  
COVER:UPPER LEFT:FUSING SECTION

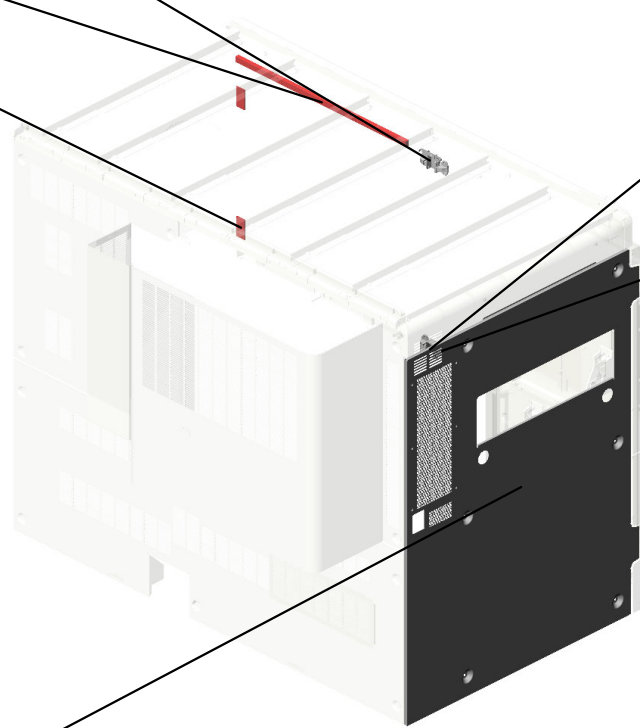
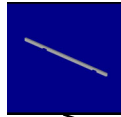
2.04504008N (x16)  
TAPPING SCREW - M4X8

U001  
EXTERIOR:LEFT

44.M2051708 42.M2051674  
SEAL:DOOR:FRONT LEFT BRACKET:LATCH:UPPER



45.M2051709  
(x4)  
SHEET:DOOR:HINGE



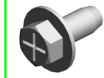
41.M2051673  
BRACKET:LATCH:LOWER



43.M2051682  
(x4)  
DOOR CATCH:FRONT



51.M2051784  
COVER:MAIN:LEFT:PEEN



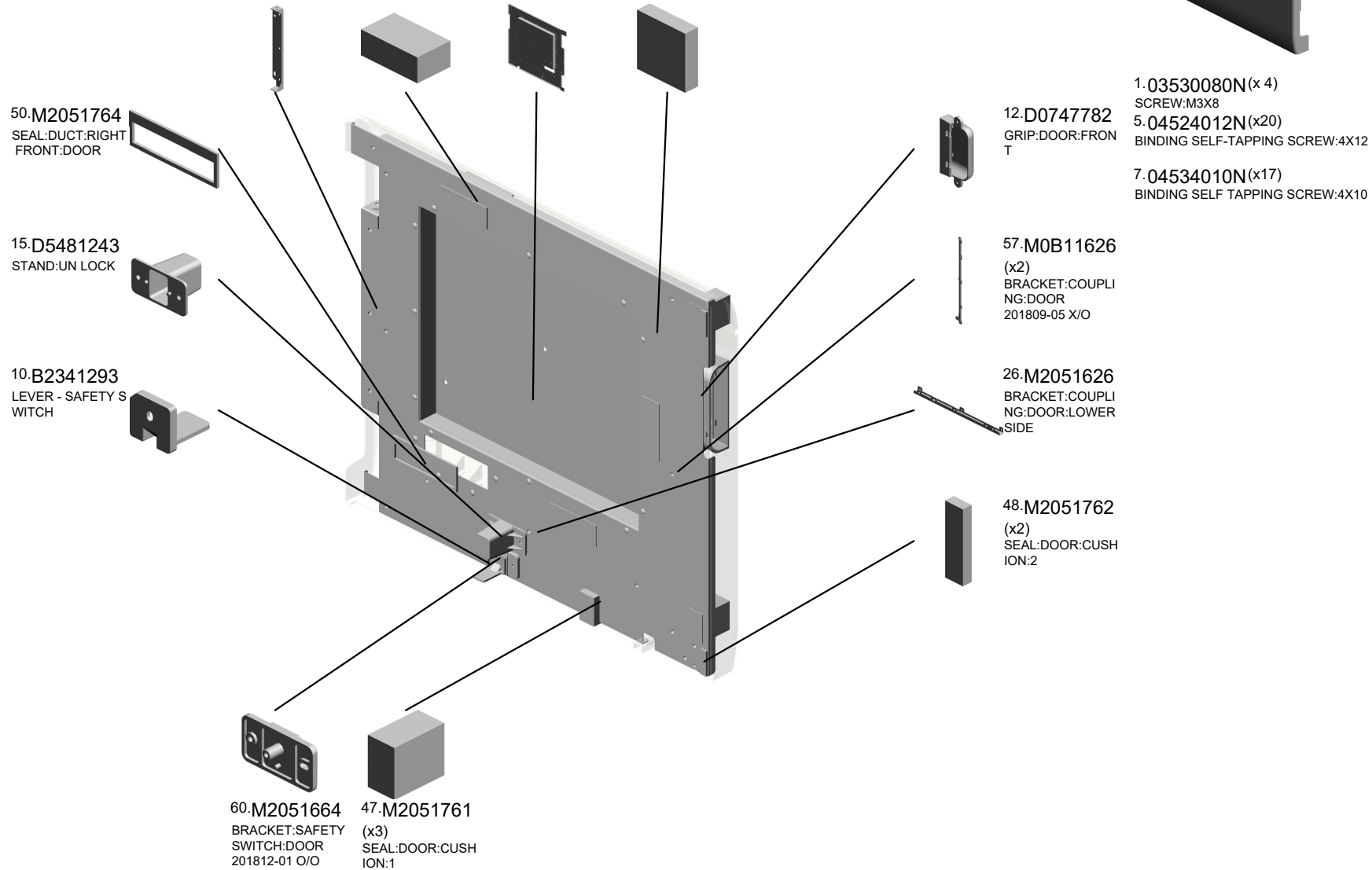
04514008N  
[A]  
TAPPING SCREW:  
4X8  
201708-02 X/O

U001\_S001  
DOOR:FRONT RIGHT:FUSING SECTION:ASS'Y

- 56.M0B11624 HINGE:DOOR:RIG  
HT FRONT  
201809-11 X/O
- 46.M2051760 (x3)  
SEAL:DOOR:CUSH  
ION
- 32.M2051637 SUPPORTING PLA  
TE:RIGHT FRONT:  
DOOR  
202105-02 O/O
- 49.M2051763 (x8)  
SEAL:DOOR:CUSH  
ION:3



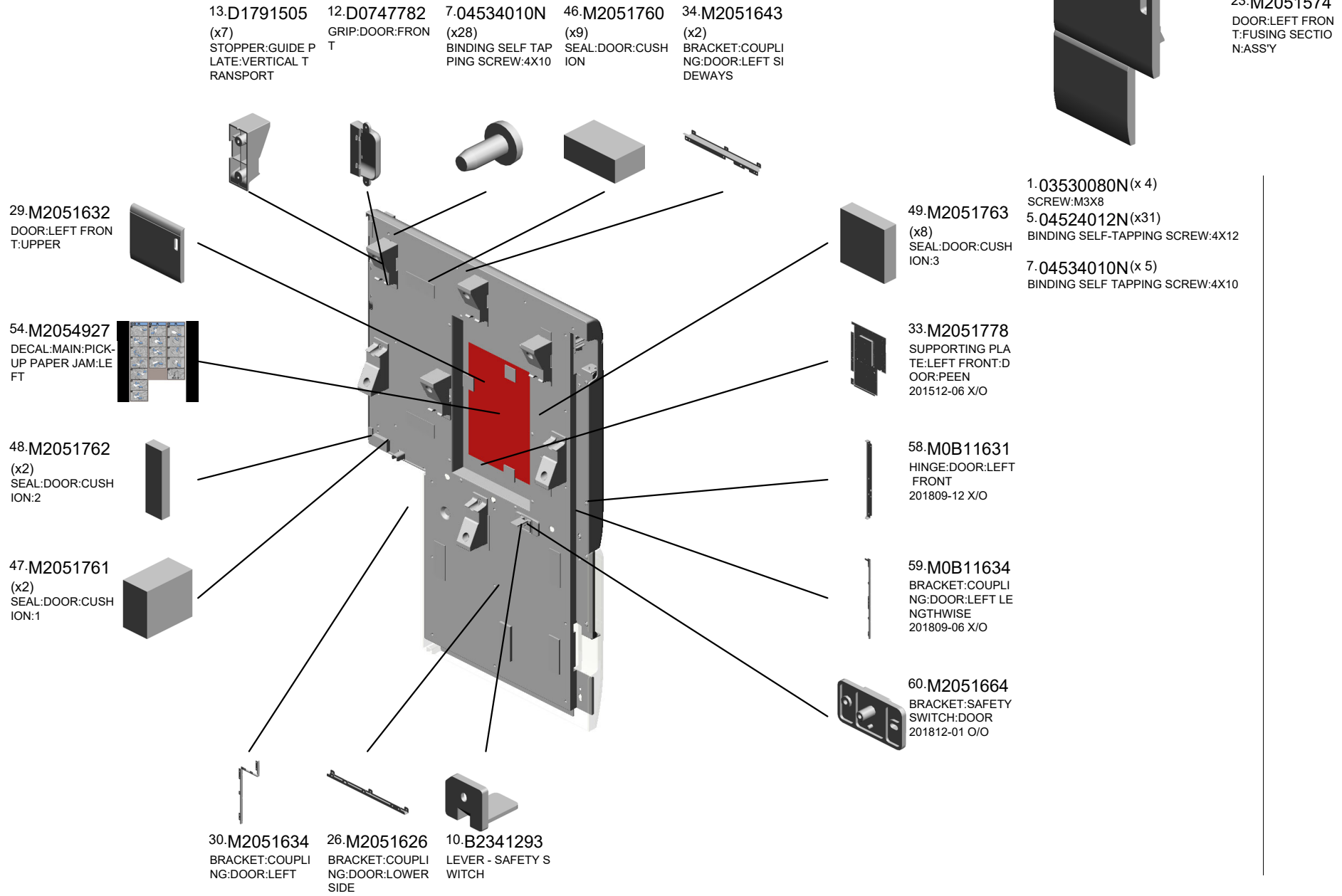
- 22.M2051572  
DOOR:FRONT RIG  
HT:FUSING SECTI  
ON:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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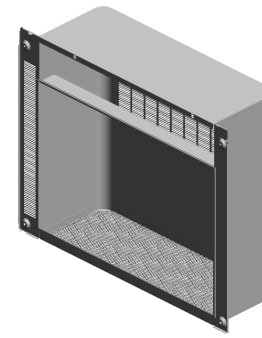
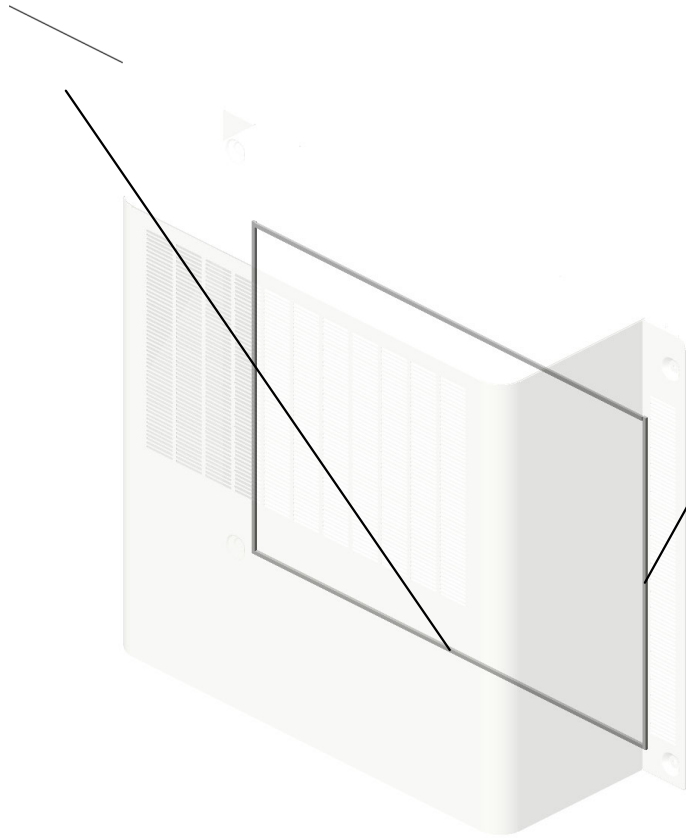
U001\_S002

DOOR:LEFT FRONT:FUSING SECTION:ASS'Y



U001\_S003  
DUCT:LIQUID COOLING:ASS'Y

52.M2051862  
(x2)  
SEAL:DUCT:LIQUI  
D COOLING:SIDE



55.M2051662  
DUCT:LIQUID COO  
LING:ASS'Y

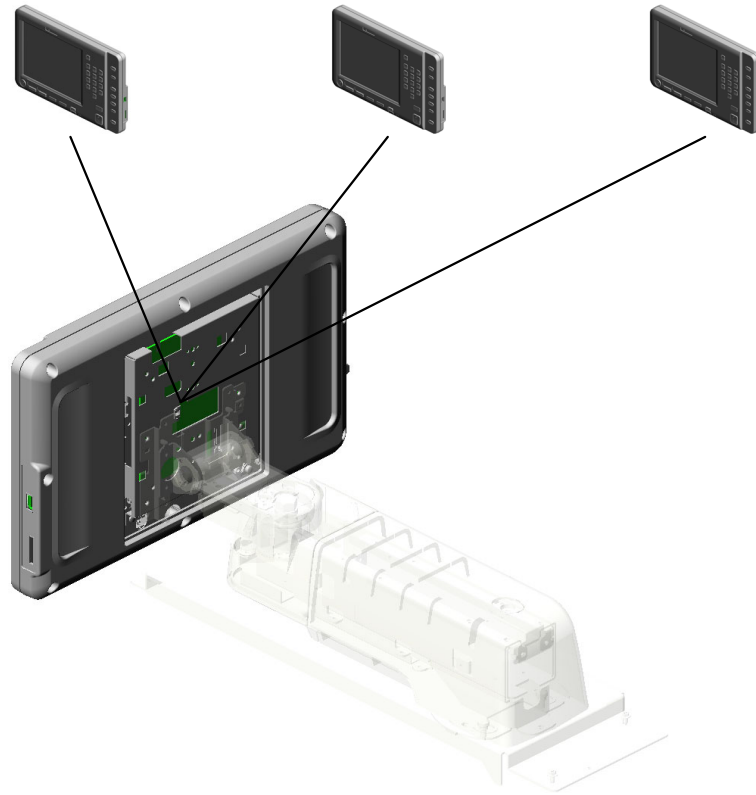
53.M2051863  
(x2)  
SEAL:DUCT:LIQUI  
D COOLING:RIGHT  
LENGTHWISE

# U002.OPERATION

U002 S001  
M2051921  
(-NA):OPERATION PANEL:AS  
S'Y

U002 S002  
M2051922  
(-EU/-AA):OPERATION PANE  
L:ASS'Y

U002 S003  
M2051922  
(-EU/-AA):OPERATION PANE  
L:ASS'Y



U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011
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# U002\_S001.(-NA):OPERATION PANEL:ASS'Y

U002 S001 S001  
M1967302  
COVER:FRONT:ASS'Y



U002 S001 S002  
M0771773  
SPACER:START:P

U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011
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# U002\_S002.(-EU/-AA):OPERATION PANEL:ASS'Y

U002 S002 S001  
M1967302  
COVER:FRONT:ASS'Y



U002 S002 S002  
M0771773  
SPACER:START:P

U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011
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# U002\_S003.(-EU/-AA):OPERATION PANEL:ASS'Y

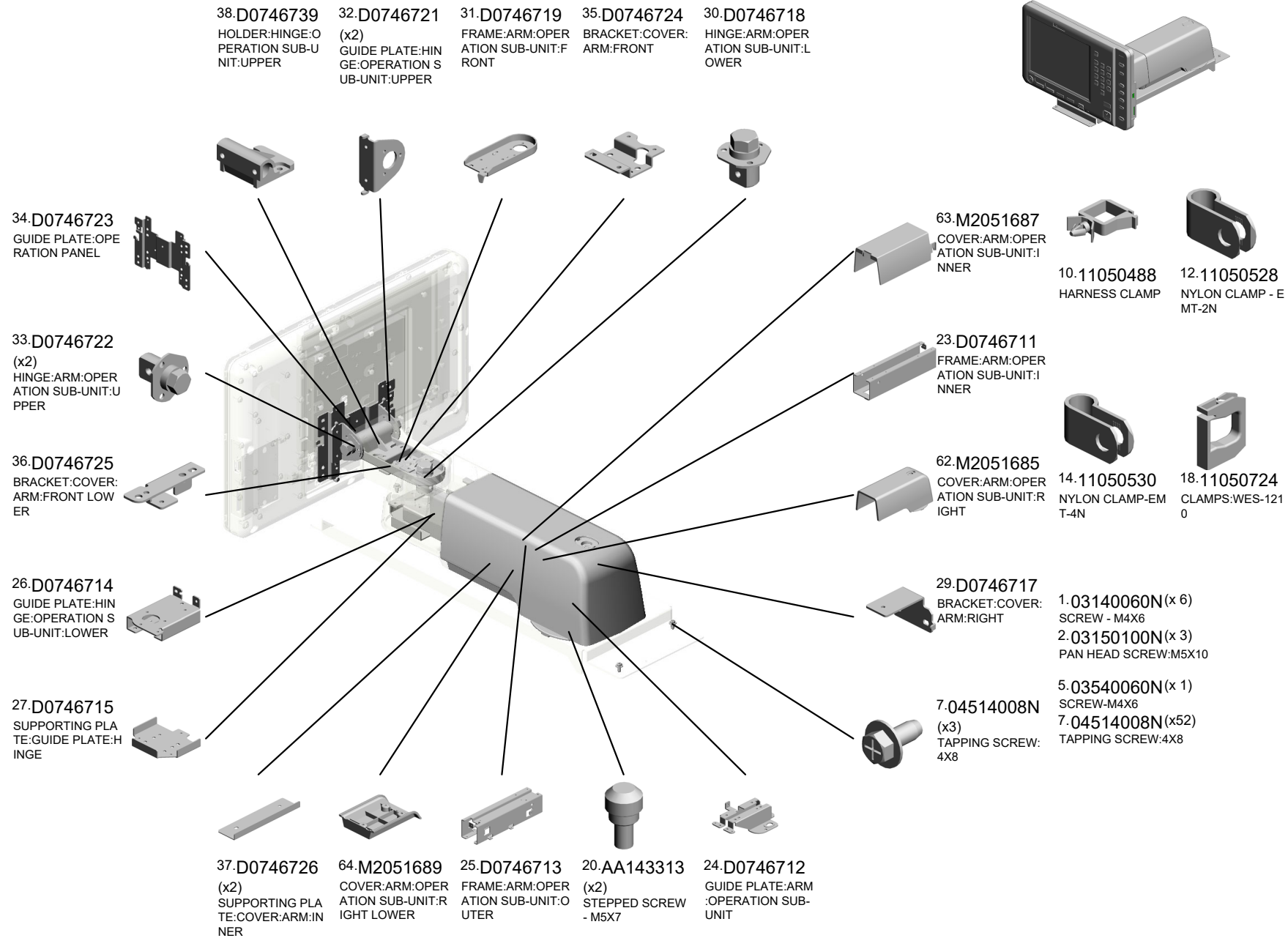
U002 S003 S001  
M1967302  
COVER:FRONT:ASS'Y



U002 S003 S002  
M0771773  
SPACER:START:P

U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011
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# U002 OPERATION

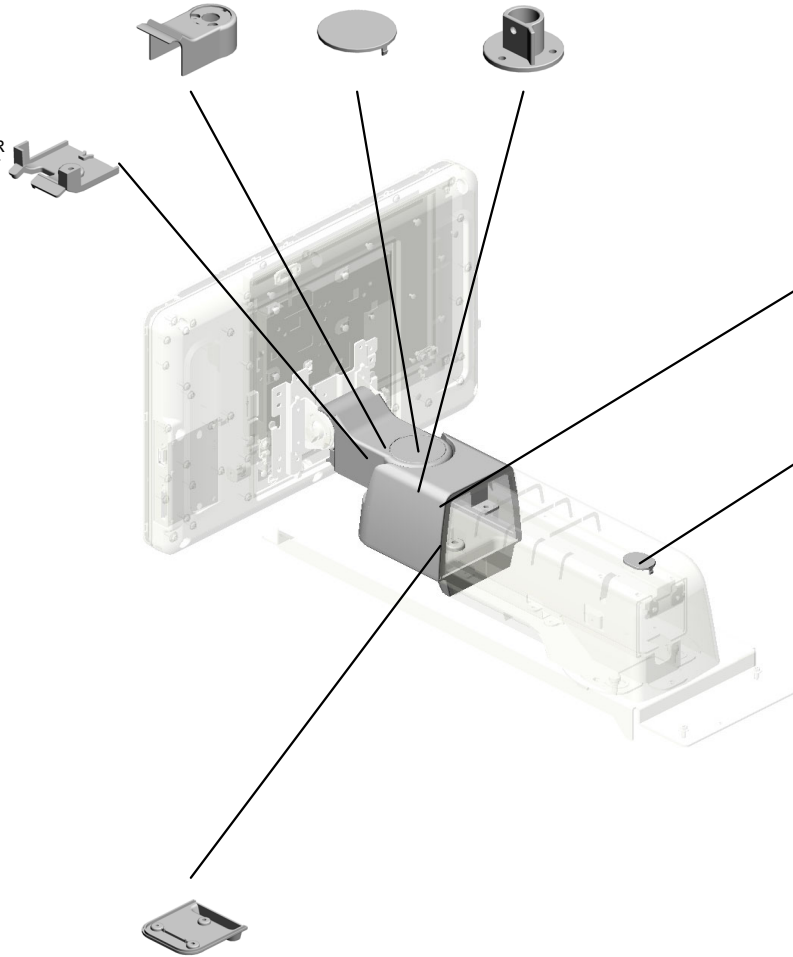


# U002 OPERATION

66.M2051693 COVER:ARM:OPERATION SUB-UNIT:FRONT  
 68.M2051697 CAP:COVER:ARM:FRONT  
 77.D0BX1594 HOLDER:HINGE:OPERATION SUB-UNIT:LOWER 201902-02 O/O



67.M2051695 COVER:ARM:OPERATION SUB-UNIT:FRONT LOWER



65.M2051691 COVER:ARM:OPERATION SUB-UNIT:LEFT LOWER

70.M2051701 COVER:ARM:OPERATION SUB-UNIT:FRONT

69.M2051699 CAP:COVER:ARM:RIGHT

U002\_S001  
(-NA):OPERATION PANEL:ASS'Y



75.M2051921  
[A]  
(-NA):OPERATION  
PANEL:ASS'Y  
201805-04 O/O

21.B2341542 (x2) SPACER - TOUCH PANEL L  
41.D1797299 LCD:10.4SVGA\_SH  
16.11050621 CLAMP - SB-2712  
19.11060911 BUSHING:SB-1909  
4.03530040N (x18) SCREW - M3X4

22.B2341543 (x2) SPACER - TOUCH PANEL S

11.11050511 (x10) HARNESS CLAMP - LWS-0306ZC

13.11050529 NYLON CLAMP-EM T-3N

3.03520040N (x9) SCREW M2X4

45.D1797332 KEYTOP:HOME

44.D1797331 KEYTOP:FUNCTION

43.D1797330 COVER:REAR

46.D1797333 LENS:STATUS DISPLAY

9.09544008N (x3) SCREW - M4X8

15.11050603 CLAMP:FFC-20

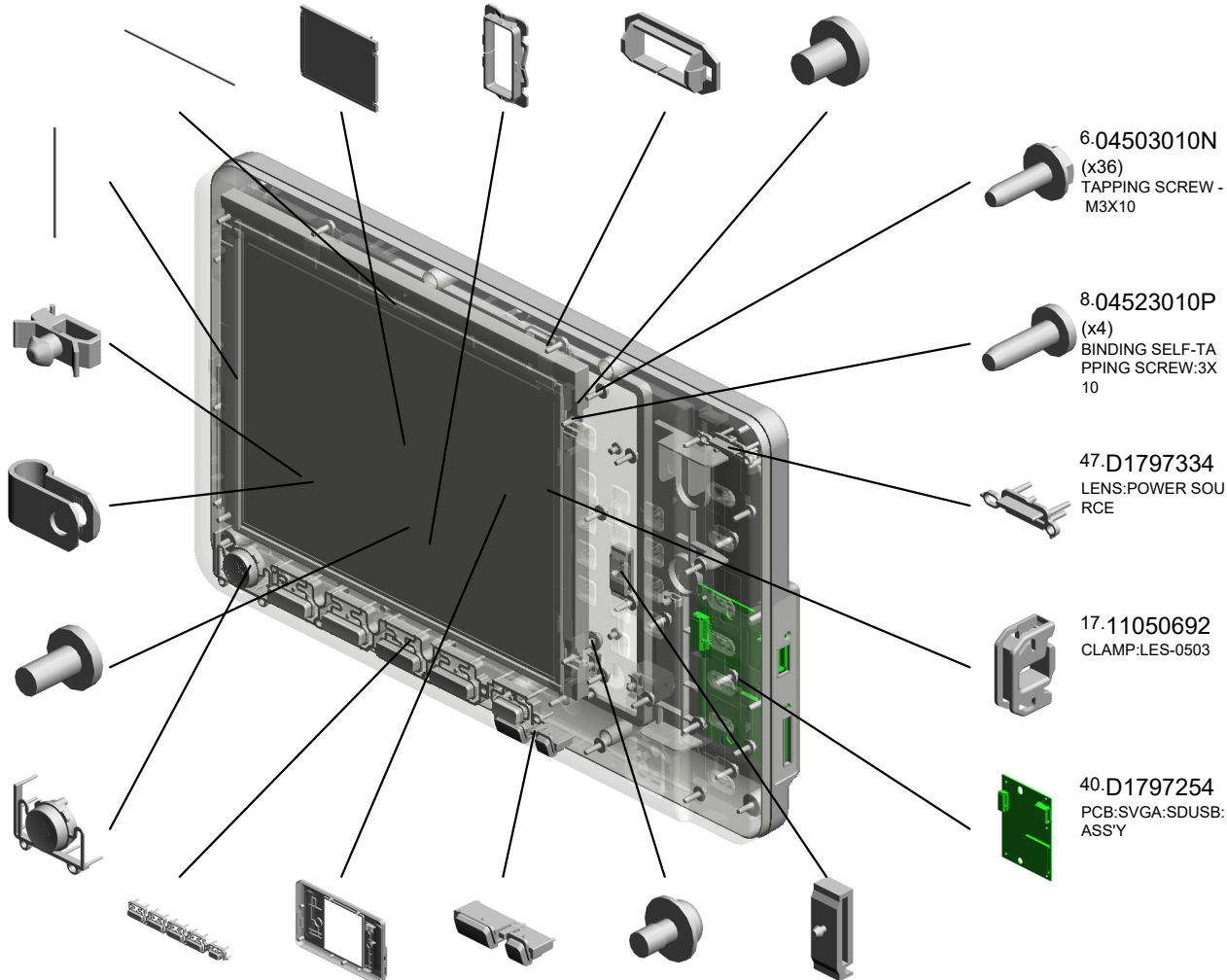
6.04503010N (x36) TAPPING SCREW - M3X10

8.04523010P (x4) BINDING SELF-TAPPING SCREW:3X10

47.D1797334 LENS:POWER SOURCE

17.11050692 CLAMP:LES-0503

40.D1797254 PCB:SVGA:SDUSB:ASS'Y

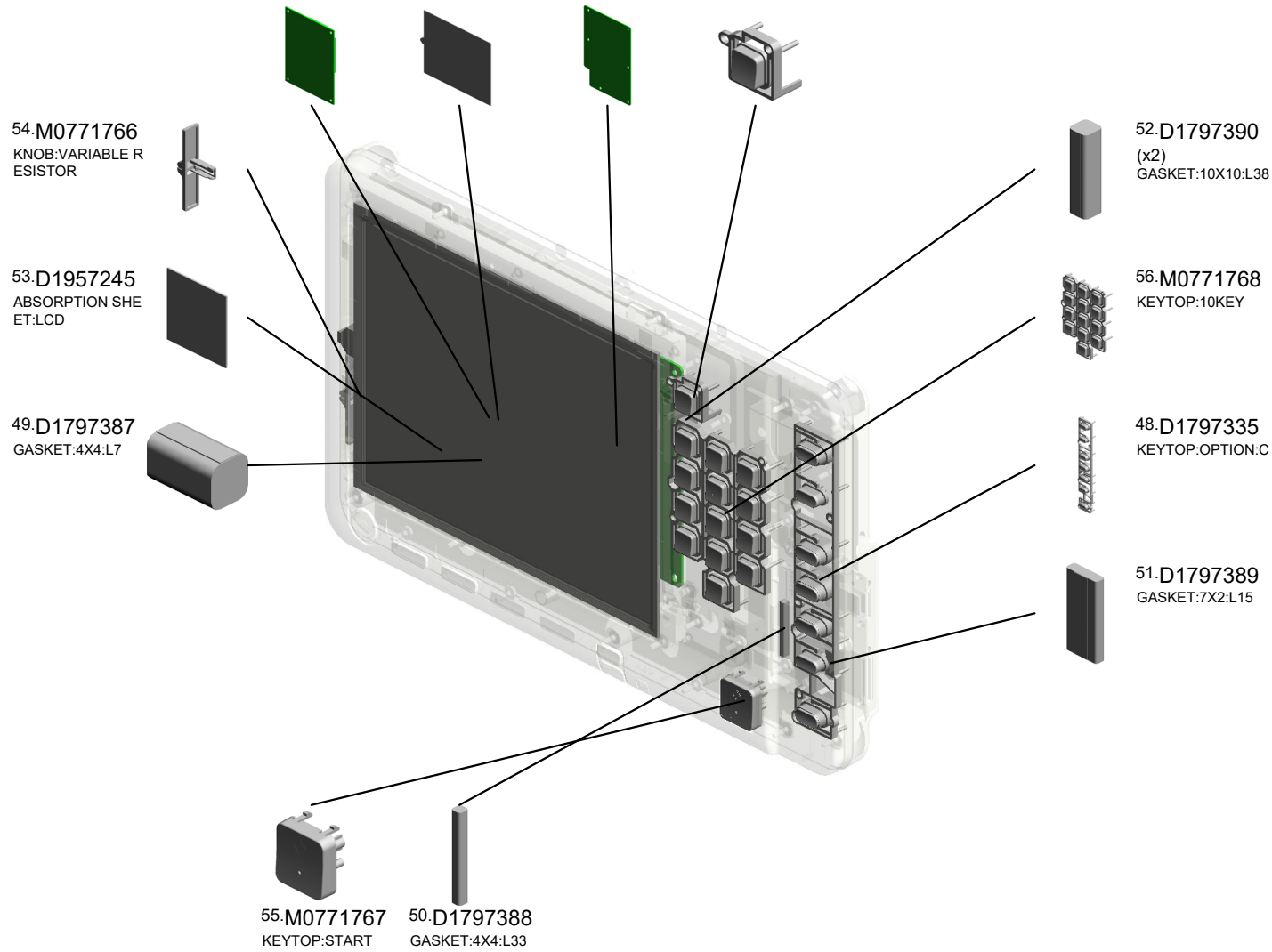


U002\_S001  
(-NA):OPERATION PANEL:ASS'Y

73.M2051950 PCB:LCD CAR2FT:A  
SS'Y  
59.M0771800 TOUCH PANEL:10.  
4INCH  
76.M2051973 PCB:IOKEY:ASS'Y  
201805-03 O/O  
57.M0771769 KEYTOP:RESET S  
WITCH



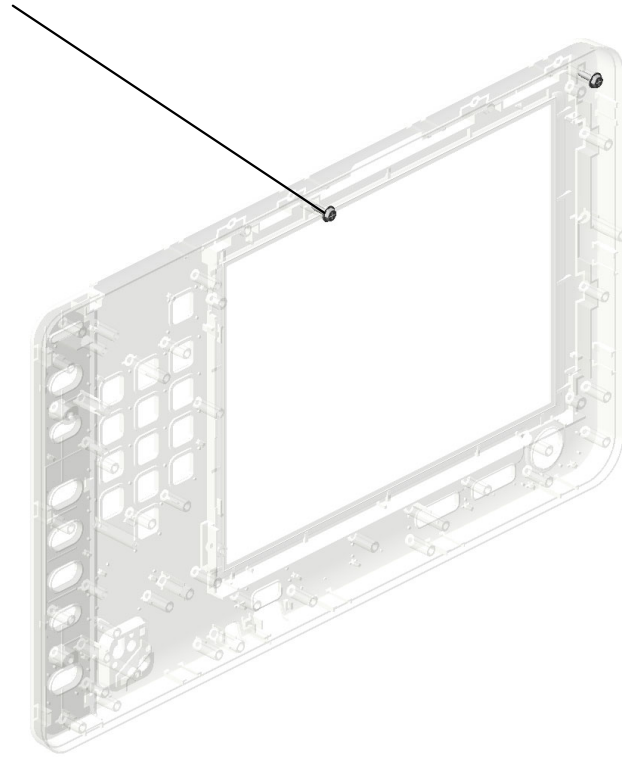
75.M2051921  
[A]  
(-NA):OPERATION  
PANEL:ASS'Y  
201805-04 O/O



M2051901  
[A]  
(-NA):OPERATION  
PANEL:ASS'Y  
201805-04 O/O

U002\_S001\_S001  
COVER:FRONT:ASS'Y

6.04503010N  
(x2)  
TAPPING SCREW -  
M3X10

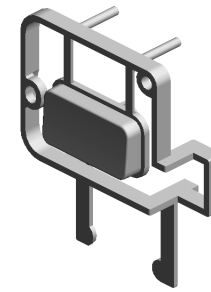
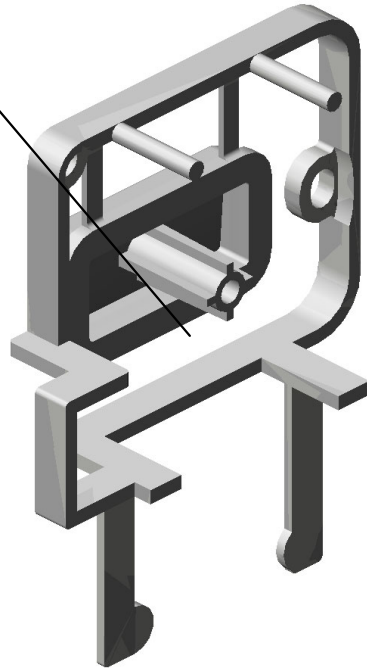


60.M1967302  
COVER:FRONT:AS  
SY

U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U002\_S001\_S002  
SPACER:START:P

39.D0951788  
KEYTOP:TRY PRIN  
T



58.M0771773  
SPACER:START:P



U002\_S002  
(-EU/-AA):OPERATION PANEL:ASS'Y



72.M2051922  
[A]  
(-EU/-AA):OPERATI  
ON PANEL:ASS'Y  
201701-02 O/O

21.B2341542 (x2) SPACER - TOUCH PANEL L  
41.D1797299 LCD:10.4SVGA\_SH  
16.11050621 CLAMP - SB-2712  
19.11060911 BUSHING:SB-1909  
4.03530040N (x18) SCREW - M3X4

22.B2341543 (x2) SPACER - TOUCH PANEL S

11.11050511 (x10) HARNESS CLAMP - LWS-0306ZC

13.11050529 NYLON CLAMP-EM T-3N

3.03520040N (x9) SCREW M2X4

45.D1797332 KEYTOP:HOME

44.D1797331 KEYTOP:FUNCTION

43.D1797330 COVER:REAR

46.D1797333 LENS:STATUS DISPLAY

9.09544008N (x3) SCREW - M4X8

15.11050603 CLAMP:FFC-20

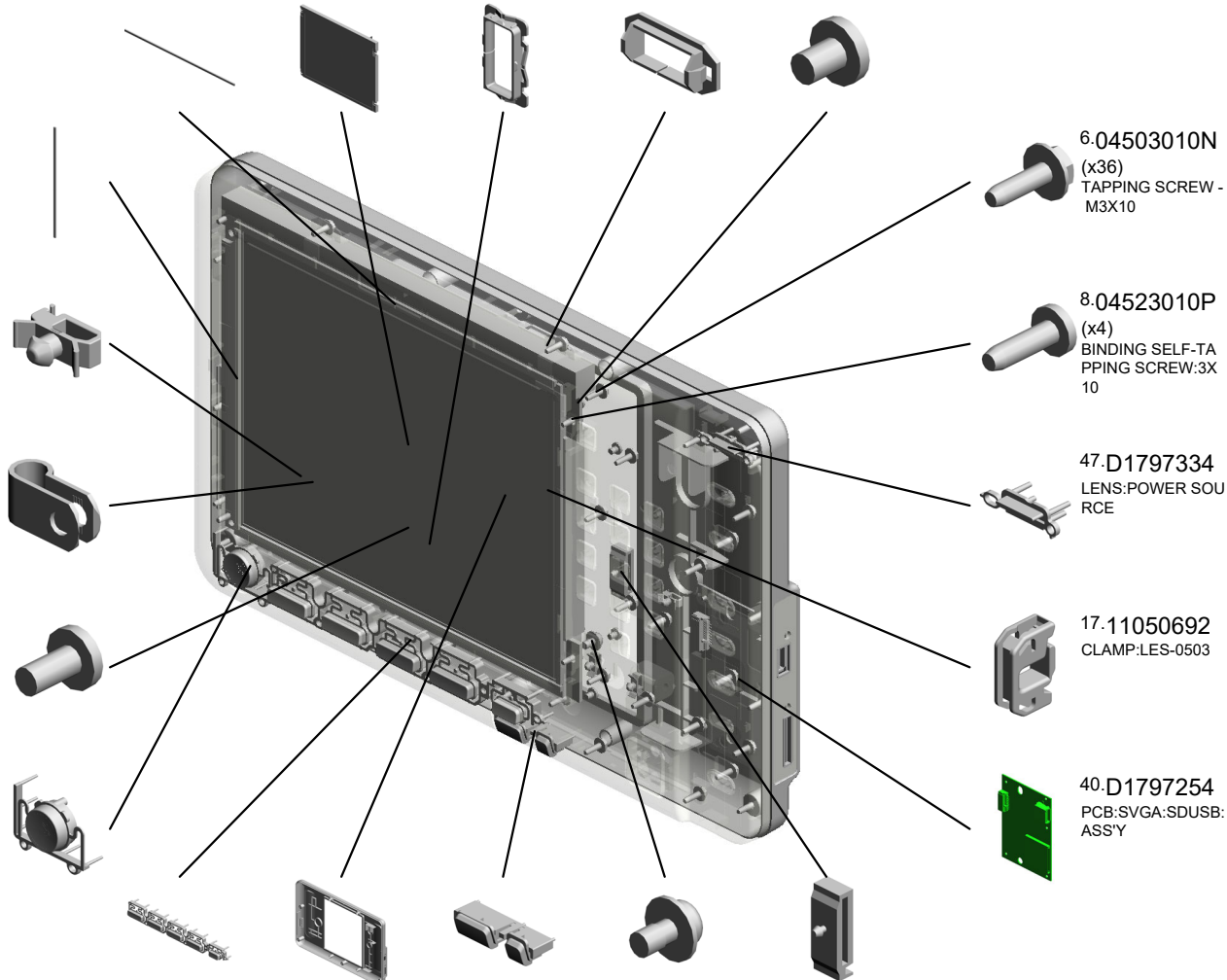
6.04503010N (x36) TAPPING SCREW - M3X10

8.04523010P (x4) BINDING SELF-TAPPING SCREW:3X10

47.D1797334 LENS:POWER SOURCE

17.11050692 CLAMP:LES-0503

40.D1797254 PCB:SVGA:SDUSB: ASS'Y



U002\_S002  
(-EU/-AA):OPERATION PANEL:ASS'Y

73.M2051950 PCB:LCD CAR2FT:ASS'Y  
59.M0771800 TOUCH PANEL:10.4INCH  
76.M2051973 PCB:IOKEY:ASS'Y 201805-03 O/O  
57.M0771769 KEYTOP:RESET SWITCH



72.M2051922  
[A]  
(-EU/-AA):OPERATION PANEL:ASS'Y  
201701-02 O/O

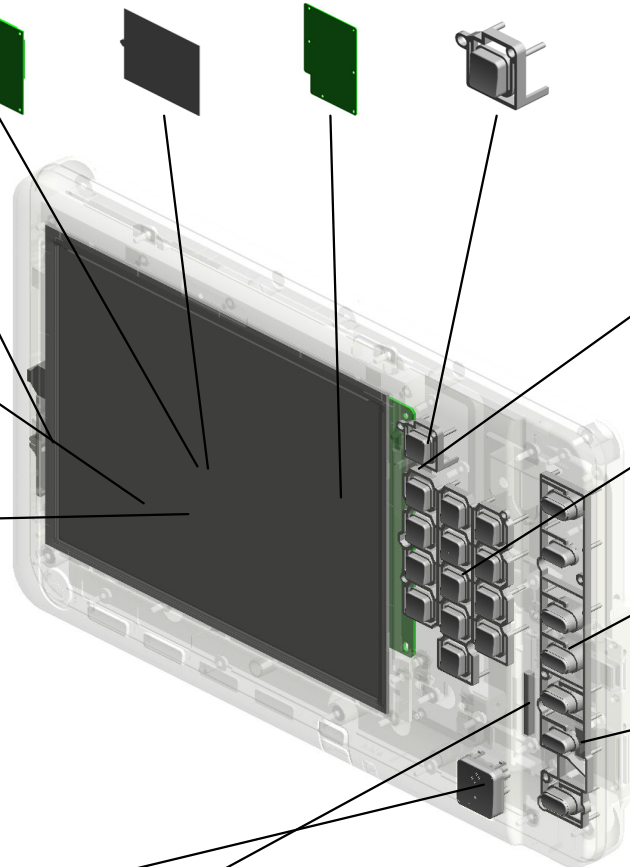
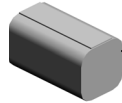
54.M0771766  
KNOB:VARIABLE RESISTOR



53.D1957245  
ABSORPTION SHEET:LCD



49.D1797387  
GASKET:4X4:L7



52.D1797390  
(x2)  
GASKET:10X10:L38



56.M0771768  
KEYTOP:10KEY



48.D1797335  
KEYTOP:OPTION:C



51.D1797389  
GASKET:7X2:L15



55.M0771767  
KEYTOP:START

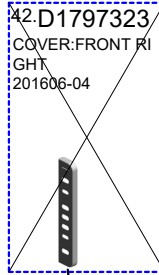


50.D1797388  
GASKET:4X4:L33



M2051902  
[A]  
OPERATION PANEL:ASS'Y  
201701-02 O/O

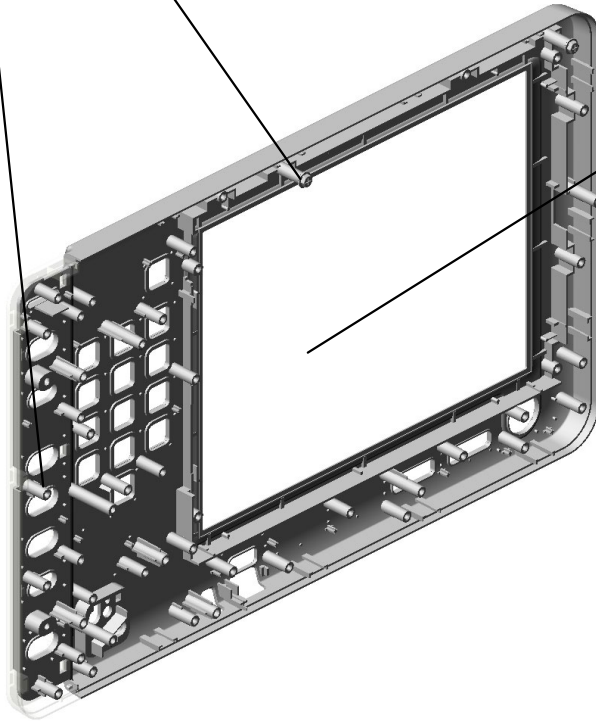
U002\_S002\_S001  
COVER:FRONT:ASS'Y



6.04503010N  
(x2)  
TAPPING SCREW -  
M3X10



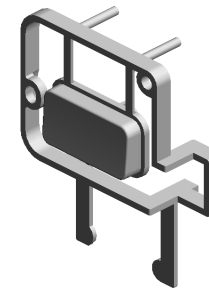
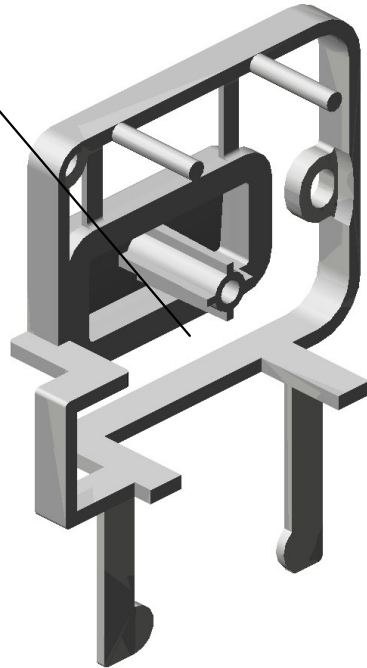
60.M1967302  
COVER:FRONT:AS  
SY



61.M1967303  
(-EU-AA):COVER:F  
RONT:EU:ASS'Y  
201505-03 X/O

U002\_S002\_S002  
SPACER:START:P

39.D0951788  
KEYTOP:TRY PRIN  
T



58.M0771773  
SPACER:START:P

U002\_S003  
 (-EU/-AA):OPERATION PANEL:ASS'Y



72.M2051922  
 [A]  
 (-EU/-AA):OPERATI  
 ON PANEL:ASS'Y  
 201701-02 O/O

- 21.B2341542 (x2) SPACER - TOUCH PANEL L
- 41.D1797299 LCD:10.4SVGA\_SH
- 16.11050621 CLAMP - SB-2712
- 19.11060911 BUSHING:SB-1909
- 4.03530040N (x18) SCREW - M3X4

22.B2341543 (x2) SPACER - TOUCH PANEL S

11.11050511 (x10) HARNESS CLAMP - LWS-0306ZC

13.11050529 NYLON CLAMP-EM T-3N

3.03520040N (x9) SCREW M2X4

45.D1797332 KEYTOP:HOME

44.D1797331 KEYTOP:FUNCTION

43.D1797330 COVER:REAR

46.D1797333 LENS:STATUS DISPLAY

9.09544008N (x3) SCREW - M4X8

15.11050603 CLAMP:FFC-20

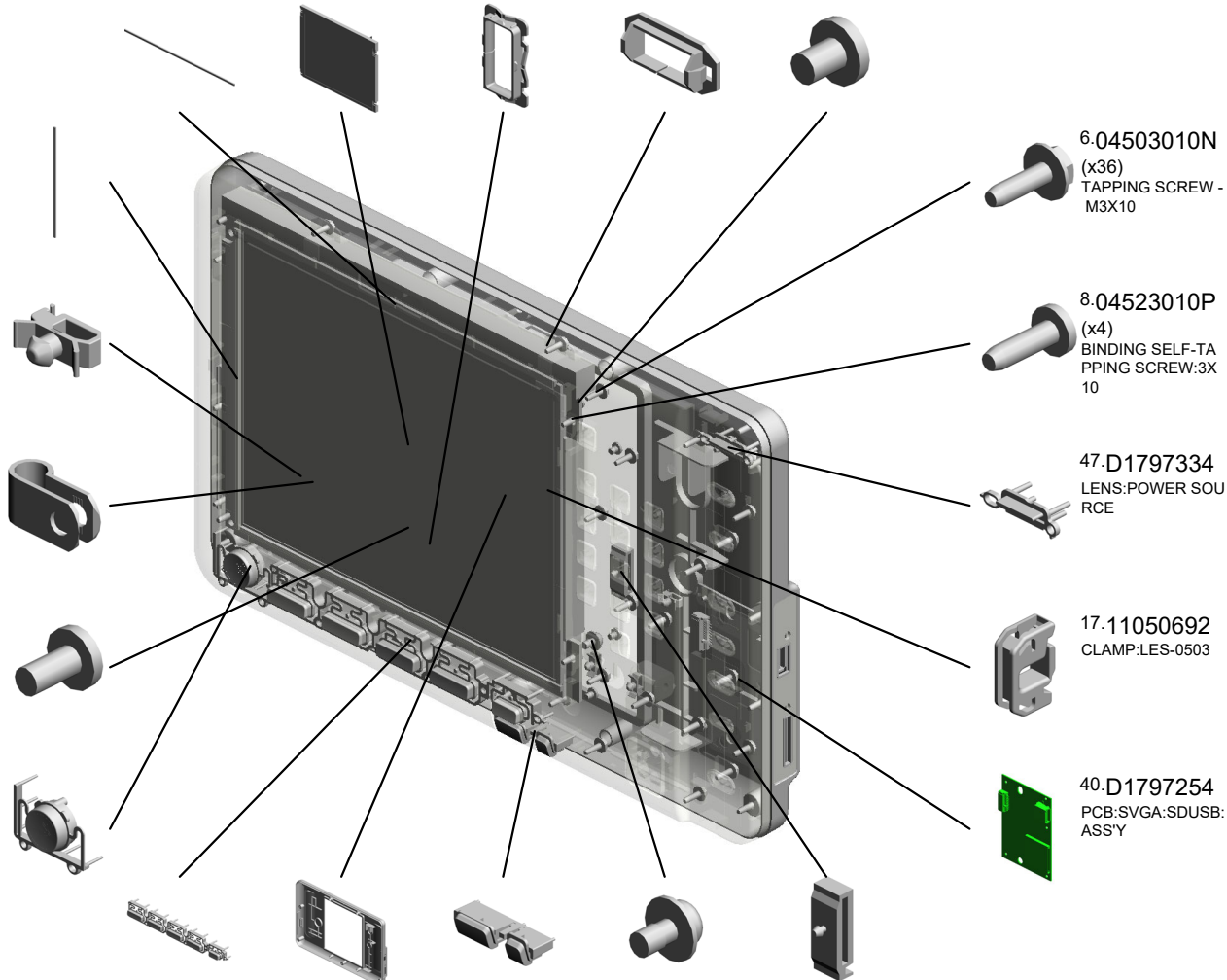
6.04503010N (x36) TAPPING SCREW - M3X10

8.04523010P (x4) BINDING SELF-TAPPING SCREW:3X10

47.D1797334 LENS:POWER SOURCE

17.11050692 CLAMP:LES-0503

40.D1797254 PCB:SVGA:SDUSB: ASS'Y



U002\_S003  
 (-EU/-AA):OPERATION PANEL:ASS'Y

73.M2051950 PCB:LCD CAR2FT:ASS'Y  
 59.M0771800 TOUCH PANEL:10.4INCH  
 76.M2051973 PCB:IOKEY:ASS'Y 201805-03 O/O  
 57.M0771769 KEYTOP:RESET SWITCH

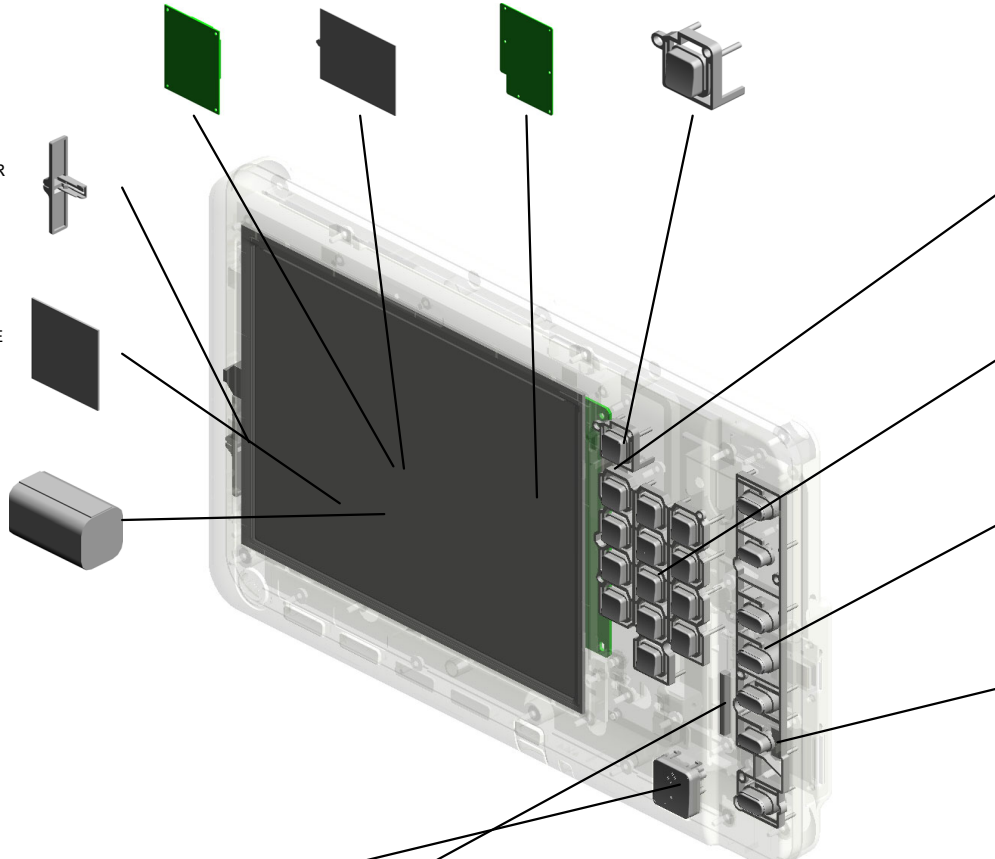


72.M2051922  
 [A]  
 (-EU/-AA):OPERATION PANEL:ASS'Y  
 201701-02 O/O

54.M0771766  
 KNOB:VARIABLE RESISTOR

53.D1957245  
 ABSORPTION SHEET:LCD

49.D1797387  
 GASKET:4X4:L7



52.D1797390  
 (x2)  
 GASKET:10X10:L38

56.M0771768  
 KEYTOP:10KEY

48.D1797335  
 KEYTOP:OPTION:C

51.D1797389  
 GASKET:7X2:L15

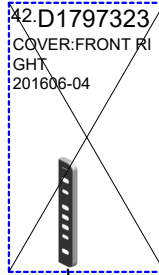
55.M0771767  
 KEYTOP:START

50.D1797388  
 GASKET:4X4:L33



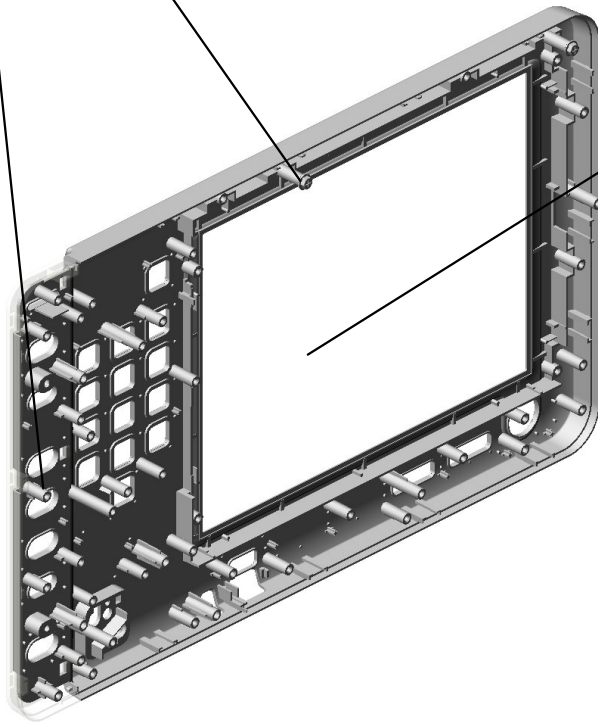
M2051902  
 [A]  
 OPERATION PANEL:ASS'Y  
 201701-02 O/O

U002\_S003\_S001  
COVER:FRONT:ASS'Y



42.D1797323  
COVER:FRONT RI  
GHT  
201606-04

6.04503010N  
(x2)  
TAPPING SCREW -  
M3X10



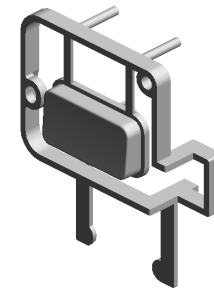
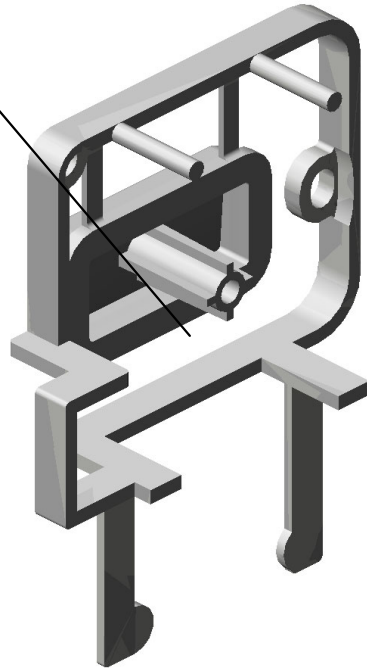
61.M1967303  
(-EU-AA):COVER:F  
RONT:EU:ASS'Y  
201505-03 X/O



60.M1967302  
COVER:FRONT:AS  
SY

U002\_S003\_S002  
SPACER:START:P

39.D0951788  
KEYTOP:TRY PRIN  
T



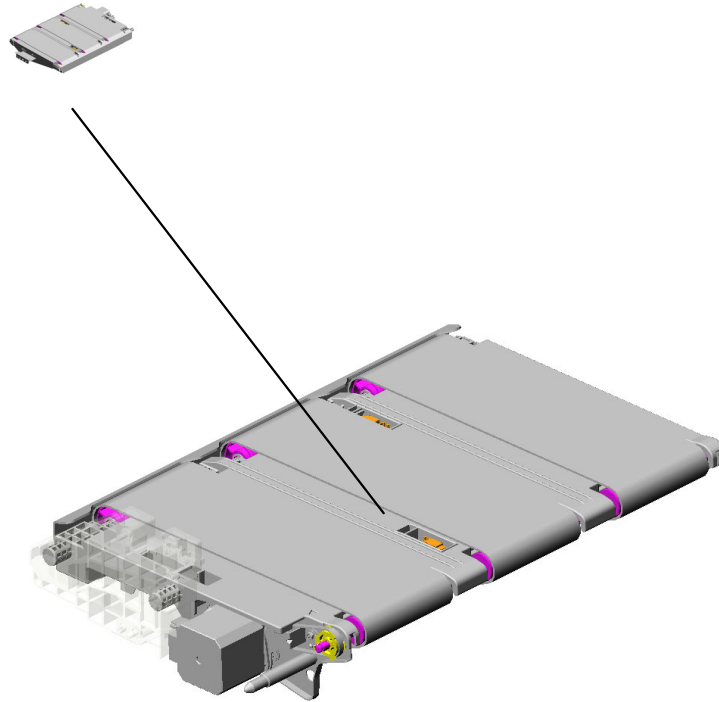
58.M0771773  
SPACER:START:P

U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011
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# U003.SEPARATION/TRANSPORT:LEFT

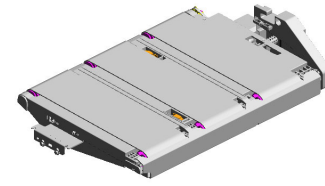
U003 S001  
M2053897  
TRANSPORT BELT UNIT:NO.  
2:ASSY



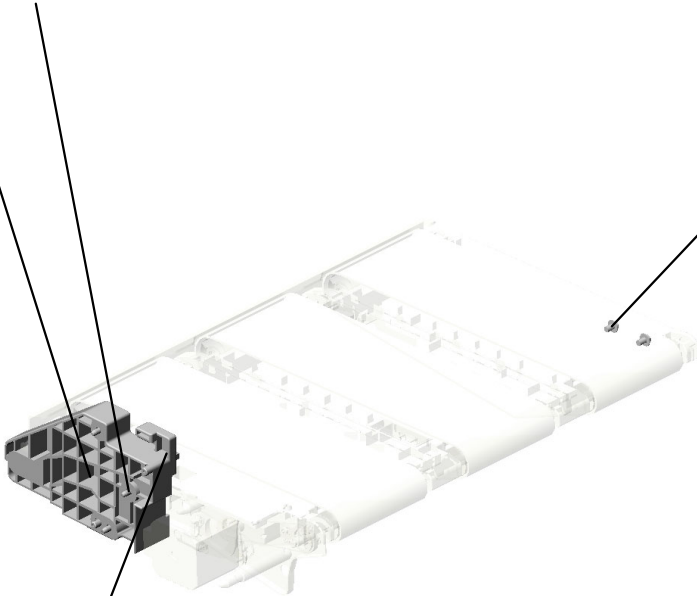
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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# U003 SEPARATION/TRANSPORT:LEFT

4.04544008Q  
(x3)  
TAPPING SCREW -  
M4X8



29.M2053885  
GUIDE:DRIVEN:SE  
PARATION/TRANS  
PORT



3.03604006N  
(x2)  
SCREW - M4X6



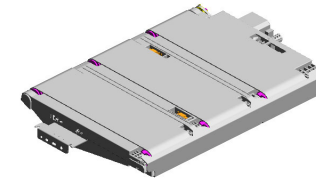
12.11050760  
(x2)  
CLAMP:LWSM-051  
1A



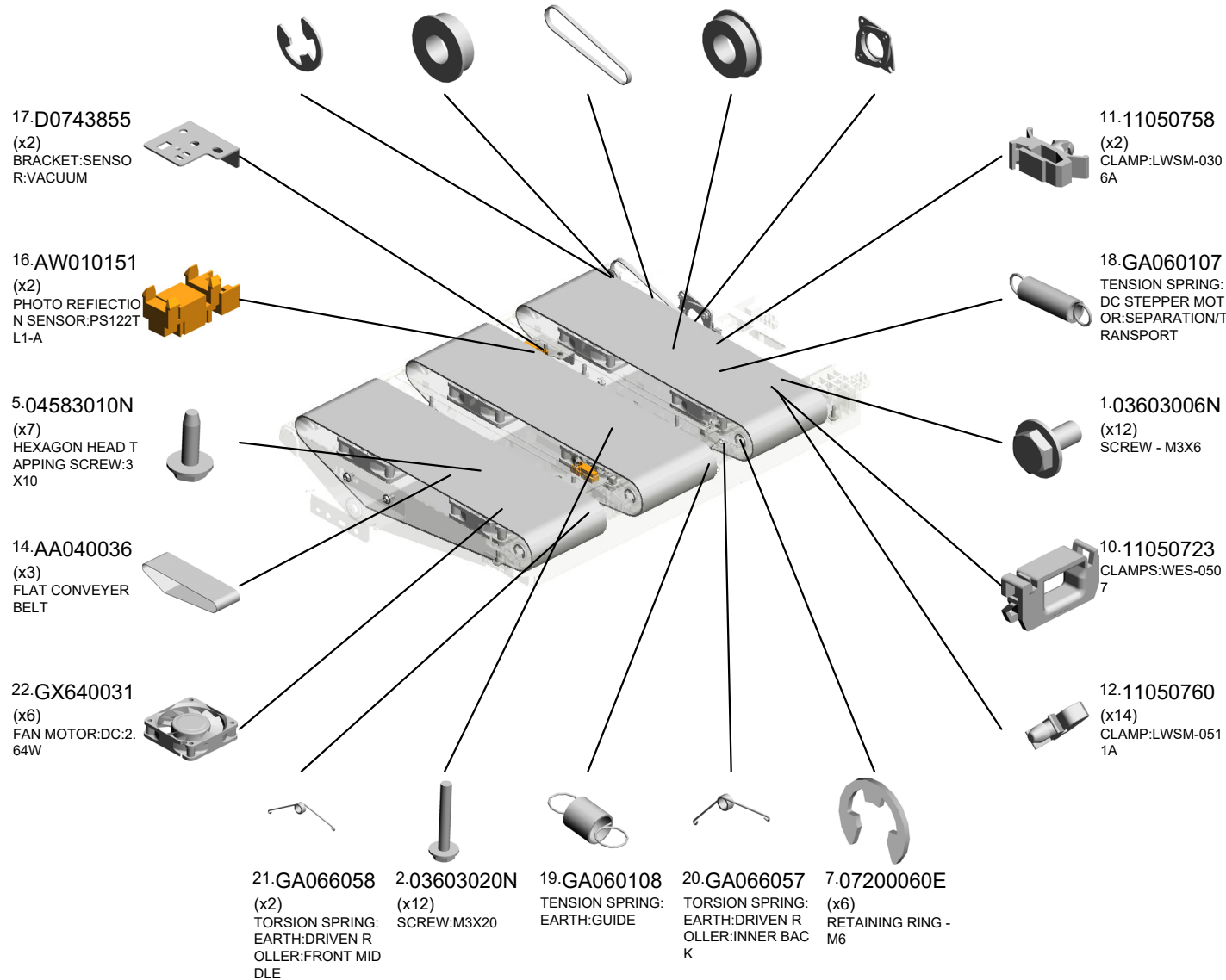
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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# U003\_S001 TRANSPORT BELT UNIT:NO.2:ASS'Y

- 6.07200050E (x2) RETAINING RING - M5
- 8.07413506 BALL BEARING - 6 X12X4 MM
- 15.AA043486 TIMING BELST - B4 0S2M194
- 9.07433808 RADIAL BALL BEA RING:DIA8XDIA16X 5
- 13.A2324666 CUSHION - STEPP ER MOTOR



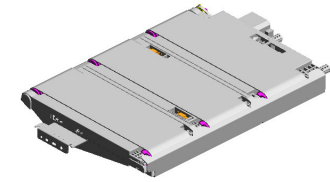
37.M2053897  
[A]  
TRANSPORT BELT  
UNIT:NO.2:ASSY  
202005-04 X/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U003\_S001  
 TRANSPORT BELT UNIT:NO.2:ASS'Y

- 35.M0B13701 BRACKET:PLATE:DRIVE ROLLER 202005-06
- 36.M0B13702 DRIVE ROLLER:SEPARATION/TRANSPORT:PRESS FIT 202005-05 X/O
- 27.M2053876 SHAFT:DRIVEN:FLAT CONVEYER BELT
- 23.J0254116 TIMING PULLEY:PUMP

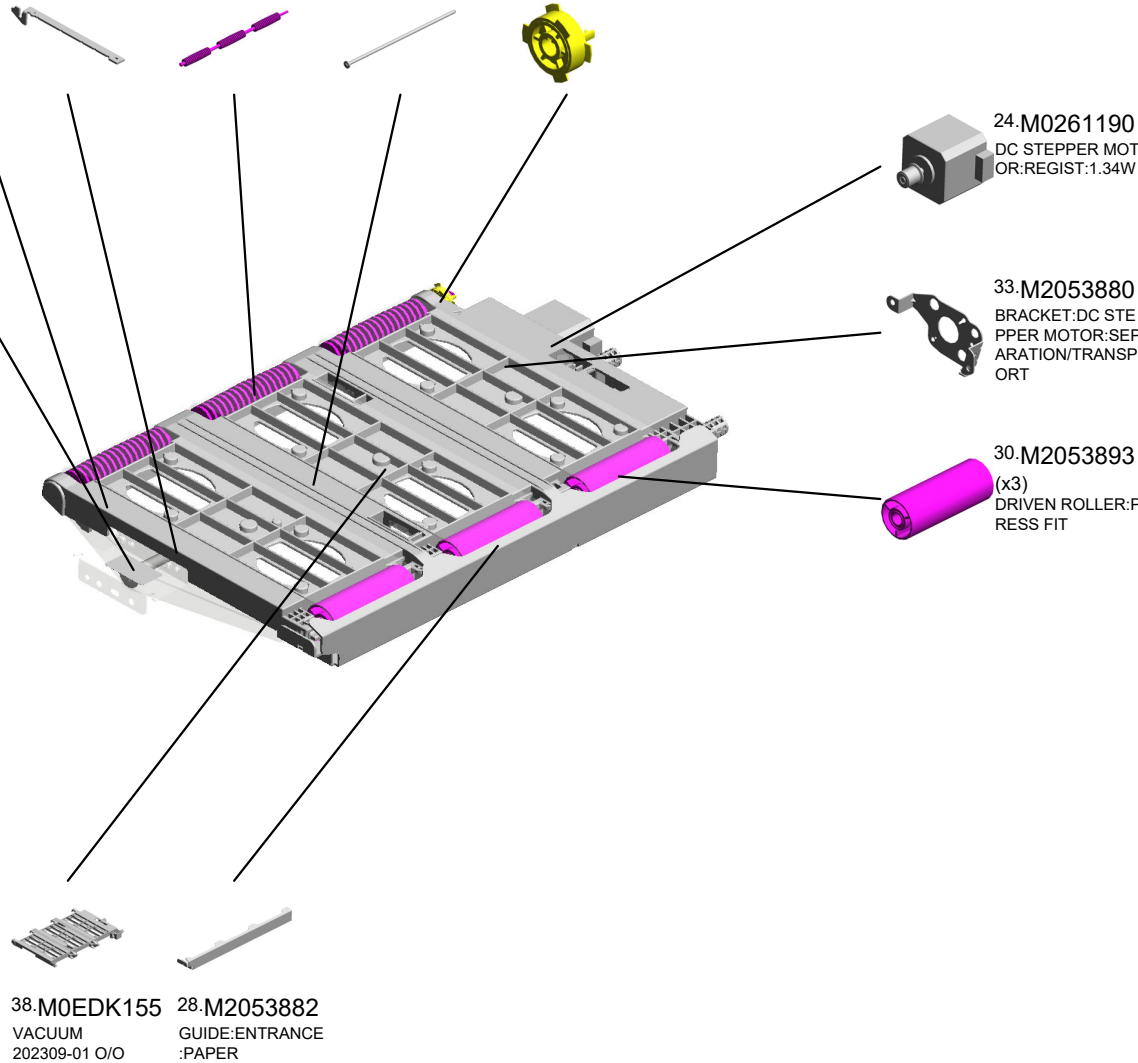


- 37.M2053897 [A] TRANSPORT BELT UNIT:NO.2:ASS'Y 202005-04 X/O

- 34.03603008N (x2) SCREW:M3X8 202005-03 X/O



- 31.M2054926 DECAL:GUIDE PLATE:PICK-UP PAPER JAM:D3



- 24.M0261190 DC STEPPER MOTOR:REGIST:1.34W



- 33.M2053880 BRACKET:DC STEPPER MOTOR:SEPARATION/TRANSPORT

- 30.M2053893 (x3) DRIVEN ROLLER:PRESS FIT



- 38.M0EDK155 VACUUM 202309-01 O/O

- 28.M2053882 GUIDE:ENTRANCE:PAPER



- M2053852 [A] TRANSPORT BELT UNIT:NO.2:ASS'Y 202005-04 X/O

# U004.TRANSPORT:LEFT

U004 S007  
M2054602  
GUIDE PLATE:PAPER FEED  
SUB-UNIT:EXIT:UPPER:ASS'  
Y

U004 S002  
M2054532  
CAM:DECURA:LOWER:ASS'Y

U004 S008  
M2054613  
CAM:DECURA:UPPER:ASS'Y

U004 S012  
D7771194  
BLOWER:SEAL:ADHESION

U004 S004  
M2054550  
GUIDE PLATE:EXIT:UPPER:A  
SS'Y

U004 S010  
D7771168  
DRIVE UNIT:PAPER FEED:AS  
S'Y

U004 S009  
M2054651  
GUIDE PLATE:PAPER EXIT S  
UB-UNIT:EXIT:UPPER:ASS'Y

U004 S011  
D7771166  
DUCT:LOWER:VACUUM:ASS'  
Y

U004 S001  
M2054770  
DC SOLENOID:GATE PAWL:  
SWITCHBACK:ASS'Y

U004 S006  
M2054601  
GUIDE PLATE:DUPLX:ENTR  
ANCE:UPPER:ASS'Y

U004 S003  
M2054537  
GATE PAWL:REVERSE EXIT:  
ASS'Y

U004 S005  
M2054574  
GUIDE PLATE:REVERSE EXI  
T:OPEN AND CLOSE:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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# U004.TRANSPORT:LEFT

U004 S022  
M2054875  
GUIDE PLATE:DUPLEX MD:L  
OWER:ASSY

U004 S020  
M2052496  
PAPER TRAY:ASSY

U004 S019  
D7772509  
PAPER FEED UNIT:ASSY

U004 S018  
D7771445  
DAMPER:TRAY:RIGHT:ASSY

U004 S016  
D7771206  
COVER:PAPER TRAY:LOWE  
R:ASSY

U004 S013  
D7771194  
BLOWER:SEAL:ADHESION

U004 S021  
M2052536  
GUIDE PLATE:VERTICAL TR  
ANSPORT:LEFT:ASSY

U004 S017  
D7771440  
DAMPER:TRAY:LEFT:ASSY

U004 S015  
M2056191  
HEAT SINK:HEATER:LOWER  
:ASSY

U004 S014  
D7773009  
GEAR:RISE:DRIVEN:ASSY

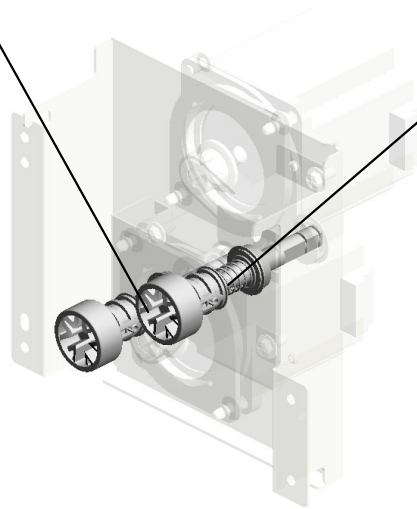
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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# U004\_S010.DRIVE UNIT:PAPER FEED:ASS'Y

U004 S010 S001  
D7771197  
SHAFT:PAPER FEED:DRIVE:  
ASS'Y



U004 S010 S002  
D7771197  
SHAFT:PAPER FEED:DRIVE:  
ASS'Y



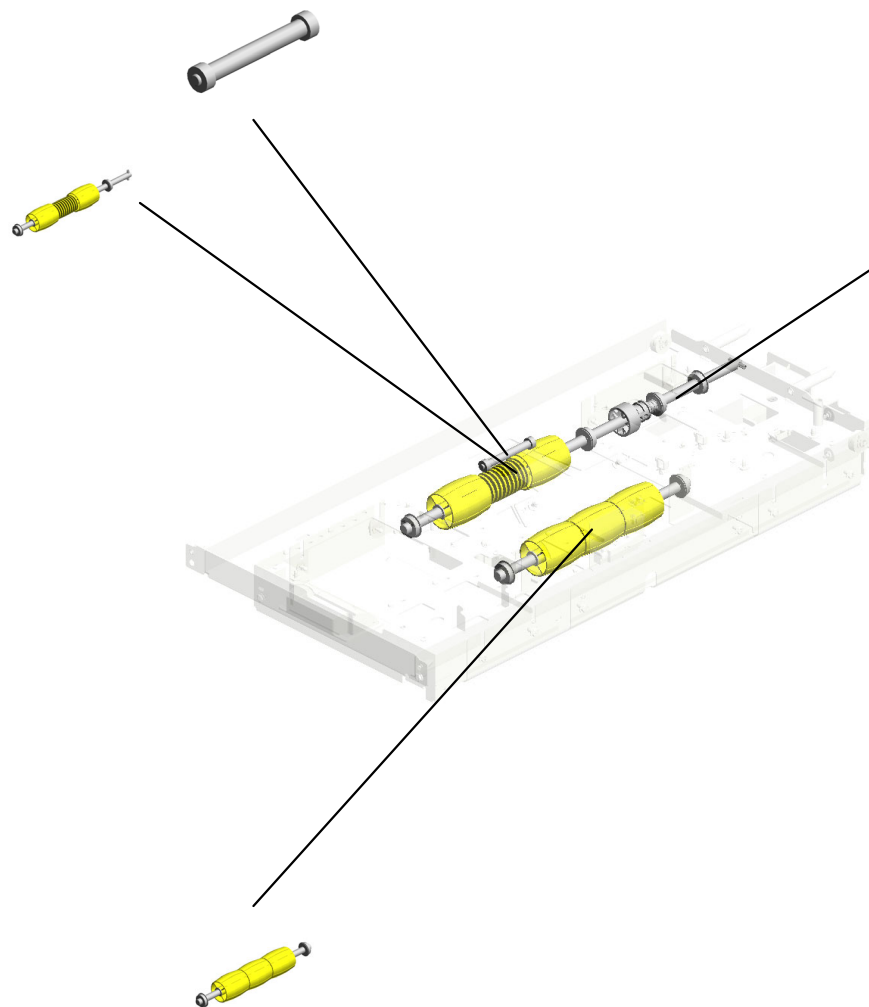
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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# U004\_S019.PAPER FEED UNIT:ASS'Y

U004 S019 S004  
D7772565  
SHAFT:BELT TENSIONER

U004 S019 S002  
D7772531  
PULLEY:FLAT BELT-PICKUP:  
DRIVE:ASS'Y

U004 S019 S001  
D7772520  
SHAFT:DRIVE:FLAT BELT-PI  
CKUP:ASS'Y



U004 S019 S003  
D7772536  
PULLEY:FLAT BELT-PICKUP:  
DRIVEN:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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# U004\_S020.PAPER TRAY:ASS'Y

U004 S020 S007  
D7771170  
BLOWER:SEAL

U004 S020 S008  
D7772865  
DUCT:FRONT:BLLOWER:ASS'  
Y

U004 S020 S006  
D7771170  
BLOWER:SEAL

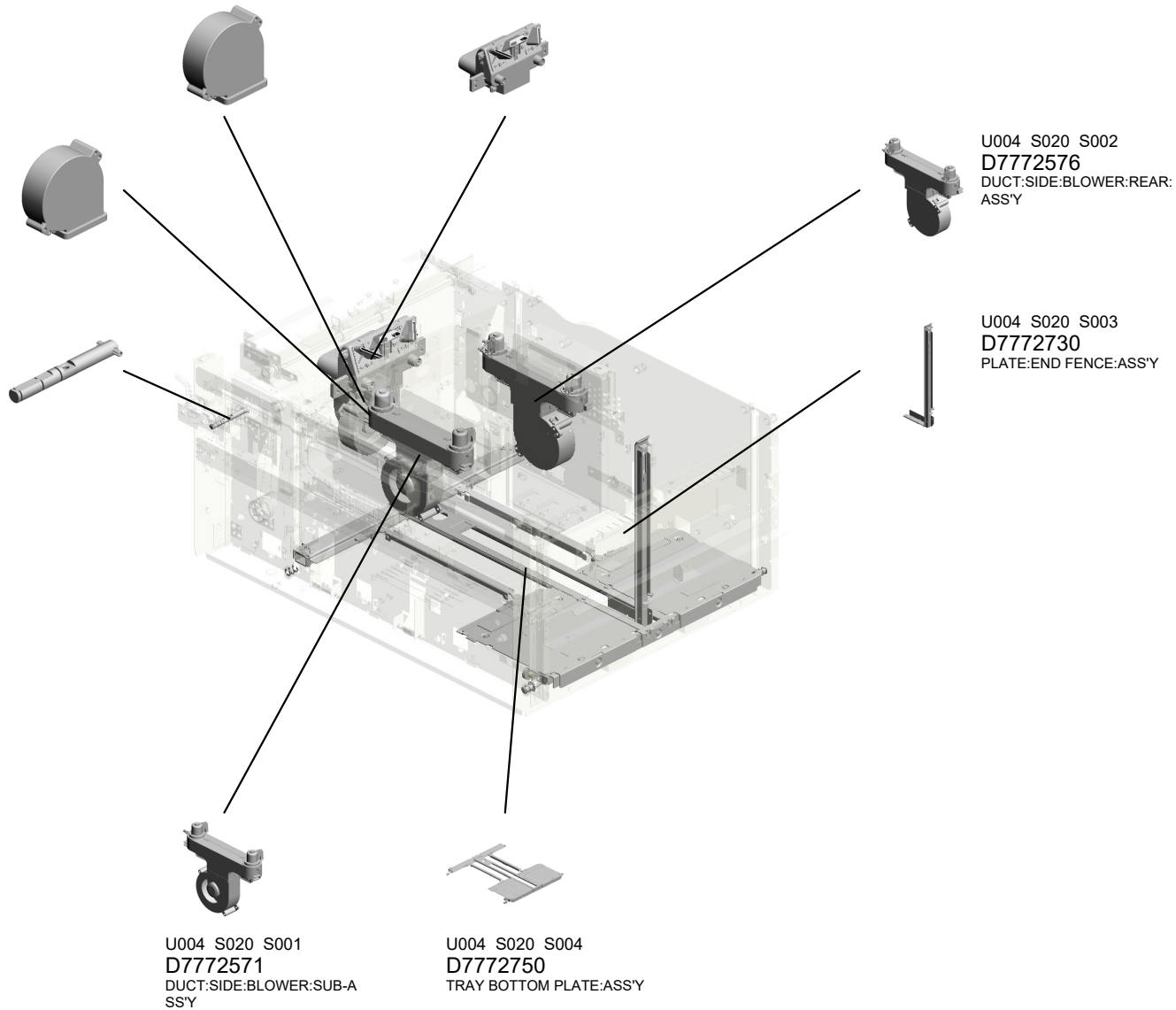
U004 S020 S002  
D7772576  
DUCT:SIDE:BLLOWER:REAR:  
ASS'Y

U004 S020 S005  
D7772825  
SHAFT:MISFEED REMOVAL:  
NO.3:ASS'Y

U004 S020 S003  
D7772730  
PLATE:END FENCE:ASS'Y

U004 S020 S001  
D7772571  
DUCT:SIDE:BLLOWER:SUB-A  
SS'Y

U004 S020 S004  
D7772750  
TRAY BOTTOM PLATE:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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# U004\_S020\_S001.DUCT:SIDE:BLOWER:SUB-ASS'Y

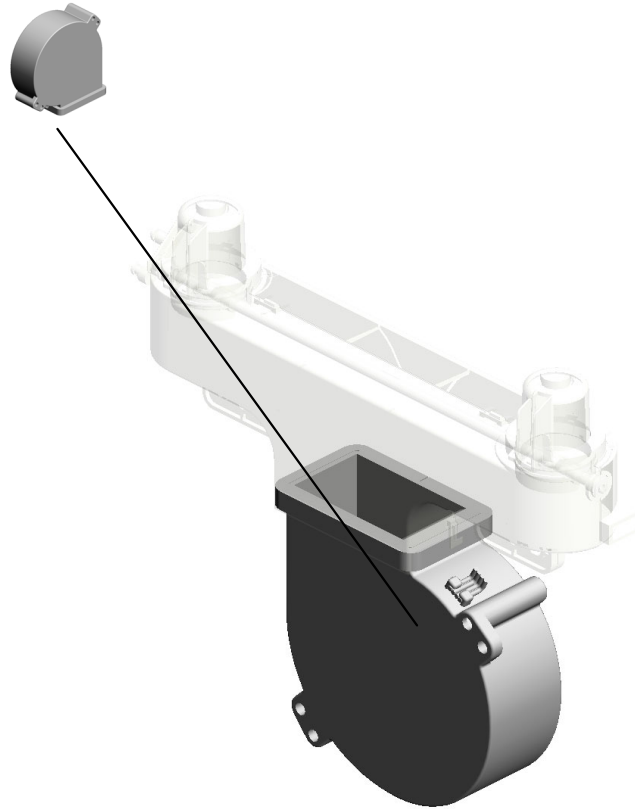
U004 S020 S001 S001  
D7771170  
BLOWER:SEAL



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

# U004\_S020\_S002.DUCT:SIDE:BLOWER:REAR:ASS'Y

U004 S020 S002 S001  
D7771170  
BLOWER:SEAL



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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# U004\_S020\_S004.TRAY BOTTOM PLATE:ASS'Y

U004 S020 S004 S001  
D7772745  
ROLLER:TRAY BOTTOM PLA  
TE:REAR RIGHT:SUB-ASS'Y



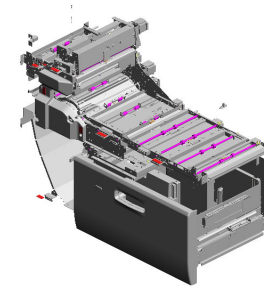
U004 S020 S004 S002  
D7772746  
ROLLER:TRAY BOTTOM PLA  
TE:FRONT RIGHT:SUB-ASS'  
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U004  
TRANSPORT:LEFT

9.03604008N (x6) SCREW - M4X8  
 27.04544008Q (x80) TAPPING SCREW - M4X8  
 18.04514008N (x78) TAPPING SCREW: 4X8  
 15.04513006N (x55) TAPPING SCREW - 3X6  
 6.03603006N (x2) SCREW - M3X6



20.04534006N (x6) BINDING SELF TAPPING SCREW:4X6

10.03604010N (x26) SCREW:M4X10

17.04514006N (x3) TAPPING SCREW - 4X6

30.07080040N (x2) WASHER - DIA4

5.03540400N (x4) SCREW:M4X40

25.04544006Q (x3) TAPPING SCREW: 4X6

31.07080080N (x5) WASHER-DIA8

24.04543020Q (x4) TAPPING SCREW: 3X20

8.03604006N (x26) SCREW - M4X6

4.03530100N SCREW-M3X10

3.03530060N (x10) BIND SCREW - M3 X6

7.03603008N (x2) SCREW:M3X8

22.04543006Q (x67) TAPPING SCREW - M3X6

26.04544008N (x27) TAPPING SCREW: ROUND POINT:4X8

21.04543006N (x37) TAPPING SCREW: ROUND POINT:3X6

54.11050511 (x6) HARNESS CLAMP - LWS-0306ZC

56.11050600 (x4) CLAMP:LWSM-030 6-2M

57.11050601 CLAMP:LWSM-051 1-2M

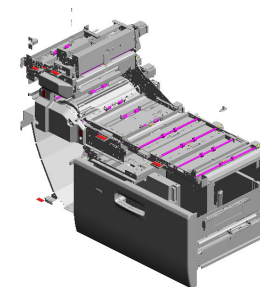
58.11050692 CLAMP:LES-0503

62.11050758 CLAMP:LWSM-030 6A

133.C2442451 (x2) SCREW:TRANSFER/SEPARATION

7.03603008N(x 1) SCREW:M3X8  
 15.04513006N(x 1) TAPPING SCREW - 3X6

# U004 TRANSPORT:LEFT



- 60.11050724 (x5) CLAMPS:WES-1210
- 34.07200030E RETAINING RING - M3
- 56.11050600 (x69) CLAMP:LWSM-0306-2M
- 54.11050511 (x78) HARNESS CLAMP - LWS-0306ZC
- 37.07200060E (x69) RETAINING RING - M6

47.08010237 (x2) HEXAGONAL BOLT :DOUBLE SCREW: M4X12

65.11050763 (x12) CLAMP:LWS-1211A

49.09544008N (x2) SCREW - M4X8

62.11050758 (x7) CLAMP:LWSM-0306A

64.11050760 (x2) CLAMP:LWSM-0511A

38.07270080E RETAINING RING - M8

59.11050723 (x10) CLAMPS:WES-0507

55.11050516 (x24) CLAMP

35.07200040E (x24) RETAINING RING - M4

36.07200050E (x3) RETAINING RING - M5

58.11050692 (x28) CLAMP:LWS-0503

43.07403808 (x4) BALL BEARING - 8 X16X5MM

45.07433808 (x30) RADIAL BALL BEARING: DIA8XDIA16X5

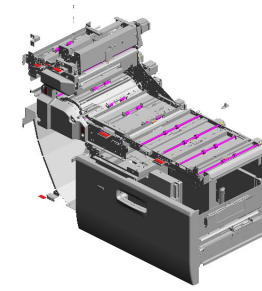
53.11050487 (x2) HARNESS CLAMP

71.A2324666 (x2) CUSHION - STEPPER MOTOR

- 18.04514008N (x21) TAPPING SCREW:4X8
- 21.04543006N (x 1) TAPPING SCREW:ROUND POINT:3X6
- 25.04544006Q (x 2) TAPPING SCREW:4X6
- 26.04544008N (x 8) TAPPING SCREW:ROUND POINT:4X8

- 27.04544008Q (x 1) TAPPING SCREW - M4X8
- 35.07200040E (x 1) RETAINING RING - M4
- 49.09544008N (x 2) SCREW - M4X8
- 50.09545010N (x 2) SCREW:POLISHED ROUND/SPRING:M 5X10

# U004 TRANSPORT:LEFT



- 92.AA161122 (x14) MOTOR CUSHION
- 80.AA082101 (x12) BUSHING - 6X10X6
- 82.AA084059 (x6) BALL BEARING HOLDER
- 78.AA063674 (x2) SPRING - 8N
- 108.AX040280 STEPPER MOTOR: DRIVE

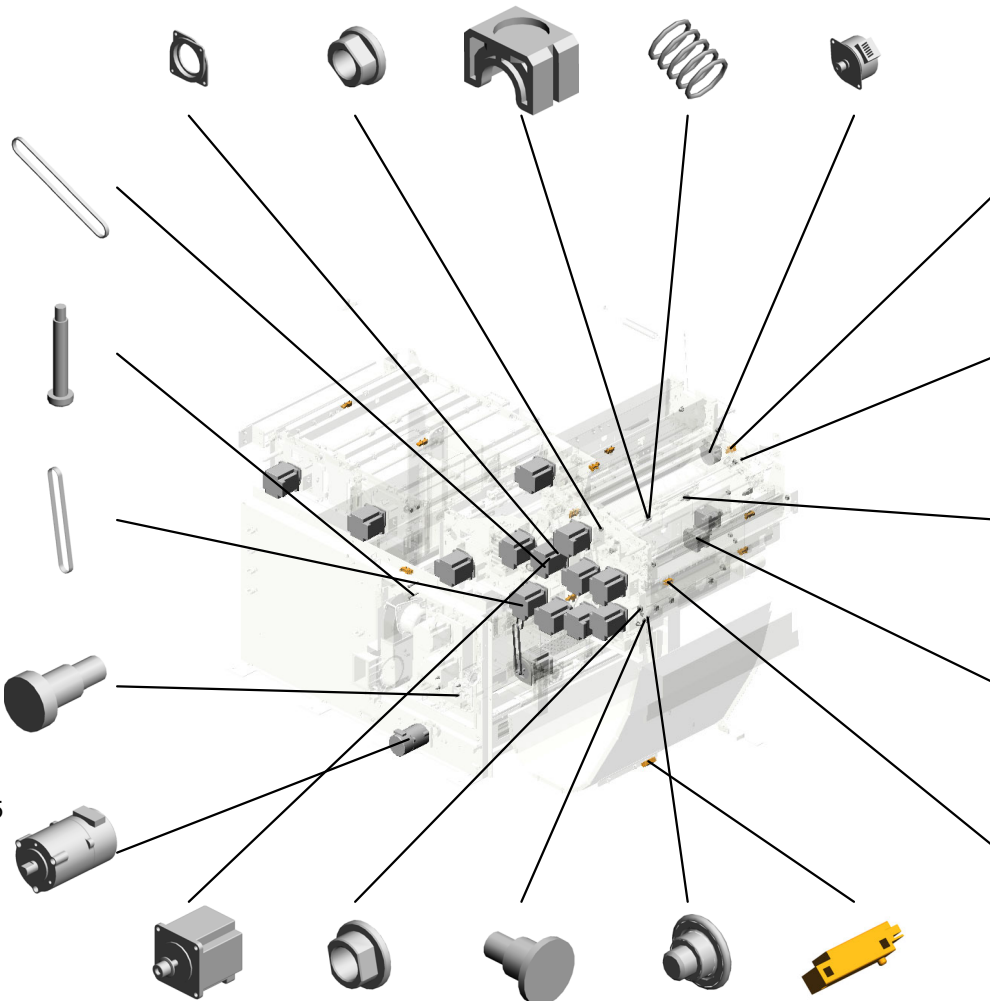
72.AA043293  
TIMING BELT - 40S  
2M268G

90.AA143797  
(x2)  
CONNECTOR GUIDE  
PIN

74.AA043651  
(x2)  
TIMING BELT - B60  
S2M264

86.AA143379  
(x4)  
STEPPED SCREW

110.AX060455  
DC STEPPER MOTOR:  
RISE



105.AW020198  
(x6)  
PHOTO INTERRUPTOR:  
LG2A14NL1

75.AA061170  
COIL SPRING:GATE  
PAWL:EXIT:ENTRANCE

97.AC020152  
(x2)  
LENS:LED:3

109.AX040288  
(x2)  
STEPPER MOTOR:  
PAPER TRANSPORT  
RIGHT:MM42

103.AW010151  
(x5)  
PHOTO REFLECTION  
SENSOR:PS122T  
L1-A

106.AX040196  
(x14)  
STEPPER MOTOR:  
PAPER TRANSPORT  
RIGHT:MM56

81.AA082104  
(x2)  
BUSHING - 8X12X7

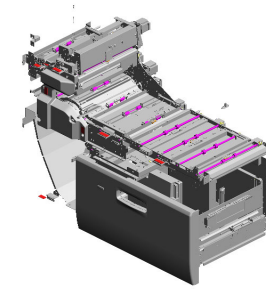
84.AA143129  
(x4)  
SHOULDER SCREW -  
FRONT COVER

87.AA143560  
(x2)  
STEPPED SCREW -  
M4

104.AW010158  
REFLECTION PHOTO  
SENSOR:PSR1  
1TD5



# U004 TRANSPORT:LEFT



- 118.B2382655 (x2) GEAR - 16Z
- 122.B8341647 TIMING BELT - B60 S2M260
- 129.B8352977 TIMING BELT - B40 S2M150
- 139.D0464655 (x7) TIMING BELT:S2M180
- 141.D0743173 (x23) TIMING PULLEY:S2M:25T

144.M2054908  
BRACKET:DUPL  
X:REVERSE:SEN  
S:R  
201509-05 X/O

143.D0744612  
(x6)  
TRANSPORT ROLL  
ER:DRIVE:REVER  
S:E:PRESS FIT

119.B4703133  
(x2)  
TIMING PULLEY - T  
48S2M

112.B0391704  
(x2)  
SPRING - TIMING P  
ULLEY

116.B2346141  
(x2)  
POSITIONING SLE  
EVE - INNER BACK

127.B8344388  
COMPRESSION SP  
RING

132.C2382873  
(x4)  
ADJUSTING SCRE  
W

115.B2343949  
(x4)  
BUSHING

130.B8511122  
(x7)  
SCREW:ROUND P  
OINT:M4X7

145.D0744865  
BRACKET:SENSO  
R:RECEIVING SUB  
UNIT:LEFT LOWER

121.B8061305  
(x2)  
TIMING BELT - 40S  
2M216

140.D0742652  
LEVER:LINK:TRAN  
SPORT ROLLER

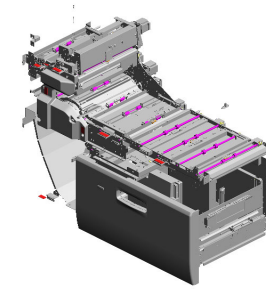
142.D0744514  
GATE:DUPLX:EXI  
T:ASSY

120.B7125605  
GRIP:APPLICATIO  
N

125.B8343443  
(x4)  
STOPPER HOLDE  
R



# U004 TRANSPORT:LEFT



- 180.D7414469 (x4) BRACKET:PRESSURE:PLATE:PRESS FIT
- 150.D1794800 SHAFT:GATE PAWL L:REVERSE
- 155.D1944804 (x13) RUBBER FOOT:TM -96-1
- 151.D1794813 BRACKET:DC STEPPER MOTOR:ON-OFF
- 156.D2023890 (x7) LED:RED

162.D4543619  
(x2)  
SCREW:CONTACT POINT:M3



148.D1792758  
(x2)  
GEAR:Z41:TIMING PULLEY:T41



146.D1242067  
TIMING PULLEY:CARRIAGE:T28



183.D7771092  
SLIDE RAIL:RIGHT:ASSY



188.D7771161  
DUCT:UPPER:VACUUM:ASSY



172.D5321185  
JOINT:MOTOR:RISER



182.D7771082  
SLIDE RAIL:LEFT:ASSY



181.D7771047  
BRACKET:SLIDE RAIL



161.D4521094  
TENSION SPRING:LOCK:TRAY



185.D7771094  
PLATE:TRAY:LOCK



154.D1794821  
LINK:GATE PAWL:EXIT:ENTRANCE



152.D1794816  
BRACKET:CAM:GATE PAWL



153.D1794820  
CAM:ON-OFF



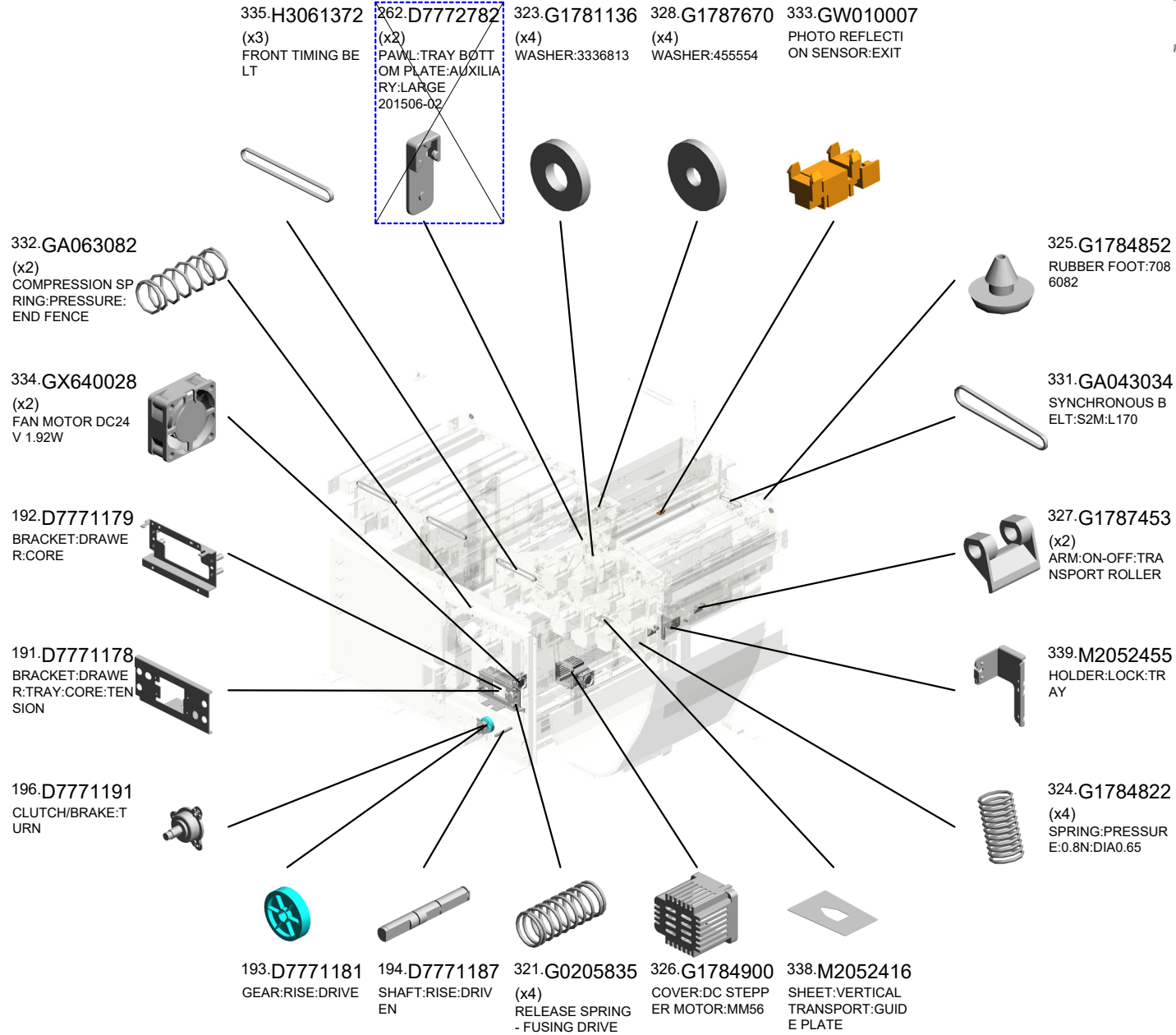
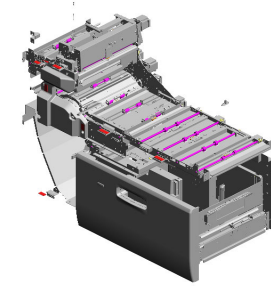
149.D1792944  
(x2)  
DISC:ON-OFF:SENSOR



184.D7771093  
STOPPER:TRAY:LOCK

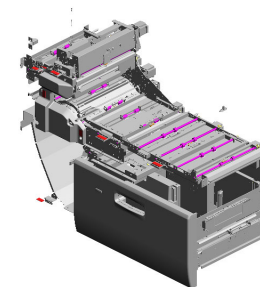


U004  
TRANSPORT:LEFT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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# U004 TRANSPORT:LEFT



- 370.M2054545 GUIDE PLATE:DECURA:ENTRANCE:LOWER
- 371.M2054547 GUIDE PLATE:DECURA:MIDDLE
- 361.M2054507 (x2) TRANSPORT ROLLER:DECURA
- 354.M2052556 COIL SPRING:GUIDE PLATE:VERTICAL TRANSPORT:FRONT
- 372.M2054549 GUIDE PLATE:DECURA:EXIT:LOWER

340.M2052467  
(x2)  
SPRING PLATE:HOLDER:BELT UNIT:FRONT

342.M2052471  
HOLDER:BELT UNIT:FRONT

356.M2052558  
SHAFT:CONTACT POINT:GUIDE PLATE:VERTICAL TRANSPORT

347.M2052501  
TRANSPORT ROLLER:VERTICAL TRANSPORT:NO.1

355.M2052557  
COIL SPRING:GUIDE PLATE:VERTICAL TRANSPORT:REAR



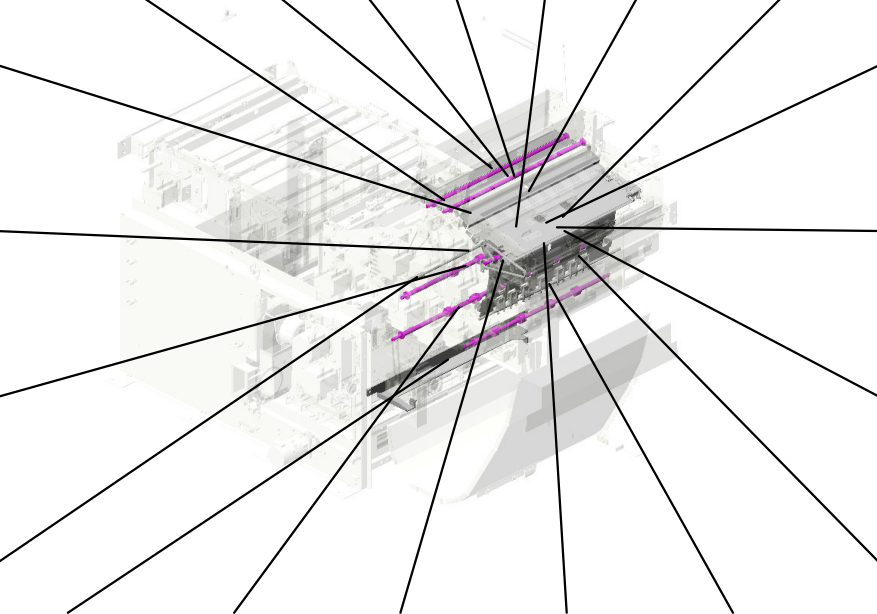
374.M2054561  
BRACKET:STOPPER:EXIT:UPPER

376.M2054566  
GUIDE PLATE:REVERSE:ENTRANCE:UPPER

360.M2054501  
(x3)  
TRANSPORT ROLLER:REVERSE

377.M2054569  
GUIDE PLATE:REVERSE:EXIT:PEEN

369.M2054543  
(x7)  
COIL SPRING:GATE PAWL:DUPLIX:ENTRANCE



349.M2052505  
PLATE:GUIDE:VERTICAL TRANSPORT

348.M2052503  
TRANSPORT ROLLER:VERTICAL TRANSPORT:NO.2

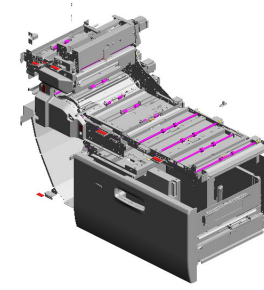
362.M2054516  
SYNCHRONOUS BELT:60DS2M370

375.M2054565  
GUIDE PLATE:REVERSE:ENTRANCE:LOWER

368.M2054541  
GATE PAWL:SWITCHBACK



U004  
TRANSPORT:LEFT



406.M2054708 COIL SPRING:DECURA:PRESSURE RELEASE  
 411.M2054721 COIL SPRING:DECURA:OPEN AND CLOSE  
 399.M2054641 SHAFT:CONTACT POINT:DECURA:FRONT  
 394.M2054629 WIRE:DECURA:OPEN AND CLOSE  
 396.M2054631 BRACKET:STOPPER:DECURA:UPPER

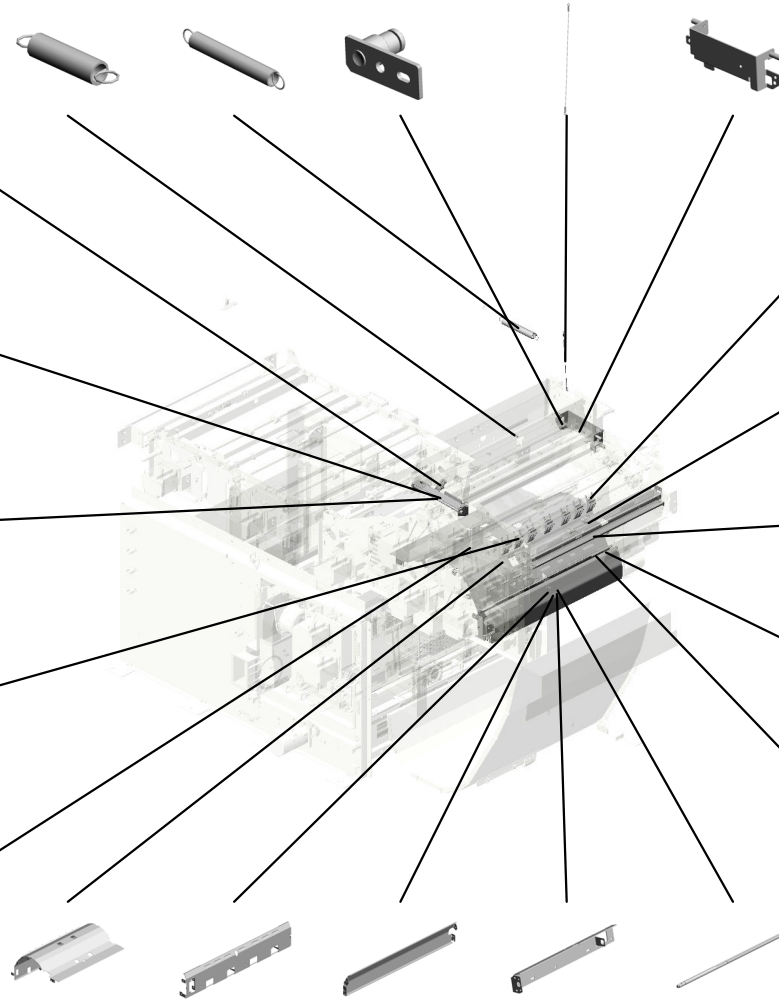
398.M2054640  
SHAFT:CONTACT POINT:DECURA:REAR

395.M2054630  
BRACKET:CONTACT POINT:DECURA:OPEN AND CLOSE

412.M2054722  
SHAFT:CONTACT POINT:DECURA:OPEN AND CLOSE

397.M2054639  
(x7)  
GATE PAWL:REVERSE EXIT

407.M2054711  
COIL SPRING:TENSIONER:EXIT



409.M2054713  
(x7)  
COIL SPRING:GATE PAWL:REVERSE:UPPER

382.M2054589  
GUIDE PLATE:EXIT:EXIT:LOWER

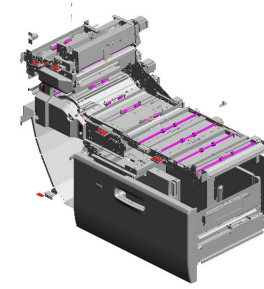
401.M2054654  
GUIDE PLATE:PAPER EXIT SUB-UNIT:EXIT:LOWER

381.M2054587  
(x2)  
SHAFT:CAM:ON-OFF

380.M2054585  
(x2)  
CAM:TRANSPORT ROLLER:ON-OFF

403.M2054689 GUIDE PLATE:DUPLEX:ENTRANCE:LOWER:PEEN  
 383.M2054591 GUIDE PLATE:DUPLEX:REVERSE  
 385.M2054596 GUIDE PLATE:REVERSE EXIT:LEFT LOWER  
 389.M2054615 BRACKET:ON-OFF:REVERSE  
 384.M2054594 SHAFT:ON-OFF:DUPLEX:REVERSE

# U004 TRANSPORT:LEFT




- 418.M2054743 GUIDE PLATE:DECURA:ENTRANCE:UPPER
- 419.M2054750 GUIDE PLATE:DECURA:MIDDLE:UPPER
- 420.M2054751 GUIDE PLATE:DECURA:EXIT:UPPER
- 415.M2054734 STOPPER:GRIP:EXIT:UPPER
- 417.M2054737 SHAFT:GRIP:DECURARA


438.M2054854  
HOLDER:SENSOR:  
DUPLICATION:NO.1




426.M2054774  
DECAL:LEVER:PIC  
K-UP PAPER JAM:  
E2




430.M2054778  
DECAL:LEVER:PIC  
K-UP PAPER JAM:  
F3



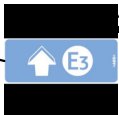
416.M2054735  
BRACKET:GRIP:EX  
IT:UPPER



414.M2054732  
(x2)  
PRESSURE ROLLER:  
DECURARA




427.M2054775  
DECAL:LEVER:PIC  
K-UP PAPER JAM:  
E3




439.M2054860  
GUIDE PLATE:DUPL  
EX:CONNECTING:  
UPPER



424.M2054772  
SPACER:DIA12.5:D  
IA20




435.M2054790  
SHAFT:HINGE:DUPL  
EX:NO.2



428.M2054776  
DECAL:LEVER:PIC  
K-UP PAPER JAM:  
F1




437.M2054793  
GUIDE:EXIT:RECEI  
VING SUB-UNIT




429.M2054777  
DECAL:LEVER:PIC  
K-UP PAPER JAM:  
F2




422.M2054768  
INNER COVER:RE  
VERSE EXIT



413.M2054730  
COIL SPRING:GAT  
E PAWL:EXIT:DUPL  
EX

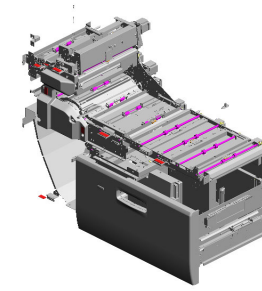


431.M2054779  
DECAL:GUIDE PL  
ATE:PICK-UP PAPE  
R JAM:G3





# U004 TRANSPORT:LEFT



- 446.M2054907 LED:WHITE
- 447.M2054918 SEAL:DUPLX MD: NO.1
- 448.M2054919 SEAL:DUPLX MD: NO.2
- 443.M2054909 GUIDE PLATE:DUPLEX MD:UPPER:PE EN 201510-07 X/O
- 451.M2054925 DECAL:LEVER:PIK-UP PAPER JAM: F4

444.M2054902  
BRACKET:GUIDE PLATE:DUPLX:EXIT

445.M2054903  
(x2)  
GUIDE PLATE:DUPLEX:EXIT

450.M2054921  
SEAL:DUPLX MD: NO.4

449.M2054920  
SEAL:DUPLX MD: NO.3

465.M2057735  
PLATE:LATCH:TRAY:RIGHT

454.M2057351  
BRACKET:FAN:BASE:COOLING

452.M2057146  
(x5)  
COIL SPRING:GUIDE PLATE:OPEN AND CLOSE:AUXILIARY:STANDARD

440.M2054861  
GUIDE PLATE:DUPLEX:CONNECTING:LOWER

453.M2057304  
(x6)  
TRANSPORT ROLLER:DRIVE:PAPER TRANSPORT MD

464.M2057734  
PLATE:LATCH:TRAY:LEFT

455.M2057403  
GRIP:PICK-UP PAPER JAM:TRANSPORT SUB-UNIT:OPEN AND CLOSE

462.M2057492  
(x5)  
LED:LENS:PAPER JAM

463.M2057495  
(x5)  
LED HOLDER:PAPER JAM:TRANSPORT SUB-UNIT

458.M2057484  
COIL SPRING:GRIP:OPEN AND CLOSE:UPPER

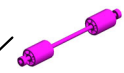
460.M2057488  
(x2)  
LATCH:GUIDE PLATE:LOCK:RELEASE



U004  
TRANSPORT:LEFT

502.GA043046 492.M0B14682  
(x4) GUIDE PLATE:PAP  
SYNCHRONOUS B ER FEED SUB-UNI  
ELT:60S2M234 T:EXIT:LOWER:PE  
202106-02 O/O EN  
201807-03 X/O

491.M0B12410  
BRACKET:GUARD:  
HEATER  
201807-05 X/X

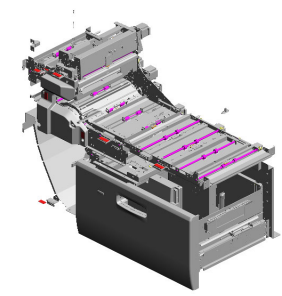
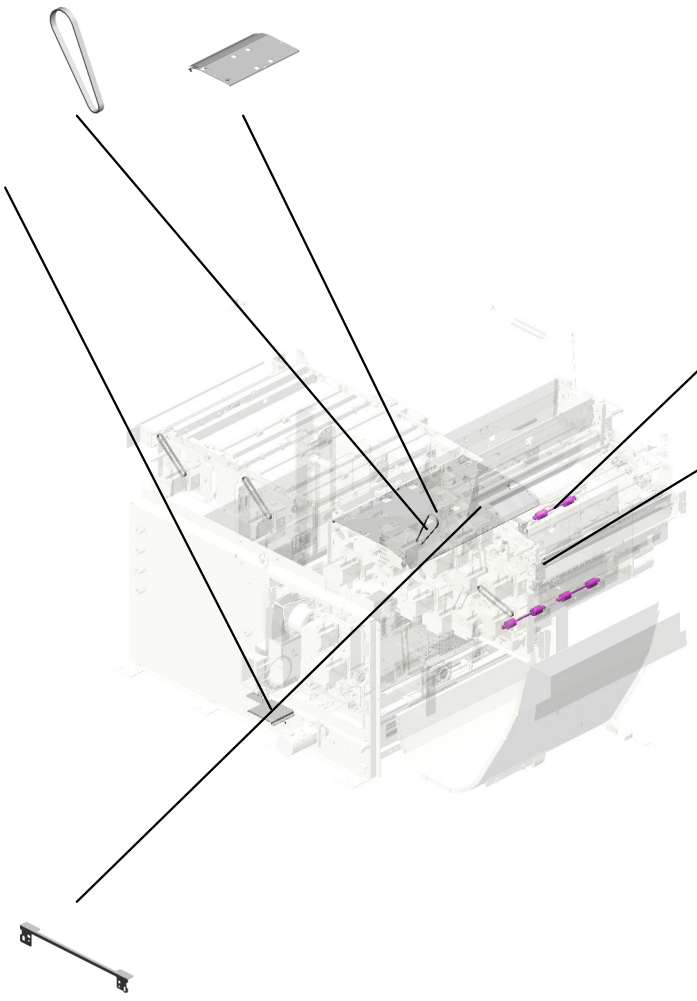


468.M3791627  
(x3)  
TRANSPORT ROLL  
ER:DRIVEN



467.M2057798  
TORSION SPRING:  
LATCH:RIGHT

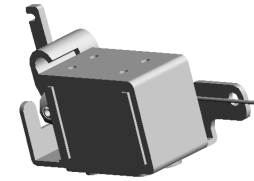
505.M0EDG468  
BRACKET:BELT U  
NIT:FRONT  
202208-01 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004\_S001  
DC SOLENOID:GATE PAWL:SWITCHBACK:ASS'Y

2-03530040N  
(x2)  
SCREW - M3X4



423.M2054770  
DC SOLENOID:GA  
TE PAWL:SWITCH  
BACK:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004\_S002  
CAM:DECURA:LOWER:ASS'Y

6.03603006N  
(x3)  
SCREW - M3X6



363.M2054532  
CAM:DECURA:LO  
WER:ASS'Y

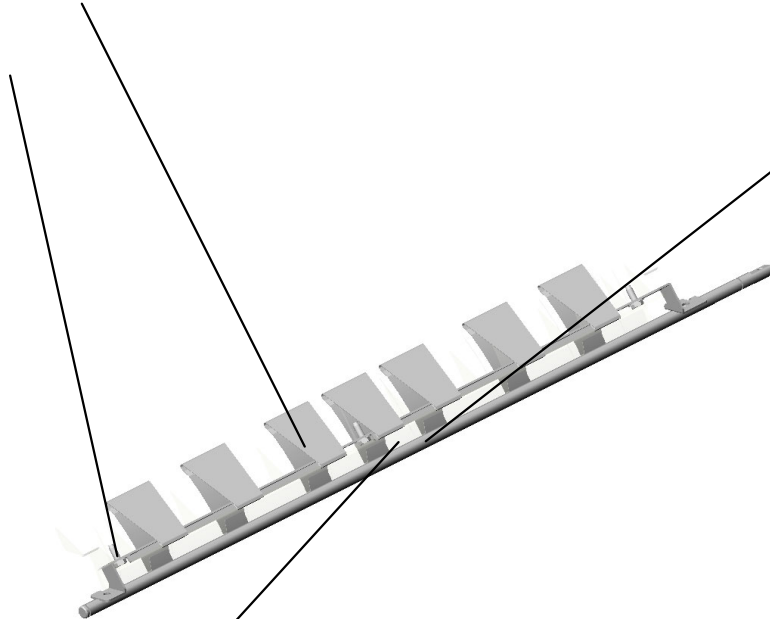
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004\_S003  
GATE PAWL:REVERSE EXIT:ASS'Y

364.M2054534  
(x7)  
SHEET:GATE PAW  
L:REVERSE EXIT

365.M2054537  
GATE PAWL:REVE  
RSE EXIT:ASS'Y

11.04503008N  
(x3)  
TAPPING SCREW -  
M3X8



367.M2054539  
SHAFT:GATE PAW  
L:REVERSE EXIT

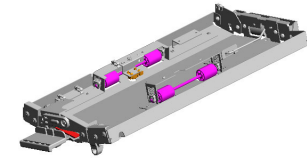


366.M2054538  
BRACKET:GATE P  
AWL:REVERSE EXI  
T

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004\_S004  
GUIDE PLATE:EXIT:UPPER:ASS'Y

80.AA082101 (x2) BUSHING - 6X10X6  
 22.04543006Q (x2) TAPPING SCREW - M3X6  
 415.M2054734 STOPPER:GRIP:EX IT:UPPER  
 458.M2057484 COIL SPRING:GRIP :OPEN AND CLOSE :UPPER  
 15.04513006N (x2) TAPPING SCREW - 3X6



373.M2054550  
GUIDE PLATE:EXIT :UPPER:ASS'Y

337.M1115888  
CUSHION:FLAT BE LT-TRANSFER



460.M2057488 (x2)  
LATCH:GUIDE PLATE:LOCK:RELEASE



324.G1784822 (x2)  
SPRING:PRESSURE:0.8N:DIA0.65



408.M2054712  
COIL SPRING:GUIDE PLATE:OPEN AND CLOSE:3000MN



58.11050692  
CLAMP:LES-0503



79.AA063675 (x2)  
SPRING - 5N



82.AA084059 (x4)  
BALL BEARING HOLDER



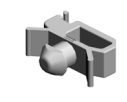
103.AW010151  
PHOTO REFLECTION SENSOR:PS122T L1-A



402.M2054681  
HOLDER:SENSOR:DUPLX:ENTRANCE:NO.2



54.11050511 (x4)  
HARNES CLAMP - LWS-0306ZC



15.04513006N (x 1)  
TAPPING SCREW - 3X6  
22.04543006Q (x 3)  
TAPPING SCREW - M3X6

455.M2057403  
GRIP:PICK-UP PAPER JAM:TRANSPORT SUB-UNIT:OPEN AND CLOSE



462.M2057492  
LED:LENS:PAPER JAM



416.M2054735  
BRACKET:GRIP:EXIT:UPPER



156.D2023890  
LED:RED

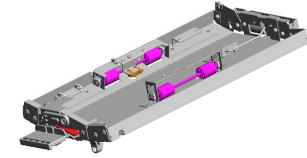


35.07200040E (x2)  
RETAINING RING - M4

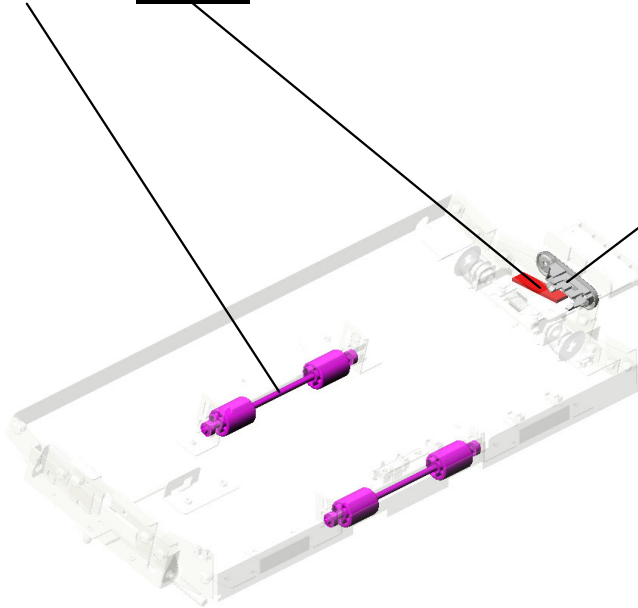
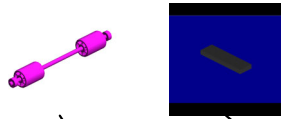


U004\_S004  
GUIDE PLATE:EXIT:UPPER:ASS'Y

468.M3791627 469.M2054555  
(x2) CUSHION:GRIP  
TRANSPORT ROLL 201503-01  
ER:DRIVEN



373.M2054550  
GUIDE PLATE:EXIT  
:UPPER:ASS'Y



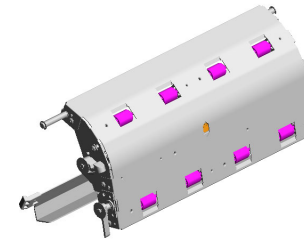
463.M2057495  
LED HOLDER:PAP  
ER JAM:TRANSP  
RT SUB-UNIT

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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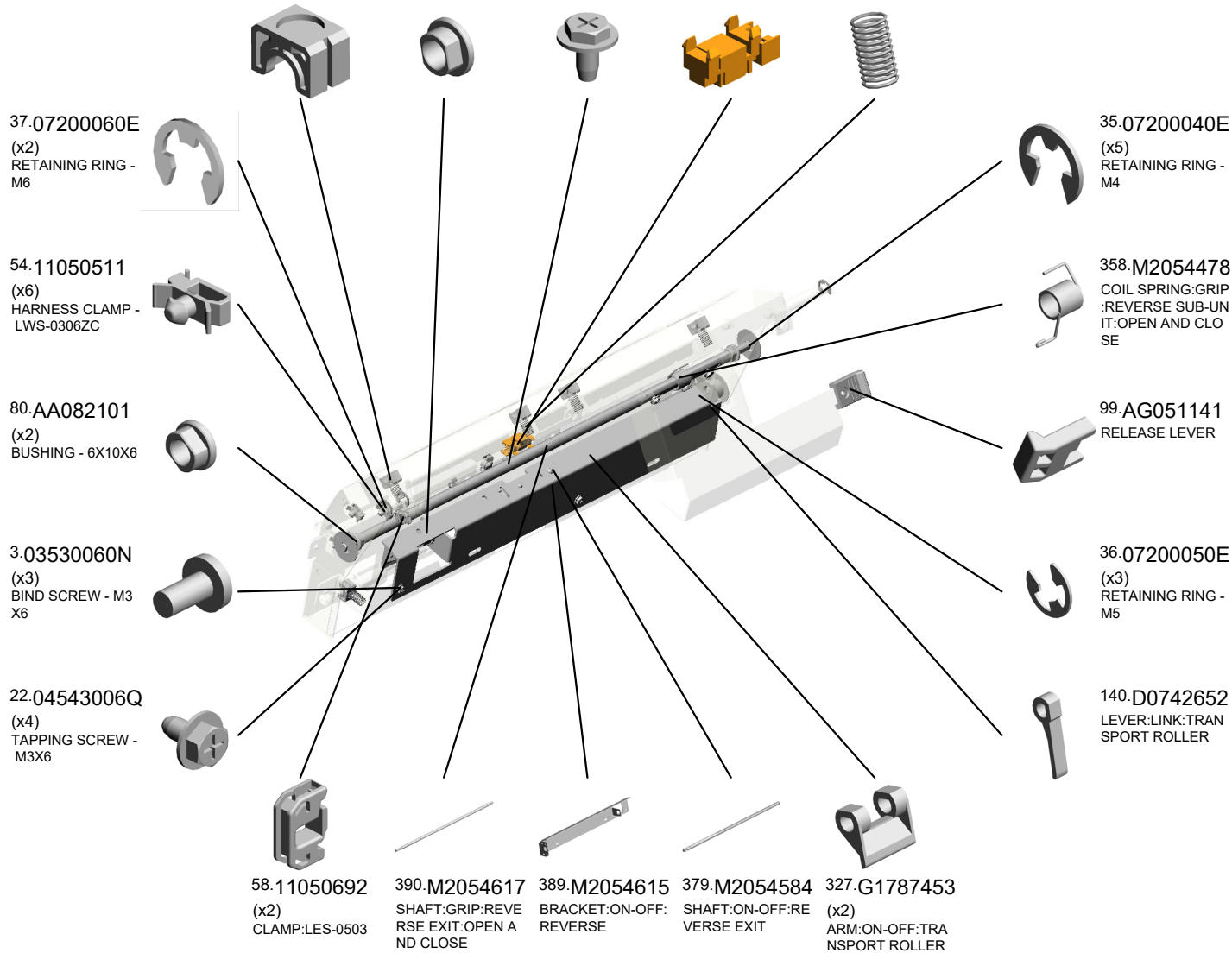
U004\_S005

GUIDE PLATE:REVERSE EXIT:OPEN AND CLOSE:ASS'Y

- 82.AA084059 (x8) BALL BEARING HOLDER
- 81.AA082104 (x2) BUSHING - 8X12X7
- 15.04513006N TAPPING SCREW - 3X6
- 103.AW010151 PHOTO REFLECTIVE SENSOR:PS122T L1-A
- 324.G1784822 (x8) SPRING:PRESSURE:0.8N:DIA0.65

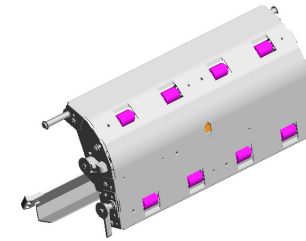


378.M2054574  
GUIDE PLATE:REVERSE EXIT:OPEN AND CLOSE:ASS'Y



U004\_S005  
GUIDE PLATE:REVERSE EXIT:OPEN AND CLOSE:ASS'Y

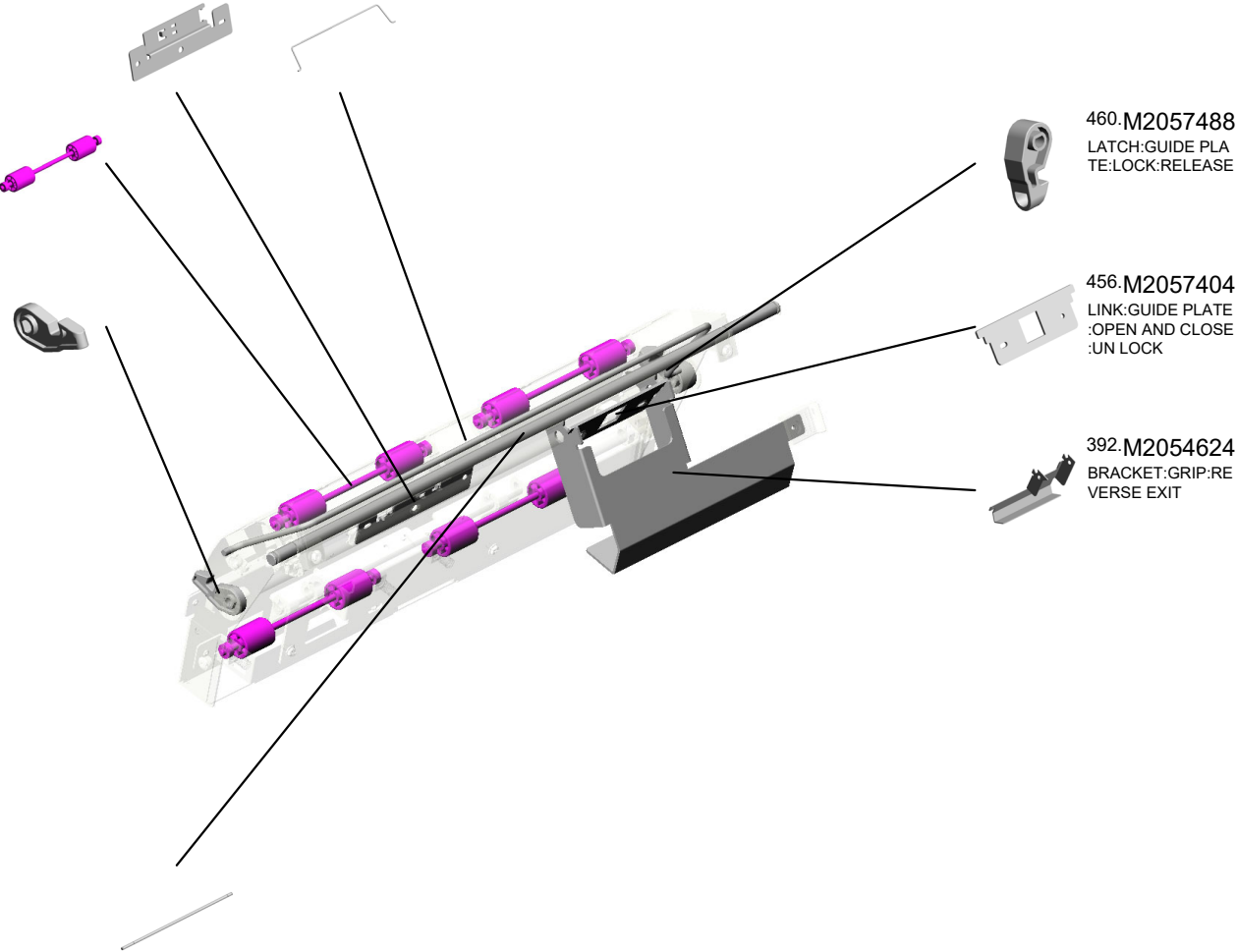
410.M2054717 BRACKET:POSITIO  
NING SENSOR:RE  
VERSE EXIT  
393.M2054626 TORSION BAR SP  
RING:REVERSE EX  
IT



378.M2054574  
GUIDE PLATE:REV  
ERSE EXIT:OPEN  
AND CLOSE:ASS'Y

468.M3791627  
(x4)  
TRANSPORT ROLL  
ER:DRIVEN

461.M2057489  
LATCH:GUIDE PLA  
TE:LOCK:RELEASE  
:SIDE



391.M2054618  
SHAFT:CONTACT  
POINT:GUIDE PLA  
TE:REVERSE EXIT

460.M2057488  
LATCH:GUIDE PLA  
TE:LOCK:RELEASE

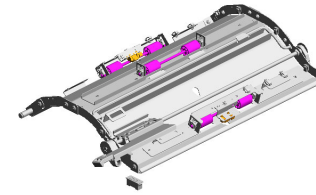
456.M2057404  
LINK:GUIDE PLATE  
:OPEN AND CLOSE  
:UN LOCK

392.M2054624  
BRACKET:GRIP:RE  
VERSE EXIT

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004\_S006  
GUIDE PLATE:DUPLEX:ENTRANCE:UPPER:ASS'Y

434.M2054789 78.AA063674 82.AA084059 432.M2054786 2.03530040N  
SHAFT:LATCH:GUI (x4) (x6) TORSION SPRING: SCREW - M3X4  
DE PLATE:DUPLEX SPRING - 8N BALL BEARING HO DUBLEX:ENTRANC E  
:ENTRANCE



386.M2054601  
GUIDE PLATE:DUP  
LEX:ENTRANCE:U  
PPER:ASS'Y

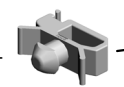
402.M2054681  
HOLDER:SENSOR:  
DUPLEX:ENTRANC  
E:NO.2



103.AW010151  
(x2)  
PHOTO REFLECTIO  
N SENSOR:PS122T  
L1-A



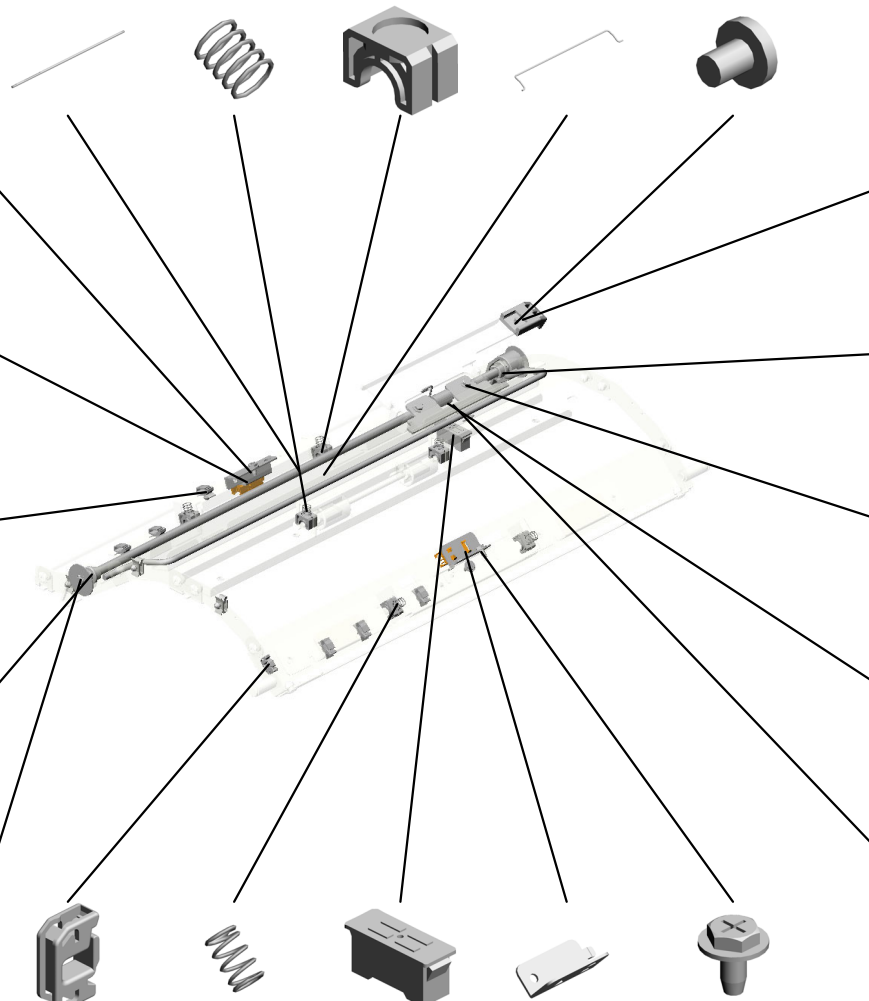
54.11050511  
(x9)  
HARNESS CLAMP -  
LWS-0306ZC



80.AA082101  
(x2)  
BUSHING - 6X10X6



35.07200040E  
(x2)  
RETAINING RING -  
M4



99.AG051141  
RELEASE LEVER



460.M2057488  
LATCH:GUIDE PLA  
TE:LOCK:RELEASE



6.03603006N  
(x2)  
SCREW - M3X6



425.M2054773  
COIL SPRING:GRIP  
:OPEN AND CLOSE  
:DUPLEX



433.M2054787  
LINK:LATCH:OPEN  
AND CLOSE



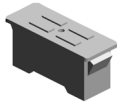
58.11050692  
CLAMP:LES-0503



77.AA063480  
(x2)  
COMPRESSION SP  
RING:TRANSPORT  
ROLLER:12.5N



100.AG070513  
MAGNET CATCH



405.M2054698  
HOLDER:SENSOR:  
DUPLEX:ENTRANC  
E



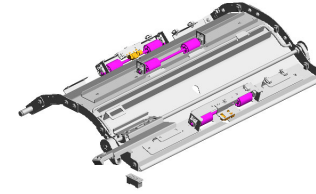
15.04513006N  
(x3)  
TAPPING SCREW -  
3X6



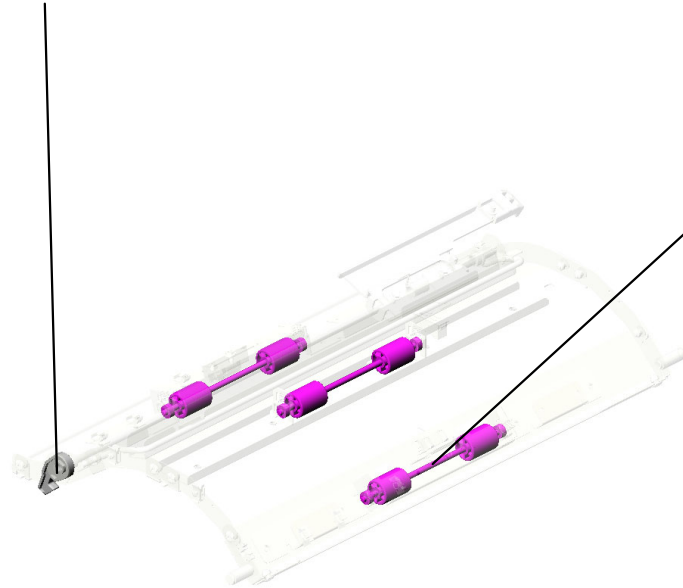
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004\_S006  
GUIDE PLATE:DUPLEX:ENTRANCE:UPPER:ASS'Y

461.M2057489  
LATCH:GUIDE PLATE:LOCK:RELEASE  
:SIDE



386.M2054601  
GUIDE PLATE:DUPLEX:ENTRANCE:UPPER:ASS'Y



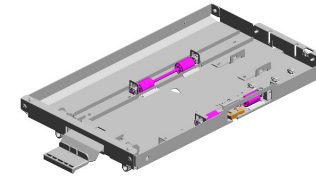
468.M3791627  
(x3)  
TRANSPORT ROLLER:DRIVEN

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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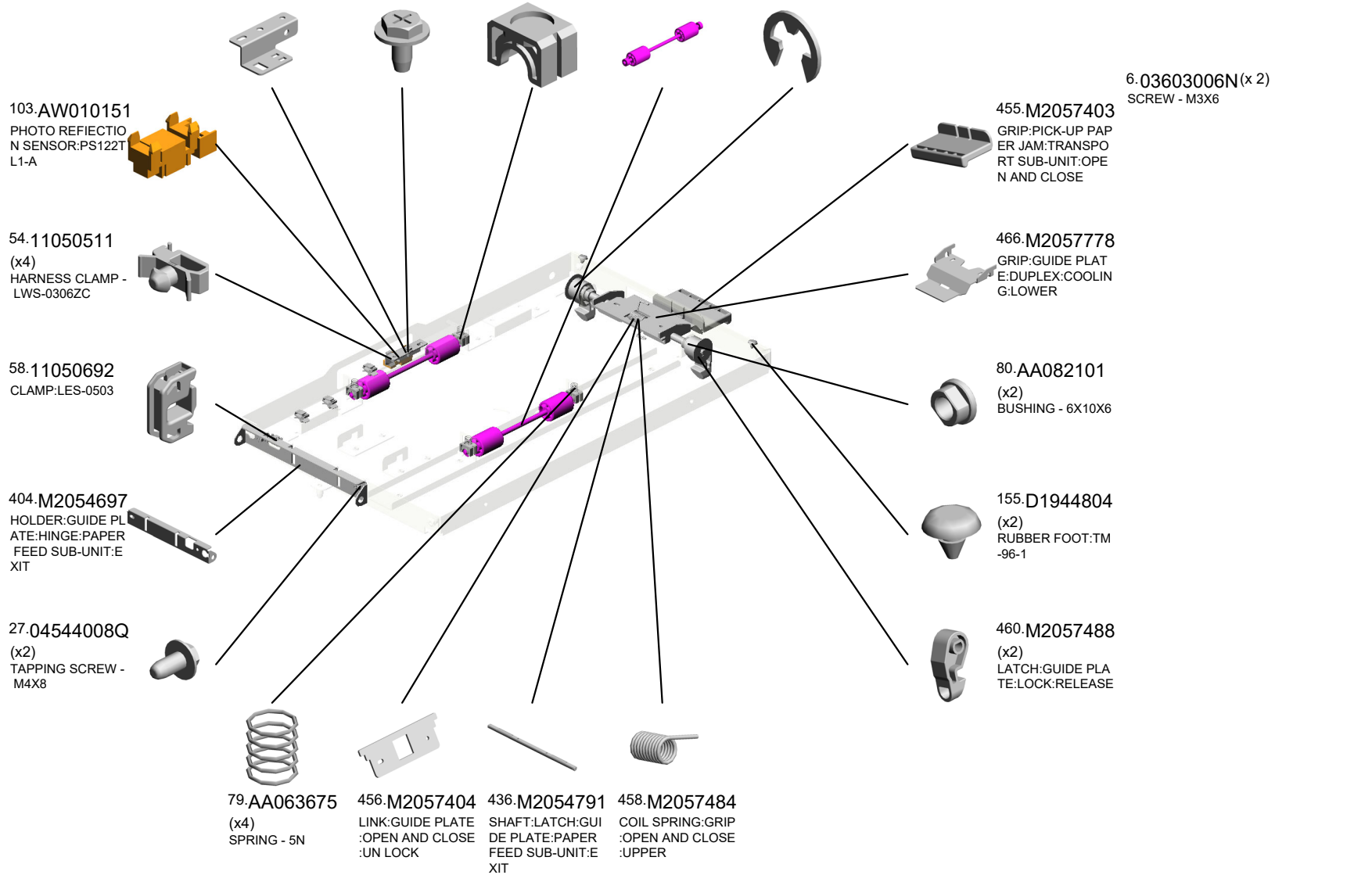


U004\_S007  
GUIDE PLATE:PAPER FEED SUB-UNIT:EXIT:UPPER:ASS'Y

402.M2054681 15.04513006N 82.AA084059 468.M3791627 35.07200040E  
 HOLDER:SENSOR: TAPPING SCREW - (x4) (x2) (x2)  
 DUPLEX:ENTRANC 3X6 BALL BEARING HO TRANSPORT ROLL RETAINING RING -  
 E:NO.2 LDER ER:DRIVEN M4



387.M2054602  
 GUIDE PLATE:PAP  
 ER FEED SUB-UNI  
 T:EXIT:UPPER:ASS  
 'Y



U004\_S008  
CAM:DECURA:UPPER:ASS'Y

6.03603006N  
(x3)  
SCREW - M3X6

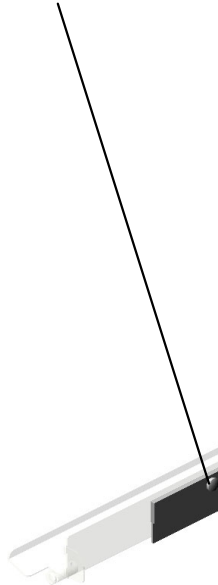


388.M2054613  
CAM:DECURA:UPP  
ER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004\_S009  
GUIDE PLATE:PAPER EXIT SUB-UNIT:EXIT:UPPER:ASS'Y

3-03530060N  
(x2)  
BIND SCREW - M3  
X6



400.M2054651  
GUIDE PLATE:PAP  
ER EXIT SUB-UNIT:  
EXIT:UPPER:ASS'Y

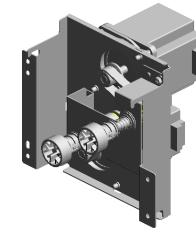
83-AA120084  
DISCHARGE BRUS  
H



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004\_S010  
DRIVE UNIT:PAPER FEED:ASS'Y

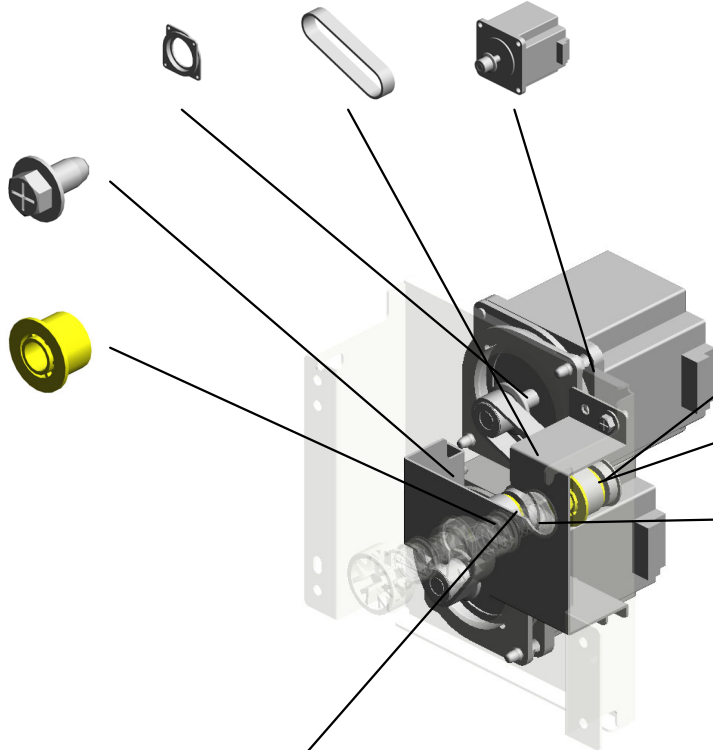
92.AA161122 (x2) MOTOR CUSHION  
 187.D7771159 (x2) TIMING BELT:80S2 M134  
 107.AX040276 (x2) STEPPER MOTOR: MM56:TRANSPORT



186.D7771168  
 [A]  
 DRIVE UNIT:PAPE  
 R FEED:ASS'Y  
 201507-02 X/O

26.04544008N  
 (x7)  
 TAPPING SCREW:  
 ROUND POINT:4X8

319.D7773126  
 (x2)  
 TIMING PULLEY:DRIVE:T25S2M



37.07200060E  
 (x4)  
 RETAINING RING - M6

45.07433808  
 (x2)  
 RADIAL BALL BEARING: DIA8XDIA16X5

1.03140080N  
 (x4)  
 PHILIPS PAN HEAD SCREW - M4X8

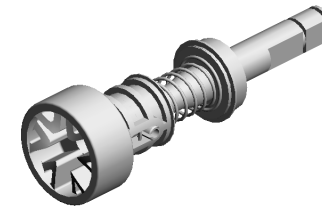
501.D7771158  
 BRACKET:TRANSPORT:DRIVE:PLATE



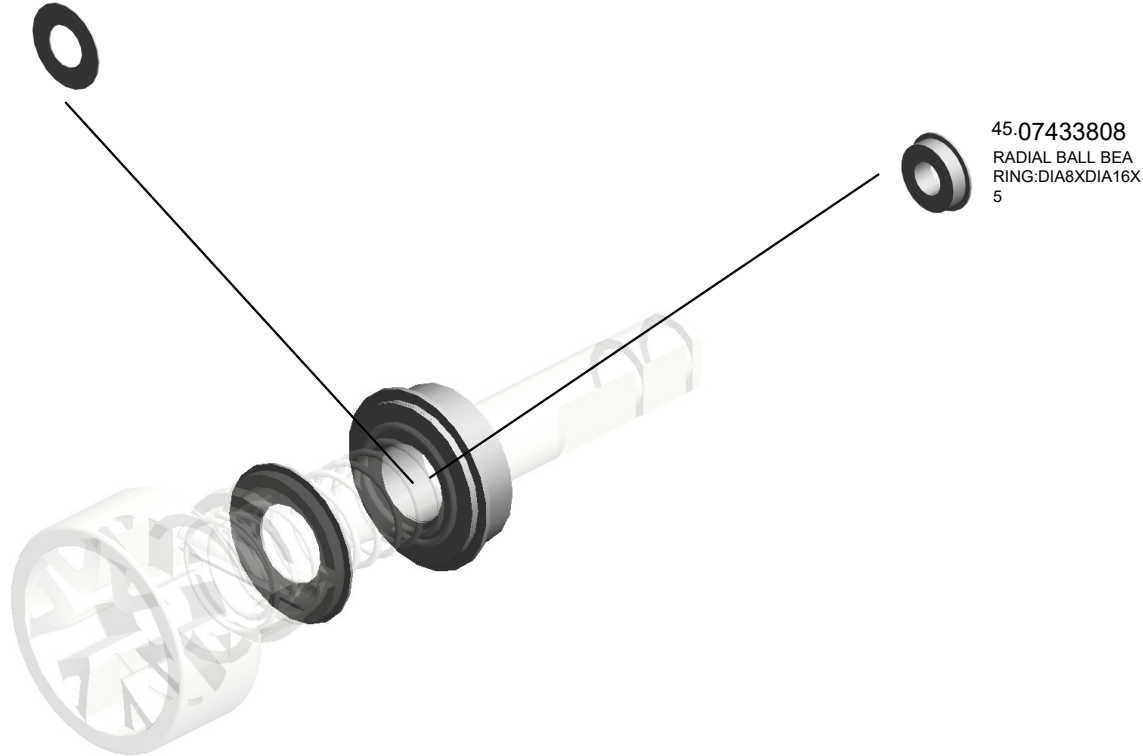
D7771155  
 [A]  
 DRIVE UNIT:PAPE  
 R FEED:ASS'Y  
 201507-02 X/O

U004\_S010\_S001  
SHAFT:PAPER FEED:DRIVE:ASS'Y

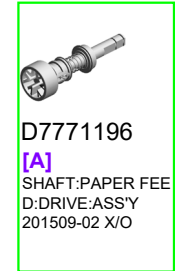
113.B1253230  
(x2)  
SPACER - 0.3



197.D7771197  
[A]  
SHAFT:PAPER FEE  
D:DRIVE:ASS'Y  
201509-02 X/O



45.07433808  
RADIAL BALL BEA  
RING:DIA8XDIA16X  
5

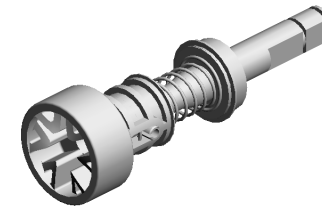


D7771196  
[A]  
SHAFT:PAPER FEE  
D:DRIVE:ASS'Y  
201509-02 X/O

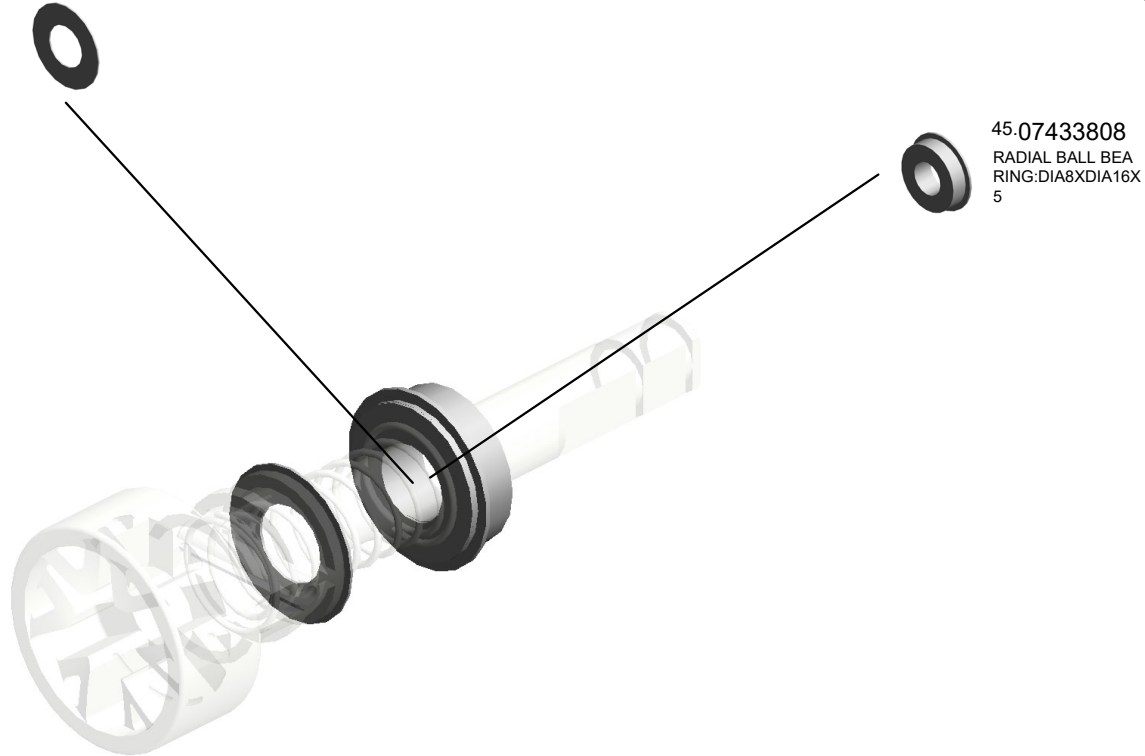
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004\_S010\_S002  
SHAFT:PAPER FEED:DRIVE:ASS'Y

113.B1253230  
(x2)  
SPACER - 0.3



197.D7771197  
[A]  
SHAFT:PAPER FEE  
D:DRIVE:ASS'Y  
201509-02 X/O



45.07433808  
RADIAL BALL BEA  
RING:DIA8XDIA16X  
5

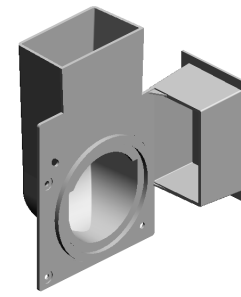
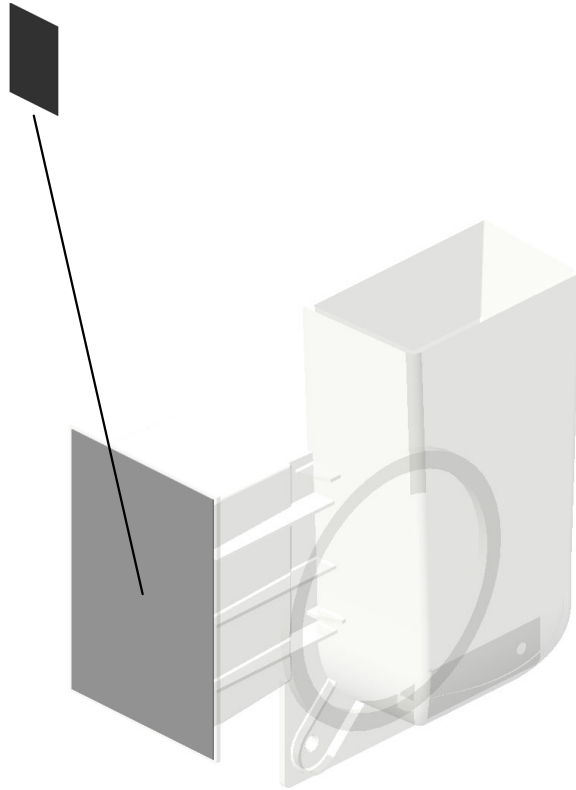


D7771196  
[A]  
SHAFT:PAPER FEE  
D:DRIVE:ASS'Y  
201509-02 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004\_S011  
DUCT:LOWER:VACUUM:ASS'Y

473.D7771172  
FILTER:VACUUM:EXHAUST

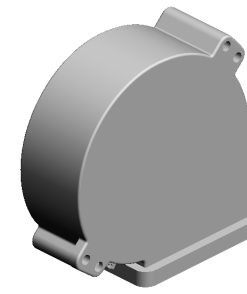
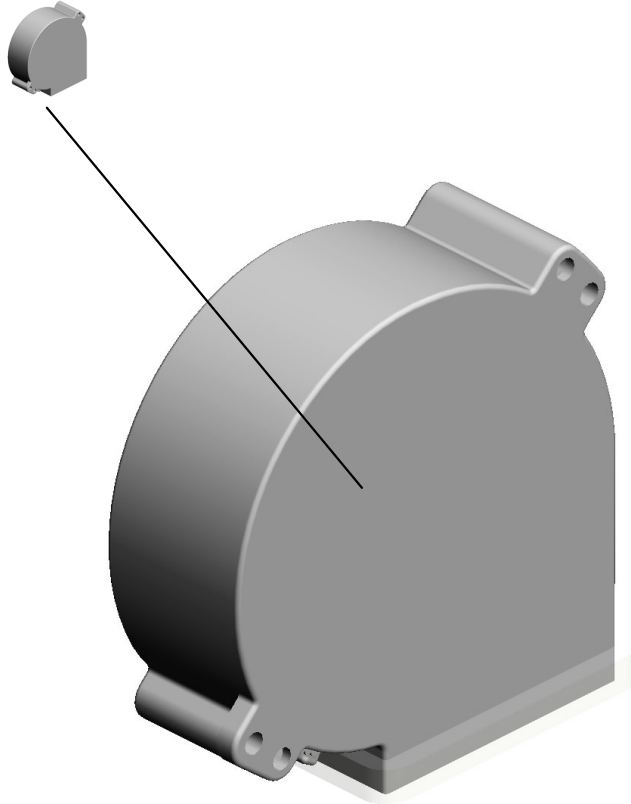


189.D7771166  
DUCT:LOWER:VACUUM:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004\_S012  
BLOWER:SEAL:ADHESION

111.AX660017  
FAN:BLOWER:DC2  
4V  
201606-10 X/O



190.D7771194  
[A]  
BLOWER:SEAL:AD  
HESION  
201611-01 X/O



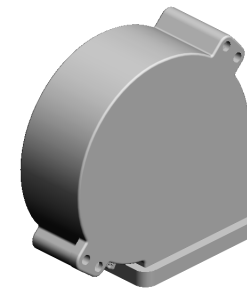
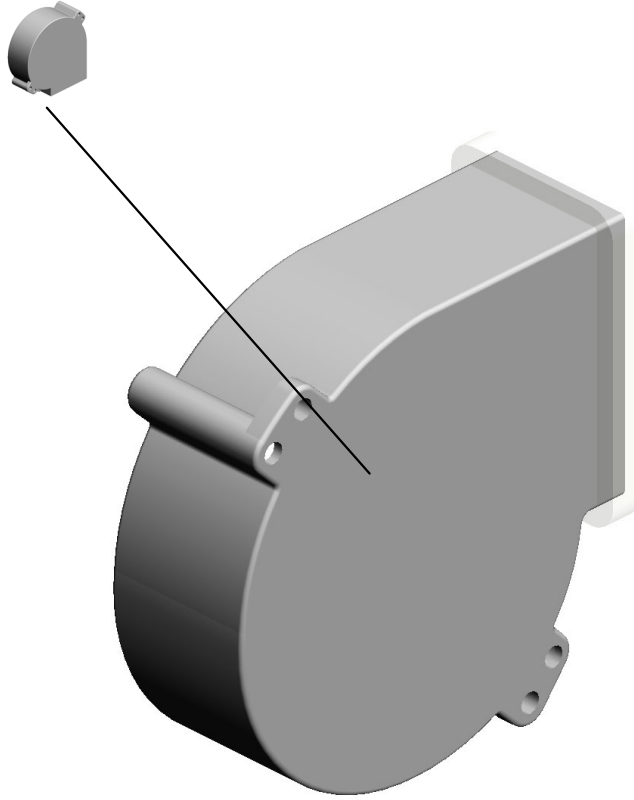
D7771170  
[A]  
BLOWER:SEAL  
201611-01 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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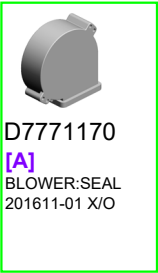


U004\_S013  
BLOWER:SEAL:ADHESION

111.AX660017  
FAN:BLOWER:DC2  
4V  
201606-10 X/O

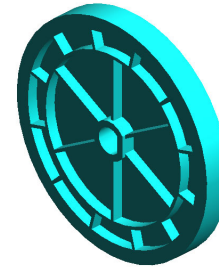
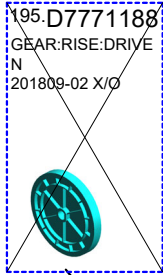


190.D7771194  
[A]  
BLOWER:SEAL:AD  
HESION  
201611-01 X/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004\_S014  
GEAR:RISE:DRIVEN:ASS'Y

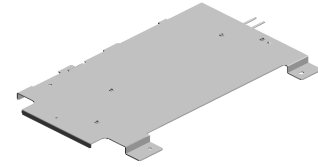
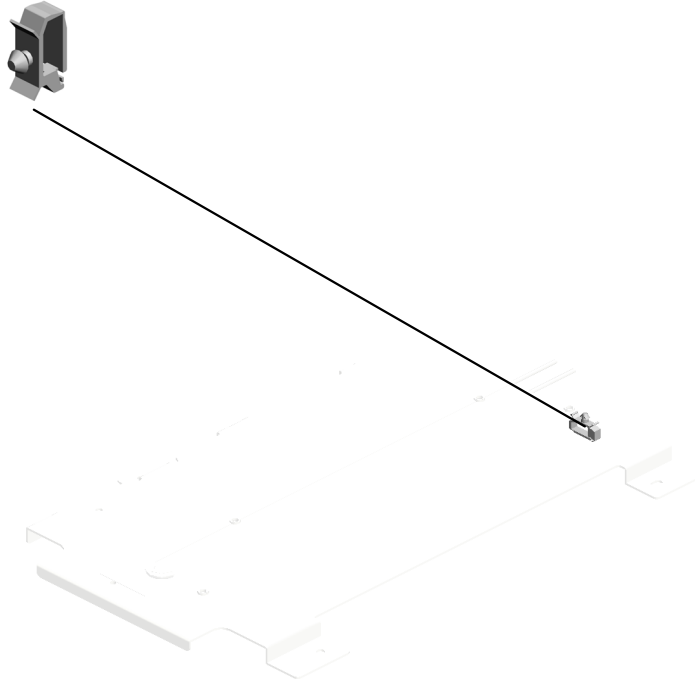


495.D7773009  
GEAR:RISE:DRIVE  
N:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004\_S015  
HEAT SINK:HEATER:LOWER:ASS'Y

55.11050516  
CLAMP



487.M2056191  
[A]  
HEAT SINK:HEATE  
R:LOWER:ASS'Y  
201707-01 O/O



B2346191  
[A]  
HEATER UNIT - LO  
WER  
201707-01 O/O

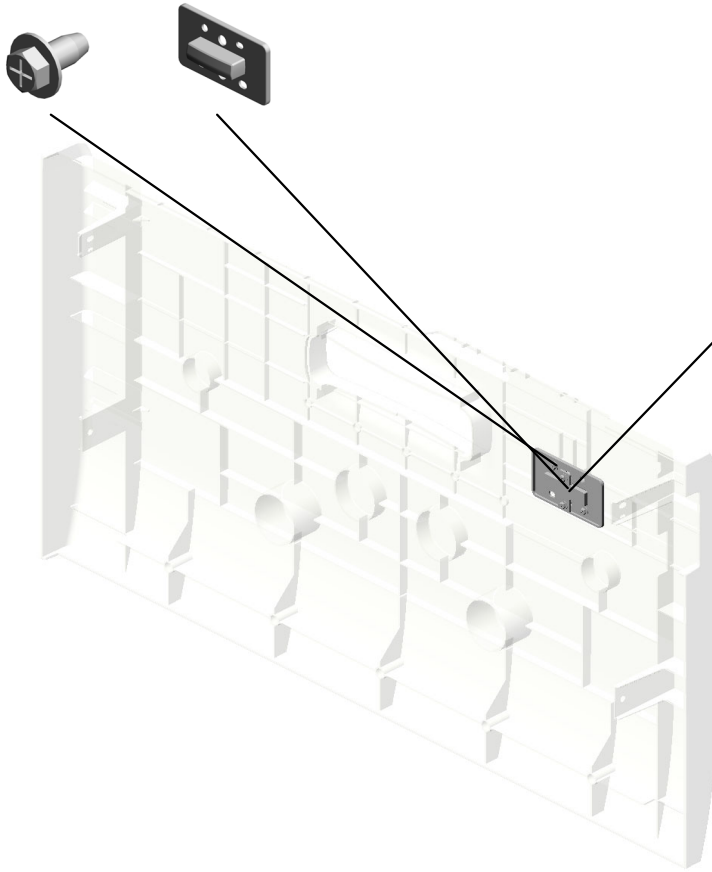
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004\_S016  
COVER:PAPER TRAY:LOWER:ASS'Y

13.04504010N 163.D5161261  
(x4) COVER:LED  
TAPPING SCREW:  
M4X10



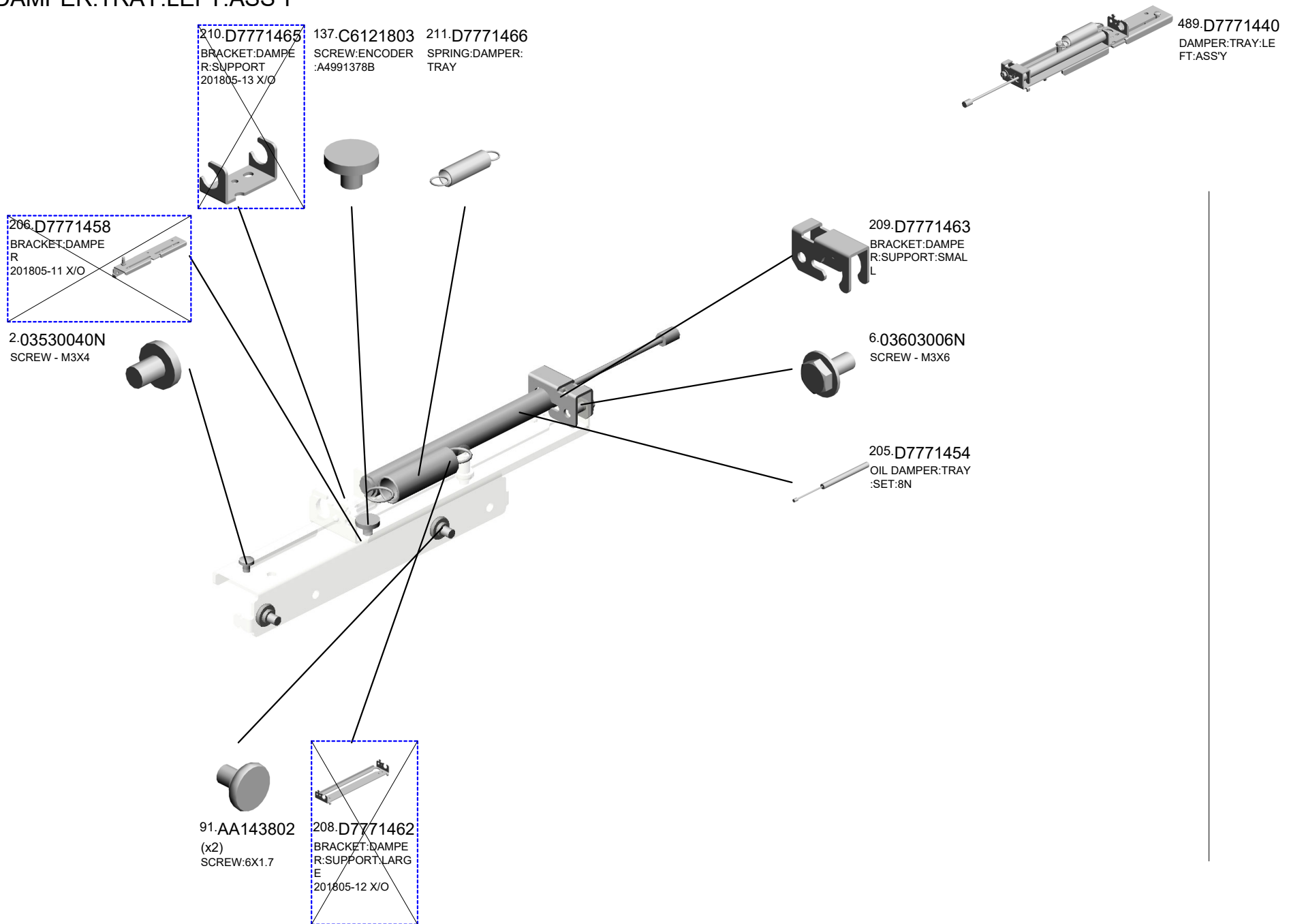
198.D7771206  
COVER:PAPER TR  
AY:LOWER:ASSY



164.D5161453  
DIFFUSION PLATE:  
LED

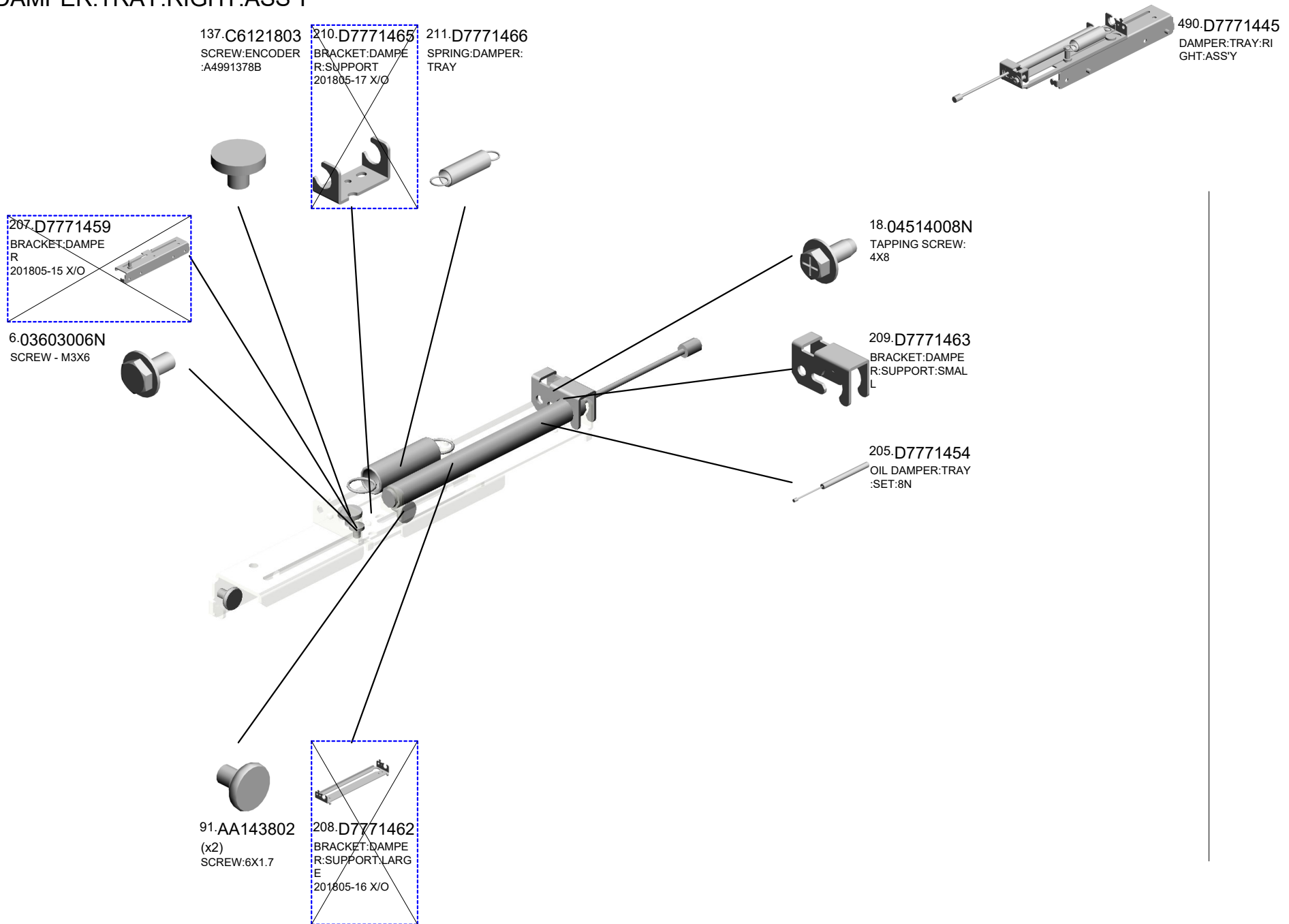
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004\_S017  
 DAMPER:TRAY:LEFT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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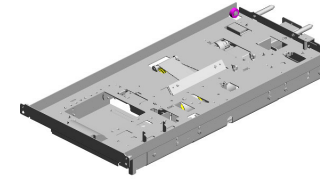
U004\_S018  
 DAMPER:TRAY:RIGHT:ASS'Y



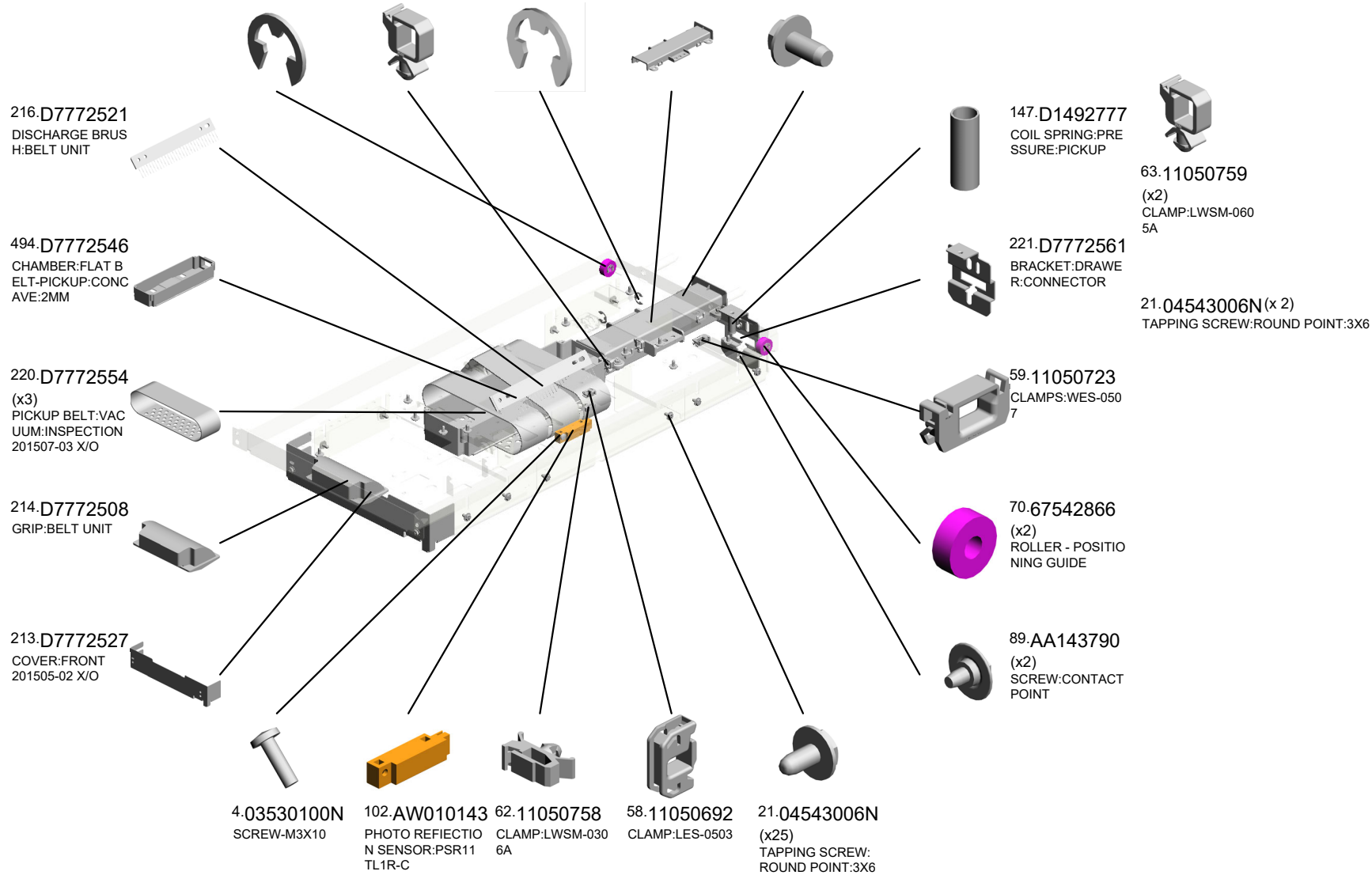
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

# U004\_S019 PAPER FEED UNIT:ASS'Y

- 35.07200040E (x4) RETAINING RING - M4
- 63.11050759 (x2) CLAMP:LWSM-060 5A
- 37.07200060E (x2) RETAINING RING - M6
- 219.D7772551 (x2) DUCT:BELT UNIT
- 12.04504008N (x4) TAPPING SCREW - M4X8



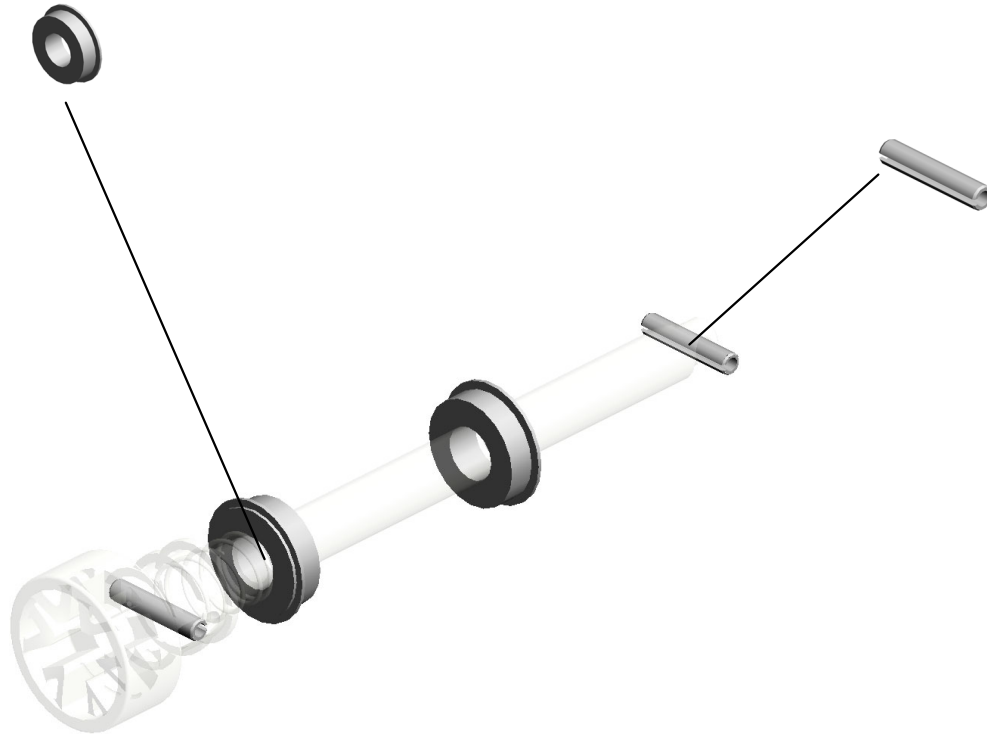
493.D7772509  
[A]  
PAPER FEED UNIT  
:ASS'Y  
201809-01 X/O



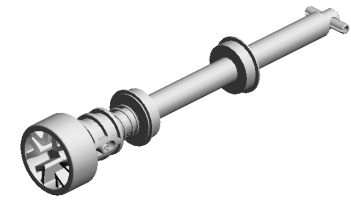
D7772500  
[A]  
PAPER FEED UNIT  
:ASS'Y  
201809-01 X/O

U004\_S019\_S001  
SHAFT:DRIVE:FLAT BELT-PICKUP:ASS'Y

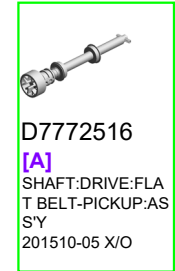
45.07433808  
(x2)  
RADIAL BALL BEA  
RING:DIA8XDIA16X  
5



470.06230160E  
(x2)  
SPRING PIN:3X16



215.D7772520  
[A]  
SHAFT:DRIVE:FLA  
T BELT-PICKUP:AS  
S'Y  
201510-05 X/O



D7772516  
[A]  
SHAFT:DRIVE:FLA  
T BELT-PICKUP:AS  
S'Y  
201510-05 X/O

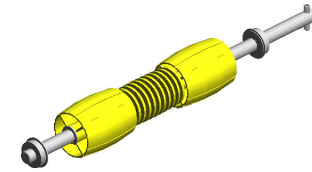
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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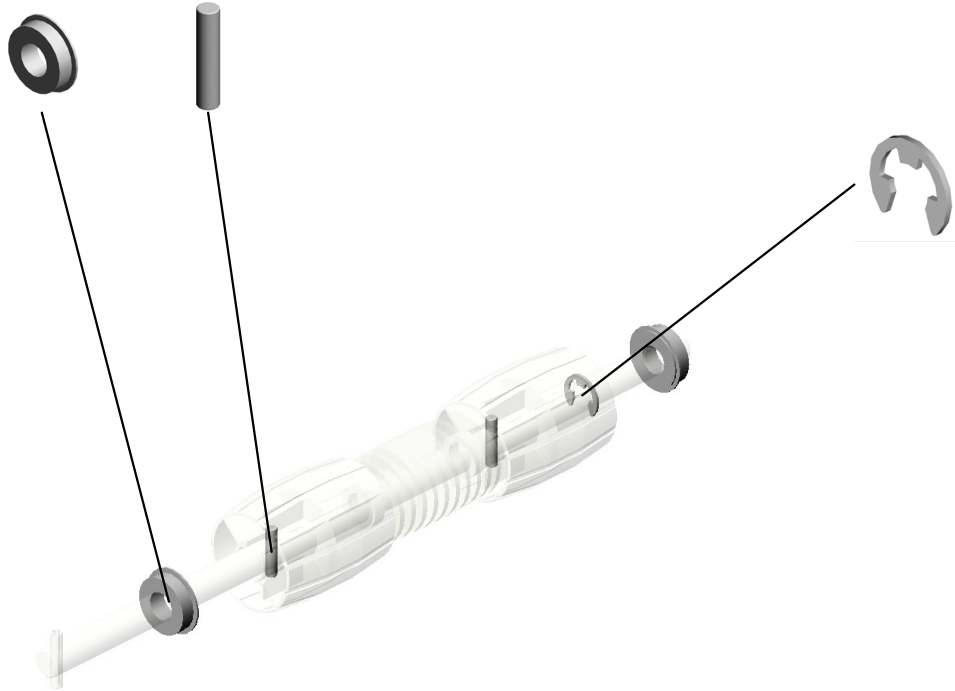
U004\_S019\_S002

PULLEY:FLAT BELT-PICKUP:DRIVE:ASS'Y

45.07433808 28.06330140G  
(x2) (x2)  
RADIAL BALL BEA PARALLEL PIN - 3X  
RING: DIA8XDIA16X 14  
5



217.D7772531  
PULLEY:FLAT BEL  
T-PICKUP:DRIVE:A  
SS'Y



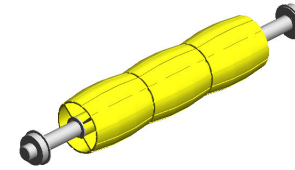
37.07200060E (x 2)  
RETAINING RING - M6  
37.07200060E  
RETAINING RING -  
M6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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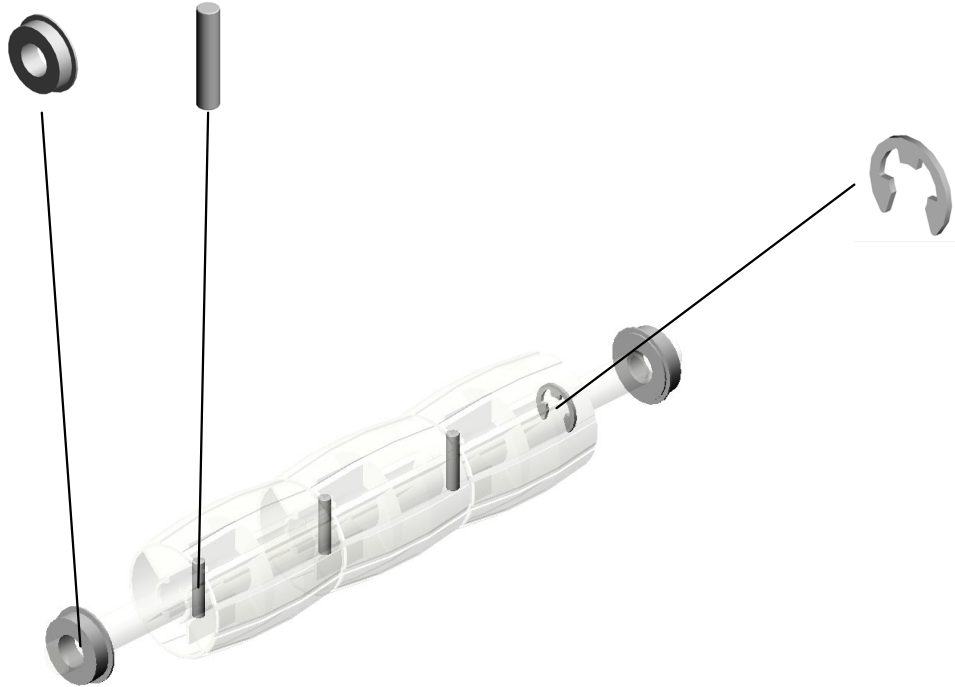
U004\_S019\_S003

PULLEY:FLAT BELT-PICKUP:DRIVEN:ASS'Y

45.07433808 28.06330140G  
(x2) (x3)  
RADIAL BALL BEA PARALLEL PIN - 3X  
RING:DIA8XDIA16X 14  
5



218.D7772536  
PULLEY:FLAT BEL  
T-PICKUP:DRIVEN:  
ASS'Y

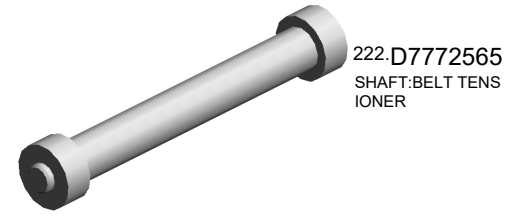
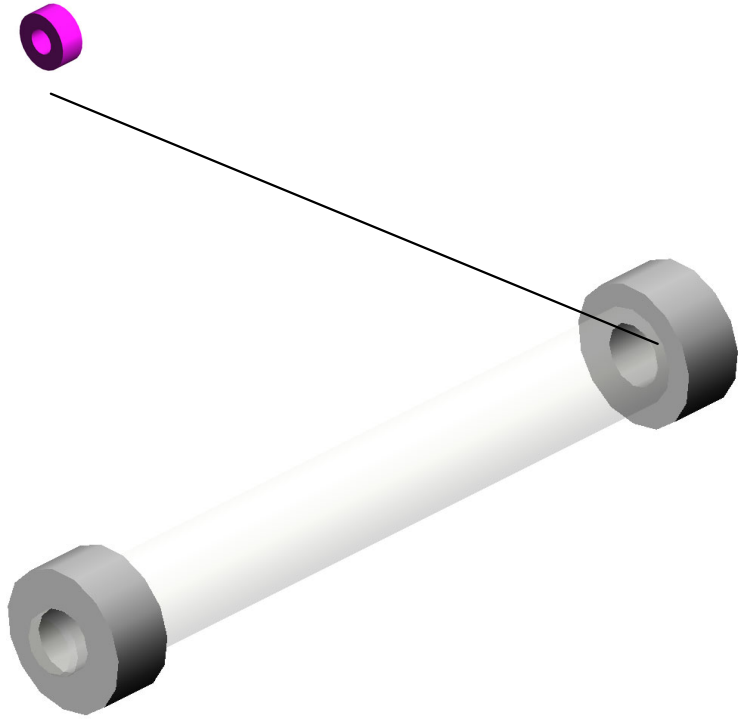


37.07200060E (x 2)  
RETAINING RING - M6  
37.07200060E  
RETAINING RING -  
M6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004\_S019\_S004  
SHAFT:BELT TENSIONER

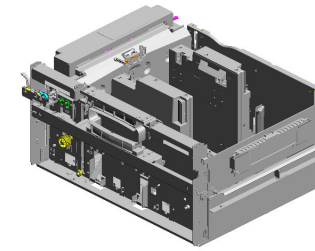
42.07403804  
(x2)  
BALL BEARING:DIA  
4XDIA9X4



222.D7772565  
SHAFT:BELT TENS  
IONER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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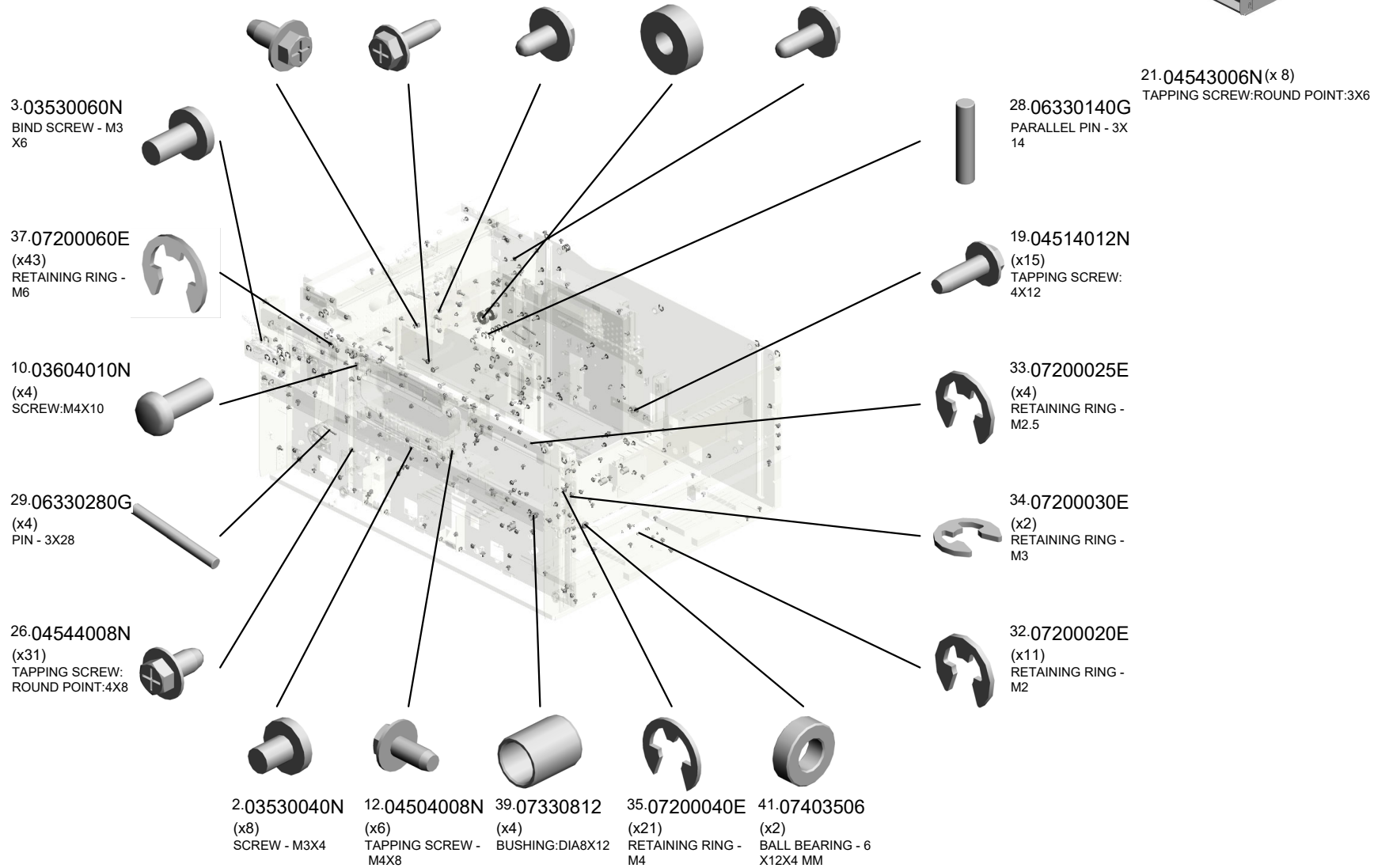
# U004\_S020 PAPER TRAY:ASS'Y



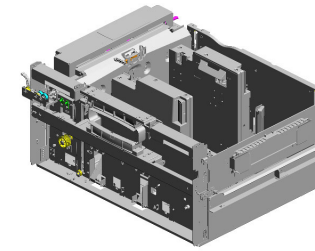
499.M2052496

[A]  
PAPER TRAY:ASS'  
Y  
202005-02 X/O

14.04504012N (x2) TAPPING SCREW: 4X12  
 16.04513010N (x8) TAPPING SCREW: 3X10  
 21.04543006N (x204) TAPPING SCREW: ROUND POINT:3X6  
 40.07403008 (x2) BALL BEARING - 8 X22X7  
 23.04543008Q (x4) TAPPING SCREW: 3X8



U004\_S020  
PAPER TRAY:ASS'Y



499.M2052496

[A]  
PAPER TRAY:ASS'  
Y  
202005-02 X/O

- 82.AA084059 (x2) BALL BEARING HO LDER
- 58.11050692 CLAMP:LES-0503
- 61.11050725 (x2) CLAMPS:WES-1117
- 51.11034749 CONNECTOR:39P-RWZV-K4GG-P2(LF)(SN)
- 52.11035448 CONNECTOR:23P-RWZV-K4GG-P6(LF)(SN)

93.AB011478  
GEAR - 18Z



66.52062686  
(x3)  
SNAP RING



76.AA063204  
COMPRESSION SP  
RING



85.AA143139  
SHOULDER SCRE  
W - PRESSURE AR  
M



73.AA043318  
TIMING BELT - 40S  
3M144



- 62.11050758 (x23) CLAMP:LWSM-0306A
- 65.11050763 (x5) CLAMP:LWS-1211A
- 88.AA143718 (x8) STEPPED SCREW - M4
- 63.11050759 (x2) CLAMP:LWSM-0605A
- 64.11050760 (x58) CLAMP:LWSM-0511A

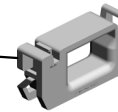
46.07433912  
(x2)  
RADIAL BALL BEA  
RING:DIA12XDIA24  
X6



45.07433808  
(x4)  
RADIAL BALL BEA  
RING:DIA8XDIA16X  
5



59.11050723  
(x22)  
CLAMPS:WES-050  
7



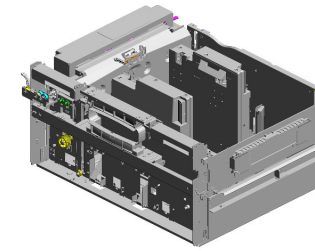
68.54462560  
CUSHION - PAPER  
TRAY



44.07403903  
(x6)  
BALL BEARING:DIA  
3XDIA8X4



# U004\_S020 PAPER TRAY:ASS'Y



499.M2052496

[A]  
PAPER TRAY:ASS'  
Y  
202005-02 X/O

- 138.D0461165 (x4) SPACER:DIA8XDIA 14X2.2
- 113.B1253230 SPACER - 0.3
- 98.AF022167 TRANSPORT ROLLER - DRIVEN
- 103.AW010151 (x3) PHOTO REFLECTIVE SENSOR:PS122T L1-A
- 105.AW020198 PHOTOINTERRUPTOR:LG2A14NL1

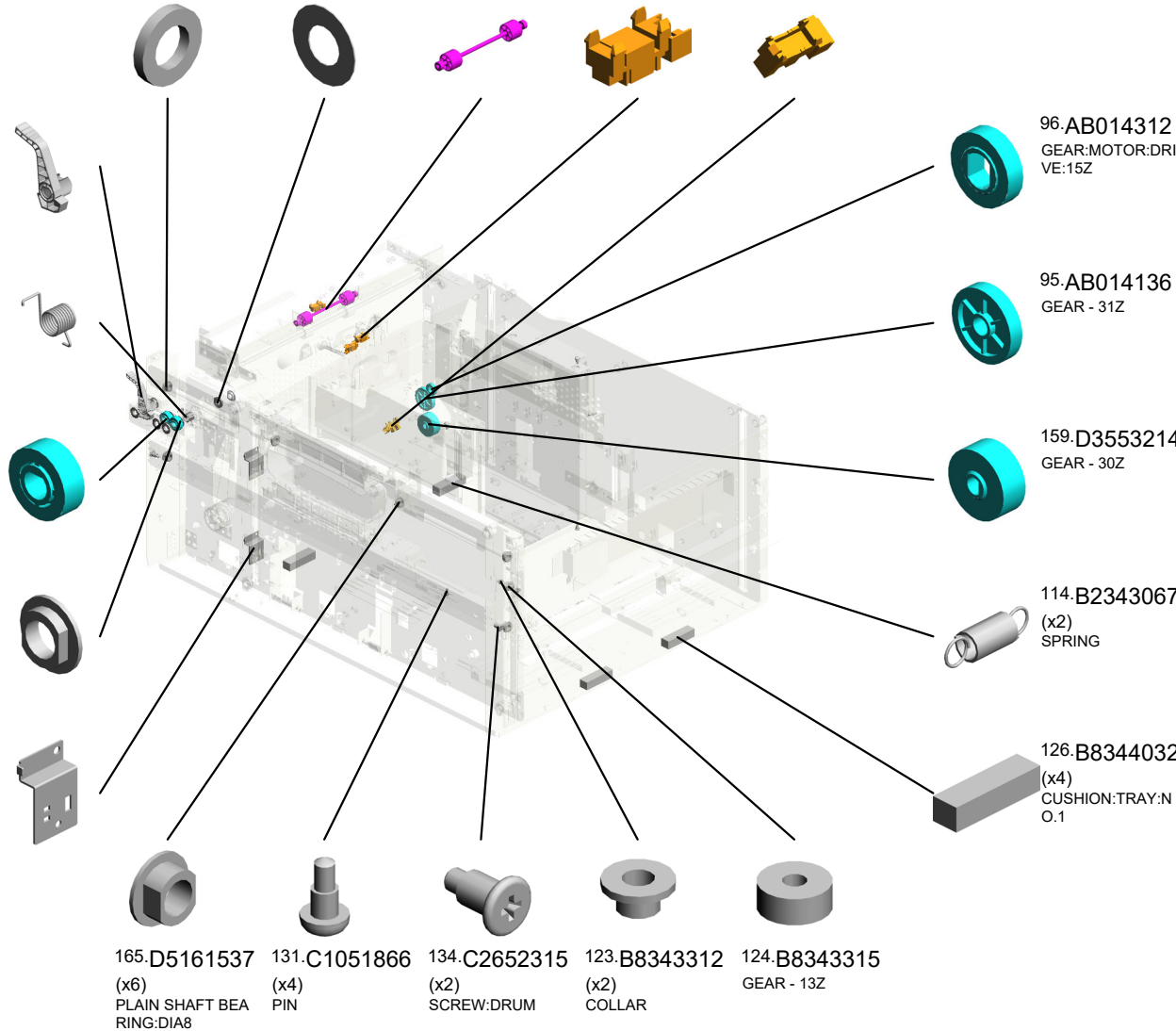
157.D3502563  
KNOB:MISFEED REMOVAL

158.D3504837  
TORSION SPRING: KNOB:MISFEED REMOVAL

94.AB013421  
(x2)  
GEAR - 18Z

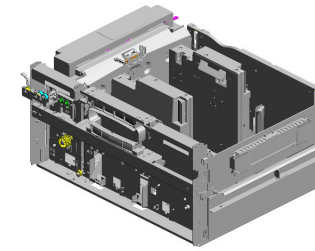
135.C2693566  
(x8)  
BUSHING:MM8:PRESSURE:DRIVE

128.B8352727  
(x2)  
PAPER FEED SENSOR BRACKET

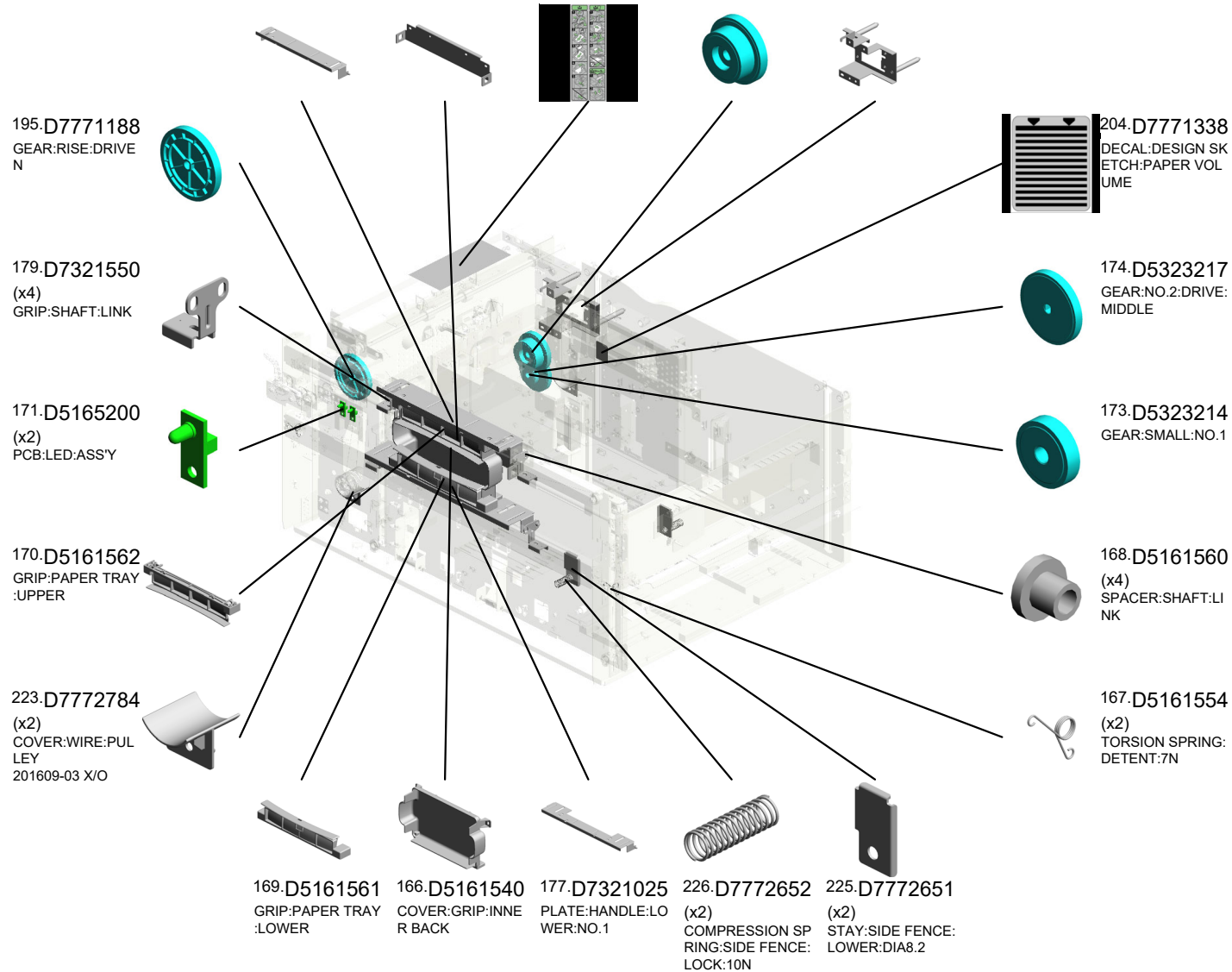


U004\_S020  
PAPER TRAY:ASS'Y

176.D7321023 PLATE:HANDLE:UPPER:NO.1  
 178.D7321533 STAY:CONTACT POINT:INNER BACK  
 199.D7771331 DECAL:PAPER:SUPLY  
 175.D5324547 GEAR:NO.4:MIDDLE  
 224.D7772645 BRACKET:DRAWER:TRAY:CAVITY

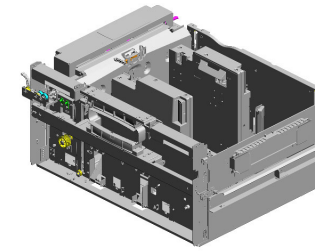


499.M2052496  
 [A]  
 PAPER TRAY:ASS'Y  
 202005-02 X/O





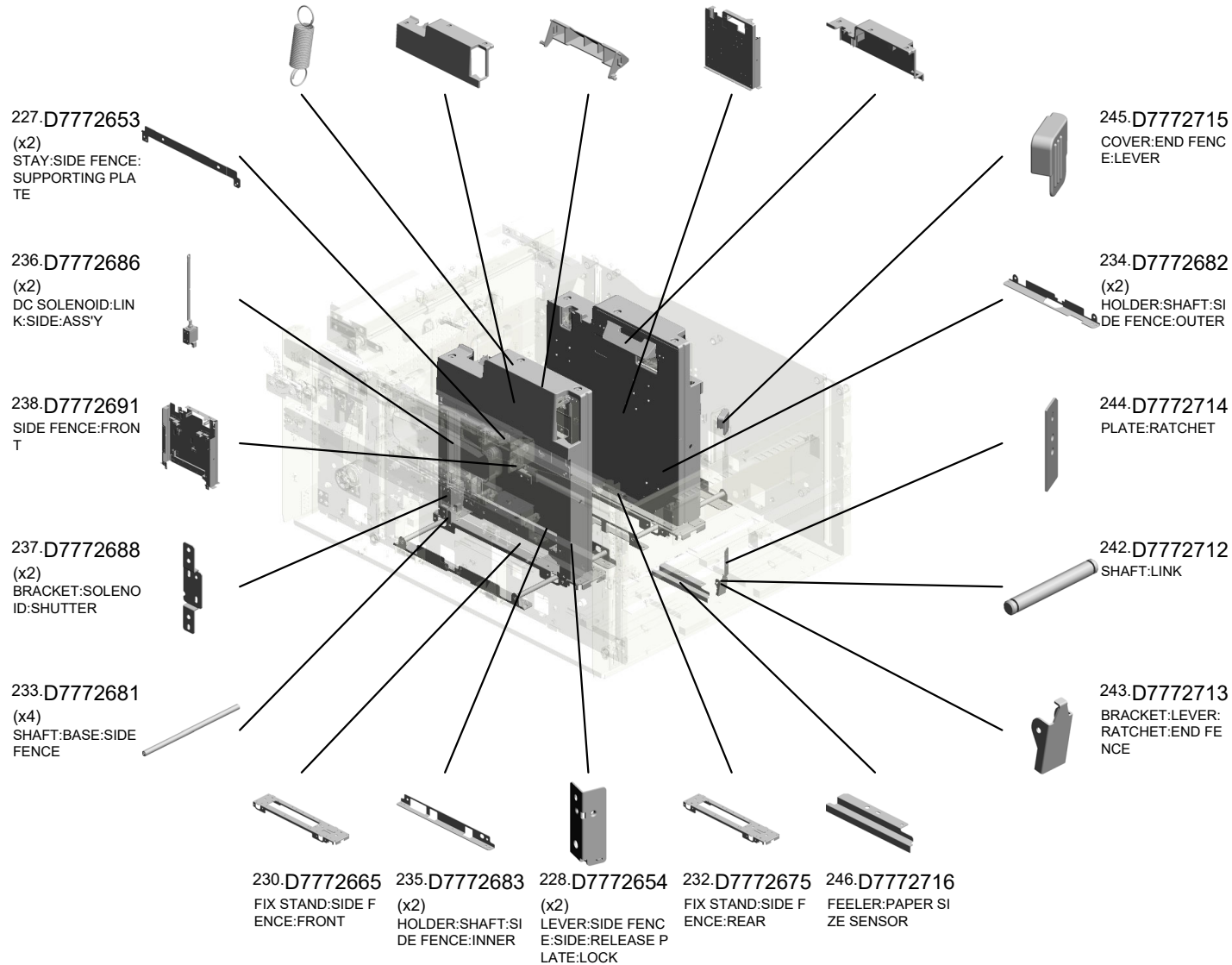
U004\_S020  
PAPER TRAY:ASS'Y



499.M2052496

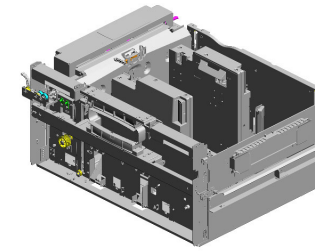
[A]  
PAPER TRAY:ASS'  
Y  
202005-02 X/O

- 241.D7772698 (x4) COIL SPRING:PLATE:PAPER:SIDE FENCE:0.8N
- 229.D7772663 COVER:SIDE FENCE:FRONT
- 240.D7772659 (x2) PLATE:PAPER:GUIDE:SIDE FENCE 201603-01 O/O
- 239.D7772693 SIDE FENCE:REAR
- 231.D7772673 COVER:SIDE FENCE:REAR





U004\_S020  
PAPER TRAY:ASS'Y



499.M2052496

[A]  
PAPER TRAY:ASS'  
Y  
202005-02 X/O

268.D7772817 (x2) SHAFT:LINK:SHORT  
274.D7772832 BRACKET:GEAR:COUPLING  
263.D7772790 (x2) PLATE:AUXILIARY:SMALL  
256.D7772749 FIX STAND:END FENCE  
255.D7772747 SUPPORTER:END FENCE:FRONT

275.D7772834  
SHAFT:GEAR:COUPLING

272.D7772828  
SHAFT:MISFEED REMOVAL:NO.1

273.D7772829  
BRACKET:MISFEED REMOVAL

271.D7772827  
SHAFT:MISFEED REMOVAL:NO.2

267.D7772814  
PLATE:LED

254.D7772743 SUPPORTER:END FENCE:REAR  
253.D7772741 GUIDE ROD:END FENCE  
269.D7772824 (x2) PLATE:LINK  
247.D7772717 SHAFT:END FENCE:UPPER  
249.D7772719 BASE:PLATE:END FENCE

251.D7772735  
PLATE:AUXILIARY:SMALL:ADHESION

252.D7772738  
COMPRESSION SPRING:END FENCE:LOCK

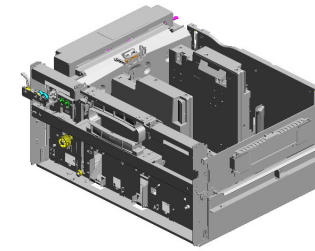
248.D7772718  
LEVER:END FENCE

262.D7772782 (x8)  
PAWL:TRAY BOTTOM PLATE:AUXILIARY:LARGE

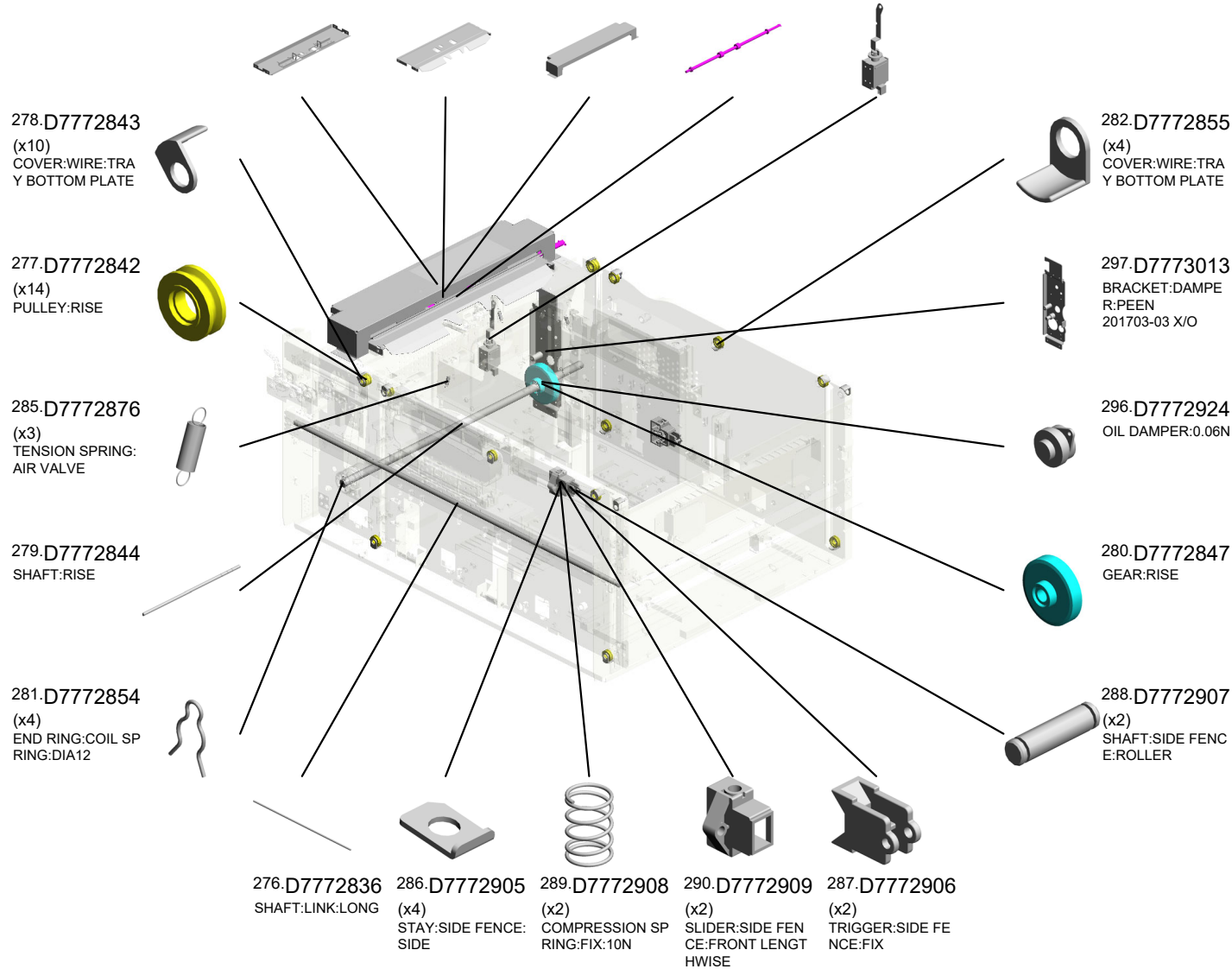
264.D7772794  
STAY:END FENCE

U004\_S020  
PAPER TRAY:ASS'Y

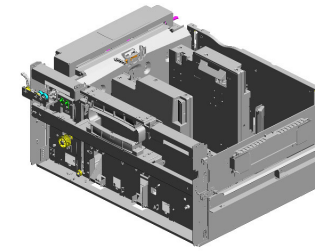
292.D7772914 293.D7772918 295.D7772923 291.D7772913 284.D7772875  
 GUIDE PLATE:TRANSPORT SUB-UNIT:TRAY:UPPER GUIDE PLATE:TRANSPORT SUB-UNIT:TRAY:LOWER COVER:TRANSPORT SUB-UNIT:TRAY TRANSPORT ROLLER:GRIP DC SOLENOID:FRONT



499.M2052496  
 [A]  
 PAPER TRAY:ASS'Y  
 202005-02 X/O



U004\_S020  
PAPER TRAY:ASS'Y



499.M2052496

[A]  
PAPER TRAY:ASS'  
Y  
202005-02 X/O

- 320.D7773529 (x2) COMPRESSION SPRING:TRANSPORT:15N
- 301.D7772955 FEELER:PAPER VOLUME SENSOR
- 300.D7772954 SHAFT:GEAR:OUTPUT
- 298.D7773018 BRACKET:GEAR:PEEN 201703-04 X/O
- 299.D7772951 SHAFT:GEAR:INPUT

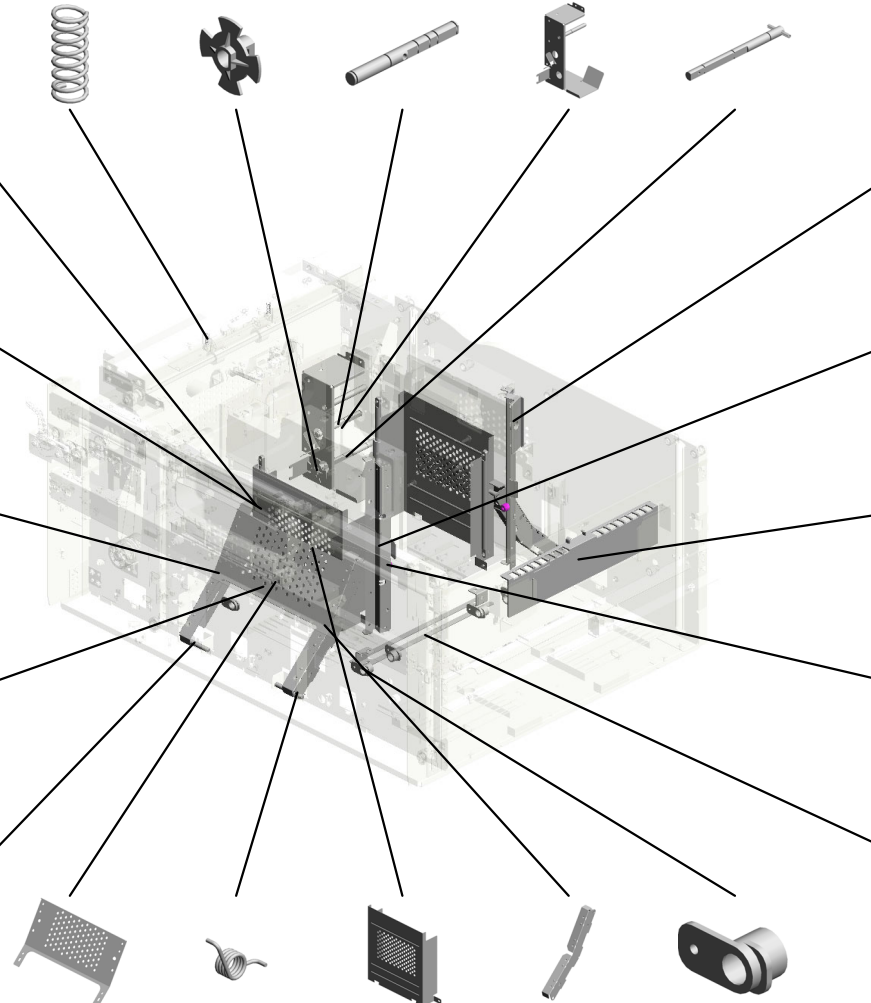
309.D7772976 (x2) SLIDER:SIDE FENCE:DRIVEN:LENGTHWISE

315.D7772987 (x4) SHAFT:SIDE FENCE:LENGTHWISE

308.D7772973 (x2) LINK:SIDE FENCE:MAIN

302.D7772966 (x4) SLIDER:SIDE FENCE:SUB

317.D7772989 (x4) SHAFT:SIDE FENCE:CONTACT POINT



312.D7772979 COVER:SIDE FENCE:LOCK:REAR

311.D7772978 (x2) LEVER:SIDE FENCE:SIDE

318.D7772996 END FENCE:TAB

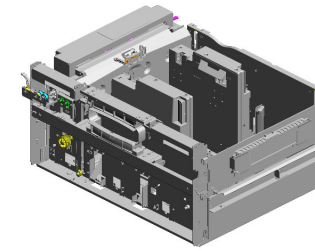
322.G0606035 (x2) DETENT ROLLER

304.D7772968 (x2) RACK:SIDE FENCE

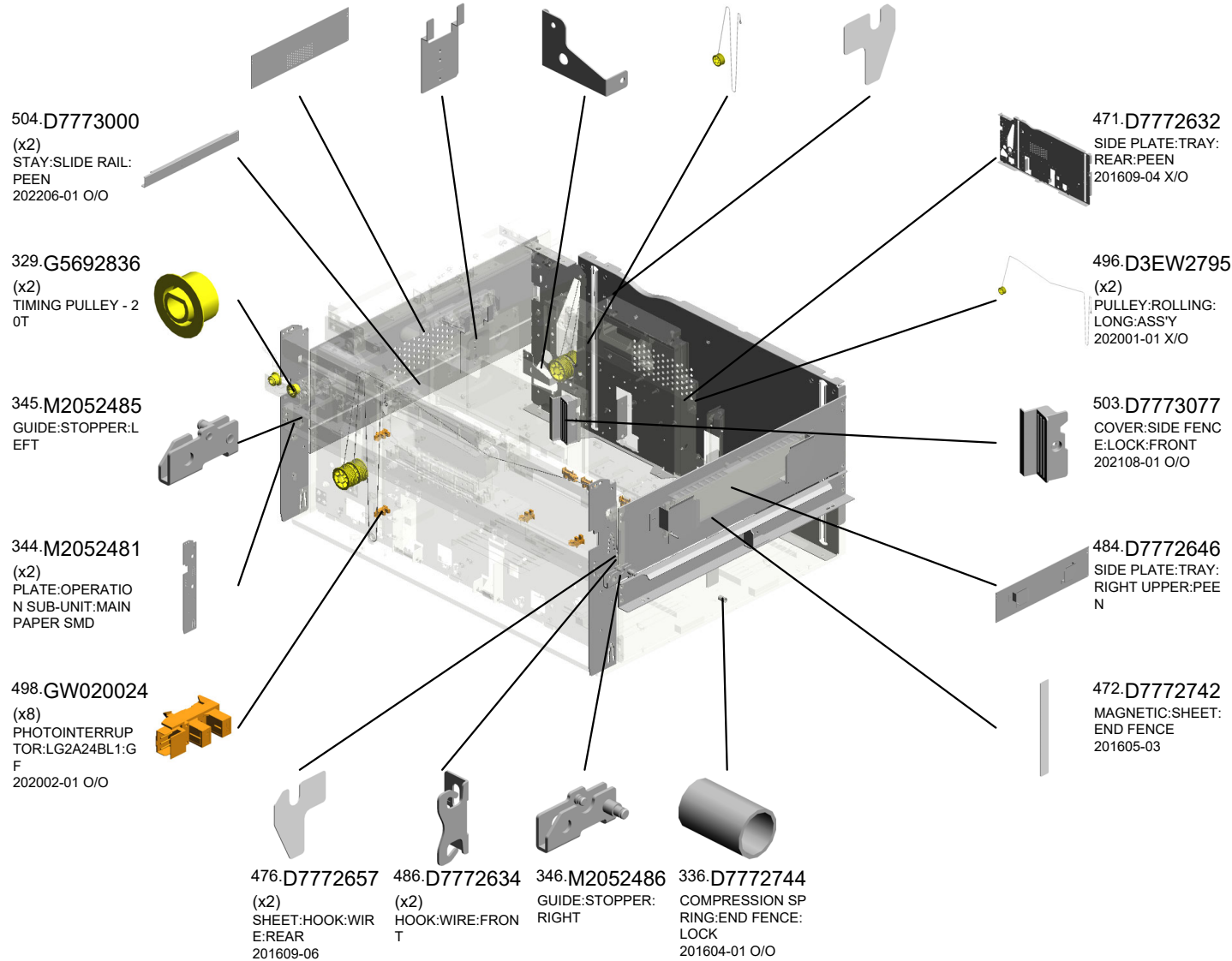
- 306.D7772971 (x2) PLATE:LINK:SIDE:LOCK
- 305.D7772969 (x2) TORSION SPRING:SIDE FENCE
- 316.D7772988 (x2) GUARD:BLOWER
- 307.D7772972 (x2) LINK:SIDE FENCE:SUB
- 303.D7772967 (x4) SLIDER:SIDE FENCE:MAIN

U004\_S020  
PAPER TRAY:ASS'Y

- 483.D7772639 SIDE PLATE:TRAY: LEFT UPPER
- 488.D7772636 ADJUSTING PLATE :DRUM STAY:UPPER
- 485.D7773020 BRACKET:DAMPER:GEAR:PLATE 201703-05
- 497.D3EW2796 (x2) PULLEY:ROLLING: SHORT:ASS'Y 202001-02 X/O
- 475.D7772655 (x2) SHEET:HOOK:WIRE:FRONT 201609-05

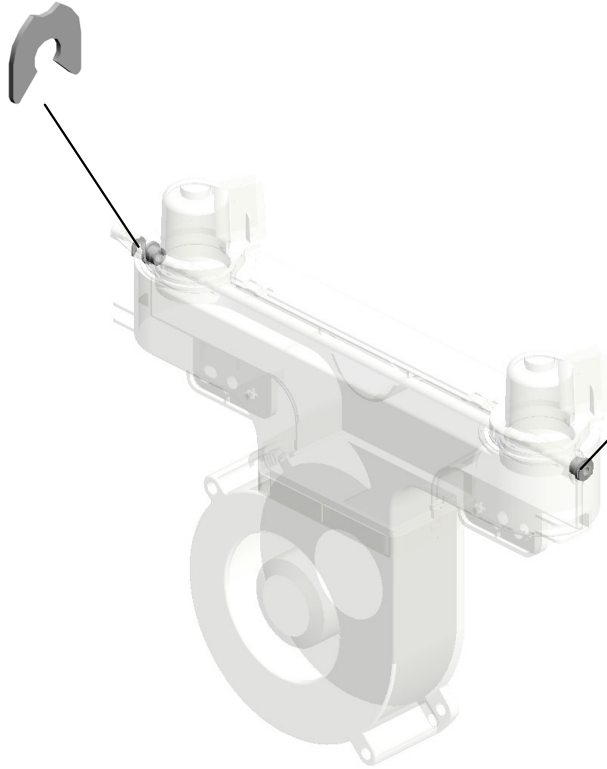


- 499.M2052496 [A] PAPER TRAY:ASS'Y 202005-02 X/O

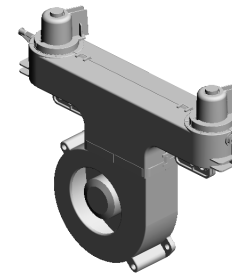


U004\_S020\_S001  
DUCT:SIDE:BLOWER:SUB-ASS'Y

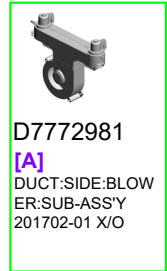
48.08050100  
(x2)  
RETAINING RING -  
M2.5



67.53241658  
(x2)  
BUSHING- 4X8X4.5  
MM



313.D7772571  
[A]  
DUCT:SIDE:BLOW  
ER:SUB-ASS'Y  
201702-01 X/O

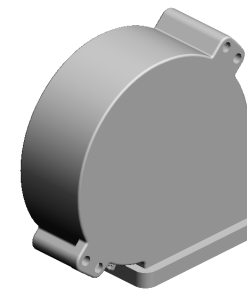
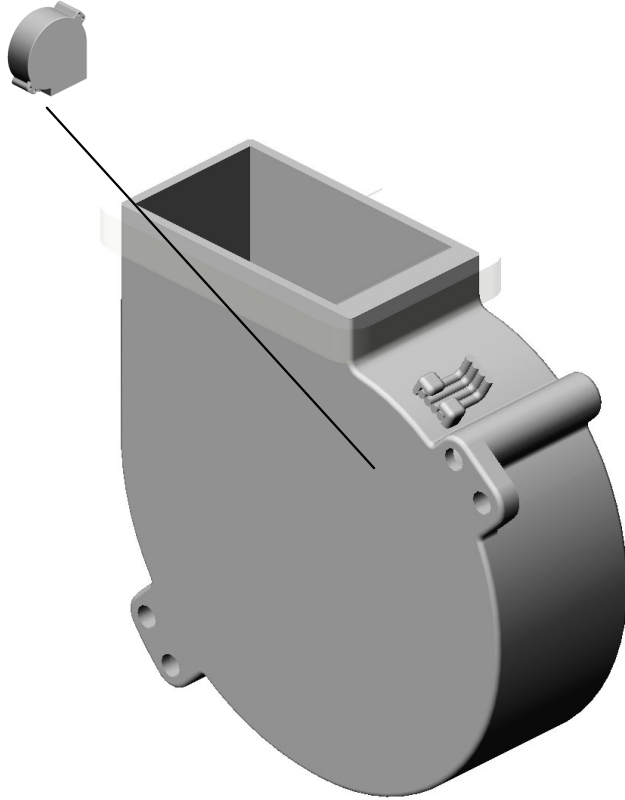


D7772981  
[A]  
DUCT:SIDE:BLOW  
ER:SUB-ASS'Y  
201702-01 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004\_S020\_S001\_S001  
BLOWER:SEAL

111.AX660017  
FAN:BLOWER:DC2  
4V  
201606-10 X/O

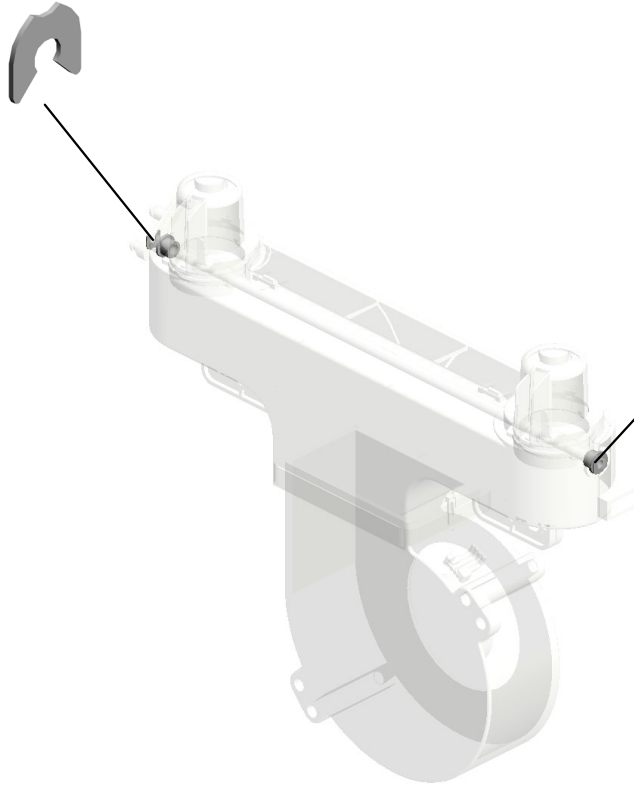


190.D7771170  
BLOWER:SEAL

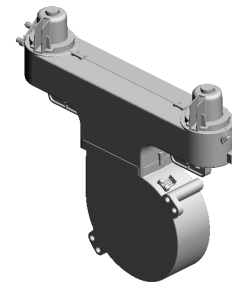
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004\_S020\_S002  
DUCT:SIDE:BLOWER:REAR:ASS'Y

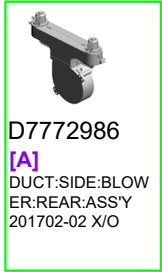
48.08050100  
(x2)  
RETAINING RING -  
M2.5



67.53241658  
(x2)  
BUSHING- 4X8X4.5  
MM



314.D7772576  
[A]  
DUCT:SIDE:BLOW  
ER:REAR:ASS'Y  
201702-02 X/O

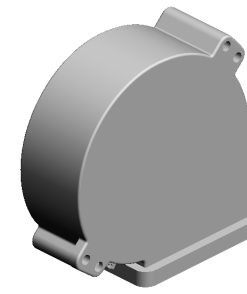
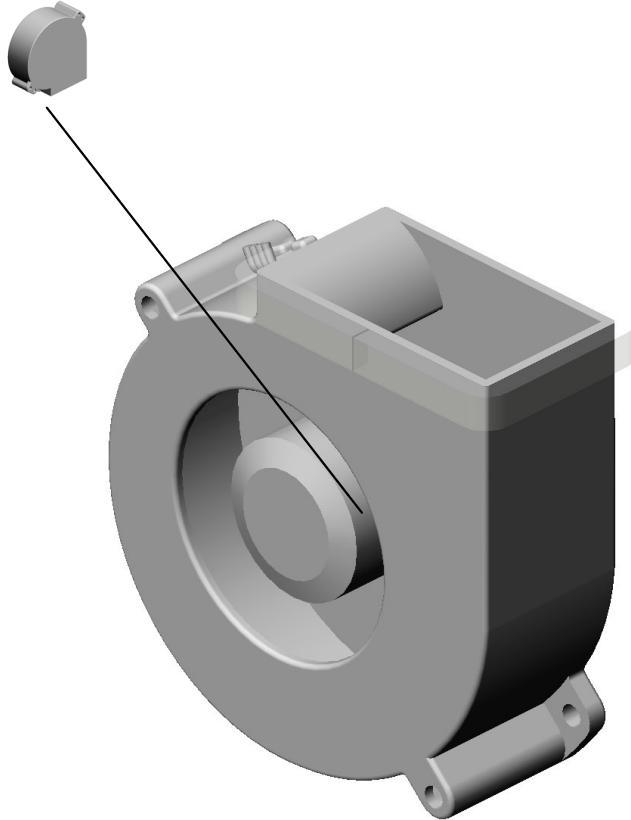


D7772986  
[A]  
DUCT:SIDE:BLOW  
ER:REAR:ASS'Y  
201702-02 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004\_S020\_S002\_S001  
BLOWER:SEAL

111.AX660017  
FAN:BLOWER:DC2  
4V  
201606-10 X/O



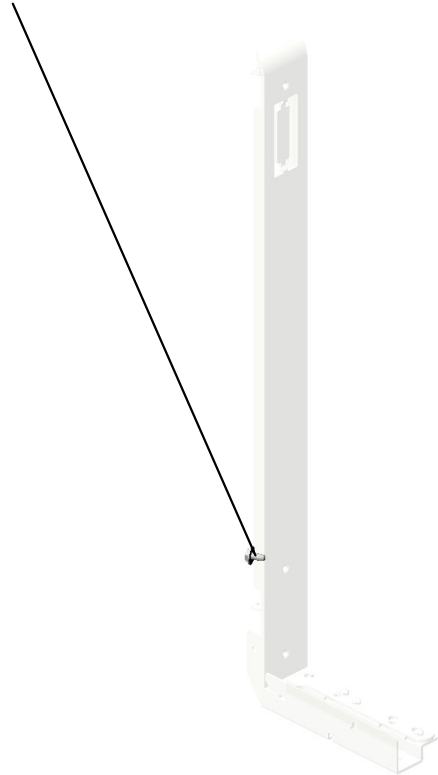
190.D7771170  
BLOWER:SEAL

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004\_S020\_S003  
PLATE:END FENCE:ASS'Y

21.04543006N  
TAPPING SCREW:  
ROUND POINT:3X6



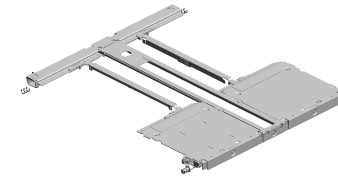
21.04543006N(x 1)  
TAPPING SCREW:ROUND POINT:3X6

250.D7772730  
PLATE:END FENC  
E:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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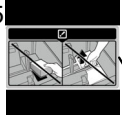
U004\_S020\_S004  
 TRAY BOTTOM PLATE:ASS'Y

- 201.D7771334 DECAL:SIZE INDICATION:(2)
- 481.D777769 (x2) STUD:PAPER TRAY 201609-11
- 200.D7771333 DECAL:SIZE INDICATION:(1)
- 203.D7771337 (x2) DECAL:POSITIONING DISPLAY:SCALE
- 100.AG070513 (x2) MAGNET CATCH 201802-01 O/O

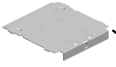


479.D7772750  
 TRAY BOTTOM PLATE:ASS'Y

202.D7771335  
 DECAL:TRAY BOTTOM PLATE:CAUTION



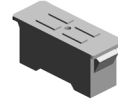
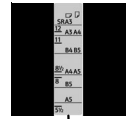
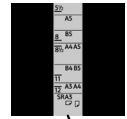
259.D7772756  
 (x2)  
 TRAY BOTTOM PLATE:RIGHT



19.04514012N  
 (x8)  
 TAPPING SCREW: 4X12



480.D7772769  
 (x2)  
 COLLAR:BASE 201609-10



258.D7772753  
 (x2)  
 TRAY BOTTOM PLATE:AUXILIARY:SMALL:PEEN



257.D7772752  
 FEELER:SENSOR:TRAY:BASE



160.D3554608  
 (x4)  
 SPACER:SIDE FENCE:PUSH RIVET



500.D3EW2758  
 (x4)  
 PAWL:TRAY BOTTOM PLATE:AUXILIARY 202106-01 O/O



69.54472681  
 (x4)  
 SNAP RING



37.07200060E  
 (x12)  
 RETAINING RING - M6



21.04543006N  
 (x13)  
 TAPPING SCREW: ROUND POINT:3X6



4.03530100N  
 (x2)  
 SCREW-M3X10

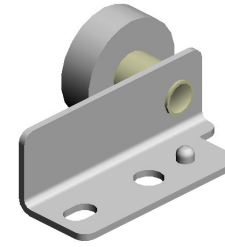
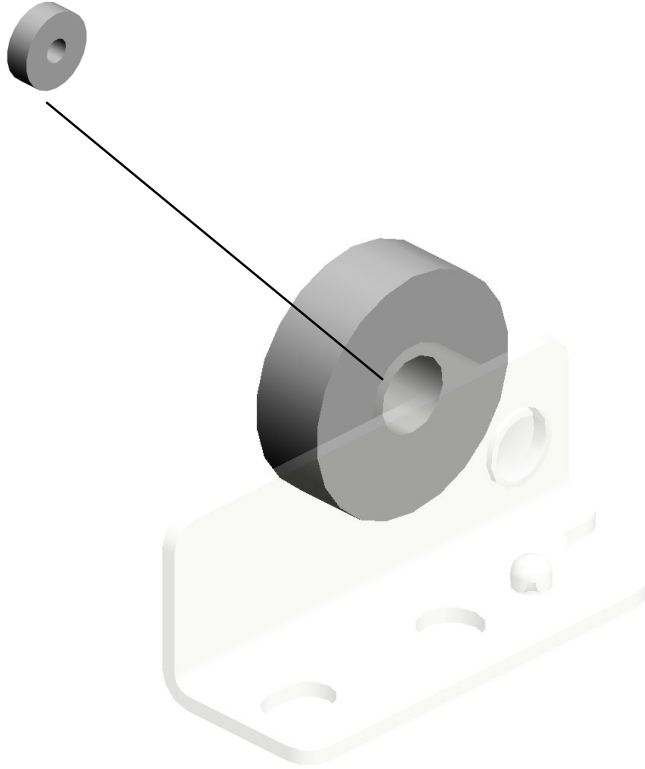


260.D7772757  
 TRAY BOTTOM PLATE:LEFT



U004\_S020\_S004\_S001  
ROLLER:TRAY BOTTOM PLATE:REAR RIGHT:SUB-ASS'Y

474.07403206  
BALL BEARING - 6  
X19X6  
201609-12

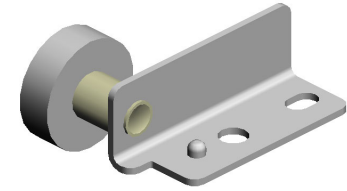
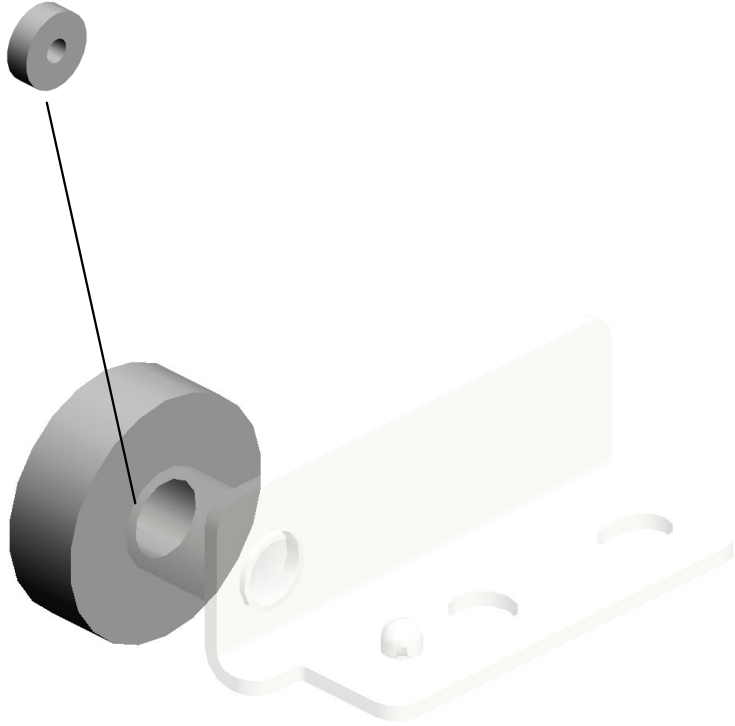


477.D7772745  
ROLLER:TRAY BO  
TTOM PLATE:REA  
R RIGHT:SUB-ASS'  
Y  
201609-08

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004\_S020\_S004\_S002  
ROLLER:TRAY BOTTOM PLATE:FRONT RIGHT:SUB-ASS'Y

474.07403206  
BALL BEARING - 6  
X19X6  
201609-12



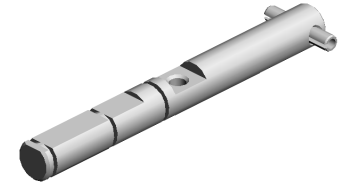
478.D7772746  
ROLLER:TRAY BO  
TTOM PLATE:FRO  
NT RIGHT:SUB-AS  
S'Y  
201609-09

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004\_S020\_S005

SHAFT:MISFEED REMOVAL:NO.3:ASS'Y

470.06230160E  
SPRING PIN:3X16

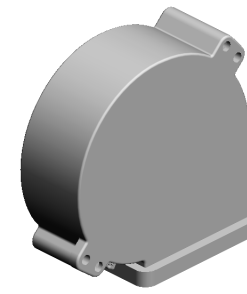
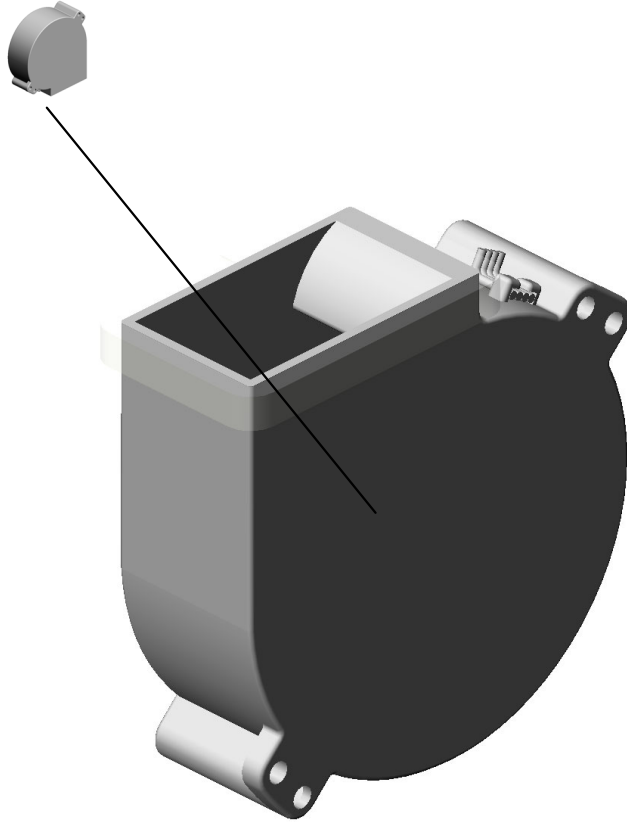


270.D7772825  
SHAFT:MISFEED R  
EMOVAL:NO.3:ASS  
'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004\_S020\_S006  
BLOWER:SEAL

111.AX660017  
FAN:BLOWER:DC2  
4V  
201606-10 X/O

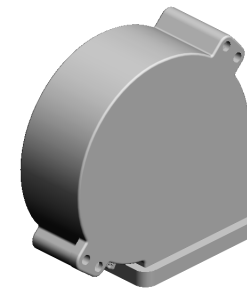
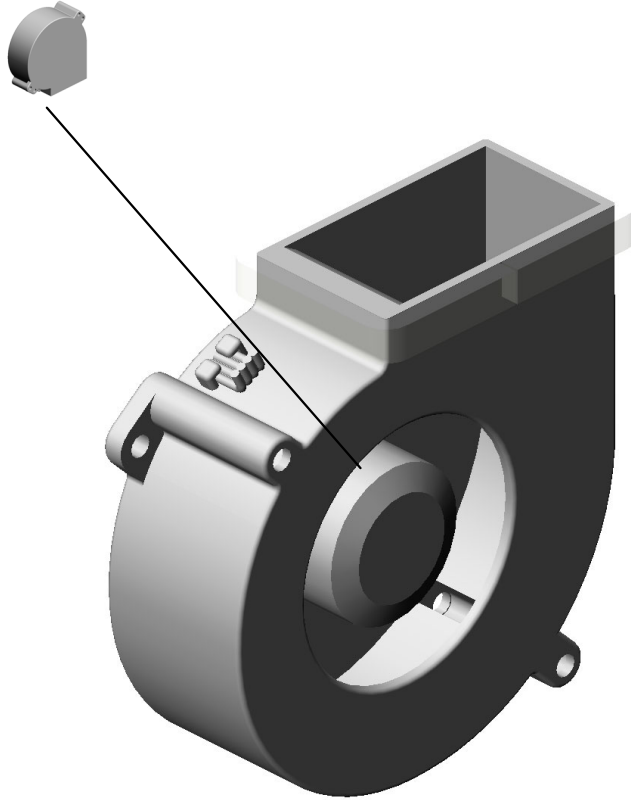


190.D7771170  
BLOWER:SEAL

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004\_S020\_S007  
BLOWER:SEAL

111.AX660017  
FAN:BLOWER:DC2  
4V  
201606-10 X/O

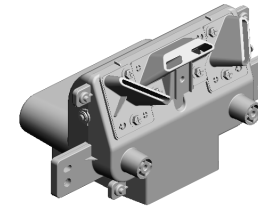


190.D7771170  
BLOWER:SEAL

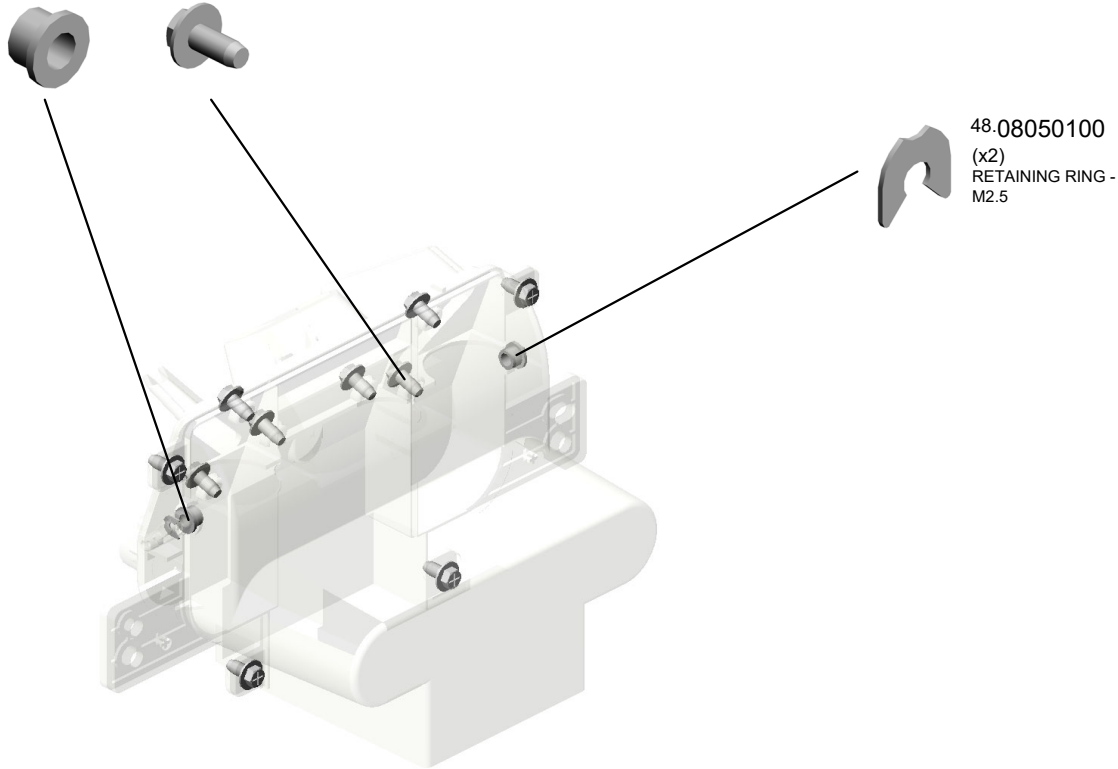
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004\_S020\_S008  
DUCT:FRONT:BLOWER:ASS'Y

67.53241658 12.04504008N  
(x2) (x10)  
BUSHING- 4X8X4.5 TAPPING SCREW -  
MM M4X8



283.D7772865  
DUCT:FRONT:BLO  
WER:ASS'Y



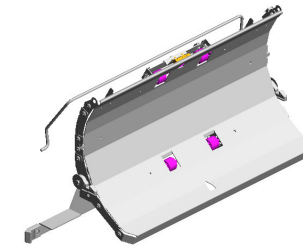
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004\_S021

GUIDE PLATE:VERTICAL TRANSPORT:LEFT:ASS'Y

- 58.11050692 CLAMP:LES-0503
- 82.AA084059 (x4) BALL BEARING HOLDER
- 98.AF022167 (x2) TRANSPORT ROLLER - DRIVEN
- 103.AW010151 PHOTO REFLECTOR SENSOR:PS122TL1-A
- 15.04513006N TAPPING SCREW - 3X6



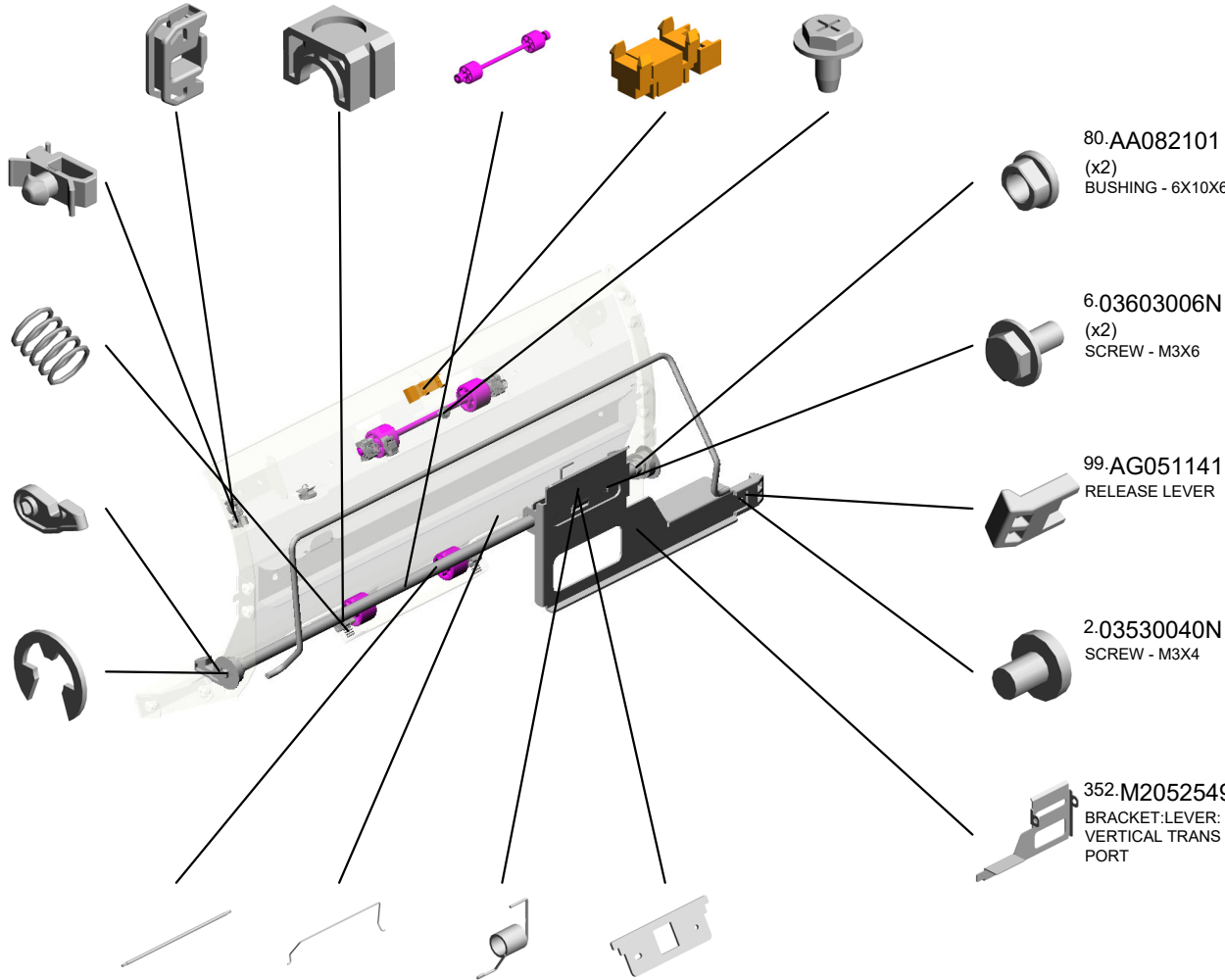
351.M2052536  
GUIDE PLATE:VERTICAL TRANSPORT:LEFT:ASSY

54.11050511  
(x3)  
HARNES CLAMP - LWS-0306ZC

78.AA063674  
(x4)  
SPRING - 8N

461.M2057489  
(x2)  
LATCH:GUIDE PLATE:LOCK:RELEASE:SIDE

35.07200040E  
(x2)  
RETAINING RING - M4



80.AA082101  
(x2)  
BUSHING - 6X10X6

6.03603006N  
(x2)  
SCREW - M3X6

99.AG051141  
RELEASE LEVER

2.03530040N  
SCREW - M3X4

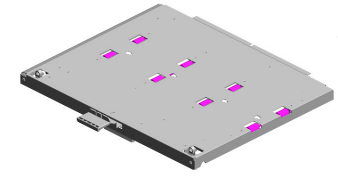
352.M2052549  
BRACKET:LEVER:VERTICAL TRANSPORT

- 353.M2052550 SHAFT:LATCH:GUIDE PLATE:VERTICAL TRANSPORT
- 350.M2052521 TORSION SPRING:GUIDE PLATE:VERTICAL TRANSPORT
- 357.M2052559 COIL SPRING:GRIP:OPEN AND CLOSE
- 456.M2057404 LINK:GUIDE PLATE:OPEN AND CLOSE:UN LOCK

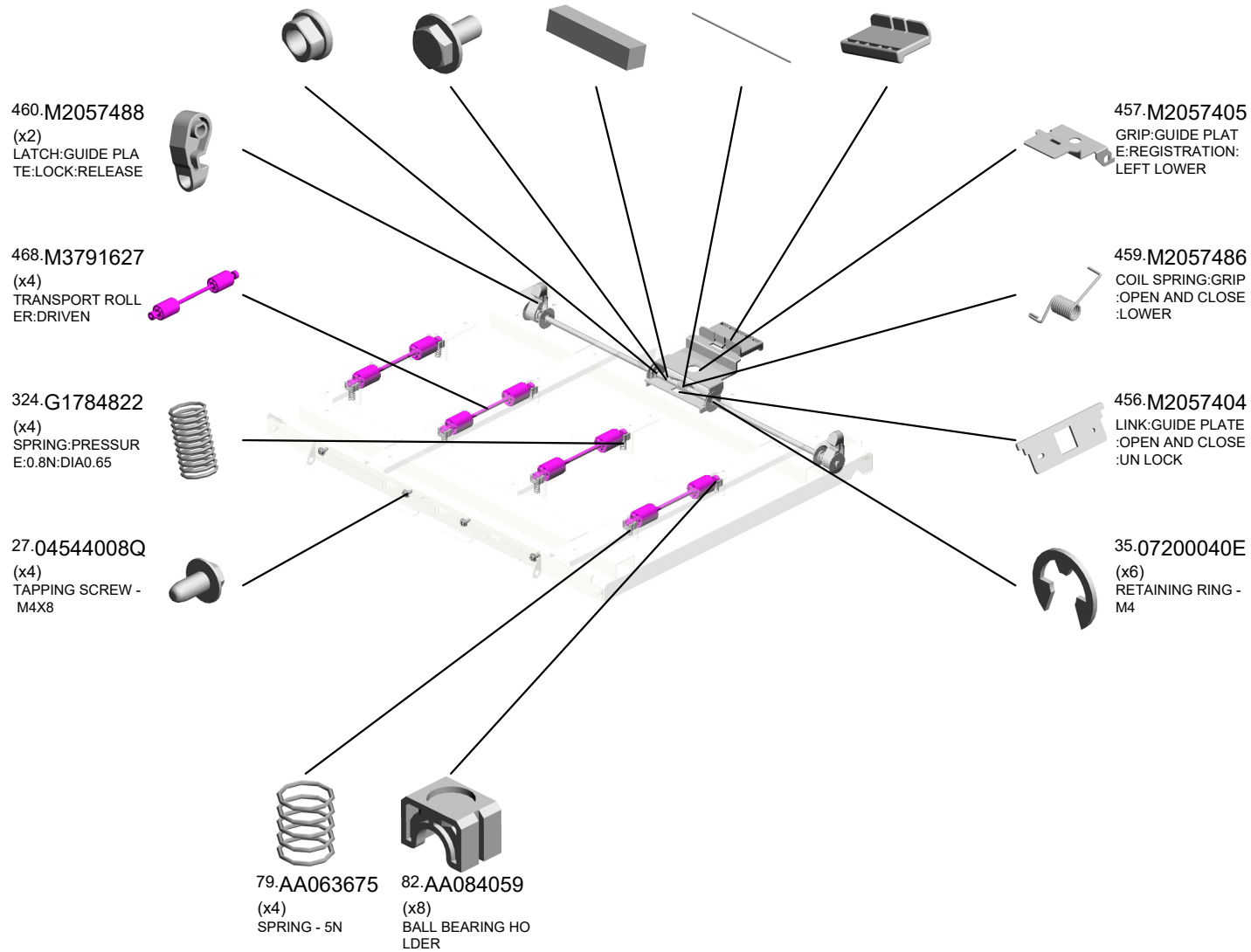
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004\_S022  
GUIDE PLATE:DUPLEX MD:LOWER:ASS'Y

- 80.AA082101 (x4) BUSHING - 6X10X6
- 6.03603006N (x2) SCREW - M3X6
- 136.C3137574 (x2) SPONGE:GUIDE:PU  
NCH
- 442.M2054896 SHAFT:LATCH:GUI  
DE PLATE:DUPLEX  
:LOWER
- 455.M2057403 GRIP:PICK-UP PAP  
ER JAM:TRANSP  
RT SUB-UNIT:OPE  
N AND CLOSE

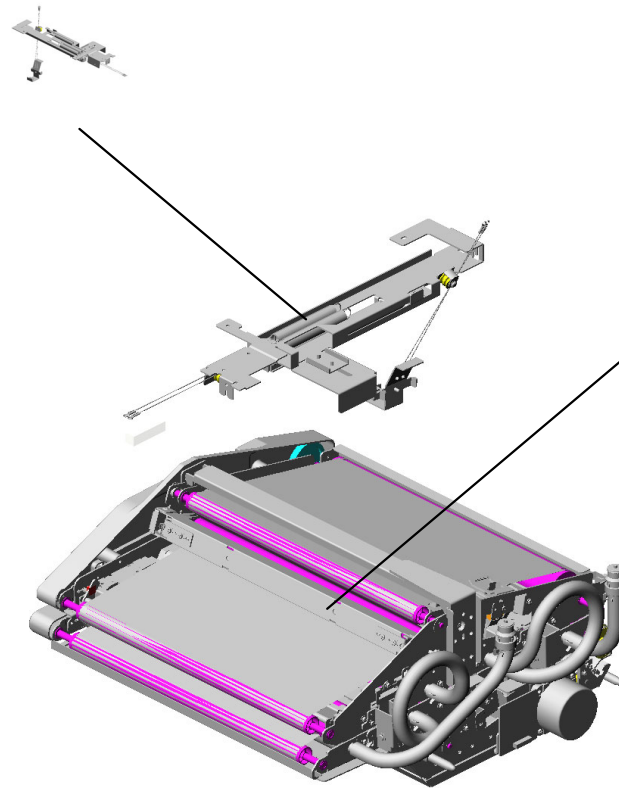


- 441.M2054875 GUIDE PLATE:DUP  
LEX MD:LOWER:A  
SS'Y



# U005.TRANSPORT:LIQUID COOLING

U005 S001  
M2052837  
HOLDER:COIL SPRING:OPEN AND CLOSE:ASS'Y

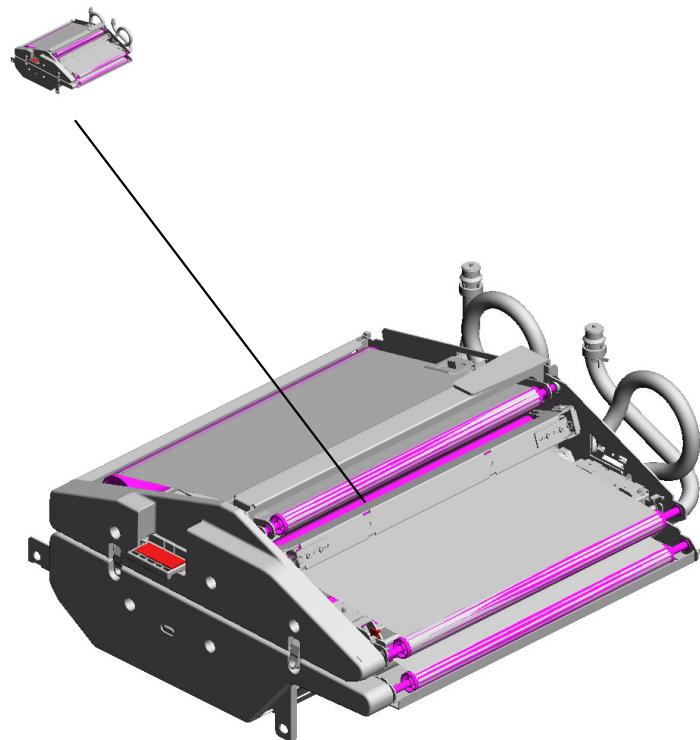


U005 S002  
M2057793  
LIQUID COOLING:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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# U005\_S002.LIQUID COOLING:ASS'Y

U005 S002 S001  
M2057791  
LIQUID COOLING:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

# U005\_S002\_S001.LIQUID COOLING:ASS'Y

U005 S002 S001 S002  
M2057830  
POSITIONING SENSOR:BELT  
:LIQUID COOLING:ASS'Y

U005 S002 S001 S004  
M2057830  
POSITIONING SENSOR:BELT  
:LIQUID COOLING:ASS'Y

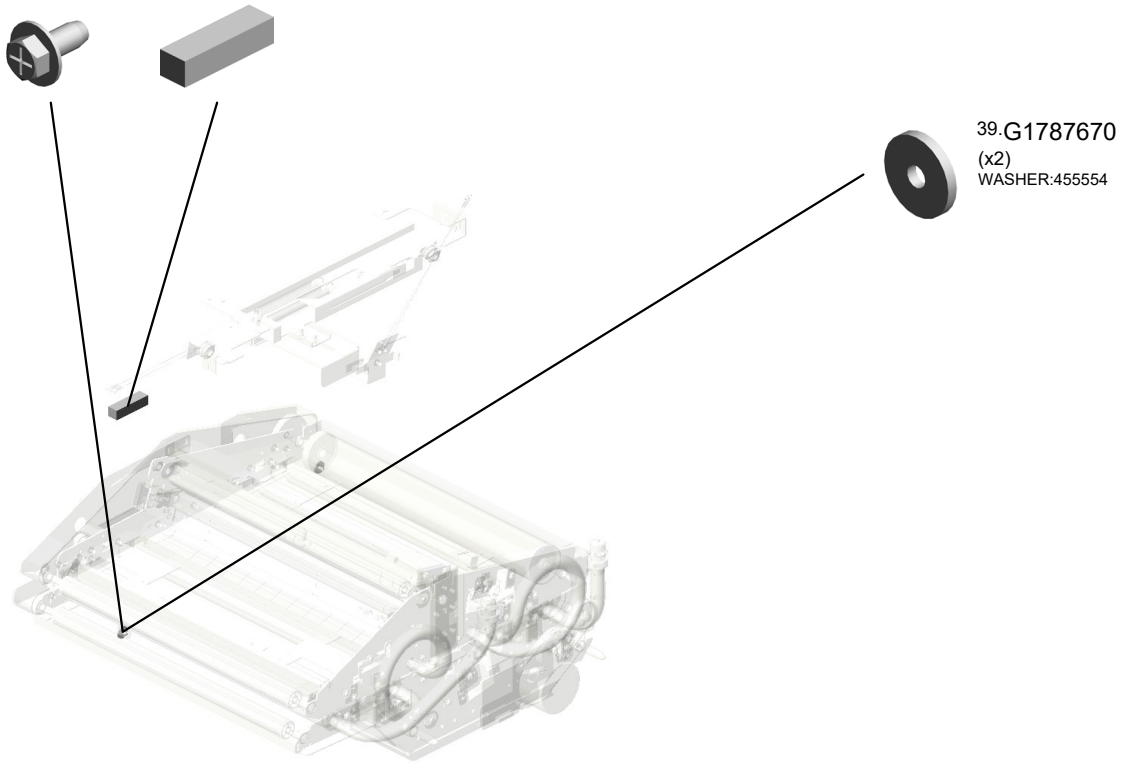
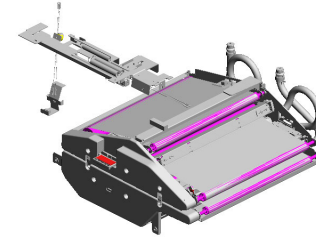
U005 S002 S001 S001  
M2057756  
ROLLER:ENTRANCE:LIQUID  
COOLING:UPPER:ASS'Y

U005 S002 S001 S003  
M2057779  
HOLDER:LATCH:PIN:FRONT  
RIGHT:SUB-ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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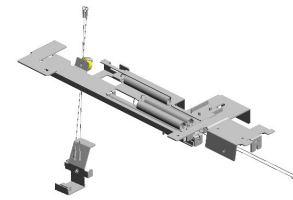
U005  
TRANSPORT:LIQUID COOLING

4.04514008N 28.B8344032  
(x2) CUSHION:TRAY:N  
TAPPING SCREW: O.1  
4X8



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U005\_S001  
 HOLDER:COIL SPRING:OPEN AND CLOSE:ASS'Y



82.M2052837  
 HOLDER:COIL SPR  
 ING:OPEN AND CL  
 OSE:ASS'Y

24.AA143852 (x2) SCREW  
 81.M2052834 HOLDER:COIL SPR  
 ING:OPEN AND CL  
 OSE:PEEN  
 51.M2054721 (x3) COIL SPRING:DEC  
 URA:OPEN AND CL  
 OSE

2.04504010N  
 TAPPING SCREW:  
 M4X10



35.D7772842  
 (x4)  
 PULLEY:RISE



11.07200060E (x2)  
 RETAINING RING - M6

36.D7772843  
 (x2)  
 COVER:WIRE:TRA  
 Y BOTTOM PLATE



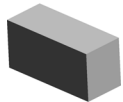
50.M2054629  
 (x4)  
 WIRE:DECURA:OP  
 EN AND CLOSE



52.M2054744  
 BRACKET:FIX:WIR  
 E:DECURA



27.B7143823  
 CUSHION - JUNCTI  
 ON GATE

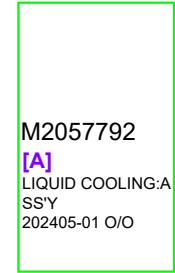
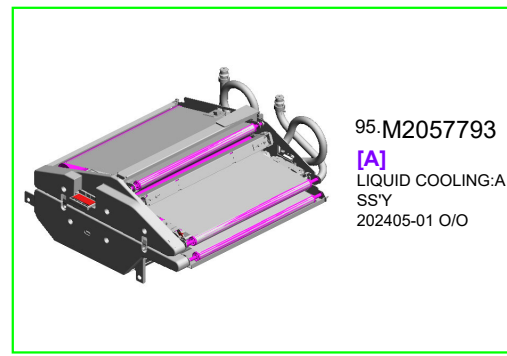


8.04544008N  
 TAPPING SCREW:  
 ROUND POINT:4X8



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U005\_S002  
LIQUID COOLING:ASS'Y

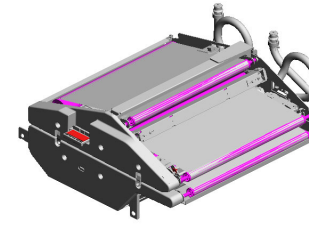


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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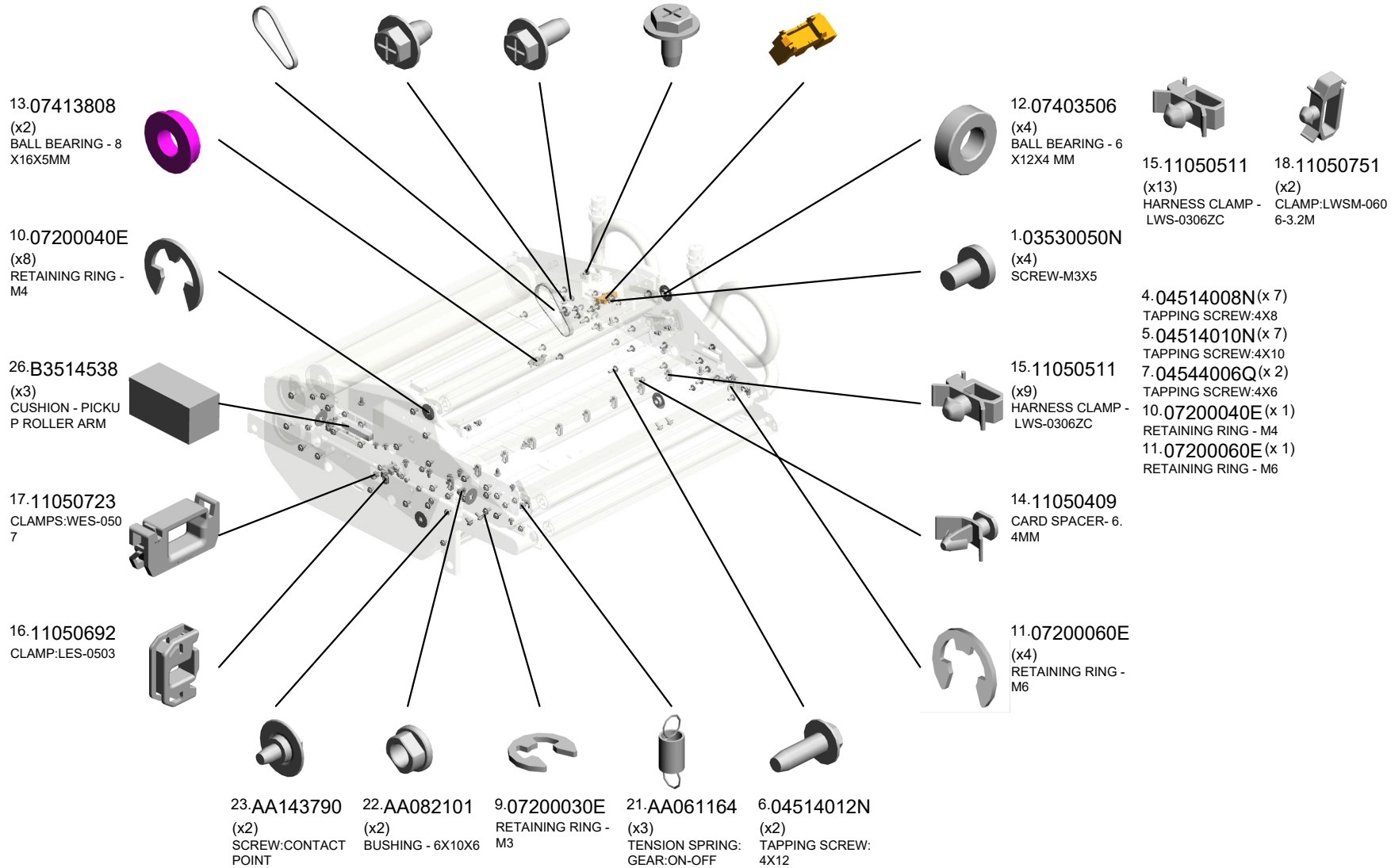


U005\_S002\_S001  
LIQUID COOLING:ASS'Y

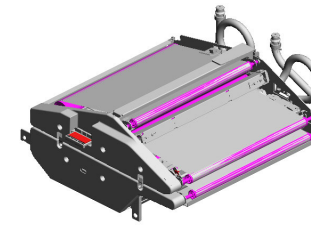
- 19.AA043802 SYNCHRONOUS B  
ELT:B80S3M180
- 7.04544006Q (x2)  
TAPPING SCREW:  
4X6
- 4.04514008N (x66)  
TAPPING SCREW:  
4X8
- 3.04513006N (x32)  
TAPPING SCREW -  
3X6
- 25.AW020198 (x2)  
PHOTOINTERRUP  
TOR:LG2A14NL1



85.M2057791  
[A]  
LIQUID COOLING:A  
SS'Y  
201706-03 O/O



# U005\_S002\_S001 LIQUID COOLING:ASS'Y



85.M2057791  
[A]  
LIQUID COOLING:ASS'Y  
201706-03 O/O

48.M2052844 HANDLE:LATCH:LIQUID COOLING  
55.M2057404 LINK:GUIDE PLATE:OPEN AND CLOSE:UN LOCK  
49.M2052845 SHAFT:LATCH:LIQUID COOLING  
46.M2052816 GUIDE PLATE:EXIT:LOWER:ASS'Y  
32.D4544212 TIMING PULLEY:S3M:T35

43.M2057806  
(x2)  
GEAR:DRIVE:UPPER LOWER  
201511-02 O/O

38.G1784852  
(x2)  
RUBBER FOOT:7086082

54.M2057403  
GRIP:PICK-UP PAPER JAM:TRANSPORT SUB-UNIT:OPEN AND CLOSE

56.M2057484  
COIL SPRING:GRIP:OPEN AND CLOSE:UPPER

30.D2023890  
LED:RED

44.M2052772  
INNER COVER:LIQUID COOLING:LOWER

29.D1444484  
(x8)  
SHOULDER SCREW - M3

33.D7342838  
(x4)  
COMPRESSION SPRING:TORQUE LIMITER MECHANICAL CLUTCH:18N

57.M2057488  
(x2)  
LATCH:GUIDE PLATE:LOCK:RELEASE

42.M2052708  
(x2)  
ROLLER:SUPPORT:BELT:ASS'Y

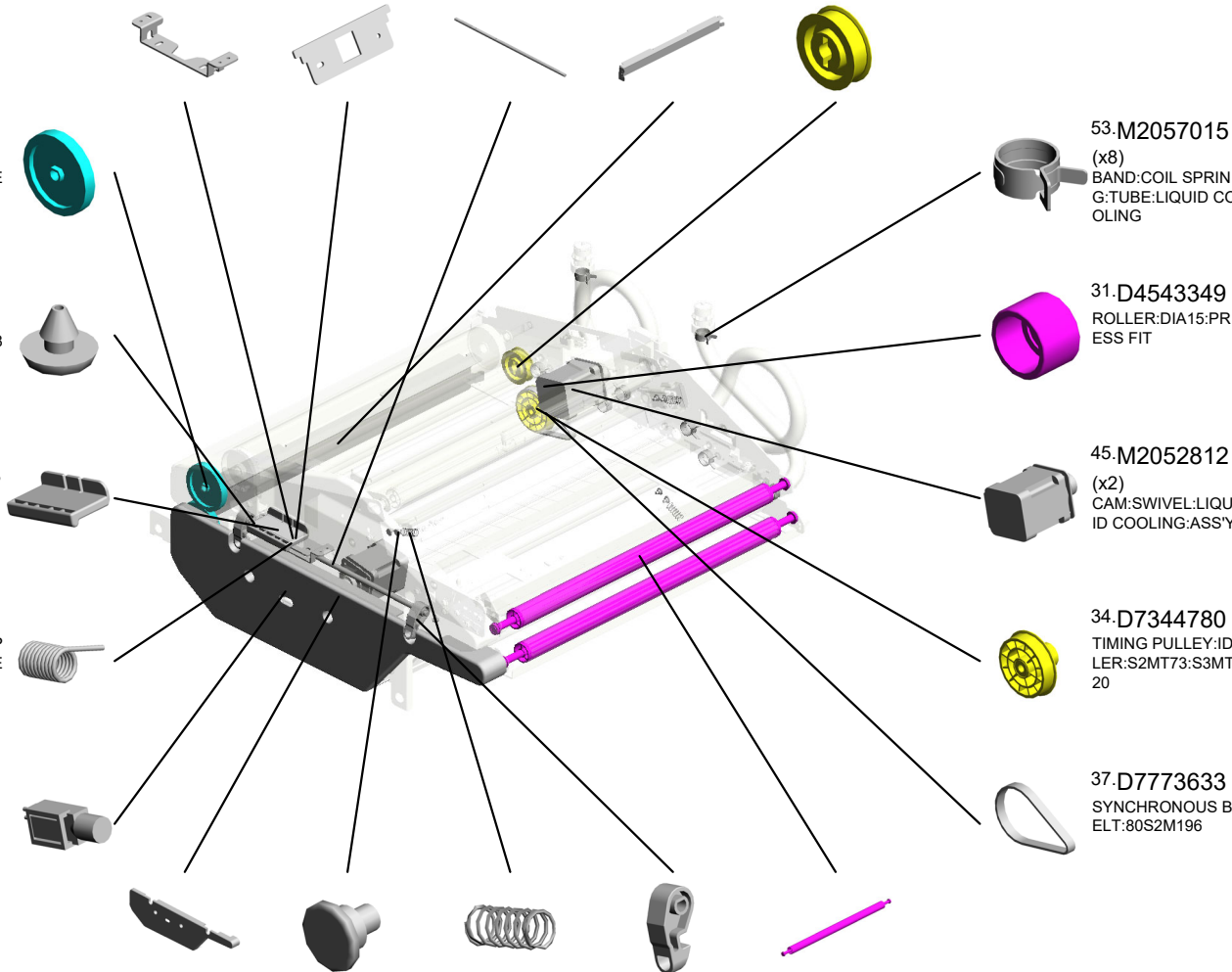
53.M2057015  
(x8)  
BAND:COIL SPRING:TUBE:LIQUID COOLING

31.D4543349  
ROLLER:DIA15:PRESS FIT

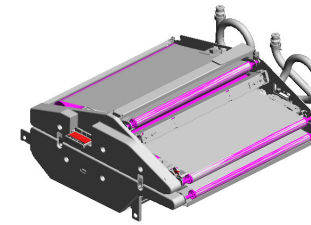
45.M2052812  
(x2)  
CAM:SWIVEL:LIQUID COOLING:ASS'Y

34.D7344780  
TIMING PULLEY:IDLER:S2MT73:S3MT20

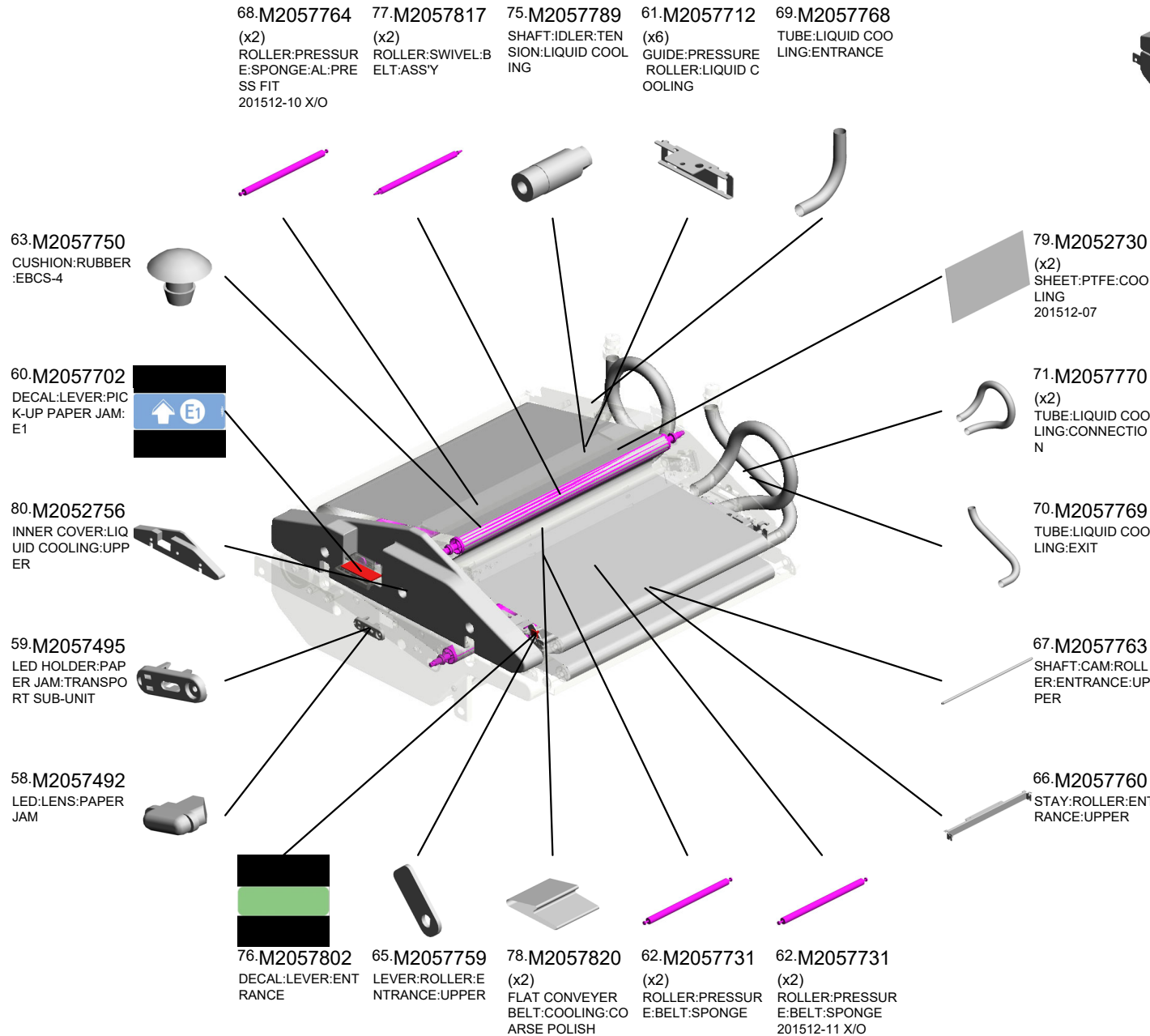
37.D7773633  
SYNCHRONOUS BELT:80S2M196



U005\_S002\_S001  
LIQUID COOLING:ASS'Y



85.M2057791  
[A]  
LIQUID COOLING:ASS'Y  
201706-03 O/O

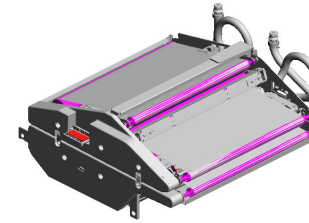


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U005\_S002\_S001  
LIQUID COOLING:ASS'Y

86.M2057796 (x2)  
ROLLER:TENSION:  
BELT:MAIN:ASS'Y  
201706-02 O/O

84.M2052739 (x2)  
HOLDER:TENSION:  
LIQUID COOLING:P  
EEN



85.M2057791  
[A]  
LIQUID COOLING:A  
SS'Y  
201706-03 O/O

89.M0B17774  
GUIDE:EXIT:UPPE  
R:ASS'Y  
201809-04 O/O

88.M0B17710  
(x2)  
ROLLER:DRIVE:BE  
LT:PRESS FIT  
201710-02 O/O

87.AX060476  
DC BRUSHLESS M  
OTOR:33W  
201709-01 O/O

90.AA132169  
SPACER - 5.7X16X  
1.5



93.M0B17085  
DECAL:LEVER:SI  
ZE:CHANGE  
202111-01 X/O



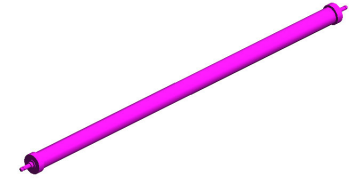
91.M2057777  
ADJUSTING PLATE  
:BELT:LIQUID COO  
LING:PEEN

M2057850  
[A]  
LIQUID COOLING:A  
SS'Y  
201706-03 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U005\_S002\_S001\_S001  
ROLLER:ENTRANCE:LIQUID COOLING:UPPER:ASS'Y

10.07200040E  
(x2)  
RETAINING RING -  
M4

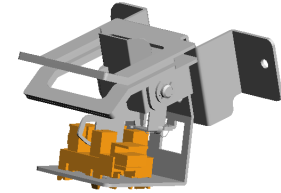


64.M2057756  
ROLLER:ENTRANC  
E:LIQUID COOLING  
:UPPER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U005\_S002\_S001\_S002  
POSITIONING SENSOR:BELT:LIQUID COOLING:ASS'Y

9.07200030E  
(x2)  
RETAINING RING -  
M3



94.M2057830  
POSITIONING SEN  
SOR:BELT:LIQUID  
COOLING:ASS'Y

20.AA060948  
TENSION SPRING:  
STRIPPER PAWLS:  
50MN



3.04513006N  
TAPPING SCREW -  
3X6



3.04513006N(x 2)  
TAPPING SCREW - 3X6

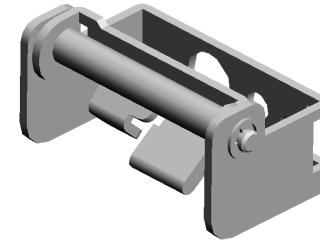
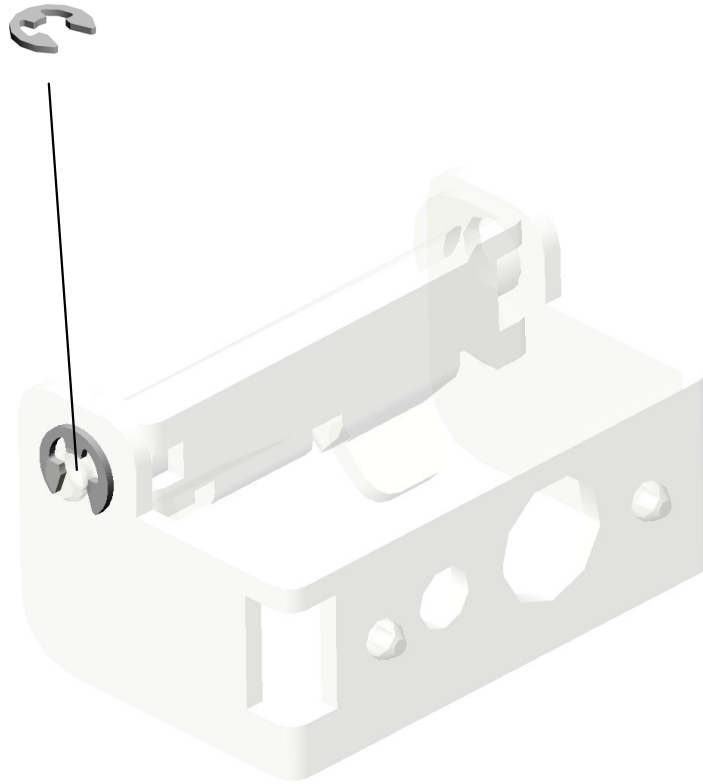
25.AW020198  
(x2)  
PHOTOINTERRUP  
TOR:LG2A14NL1



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U005\_S002\_S001\_S003  
HOLDER:LATCH:PIN:FRONT RIGHT:SUB-ASS'Y

9.07200030E  
RETAINING RING -  
M3

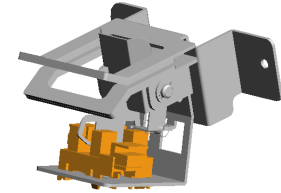


73.M2057779  
HOLDER:LATCH:PI  
N:FRONT RIGHT:S  
UB-ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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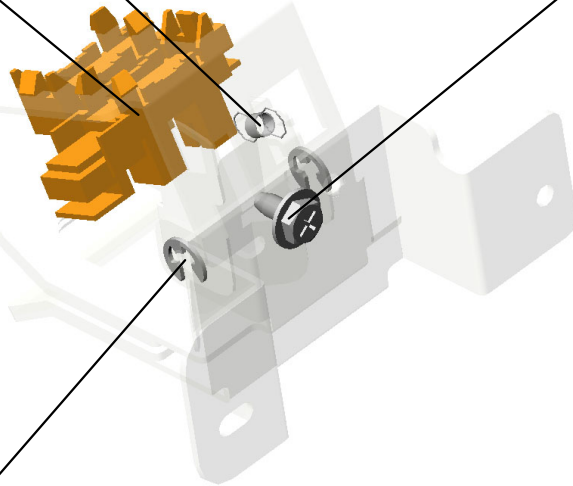
U005\_S002\_S001\_S004  
POSITIONING SENSOR:BELT:LIQUID COOLING:ASS'Y

20-AA060948  
TENSION SPRING:  
STRIPPER PAWLS:  
50MN



94.M2057830  
POSITIONING SEN  
SOR:BELT:LIQUID  
COOLING:ASS'Y

25.AW020198  
(x2)  
PHOTOINTERRUP  
TOR:LG2A14NL1



3.04513006N  
TAPPING SCREW -  
3X6



3.04513006N(x 2)  
TAPPING SCREW - 3X6

9.07200030E  
(x2)  
RETAINING RING -  
M3



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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# U006.FUSING

U006 S011  
M2052824  
PLATE:LATCH:FIX:HANDLE:ASSY

U006 S001  
M2054023  
(NA):FUSING UNIT:ASSY

U006 S002  
M2053983  
ROLLER:POLISH:FLAT BELT-FUSING:ASSY

U006 S012  
M0B14047  
CASE:THERMOPILE:ASSY

U006 S004  
M2054009  
(EU/AA):FUSING UNIT:ASSY

U006 S010  
M2054455  
INNER COVER:PULL OUT:FUSING UNIT:FRONT:ASSY

U006 S005  
M2054009  
(EU/AA):FUSING UNIT:ASSY

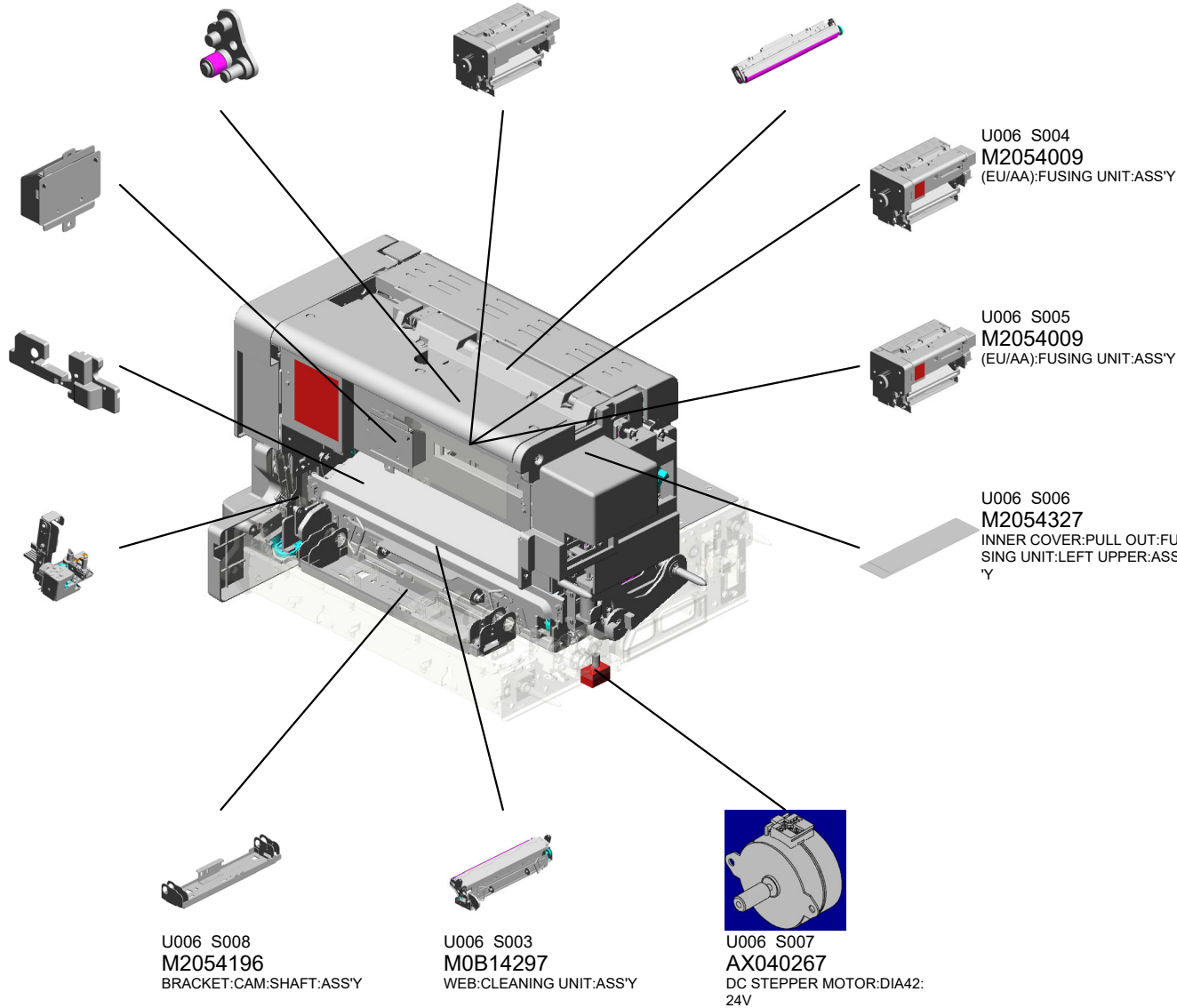
U006 S009  
M2054349  
DRIVE UNIT:WEB:CLEANING UNIT:ASSY

U006 S006  
M2054327  
INNER COVER:PULL OUT:FUSING UNIT:LEFT UPPER:ASSY

U006 S008  
M2054196  
BRACKET:CAM:SHAFT:ASSY

U006 S003  
M0B14297  
WEB:CLEANING UNIT:ASSY

U006 S007  
AX040267  
DC STEPPER MOTOR:DIA42:24V



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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# U006\_S001.(NA):FUSING UNIT:ASS'Y

U006 S001 S007  
M0B13988  
COVER:PAPER EXIT SUB-UNIT:UPPER:ASS'Y

U006 S001 S008  
M2054024  
STRIPPER PLATE:ASS'Y

U006 S001 S003  
M2053976  
ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y

U006 S001 S006  
M2054226  
GUIDE PLATE:FUSING EXIT:LOWER:ASS'Y

U006 S001 S009  
M2054289  
COVER:FUSING UNIT:UPPER:RIGHT:ASS'Y

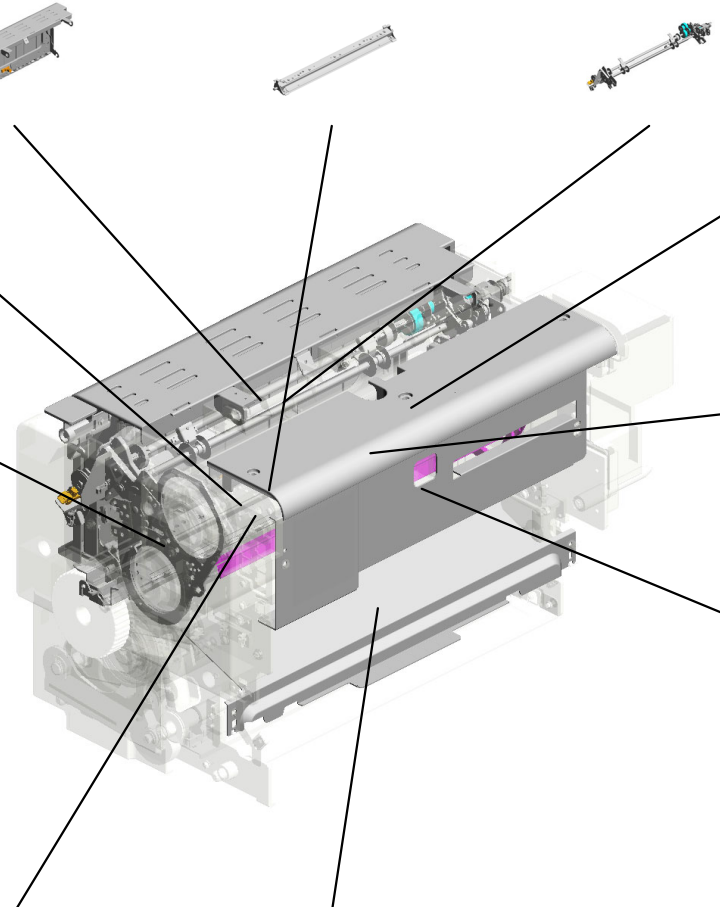
U006 S001 S001  
M2054072  
SIDE PLATE:ROLLER:FRONT:ASS'Y

U006 S001 S002  
M2054079  
SIDE PLATE:ROLLER:REAR:ASS'Y

U006 S001 S004  
M2054456  
COVER:STAY:HEAT ROLLER:ASS'Y

U006 S001 S005  
M2054223  
STAY:PICKOFF PAWL:PRESSURE ROLLER:ASS'Y

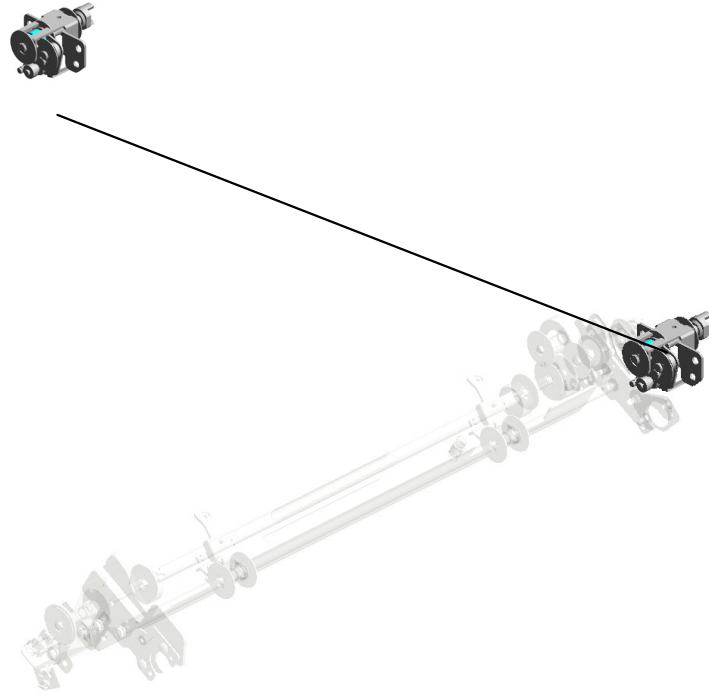
U006 S001 S010  
M2054422  
FUSING ENTRANCE GUIDE PLATE:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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# U006\_S001\_S003.ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y

U006 S001 S003 S001  
M2054121  
HOLDER:SHAFT:DRIVE:SUB-  
ASSY



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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# U006\_S001\_S005.STAY:PICKOFF PAWL:PRESSURE ROLLER:ASS'Y

U006 S001 S005 S003  
M2053999  
STRIPPER PAWLS:SERVICE  
PARTS

U006 S001 S005 S002  
M2053999  
STRIPPER PAWLS:SERVICE  
PARTS

U006 S001 S005 S006  
M2053999  
STRIPPER PAWLS:SERVICE  
PARTS

U006 S001 S005 S004  
M2053999  
STRIPPER PAWLS:SERVICE  
PARTS

U006 S001 S005 S005  
M2053999  
STRIPPER PAWLS:SERVICE  
PARTS

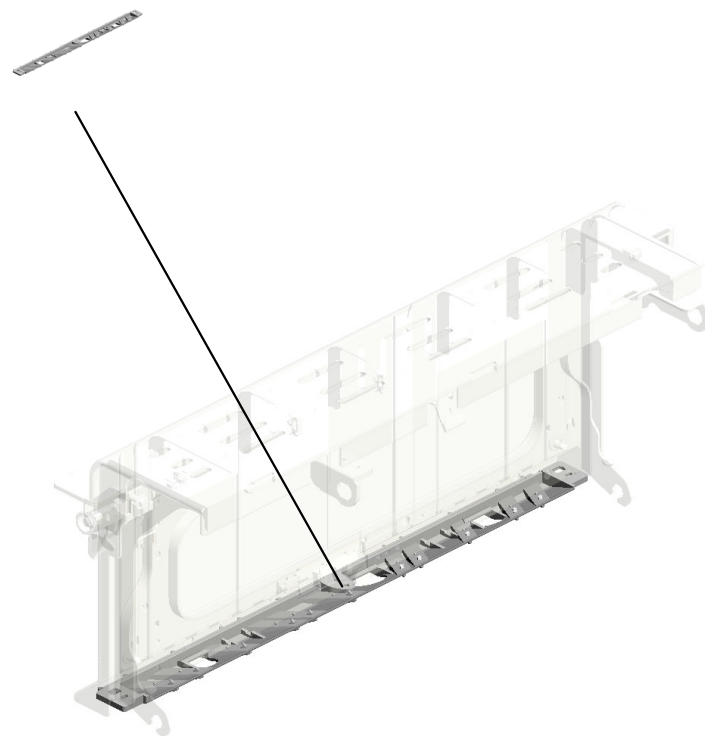
U006 S001 S005 S007  
M2053999  
STRIPPER PAWLS:SERVICE  
PARTS

U006 S001 S005 S001  
M2053999  
STRIPPER PAWLS:SERVICE  
PARTS

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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# U006\_S001\_S007.COVER:PAPER EXIT SUB-UNIT:UPPER:ASS'Y

U006 S001 S007 S001  
M2053960  
GUIDE PLATE:FUSING EXIT:  
UPPER:ASS'Y



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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# U006\_S002.ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y

U006 S002 S001  
M2053975  
COVER:POLISH:ROLLER:AS  
SY



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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# U006\_S004.(EU/AA):FUSING UNIT:ASS'Y

U006 S004 S007  
M0B13988  
COVER:PAPER EXIT SUB-UNIT:UPPER:ASSY

U006 S004 S008  
M2054024  
STRIPPER PLATE:ASSY

U006 S004 S003  
M2053976  
ROLLER:POLISH:FLAT BELT-FUSING:ASSY

U006 S004 S006  
M2054226  
GUIDE PLATE:FUSING EXIT:LOWER:ASSY

U006 S004 S009  
M2054289  
COVER:FUSING UNIT:UPPER:RIGHT:ASSY

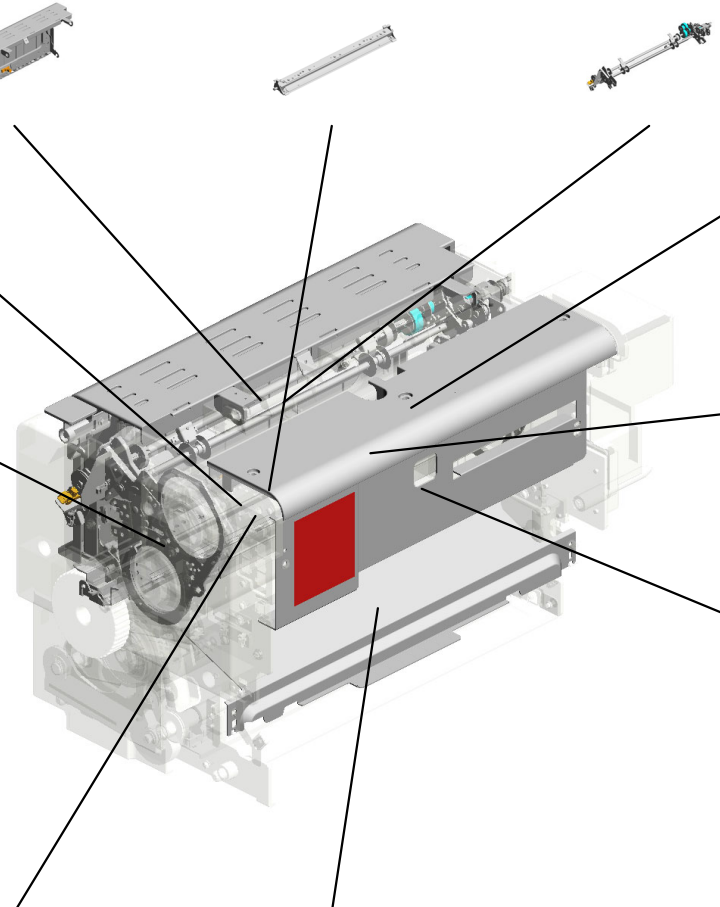
U006 S004 S001  
M2054072  
SIDE PLATE:ROLLER:FRONT:ASSY

U006 S004 S002  
M2054079  
SIDE PLATE:ROLLER:REAR:ASSY

U006 S004 S004  
M2054456  
COVER:STAY:HEAT ROLLER:ASSY

U006 S004 S005  
M2054223  
STAY:PICKOFF PAWL:PRESSURE ROLLER:ASSY

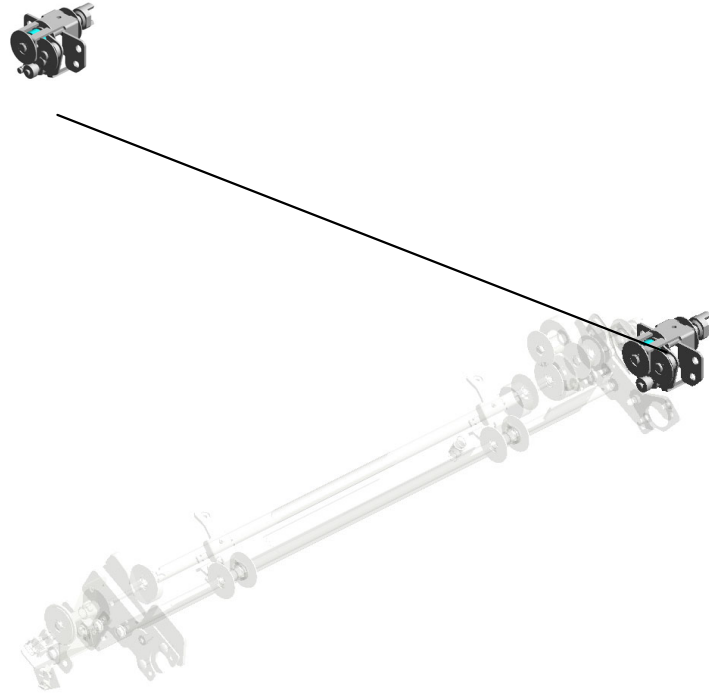
U006 S004 S010  
M2054422  
FUSING ENTRANCE GUIDE PLATE:ASSY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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# U006\_S004\_S003.ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y

U006 S004 S003 S001  
M2054121  
HOLDER:SHAFT:DRIVE:SUB-  
ASSY



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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# U006\_S004\_S005.STAY:PICKOFF PAWL:PRESSURE ROLLER:ASS'Y

U006 S004 S005 S003  
M2053999  
STRIPPER PAWLS:SERVICE  
PARTS

U006 S004 S005 S002  
M2053999  
STRIPPER PAWLS:SERVICE  
PARTS

U006 S004 S005 S006  
M2053999  
STRIPPER PAWLS:SERVICE  
PARTS

U006 S004 S005 S004  
M2053999  
STRIPPER PAWLS:SERVICE  
PARTS

U006 S004 S005 S005  
M2053999  
STRIPPER PAWLS:SERVICE  
PARTS

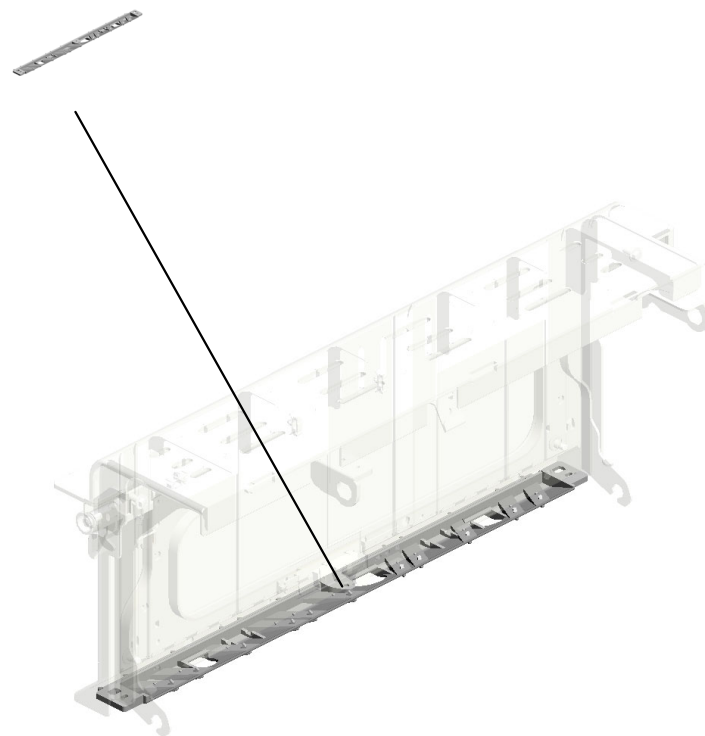
U006 S004 S005 S007  
M2053999  
STRIPPER PAWLS:SERVICE  
PARTS

U006 S004 S005 S001  
M2053999  
STRIPPER PAWLS:SERVICE  
PARTS

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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# U006\_S004\_S007.COVER:PAPER EXIT SUB-UNIT:UPPER:ASS'Y

U006 S004 S007 S001  
M2053960  
GUIDE PLATE:FUSING EXIT:  
UPPER:ASS'Y



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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# U006\_S005.(EU/AA):FUSING UNIT:ASS'Y

U006 S005 S007  
**M0B13988**  
 COVER:PAPER EXIT SUB-UNIT:UPPER:ASS'Y

U006 S005 S008  
**M2054024**  
 STRIPPER PLATE:ASS'Y

U006 S005 S003  
**M2053976**  
 ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y

U006 S005 S006  
**M2054226**  
 GUIDE PLATE:FUSING EXIT:LOWER:ASS'Y

U006 S005 S009  
**M2054289**  
 COVER:FUSING UNIT:UPPER:RIGHT:ASS'Y

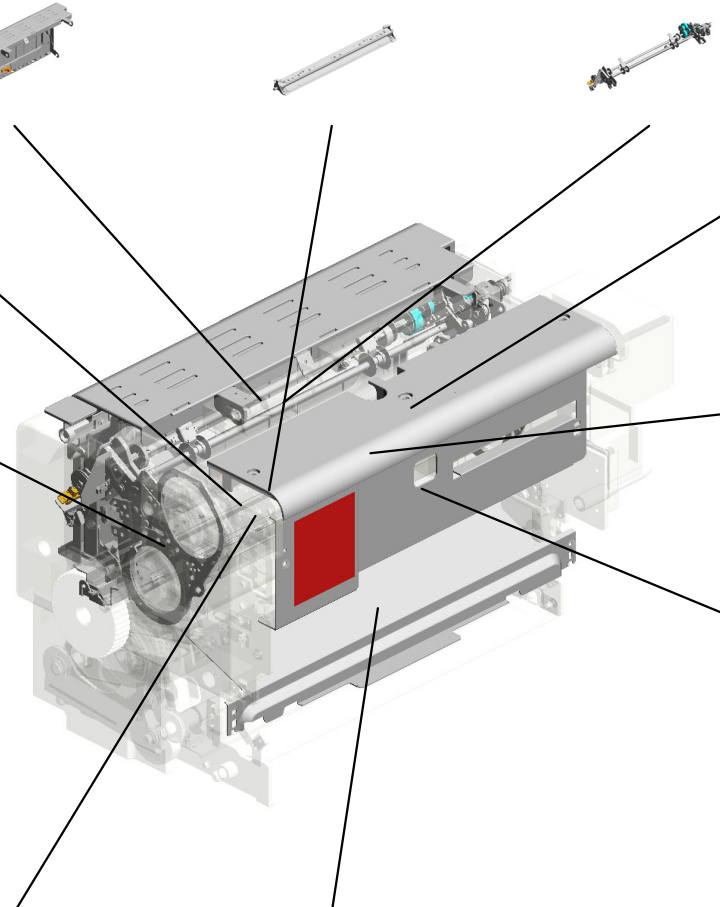
U006 S005 S001  
**M2054072**  
 SIDE PLATE:ROLLER:FRONT:ASS'Y

U006 S005 S002  
**M2054079**  
 SIDE PLATE:ROLLER:REAR:ASS'Y

U006 S005 S004  
**M2054456**  
 COVER:STAY:HEAT ROLLER:ASS'Y

U006 S005 S005  
**M2054223**  
 STAY:PICKOFF PAWL:PRESSURE ROLLER:ASS'Y

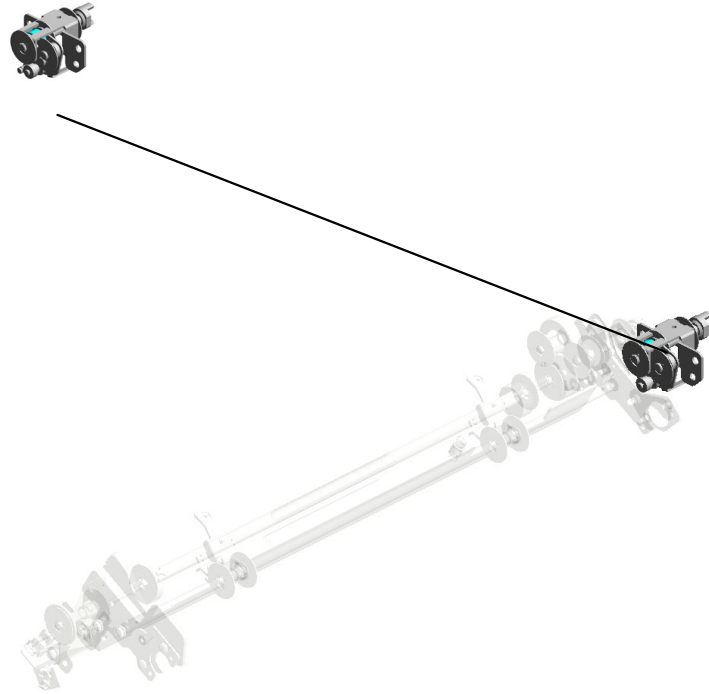
U006 S005 S010  
**M2054422**  
 FUSING ENTRANCE GUIDE PLATE:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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# U006\_S005\_S003.ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y

U006 S005 S003 S001  
M2054121  
HOLDER:SHAFT:DRIVE:SUB-  
ASSY



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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# U006\_S005\_S005.STAY:PICKOFF PAWL:PRESSURE ROLLER:ASS'Y

U006 S005 S005 S003  
**M2053999**  
 STRIPPER PAWLS:SERVICE PARTS

U006 S005 S005 S002  
**M2053999**  
 STRIPPER PAWLS:SERVICE PARTS

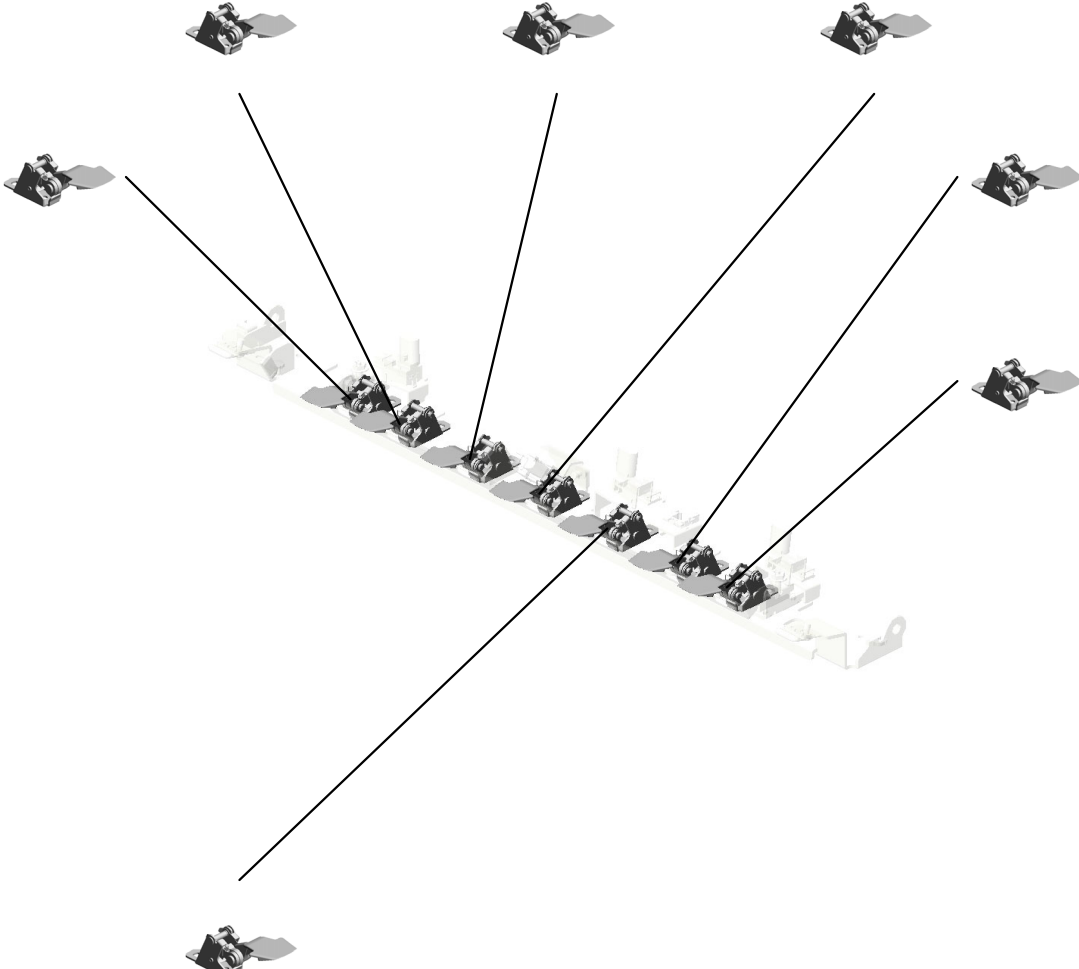
U006 S005 S005 S006  
**M2053999**  
 STRIPPER PAWLS:SERVICE PARTS

U006 S005 S005 S004  
**M2053999**  
 STRIPPER PAWLS:SERVICE PARTS

U006 S005 S005 S005  
**M2053999**  
 STRIPPER PAWLS:SERVICE PARTS

U006 S005 S005 S007  
**M2053999**  
 STRIPPER PAWLS:SERVICE PARTS

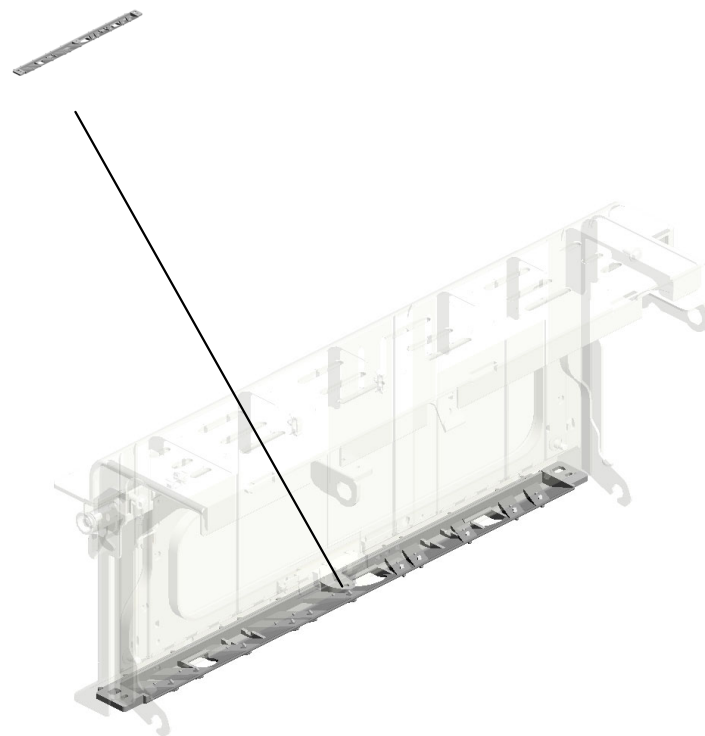
U006 S005 S005 S001  
**M2053999**  
 STRIPPER PAWLS:SERVICE PARTS



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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# U006\_S005\_S007.COVER:PAPER EXIT SUB-UNIT:UPPER:ASS'Y

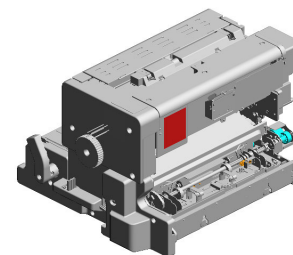
U006 S005 S007 S001  
M2053960  
GUIDE PLATE:FUSING EXIT:  
UPPER:ASS'Y



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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# U006 FUSING

45.09543006N (x4) SCREW - M3X6  
 6.03540060N (x2) SCREW-M4X6  
 35.08010237 HEXAGONAL BOLT :DOUBLE SCREW: M4X12  
 13.04544008Q (x3) TAPPING SCREW - M4X8  
 56.11050551 (x5) CLAMP:LES-0505



15.05940120E (x2) HEXAGON BOLT - M4X12

52.11050511 (x5) HARNESS CLAMP - LWS-0306ZC

58.11050692 (x2) CLAMP:LES-0503

7.03540400N (x6) SCREW:M4X40

12.04503008N (x4) TAPPING SCREW - M3X8

10.03604006N (x79) SCREW - M4X6

42.09515008N (x2) SCREW:POLISHED ROUND:M5X8

8.03603006N (x8) SCREW - M3X6

29.07403810 BALL BEARING:DIA 10X DIA19X5

21.07200080E (x8) RETAINING RING - M8

57.11050600 (x22) CLAMP:LWSM-030 6-2M

34.08010236 (x3) HEXAGONAL BOLT :DOUBLE SCREW: M4X8

19.07200040E (x2) RETAINING RING - M4

1.03140180N PAN HEAD SCREW :M4X18

46.09543008N (x2) SCREW - M3X8

32.07413810 (x3) BALL BEARING:10 X19X7MM

64.11050758 CLAMP:LWSM-030 6A

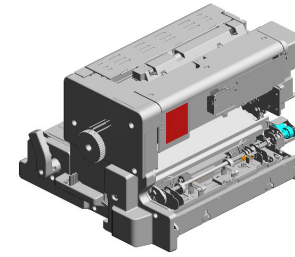
8.03603006N (x 6) SCREW - M3X6  
 10.03604006N (x 3) SCREW - M4X6

56.11050551 CLAMP:LES-0505

67.58401632 (x2) STEPPED SCREW

# U006 FUSING

- 154.D0744371 GRIP:SLIDER:FUSING
- 147.B2342390 (x3) FLANGED HEXAGONAL HEAD BOLT:M4X8
- 68.AA060582 LOCK SPRING
- 146.B2234332 (x3) HOLDER:THERMOPILE
- 145.B2234331 (x3) COVER:THERMOPILE



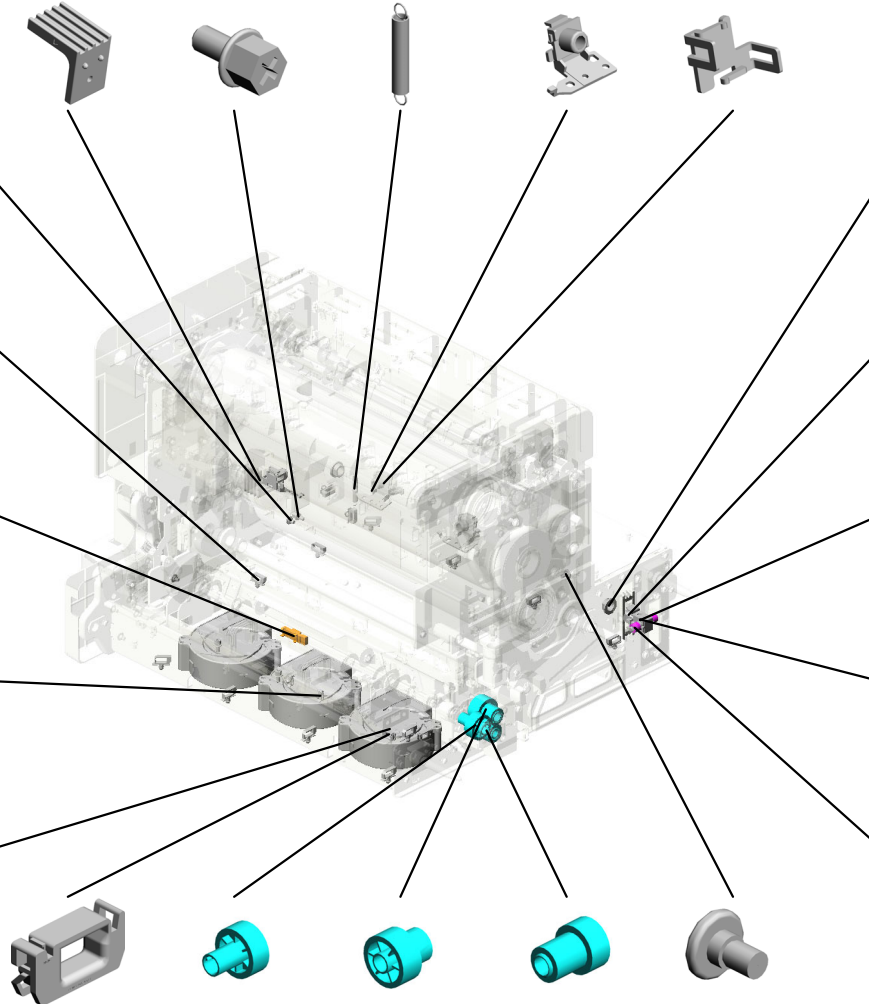
- 148.C2442451 (x2) SCREW:TRANSFER/SEPARATION

- 65.11050761 (x14) CLAMP:LWS-0511A

- 130.AW010200 PAPER FEED SENSOR:FUSING EXIT

- 64.11050758 (x2) CLAMP:LWSM-030 6A

- 140.AX660017 (x3) FAN:BLOWER:DC2 4V 201606-10 X/O



- 66.50530419 (x4) BUSHING - 10MM

- 142.B1321221 HOLDER:SPRING:PULL OUT

- 141.B1321183 BRACKET:LOCK

- 143.D1941234 SUPPORTING PLATE:BRACKET:LOCK 201612-04 X/O

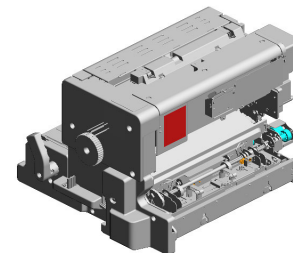
- 93.AA132300 (x2) ROLLER:LOCK:PULL OUT

- 61.11050723 (x2) CLAMPS:WES-0507
- 115.AB012219 GEAR:CAM:SHAFT:WEB:ON-OFF
- 114.AB012218 GEAR:IDLER:WEB:ON-OFF:1
- 113.AB012217 GEAR:WORM WHEEL:MOTOR:FUSING:ON-OFF
- 67.58401632 (x2) STEPPED SCREW



# U006 FUSING

266.M2053984 GUIDE PLATE:FUSING UNIT:FRONT:PEEN 201512-02 X/O  
 273.M2054431 LEVER:PULL OUT:PAPER EXIT UNIT  
 258.M2054338 SHAFT:ON-OFF:WEB:A  
 267.M2054415 (x2) COVER:THERMOPILE:PULL OUT  
 166.G1787744 BOSS:POSITIONING PIN:TRANSPORT UNIT:NO.2



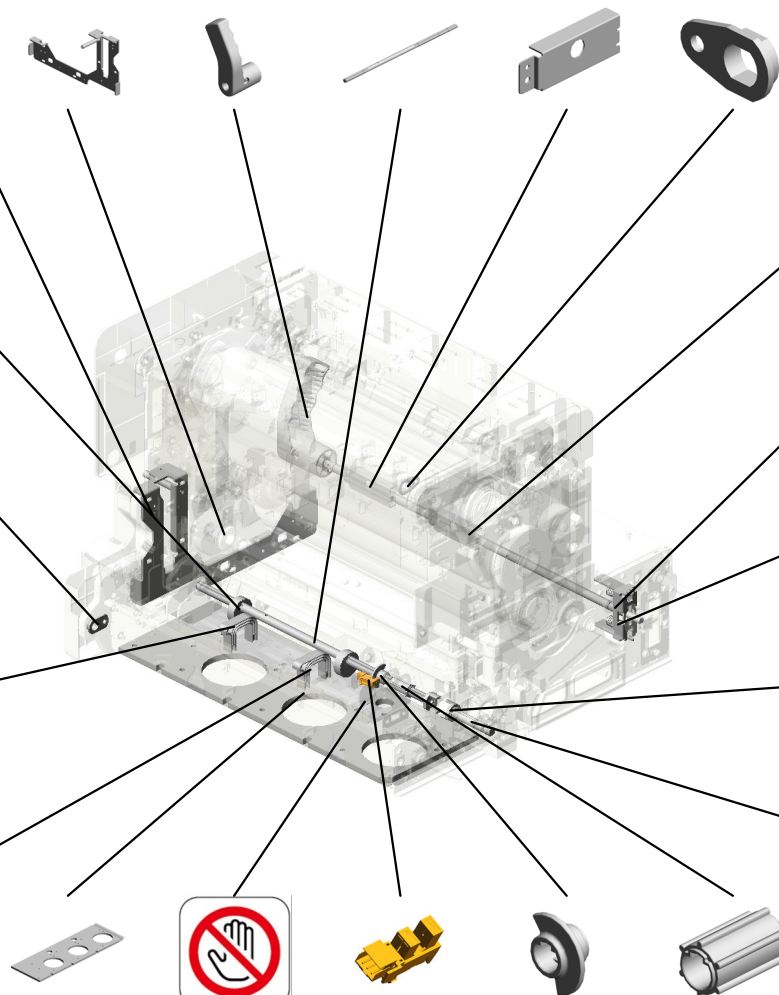
160.G1784450 TENSION SPRING: OIL APPLICATION UNIT

259.M2054339 (x2) CAM:WEB:A

165.G1787743 BOSS:POSITIONING PIN:TRANSPORT UNIT:NO.1

282.M2054444 DECAL:POSITIONING:WEB:ON-OFF

158.D1792468 (x2) GRIP:DRUM STAY:PCU



264.M2054399 SHAFT:LOCK:PULL OUT:FUSING UNIT

162.D1944759 BRACKET:LOCK:EXIT 201612-05 X/O

163.G1784818 (x2) SPRING:PULL OUT:LOCK:EXIT

256.M2054335 (x2) JOINT:WEB:ROLLER:DRIVE

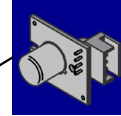
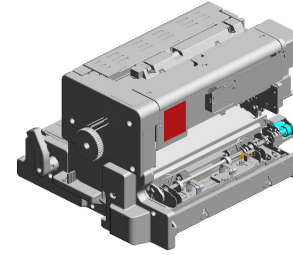
257.M2054336 SHAFT:ON-OFF:WEB:B

265.M2054401 SEAL:DUCT:PULL OUT:LOWER:ASSY  
 278.M2054439 DECAL:CONTACT:PREVENTION  
 303.GW020022 PHOTOINTERRUPTOR:LG2A24BL1 201708-03 O/O  
 261.M2054342 FEELER:CAM:WEB:ON-OFF  
 260.M2054341 KNOB:CAM

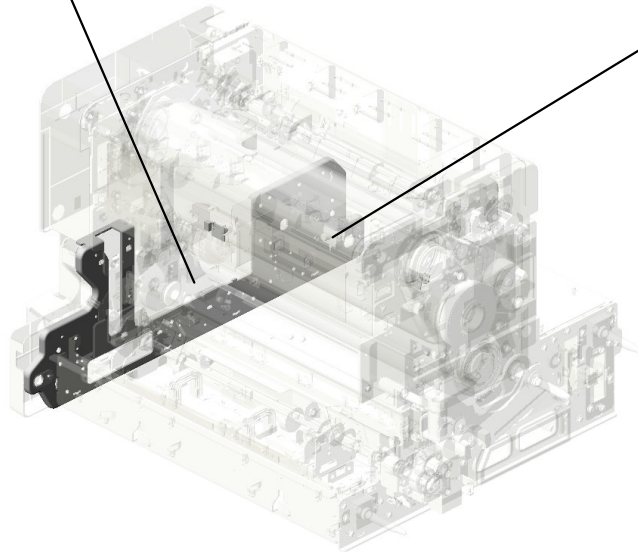


U006  
FUSING

317.M2054377  
PULL OUT:FUSING  
UNIT:SIDE PLATE:  
FRONT:PEEN



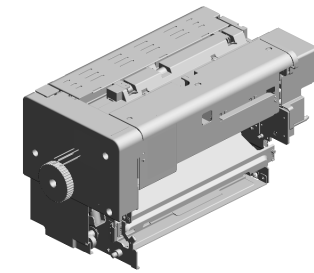
312.AW100183  
(x3)  
THERMOPILE  
201805-05 O/O



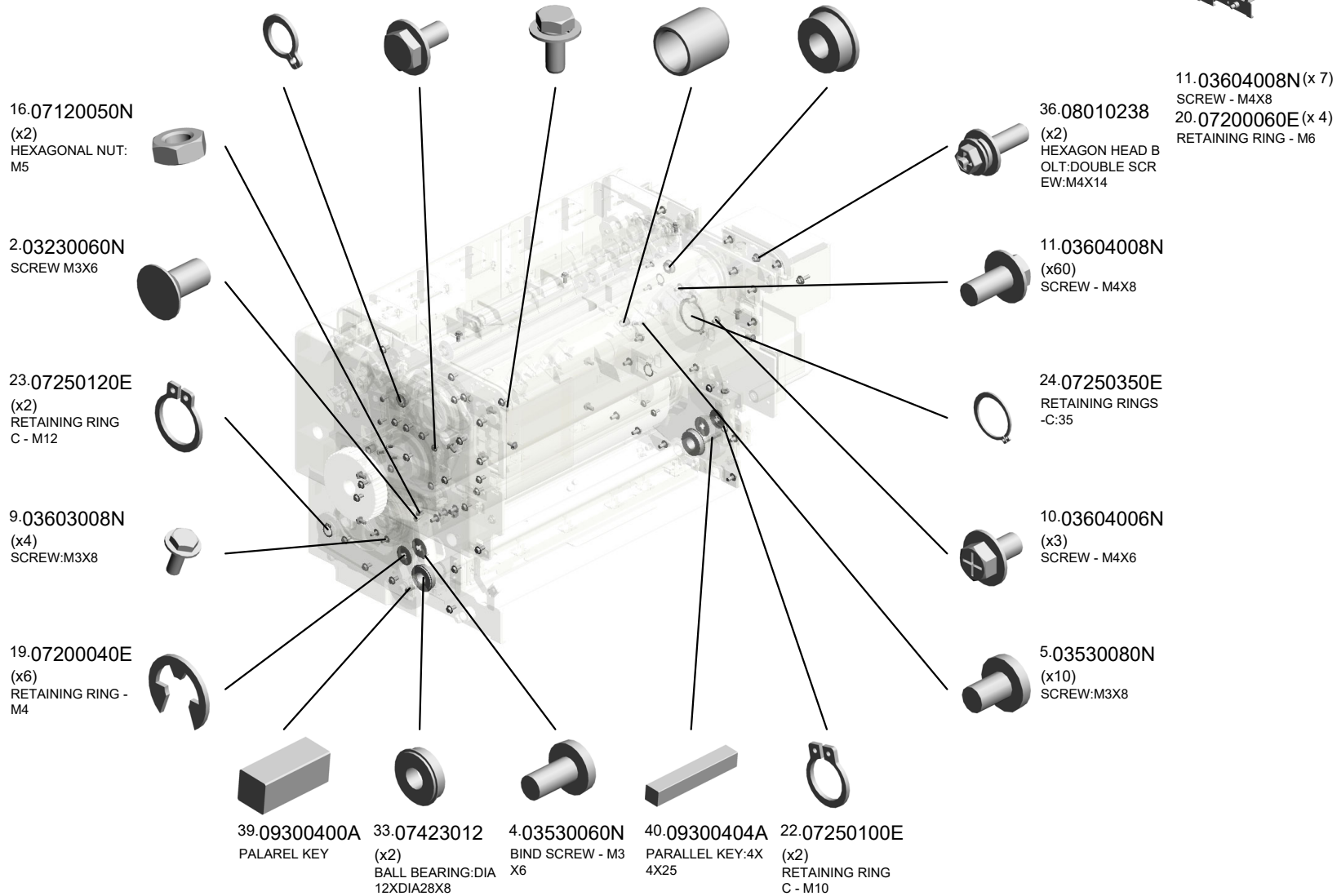
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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U006\_S001  
(NA):FUSING UNIT:ASS'Y

- 25.07270060E (x2) RETAINING RING - M6
- 8.03603006N SCREW - M3X6
- 37.08046123 HEXAGONAL BOLT :W/WASHER:M3X8
- 26.07330608 (x2) PLAIN SHAFT BEARING:DIA6X8
- 31.07413806 (x2) BALL BEARING - 6 X13X5MM



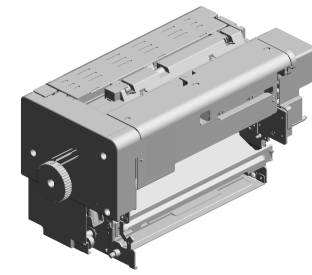
328.M2054023  
[A]  
(NA):FUSING UNIT:  
ASS'Y  
201904-02 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006\_S001  
(NA):FUSING UNIT:ASS'Y

- 53.11050516 (x7) CLAMP
- 47.09543010N (x2) SCREW:POLISHED ROUND/SPRING:M 3X10
- 49.09544008N (x11) SCREW - M4X8
- 56.11050551 (x5) CLAMP:LES-0505
- 43.09515014N (x2) SCREW:POLISHED ROUND:M5X14

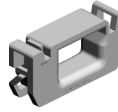


328.M2054023  
[A]  
(NA):FUSING UNIT:  
ASS'Y  
201904-02 O/O

59.11050713  
(x14)  
CLAMP:LWSM-030  
6H GRAY



61.11050723  
CLAMPS:WES-050  
7



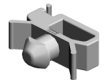
54.11050518  
(x5)  
EDGE SADDLE - L  
ES-1010



51.09574008N  
SCREW:SMALL RO  
UND/SPRING:M4X8



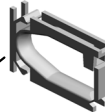
52.11050511  
(x9)  
HARNES CLAMP -  
LWS-0306ZC



- 50.09545010N (x2) SCREW:POLISHED ROUND/SPRING:M 5X10
- 44.09543005N (x2) SCREW:POLISHED ROUND/SPRING:M 3X5
- 41.09513004N (x2) SCREW:POLISHED ROUND:M3X4
- 48.09544006N (x4) SCREW:POLISHED ROUND/SPRING:M 4X6
- 64.11050758 (x4) CLAMP:LWSM-030 6A



60.11050721  
CLAMP:LES-1808



63.11050744  
(x6)  
CLAMP:F-LWS-071  
1



46.09543008N  
(x4)  
SCREW - M3X8



62.11050724  
CLAMPS:WES-121  
0

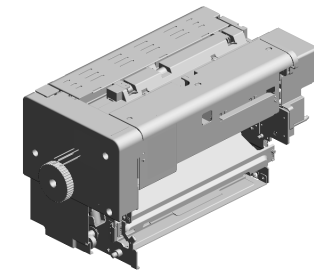


57.11050600  
(x2)  
CLAMP:LWSM-030  
6-2M



U006\_S001  
(NA):FUSING UNIT:ASS'Y

- 97.AA143822 (x2) STEPPEDSCREW - M3.5
- 86.AA080308 (x2) BUSHING - 8MM
- 85.AA066427 COIL SPRING:BALL ANKER:PAPER EXIT SUB-UNIT:FRONT
- 95.AA143801 (x5) SCREW:M4:EXTERIOR
- 84.AA066426 COIL SPRING:BALL ANKER:PAPER EXIT SUB-UNIT:REAR



328.M2054023  
[A]  
(NA):FUSING UNIT: ASS'Y  
201904-02 O/O

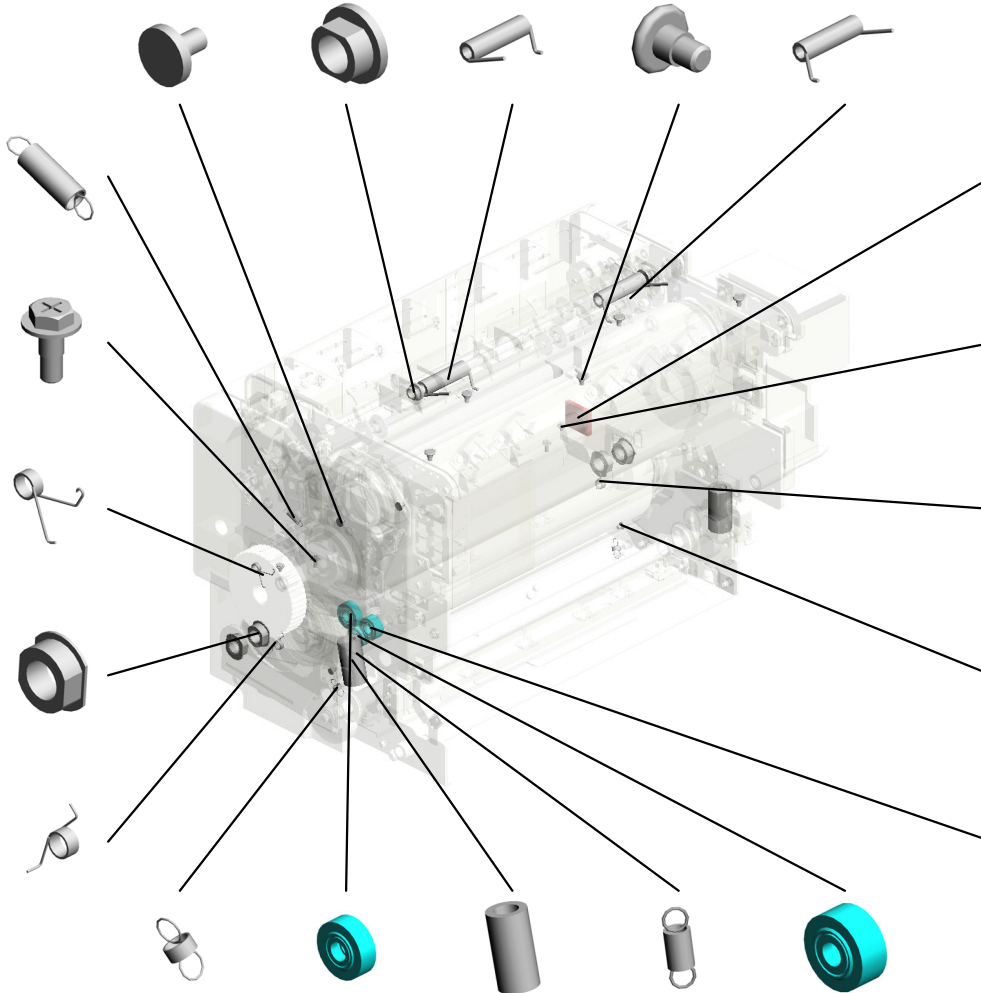
70.AA061178 (x2) TENSION SPRING: STRIPPER PLATE: 2N

99.AA143866 (x2) SCREW:DIA3.4:M3

76.AA061196 TORSION SPRING: STRIPPER PLATE: PRESSURE:FRONT

91.AA081020 (x4) PLAIN SHAFT BEARING: DIA12XDIA20 X8

74.AA061189 TORSION SPRING: LOUVER:COOLING :FRONT



77.AA061197 TORSION SPRING: STRIPPER PLATE: PRESSURE:REAR

94.D1494235 (x2) STEPPED SCREW: M3 201510-01 X/O

75.AA061190 TORSION SPRING: LOUVER:COOLING :REAR

96.AA143812 (x2) SCREW - SCALE

107.AB010195 GEAR:M1Z19:ASS'Y

78.AA061200 (x2) TENSION SPRING: LOUVER:DISCHARGE NOZZLE

109.AB010207 GEAR:M1Z28:ASS'Y

73.AA061187 (x2) COMPRESSION SPRING: PRESSURE SUB-UNIT:770N

69.AA061072 SPRING:IDLER

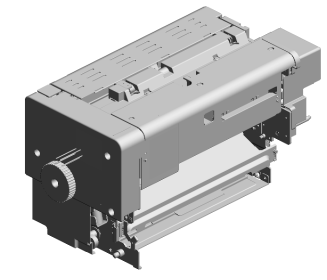
108.AB010196 GEAR:M1Z17:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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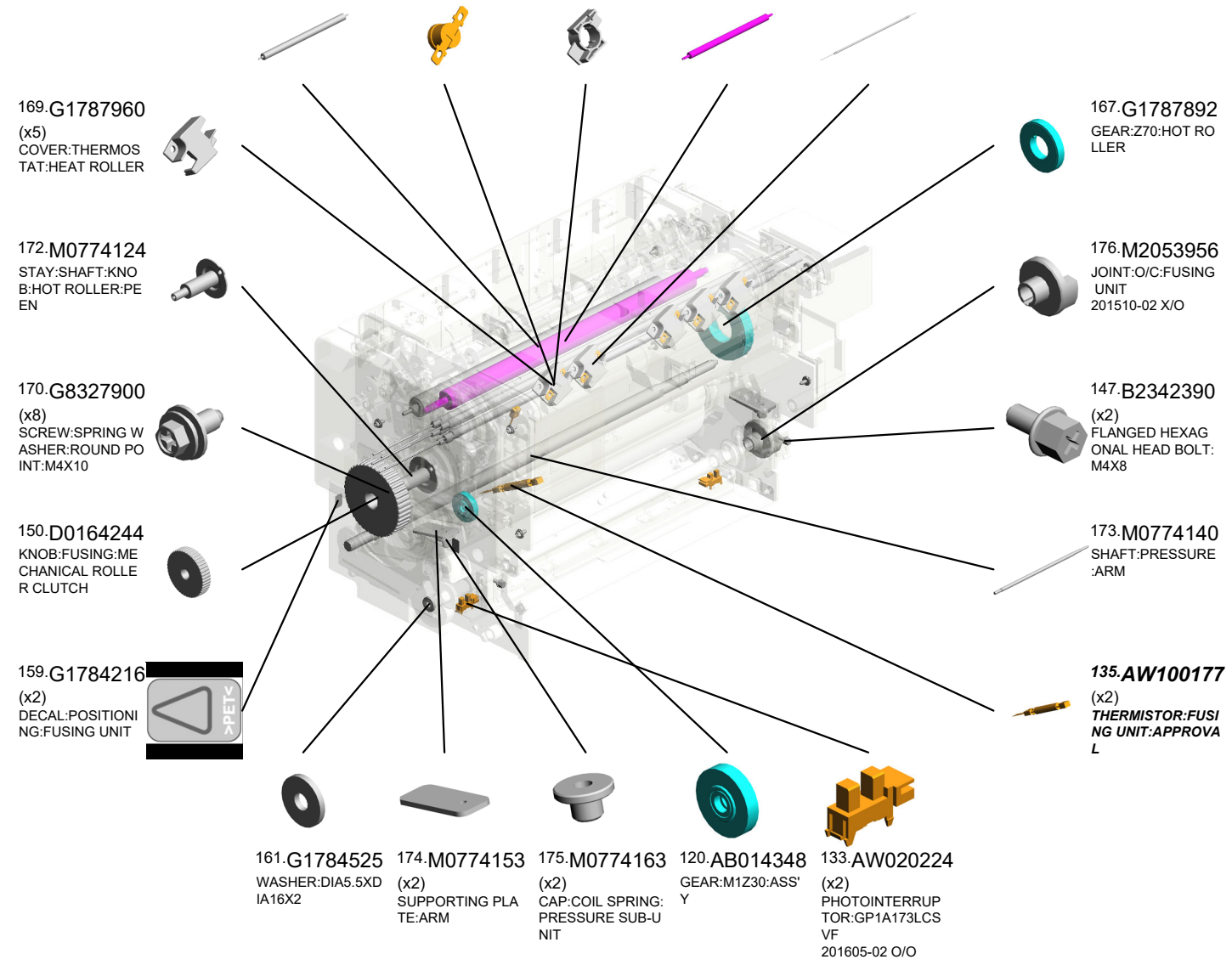


U006\_S001  
(NA):FUSING UNIT:ASS'Y

- 124.AE040090 BELT TENSIONER:  
ROLLER:ASS'Y  
201510-06 X/O
- 136.AW110124 (x5)  
THERMOSTAT:218  
C:250V:10A
- 171.M0774069 (x5)  
HOLDER:THERMO  
STAT:HEAT ROLLE  
R
- 125.AE040091 ROLLER:OPPOSE  
D:POLISH:FLAT BE  
LT-FUSING  
201510-04 X/O
- 138.AX430215 (x5)  
HEATER:205V:985  
W:HEAT ROLLER



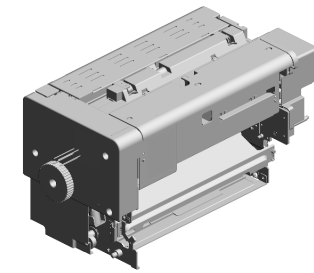
328.M2054023  
[A]  
(NA):FUSING UNIT:  
ASS'Y  
201904-02 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006\_S001  
(NA):FUSING UNIT:ASS'Y

- 200.M2054051 **FLAT BELT-FUSING UNIT:COVER:SEAL**
- 185.M0774307 **SHAFT:CONTACT POINT:PAPER EXIT SUB-UNIT:COVER**
- 198.M2054048 **CYLINDER:GLASS:HEAT ROLLER**
- 201.M2054053 **HEAT ROLLER:ASSY**
- 203.M2054057 **(x2) RADIAL BALL BEARING:HEAT ROLLER**



328.M2054023  
**[A]**  
(NA):FUSING UNIT:ASSY  
201904-02 O/O

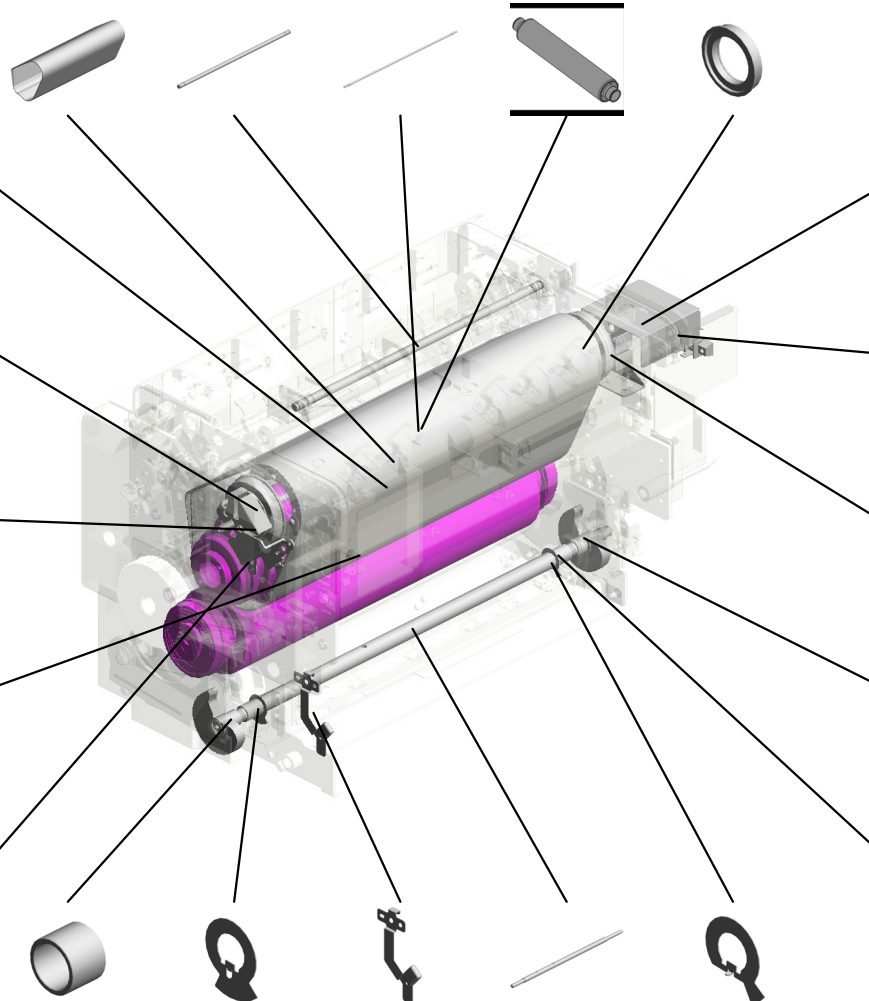
204.M2054058  
**HOT ROLLER**

202.M2054056  
(x2)  
**THERMAL INSULATING BUSHING:HEAT ROLLER:DIA39.3**

227.M2054170  
**HEATER HOLDER:HEAT ROLLER:FRONT**

207.M2054087  
**PRESSURE ROLLER**

186.M0774414  
**PIN:ADJUSTING PIN:HEAT ROLLER:FEELER**



225.M2054159  
**COVER:TERMINAL:HEATER**

224.M2054158  
**TERMINAL:5P:250**

229.M2054191  
**HEATER HOLDER:HEAT ROLLER:REAR**

193.M2053970  
(x2)  
**CAM:O/C 201511-03 X/O**

178.M0774173  
(x2)  
**COLLAR:O/C:2**

177.M0774172  
(x2)  
**COLLAR:O/C:1**

180.M0774176  
**FEELER:POSITIONING SENSOR:O/C:FRONT**

228.M2054186  
**LEVER:WEB:ASSY**

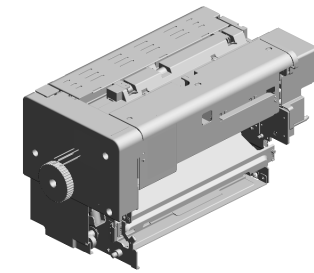
179.M0774175  
**SHAFT:O/C**

181.M0774177  
**FEELER:POSITIONING SENSOR:O/C:REAR**

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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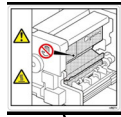
U006\_S001  
(NA):FUSING UNIT:ASS'Y

- 288.M2054476 DECAL:H-TEMP WARNING:FUSING:FRONT
- 276.M2054436 DECAL:WARNING (REMOVAL AND INSTALLATION):FUSING
- 232.M2054215 STOPPER:LOUVER :PRESSURE ROLLER
- 246.M2054293 COVER:FUSING/TRANSPORT UNIT:UPPER:MIDDLE
- 297.M2053950 (x3) SPACER:GUIDE PLATE:FUSING EXIT: LOWER 201612-02



328.M2054023  
[A]  
(NA):FUSING UNIT: ASS'Y  
201904-02 O/O

306.M2054085  
STOPPER:STRIPPER PLATE:FRONT



244.M2054287  
COVER:FUSING UNIT:REAR

243.M2054285  
COVER:FUSING UNIT:FRONT



295.M0774487  
(x4)  
POSITIONING PLATE:STRIPPER PLATE



275.M2054434  
DECAL:ROTATION DIRECTION:KNOB: HOT ROLLER



233.M2053978  
LOUVER:EXHAUST :COOLING:PRESSURE ROLLER 201509-03 X/O



247.M2053967  
SHAFT:IDLER:SWIVEL 201703-08 X/O



272.M2054429  
LOUVER:DISCHARGE NOZZLE:COOLING:PRESSURE ROLLER



270.M2053966  
BRACKET:GEAR:SWIVEL 201703-09 X/O



231.M2054211  
DUCT:COOLING:PRESSURE ROLLER



268.M2054417 (x2)  
CAM FOLLOWER:DIAM6XDI16X12



269.M2054418 (x4)  
COLLAR:CAM FOLLOWER:PRESSURE SUB-UNIT



298.M2053965  
SUPPORTING PLATE:GEAR:IDLER 201703-06



302.M2053969  
SCREW:COUPLING:GEAR 201706-01 X/O



230.M2054208  
DUCT:EXHAUST:PRESSURE ROLLER

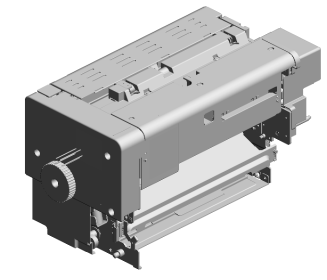


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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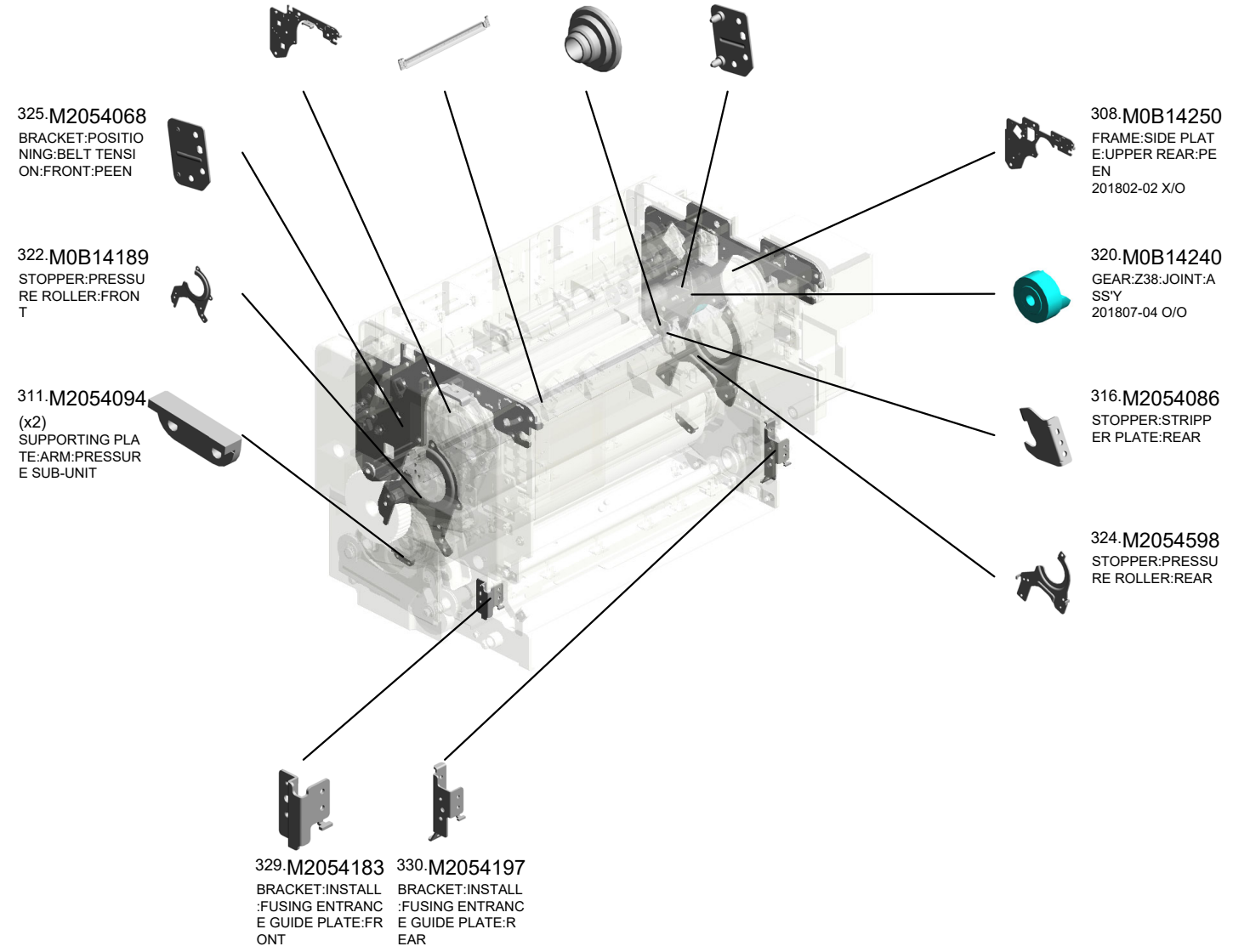


U006\_S001  
(NA):FUSING UNIT:ASS'Y

- 327.M2054241 FRAME:SIDE PLATE:UPPER FRONT:PEEN
- 307.M2053993 PAD:SEPARATION SUB-UNIT:AUXILIARY:ASS'Y  
201801-01 O/O
- 333.M2054264 (x2) PIN:FRAME:FUSING UNIT
- 326.M2054070 BRACKET:POSITIONING:BELT TENSION:REAR:PEEN



- 328.M2054023 [A] (NA):FUSING UNIT:ASS'Y  
201904-02 O/O



- M2054020 [A] (NA):FUSING UNIT:ASS'Y  
201904-02 O/O

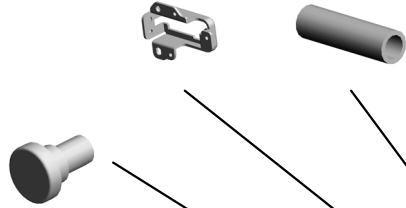
U006\_S001\_S001  
SIDE PLATE:ROLLER:FRONT:ASS'Y

318.M2054077 71.AA061184  
BRACKET:BELT TE COMPRESSION SP  
NSION:FRONT RING:BELT TENS  
ON



300.M2054072  
SIDE PLATE:ROLL  
ER:FRONT:ASS'Y

100.AA143867  
SCREW:DIA4:M3



206.M2054078  
STOPPER:BELT TE  
NSIONER:ROLLER



5.03530080N  
SCREW:M3X8



90.AA080373  
PLAIN SHAFT BEA  
RING:BELT TENS  
ON



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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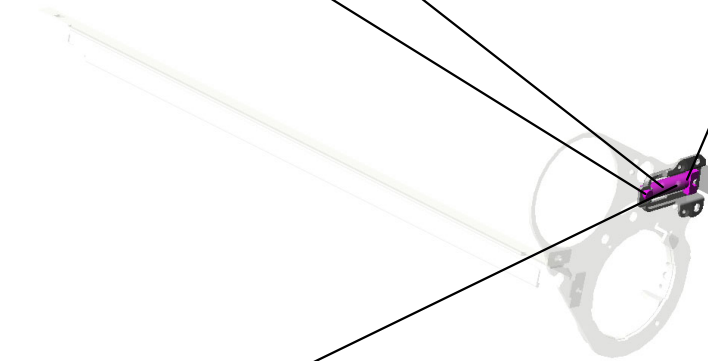
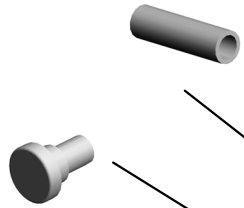
U006\_S001\_S002  
SIDE PLATE:ROLLER:REAR:ASS'Y

71.AA061184  
COMPRESSION SP  
RING:BELT TENSIO  
N

100.AA143867  
SCREW:DIA4:M3

90.AA080373  
PLAIN SHAFT BEA  
RING:BELT TENSIO  
N

301.M2054079  
SIDE PLATE:ROLL  
ER:REAR:ASSY



319.M2054084  
BRACKET:BELT TE  
NSION:REAR

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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U006\_S001\_S003

ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y

218.M2054135 3.03530040N 221.M2053954 191.M2054031 219.M2053973  
 SHAFT:ON-OFF:FE SCREW - M3X4 (x2) CAM:POLISH:FLAT (x2) SHEET:POLISH:FL BELT-FUSING AT BELT-FUSING SHAFT:POLISH:FL AT BELT-FUSING:L INK 201510-13 X/O



208.M2053976  
 [A] ROLLER:POLISH:F LAT BELT-FUSING: ASS'Y 201602-01 X/O

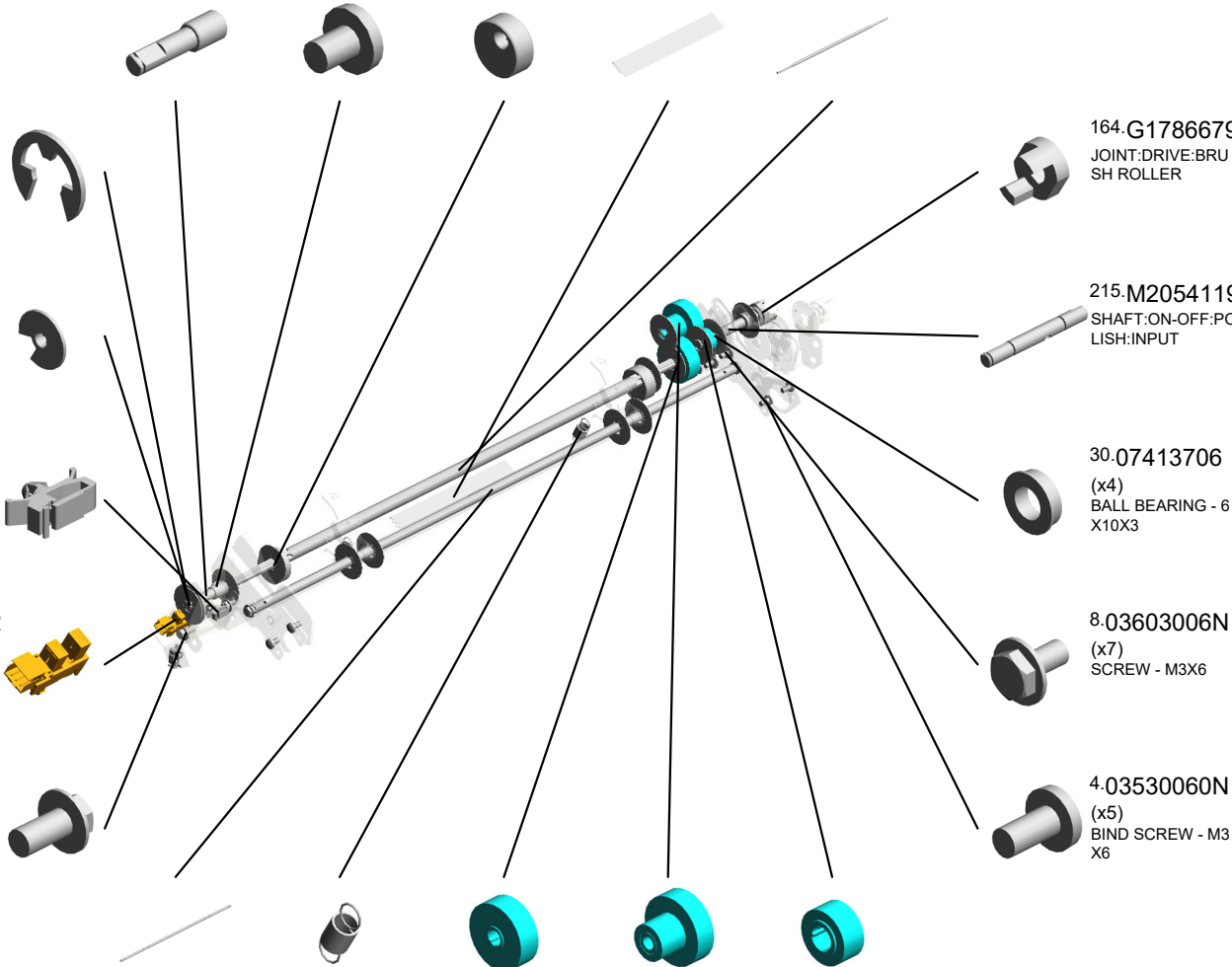
19.07200040E  
 (x15) RETAINING RING - M4

217.M2054130  
 FEELER:SENSOR: ON-OFF

59.11050713  
 (x2) CLAMP:LWSM-030 6H GRAY

303.GW020022  
 PHOTOINTERRUPTOR:LG2A24BL1 201708-03 O/O

11.03604008N  
 SCREW - M4X8



164.G1786679  
 JOINT:DRIVE:BRUSH ROLLER

215.M2054119  
 SHAFT:ON-OFF:POLISH:INPUT

30.07413706  
 (x4) BALL BEARING - 6 X10X3

8.03603006N  
 (x7) SCREW - M3X6

4.03530060N  
 (x5) BIND SCREW - M3 X6

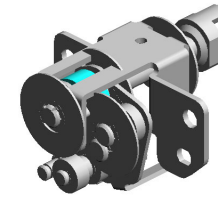
220.M2053974 82.AA061219 118.AB014344 119.AB014345 116.AB014342  
 SHAFT:POLISH:FL AT BELT-FUSING:T URN 201510-14 X/O (x2) TENSION SPRING: POLISH:ON-OFF:20 N GEAR:POLISH:ROLLER:ON-OFF:A GEAR:POLISH:ON-OFF:B:PRESS FIT GEAR:DRIVE:ROLLER:FUSING



M2054101  
 [A] ROLLER:POLISH:F LAT BELT-FUSING: ASS'Y 201602-01 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006\_S001\_S003\_S001  
 HOLDER:SHAFT:DRIVE:SUB-ASS'Y

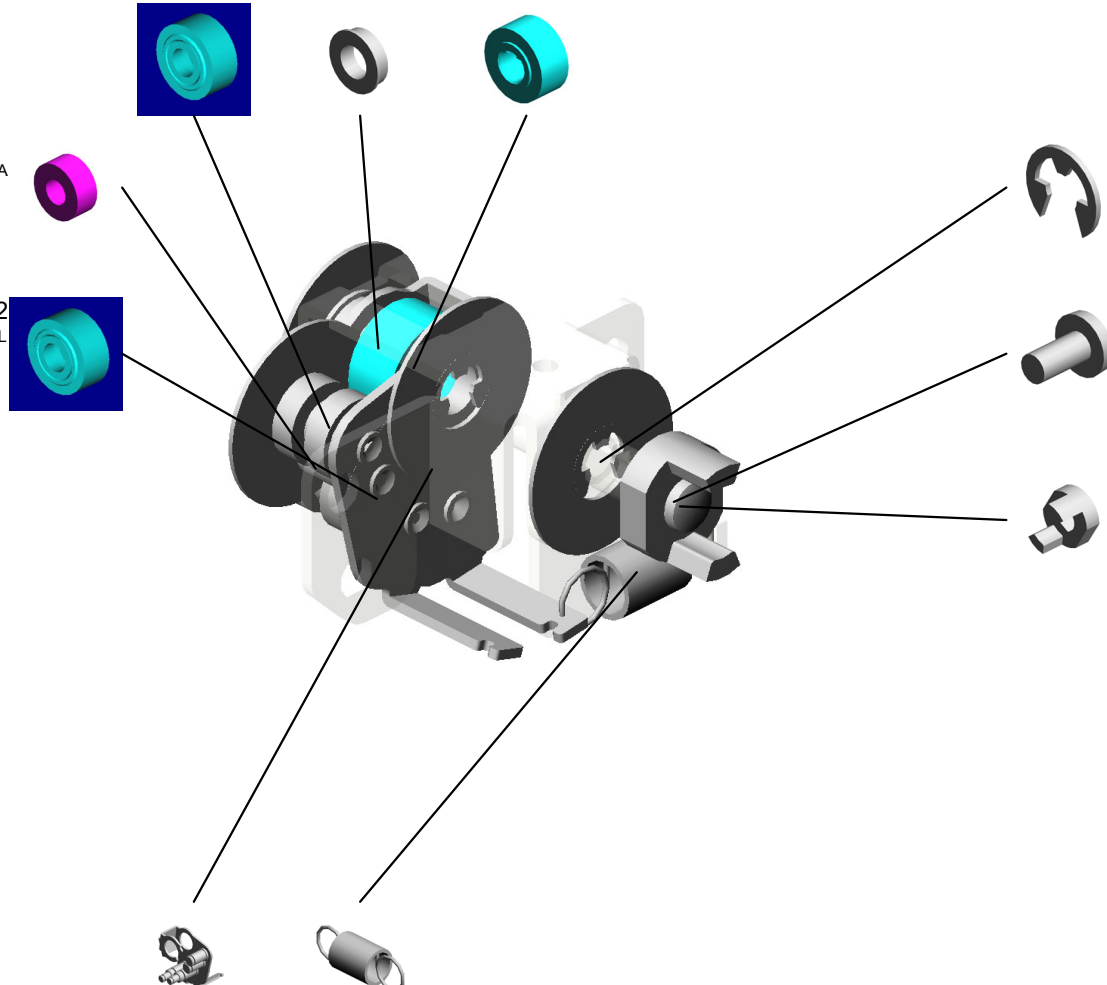


292.M2054121  
 HOLDER:SHAFT:DRIVE:SUB-ASS'Y

117.AB014343 GEAR:POLISH:ROLLER:C  
 30.07413706 (x3) BALL BEARING - 6X10X3  
 122.AB014351 GEAR:DRIVE:ROLLER:FUSING

28.07403804 BALL BEARING:DIAMETER:4X4

123.AB014352 GEAR:POLISH:ROLLER:C2



18.07200030E (x 1) RETAINING RING - M3  
 19.07200040E (x 1) RETAINING RING - M4  
 30.07413706 (x 1) BALL BEARING - 6X10X3

4.03530060N BIND SCREW - M3 X6

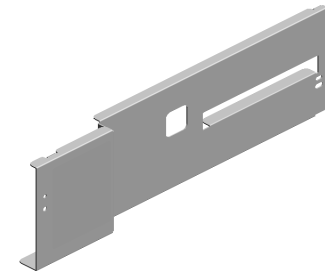
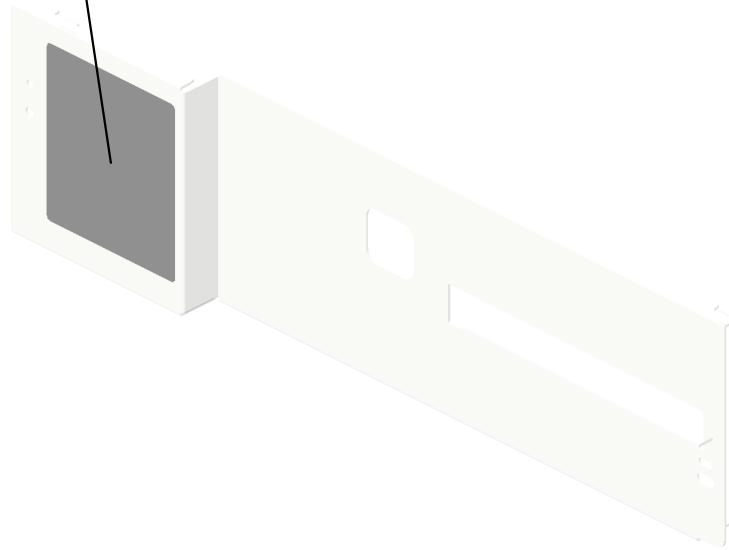
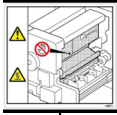
164.G1786679 JOINT:DRIVE:BRUSH ROLLER

216.M2053972 BRACKET:GEAR:PEEN  
 72.AA061223 TENSION SPRING:DIAMETER:DRIVE:12N  
 201510-12 X/O 201510-08 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006\_S001\_S004  
COVER:STAY:HEAT ROLLER:ASS'Y

288.M2054476  
DECAL:H-TEMP W  
ARNING:FUSING:F  
RONT

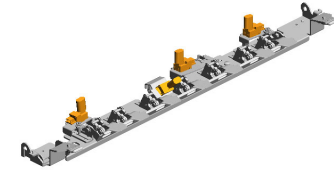


285.M2054456  
COVER:STAY:HEA  
T ROLLER:ASS'Y

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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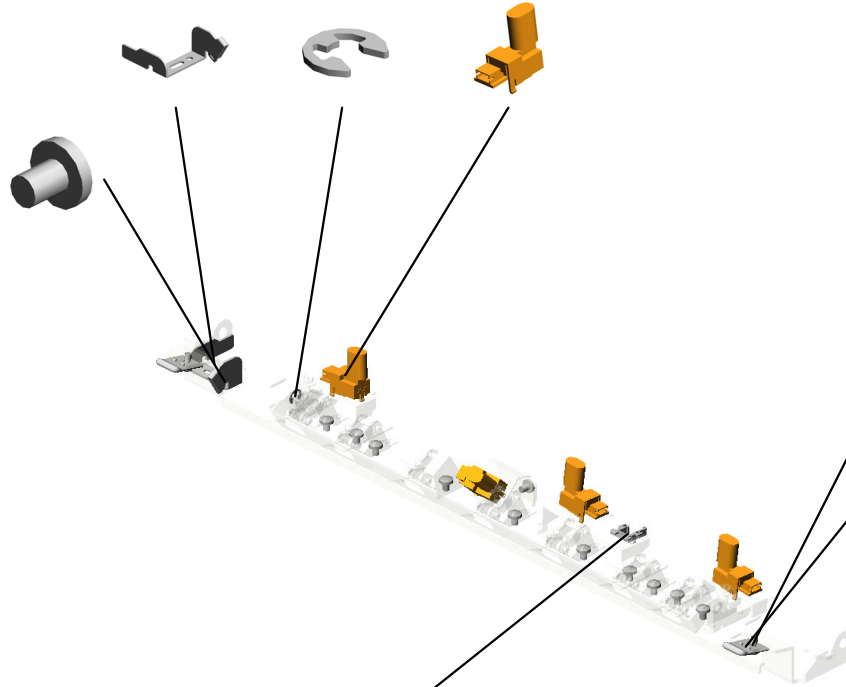
U006\_S001\_S005  
 STAY:PICKOFF PAWL:PRESSURE ROLLER:ASS'Y

226.M2054165 DISCHARGE BRUSH:PRESSURE ROLLER  
 18.07200030E RETAINING RING - M3  
 294.G1787900 (x4) DISTANCE MEASURING RING SENSOR

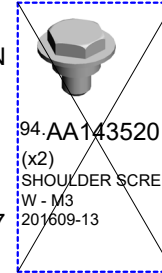


234.M2054223  
 STAY:PICKOFF PAWL:PRESSURE ROLLER:ASS'Y

3.03530040N  
 (x12)  
 SCREW - M3X4



45.09543006N  
 (x2)  
 SCREW - M3X6



~~94.AA143520  
 (x2)  
 SHOULDER SCREW - M3  
 201609-13~~

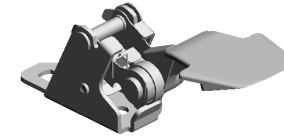
295.M0774487  
 (x2)  
 POSITIONING PLATE:STRIPPER PLATE

56.11050551  
 CLAMP:LES-0505

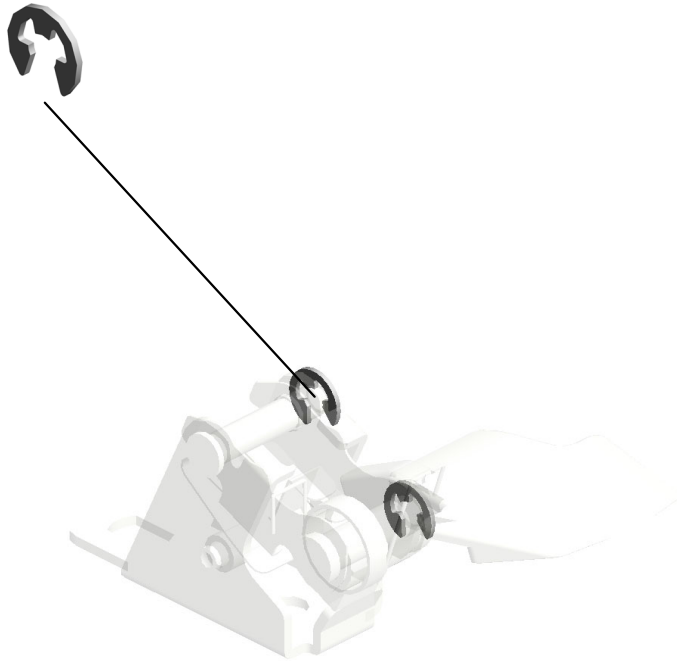
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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U006\_S001\_S005\_S001  
STRIPPER PAWLS:SERVICE PARTS

17.07200020E  
(x2)  
RETAINING RING -  
M2



305.M2053999  
STRIPPER PAWLS:  
SERVICE PARTS

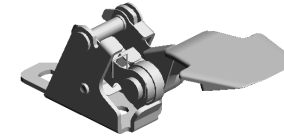


U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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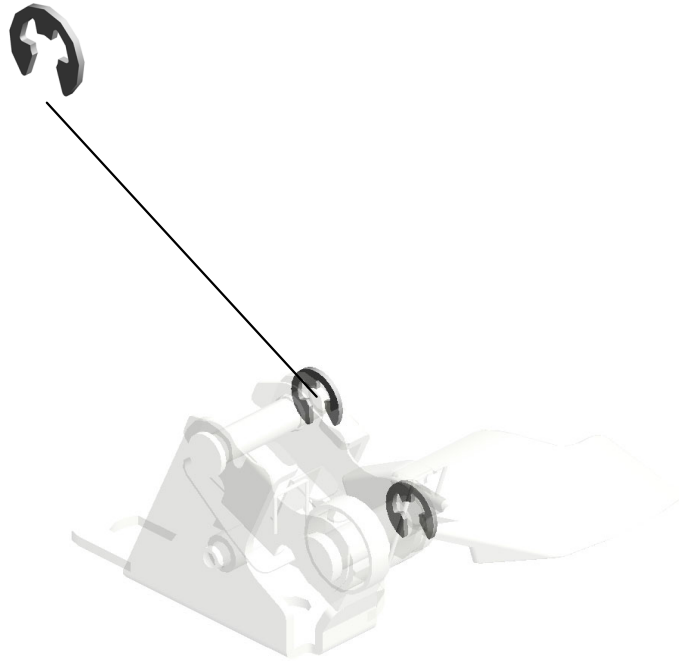


U006\_S001\_S005\_S002  
STRIPPER PAWLS:SERVICE PARTS

17.07200020E  
(x2)  
RETAINING RING -  
M2



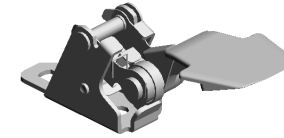
305.M2053999  
STRIPPER PAWLS:  
SERVICE PARTS



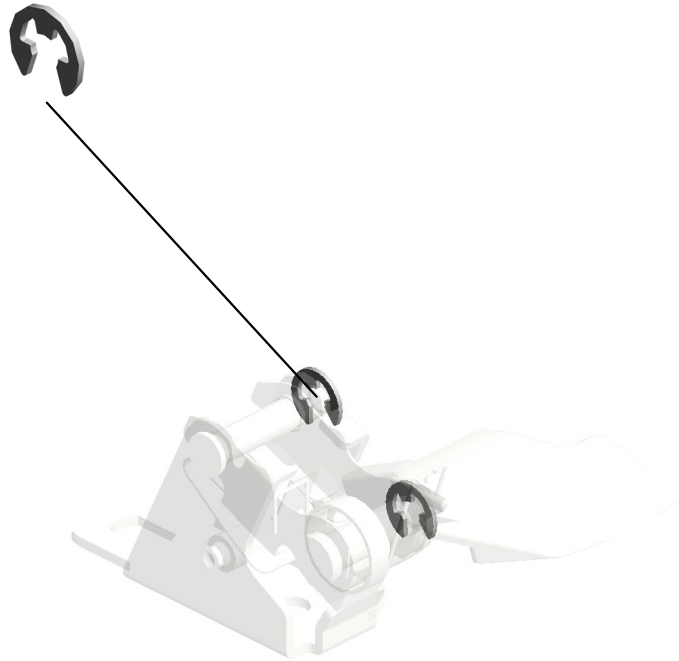
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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U006\_S001\_S005\_S003  
STRIPPER PAWLS:SERVICE PARTS

17.07200020E  
(x2)  
RETAINING RING -  
M2



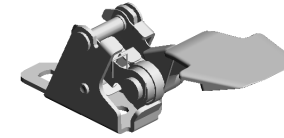
305.M2053999  
STRIPPER PAWLS:  
SERVICE PARTS



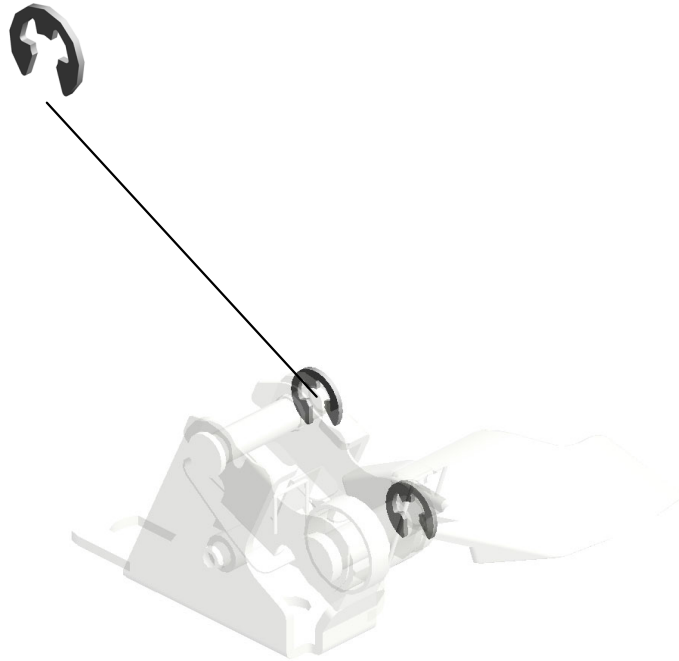
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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U006\_S001\_S005\_S004  
STRIPPER PAWLS:SERVICE PARTS

17.07200020E  
(x2)  
RETAINING RING -  
M2



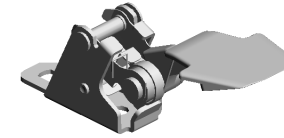
305.M2053999  
STRIPPER PAWLS:  
SERVICE PARTS



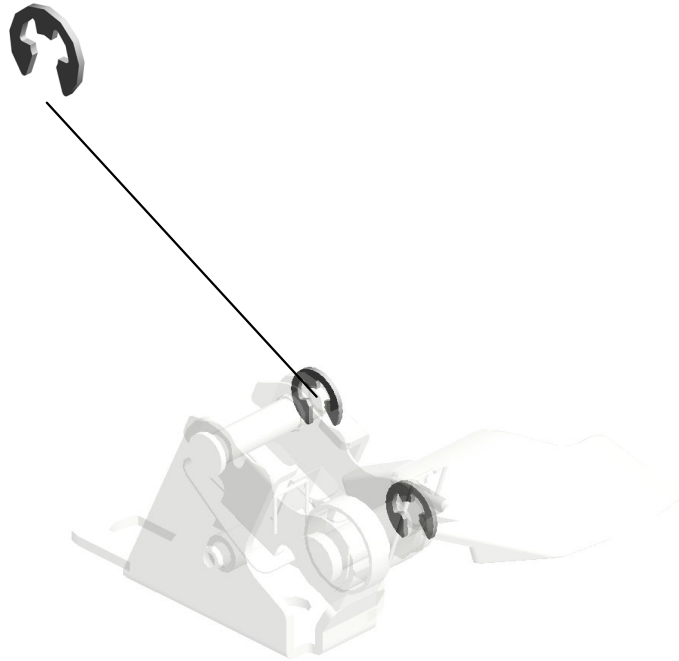
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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U006\_S001\_S005\_S005  
STRIPPER PAWLS:SERVICE PARTS

17.07200020E  
(x2)  
RETAINING RING -  
M2



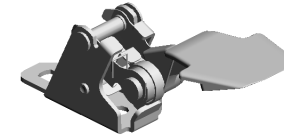
305.M2053999  
STRIPPER PAWLS:  
SERVICE PARTS



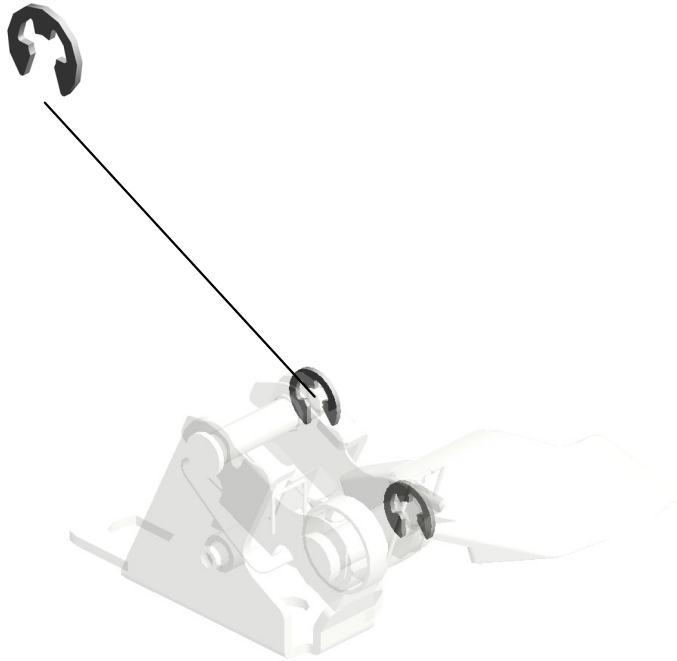
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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U006\_S001\_S005\_S006  
STRIPPER PAWLS:SERVICE PARTS

17.07200020E  
(x2)  
RETAINING RING -  
M2



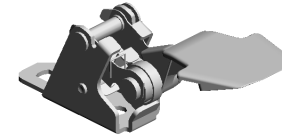
305.M2053999  
STRIPPER PAWLS:  
SERVICE PARTS



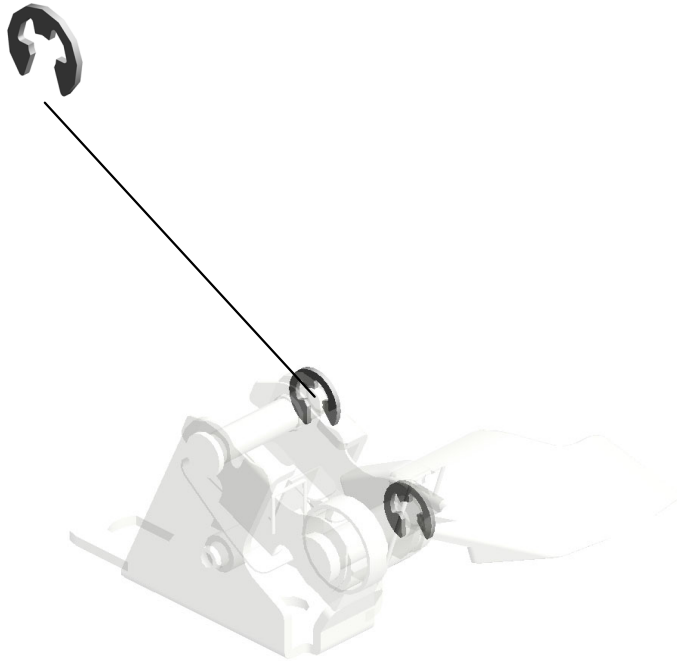
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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U006\_S001\_S005\_S007  
STRIPPER PAWLS:SERVICE PARTS

17.07200020E  
(x2)  
RETAINING RING -  
M2



305.M2053999  
STRIPPER PAWLS:  
SERVICE PARTS

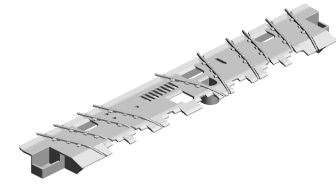


U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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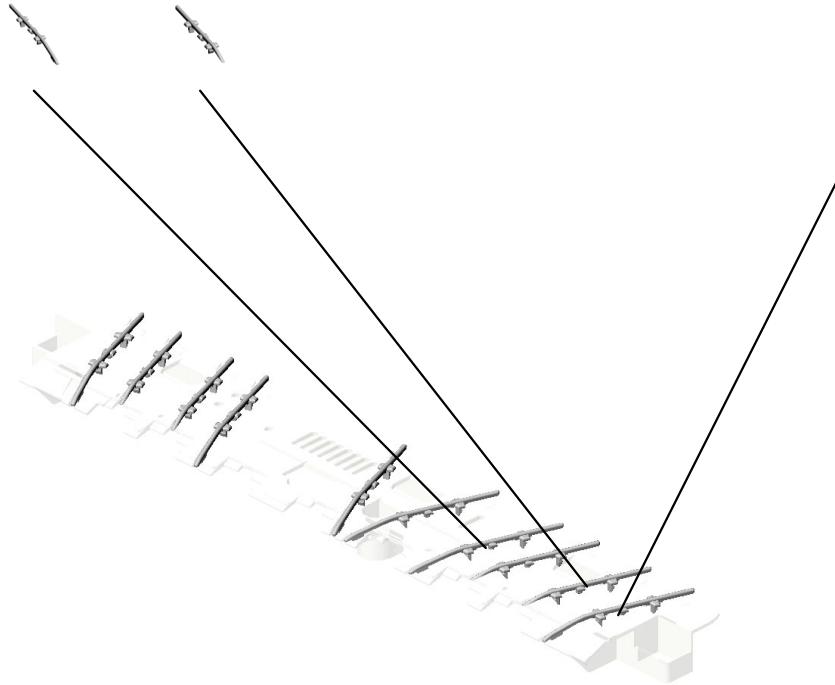
U006\_S001\_S006  
GUIDE PLATE:FUSING EXIT:LOWER:ASS'Y

194.M2054040 (x4)  
GUIDE:FUSING EXIT:MIDDLE

196.M2054042 (x4)  
GUIDE:FUSING EXIT:SENSOR



235.M2054226  
GUIDE PLATE:FUSING EXIT:LOWER:ASS'Y



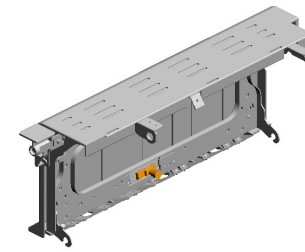
195.M2054041 (x2)  
GUIDE:FUSING EXIT:BOTH ENDS

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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U006\_S001\_S007

COVER:PAPER EXIT SUB-UNIT:UPPER:ASS'Y

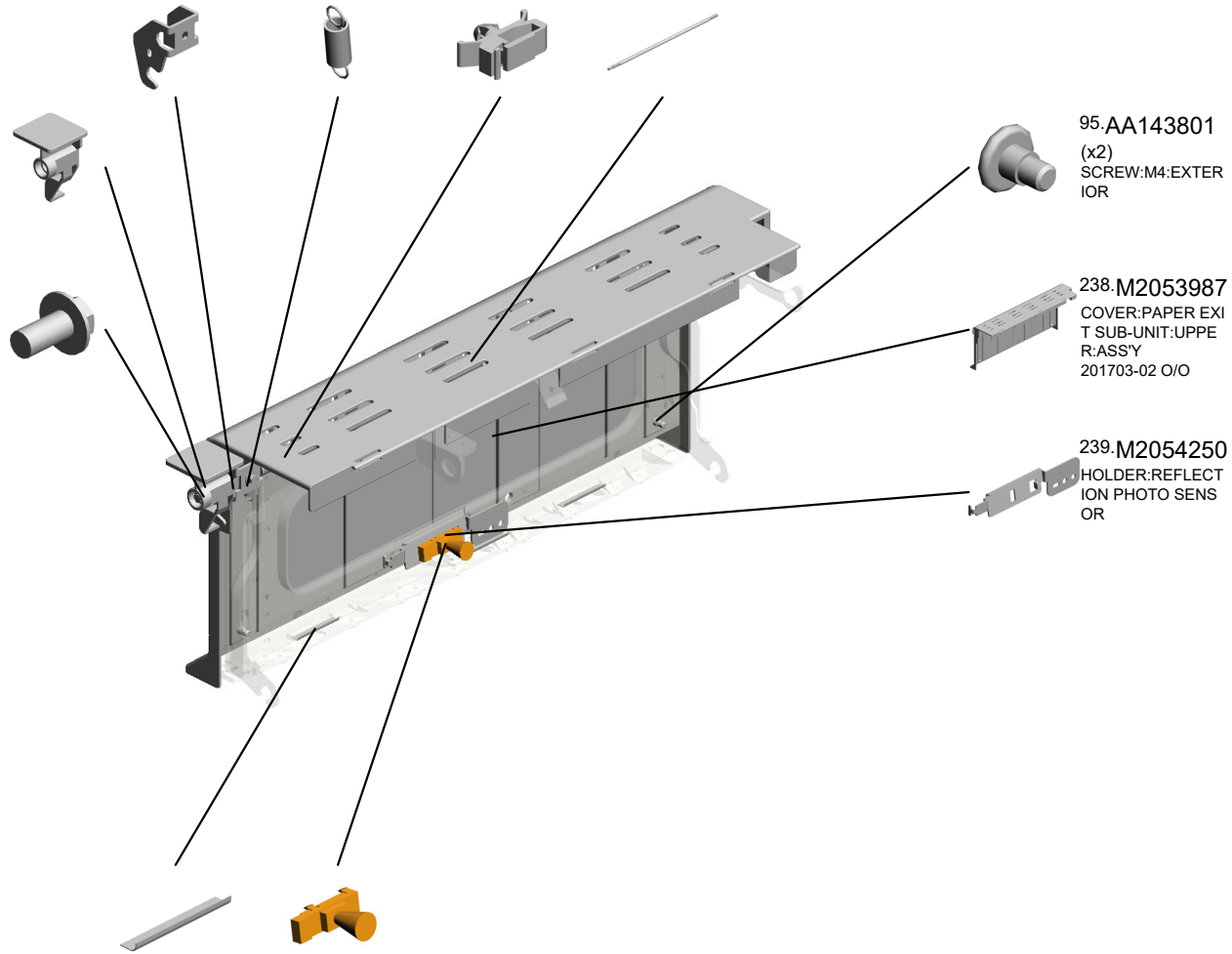
240.M2054251 HOOK:FRONT:COVER:PAPER EXIT SUB-UNIT  
79.AA061201 TENSION SPRING:EXIT:COVER  
59.11050713 (x3) CLAMP:LWSM-030 6H GRAY  
241.M2054252 SHAFT:OPEN AND CLOSE:COVER:PAPER EXIT SUB-UNIT



332.M0B13988 COVER:PAPER EXIT SUB-UNIT:UPPER:ASS'Y 202108-02

274.M2054432 LEVER:OPEN AND CLOSE:COVER:PAPER EXIT SUB-UNIT

11.03604008N (x3) SCREW - M4X8



95.AA143801 (x2) SCREW:M4:EXTERIOR

238.M2053987 COVER:PAPER EXIT SUB-UNIT:UPPER:ASS'Y 201703-02 O/O

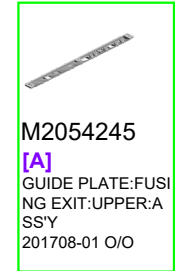
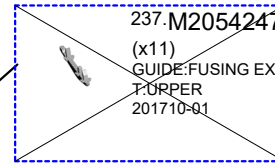
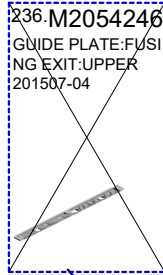
239.M2054250 HOLDER:REFLECTION PHOTO SENSOR

199.M2054049 (x3) SHEET:OPPOSED: DISTANCE MEASURING SENSOR  
129.AW010147 PHOTO REFLECTION SENSOR

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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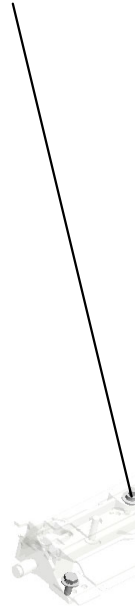
U006\_S001\_S007\_S001  
GUIDE PLATE:FUSING EXIT:UPPER:ASS'Y



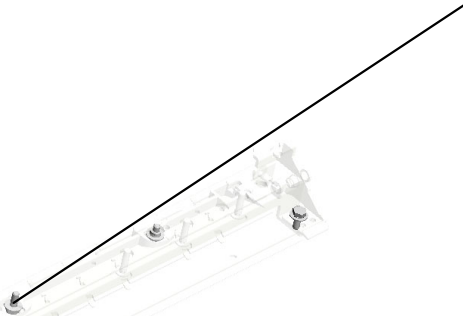
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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U006\_S001\_S008  
STRIPPER PLATE:ASS'Y

94.AA143520  
(x2)  
SHOULDER SCRE  
W - M3



37.08046123  
(x3)  
HEXAGONAL BOLT  
:W/WASHER:M3X8



242.M2054024  
[A]  
STRIPPER PLATE:  
ASS'Y  
201511-04 X/O



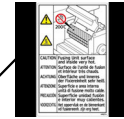
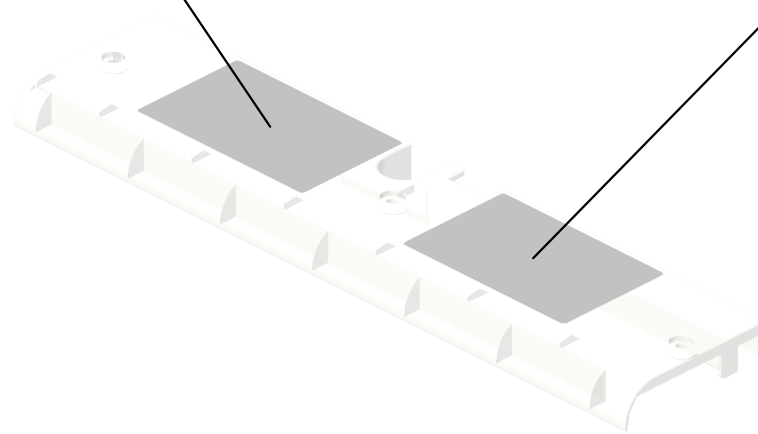
M2054268  
[A]  
STRIPPER PLATE:  
ASS'Y  
201511-04 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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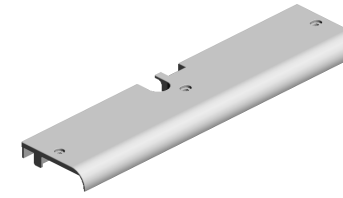
U006\_S001\_S009

COVER:FUSING UNIT:UPPER:RIGHT:ASS'Y

281.M2054443  
DECAL:H-TEMP W  
ARNING:FUSING:L  
OWER



280.M2054442  
DECAL:H-TEMP W  
ARNING:FUSING:U  
PPER

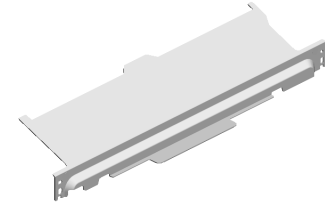


245.M2054289  
COVER:FUSING U  
NIT:UPPER:RIGHT:  
ASS'Y

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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U006\_S001\_S010  
FUSING ENTRANCE GUIDE PLATE:ASS'Y

156.D0746497  
(x2)  
DECAL:POSITIONI  
NG DISPLAY:TCRU



271.M2054422  
FUSING ENTRANC  
E GUIDE PLATE:AS  
SY

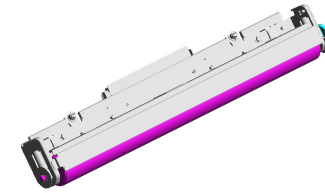


U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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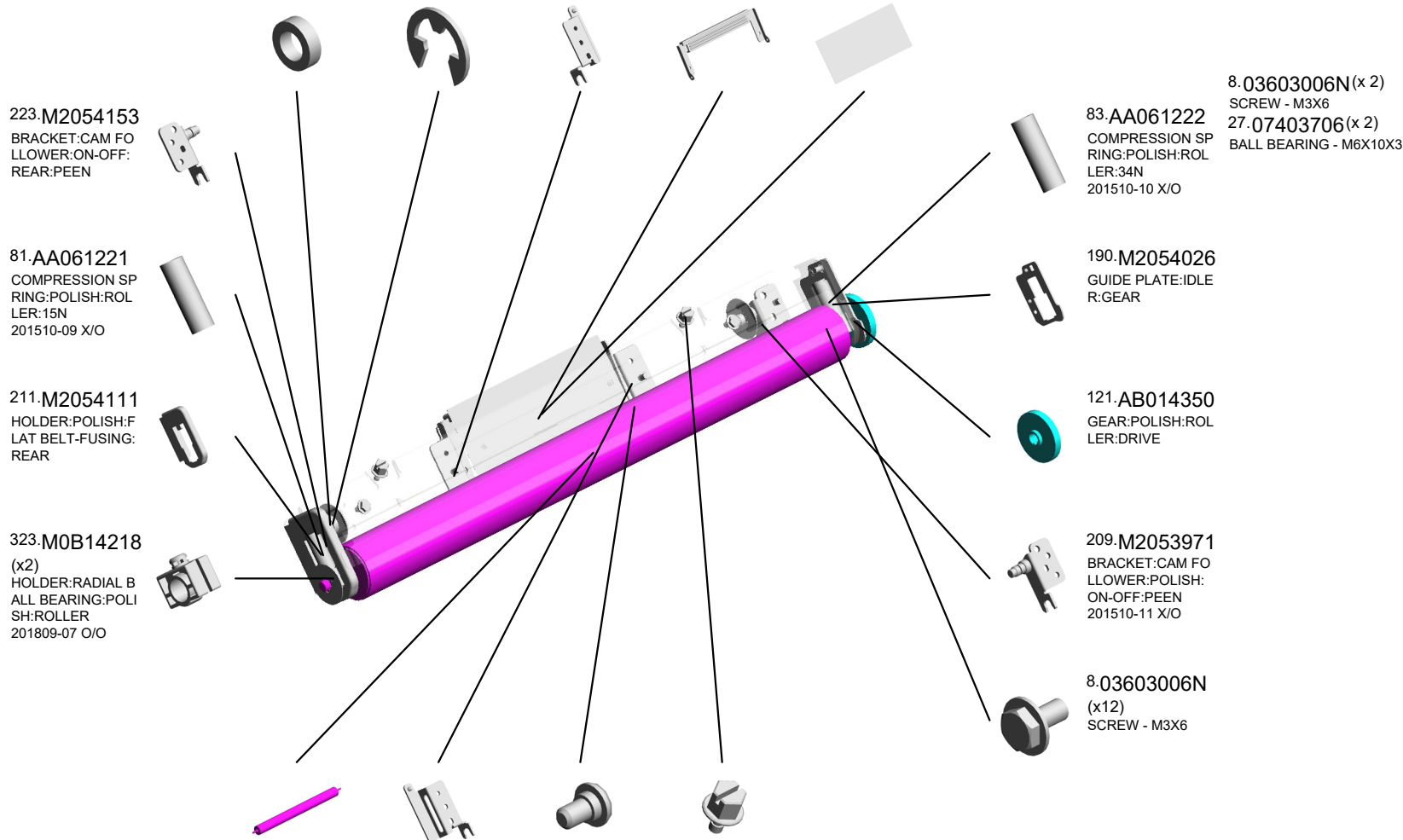
U006\_S002

ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y

- 27.07403706 (x4) BALL BEARING - M6X10X3
- 19.07200040E (x4) RETAINING RING - M4
- 212.M2054114 RAIL:HANDLE:POLISH:ROLLER:FRONT
- 214.M2054117 COVER:HANDLE:POLISH:ROLLER
- 192.M2054033 SHEET:HOLDER:POLISH:FLAT BELT-FUSING



- 321.M2053983 [A] ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y 201807-02 O/O



- 223.M2054153 BRACKET:CAM FOLLOWER:ON-OFF:REAR:PEEN

- 81.AA061221 COMPRESSION SPRING:POLISH:ROLLER:15N 201510-09 X/O

- 211.M2054111 HOLDER:POLISH:FLAT BELT-FUSING:REAR

- 323.M0B14218 (x2) HOLDER:RADIAL BALL BEARING:POLISH:ROLLER 201809-07 O/O

- 126.AE040088 ROLLER:POLISH:FLAT BELT-FUSING
- 213.M2054115 RAIL:HANDLE:POLISH:ROLLER:REAR
- 149.C2442601 (x2) FRONT STEPPED SCREW
- 222.M2054146 (x2) SCREW:FIX:POLISH

- 8.03603006N (x 2) SCREW - M3X6
- 83.AA061222 COMPRESSION SPRING:POLISH:ROLLER:34N 201510-10 X/O

- 190.M2054026 GUIDE PLATE:IDLER:GEAR

- 121.AB014350 GEAR:POLISH:ROLLER:DRIVE

- 209.M2053971 BRACKET:CAM FOLLOWER:POLISH:ON-OFF:PEEN 201510-11 X/O

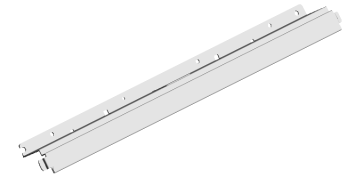
- 8.03603006N (x12) SCREW - M3X6



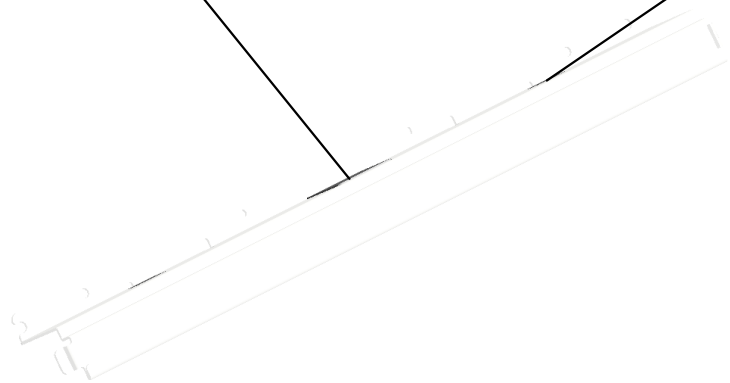
- M2053977 [A] ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y 201807-02 O/O

U006\_S002\_S001  
COVER:POLISH:ROLLER:ASS'Y

155.D0744380  
DECAL:H-TEMP W  
ARNING:FUSING:  
WEB



287.M2053975  
[A]  
COVER:POLISH:R  
OLLER:ASS'Y  
201510-15 X/O



290.M2054499  
(x2)  
DECAL:POSITIONI  
NG DISPLAY:TCRU

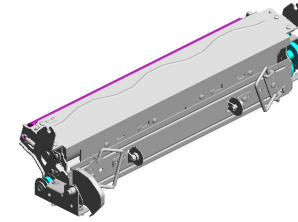


M2054464  
[A]  
COVER:POLISH:R  
OLLER:ASS'Y  
201510-15 X/O

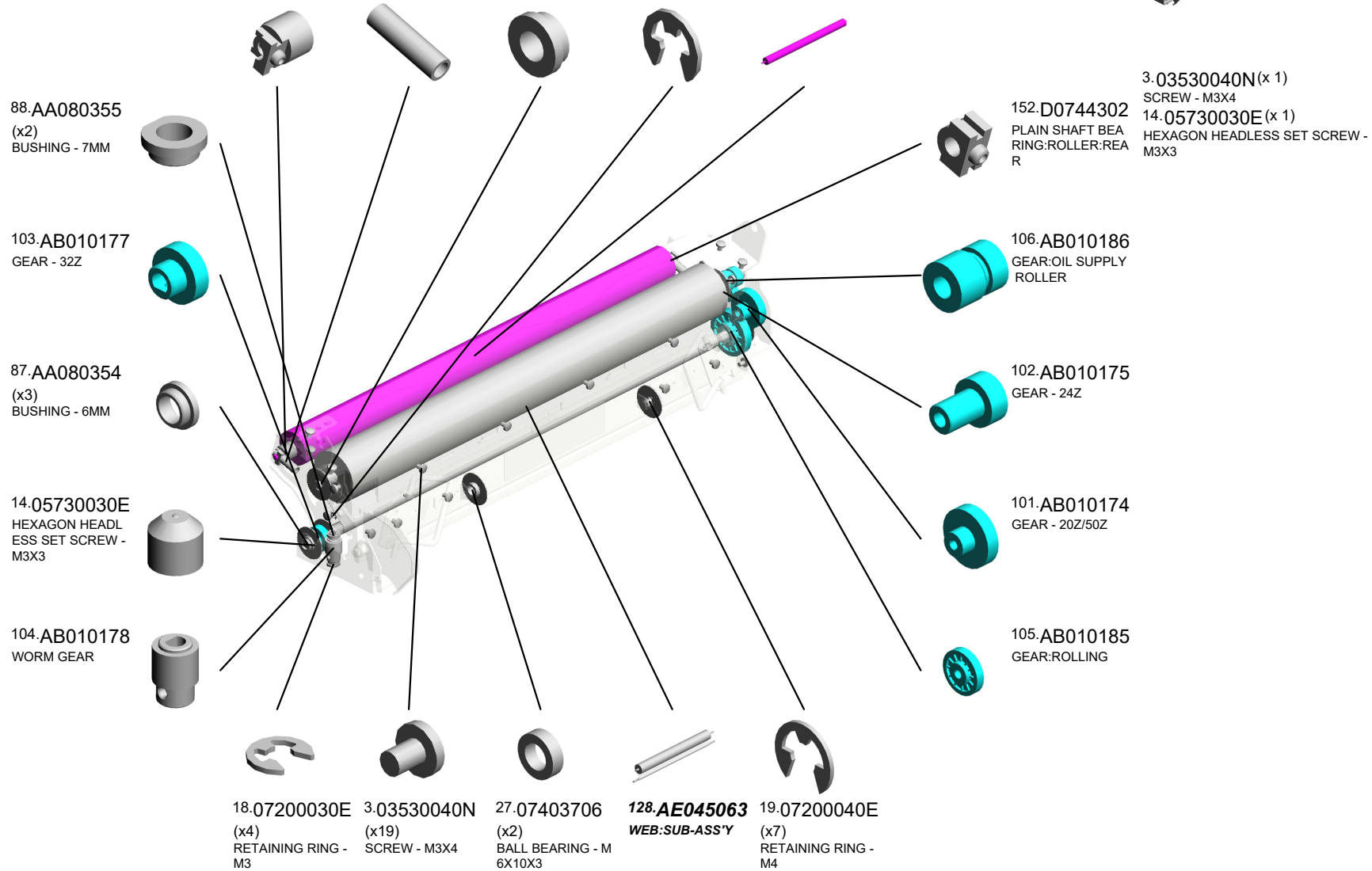
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006\_S003  
WEB:CLEANING UNIT:ASS'Y

182.M0774200 MECHANICAL ROLLER CLUTCH:ROLLER  
80.AA061205 (x2) COIL SPRING:WEB:TENSION:ROLLER  
89.AA080356 (x3) BUSHING - 6MM  
17.07200020E RETAINING RING - M2  
127.AE042096 ROLLER:CLEANING FELT:PLATE



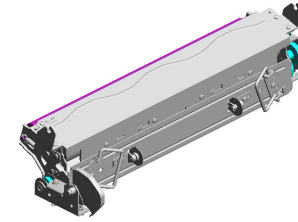
315.M0B14297  
[A]  
WEB:CLEANING UNIT:ASS'Y  
201805-01 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006\_S003  
WEB:CLEANING UNIT:ASS'Y

252.M2054308 SPRING PLATE:CLEANING UNIT:FUSIONING  
 250.M2054305 (x2) GRIP:CLEANING UNIT  
 289.M2054487 (x2) DECAL:GRIP:WEB  
 249.M2054302 BRAKE:WEB:PEEN

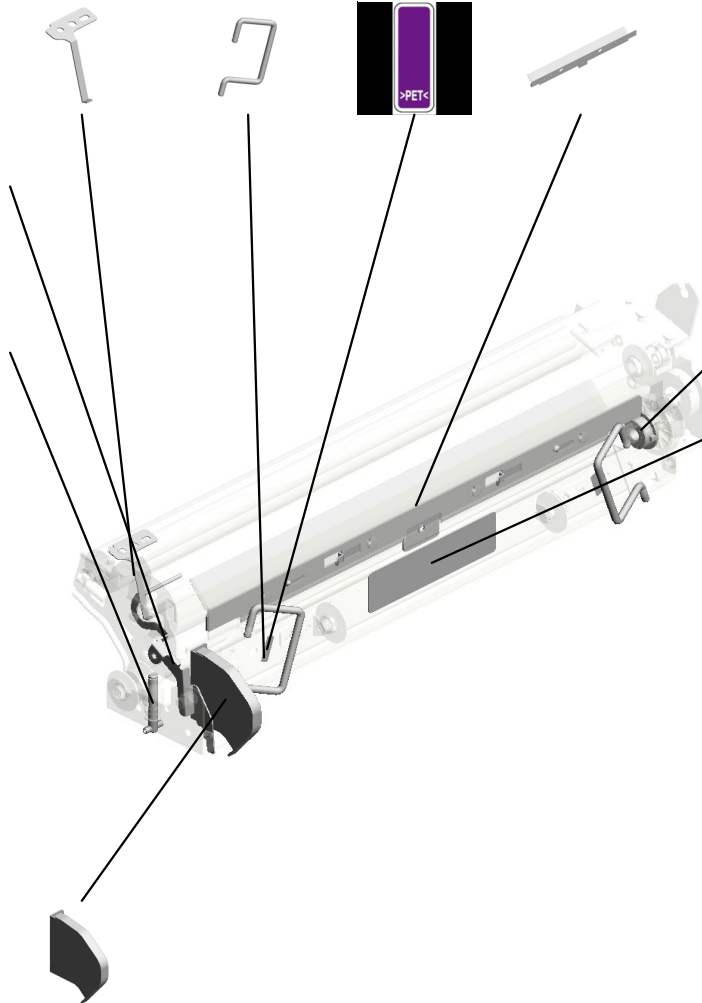


315.M0B14297  
 [A]  
 WEB:CLEANING UNIT:ASSY  
 201805-01 O/O

197.M2054046  
 FEELER:WEB



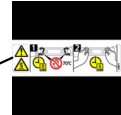
254.M2054315  
 SHAFT:WORM GEAR:WEB:SUB-ASSY



253.M2054314  
 COVER:FEELER



251.M2054306  
 MECHANICAL ROLLER CLUTCH:ROLLER:ROLLING



313.M0B14110  
 DECAL:H-TEMP WARNING:GRIP:WEB  
 201805-09

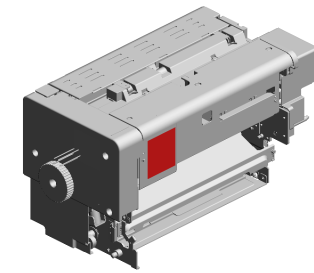


M2054297  
 [A]  
 WEB:CLEANING UNIT:ASSY  
 201805-01 O/O

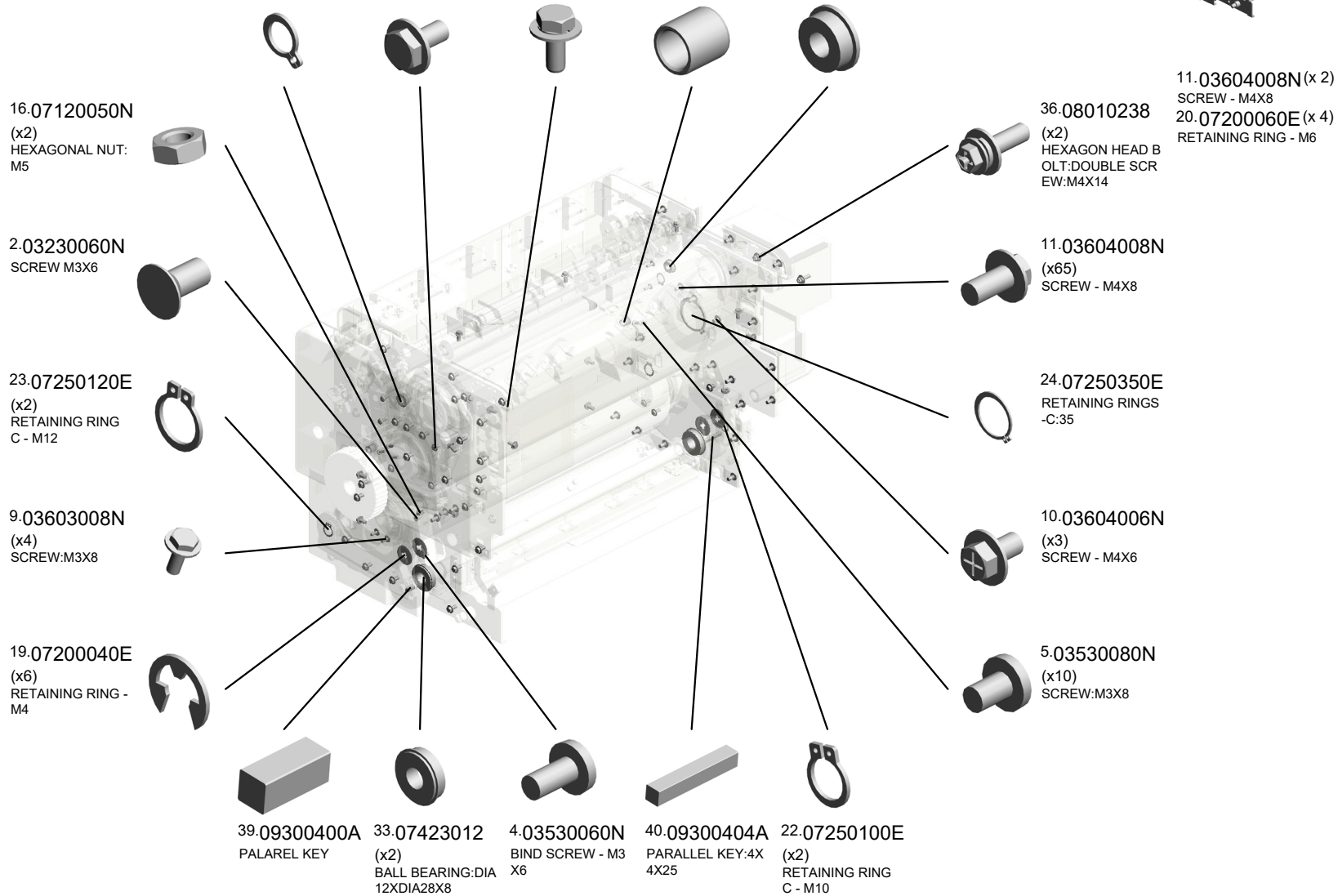


U006\_S004  
(EU/AA):FUSING UNIT:ASS'Y

- 25.07270060E (x2) RETAINING RING - M6
- 8.03603006N SCREW - M3X6
- 37.08046123 HEXAGONAL BOLT :W/WASHER:M3X8
- 26.07330608 (x2) PLAIN SHAFT BEARING: DIA6X8
- 31.07413806 (x2) BALL BEARING - 6 X13X5MM

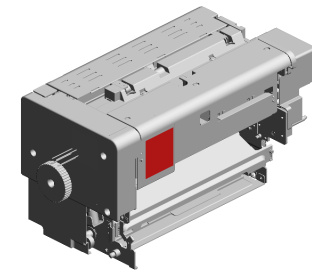


310.M2054009  
[A]  
(EU/AA):FUSING UNIT:ASS'Y  
201802-03 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006\_S004  
(EU/AA):FUSING UNIT:ASS'Y



310.M2054009  
[A]  
(EU/AA):FUSING U  
NIT:ASS'Y  
201802-03 O/O

- 53.11050516 (x7) CLAMP
- 47.09543010N (x2) SCREW:POLISHED ROUND/SPRING:M 3X10
- 49.09544008N (x11) SCREW - M4X8
- 56.11050551 (x5) CLAMP:LES-0505
- 43.09515014N (x2) SCREW:POLISHED ROUND:M5X14

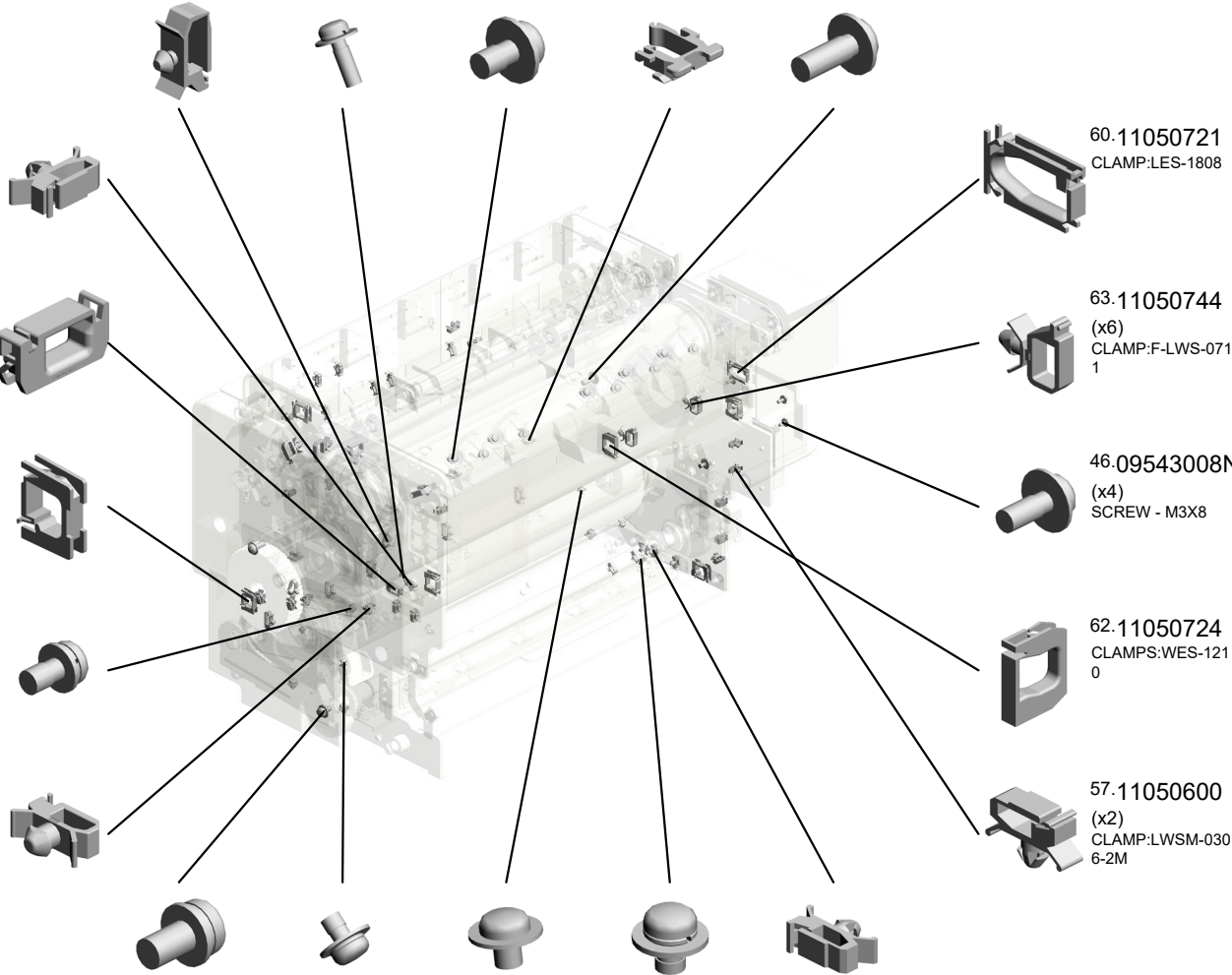
59.11050713 (x14) CLAMP:LWSM-030 6H GRAY

61.11050723 CLAMPS:WES-050 7

54.11050518 (x5) EDGE SADDLE - L ES-1010

51.09574008N SCREW:SMALL ROUND/SPRING:M4X8

52.11050511 (x9) HARNESS CLAMP - LWS-0306ZC



60.11050721 CLAMP:LES-1808

63.11050744 (x6) CLAMP:F-LWS-071 1

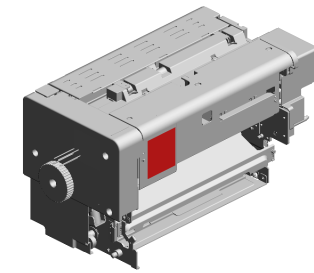
46.09543008N (x4) SCREW - M3X8

62.11050724 CLAMPS:WES-121 0

57.11050600 (x2) CLAMP:LWSM-030 6-2M

- 50.09545010N SCREW:POLISHED ROUND/SPRING:M 5X10
- 44.09543005N (x2) SCREW:POLISHED ROUND/SPRING:M 3X5
- 41.09513004N (x2) SCREW:POLISHED ROUND:M3X4
- 48.09544006N (x4) SCREW:POLISHED ROUND/SPRING:M 4X6
- 64.11050758 (x4) CLAMP:LWSM-030 6A

U006\_S004  
(EU/AA):FUSING UNIT:ASS'Y



310.M2054009  
[A]  
(EU/AA):FUSING U  
NIT:ASS'Y  
201802-03 O/O

- 97.AA143822 (x2) STEPPEDSCREW - M3.5
- 86.AA080308 (x2) BUSHING - 8MM
- 85.AA066427 COIL SPRING: BAL ANCR: PAPER EXI T SUB-UNIT: FRON T
- 95.AA143801 (x5) SCREW: M4: EXTER IOR
- 84.AA066426 COIL SPRING: BAL ANCR: PAPER EXI T SUB-UNIT: REAR

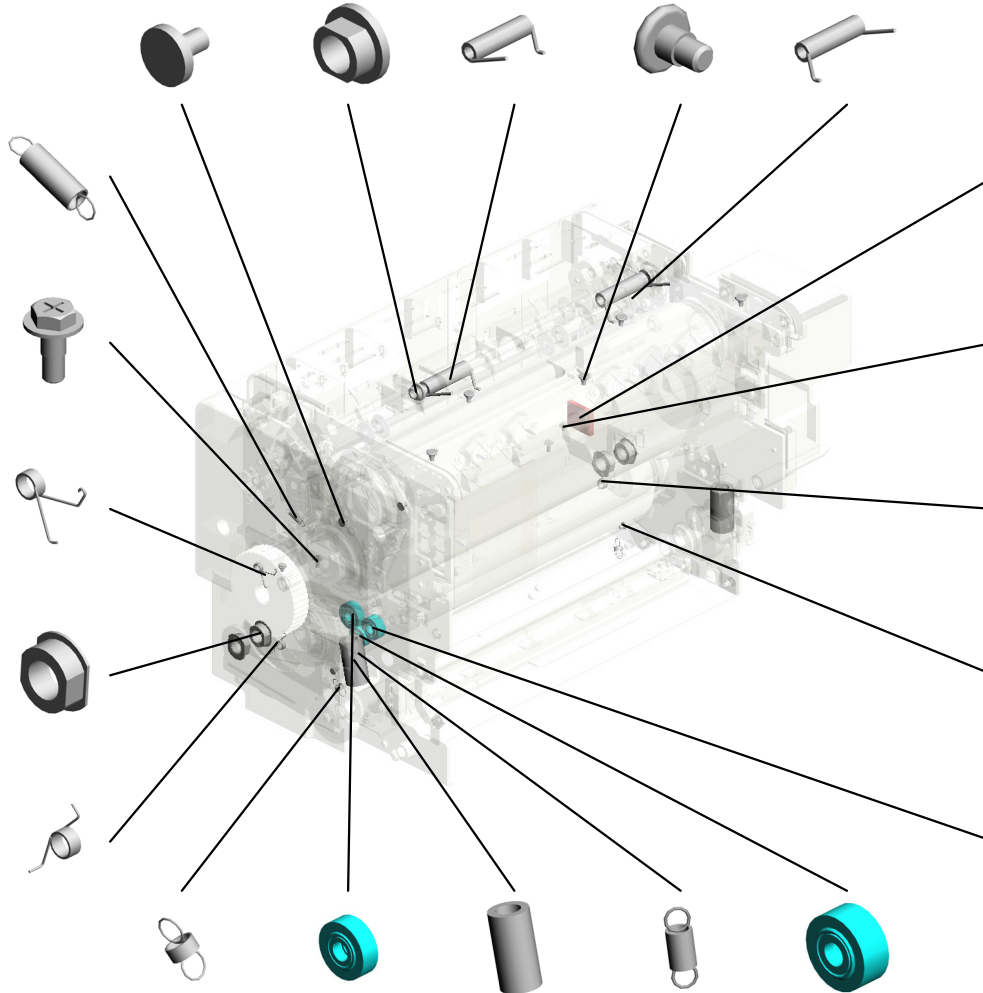
70.AA061178 (x2) TENSION SPRING: STRIPPER PLATE: 2N

99.AA143866 (x2) SCREW: DIA3.4: M3

76.AA061196 TORSION SPRING: STRIPPER PLATE: PRESSURE: FRON T

91.AA081020 (x4) PLAIN SHAFT BEA RING: DIA12XDIA20 X8

74.AA061189 TORSION SPRING: LOUVER: COOLING :FRONT



77.AA061197 TORSION SPRING: STRIPPER PLATE: PRESSURE: REAR

94.D1494235 (x2) STEPPED SCREW: M3 201510-01 X/O

75.AA061190 TORSION SPRING: LOUVER: COOLING :REAR

96.AA143812 (x2) SCREW - SCALE

107.AB010195 GEAR: M1Z19: ASS' Y

78.AA061200 (x2) TENSION SPRING: LOUVER: DISCHAR GE NOZZLE

109.AB010207 GEAR: M1Z28: ASS' Y

73.AA061187 (x2) COMPRESSION SP RING: PRESSURE SUB-UNIT: 770N

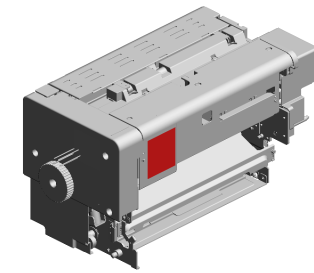
69.AA061072 SPRING: IDLER

108.AB010196 GEAR: M1Z17: ASS' Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006\_S004  
(EU/AA):FUSING UNIT:ASS'Y

- 124.AE040090 BELT TENSIONER:  
ROLLER:ASS'Y  
201510-06 X/O
- 136.AW110124 (x5)  
THERMOSTAT:218  
C:250V:10A
- 171.M0774069 (x5)  
HOLDER:THERMO  
STAT:HEAT ROLLE  
R
- 125.AE040091 ROLLER:OPPOSE  
D:POLISH:FLAT BE  
LT-FUSING  
201510-04 X/O
- 139.AX430216 (x5)  
HEATER:227V:985  
W:HEAT ROLLER



310.M2054009  
[A]  
(EU/AA):FUSING U  
NIT:ASS'Y  
201802-03 O/O

169.G1787960  
(x5)  
COVER:THERMOS  
TAT:HEAT ROLLER



172.M0774124  
STAY:SHAFT:KNO  
B:HOT ROLLER:PE  
EN



170.G8327900  
(x8)  
SCREW:SPRING W  
ASHER:ROUND PO  
INT:M4X10



150.D0164244  
KNOB:FUSING:ME  
CHANICAL ROLLE  
R CLUTCH



159.G1784216  
(x2)  
DECAL:POSITIONI  
NG:FUSING UNIT



161.G1784525  
WASHER:DIA5.5XD  
IA16X2



174.M0774153 (x2)  
SUPPORTING PLA  
TE:ARM



175.M0774163 (x2)  
CAP:COIL SPRING:  
PRESSURE SUB-U  
NIT



120.AB014348  
GEAR:M1Z30:ASS'  
Y



133.AW020224 (x2)  
PHOTOINTERRUP  
TOR:GP1A173LCS  
VF  
201605-02 O/O



167.G1787892  
GEAR:Z70:HOT RO  
LLER



176.M2053956  
JOINT:O/C:FUSING  
UNIT  
201510-02 X/O



147.B2342390  
(x2)  
FLANGED HEXAG  
ONAL HEAD BOLT:  
M4X8



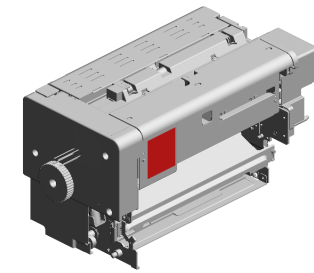
173.M0774140  
SHAFT:PRESSURE  
:ARM



135.AW100177  
(x2)  
THERMISTOR:FUSI  
NG UNIT:APPROVA  
L



U006\_S004  
(EU/AA):FUSING UNIT:ASS'Y



310.M2054009  
[A]  
(EU/AA):FUSING U  
NIT:ASS'Y  
201802-03 O/O

200.M2054051  
FLAT BELT-FUSIN  
G:DIA146.8:SEAL

185.M0774307  
SHAFT:CONTACT  
POINT:PAPER EXI  
T SUB-UNIT:COVE  
R

198.M2054048  
CYLINDER:GLASS:  
HEAT ROLLER

201.M2054053  
HEAT ROLLER:AS  
S'Y

203.M2054057  
(x2)  
RADIAL BALL BEA  
RING:HEAT ROLLE  
R

204.M2054058  
HOT ROLLER

202.M2054056  
(x2)  
THERMAL INSULA  
TING BUSHING:HE  
AT ROLLER:DIA39.  
3

227.M2054170  
HEATER HOLDER:  
HEAT ROLLER:FR  
ONT

207.M2054087  
PRESSURE ROLLE  
R

186.M0774414  
PIN:ADJUSTING PI  
N:HEAT ROLLER:P  
EEN

177.M0774172  
(x2)  
COLLAR:O/C:1

180.M0774176  
FEELER:POSITION  
ING SENSOR:O/C:  
FRONT

228.M2054186  
LEVER:WEB:ASS'Y

179.M0774175  
SHAFT:O/C

181.M0774177  
FEELER:POSITION  
ING SENSOR:O/C:  
REAR

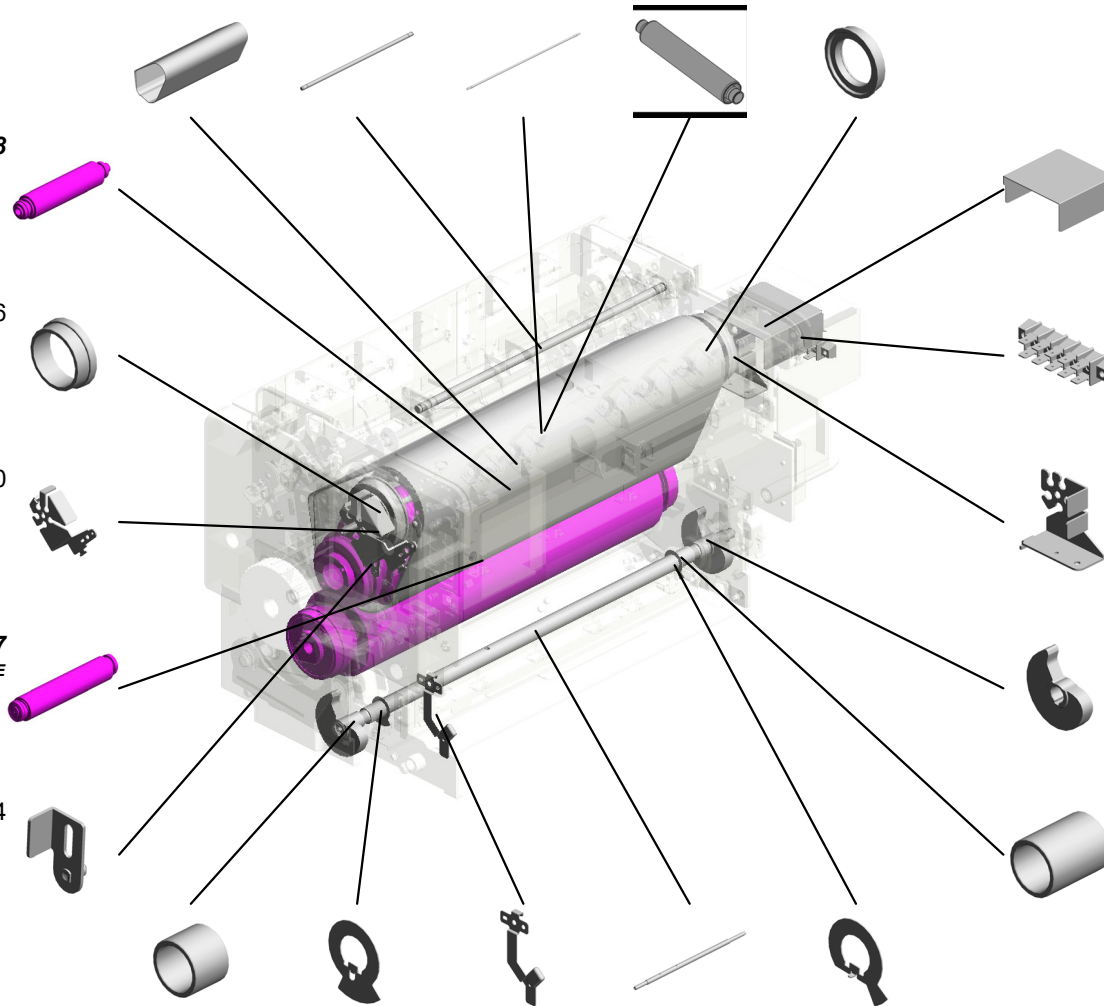
225.M2054159  
COVER:TERMINAL:  
HEATER

224.M2054158  
TERMINAL:5P:250

229.M2054191  
HEATER HOLDER:  
HEAT ROLLER:RE  
AR

193.M2053970  
(x2)  
CAM:O/C  
201511-03 X/O

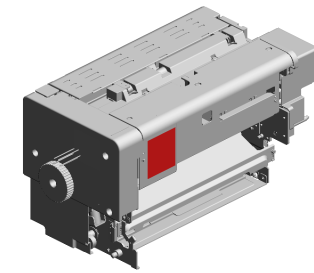
178.M0774173  
(x2)  
COLLAR:O/C:2





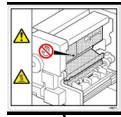
U006\_S004  
(EU/AA):FUSING UNIT:ASS'Y

- 288.M2054476 DECAL:H-TEMP WARNING:FUSING:FRONT
- 276.M2054436 DECAL:WARNING (REMOVAL AND INSTALLATION):FUSING
- 232.M2054215 STOPPER:LOUVER :PRESSURE ROLLER
- 246.M2054293 COVER:FUSING/TRANSPORT UNIT:UPPER:MIDDLE
- 297.M2053950 (x3) SPACER:GUIDE PLATE:FUSING EXIT: LOWER 201612-02



310.M2054009  
[A]  
(EU/AA):FUSING UNIT:ASS'Y  
201802-03 O/O

306.M2054085  
STOPPER:STRIPPER PLATE:FRONT



244.M2054287  
COVER:FUSING UNIT:REAR

243.M2054285  
COVER:FUSING UNIT:FRONT



295.M0774487  
(x4)  
POSITIONING PLATE:STRIPPER PLATE



275.M2054434  
DECAL:ROTATION DIRECTION:KNOB: HOT ROLLER



233.M2053978  
LOUVER:EXHAUST :COOLING:PRESSURE ROLLER 201509-03 X/O



247.M2053967  
SHAFT:IDLER:SWIVEL 201703-08 X/O



272.M2054429  
LOUVER:DISCHARGE NOZZLE:COOLING:PRESSURE ROLLER



270.M2053966  
BRACKET:GEAR:SWIVEL 201703-09 X/O



231.M2054211  
DUCT:COOLING:PRESSURE ROLLER



268.M2054417 (x2)  
CAM FOLLOWER:DIAM6XDIAM16X12



269.M2054418 (x4)  
COLLAR:CAM FOLLOWER:PRESSURE SUB-UNIT



298.M2053965  
SUPPORTING PLATE:GEAR:IDLER 201703-06



302.M2053969  
SCREW:COUPLING:GEAR 201706-01 X/O



230.M2054208  
DUCT:EXHAUST:PRESSURE ROLLER



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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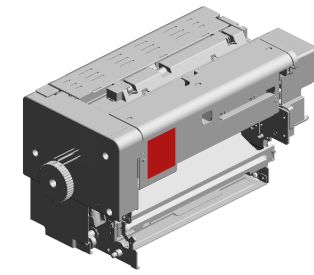
U006\_S004  
(EU/AA):FUSING UNIT:ASS'Y

327.M2054241  
FRAME:SIDE PLATE:UPPER FRONT:PEEN

307.M2053993  
PAD:SEPARATION SUB-UNIT:AUXILIARY:ASS'Y  
201801-01 O/O

333.M2054264  
(x2)  
PIN:FRAME:FUSING UNIT

326.M2054070  
BRACKET:POSITIONING:BELT TENSION:REAR:PEEN

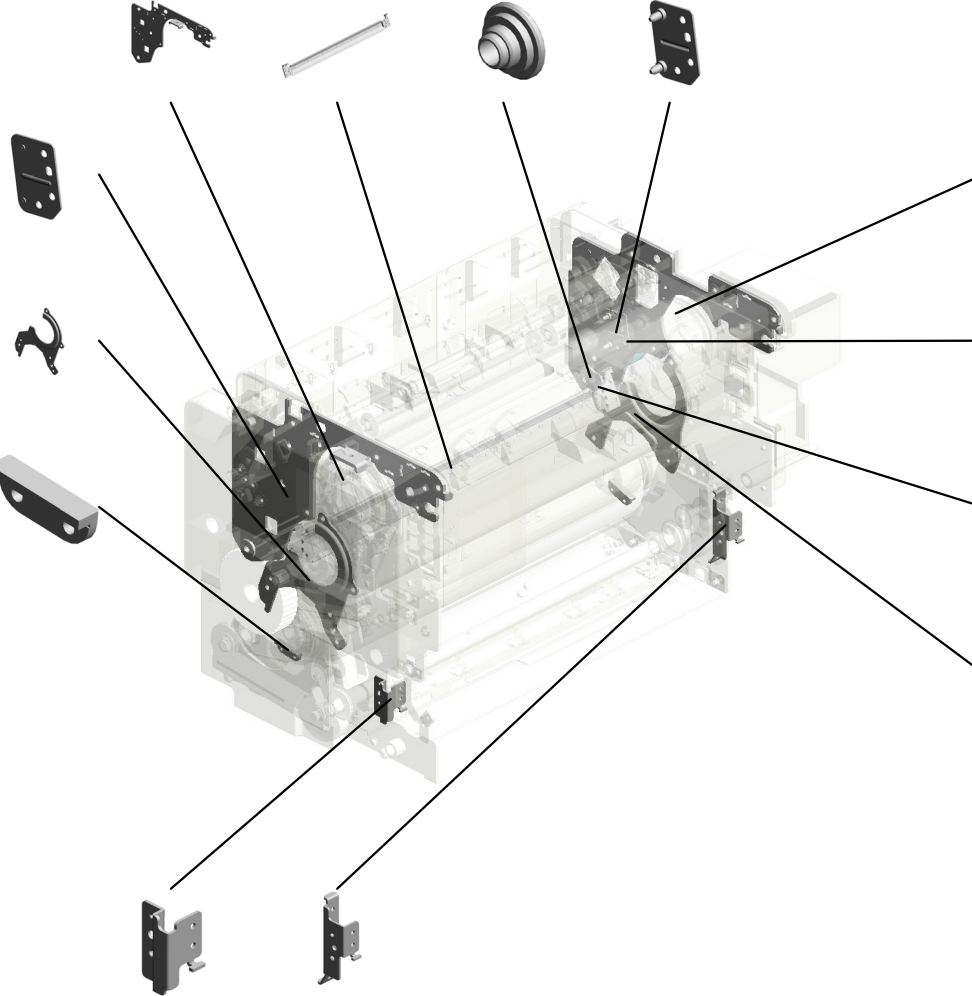


310.M2054009  
[A]  
(EU/AA):FUSING UNIT:ASS'Y  
201802-03 O/O

325.M2054068  
BRACKET:POSITIONING:BELT TENSION:FRONT:PEEN

322.M0B14189  
STOPPER:PRESSURE ROLLER:FRONT

311.M2054094  
(x2)  
SUPPORTING PLATE:ARM:PRESSURE SUB-UNIT



308.M0B14250  
FRAME:SIDE PLATE:UPPER REAR:PEEN  
201802-02 X/O

320.M0B14240  
GEAR:Z38:JOINT:ASS'Y  
201807-04 O/O

316.M2054086  
STOPPER:STRIPPER PLATE:REAR

324.M2054598  
STOPPER:PRESSURE ROLLER:REAR

329.M2054183  
BRACKET:INSTALL:FUSING ENTRANCE GUIDE PLATE:FRONT

330.M2054197  
BRACKET:INSTALL:FUSING ENTRANCE GUIDE PLATE:REAR



M2054021  
[A]  
(EU/AA):FUSING UNIT:ASS'Y  
201802-03 O/O

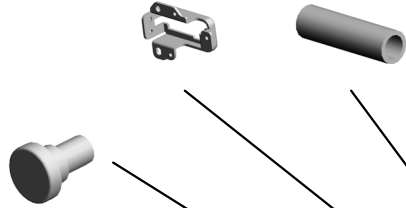
U006\_S004\_S001  
SIDE PLATE:ROLLER:FRONT:ASS'Y

318.M2054077 71.AA061184  
BRACKET:BELT TE COMPRESSION SP  
NSION:FRONT RING:BELT TENSIO  
N



300.M2054072  
SIDE PLATE:ROLL  
ER:FRONT:ASS'Y

100.AA143867  
SCREW:DIA4:M3



206.M2054078  
STOPPER:BELT TE  
NSIONER:ROLLER



5.03530080N  
SCREW:M3X8



90.AA080373  
PLAIN SHAFT BEA  
RING:BELT TENSIO  
N



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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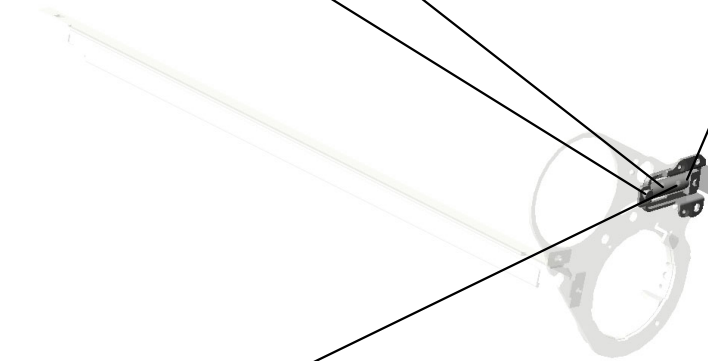
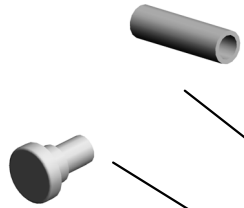
U006\_S004\_S002  
SIDE PLATE:ROLLER:REAR:ASS'Y

71.AA061184  
COMPRESSION SP  
RING:BELT TENSIO  
N

100.AA143867  
SCREW:DIA4:M3

90.AA080373  
PLAIN SHAFT BEA  
RING:BELT TENSIO  
N

301.M2054079  
SIDE PLATE:ROLL  
ER:REAR:ASSY



319.M2054084  
BRACKET:BELT TE  
NSION:REAR

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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U006\_S004\_S003

ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y

- 218.M2054135 3.03530040N 221.M2053954 191.M2054031 219.M2053973
- SHAFT:ON-OFF:FE SCREW - M3X4 (x2) CAM:POLISH:FLAT (x2) SHEET:POLISH:FL BELT-FUSING AT BELT-FUSING SHAFT:POLISH:FL AT BELT-FUSING:L INK 201510-13 X/O



- 208.M2053976
- [A] ROLLER:POLISH:F LAT BELT-FUSING: ASS'Y 201602-01 X/O

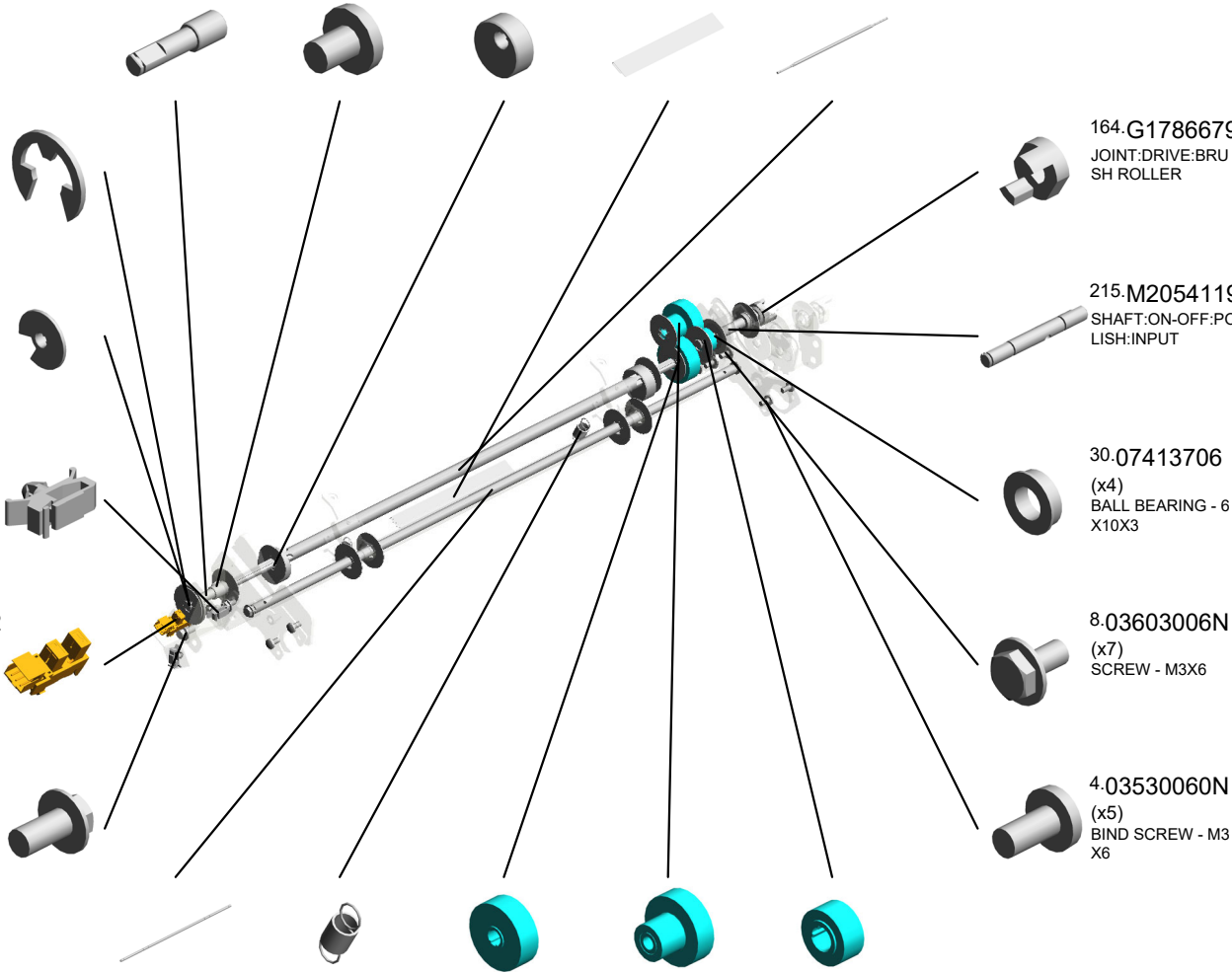
- 19.07200040E
- (x15) RETAINING RING - M4

- 217.M2054130
- FEELER:SENSOR: ON-OFF

- 59.11050713
- (x2) CLAMP:LWSM-030 6H GRAY

- 303.GW020022
- PHOTOINTERRUPTOR:LG2A24BL1 201708-03 O/O

- 11.03604008N
- SCREW - M4X8



- 164.G1786679
- JOINT:DRIVE:BRUSH ROLLER

- 215.M2054119
- SHAFT:ON-OFF:POLISH:INPUT

- 30.07413706
- (x4) BALL BEARING - 6 X10X3

- 8.03603006N
- (x7) SCREW - M3X6

- 4.03530060N
- (x5) BIND SCREW - M3 X6

- 220.M2053974 82.AA061219 118.AB014344 119.AB014345 116.AB014342
- SHAFT:POLISH:FL AT BELT-FUSING:T URN 201510-14 X/O (x2) TENSION SPRING: POLISH:ON-OFF:20 N GEAR:POLISH:ROLLER:ON-OFF:A GEAR:POLISH:ON-OFF:B:PRESS FIT GEAR:DRIVE:ROLLER:FUSING

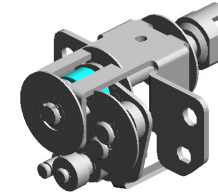


- M2054101
- [A] ROLLER:POLISH:F LAT BELT-FUSING: ASS'Y 201602-01 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006\_S004\_S003\_S001  
 HOLDER:SHAFT:DRIVE:SUB-ASS'Y

117.AB014343 GEAR:POLISH:ROLLER:C  
 216.M2053972 BRACKET:GEAR:PEEN  
 201510-12 X/O  
 122.AB014351 GEAR:DRIVE:ROLLER:FUSING

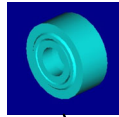
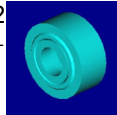


292.M2054121  
 HOLDER:SHAFT:DRIVE:SUB-ASS'Y

28.07403804  
 BALL BEARING:DIAMETER:4X9X4



123.AB014352  
 GEAR:POLISH:ROLLER:C2



19.07200040E (x4)  
 RETAINING RING - M4



4.03530060N  
 BIND SCREW - M3 X6



164.G1786679  
 JOINT:DRIVE:BRUSH ROLLER



30.07413706 (x4)  
 BALL BEARING - 6 X10X3



72.AA061223  
 TENSION SPRING:IDLER:DRIVE:12N  
 201510-08 X/O

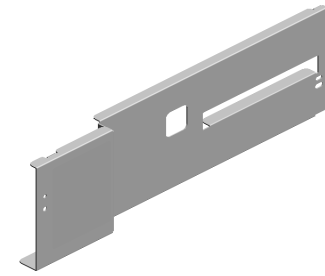
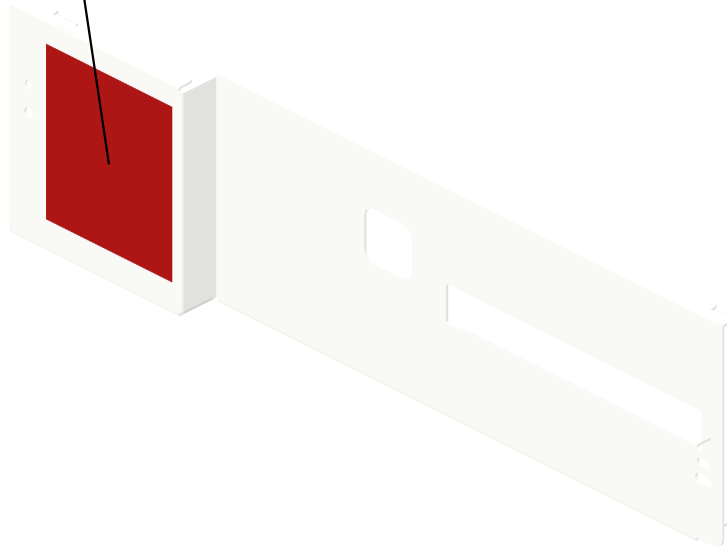
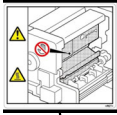


18.07200030E (x 1)  
 RETAINING RING - M3  
 19.07200040E (x 1)  
 RETAINING RING - M4

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006\_S004\_S004  
COVER:STAY:HEAT ROLLER:ASS'Y

288.M2054476  
DECAL:H-TEMP W  
ARNING:FUSING:F  
RONT

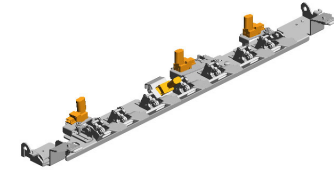


285.M2054456  
COVER:STAY:HEA  
T ROLLER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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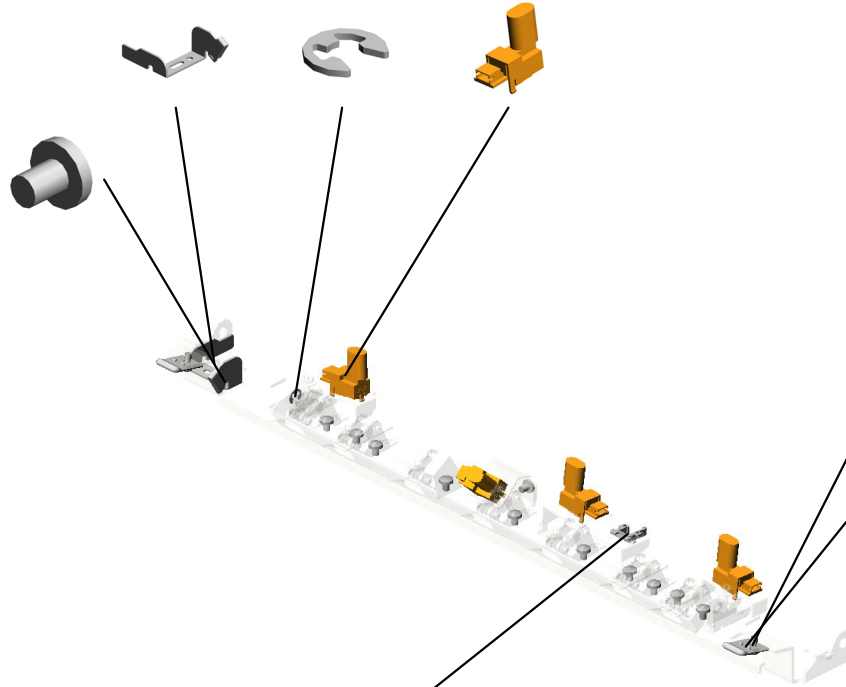
U006\_S004\_S005  
 STAY:PICKOFF PAWL:PRESSURE ROLLER:ASS'Y

226.M2054165 18.07200030E 294.G1787900  
 DISCHARGE BRUSH RETAINING RING - (x4)  
 H:PRESSURE ROLLER M3 DISTANCE MEASURING RING SENSOR

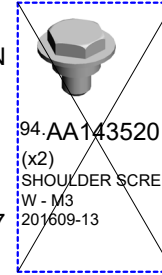


234.M2054223  
 STAY:PICKOFF PAWL:PRESSURE ROLLER:ASS'Y

3.03530040N  
 (x12)  
 SCREW - M3X4



45.09543006N  
 (x2)  
 SCREW - M3X6



~~94.AA143520  
 (x2)  
 SHOULDER SCREW - M3  
 201609-13~~

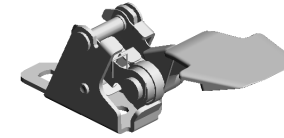
295.M0774487  
 (x2)  
 POSITIONING PLATE:STRIPPER PLATE

56.11050551  
 CLAMP:LES-0505

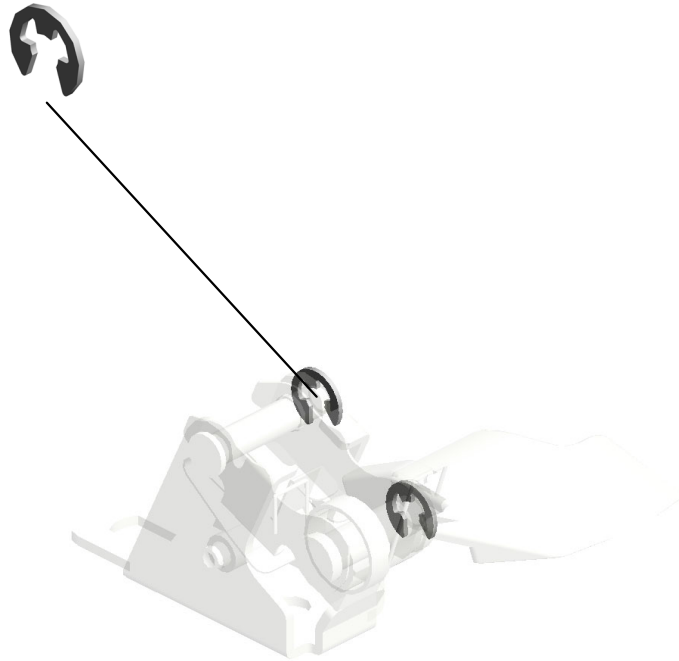
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U006\_S004\_S005\_S001  
STRIPPER PAWLS:SERVICE PARTS

17.07200020E  
(x2)  
RETAINING RING -  
M2



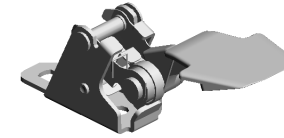
305.M2053999  
STRIPPER PAWLS:  
SERVICE PARTS



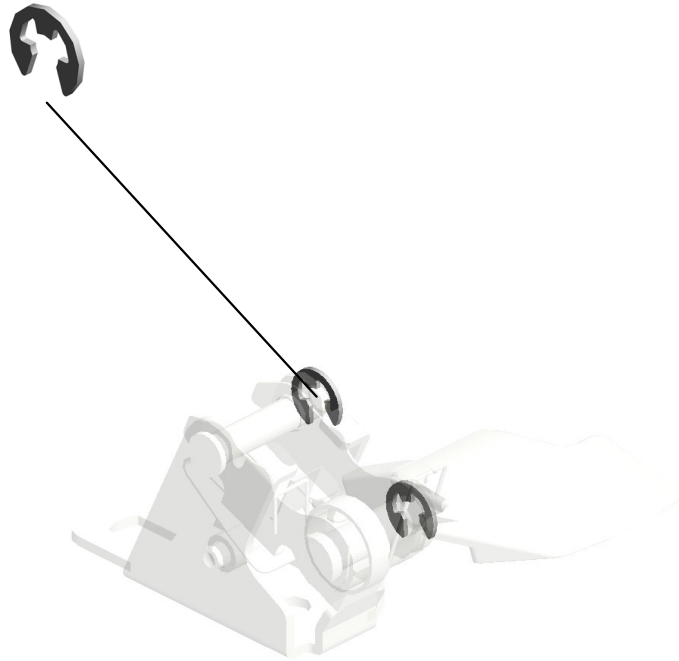
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
------	------	------	------	------	-------------	------	------	------	------	------

U006\_S004\_S005\_S002  
STRIPPER PAWLS:SERVICE PARTS

17.07200020E  
(x2)  
RETAINING RING -  
M2



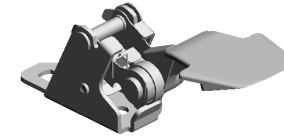
305.M2053999  
STRIPPER PAWLS:  
SERVICE PARTS



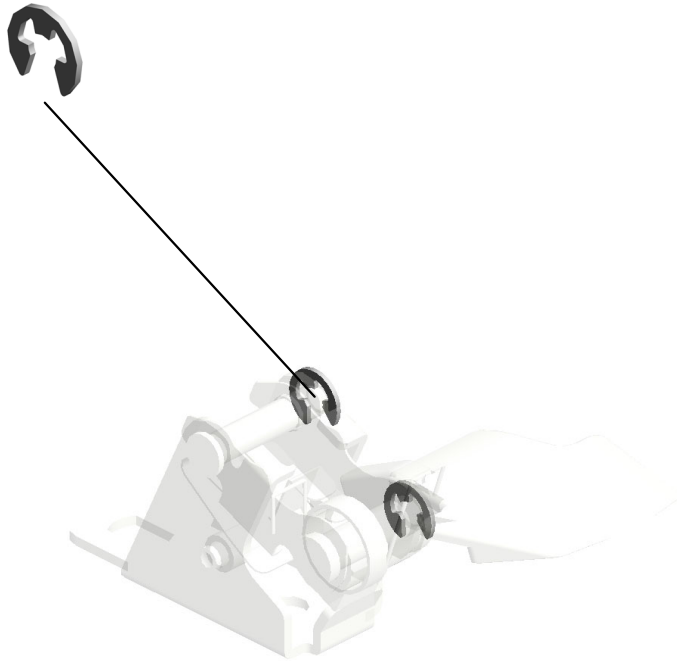
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
------	------	------	------	------	-------------	------	------	------	------	------

U006\_S004\_S005\_S003  
STRIPPER PAWLS:SERVICE PARTS

17.07200020E  
(x2)  
RETAINING RING -  
M2



305.M2053999  
STRIPPER PAWLS:  
SERVICE PARTS

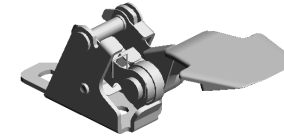


U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
------	------	------	------	------	-------------	------	------	------	------	------

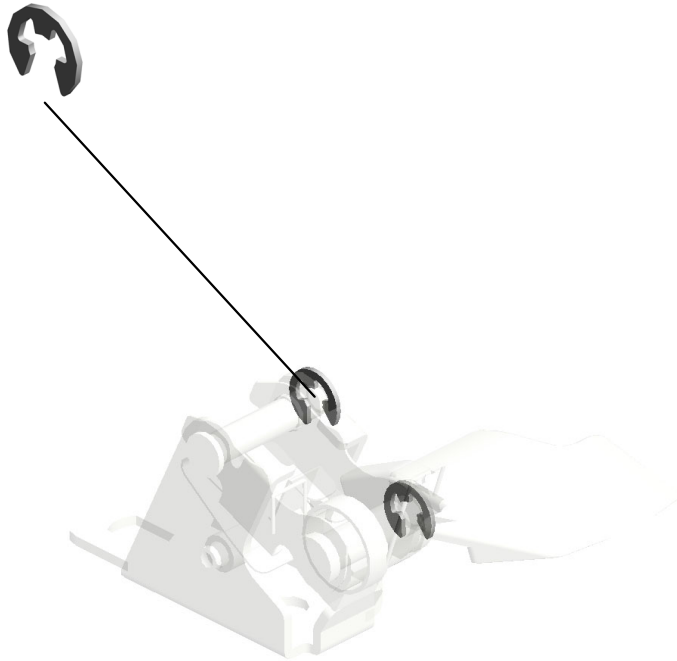


U006\_S004\_S005\_S004  
STRIPPER PAWLS:SERVICE PARTS

17.07200020E  
(x2)  
RETAINING RING -  
M2



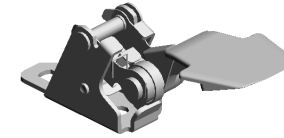
305.M2053999  
STRIPPER PAWLS:  
SERVICE PARTS



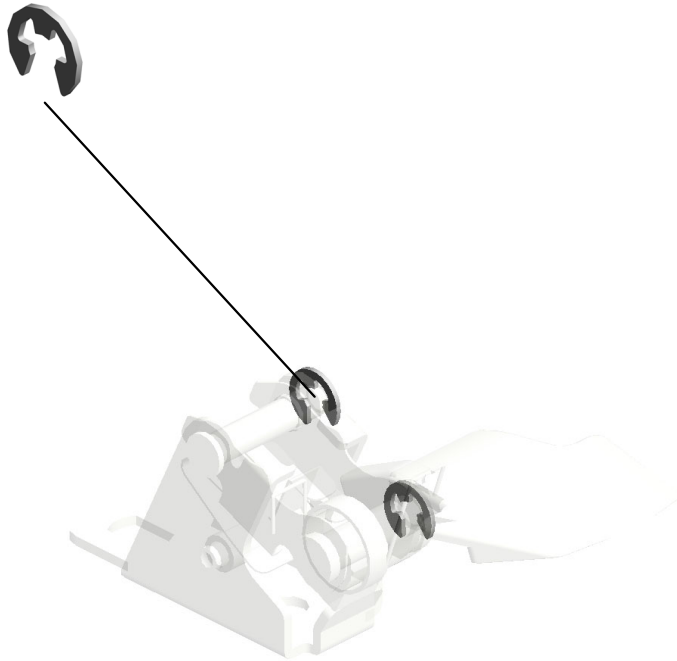
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
------	------	------	------	------	-------------	------	------	------	------	------

U006\_S004\_S005\_S005  
STRIPPER PAWLS:SERVICE PARTS

17.07200020E  
(x2)  
RETAINING RING -  
M2



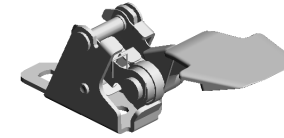
305.M2053999  
STRIPPER PAWLS:  
SERVICE PARTS



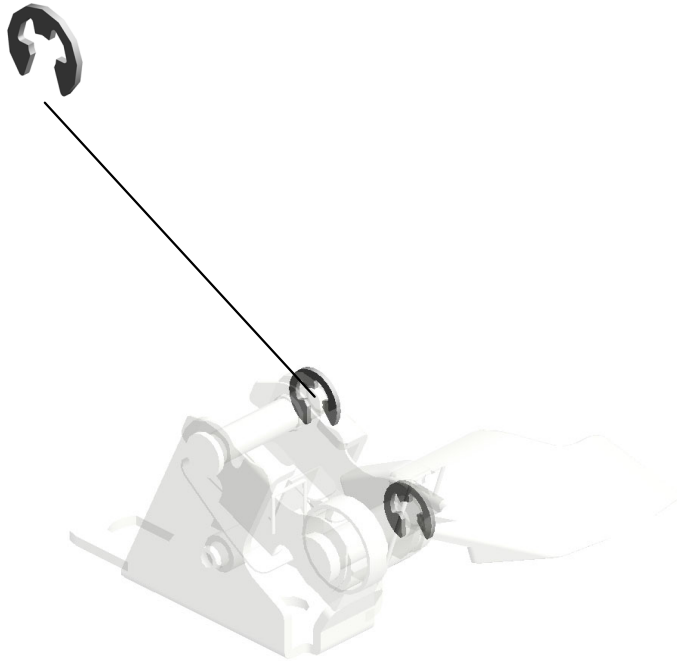
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
------	------	------	------	------	-------------	------	------	------	------	------

U006\_S004\_S005\_S006  
STRIPPER PAWLS:SERVICE PARTS

17.07200020E  
(x2)  
RETAINING RING -  
M2



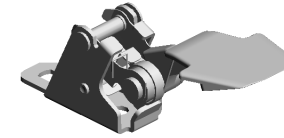
305.M2053999  
STRIPPER PAWLS:  
SERVICE PARTS



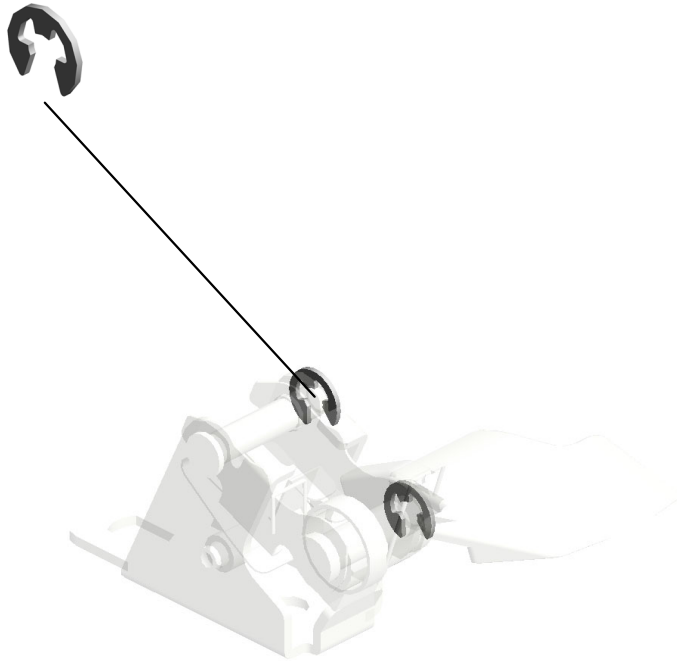
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
------	------	------	------	------	-------------	------	------	------	------	------

U006\_S004\_S005\_S007  
STRIPPER PAWLS:SERVICE PARTS

17.07200020E  
(x2)  
RETAINING RING -  
M2



305.M2053999  
STRIPPER PAWLS:  
SERVICE PARTS



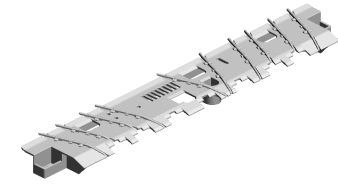
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
------	------	------	------	------	-------------	------	------	------	------	------

U006\_S004\_S006

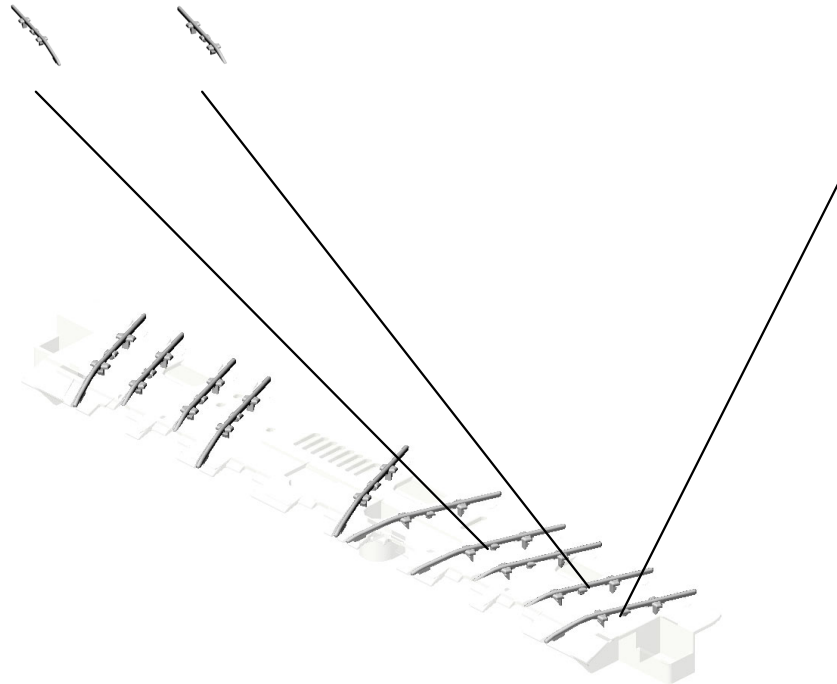
GUIDE PLATE:FUSING EXIT:LOWER:ASS'Y

194.M2054040 (x4)  
GUIDE:FUSING EXIT:MIDDLE

196.M2054042 (x4)  
GUIDE:FUSING EXIT:SENSOR



235.M2054226  
GUIDE PLATE:FUSING EXIT:LOWER:ASS'Y



195.M2054041 (x2)  
GUIDE:FUSING EXIT:BOTH ENDS

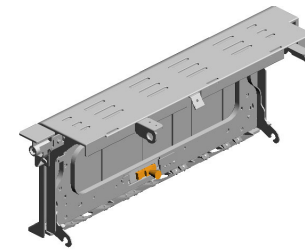


U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
------	------	------	------	------	-------------	------	------	------	------	------

U006\_S004\_S007

COVER:PAPER EXIT SUB-UNIT:UPPER:ASS'Y

240.M2054251 HOOK:FRONT:COVER:PAPER EXIT SUB-UNIT  
79.AA061201 TENSION SPRING:EXIT:COVER  
59.11050713 (x3) CLAMP:LWSM-030 6H GRAY  
241.M2054252 SHAFT:OPEN AND CLOSE:COVER:PAPER EXIT SUB-UNIT

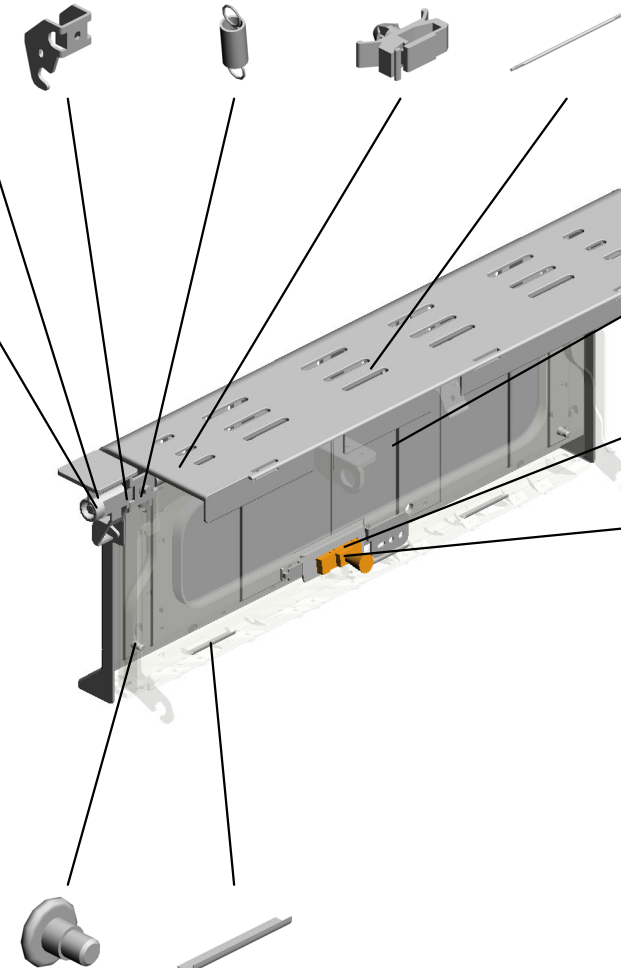


332.M0B13988 COVER:PAPER EXIT SUB-UNIT:UPPER:ASS'Y  
202108-02

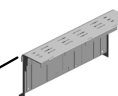
274.M2054432 LEVER:OPEN AND CLOSE:COVER:PAPER EXIT SUB-UNIT



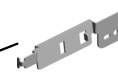
11.03604008N (x3) SCREW - M4X8



238.M2053987 COVER:PAPER EXIT SUB-UNIT:UPPER:ASS'Y  
201703-02 O/O



239.M2054250 HOLDER:REFLECTION PHOTO SENSOR



129.AW010147 PHOTO REFLECTION SENSOR



95.AA143801 (x2) SCREW:M4:EXTERIOR

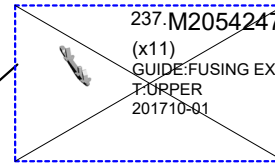
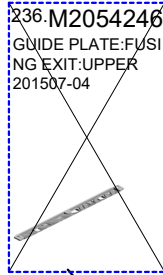


199.M2054049 (x3) SHEET:OPPOSED:DISTANCE MEASURING SENSOR



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
------	------	------	------	------	-------------	------	------	------	------	------

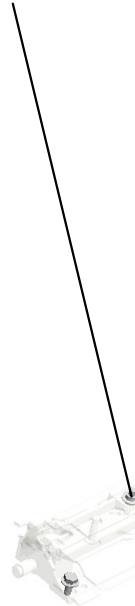
U006\_S004\_S007\_S001  
GUIDE PLATE:FUSING EXIT:UPPER:ASS'Y



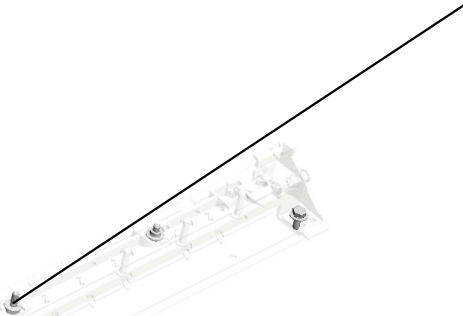
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U006\_S004\_S008  
STRIPPER PLATE:ASS'Y

94-AA143520  
(x2)  
SHOULDER SCREW  
W - M3



37.08046123  
(x3)  
HEXAGONAL BOLT  
:W/WASHER:M3X8



242.M2054024  
[A]  
STRIPPER PLATE:  
ASS'Y  
201511-04 X/O



M2054268  
[A]  
STRIPPER PLATE:  
ASS'Y  
201511-04 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

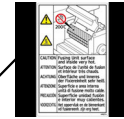
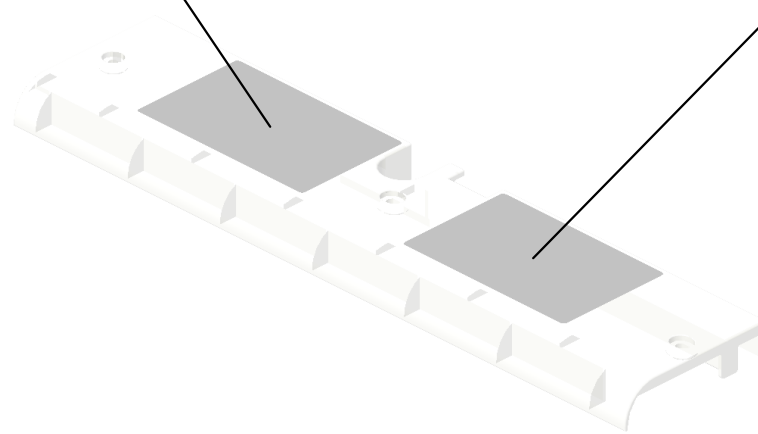


U006\_S004\_S009

COVER:FUSING UNIT:UPPER:RIGHT:ASS'Y

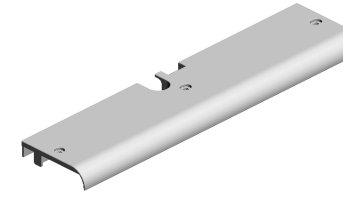
281.M2054443

DECAL:H-TEMP W  
ARNING:FUSING:L  
OWER



280.M2054442

DECAL:H-TEMP W  
ARNING:FUSING:U  
PPER



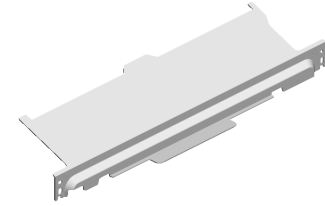
245.M2054289

COVER:FUSING U  
NIT:UPPER:RIGHT:  
ASS'Y

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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U006\_S004\_S010  
FUSING ENTRANCE GUIDE PLATE:ASS'Y

156.D0746497  
(x2)  
DECAL:POSITIONI  
NG DISPLAY:TCRU



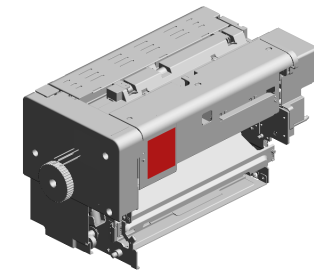
271.M2054422  
FUSING ENTRANC  
E GUIDE PLATE:AS  
SY



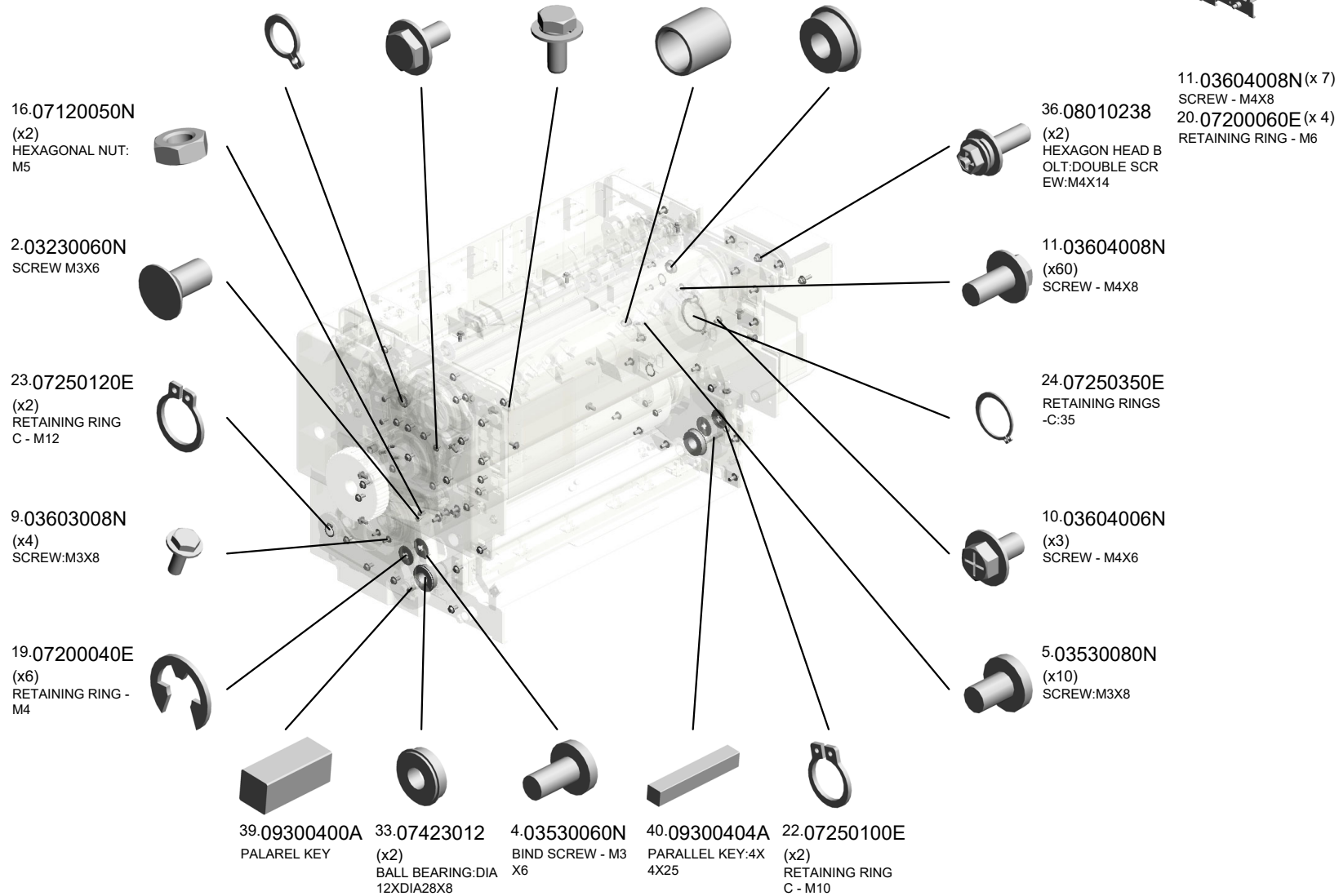
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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U006\_S005  
(EU/AA):FUSING UNIT:ASS'Y

- 25.07270060E (x2) RETAINING RING - M6
- 8.03603006N SCREW - M3X6
- 37.08046123 HEXAGONAL BOLT :W/WASHER:M3X8
- 26.07330608 (x2) PLAIN SHAFT BEARING:DIA6X8
- 31.07413806 (x2) BALL BEARING - 6 X13X5MM

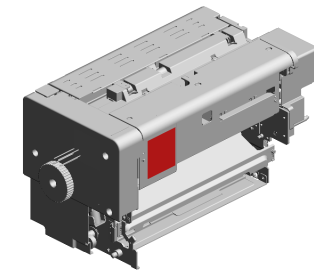


310.M2054009  
[A]  
(EU/AA):FUSING UNIT:ASS'Y  
201802-03 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U006\_S005  
(EU/AA):FUSING UNIT:ASS'Y



310.M2054009  
[A]  
(EU/AA):FUSING U  
NIT:ASS'Y  
201802-03 O/O

53.11050516 (x7) CLAMP  
47.09543010N (x2) SCREW:POLISHED ROUND/SPRING:M 3X10  
49.09544008N (x11) SCREW - M4X8  
56.11050551 (x5) CLAMP:LES-0505  
43.09515014N (x2) SCREW:POLISHED ROUND:M5X14

59.11050713 (x14) CLAMP:LWSM-030 6H GRAY

61.11050723 CLAMPS:WES-050 7

54.11050518 (x5) EDGE SADDLE - L ES-1010

51.09574008N SCREW:SMALL ROUND/SPRING:M4X8

52.11050511 (x9) HARNESS CLAMP - LWS-0306ZC

50.09545010N SCREW:POLISHED ROUND/SPRING:M 5X10  
44.09543005N (x2) SCREW:POLISHED ROUND/SPRING:M 3X5  
41.09513004N (x2) SCREW:POLISHED ROUND:M3X4  
48.09544006N (x4) SCREW:POLISHED ROUND/SPRING:M 4X6  
64.11050758 (x4) CLAMP:LWSM-030 6A

60.11050721 CLAMP:LES-1808

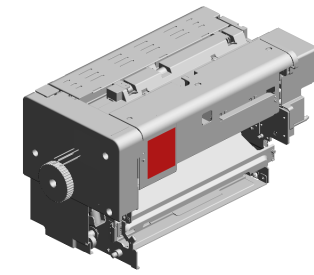
63.11050744 (x6) CLAMP:F-LWS-071 1

46.09543008N (x4) SCREW - M3X8

62.11050724 CLAMPS:WES-121 0

57.11050600 (x2) CLAMP:LWSM-030 6-2M

U006\_S005  
(EU/AA):FUSING UNIT:ASS'Y



310.M2054009  
[A]  
(EU/AA):FUSING U  
NIT:ASS'Y  
201802-03 O/O

- 97.AA143822 (x2) STEPPEDSCREW - M3.5
- 86.AA080308 (x2) BUSHING - 8MM
- 85.AA066427 COIL SPRING: BAL ANCR: PAPER EXI T SUB-UNIT: FRON T
- 95.AA143801 (x5) SCREW: M4: EXTER IOR
- 84.AA066426 COIL SPRING: BAL ANCR: PAPER EXI T SUB-UNIT: REAR

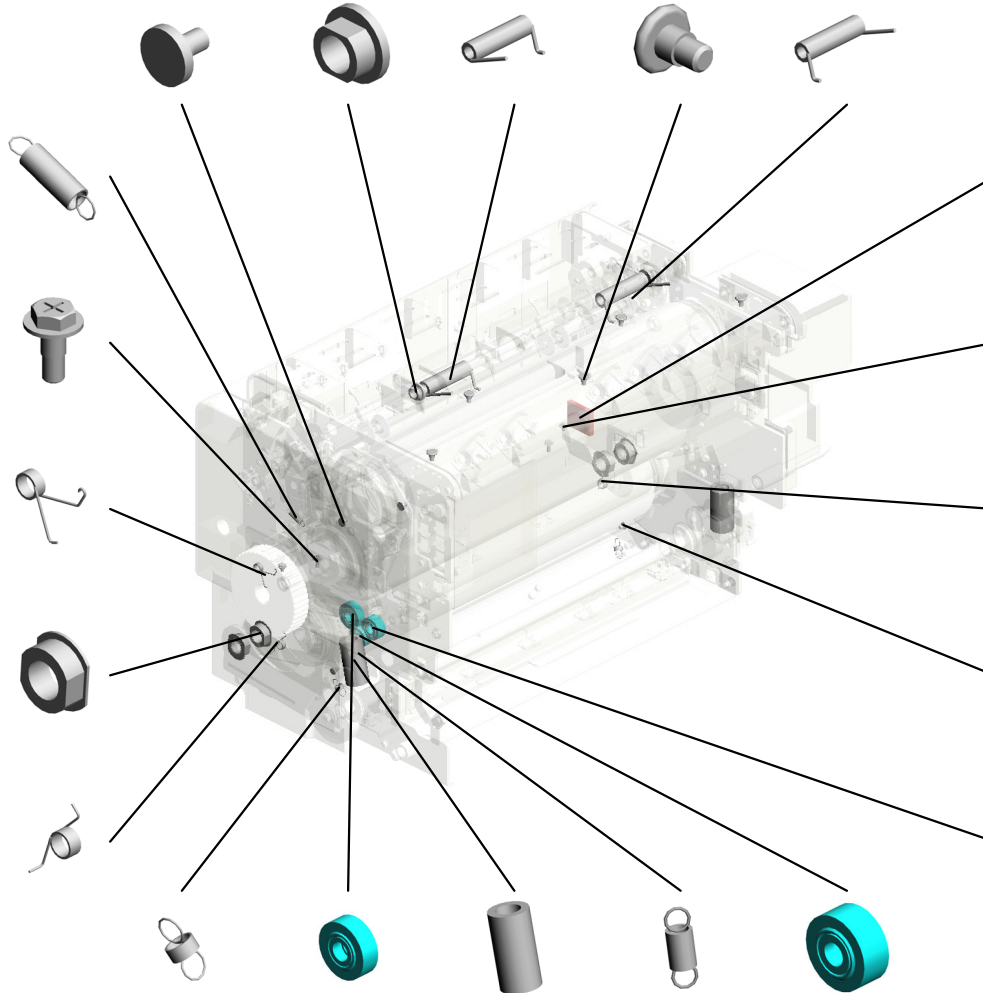
70.AA061178 (x2) TENSION SPRING: STRIPPER PLATE: 2N

99.AA143866 (x2) SCREW: DIA3.4: M3

76.AA061196 TORSION SPRING: STRIPPER PLATE: PRESSURE: FRON T

91.AA081020 (x4) PLAIN SHAFT BEA RING: DIA12XDIA20 X8

74.AA061189 TORSION SPRING: LOUVER: COOLING :FRONT



77.AA061197 TORSION SPRING: STRIPPER PLATE: PRESSURE: REAR

94.D1494235 (x2) STEPPED SCREW: M3 201510-01 X/O

75.AA061190 TORSION SPRING: LOUVER: COOLING :REAR

96.AA143812 (x2) SCREW - SCALE

107.AB010195 GEAR: M1Z19: ASS' Y

78.AA061200 (x2) TENSION SPRING: LOUVER: DISCHAR GE NOZZLE

109.AB010207 GEAR: M1Z28: ASS' Y

73.AA061187 (x2) COMPRESSION SP RING: PRESSURE SUB-UNIT: 770N

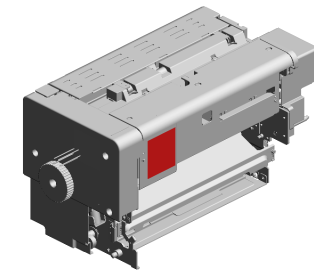
69.AA061072 SPRING: IDLER

108.AB010196 GEAR: M1Z17: ASS' Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006\_S005  
(EU/AA):FUSING UNIT:ASS'Y

- 124.AE040090 BELT TENSIONER:  
ROLLER:ASS'Y  
201510-06 X/O
- 136.AW110124 (x5)  
THERMOSTAT:218  
C:250V:10A
- 171.M0774069 (x5)  
HOLDER:THERMO  
STAT:HEAT ROLLE  
R
- 125.AE040091 ROLLER:OPPOSE  
D:POLISH:FLAT BE  
LT-FUSING  
201510-04 X/O
- 139.AX430216 (x5)  
HEATER:227V:985  
W:HEAT ROLLER



310.M2054009  
[A]  
(EU/AA):FUSING U  
NIT:ASS'Y  
201802-03 O/O

169.G1787960  
(x5)  
COVER:THERMOS  
TAT:HEAT ROLLER



172.M0774124  
STAY:SHAFT:KNO  
B:HOT ROLLER:PE  
EN



170.G8327900  
(x8)  
SCREW:SPRING W  
ASHER:ROUND PO  
INT:M4X10



150.D0164244  
KNOB:FUSING:ME  
CHANICAL ROLLE  
R CLUTCH



159.G1784216  
(x2)  
DECAL:POSITIONI  
NG:FUSING UNIT



161.G1784525  
WASHER:DIA5.5XD  
IA16X2



174.M0774153 (x2)  
SUPPORTING PLA  
TE:ARM



175.M0774163 (x2)  
CAP:COIL SPRING:  
PRESSURE SUB-U  
NIT



120.AB014348  
GEAR:M1Z30:ASS'  
Y



133.AW020224 (x2)  
PHOTOINTERRUP  
TOR:GP1A173LCS  
VF  
201605-02 O/O



167.G1787892  
GEAR:Z70:HOT RO  
LLER



176.M2053956  
JOINT:O/C:FUSING  
UNIT  
201510-02 X/O



147.B2342390  
(x2)  
FLANGED HEXAG  
ONAL HEAD BOLT:  
M4X8



173.M0774140  
SHAFT:PRESSURE  
:ARM

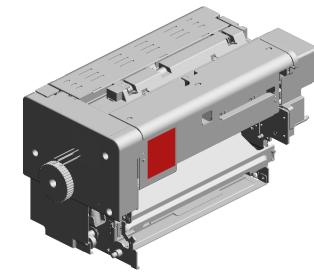


135.AW100177  
(x2)  
THERMISTOR:FUSI  
NG UNIT:APPROVA  
L





U006\_S005  
(EU/AA):FUSING UNIT:ASS'Y



310.M2054009  
[A]  
(EU/AA):FUSING U  
NIT:ASS'Y  
201802-03 O/O

200.M2054051 185.M0774307 198.M2054048 201.M2054053 203.M2054057  
FLAT BELT-FUSIN SHAFT:CONTACT POINT:PAPER EXIT SUB-UNIT:COVER R  
CYLINDER:GLASS: HEAT ROLLER  
HEAT ROLLER:AS S'Y  
(x2)  
RADIAL BALL BEA RING:HEAT ROLLE R

204.M2054058  
HOT ROLLER

202.M2054056  
(x2)  
THERMAL INSULA TING BUSHING:HE AT ROLLER:DIA39. 3

227.M2054170  
HEATER HOLDER: HEAT ROLLER:FR ONT

207.M2054087  
PRESSURE ROLLE R

186.M0774414  
PIN:ADJUSTING PI N:HEAT ROLLER:P EEN

180.M0774176  
FEELER:POSITION ING SENSOR:O/C: FRONT

228.M2054186  
LEVER:WEB:ASS'Y

179.M0774175  
SHAFT:O/C

181.M0774177  
FEELER:POSITION ING SENSOR:O/C: REAR

178.M0774173  
(x2)  
COLLAR:O/C:2

225.M2054159  
COVER:TERMINAL: HEATER

224.M2054158  
TERMINAL:5P:250

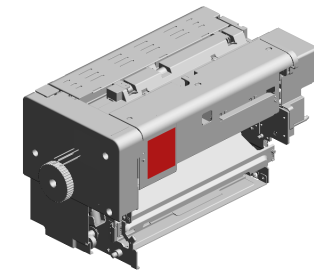
229.M2054191  
HEATER HOLDER: HEAT ROLLER:RE AR

193.M2053970  
(x2)  
CAM:O/C  
201511-03 X/O

177.M0774172  
(x2)  
COLLAR:O/C:1

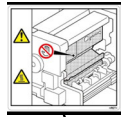
U006\_S005  
(EU/AA):FUSING UNIT:ASS'Y

- 288.M2054476 DECAL:H-TEMP WARNING:FUSING:FRONT
- 276.M2054436 DECAL:WARNING (REMOVAL AND INSTALLATION):FUSING
- 232.M2054215 STOPPER:LOUVER :PRESSURE ROLLER
- 246.M2054293 COVER:FUSING/TRANSPORT UNIT:UPPER:MIDDLE
- 297.M2053950 (x3) SPACER:GUIDE PLATE:FUSING EXIT: LOWER 201612-02



310.M2054009  
[A]  
(EU/AA):FUSING UNIT:ASS'Y  
201802-03 O/O

306.M2054085  
STOPPER:STRIPPER PLATE:FRONT



244.M2054287  
COVER:FUSING UNIT:REAR



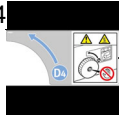
243.M2054285  
COVER:FUSING UNIT:FRONT



295.M0774487  
(x4)  
POSITIONING PLATE:STRIPPER PLATE



275.M2054434  
DECAL:ROTATION DIRECTION:KNOB: HOT ROLLER



233.M2053978  
LOUVER:EXHAUST :COOLING:PRESSURE ROLLER 201509-03 X/O



247.M2053967  
SHAFT:IDLER:SWIVEL 201703-08 X/O



272.M2054429  
LOUVER:DISCHARGE NOZZLE:COOLING:PRESSURE ROLLER



270.M2053966  
BRACKET:GEAR:SWIVEL 201703-09 X/O



231.M2054211  
DUCT:COOLING:PRESSURE ROLLER



- 268.M2054417 (x2) CAM FOLLOWER:DIAM6XDIAM16X12
- 269.M2054418 (x4) COLLAR:CAM FOLLOWER:PRESSURE SUB-UNIT
- 298.M2053965 SUPPORTING PLATE:GEAR:IDLER 201703-06
- 302.M2053969 SCREW:COUPLING:GEAR 201706-01 X/O
- 230.M2054208 DUCT:EXHAUST:PRESSURE ROLLER



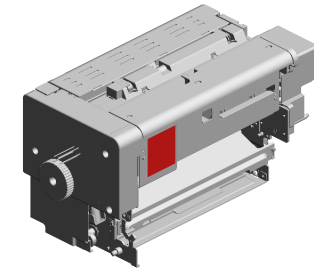
U006\_S005  
(EU/AA):FUSING UNIT:ASS'Y

327.M2054241  
FRAME:SIDE PLATE:UPPER FRONT:PEEN

307.M2053993  
PAD:SEPARATION SUB-UNIT:AUXILIARY:ASS'Y  
201801-01 O/O

333.M2054264  
(x2)  
PIN:FRAME:FUSING UNIT

326.M2054070  
BRACKET:POSITIONING:BELT TENSION:REAR:PEEN

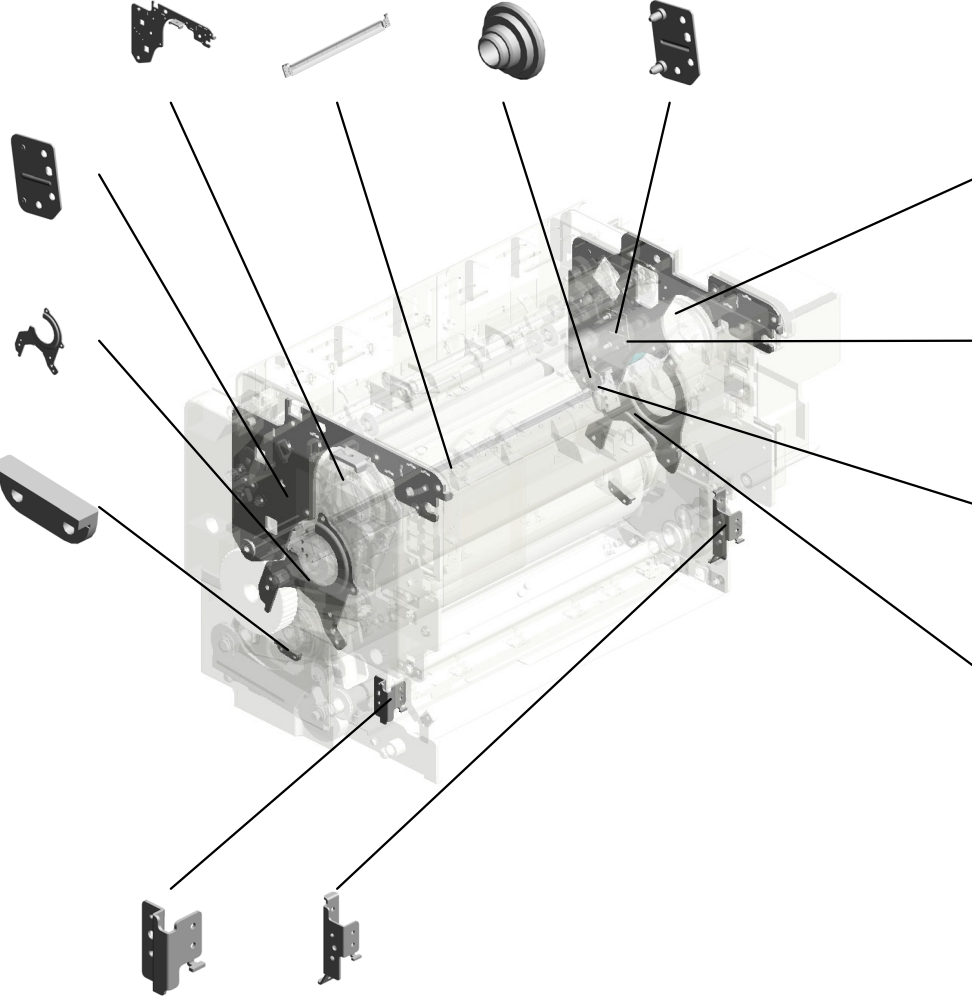


310.M2054009  
[A]  
(EU/AA):FUSING UNIT:ASS'Y  
201802-03 O/O

325.M2054068  
BRACKET:POSITIONING:BELT TENSION:FRONT:PEEN

322.M0B14189  
STOPPER:PRESSURE ROLLER:FRONT

311.M2054094  
(x2)  
SUPPORTING PLATE:ARM:PRESSURE SUB-UNIT



308.M0B14250  
FRAME:SIDE PLATE:UPPER REAR:PEEN  
201802-02 X/O

320.M0B14240  
GEAR:Z38:JOINT:ASS'Y  
201807-04 O/O

316.M2054086  
STOPPER:STRIPPER PLATE:REAR

324.M2054598  
STOPPER:PRESSURE ROLLER:REAR

329.M2054183  
BRACKET:INSTALL:FUSING ENTRANCE GUIDE PLATE:FRONT

330.M2054197  
BRACKET:INSTALL:FUSING ENTRANCE GUIDE PLATE:REAR



M2054021  
[A]  
(EU/AA):FUSING UNIT:ASS'Y  
201802-03 O/O

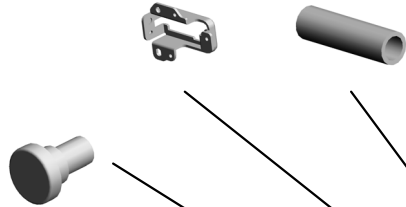
U006\_S005\_S001  
SIDE PLATE:ROLLER:FRONT:ASS'Y

318.M2054077 71.AA061184  
BRACKET:BELT TE COMPRESSION SP  
NSION:FRONT RING:BELT TENS  
ON



300.M2054072  
SIDE PLATE:ROLL  
ER:FRONT:ASS'Y

100.AA143867  
SCREW:DIA4:M3



206.M2054078  
STOPPER:BELT TE  
NSIONER:ROLLER



5.03530080N  
SCREW:M3X8



90.AA080373  
PLAIN SHAFT BEA  
RING:BELT TENS  
ON



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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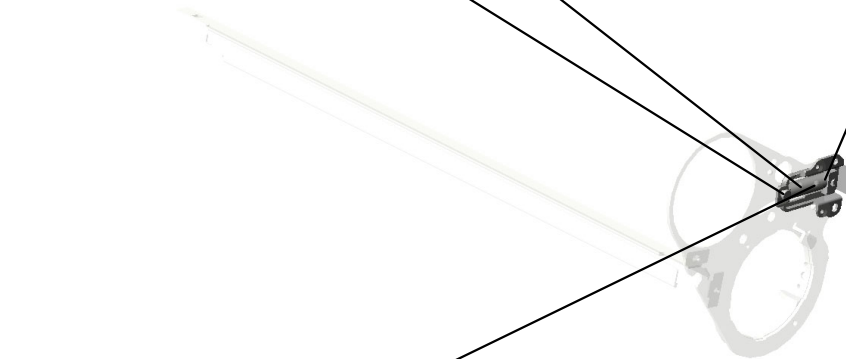
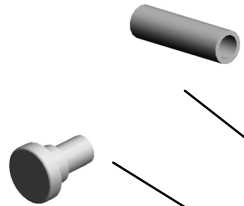
U006\_S005\_S002  
SIDE PLATE:ROLLER:REAR:ASS'Y

71.AA061184  
COMPRESSION SP  
RING:BELT TENSI  
ON

100.AA143867  
SCREW:DIA4:M3

90.AA080373  
PLAIN SHAFT BEA  
RING:BELT TENSI  
ON

301.M2054079  
SIDE PLATE:ROLL  
ER:REAR:ASSY



319.M2054084  
BRACKET:BELT TE  
NSION:REAR

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006\_S005\_S003

ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y

- 218.M2054135 3.03530040N 221.M2053954 191.M2054031 219.M2053973
- SHAFT:ON-OFF:FE SCREW - M3X4 (x2) CAM:POLISH:FLAT (x2) SHEET:POLISH:FL BELT-FUSING AT BELT-FUSING SHAFT:POLISH:FL AT BELT-FUSING:L INK 201510-13 X/O



- 208.M2053976
- [A] ROLLER:POLISH:F LAT BELT-FUSING: ASS'Y 201602-01 X/O

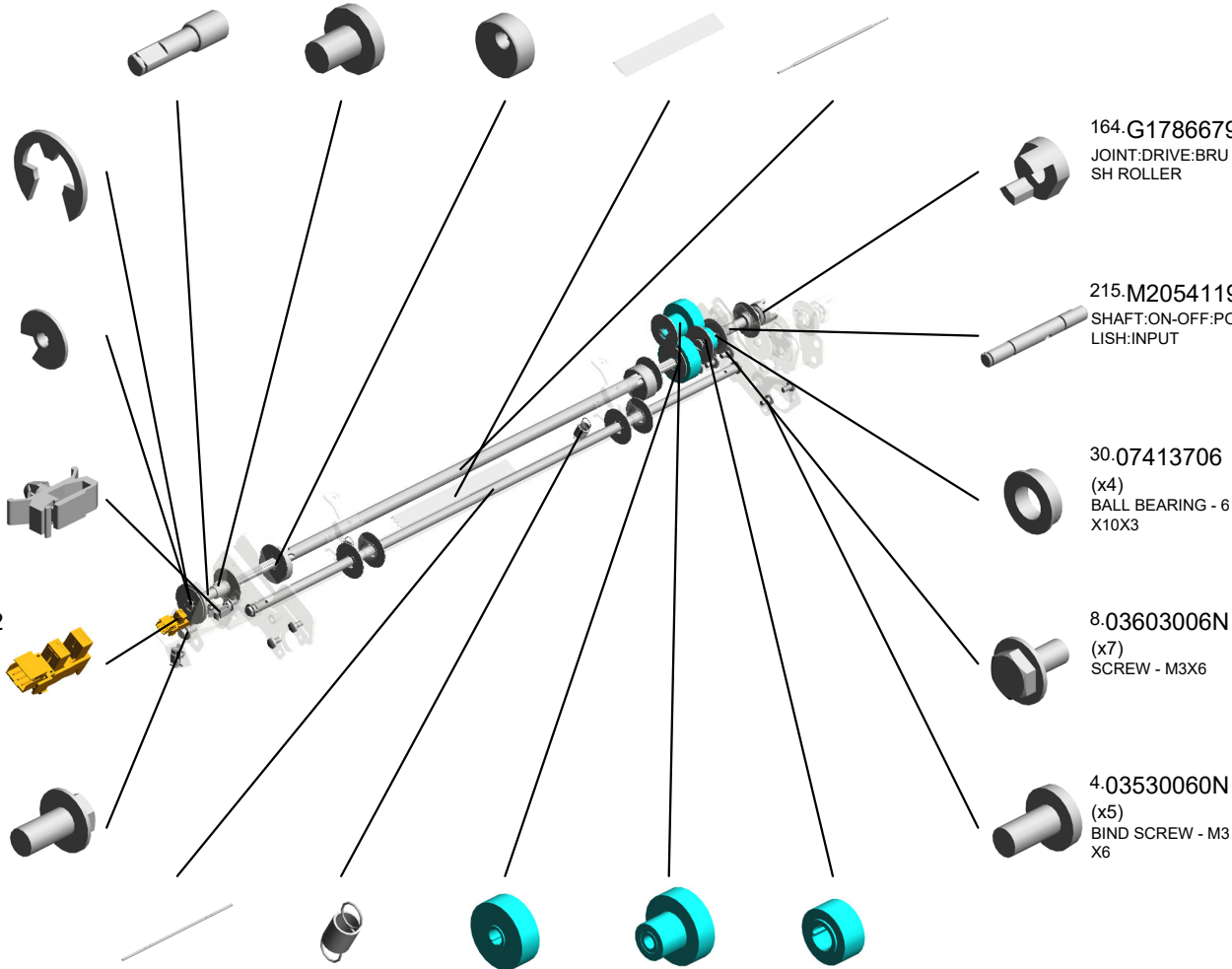
- 19.07200040E
- (x15) RETAINING RING - M4

- 217.M2054130
- FEELER:SENSOR: ON-OFF

- 59.11050713
- (x2) CLAMP:LWSM-030 6H GRAY

- 303.GW020022
- PHOTOINTERRUPTOR:LG2A24BL1 201708-03 O/O

- 11.03604008N
- SCREW - M4X8



- 164.G1786679
- JOINT:DRIVE:BRUSH ROLLER

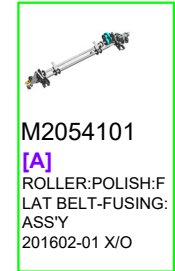
- 215.M2054119
- SHAFT:ON-OFF:POLISH:INPUT

- 30.07413706
- (x4) BALL BEARING - 6 X10X3

- 8.03603006N
- (x7) SCREW - M3X6

- 4.03530060N
- (x5) BIND SCREW - M3 X6

- 220.M2053974 82.AA061219 118.AB014344 119.AB014345 116.AB014342
- SHAFT:POLISH:FL AT BELT-FUSING:T URN 201510-14 X/O (x2) TENSION SPRING: POLISH:ON-OFF:20 N GEAR:POLISH:ROLLER:ON-OFF:A GEAR:POLISH:ON-OFF:B:PRESS FIT GEAR:DRIVE:ROLLER:FUSING

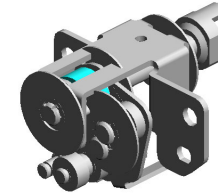


- M2054101
- [A] ROLLER:POLISH:F LAT BELT-FUSING: ASS'Y 201602-01 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006\_S005\_S003\_S001  
 HOLDER:SHAFT:DRIVE:SUB-ASS'Y

117.AB014343 GEAR:POLISH:ROLLER:C  
 216.M2053972 BRACKET:GEAR:PEEN  
 201510-12 X/O  
 122.AB014351 GEAR:DRIVE:ROLLER:FUSING

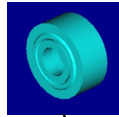
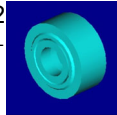


292.M2054121  
 HOLDER:SHAFT:DRIVE:SUB-ASS'Y

28.07403804  
 BALL BEARING:DIAMETER:4X9X4



123.AB014352  
 GEAR:POLISH:ROLLER:C2



18.07200030E (x 1)  
 RETAINING RING - M3  
 19.07200040E (x 1)  
 RETAINING RING - M4



4.03530060N  
 BIND SCREW - M3 X6



164.G1786679  
 JOINT:DRIVE:BRUSH ROLLER

30.07413706 (x4)  
 BALL BEARING - 6 X10X3



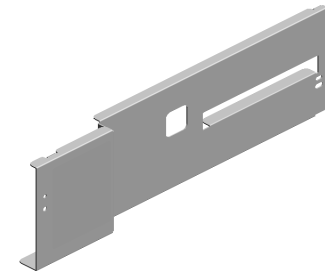
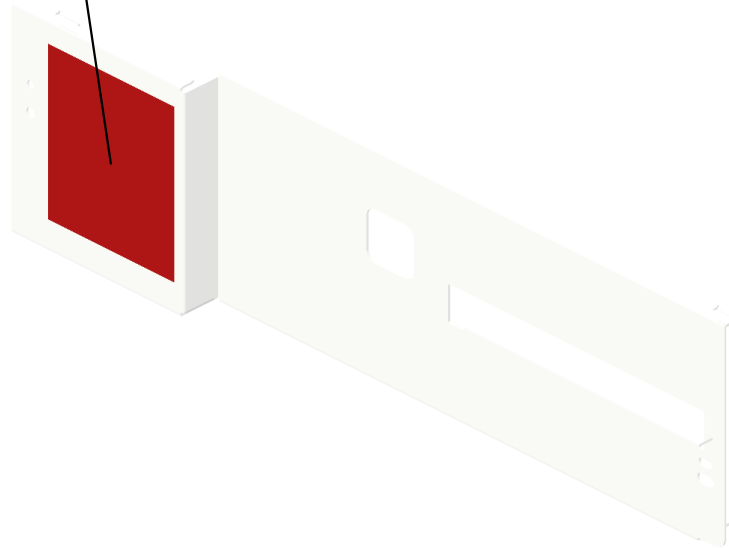
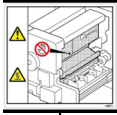
72.AA061223  
 TENSION SPRING:IDLER:DRIVE:12N  
 201510-08 X/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006\_S005\_S004  
COVER:STAY:HEAT ROLLER:ASS'Y

288.M2054476  
DECAL:H-TEMP W  
ARNING:FUSING:F  
RONT

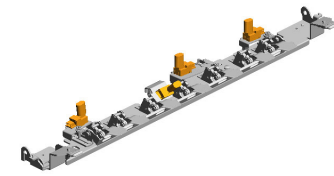


285.M2054456  
COVER:STAY:HEA  
T ROLLER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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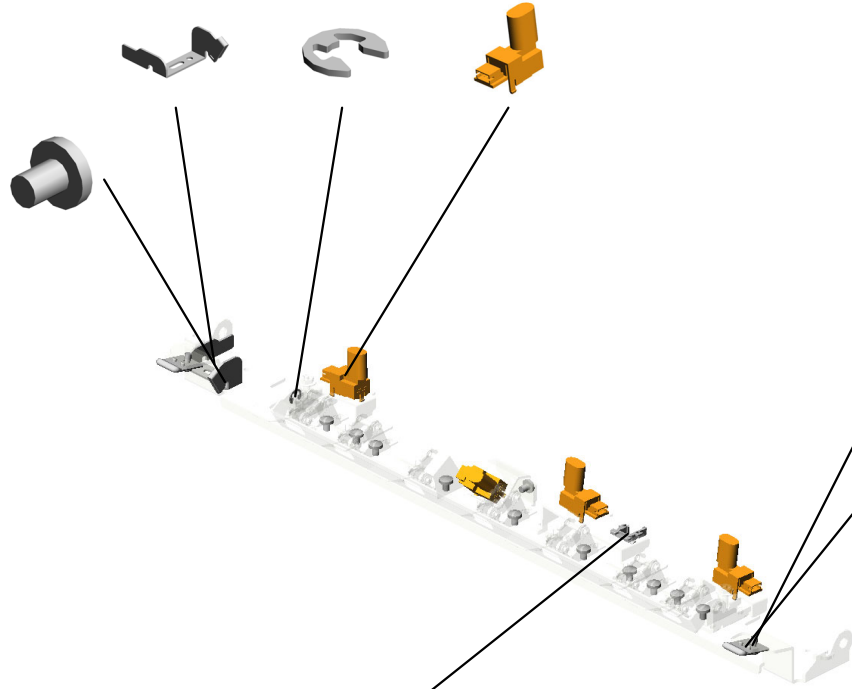
U006\_S005\_S005  
 STAY:PICKOFF PAWL:PRESSURE ROLLER:ASS'Y

226.M2054165 18.07200030E 294.G1787900  
 DISCHARGE BRUSH RETAINING RING - (x4)  
 H:PRESSURE ROLLER M3 DISTANCE MEASURING RING SENSOR

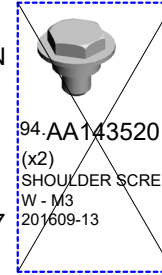


234.M2054223  
 STAY:PICKOFF PAWL:PRESSURE ROLLER:ASS'Y

3.03530040N  
 (x12)  
 SCREW - M3X4



45.09543006N  
 (x2)  
 SCREW - M3X6



~~94.AA143520  
 (x2)  
 SHOULDER SCREW - M3  
 201609-13~~

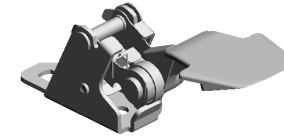
295.M0774487  
 (x2)  
 POSITIONING PLATE:STRIPPER PLATE

56.11050551  
 CLAMP:LES-0505

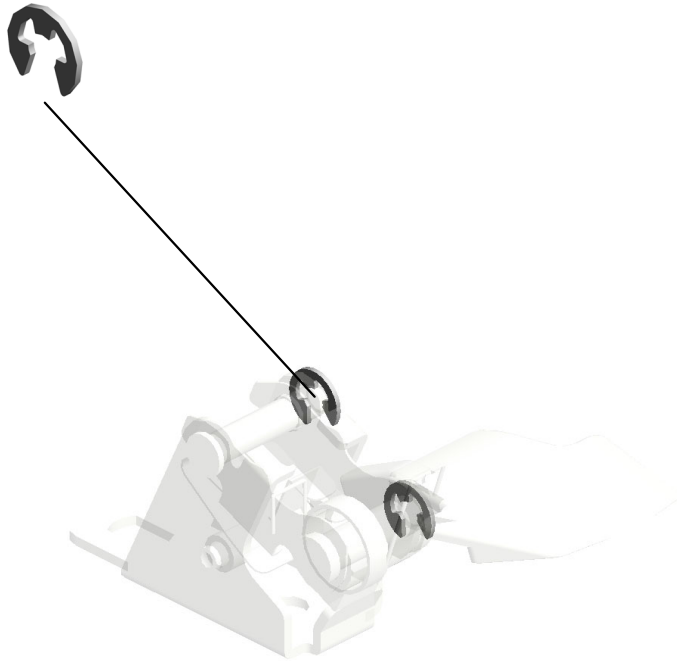
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006\_S005\_S005\_S001  
STRIPPER PAWLS:SERVICE PARTS

17.07200020E  
(x2)  
RETAINING RING -  
M2



305.M2053999  
STRIPPER PAWLS:  
SERVICE PARTS

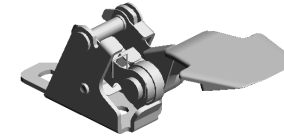


U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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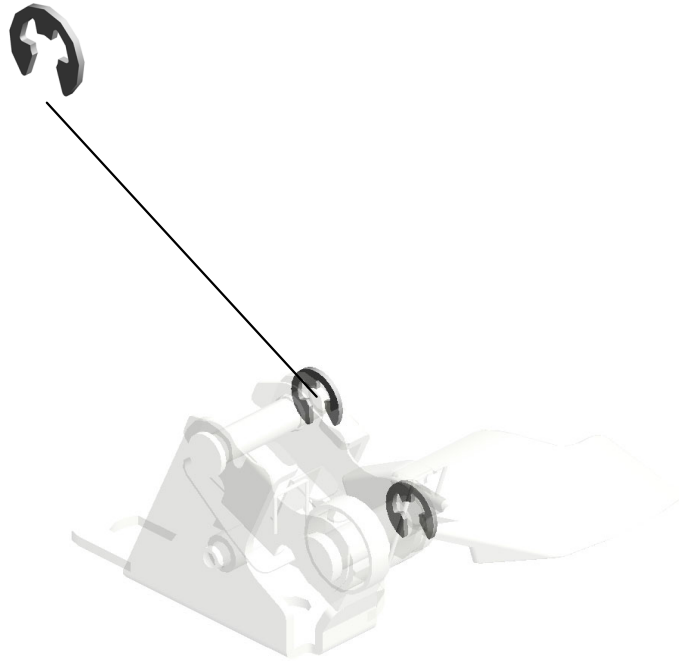


U006\_S005\_S005\_S002  
STRIPPER PAWLS:SERVICE PARTS

17.07200020E  
(x2)  
RETAINING RING -  
M2



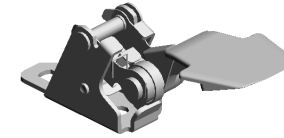
305.M2053999  
STRIPPER PAWLS:  
SERVICE PARTS



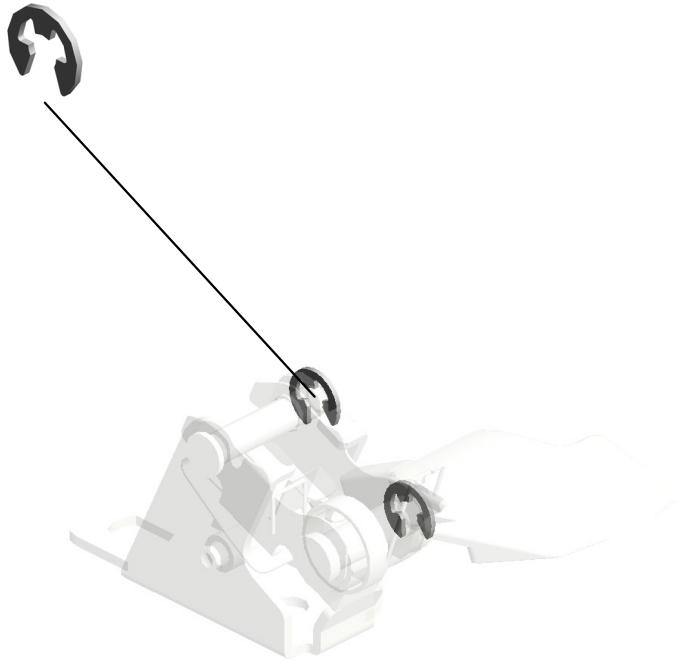
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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U006\_S005\_S005\_S003  
STRIPPER PAWLS:SERVICE PARTS

17.07200020E  
(x2)  
RETAINING RING -  
M2



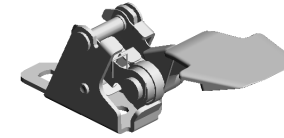
305.M2053999  
STRIPPER PAWLS:  
SERVICE PARTS



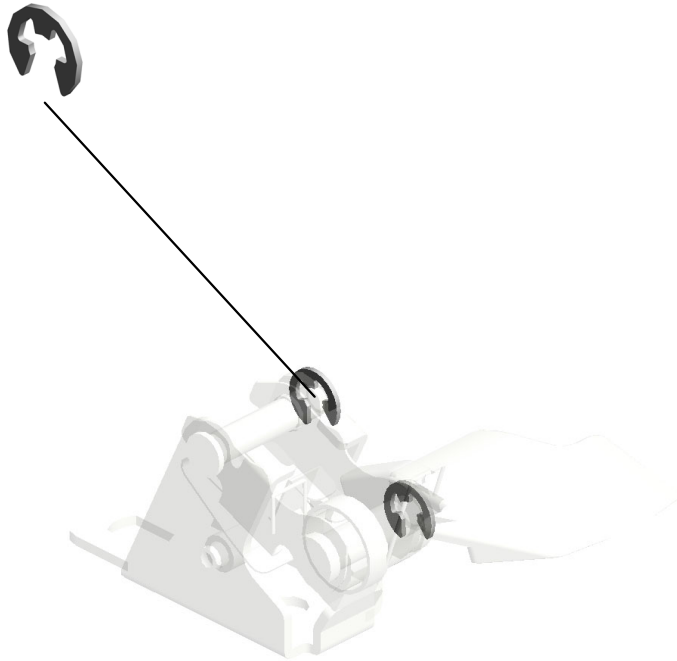
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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U006\_S005\_S005\_S004  
STRIPPER PAWLS:SERVICE PARTS

17.07200020E  
(x2)  
RETAINING RING -  
M2



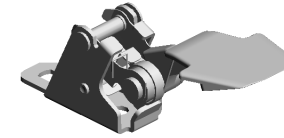
305.M2053999  
STRIPPER PAWLS:  
SERVICE PARTS



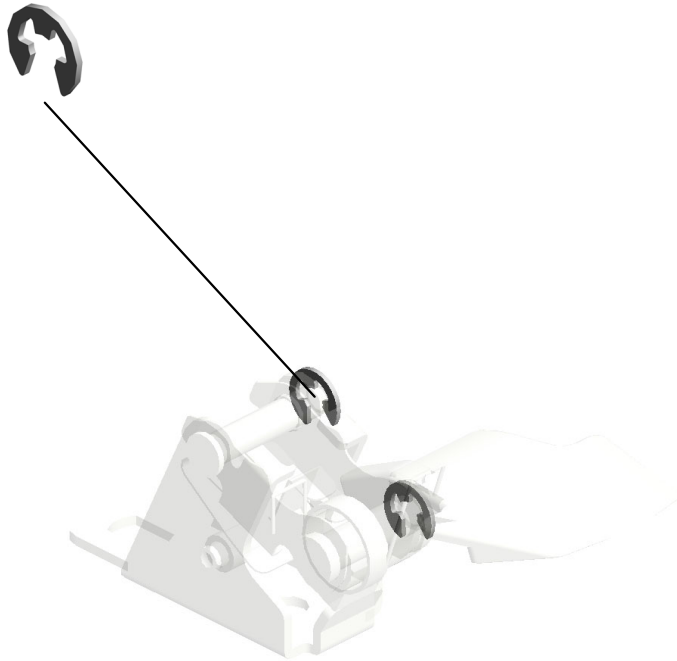
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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U006\_S005\_S005\_S005  
STRIPPER PAWLS:SERVICE PARTS

17.07200020E  
(x2)  
RETAINING RING -  
M2



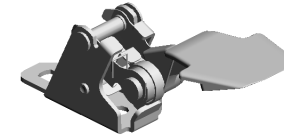
305.M2053999  
STRIPPER PAWLS:  
SERVICE PARTS



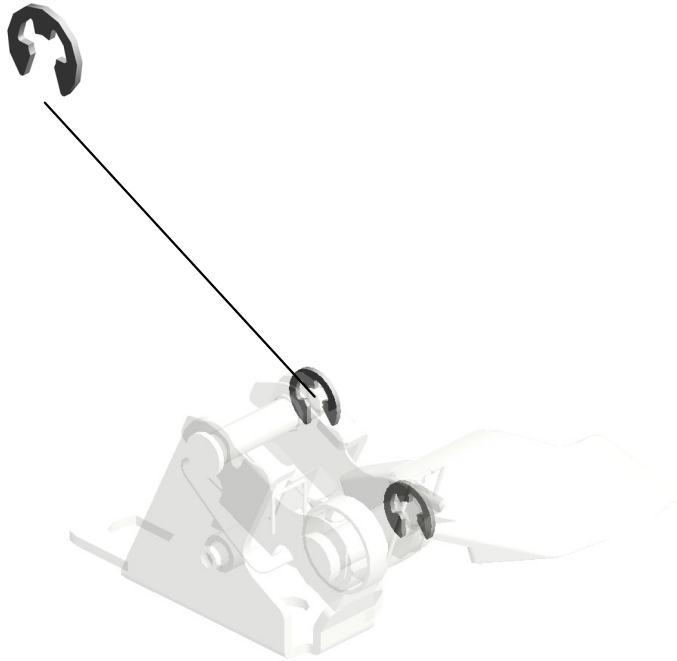
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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U006\_S005\_S005\_S006  
STRIPPER PAWLS:SERVICE PARTS

17.07200020E  
(x2)  
RETAINING RING -  
M2



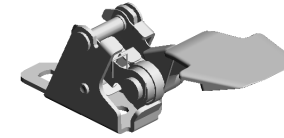
305.M2053999  
STRIPPER PAWLS:  
SERVICE PARTS



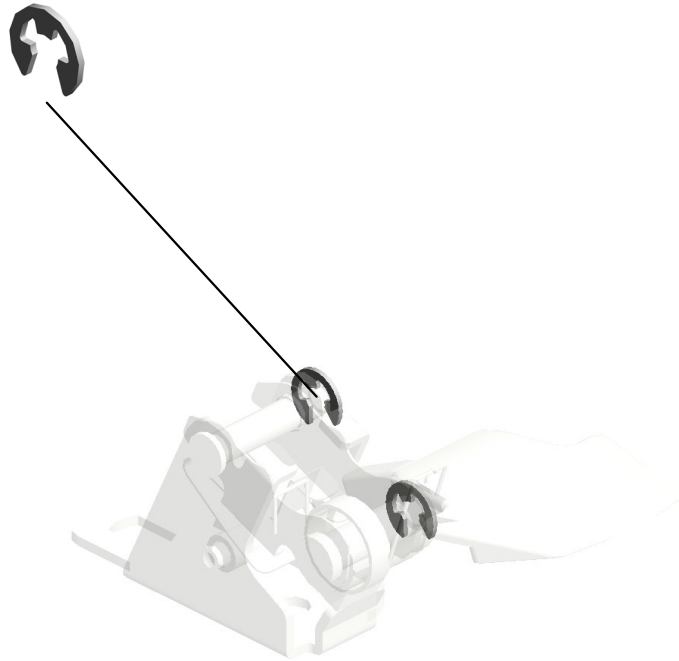
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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U006\_S005\_S005\_S007  
STRIPPER PAWLS:SERVICE PARTS

17.07200020E  
(x2)  
RETAINING RING -  
M2



305.M2053999  
STRIPPER PAWLS:  
SERVICE PARTS

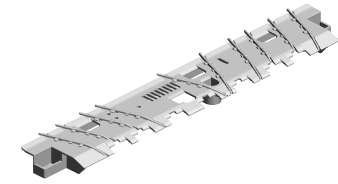


U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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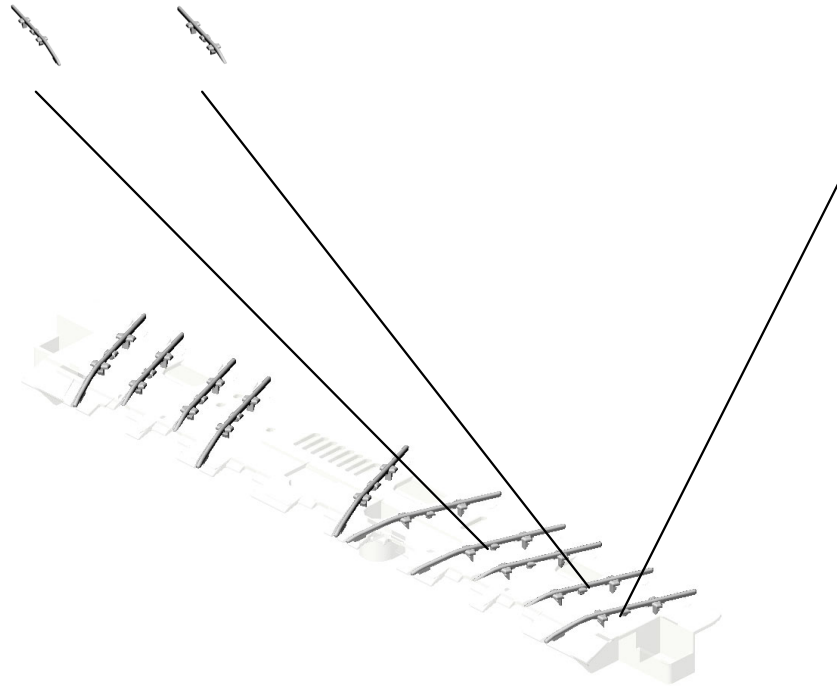
U006\_S005\_S006  
GUIDE PLATE:FUSING EXIT:LOWER:ASS'Y

194.M2054040 (x4)  
GUIDE:FUSING EXIT:MIDDLE

196.M2054042 (x4)  
GUIDE:FUSING EXIT:SENSOR



235.M2054226  
GUIDE PLATE:FUSING EXIT:LOWER:ASS'Y



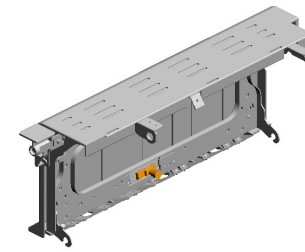
195.M2054041 (x2)  
GUIDE:FUSING EXIT:BOTH ENDS

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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U006\_S005\_S007

COVER:PAPER EXIT SUB-UNIT:UPPER:ASS'Y

240.M2054251 HOOK:FRONT:COVER:PAPER EXIT SUB-UNIT  
79.AA061201 TENSION SPRING:EXIT:COVER  
59.11050713 (x3) CLAMP:LWSM-030 6H GRAY  
241.M2054252 SHAFT:OPEN AND CLOSE:COVER:PAPER EXIT SUB-UNIT

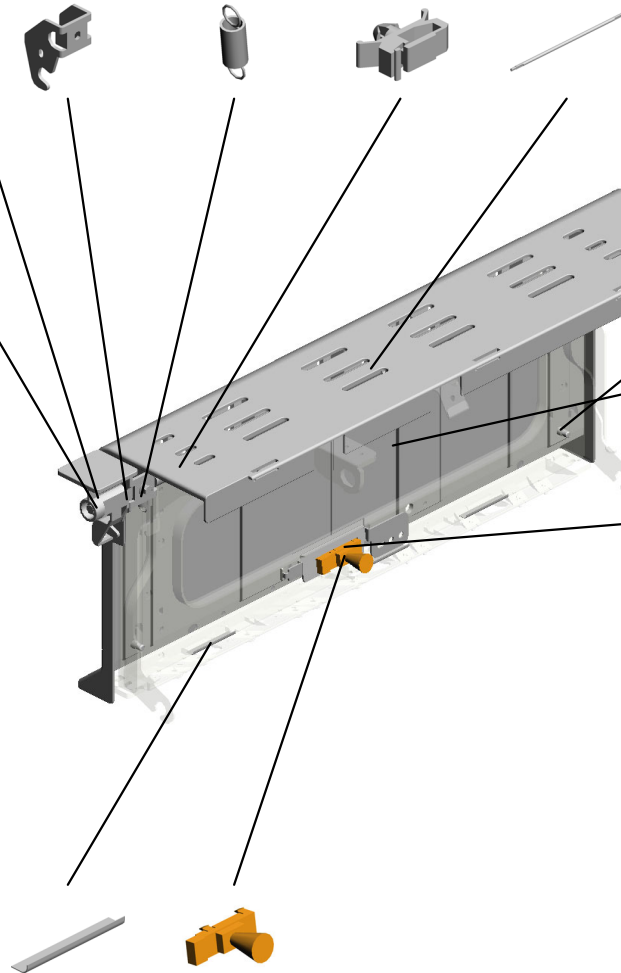


332.M0B13988 COVER:PAPER EXIT SUB-UNIT:UPPER:ASS'Y 202108-02

274.M2054432 LEVER:OPEN AND CLOSE:COVER:PAPER EXIT SUB-UNIT



11.03604008N (x3) SCREW - M4X8



95.AA143801 (x2) SCREW:M4:EXTERIOR



238.M2053987 COVER:PAPER EXIT SUB-UNIT:UPPER:ASS'Y 201703-02 O/O



239.M2054250 HOLDER:REFLECTION PHOTO SENSOR



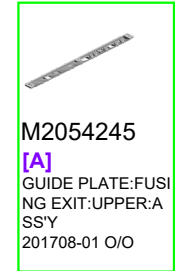
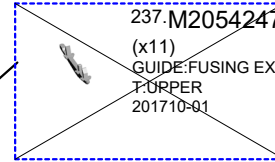
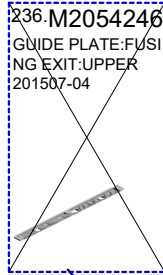
199.M2054049 (x3) SHEET:OPPOSED: DISTANCE MEASURING SENSOR  
129.AW010147 PHOTO REFLECTION SENSOR



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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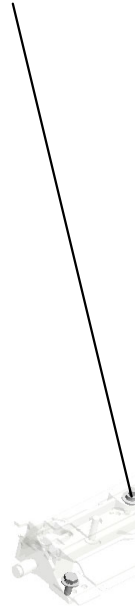
U006\_S005\_S007\_S001  
GUIDE PLATE:FUSING EXIT:UPPER:ASS'Y



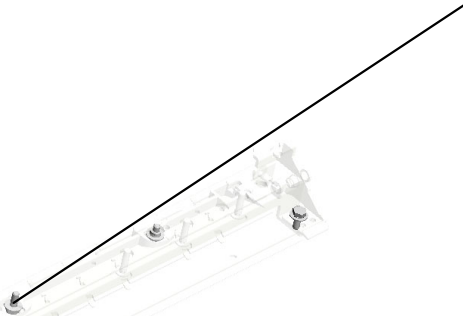
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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U006\_S005\_S008  
STRIPPER PLATE:ASS'Y

94-AA143520  
(x2)  
SHOULDER SCRE  
W - M3



37.08046123  
(x3)  
HEXAGONAL BOLT  
:W/WASHER:M3X8



242.M2054024  
[A]  
STRIPPER PLATE:  
ASS'Y  
201511-04 X/O



M2054268  
[A]  
STRIPPER PLATE:  
ASS'Y  
201511-04 X/O

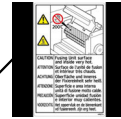
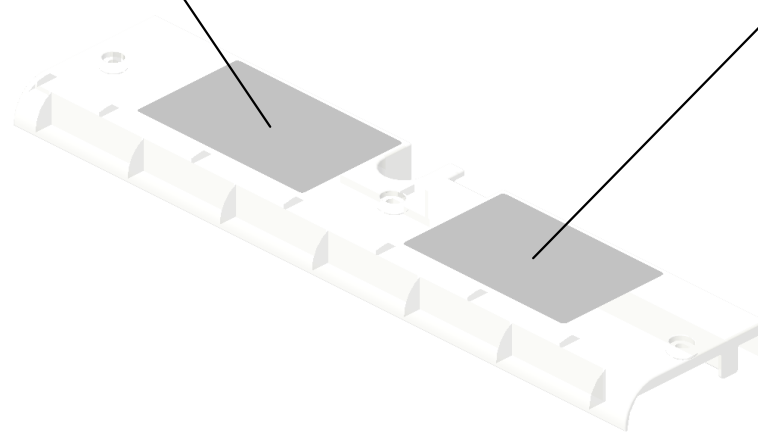
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006\_S005\_S009

COVER:FUSING UNIT:UPPER:RIGHT:ASS'Y

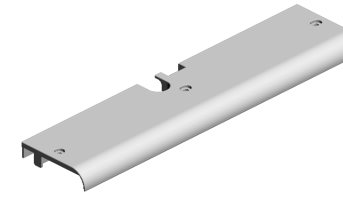
281.M2054443

DECAL:H-TEMP W  
ARNING:FUSING:L  
OWER



280.M2054442

DECAL:H-TEMP W  
ARNING:FUSING:U  
PPER

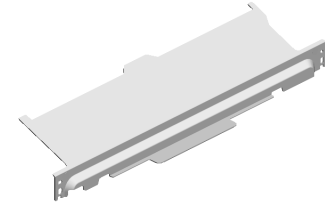


245.M2054289

COVER:FUSING U  
NIT:UPPER:RIGHT:  
ASS'Y

U006\_S005\_S010  
FUSING ENTRANCE GUIDE PLATE:ASS'Y

156.D0746497  
(x2)  
DECAL:POSITIONI  
NG DISPLAY:TCRU



271.M2054422  
FUSING ENTRANC  
E GUIDE PLATE:AS  
SY

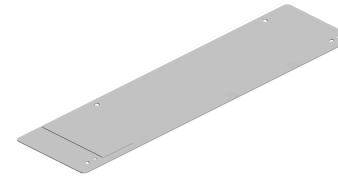
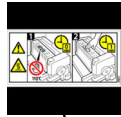


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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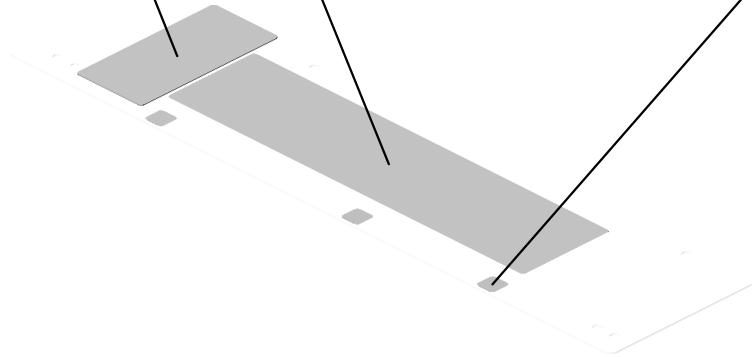
U006\_S006

INNER COVER:PULL OUT:FUSING UNIT:LEFT UPPER:ASS'Y

314.M0B14120 283.M2054445  
DECAL:PULL OUT:  
FIBER:H-TEMP WA  
RNING 201805-10  
DECAL:PULL OUT:  
FUSING:H-TEMP W  
ARNING



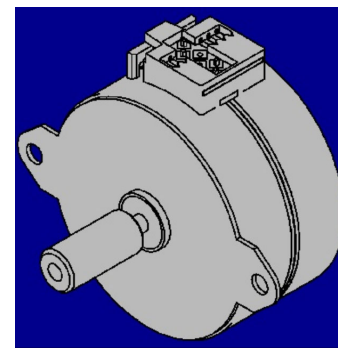
255.M2054327  
INNER COVER:PUL  
L OUT:FUSING UNI  
T:LEFT UPPER:AS  
S'Y



278.M2054439  
(x3)  
DECAL:CONTACT:  
PREVENTION

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006\_S007  
DC STEPPER MOTOR:DIA42:24V



137.AX040267  
DC STEPPER MOT  
OR:DIA42:24V

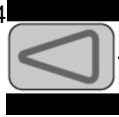
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006\_S008  
BRACKET:CAM:SHAFT:ASS'Y

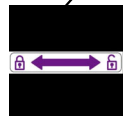
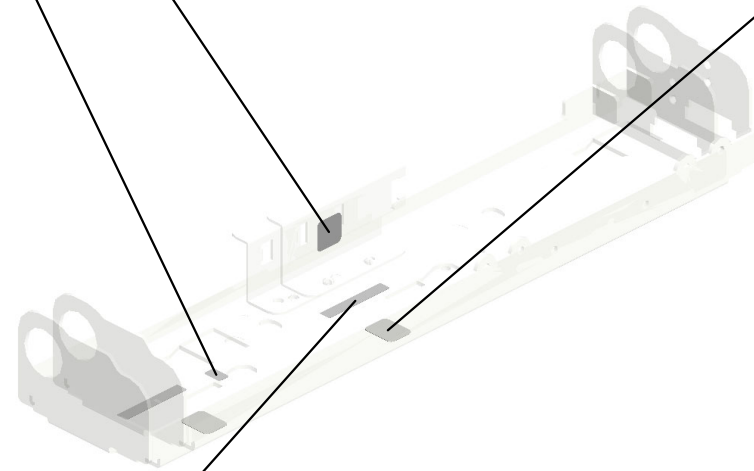
278.M2054439  
DECAL:CONTACT:  
PREVENTION



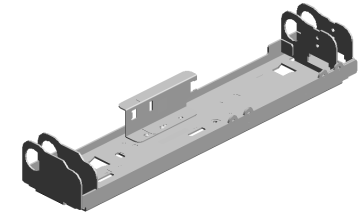
282.M2054444  
DECAL:POSITIONI  
NG:WEB:ON-OFF



151.D0743829  
(x2)  
DECAL:POSITIONI  
NG DISPLAY:TCRU



279.M2054441  
(x2)  
DECAL:UN LOCK:  
WEB:ON-OFF



286.M2054196  
[A]  
BRACKET:CAM:SH  
AFT:ASS'Y  
201611-02 X/O



M2054457  
[A]  
BRACKET:CAM:SH  
AFT:ASS'Y  
201611-02 X/O

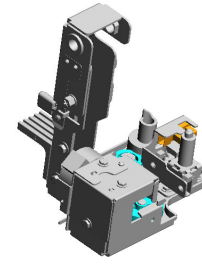
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006\_S009

DRIVE UNIT:WEB:CLEANING UNIT:ASS'Y

- 147.B2342390 FLANGED HEXAGONAL HEAD BOLT: M4X8
- 263.M2054362 SLIDER:WEB:DRIVE SUB-UNIT:WELDING
- 98.AA143834 (x2) SCREW:M4
- 92.AA082144 (x2) BUSHING - 8X12X7
- 8.03603006N (x10) SCREW - M3X6

- 296.M2054349 DRIVE UNIT:WEB:CLEANING UNIT:ASS'Y



- 144.B2234317 STEPPER MOTOR: DC24V 24.3W



- 157.D1384134 HOLDER:DC STEP PER MOTOR



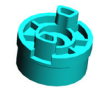
- 38.08050104 (x3) RETAINING RINGS -E:SILENCER:DIA4



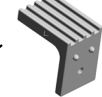
- 153.D0744354 GEAR:SLOW DOWN:WORM GEAR



- 112.AB011526 GEAR - 24Z
- 10.03604006N (x2) SCREW - M4X6
- 53.11050516 (x3) CLAMP
- 111.AB011524 (x2) GEAR - 36Z



- 154.D0744371 GRIP:SLIDER:FUSION



- 55.11050534 CLAMP



- 45.09543006N SCREW - M3X6



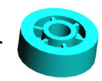
- 262.M2054354 JOINT:GEAR:WEB:DRIVE



- 131.AW020114 PHOTO INTERRUPTOR - LOWER LIMIT



- 110.AB011523 GEAR - 24Z

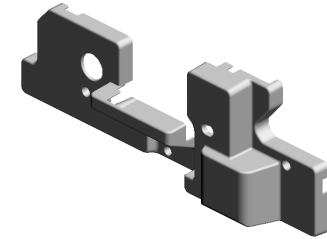




U006\_S010

INNER COVER:PULL OUT:FUSING UNIT:FRONT:ASS'Y

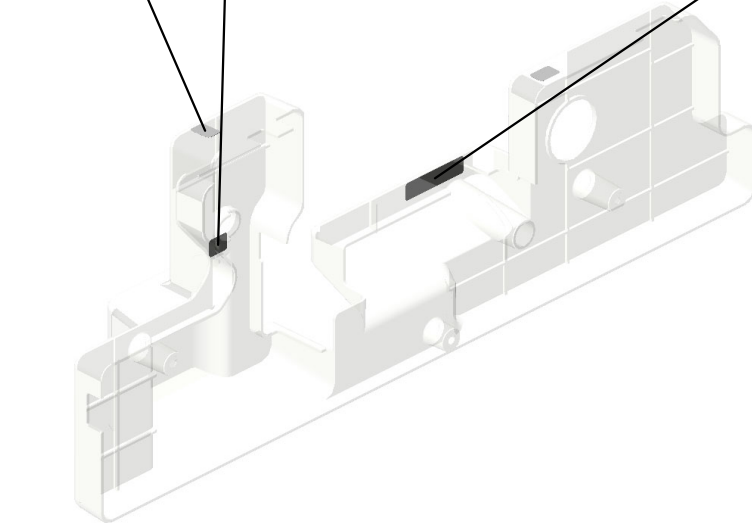
159.G1784216 290.M2054499  
(x2) DECAL:POSITIONI  
DECAL:POSITIONI NG DISPLAY:TCRU  
NG:FUSING UNIT



284.M2054455  
INNER COVER:PUL  
L OUT:FUSING UNI  
T:FRONT:ASSY



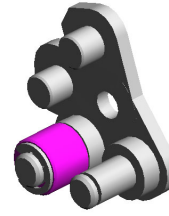
277.M2054438  
DECAL:POSITIONI  
NG DISPLAY:LOCK  
:FUSING UNIT



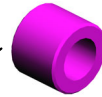
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006\_S011  
PLATE:LATCH:FIX:HANDLE:ASS'Y

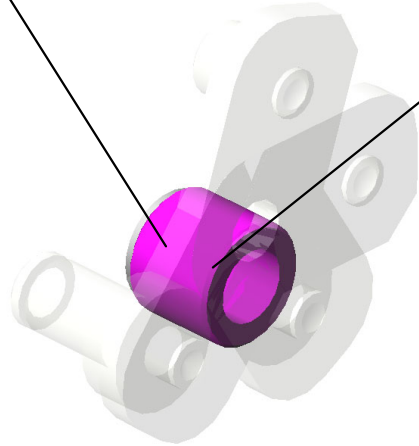
19.07200040E  
RETAINING RING -  
M4



187.M2052824  
PLATE:LATCH:FIX:  
HANDLE:ASS'Y

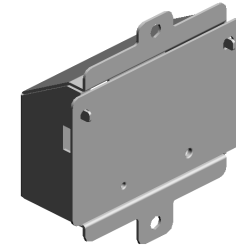
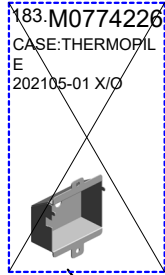


93.AA132300  
ROLLER:LOCK:PU  
LL OUT

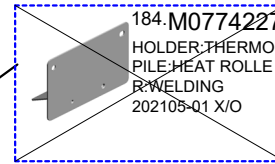


U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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U006\_S012  
CASE:THERMOPILE:ASS'Y



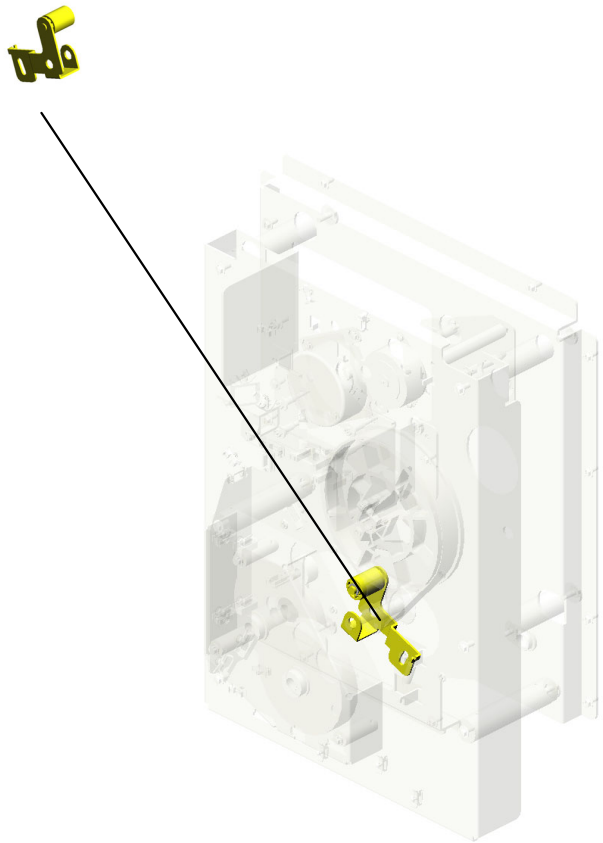
331.M0B14047  
CASE:THERMOPILE:ASS'Y  
E  
202105-01 X/O



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011
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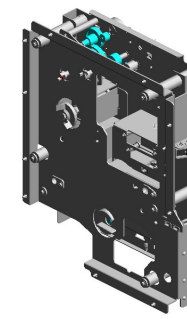
# U007.MAIN DRIVE:LEFT

U007 S001  
G1781470  
BELT TENSIONER:ASSY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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# U007 MAIN DRIVE:LEFT



- 6.03604012N (x6) SCREW:M4X12
- 1.03130040N (x2) SCREW:M3X4
- 14.07413806 BALL BEARING - 6 X13X5MM
- 11.07200040E (x2) RETAINING RING - M4
- 2.03603006N (x8) SCREW - M3X6

16.08010237  
HEXAGONAL BOLT :DOUBLE SCREW: M4X12

18.11050489  
(x4)  
HARNESS CLAMP - LWS 1316

19.11050723  
(x5)  
CLAMPS:WES-0507

17.11050488  
HARNESS CLAMP

5.03604010N  
(x3)  
SCREW:M4X10

4.03604008N  
(x10)  
SCREW - M4X8

20.11050758  
(x12)  
CLAMP:LWSM-0306A

3.03604006N  
(x4)  
SCREW - M4X6

10.07030050N  
SPRING WASHER: DIA5

8.05950140E  
HEXAGON BOLT - M5X14

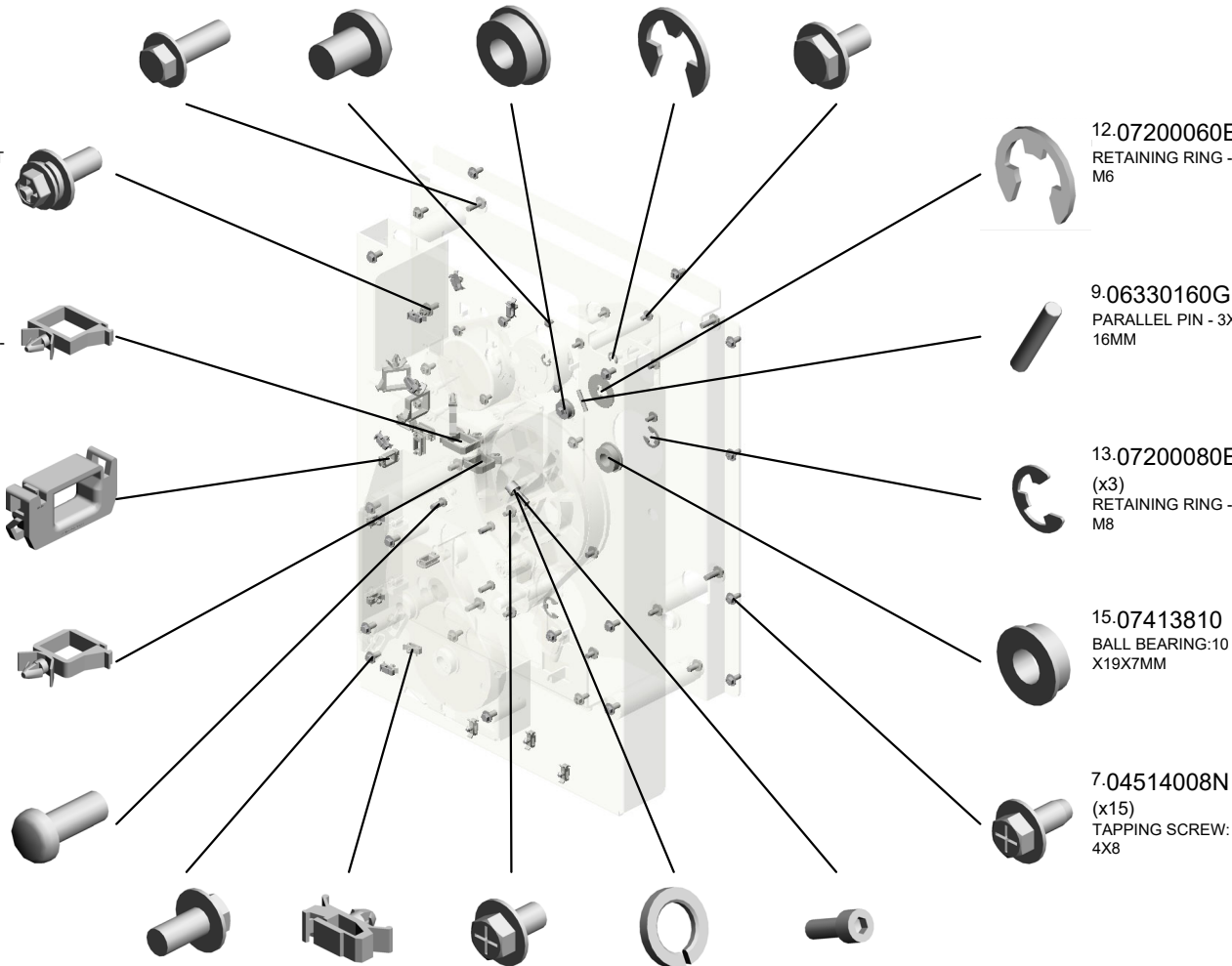
12.07200060E  
RETAINING RING - M6

9.06330160G  
PARALLEL PIN - 3X16MM

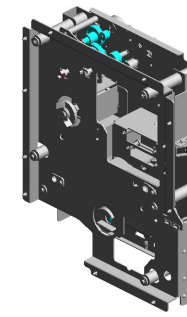
13.07200080E  
(x3)  
RETAINING RING - M8

15.07413810  
BALL BEARING:10 X19X7MM

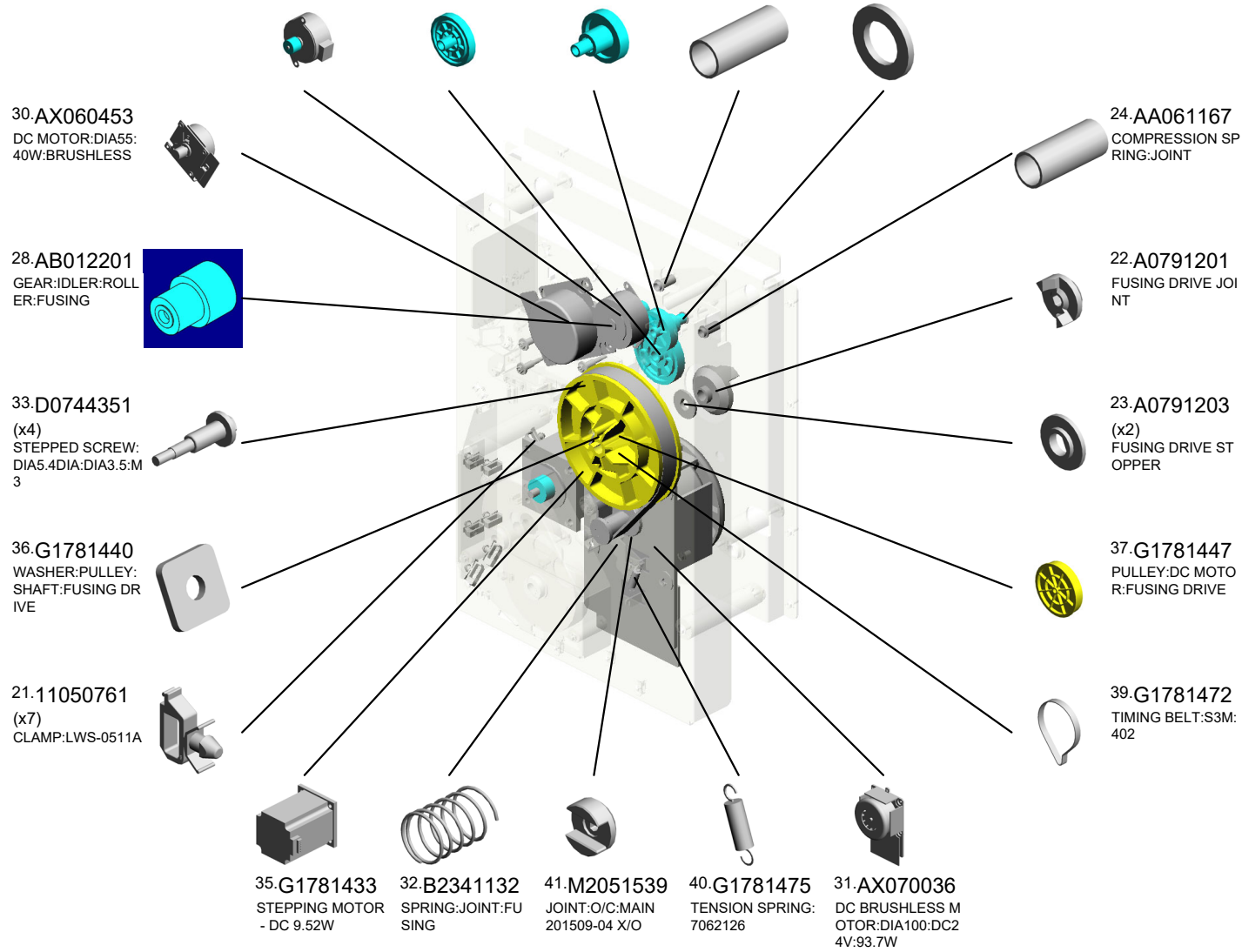
7.04514008N  
(x15)  
TAPPING SCREW: 4X8



# U007 MAIN DRIVE:LEFT

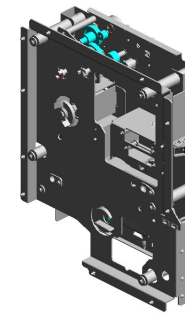


- 34.D1946177 DC STEPPER MOT OR:DIA42:24V
- 27.AB011319 GEAR:Z79
- 29.AB017815 GEAR:Z24:Z41
- 25.AA061216 COMPRESSION SP RING:JOINT:8N
- 26.AA132208 (x3) SPACER - M6

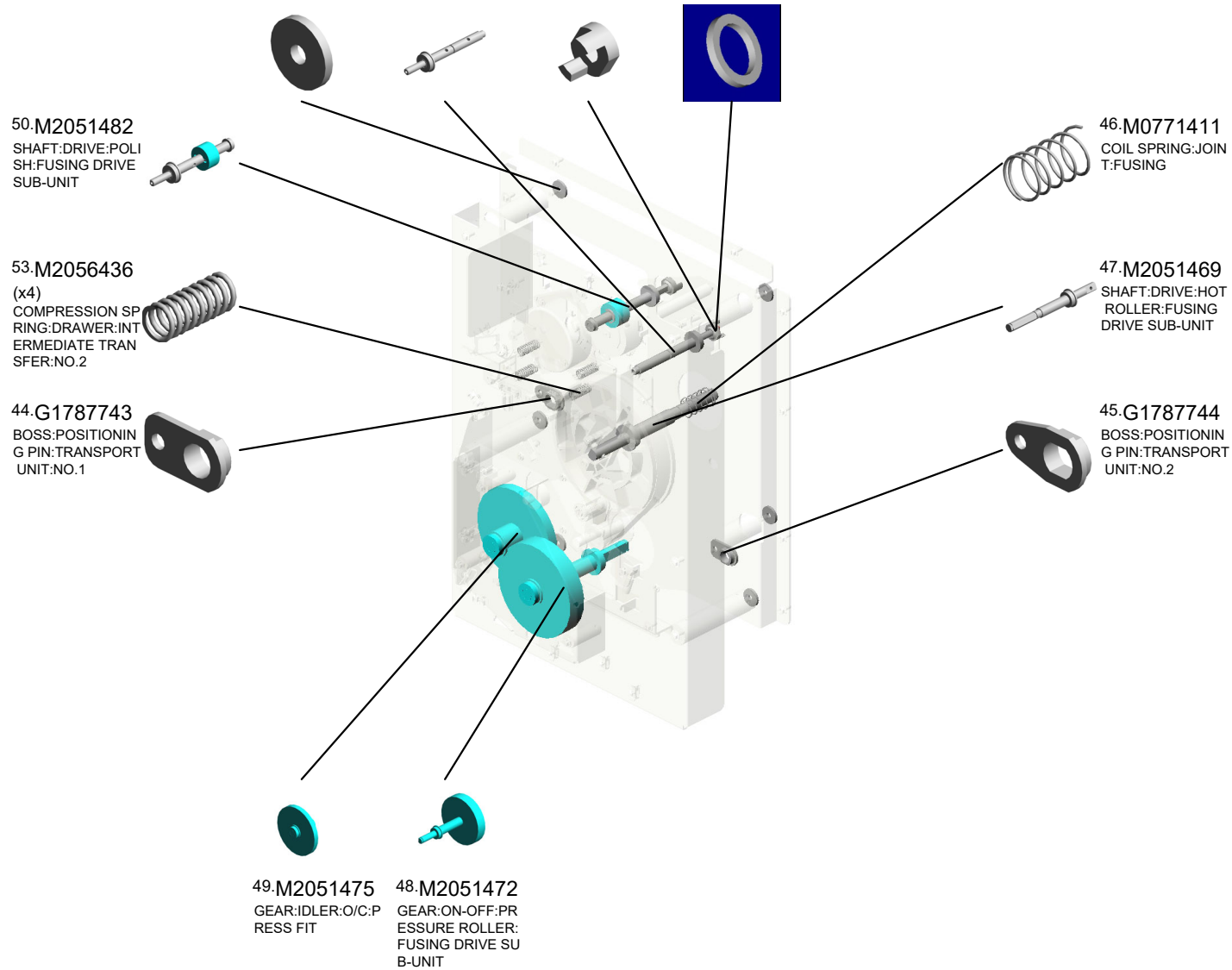


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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# U007 MAIN DRIVE:LEFT



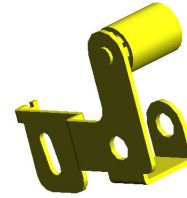
- 43.G1787670 (x6) WASHER:455554
- 51.M2051487 SHAFT:ON-OFF:POLISH:FUSING DRIVE SUB-UNIT
- 42.G1786679 (x2) JOINT:DRIVE:BRUSH ROLLER
- 52.M2054446 WASHER:POLISH:ON-OFF



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U007\_S001  
BELT TENSIONER:ASS'Y

11.07200040E  
RETAINING RING -  
M4



38.G1781470  
BELT TENSIONER:  
ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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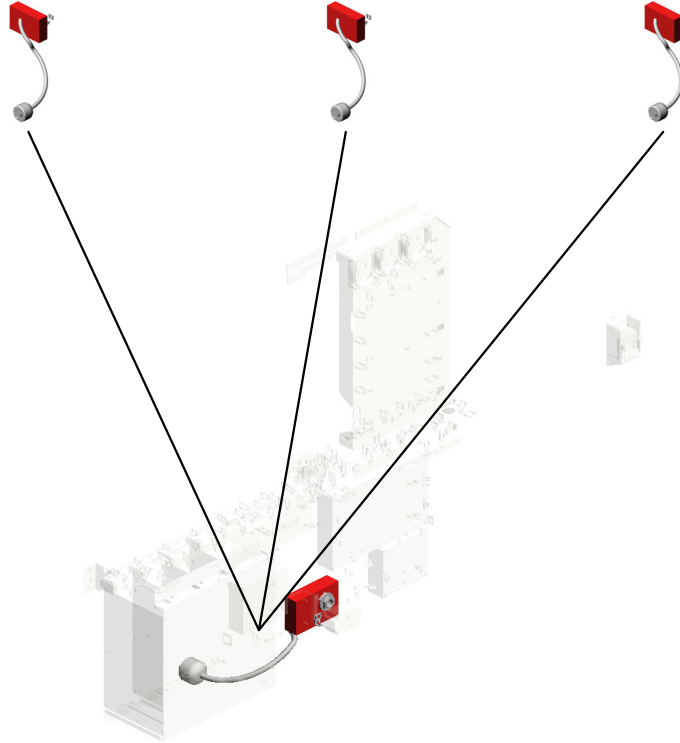


# U008.ELECTRICAL:LEFT

U008 S001  
M0B15132  
(NA);SERVICE PARTS:POWER SUPPLY CORD:LEFT:ASSY

U008 S002  
M0B15133  
(EU/AA);SERVICE PARTS:POWER SUPPLY CORD:LEFT:ASSY

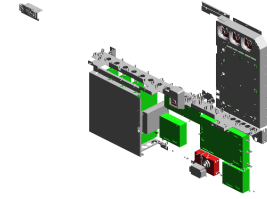
U008 S003  
M0B15133  
(EU/AA);SERVICE PARTS:POWER SUPPLY CORD:LEFT:ASSY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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# U008 ELECTRICAL:LEFT

- 5.04513030N (x6) TAPPING SCREW: 3X30
- 20.11050758 (x28) CLAMP:LWSM-030 6A
- 3.03603006N (x29) SCREW - M3X6
- 13.11050367 (x14) SPACER
- 9.04544008N (x5) TAPPING SCREW: ROUND POINT:4X8



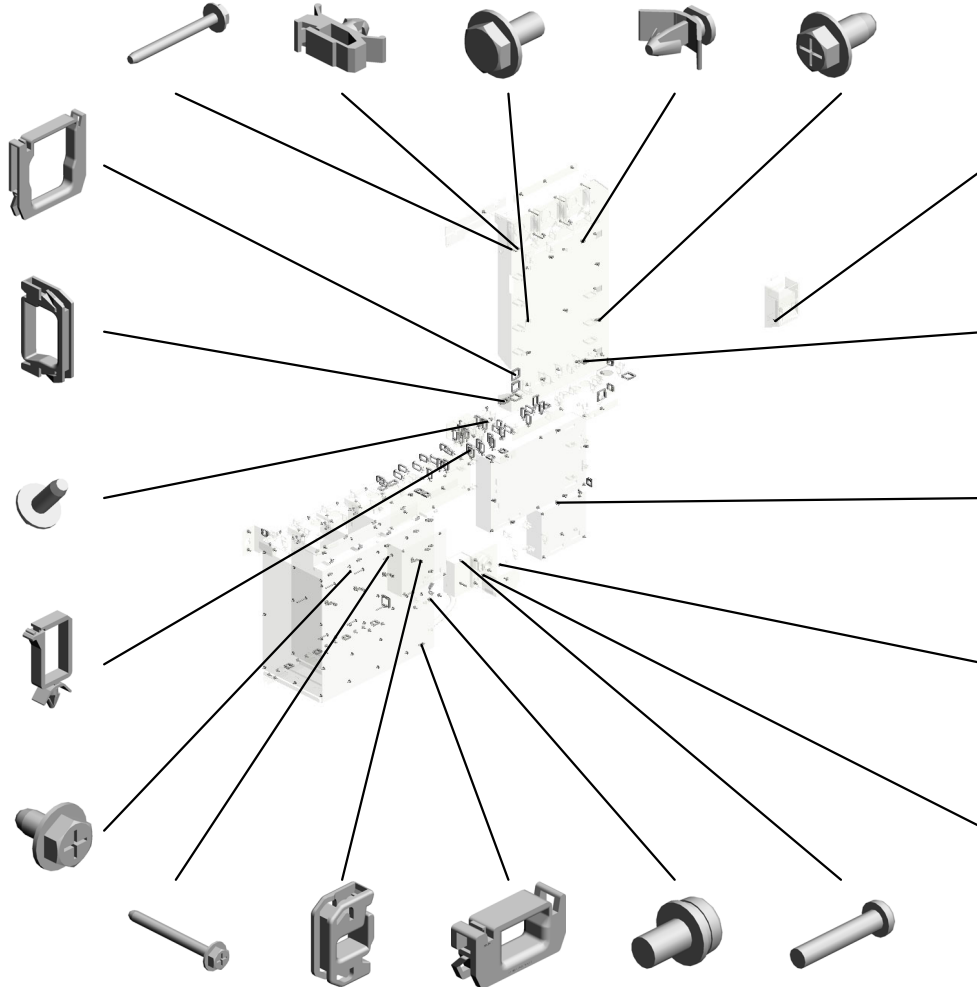
- 19.11050726 (x6) CLAMPS:WES-221 7

- 18.11050725 (x3) CLAMPS:WES-111 7

- 4.04503008N (x3) TAPPING SCREW - M3X8

- 14.11050517 (x33) HARNESS CLAMP - LWS-2111Z

- 7.04543006Q (x48) TAPPING SCREW - M3X6



- 8.04543030Q (x8) TAPPING SCREW: ROUND POINT:3X3 0
- 15.11050692 (x8) CLAMP:LES-0503
- 16.11050723 (x3) CLAMPS:WES-050 7
- 11.09545010N SCREW:POLISHED ROUND/SPRING:M 5X10
- 1.03140200N (x2) PAN HEAD SCREW :M4X20

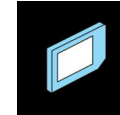
- 2.03540080N SCREW:M4X8

- 17.11050724 (x14) CLAMPS:WES-121 0

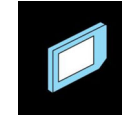
- 21.11050759 (x2) CLAMP:LWSM-060 5A

- 6.04514008N (x41) TAPPING SCREW: 4X8

- 10.04544008Q (x4) TAPPING SCREW - M4X8



- 53.D0745101 SD-CARD:NICE:RE GI2:ASS'Y 201701-01

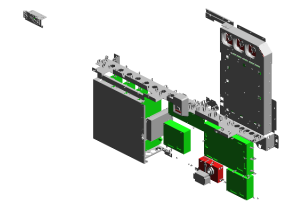


- 58.D0CQ5100 (x2) SD-CARD:NICE:AP PPLICATION:ASS'Y 202109-01 O/O

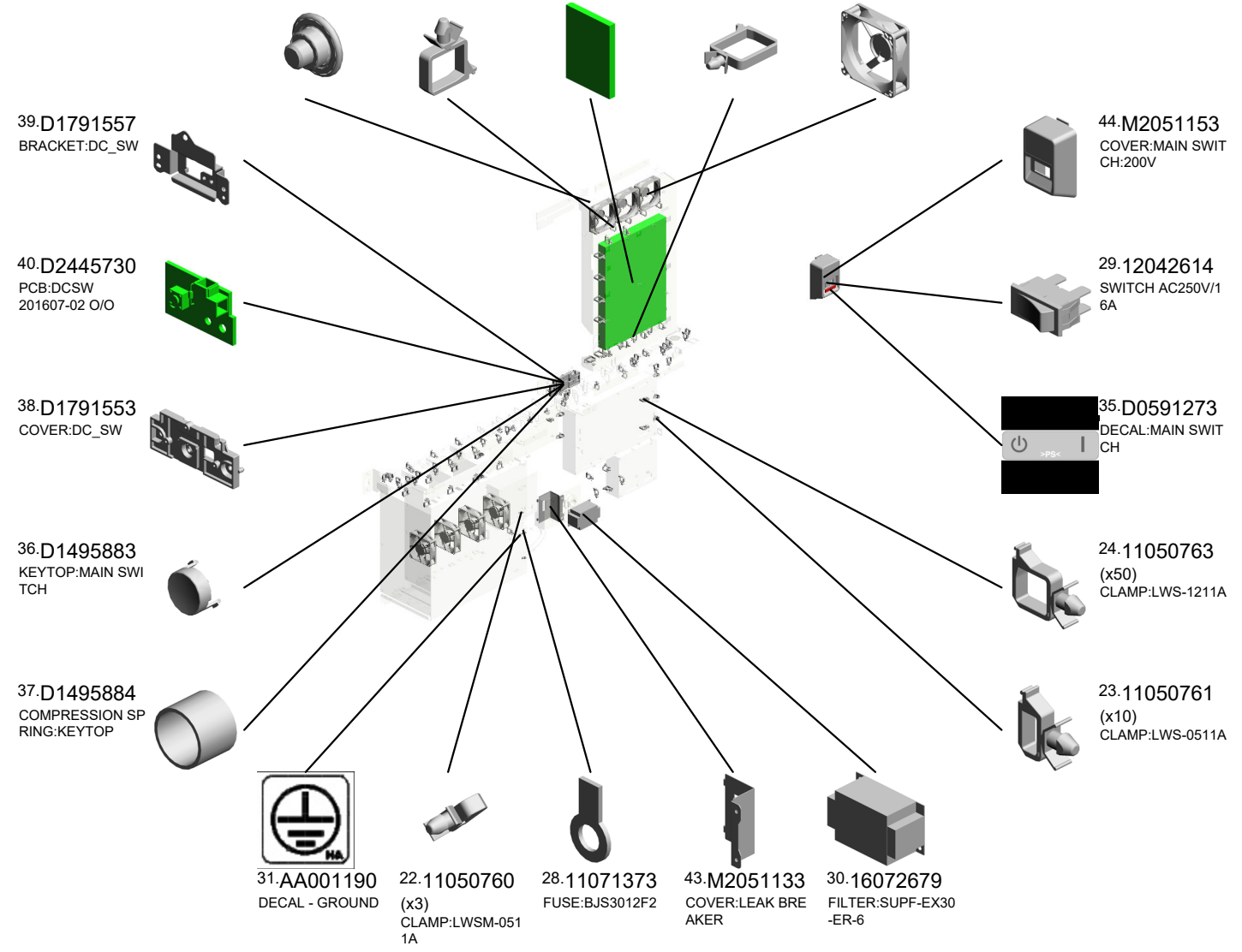
- 6.04514008N (x 2) TAPPING SCREW:4X8
- 9.04544008N (x 2) TAPPING SCREW:ROUND POINT:4X8

- 12.11035450 (x 1) CONNECTOR:14P5RA-DAC-HT(LF)(SN)

# U008 ELECTRICAL:LEFT



- 32.AA143560 (x2) STEPPED SCREW - M4
- 25.11050764 (x16) CLAMP:LWS-1316A
- 45.M2055361 PCB:IOB2 201507-01 X/O
- 26.11050765 (x15) CLAMP:LWS-2218A
- 41.G1111051 (x7) FAN MOTOR - DC 2 4V 4.32W



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U008  
ELECTRICAL:LEFT

46.M2055337  
PCB:SDB

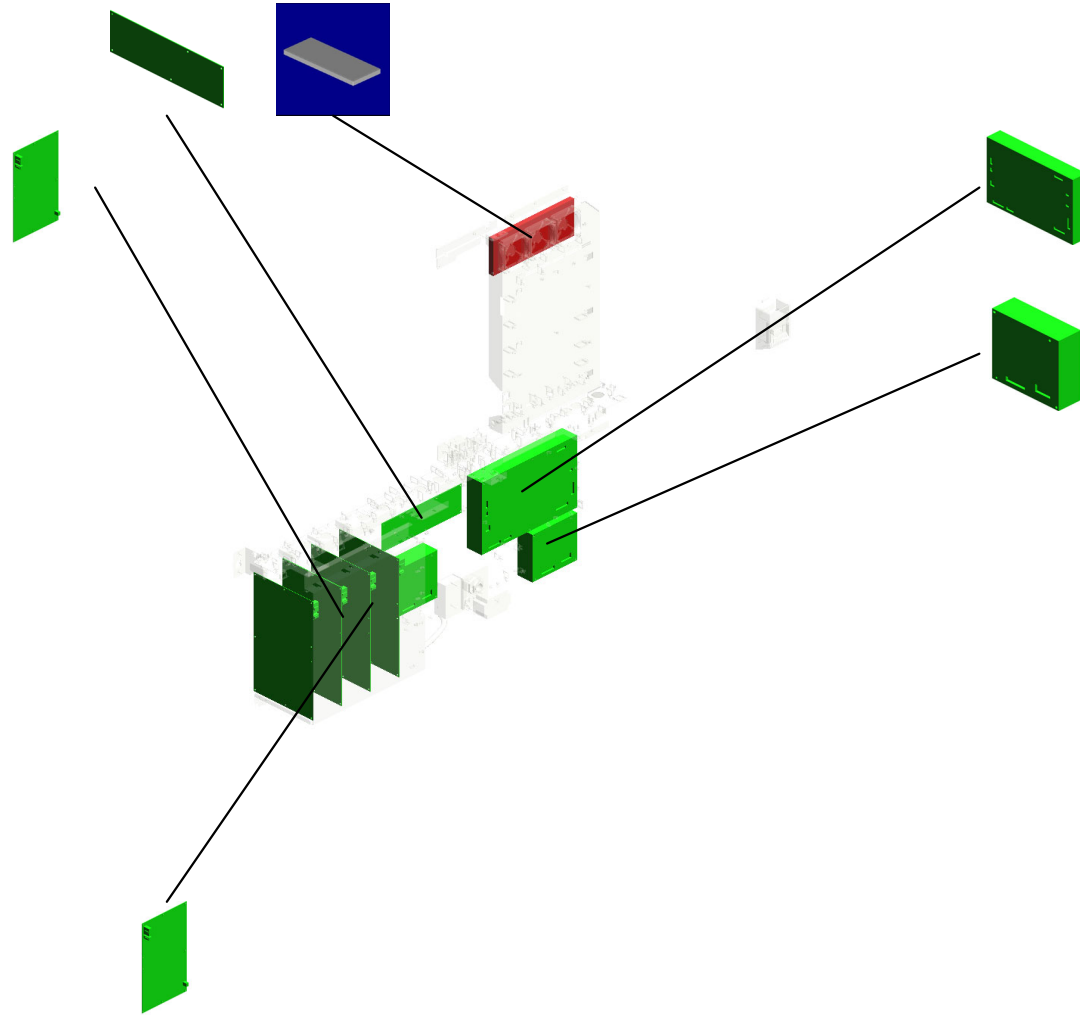
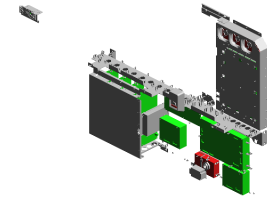
51.M2056966  
OZONE FILTER:FU  
SING SUB-UNIT:UP  
PER LEFT

57.AZ240365  
(x2)  
POWER SUPPLY U  
NIT:FW:200V  
202008-02 X/O

47.M2055350  
AC CONTROL BOA  
RD

48.M2055452  
(x2)  
PCB:NRYF

56.AZ240375  
(x2)  
POWER SUPPLY U  
NIT:AN-P1:ECO:20  
0V  
202001-03 X/O



U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011
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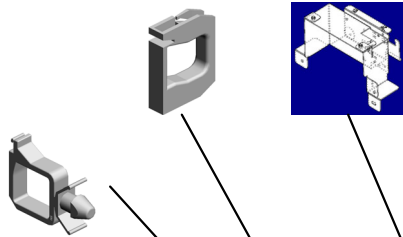
U008\_S001  
(NA):SERVICE PARTS:POWER SUPPLY CORD:LEFT:ASS'Y

17.11050724 42.M2051132  
CLAMPS:WES-121 BRACKET:200V  
0



59.M0B15132  
(NA):SERVICE PARTS:POWER SUPPLY CORD:LEFT:ASS'Y  
202110-01

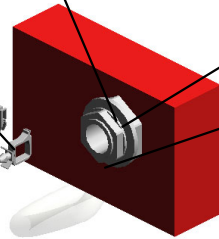
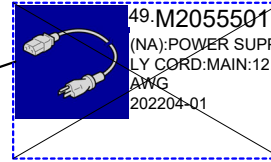
24.11050763  
CLAMP:LWS-1211A



27.11050788  
NEW SUPER LOCK  
:NSL-13



49.M2055501  
(NA):POWER SUPPLY CORD:MAIN:12 AWG  
202204-01



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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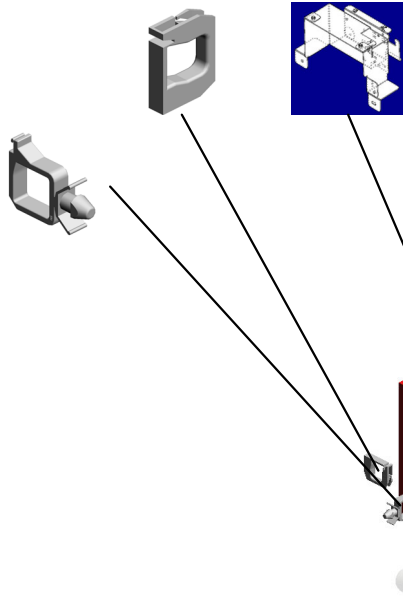
U008\_S002  
(EU/AA):SERVICE PARTS:POWER SUPPLY CORD:LEFT:ASS'Y

17.11050724 42.M2051132  
CLAMPS:WES-121 BRACKET:200V  
0

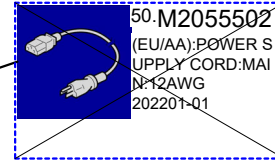


60.M0B15133  
(EU/AA):SERVICE  
PARTS:POWER SU  
PLY CORD:LEFT:  
ASS'Y  
202110-02

24.11050763  
CLAMP:LWS-1211A



27.11050788  
NEW SUPER LOCK  
:NSL-13



50.M2055502  
(EU/AA):POWER S  
UPPLY CORD:MAI  
N:12AWG  
202201-01

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

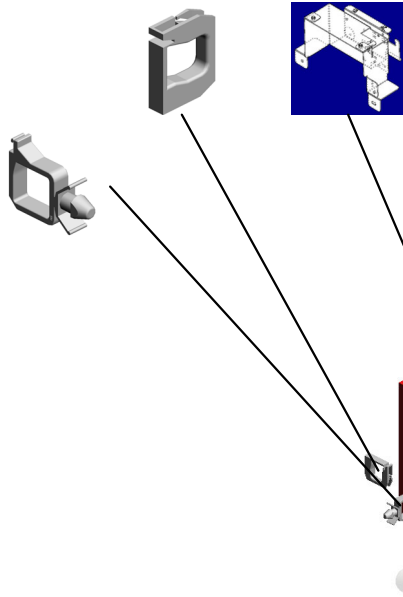
U008\_S003  
(EU/AA):SERVICE PARTS:POWER SUPPLY CORD:LEFT:ASS'Y

17.11050724 42.M2051132  
CLAMPS:WES-121 BRACKET:200V  
0



60.M0B15133  
(EU/AA):SERVICE  
PARTS:POWER SU  
PLY CORD:LEFT:  
ASS'Y  
202110-02

24.11050763  
CLAMP:LWS-1211A

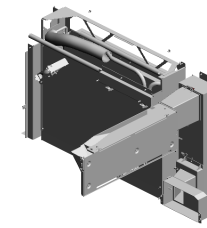


27.11050788  
NEW SUPER LOCK  
:NSL-13

50.M2055502  
(EU/AA):POWER S  
UPPLY CORD:MAI  
N:12AWG  
202201-01

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

# U009 AIR COOLING:LEFT



- 15.11050764 (x2) CLAMP:LWS-1316A
- 12.11050724 (x2) CLAMPS:WES-1210
- 11.11050723 CLAMPS:WES-0507
- 20.G1111051 (x3) FAN MOTOR - DC 24V 4.32W
- 7.04544008Q (x12) TAPPING SCREW - M4X8

2.04513006N  
(x2)  
TAPPING SCREW - 3X6



10.11050692  
(x2)  
CLAMP:LES-0503



19.D2023890  
LED:RED



6.04543006N  
TAPPING SCREW:  
ROUND POINT:3X6



8.07010040N  
(x4)  
WASHER:DIA4



4.04514008N  
(x43)  
TAPPING SCREW:  
4X8



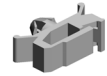
5.04514030N  
(x4)  
TAPPING SCREW:  
M4X30



21.M2051859  
TUBE:SHORT



9.11050487  
(x4)  
HARNESS CLAMP



14.11050760  
(x4)  
CLAMP:LWSM-051  
1A



3.04513030N  
(x2)  
TAPPING SCREW:  
3X30



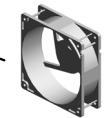
13.11050758  
(x27)  
CLAMP:LWSM-030  
6A



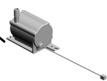
1.03540450N  
(x18)  
SCREW:M4X45



18.AX660621  
(x9)  
DC FAN MOTOR:D  
C24V:MM120:38MM  
:PWM CONTROL

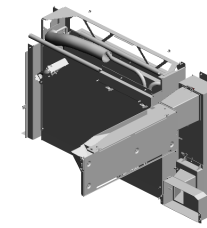


17.AX660416  
PUMP:LIQUID COO  
LING





U009  
AIR COOLING:LEFT



- 23.M2051861 TUBE:RADIATOR:JOINT
- 34.M0B16710 CAP:TANK:LIQUID COOLING:ASSY 202009-01 X/O
- 28.M2057015 (x8) BAND:COIL SPRING:TUBE:LIQUID COOLING
- 26.M2057011 TUBE:LONG
- 27.M2057012 (x2) JOINT:SOCKET:LIQUID COOLING

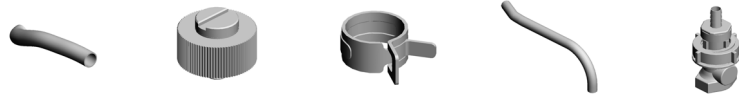
31.M2056936 TANK:LIQUID COOLING:SUB-ASSY



30.M2057495 LED HOLDER:PAPER JAM:TRANSPORT SUB-UNIT



29.M2057492 LED:LENS:PAPER JAM



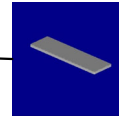
33.M2056943 DUCT:FUSING:EXHAUST



22.M2051860 TUBE:PUMP:RADIATOR



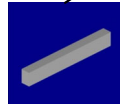
25.M2056968 OZONE FILTER:FUSING SUB-UNIT 201601-04 O/O



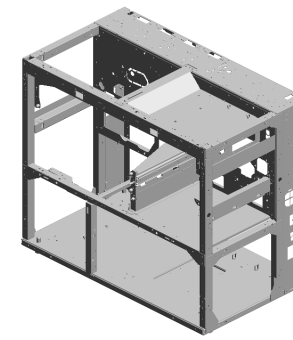
32.M2056927 DUCT:FUSING:BR:EXHAUST:2



24.M2051894 SEAL:PREVENTION:EXHAUST



# U010 MAIN FRAME:LEFT



- 8.11050600 (x5) CLAMP:LWSM-030 6-2M
- 17.AA070096 (x2) SLIDE RAIL:PULL OUT:FUSING UNIT 201512-01 X/O
- 26.G1787515 (x2) CONNECTOR GUI DE PIN:CONNECTOR
- 24.G1784866 (x2) COMPRESSION SPRING:EXIT:CONNECTOR
- 20.G1781122 (x2) GUIDE:LOCK:TRANSPORT UNIT

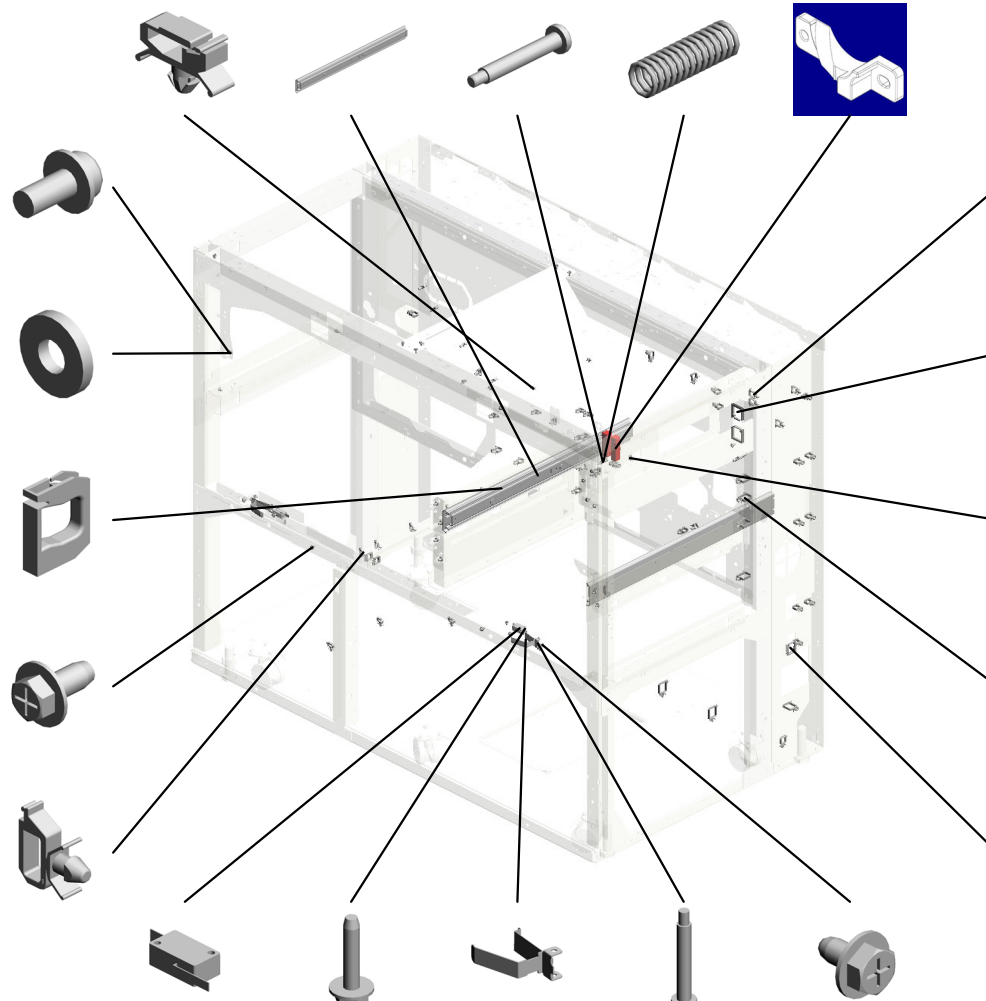
6.09544010N (x7) SCREW:POLISHED ROUND/SPRING:M 4X10

22.G1781136 (x7) WASHER:3336813

10.11050724 (x3) CLAMPS:WES-1210

2.04514008N (x22) TAPPING SCREW: 4X8

13.11050761 (x29) CLAMP:LWS-0511A



- 16.12042612 (x2) MICRO SWITCH:D3 V-16506-3C25
- 5.09543014N (x4) SCREW:POLISHED ROUND/SPRING:M 3X14
- 25.G1785493 (x2) LEVER:SAFETY SWITCH:FRONT
- 18.AA143797 (x2) CONNECTOR GUI DE PIN
- 4.04543006Q (x4) TAPPING SCREW - M3X6

14.11050763 (x23) CLAMP:LWS-1211A

7.11050532 (x2) EDGE SADDLE - LES-25L

9.11050692 CLAMP:LES-0503

15.11050765 (x8) CLAMP:LWS-2218A

11.11050726 CLAMPS:WES-2217

- 8.11050600 (x2) CLAMP:LWSM-030 6-2M
- 9.11050692 (x3) CLAMP:LES-0503
- 12.11050760 (x7) CLAMP:LWSM-0511A
- 13.11050761 (x3) CLAMP:LWS-0511A

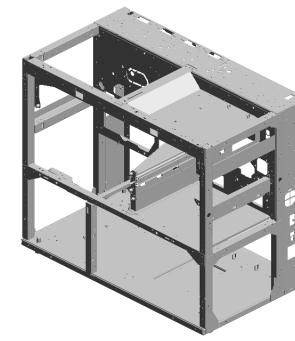
- 1.03540080N(x10) SCREW:M4X8
- 3.04514012N(x4) TAPPING SCREW:4X12

# U010 MAIN FRAME:LEFT

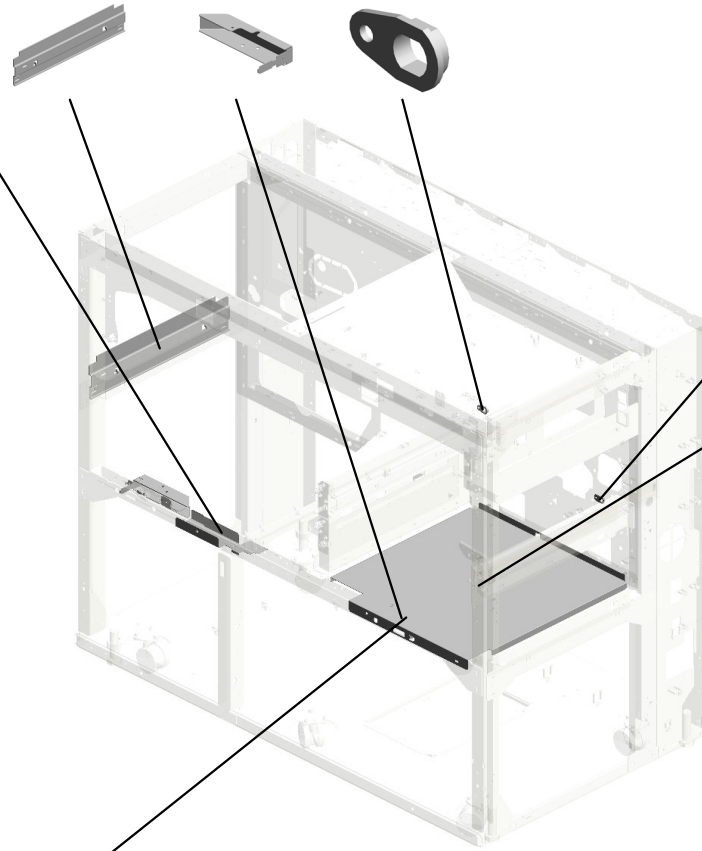
32.M2051122  
FINISHING SECTION:STAY

29.M2051057  
(x2)  
COVER:SAFETY SWITCH:DOOR:FRONT

28.G1787744  
BOSS:POSITIONING PIN:TRANSPORT UNIT:NO.2



33.M2051148  
COVER:SAFETY SWITCH:LOWER FRONT

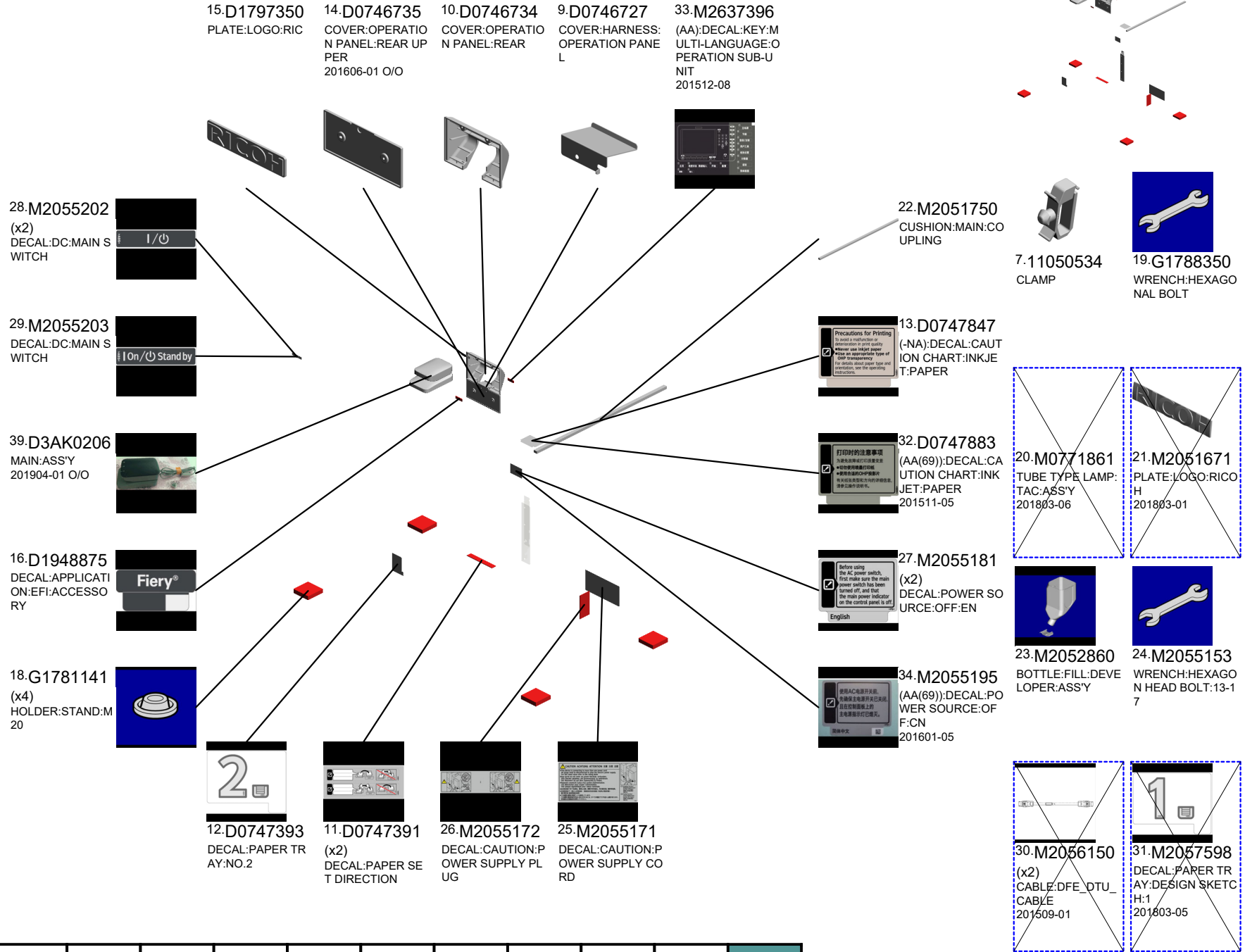


27.G1787743  
BOSS:POSITIONING PIN:TRANSPORT UNIT:NO.1

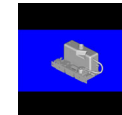
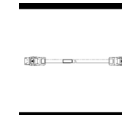
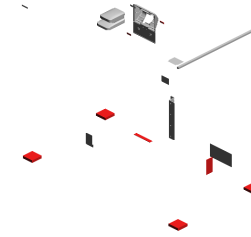
31.M2051119  
COVER:INNER COVER:PAPER FEED:UPPER

30.M2051058  
(x2)  
BRACKET:SAFETY SWITCH:DOOR:FRONT

# U011 ACCESSORIES



U011  
ACCESSORIES



35.M2056151  
(x2)  
CABLE:DFE\_DTU\_  
CABLE  
201606-08 O/O

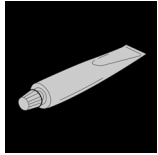
38.D0748515  
LIQUID COOLING:P  
T:ASS'Y  
201811-01 O/O

- 2.03530080N(x 3)  
SCREW:M3X8
- 3.03540060N(x 4)  
SCREW-M4X6
- 4.03540080N(x 4)  
SCREW:M4X8
- 5.03604006N(x 5)  
SCREW - M4X6
- 6.09544008N(x 4)  
SCREW - M4X8

## Special Tools



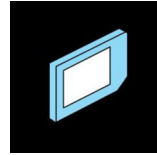
1.52039502  
GREASE 501



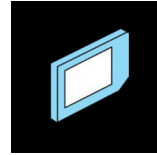
2.A2579300  
GREASE - BARRIERTA S552R



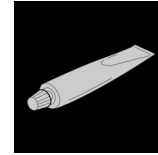
3.B1329700  
LUBRICANT POWDER



4.B6455010  
SD-CARD:ASSY



5.B6455040  
SD-CARD:SERVICE PARTS:8GB:ASSY



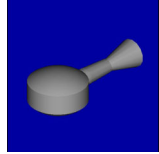
6.D0149800  
GREASE-KS660B



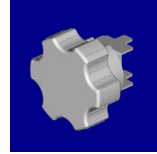
7.D0159500  
G104 YELLOW TONER



8.D0159501  
ZINC STEARATE



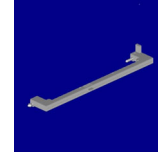
9.D0747690  
BRUSH:BLOWER



10.D1792445  
KNOB:TORQUE LIMITER MECHANICAL CLUTCH:ASSY



12.M0774233  
DECAL:CAUTION:HANDLE



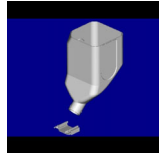
13.M0774285  
GRIP:FUSING UNIT:ASSY  
201605-01 X/O



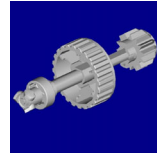
14.M0774245  
COVER:HANDLE:UPPER



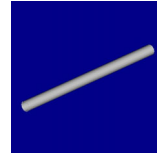
15.M0774246  
COVER:HANDLE:LOWER



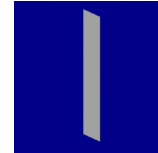
16.M2052860  
BOTTLE:FILL:DEVELOPER:ASSY



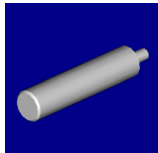
17.M2053355  
KNOB:DRIVE:DEVELOPMENT UNIT:ASSY



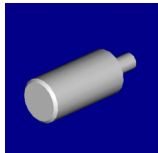
18.M2054433  
CYLINDER:GUIDE:HEATER



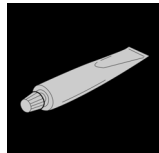
19.M2056434  
SHEET:FLAT BELT-TRANSFER:PROJECT



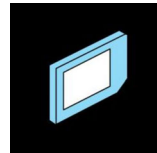
20.M2056543  
JIG:SERVICE:TRANSFER/SEPARATION:A



21.M2056544  
JIG:SERVICE:TRANSFER/SEPARATION:B



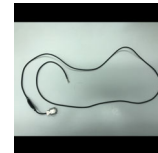
22.VSSG9002  
FLUOTRIBO MG GREASE : 100G



23.M4675041  
SD-CARD:MFP-BROWSER:ASSY  
201510-03

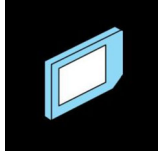


25.G1785397  
PCB:SIFB:CROSS



26.M0B15888  
HARNES:DEBUG:MONITOR:SERVICE  
201911-03 O/O

## Special Tools



27.D0A57797  
SD-CARD:SP: BATCH:TOOL:ASSY  
202011-01



28.M0B13320  
JIG:SHEET:DOCTOR BLADE  
202011-02 O/O

## Exclusive Parts

Number	Part Name	Group	ID
50530419	BUSHING - 10MM	U006	66
52039502	GREASE 501	Special Tools	1
52062686	SNAP RING	U004_S020	66
53241658	BUSHING- 4X8X4.5MM	U004_S020_S001	67
		U004_S020_S002	67
		U004_S020_S008	67
54462560	CUSHION - PAPER TRAY	U004_S020	68
54472681	SNAP RING	U004_S020_S004	69
58401632	STEPPED SCREW	U006	67
67542866	ROLLER - POSITIONING GUIDE	U004_S019	70
A0791201	FUSING DRIVE JOINT	U007	22
A0791203	FUSING DRIVE STOPPER	U007	23
A2324666	CUSHION - STEPPER MOTOR	U003_S001	13
		U004	71
A2579300	GREASE - BARRIERTA S552R	Special Tools	2
AA001190	DECAL - GROUND	U008	31
AA040036	FLAT CONVEYER BELT	U003_S001	14
AA043293	TIMING BELT - 40S2M268G	U004	72
AA043318	TIMING BELT - 40S3M144	U004_S020	73
AA043486	TIMING BELST - B40S2M194	U003_S001	15
AA043651	TIMING BELT - B60S2M264	U004	74
AA043802	SYNCHRONOUS BELT:B80S3M180	U005_S002_S001	19
AA060582	LOCK SPRING	U006	68
AA060948	TENSION SPRING:STRIPPER PAWLS:50MN	U005_S002_S001_S002	20
		U005_S002_S001_S004	20
AA061072	SPRING:IDLER	U006_S001	69
		U006_S004	69
		U006_S005	69
AA061164	TENSION SPRING:GEAR:ON-OFF	U005_S002_S001	21
AA061167	COMPRESSION SPRING:JOINT	U007	24
AA061170	COIL SPRING:GATE PAWL:EXIT:ENTRANCE	U004	75
AA061178	TENSION SPRING:STRIPPER PLATE:2N	U006_S001	70
		U006_S004	70
		U006_S005	70
AA061184	COMPRESSION SPRING:BELT TE	U006_S001_S001	71

Number	Part Name	Group	ID
	NSION	U006_S001_S002	71
		U006_S004_S001	71
		U006_S004_S002	71
		U006_S005_S001	71
		U006_S005_S002	71
AA061187	COMPRESSION SPRING:PRESSURE SUB-UNIT:770N	U006_S001	73
		U006_S004	73
		U006_S005	73
AA061189	TORSION SPRING:LOUVER:COILING:FRONT	U006_S001	74
		U006_S004	74
		U006_S005	74
AA061190	TORSION SPRING:LOUVER:COILING:REAR	U006_S001	75
		U006_S004	75
		U006_S005	75
AA061196	TORSION SPRING:STRIPPER PLATE:PRESSURE:FRONT	U006_S001	76
		U006_S004	76
		U006_S005	76
AA061197	TORSION SPRING:STRIPPER PLATE:PRESSURE:REAR	U006_S001	77
		U006_S004	77
		U006_S005	77
AA061200	TENSION SPRING:LOUVER:DISCHARGE NOZZLE	U006_S001	78
		U006_S004	78
		U006_S005	78
AA061201	TENSION SPRING:EXIT:COVER	U006_S001_S007	79
		U006_S004_S007	79
		U006_S005_S007	79
AA061205	COIL SPRING:WEB:TENSION:ROLLER	U006_S003	80
AA061216	COMPRESSION SPRING:JOINT:8N	U007	25
AA061219	TENSION SPRING:POLISH:ON-OFF:20N	U006_S001_S003	82
		U006_S004_S003	82
		U006_S005_S003	82
AA061221	COMPRESSION SPRING:POLISH:ROLLER:15N	U006_S002	81
AA061222	COMPRESSION SPRING:POLISH:ROLLER:34N	U006_S002	83
AA061223	TENSION SPRING:IDLER:DRIVE:12N	U006_S001_S003_S001	72



## Exclusive Parts

Number	Part Name	Group	ID
		U006_S004_S003	72
		S001	
		U006_S005_S003	72
		S001	
AA063204	COMPRESSION SPRING	U004_S020	76
AA063480	COMPRESSION SPRING:TRANSP ORT ROLLER:12.5N	U004_S006	77
AA063674	SPRING - 8N	U004	78
		U004_S006	78
		U004_S021	78
AA063675	SPRING - 5N	U004_S004	79
		U004_S007	79
		U004_S022	79
AA066426	COIL SPRING:BALANCER:PAPER EXIT SUB-UNIT:REAR	U006_S001	84
		U006_S004	84
		U006_S005	84
AA066427	COIL SPRING:BALANCER:PAPER EXIT SUB-UNIT:FRONT	U006_S001	85
		U006_S004	85
		U006_S005	85
AA070096	SLIDE RAIL:PULL OUT:FUSING UN IT	U010	17
AA080308	BUSHING - 8MM	U006_S001	86
		U006_S004	86
		U006_S005	86
AA080354	BUSHING - 6MM	U006_S003	87
AA080355	BUSHING - 7MM	U006_S003	88
AA080356	BUSHING - 6MM	U006_S003	89
AA080373	PLAIN SHAFT BEARING:BELT TEN SION	U006_S001_S001	90
		U006_S001_S002	90
		U006_S004_S001	90
		U006_S004_S002	90
		U006_S005_S001	90
		U006_S005_S002	90
AA081020	PLAIN SHAFT BEARING:DIA12XD1 A20X8	U006_S001	91
		U006_S004	91
		U006_S005	91
AA082101	BUSHING - 6X10X6	U004	80
		U004_S004	80

Number	Part Name	Group	ID
		U004_S005	80
		U004_S006	80
		U004_S007	80
		U004_S021	80
		U004_S022	80
		U005_S002_S001	22
AA082104	BUSHING - 8X12X7	U004	81
		U004_S005	81
AA082144	BUSHING - 8X12X7	U006_S009	92
AA084059	BALL BEARING HOLDER	U004	82
		U004_S004	82
		U004_S005	82
		U004_S006	82
		U004_S007	82
		U004_S020	82
		U004_S021	82
		U004_S022	82
AA120084	DISCHARGE BRUSH	U004_S009	83
AA132169	SPACER - 5.7X16X1.5	U005_S002_S001	90
AA132208	SPACER - M6	U007	26
AA132300	ROLLER:LOCK:PULL OUT	U006	93
		U006_S011	93
AA143129	SHOULDER SCREW - FRONT COV ER	U004	84
AA143139	SHOULDER SCREW - PRESSURE ARM	U004_S020	85
AA143313	STEPPED SCREW - M5X7	U002	20
AA143379	STEPPED SCREW	U004	86
AA143520	SHOULDER SCREW - M3	U006_S001_S008	94
		U006_S004_S008	94
		U006_S005_S008	94
AA143560	STEPPED SCREW - M4	U004	87
		U008	32
AA143718	STEPPED SCREW - M4	U004_S020	88
AA143790	SCREW:CONTACT POINT	U004_S019	89
		U005_S002_S001	23
AA143797	CONNECTOR GUIDE PIN	U004	90
		U010	18

Exclusive Parts

Number	Part Name	Group	ID
AA143801	SCREW:M4:EXTERIOR	U006_S001	95
		U006_S001_S007	95
		U006_S004	95
		U006_S004_S007	95
		U006_S005	95
		U006_S005_S007	95
AA143802	SCREW:6X1.7	U004_S017	91
		U004_S018	91
AA143812	SCREW - SCALE	U006_S001	96
		U006_S004	96
		U006_S005	96
AA143822	STEPPEDSCREW - M3.5	U006_S001	97
		U006_S004	97
		U006_S005	97
AA143834	SCREW:M4	U006_S009	98
AA143852	SCREW	U005_S001	24
AA143866	SCREW:DIA3.4:M3	U006_S001	99
		U006_S004	99
		U006_S005	99
AA143867	SCREW:DIA4:M3	U006_S001_S001	100
		U006_S001_S002	100
		U006_S004_S001	100
		U006_S004_S002	100
		U006_S005_S001	100
AA161122	MOTOR CUSHION	U004	92
		U004_S010	92
AB010174	GEAR - 20Z/50Z	U006_S003	101
AB010175	GEAR - 24Z	U006_S003	102
AB010177	GEAR - 32Z	U006_S003	103
AB010178	WORM GEAR	U006_S003	104
AB010185	GEAR:ROLLING	U006_S003	105
AB010186	GEAR:OIL SUPPLY ROLLER	U006_S003	106
AB010195	GEAR:M1Z19:ASS'Y	U006_S001	107
		U006_S004	107
		U006_S005	107
AB010196	GEAR:M1Z17:ASS'Y	U006_S001	108
		U006_S004	108

Number	Part Name	Group	ID
AB010207	GEAR:M1Z28:ASS'Y	U006_S005	108
		U006_S001	109
		U006_S004	109
		U006_S005	109
AB011319	GEAR:Z79	U007	27
AB011478	GEAR - 18Z	U004_S020	93
AB011523	GEAR - 24Z	U006_S009	110
AB011524	GEAR - 36Z	U006_S009	111
AB011526	GEAR - 24Z	U006_S009	112
AB012201	GEAR:IDLER:ROLLER:FUSING	U007	28
AB012217	GEAR:WORM WHEEL:MOTOR:FUSING:ON-OFF	U006	113
AB012218	GEAR:IDLER:WEB:ON-OFF:1	U006	114
AB012219	GEAR:CAM:SHAFT:WEB:ON-OFF	U006	115
AB013421	GEAR - 18Z	U004_S020	94
AB014136	GEAR - 31Z	U004_S020	95
AB014312	GEAR:MOTOR:DRIVE:15Z	U004_S020	96
AB014342	GEAR:DRIVE:ROLLER:FUSING	U006_S001_S003	116
		U006_S004_S003	116
		U006_S005_S003	116
AB014343	GEAR:POLISH:ROLLER:C	U006_S001_S003_S001	117
		U006_S004_S003_S001	117
		U006_S005_S003_S001	117
		U006_S005_S003_S001	117
AB014344	GEAR:POLISH:ROLLER:ON-OFF:A	U006_S001_S003	118
		U006_S004_S003	118
		U006_S005_S003	118
AB014345	GEAR:POLISH:ON-OFF:B:PRESS FIT	U006_S001_S003	119
		U006_S004_S003	119
		U006_S005_S003	119
AB014348	GEAR:M1Z30:ASS'Y	U006_S001	120
		U006_S004	120
		U006_S005	120
AB014350	GEAR:POLISH:ROLLER:DRIVE	U006_S002	121
AB014351	GEAR:DRIVE:ROLLER:FUSING	U006_S001_S003_S001	122

## Exclusive Parts

Number	Part Name	Group	ID
		U006_S004_S003	122
		S001	
		U006_S005_S003	122
		S001	
AB014352	GEAR:POLISH:ROLLER:C2	U006_S001_S003	123
		S001	
		U006_S004_S003	123
		S001	
		U006_S005_S003	123
		S001	
AB017815	GEAR:Z24:Z41	U007	29
AC020152	LENS:LED:3	U004	97
AE040088	ROLLER:POLISH:FLAT BELT-FUSING	U006_S002	126
AE040090	BELT TENSIONER:ROLLER:ASSY	U006_S001	124
		U006_S004	124
		U006_S005	124
AE040091	ROLLER:OPPOSED:POLISH:FLAT BELT-FUSING	U006_S001	125
		U006_S004	125
		U006_S005	125
AE042096	ROLLER:CLEANING FELT:PLATE	U006_S003	127
AE045063	WEB:SUB-ASSY	U006_S003	128
AF022167	TRANSPORT ROLLER - DRIVEN	U004_S020	98
		U004_S021	98
AG051141	RELEASE LEVER	U004_S005	99
		U004_S006	99
		U004_S021	99
AG070513	MAGNET CATCH	U004_S006	100
		U004_S020_S004	100
AW010143	PHOTO REFLECTION SENSOR:PS R11TL1R-C	U004_S019	102
AW010147	PHOTO REFLECTION SENSOR	U006_S001_S007	129
		U006_S004_S007	129
		U006_S005_S007	129
AW010151	PHOTO REFLECTION SENSOR:PS122TL1-A	U003_S001	16
		U004	103
		U004_S004	103
		U004_S005	103

Number	Part Name	Group	ID
		U004_S006	103
		U004_S007	103
		U004_S020	103
		U004_S021	103
AW010158	REFLECTION PHOTO SENSOR:PS R11TD5	U004	104
AW010200	PAPER FEED SENSOR:FUSING EXIT	U006	130
AW020114	PHOTO INTERRUPTOR - LOWER LIMIT	U006_S009	131
AW020198	PHOTOINTERRUPTOR:LG2A14NL1	U004	105
		U004_S020	105
		U005_S002_S001	25
		U005_S002_S001	25
		S002	
		U005_S002_S001	25
		S004	
AW020224	PHOTOINTERRUPTOR:GP1A173L CSVF	U006_S001	133
		U006_S004	133
		U006_S005	133
AW100177	THERMISTOR:FUSING UNIT:APPROVAL	U006_S001	135
		U006_S004	135
		U006_S005	135
AW100183	THERMOPILE	U006	312
AW110124	THERMOSTAT:218C:250V:10A	U006_S001	136
		U006_S004	136
		U006_S005	136
AX040196	STEPPER MOTOR:PAPER TRANSPORT MD:MM56	U004	106
AX040267	DC STEPPER MOTOR:DIA42:24V	U006_S007	137
AX040276	STEPPER MOTOR:MM56:TRANSPORT	U004_S010	107
AX040280	STEPPER MOTOR:DRIVE	U004	108
AX040288	STEPPER MOTOR:PAPER TRANSPORT MD:MM42	U004	109
AX060453	DC MOTOR:DIA55:40W:BRUSHLESS	U007	30
AX060455	DC STEPPER MOTOR:RISE	U004	110

## Exclusive Parts

Number	Part Name	Group	ID
AX060476	DC BRUSHLESS MOTOR:33W	U005_S002_S001	87
AX070036	DC BRUSHLESS MOTOR:DIA100:DC24V:93.7W	U007	31
AX430215	HEATER:205V:985W:HEAT ROLLER	U006_S001	138
AX430216	HEATER:227V:985W:HEAT ROLLER	U006_S004	139
		U006_S005	139
AX660017	FAN:BLOWER:DC24V	U004_S012	111
		U004_S013	111
		U004_S020_S001	111
		U004_S020_S002	111
		U004_S020_S006	111
		U004_S020_S007	111
		U006	140
AX660416	PUMP:LIQUID COOLING	U009	17
AX660621	DC FAN MOTOR:DC24V:MM120:38MM:PWM CONTROL	U009	18
AZ240365	POWER SUPPLY UNIT:FW:200V	U008	57
AZ240375	POWER SUPPLY UNIT:AN-P1:ECO:200V	U008	56
B0391704	SPRING - TIMING PULLEY	U004	112
B1253230	SPACER - 0.3	U004_S010_S001	113
		U004_S010_S002	113
		U004_S020	113
B1321183	BRACKET:LOCK	U006	141
B1321221	HOLDER:SPRING:PULL OUT	U006	142
B1329700	LUBRICANT POWDER	Special Tools	3
B2234317	STEPPER MOTOR:DC24V 24.3W	U006_S009	144
B2234331	COVER:THERMOPILE	U006	145
B2234332	HOLDER:THERMOPILE	U006	146
B2341132	SPRING:JOINT:FUSING	U007	32
B2341293	LEVER - SAFETY SWITCH	U001_S001	10
		U001_S002	10
B2341542	SPACER - TOUCH PANEL L	U002_S001	21
		U002_S002	21
		U002_S003	21

Number	Part Name	Group	ID
B2341543	SPACER - TOUCH PANEL S	U002_S001	22
		U002_S002	22
		U002_S003	22
B2342390	FLANGED HEXAGONAL HEAD BOLT:M4X8	U006	147
		U006_S001	147
		U006_S004	147
		U006_S005	147
		U006_S009	147
B2343067	SPRING	U004_S020	114
B2343949	BUSHING	U004	115
B2346141	POSITIONING SLEEVE - INNER BACK	U004	116
B2382655	GEAR - 16Z	U004	118
B3514538	CUSHION - PICKUP ROLLER ARM	U005_S002_S001	26
B4703133	TIMING PULLEY - T48S2M	U004	119
B6455010	SD-CARD:ASS'Y	Special Tools	4
B6455040	SD-CARD:SERVICE PARTS:8GB:ASS'Y	Special Tools	5
B7125605	GRIP:APPLICATION	U004	120
B7143823	CUSHION - JUNCTION GATE	U005_S001	27
B8061305	TIMING BELT - 40S2M216	U004	121
B8341647	TIMING BELT - B60S2M260	U004	122
B8343312	COLLAR	U004_S020	123
B8343315	GEAR - 13Z	U004_S020	124
B8343443	STOPPER HOLDER	U004	125
B8344032	CUSHION:TRAY:NO.1	U004_S020	126
		U005	28
B8344388	COMPRESSION SPRING	U004	127
B8352727	PAPER FEED SENSOR BRACKET	U004_S020	128
B8352977	TIMING BELT - B40S2M150	U004	129
B8511122	SCREW:ROUND POINT:M4X7	U004	130
C1012360	SNAP RING	U001	11
C1051866	PIN	U004_S020	131
C2382873	ADJUSTING SCREW	U004	132
C2442451	SCREW:TRANSFER/SEPARATION	U004	133
		U006	148
C2442601	FRONT STEPPED SCREW	U006_S002	149
C2652315	SCREW:DRUM	U004_S020	134

## Exclusive Parts

Number	Part Name	Group	ID
C2693566	BUSHING:MM8:PRESSURE:DRIVE	U004_S020	135
C3137574	SPONGE:GUIDE:PUNCH	U004_S022	136
C6121803	SCREW:ENCODER:A4991378B	U004_S017	137
		U004_S018	137
D0149800	GREASE-KS660B	Special Tools	6
D0159500	G104 YELLOW TONER	Special Tools	7
D0159501	ZINC STEARATE	Special Tools	8
D0164244	KNOB:FUSING:MECHANICAL ROLLER CLUTCH	U006_S001	150
		U006_S004	150
		U006_S005	150
D0461165	SPACER:DIA8XDIA14X2.2	U004_S020	138
D0464655	TIMING BELT:S2M180	U004	139
D0591273	DECAL:MAIN SWITCH	U008	35
D0742652	LEVER:LINK:TRANSPORT ROLLER	U004	140
		U004_S005	140
D0743173	TIMING PULLEY:S2M:25T	U004	141
D0743829	DECAL:POSITIONING DISPLAY:TCRU	U006_S008	151
D0743855	BRACKET:SENSOR:VACUUM	U003_S001	17
D0744302	PLAIN SHAFT BEARING:ROLLER:REAR	U006_S003	152
D0744351	STEPPED SCREW:DIA5.4DIA:DIA3.5:M3	U007	33
D0744354	GEAR:SLOW DOWN:WORM GEAR	U006_S009	153
D0744371	GRIP:SLIDER:FUSING	U006	154
		U006_S009	154
D0744380	DECAL:H-TEMP WARNING:FUSING:WEB	U006_S002_S001	155
D0744514	GATE:DUPLEX:EXIT:ASS'Y	U004	142
D0744612	TRANSPORT ROLLER:DRIVE:REVERSE:PRESS FIT	U004	143
D0744865	BRACKET:SENSOR:RECEIVING SUB-UNIT:LEFT LOWER	U004	145
D0745101	SD-CARD:NICE:REGI2:ASS'Y	U008	53
D0746497	DECAL:POSITIONING DISPLAY:TCRU	U006_S001_S010	156
		U006_S004_S010	156
		U006_S005_S010	156
D0746711	FRAME:ARM:OPERATION SUB-UNIT:INNER	U002	23

Number	Part Name	Group	ID
	T:INNER		
D0746712	GUIDE PLATE:ARM:OPERATION SUB-UNIT	U002	24
D0746713	FRAME:ARM:OPERATION SUB-UNIT:OUTER	U002	25
D0746714	GUIDE PLATE:HINGE:OPERATION SUB-UNIT:LOWER	U002	26
D0746715	SUPPORTING PLATE:GUIDE PLATE:HINGE	U002	27
D0746717	BRACKET:COVER:ARM:RIGHT	U002	29
D0746718	HINGE:ARM:OPERATION SUB-UNIT:LOWER	U002	30
D0746719	FRAME:ARM:OPERATION SUB-UNIT:FRONT	U002	31
D0746721	GUIDE PLATE:HINGE:OPERATION SUB-UNIT:UPPER	U002	32
D0746722	HINGE:ARM:OPERATION SUB-UNIT:UPPER	U002	33
D0746723	GUIDE PLATE:OPERATION PANEL	U002	34
D0746724	BRACKET:COVER:ARM:FRONT	U002	35
D0746725	BRACKET:COVER:ARM:FRONT LOWER	U002	36
D0746726	SUPPORTING PLATE:COVER:ARM:INNER	U002	37
D0746727	COVER:HARNES:OPERATION PANEL	U011	9
D0746734	COVER:OPERATION PANEL:REAR	U011	10
D0746735	COVER:OPERATION PANEL:REAR UPPER	U011	14
D0746739	HOLDER:HINGE:OPERATION SUB-UNIT:UPPER	U002	38
D0747391	DECAL:PAPER SET DIRECTION	U011	11
D0747393	DECAL:PAPER TRAY:NO.2	U011	12
D0747690	BRUSH:BLOWER	Special Tools	9
D0747782	GRIP:DOOR:FRONT	U001_S001	12
		U001_S002	12
D0747847	(-NA):DECAL:CAUTION CHART:INKJET:PAPER	U011	13

## Exclusive Parts

Number	Part Name	Group	ID
D0747883	(AA(69)):DECAL:CAUTION CHART:INKJET:PAPER	U011	32
D0748515	LIQUID COOLING:PT:ASS'Y	U011	38
D0951788	KEYTOP:TRY PRINT	U002_S001_S002	39
		U002_S002_S002	39
		U002_S003_S002	39
D0A57797	SD-CARD:SP:BATCH:TOOL:ASS'Y	Special Tools	27
D0BX1594	HOLDER:HINGE:OPERATION SUB-UNIT:LOWER	U002	77
D0CQ5100	SD-CARD:NICE:APPLICATION:ASS'Y	U008	58
D1242067	TIMING PULLEY:CARRIAGE:T28	U004	146
D1384134	HOLDER:DC STEPPER MOTOR	U006_S009	157
D1444484	SHOULDER SCREW - M3	U005_S002_S001	29
D1492777	COIL SPRING:PRESSURE:PICKUP	U004_S019	147
D1494235	STEPPED SCREW:M3	U006_S001	94
		U006_S004	94
		U006_S005	94
D1495883	KEYTOP:MAIN SWITCH	U008	36
D1495884	COMPRESSION SPRING:KEYTOP	U008	37
D1791505	STOPPER:GUIDE PLATE:VERTICAL TRANSPORT	U001_S002	13
D1791553	COVER:DC_SW	U008	38
D1791557	BRACKET:DC_SW	U008	39
D1792445	KNOB:TORQUE LIMITER MECHANICAL CLUTCH:ASS'Y	Special Tools	10
D1792468	GRIP:DRUM STAY:PCU	U006	158
D1792758	GEAR:Z41:TIMING PULLEY:T41	U004	148
D1792944	DISC:ON-OFF:SENSOR	U004	149
D1794800	SHAFT:GATE PAWL:REVERSE	U004	150
D1794813	BRACKET:DC STEPPER MOTOR:ON-OFF	U004	151
D1794816	BRACKET:CAM:GATE PAWL	U004	152
D1794820	CAM:ON-OFF	U004	153
D1794821	LINK:GATE PAWL:EXIT:ENTRANCE	U004	154
D1797254	PCB:SVGA:SDUSB:ASS'Y	U002_S001	40
		U002_S002	40

Number	Part Name	Group	ID
		U002_S003	40
D1797299	LCD:10.4SVGA_SH	U002_S001	41
		U002_S002	41
		U002_S003	41
D1797330	COVER:REAR	U002_S001	43
		U002_S002	43
		U002_S003	43
D1797331	KEYTOP:FUNCTION	U002_S001	44
		U002_S002	44
		U002_S003	44
D1797332	KEYTOP:HOME	U002_S001	45
		U002_S002	45
		U002_S003	45
D1797333	LENS:STATUS DISPLAY	U002_S001	46
		U002_S002	46
		U002_S003	46
D1797334	LENS:POWER SOURCE	U002_S001	47
		U002_S002	47
		U002_S003	47
D1797335	KEYTOP:OPTION:C	U002_S001	48
		U002_S002	48
		U002_S003	48
D1797350	PLATE:LOGO:RIC	U011	15
D1797387	GASKET:4X4:L7	U002_S001	49
		U002_S002	49
		U002_S003	49
D1797388	GASKET:4X4:L33	U002_S001	50
		U002_S002	50
		U002_S003	50
D1797389	GASKET:7X2:L15	U002_S001	51
		U002_S002	51
		U002_S003	51
D1797390	GASKET:10X10:L38	U002_S001	52
		U002_S002	52
		U002_S003	52
D1941234	SUPPORTING PLATE:BRACKET:LOCK	U006	143
D1941462	HEXAGON HEAD BOLT:DOUBLE S	U001	14

## Exclusive Parts

Number	Part Name	Group	ID
	CREW:M4X10		
D1944759	BRACKET:LOCK:EXIT	U006	162
D1944804	RUBBER FOOT:TM-96-1	U004	155
		U004_S007	155
D1946177	DC STEPPER MOTOR:DIA42:24V	U007	34
D1948875	DECAL:APPLICATION:EFI:ACCESSORY	U011	16
D1957245	ABSORPTION SHEET:LCD	U002_S001	53
		U002_S002	53
		U002_S003	53
D2023890	LED:RED	U004	156
		U004_S004	156
		U005_S002_S001	30
		U009	19
D2445730	PCB:DCSW	U008	40
D3502563	KNOB:MISFEED REMOVAL	U004_S020	157
D3504837	TORSION SPRING:KNOB:MISFEED REMOVAL	U004_S020	158
D3553214	GEAR - 30Z	U004_S020	159
D3554608	SPACER:SIDE FENCE:PUSH RIVET	U004_S020_S004	160
D3AK0206	MAIN:ASS'Y	U011	39
D3EW2758	PAWL:TRAY BOTTOM PLATE:AUXILIARY	U004_S020_S004	500
D3EW2795	PULLEY:ROLLING:LONG:ASS'Y	U004_S020	496
D3EW2796	PULLEY:ROLLING:SHORT:ASS'Y	U004_S020	497
D4521094	TENSION SPRING:LOCK:TRAY	U004	161
D4543349	ROLLER:DIA15:PRESS FIT	U005_S002_S001	31
D4543619	SCREW:CONTACT POINT:M3	U004	162
D4544212	TIMING PULLEY:S3M:T35	U005_S002_S001	32
D5161261	COVER:LED	U004_S016	163
D5161453	DIFFUSION PLATE:LED	U004_S016	164
D5161537	PLAIN SHAFT BEARING:DIA8	U004_S020	165
D5161540	COVER:GRIP:INNER BACK	U004_S020	166
D5161554	TORSION SPRING:DETENT:7N	U004_S020	167
D5161560	SPACER:SHAFT:LINK	U004_S020	168
D5161561	GRIP:PAPER TRAY:LOWER	U004_S020	169
D5161562	GRIP:PAPER TRAY:UPPER	U004_S020	170

Number	Part Name	Group	ID
D5165200	PCB:LED:ASS'Y	U004_S020	171
D5321185	JOINT:MOTOR:RISE	U004	172
D5323214	GEAR:SMALL:NO.1	U004_S020	173
D5323217	GEAR:NO.2:DRIVE:MIDDLE	U004_S020	174
D5324547	GEAR:NO.4:MIDDLE	U004_S020	175
D5481243	STAND:UN LOCK	U001_S001	15
D7321023	PLATE:HANDLE:UPPER:NO.1	U004_S020	176
D7321025	PLATE:HANDLE:LOWER:NO.1	U004_S020	177
D7321533	STAY:CONTACT POINT:INNER BACK	U004_S020	178
D7321550	GRIP:SHAFT:LINK	U004_S020	179
D7342838	COMPRESSION SPRING:TORQUE LIMITER MECHANICAL CLUTCH:18N	U005_S002_S001	33
D7344780	TIMING PULLEY:IDLER:S2MT73:S3MT20	U005_S002_S001	34
D7414469	BRACKET:PRESSURE:PLATE:PRESS FIT	U004	180
D7771047	BRACKET:SLIDE RAIL	U004	181
D7771082	SLIDE RAIL:LEFT:ASS'Y	U004	182
D7771092	SLIDE RAIL:RIGHT:ASS'Y	U004	183
D7771093	STOPPER:TRAY:LOCK	U004	184
D7771094	PLATE:TRAY:LOCK	U004	185
D7771158	BRACKET:TRANSPORT:DRIVE:PLATE	U004_S010	501
D7771159	TIMING BELT:80S2M134	U004_S010	187
D7771161	DUCT:UPPER:VACUUM:ASS'Y	U004	188
D7771166	DUCT:LOWER:VACUUM:ASS'Y	U004_S011	189
D7771168	DRIVE UNIT:PAPER FEED:ASS'Y	U004_S010	186
D7771170	BLOWER:SEAL	U004_S020_S001	190
		S001	
		U004_S020_S002	190
		S001	
		U004_S020_S006	190
		U004_S020_S007	190
D7771172	FILTER:VACUUM:EXHAUST	U004_S011	473
D7771178	BRACKET:DRAWER:TRAY:CORE:TENSION	U004	191

## Exclusive Parts

Number	Part Name	Group	ID
D7771179	BRACKET:DRAWER:CORE	U004	192
D7771181	GEAR:RISE:DRIVE	U004	193
D7771187	SHAFT:RISE:DRIVEN	U004	194
D7771188	GEAR:RISE:DRIVEN	U004_S020	195
D7771191	CLUTCH/BRAKE:TURN	U004	196
D7771194	BLOWER:SEAL:ADHESION	U004_S012	190
		U004_S013	190
D7771197	SHAFT:PAPER FEED:DRIVE:ASS'Y	U004_S010_S001	197
		U004_S010_S002	197
D7771206	COVER:PAPER TRAY:LOWER:ASS'Y	U004_S016	198
D7771331	DECAL:PAPER:SUPPLY	U004_S020	199
D7771333	DECAL:SIZE INDICATION:(1)	U004_S020_S004	200
D7771334	DECAL:SIZE INDICATION:(2)	U004_S020_S004	201
D7771335	DECAL:TRAY BOTTOM PLATE:CAUTION	U004_S020_S004	202
D7771337	DECAL:POSITIONING DISPLAY:SCALE	U004_S020_S004	203
D7771338	DECAL:DESIGN SKETCH:PAPER VOLUME	U004_S020	204
D7771440	DAMPER:TRAY:LEFT:ASS'Y	U004_S017	489
D7771445	DAMPER:TRAY:RIGHT:ASS'Y	U004_S018	490
D7771454	OIL DAMPER:TRAY:SET:8N	U004_S017	205
		U004_S018	205
D7771463	BRACKET:DAMPER:SUPPORT:SMALL	U004_S017	209
		U004_S018	209
D7771466	SPRING:DAMPER:TRAY	U004_S017	211
		U004_S018	211
D7772508	GRIP:BELT UNIT	U004_S019	214
D7772509	PAPER FEED UNIT:ASS'Y	U004_S019	493
D7772520	SHAFT:DRIVE:FLAT BELT-PICKUP:ASS'Y	U004_S019_S001	215
D7772521	DISCHARGE BRUSH:BELT UNIT	U004_S019	216
D7772527	COVER:FRONT	U004_S019	213
D7772531	PULLEY:FLAT BELT-PICKUP:DRIVE:ASS'Y	U004_S019_S002	217
D7772536	PULLEY:FLAT BELT-PICKUP:DRIVE:ASS'Y	U004_S019_S003	218

Number	Part Name	Group	ID
D7772546	CHAMBER:FLAT BELT-PICKUP:CONCAVE:2MM	U004_S019	494
D7772551	DUCT:BELT UNIT	U004_S019	219
D7772554	PICKUP BELT:VACUUM:INSPECTION	U004_S019	220
D7772561	BRACKET:DRAWER:CONNECTOR	U004_S019	221
D7772565	SHAFT:BELT TENSIONER	U004_S019_S004	222
D7772571	DUCT:SIDE:BLOWER:SUB-ASS'Y	U004_S020_S001	313
D7772576	DUCT:SIDE:BLOWER:REAR:ASS'Y	U004_S020_S002	314
D7772632	SIDE PLATE:TRAY:REAR:PEEN	U004_S020	471
D7772634	HOOK:WIRE:FRONT	U004_S020	486
D7772636	ADJUSTING PLATE:DRUM STAY:UPPER	U004_S020	488
D7772639	SIDE PLATE:TRAY:LEFT UPPER	U004_S020	483
D7772645	BRACKET:DRAWER:TRAY:CAVITY	U004_S020	224
D7772646	SIDE PLATE:TRAY:RIGHT UPPER:PEEN	U004_S020	484
D7772651	STAY:SIDE FENCE:LOWER:DIA8.2	U004_S020	225
D7772652	COMPRESSION SPRING:SIDE FENCE:LOCK:10N	U004_S020	226
D7772653	STAY:SIDE FENCE:SUPPORTING PLATE	U004_S020	227
D7772654	LEVER:SIDE FENCE:SIDE:RELEASE PLATE:LOCK	U004_S020	228
D7772655	SHEET:HOOK:WIRE:FRONT	U004_S020	475
D7772657	SHEET:HOOK:WIRE:REAR	U004_S020	476
D7772659	PLATE:PAPER:GUIDE:SIDE FENCE	U004_S020	240
D7772663	COVER:SIDE FENCE:FRONT	U004_S020	229
D7772665	FIX STAND:SIDE FENCE:FRONT	U004_S020	230
D7772673	COVER:SIDE FENCE:REAR	U004_S020	231
D7772675	FIX STAND:SIDE FENCE:REAR	U004_S020	232
D7772681	SHAFT:BASE:SIDE FENCE	U004_S020	233
D7772682	HOLDER:SHAFT:SIDE FENCE:OUTER	U004_S020	234
D7772683	HOLDER:SHAFT:SIDE FENCE:INNER	U004_S020	235
D7772686	DC SOLENOID:LINK:SIDE:ASS'Y	U004_S020	236
D7772688	BRACKET:SOLENOID:SHUTTER	U004_S020	237



## Exclusive Parts

Number	Part Name	Group	ID
D7772691	SIDE FENCE:FRONT	U004_S020	238
D7772693	SIDE FENCE:REAR	U004_S020	239
D7772698	COIL SPRING:PLATE:PAPER:SIDE FENCE:0.8N	U004_S020	241
D7772712	SHAFT:LINK	U004_S020	242
D7772713	BRACKET:LEVER:RATCHET:END FENCE	U004_S020	243
D7772714	PLATE:RATCHET	U004_S020	244
D7772715	COVER:END FENCE:LEVER	U004_S020	245
D7772716	FEELER:PAPER SIZE SENSOR	U004_S020	246
D7772717	SHAFT:END FENCE:UPPER	U004_S020	247
D7772718	LEVER:END FENCE	U004_S020	248
D7772719	BASE:PLATE:END FENCE	U004_S020	249
D7772730	PLATE:END FENCE:ASS'Y	U004_S020_S003	250
D7772735	PLATE:AUXILIARY:SMALL:ADHESION	U004_S020	251
D7772738	COMPRESSION SPRING:END FENCE:LOCK	U004_S020	252
D7772741	GUIDE ROD:END FENCE	U004_S020	253
D7772742	MAGNETIC:SHEET:END FENCE	U004_S020	472
D7772743	SUPPORTER:END FENCE:REAR	U004_S020	254
D7772744	COMPRESSION SPRING:END FENCE:LOCK	U004_S020	336
D7772745	ROLLER:TRAY BOTTOM PLATE:REAR RIGHT:SUB-ASS'Y	U004_S020_S004_S001	477
D7772746	ROLLER:TRAY BOTTOM PLATE:FRONT RIGHT:SUB-ASS'Y	U004_S020_S004_S002	478
D7772747	SUPPORTER:END FENCE:FRONT	U004_S020	255
D7772749	FIX STAND:END FENCE	U004_S020	256
D7772750	TRAY BOTTOM PLATE:ASS'Y	U004_S020_S004	479
D7772752	FEELER:SENSOR:TRAY:BASE	U004_S020_S004	257
D7772753	TRAY BOTTOM PLATE:AUXILIARY:SMALL:PEEN	U004_S020_S004	258
D7772756	TRAY BOTTOM PLATE:RIGHT	U004_S020_S004	259
D7772757	TRAY BOTTOM PLATE:LEFT	U004_S020_S004	260
D7772769	COLLAR:BASE	U004_S020_S004	480
D7772782	PAWL:TRAY BOTTOM PLATE:AUXILIARY:LARGE	U004_S020	262

Number	Part Name	Group	ID
D7772784	COVER:WIRE:PULLEY	U004_S020	223
D7772790	PLATE:AUXILIARY:SMALL	U004_S020	263
D7772794	STAY:END FENCE	U004_S020	264
D7772814	PLATE:LED	U004_S020	267
D7772817	SHAFT:LINK:SHORT	U004_S020	268
D7772824	PLATE:LINK	U004_S020	269
D7772825	SHAFT:MISFEED REMOVAL:NO.3:ASS'Y	U004_S020_S005	270
D7772827	SHAFT:MISFEED REMOVAL:NO.2	U004_S020	271
D7772828	SHAFT:MISFEED REMOVAL:NO.1	U004_S020	272
D7772829	BRACKET:MISFEED REMOVAL	U004_S020	273
D7772832	BRACKET:GEAR:COUPLING	U004_S020	274
D7772834	SHAFT:GEAR:COUPLING	U004_S020	275
D7772836	SHAFT:LINK:LONG	U004_S020	276
D7772842	PULLEY:RISE	U004_S020	277
		U005_S001	35
D7772843	COVER:WIRE:TRAY BOTTOM PLATE	U004_S020	278
		U005_S001	36
D7772844	SHAFT:RISE	U004_S020	279
D7772847	GEAR:RISE	U004_S020	280
D7772854	END RING:COIL SPRING:DIA12	U004_S020	281
D7772855	COVER:WIRE:TRAY BOTTOM PLATE	U004_S020	282
D7772865	DUCT:FRONT:BLOWER:ASS'Y	U004_S020_S008	283
D7772875	DC SOLENOID:FRONT	U004_S020	284
D7772876	TENSION SPRING:AIR VALVE	U004_S020	285
D7772905	STAY:SIDE FENCE:SIDE	U004_S020	286
D7772906	TRIGGER:SIDE FENCE:FIX	U004_S020	287
D7772907	SHAFT:SIDE FENCE:ROLLER	U004_S020	288
D7772908	COMPRESSION SPRING:FIX:10N	U004_S020	289
D7772909	SLIDER:SIDE FENCE:FRONT LENGTHWISE	U004_S020	290
D7772913	TRANSPORT ROLLER:GRIP	U004_S020	291
D7772914	GUIDE PLATE:TRANSPORT SUB-UNIT:TRAY:UPPER	U004_S020	292
D7772918	GUIDE PLATE:TRANSPORT SUB-UNIT:TRAY:LOWER	U004_S020	293
D7772923	COVER:TRANSPORT SUB-UNIT:T	U004_S020	295

## Exclusive Parts

Number	Part Name	Group	ID
	RAY		
D7772924	OIL DAMPER:0.06N	U004_S020	296
D7772951	SHAFT:GEAR:INPUT	U004_S020	299
D7772954	SHAFT:GEAR:OUTPUT	U004_S020	300
D7772955	FEELER:PAPER VOLUME SENSOR	U004_S020	301
D7772966	SLIDER:SIDE FENCE:SUB	U004_S020	302
D7772967	SLIDER:SIDE FENCE:MAIN	U004_S020	303
D7772968	RACK:SIDE FENCE	U004_S020	304
D7772969	TORSION SPRING:SIDE FENCE	U004_S020	305
D7772971	PLATE:LINK:SIDE:LOCK	U004_S020	306
D7772972	LINK:SIDE FENCE:SUB	U004_S020	307
D7772973	LINK:SIDE FENCE:MAIN	U004_S020	308
D7772976	SLIDER:SIDE FENCE:DRIVEN:LENGTHWISE	U004_S020	309
D7772978	LEVER:SIDE FENCE:SIDE	U004_S020	311
D7772979	COVER:SIDE FENCE:LOCK:REAR	U004_S020	312
D7772987	SHAFT:SIDE FENCE:LENGTHWISE	U004_S020	315
D7772988	GUARD:BLOWER	U004_S020	316
D7772989	SHAFT:SIDE FENCE:CONTACT POINT	U004_S020	317
D7772996	END FENCE:TAB	U004_S020	318
D7773000	STAY:SLIDE RAIL:PEEN	U004_S020	504
D7773009	GEAR:RISE:DRIVEN:ASS'Y	U004_S014	495
D7773013	BRACKET:DAMPER:PEEN	U004_S020	297
D7773018	BRACKET:GEAR:PEEN	U004_S020	298
D7773020	BRACKET:DAMPER:GEAR:PLATE	U004_S020	485
D7773077	COVER:SIDE FENCE:LOCK:FRONT	U004_S020	503
D7773126	TIMING PULLEY:DRIVE:T25S2M	U004_S010	319
D7773529	COMPRESSION SPRING:TRANSPORT:15N	U004_S020	320
D7773633	SYNCHRONOUS BELT:80S2M196	U005_S002_S001	37
D7777769	STUD:PAPER TRAY	U004_S020_S004	481
G0205835	RELEASE SPRING - FUSING DRIVE	U004	321
G0606035	DETENT ROLLER	U004_S020	322
G1111051	FAN MOTOR - DC 24V 4.32W	U008	41
		U009	20
G1781122	GUIDE:LOCK:TRANSPORT UNIT	U010	20

Number	Part Name	Group	ID
G1781136	WASHER:3336813	U004	323
		U010	22
G1781141	HOLDER:STAND:M20	U011	18
G1781433	STEPPING MOTOR - DC 9.52W	U007	35
G1781440	WASHER:PULLEY:SHAFT:FUSING DRIVE	U007	36
G1781447	PULLEY:DC MOTOR:FUSING DRIVE	U007	37
G1781470	BELT TENSIONER:ASS'Y	U007_S001	38
G1781472	TIMING BELT:S3M:402	U007	39
G1781475	TENSION SPRING:7062126	U007	40
G1784216	DECAL:POSITIONING:FUSING UNIT	U006_S001	159
		U006_S004	159
		U006_S005	159
		U006_S010	159
G1784450	TENSION SPRING:OIL APPLICATION UNIT	U006	160
G1784525	WASHER:DIA5.5XDIA16X2	U006_S001	161
		U006_S004	161
		U006_S005	161
G1784818	SPRING:PULL OUT:LOCK:EXIT	U006	163
G1784822	SPRING:PRESSURE:0.8N:DIA0.65	U004	324
		U004_S004	324
		U004_S005	324
		U004_S022	324
G1784852	RUBBER FOOT:7086082	U004	325
		U005_S002_S001	38
G1784866	COMPRESSION SPRING:EXIT:CONNECTOR	U010	24
G1784900	COVER:DC STEPPER MOTOR:MM56	U004	326
G1785397	PCB:SIFB:CROSS	Special Tools	25
G1785493	LEVER:SAFETY SWITCH:FRONT	U010	25
G1786679	JOINT:DRIVE:BRUSH ROLLER	U006_S001_S003	164
		U006_S001_S003	164
		U006_S001_S003	164
		U006_S004_S003	164
		U006_S004_S003	164

## Exclusive Parts

Number	Part Name	Group	ID
		S001	
		U006_S005_S003	164
		U006_S005_S003	164
		S001	
		U007	42
G1787453	ARM:ON-OFF:TRANSPORT ROLLER	U004	327
		U004_S005	327
G1787515	CONNECTOR GUIDE PIN:CONNECTOR	U010	26
G1787670	WASHER:455554	U004	328
		U005	39
		U007	43
G1787743	BOSS:POSITIONING PIN:TRANSPORT UNIT:NO.1	U006	165
		U007	44
		U010	27
G1787744	BOSS:POSITIONING PIN:TRANSPORT UNIT:NO.2	U006	166
		U007	45
		U010	28
G1787892	GEAR:Z70:HOT ROLLER	U006_S001	167
		U006_S004	167
		U006_S005	167
G1787900	DISTANCE MEASURING SENSOR	U006_S001_S005	294
		U006_S004_S005	294
		U006_S005_S005	294
G1787960	COVER:THERMOSTAT:HEAT ROLLER	U006_S001	169
		U006_S004	169
		U006_S005	169
G1788350	WRENCH:HEXAGONAL BOLT	U011	19
G5692836	TIMING PULLEY - 20T	U004_S020	329
G8327900	SCREW:SPRING WASHER:ROUND POINT:M4X10	U006_S001	170
		U006_S004	170
		U006_S005	170
GA043034	SYNCHRONOUS BELT:S2M:L170	U004	331
GA043046	SYNCHRONOUS BELT:60S2M234	U004	502
GA060107	TENSION SPRING:DC STEPPER MOTOR:SEPARATION/TRANSPORT	U003_S001	18
GA060108	TENSION SPRING:EARTH:GUIDE	U003_S001	19
GA063082	COMPRESSION SPRING:PRESSURE	U004	332

Number	Part Name	Group	ID
	RE:END FENCE		
GA066057	TORSION SPRING:EARTH:DRIVEN ROLLER:INNER BACK	U003_S001	20
GA066058	TORSION SPRING:EARTH:DRIVEN ROLLER:FRONT MIDDLE	U003_S001	21
GW010007	PHOTO REFLECTION SENSOR:EXIT	U004	333
GW020022	PHOTOINTERRUPTOR:LG2A24BL1	U006	303
		U006_S001_S003	303
		U006_S004_S003	303
		U006_S005_S003	303
GW020024	PHOTOINTERRUPTOR:LG2A24BL1:GF	U004_S020	498
GX640028	FAN MOTOR DC24V 1.92W	U004	334
GX640031	FAN MOTOR:DC:2.64W	U003_S001	22
H3061372	FRONT TIMING BELT	U004	335
J0254116	TIMING PULLEY:PUMP	U003_S001	23
M0261190	DC STEPPER MOTOR:REGIST:1.34W	U003_S001	24
M0771411	COIL SPRING:JOINT:FUSING	U007	46
M0771766	KNOB:VARIABLE RESISTOR	U002_S001	54
		U002_S002	54
		U002_S003	54
M0771767	KEYTOP:START	U002_S001	55
		U002_S002	55
		U002_S003	55
M0771768	KEYTOP:10KEY	U002_S001	56
		U002_S002	56
		U002_S003	56
M0771769	KEYTOP:RESET SWITCH	U002_S001	57
		U002_S002	57
		U002_S003	57
M0771773	SPACER:START:P	U002_S001_S002	58
		U002_S002_S002	58
		U002_S003_S002	58
M0771800	TOUCH PANEL:10.4INCH	U002_S001	59
		U002_S002	59
		U002_S003	59

## Exclusive Parts

Number	Part Name	Group	ID
M0774069	HOLDER:THERMOSTAT:HEAT ROLLER	U006_S001	171
		U006_S004	171
		U006_S005	171
M0774124	STAY:SHAFT:KNOB:HOT ROLLER:PEEN	U006_S001	172
		U006_S004	172
		U006_S005	172
M0774140	SHAFT:PRESSURE:ARM	U006_S001	173
		U006_S004	173
		U006_S005	173
M0774153	SUPPORTING PLATE:ARM	U006_S001	174
		U006_S004	174
		U006_S005	174
M0774163	CAP:COIL SPRING:PRESSURE SUB-UNIT	U006_S001	175
		U006_S004	175
		U006_S005	175
M0774172	COLLAR:O/C:1	U006_S001	177
		U006_S004	177
		U006_S005	177
M0774173	COLLAR:O/C:2	U006_S001	178
		U006_S004	178
		U006_S005	178
M0774175	SHAFT:O/C	U006_S001	179
		U006_S004	179
		U006_S005	179
M0774176	FEELER:POSITIONING SENSOR:O/C:FRONT	U006_S001	180
		U006_S004	180
		U006_S005	180
M0774177	FEELER:POSITIONING SENSOR:O/C:REAR	U006_S001	181
		U006_S004	181
		U006_S005	181
M0774200	MECHANICAL ROLLER CLUTCH:ROLLER	U006_S003	182
M0774233	DECAL:CAUTION:HANDLE	Special Tools	12
M0774245	COVER:HANDLE:UPPER	Special Tools	14
M0774246	COVER:HANDLE:LOWER	Special Tools	15
M0774285	GRIP:FUSING UNIT:ASS'Y	Special Tools	13
M0774307	SHAFT:CONTACT POINT:PAPER EXIT SUB-UNIT:COVER	U006_S001	185
		U006_S004	185

Number	Part Name	Group	ID
		U006_S005	185
M0774414	PIN:ADJUSTING PIN:HEAT ROLLER:PEEN	U006_S001	186
		U006_S004	186
		U006_S005	186
M0774487	POSITIONING PLATE:STRIPPER PLATE	U006_S001	295
		U006_S001_S005	295
		U006_S004	295
		U006_S004_S005	295
		U006_S005	295
		U006_S005_S005	295
M0B11624	HINGE:DOOR:RIGHT FRONT	U001_S001	56
M0B11626	BRACKET:COUPLING:DOOR	U001_S001	57
M0B11631	HINGE:DOOR:LEFT FRONT	U001_S002	58
M0B11634	BRACKET:COUPLING:DOOR:LEFT LENGTHWISE	U001_S002	59
M0B12410	BRACKET:GUARD:HEATER	U004	491
M0B13320	JIG:SHEET:DOCTOR BLADE	Special Tools	28
M0B13701	BRACKET:PLATE:DRIVE ROLLER	U003_S001	35
M0B13702	DRIVE ROLLER:SEPARATION/TRANSPORT:PRESS FIT	U003_S001	36
M0B13988	COVER:PAPER EXIT SUB-UNIT:UPPER:ASS'Y	U006_S001_S007	332
		U006_S004_S007	332
		U006_S005_S007	332
M0B14047	CASE:THERMOPILE:ASS'Y	U006_S012	331
M0B14110	DECAL:H-TEMP WARNING:GRIP:WEB	U006_S003	313
M0B14120	DECAL:PULL OUT:FIBER:H-TEMP WARNING	U006_S006	314
M0B14189	STOPPER:PRESSURE ROLLER:FRONT	U006_S001	322
		U006_S004	322
		U006_S005	322
M0B14218	HOLDER:RADIAL BALL BEARING:POLISH:ROLLER	U006_S002	323
M0B14240	GEAR:Z38:JOINT:ASS'Y	U006_S001	320
		U006_S004	320
		U006_S005	320
M0B14250	FRAME:SIDE PLATE:UPPER REAR:PEEN	U006_S001	308
		U006_S004	308

## Exclusive Parts

Number	Part Name	Group	ID
		U006_S005	308
M0B14297	WEB:CLEANING UNIT:ASS'Y	U006_S003	315
M0B14682	GUIDE PLATE:PAPER FEED SUB-UNIT:EXIT:LOWER:PEEN	U004	492
M0B15132	(NA):SERVICE PARTS:POWER SUPPLY CORD:LEFT:ASS'Y	U008_S001	59
M0B15133	(EU/AA):SERVICE PARTS:POWER SUPPLY CORD:LEFT:ASS'Y	U008_S002	60
		U008_S003	60
M0B15888	HARNESS:DEBUG:MONITOR:SERVICE	Special Tools	26
M0B16710	CAP:TANK:LIQUID COOLING:ASS'Y	U009	34
M0B17085	DECAL:LEVER:SIZE:CHANGE	U005_S002_S001	93
M0B17710	ROLLER:DRIVE:BELT:PRESS FIT	U005_S002_S001	88
M0B17774	GUIDE:EXIT:UPPER:ASS'Y	U005_S002_S001	89
M0EDG468	BRACKET:BELT UNIT:FRONT	U004	505
M0EDK155	VACUUM	U003_S001	38
M1115888	CUSHION:FLAT BELT-TRANSFER	U004_S004	337
M1967302	COVER:FRONT:ASS'Y	U002_S001_S001	60
		U002_S002_S001	60
		U002_S003_S001	60
M1967303	(-EU-AA):COVER:FRONT:EU:ASS'Y	U002_S002_S001	61
		U002_S003_S001	61
M2051057	COVER:SAFETY SWITCH:DOOR:FRONT	U010	29
M2051058	BRACKET:SAFETY SWITCH:DOOR:FRONT	U010	30
M2051119	COVER:INNER COVER:PAPER FEED:UPPER	U010	31
M2051122	FINISHING SECTION:STAY	U010	32
M2051132	BRACKET:200V	U008_S001	42
		U008_S002	42
		U008_S003	42
M2051133	COVER:LEAK BREAKER	U008	43
M2051148	COVER:SAFETY SWITCH:LOWER FRONT	U010	33
M2051153	COVER:MAIN SWITCH:200V	U008	44
M2051220	FILTER:POWER SUPPLY UNIT:EN	U001	16

Number	Part Name	Group	ID
	TRANCE		
M2051469	SHAFT:DRIVE:HOT ROLLER:FUSING DRIVE SUB-UNIT	U007	47
M2051472	GEAR:ON-OFF:PRESSURE ROLLER:FUSING DRIVE SUB-UNIT	U007	48
M2051475	GEAR:IDLER:O/C:PRESS FIT	U007	49
M2051482	SHAFT:DRIVE:POLISH:FUSING DRIVE SUB-UNIT	U007	50
M2051487	SHAFT:ON-OFF:POLISH:FUSING DRIVE SUB-UNIT	U007	51
M2051539	JOINT:O/C:MAIN	U007	41
M2051551	COVER:UPPER:FUSING SECTION	U001	17
M2051552	COVER:UPPER FRONT:FUSING SECTION	U001	18
M2051553	COVER:UPPER REAR:FUSING SECTION	U001	19
M2051554	COVER:UPPER LEFT:FUSING SECTION	U001	20
M2051555	COVER:KEYTOP:MAIN SWITCH	U001	21
M2051572	DOOR:FRONT RIGHT:FUSING SECTION:ASS'Y	U001_S001	22
M2051574	DOOR:LEFT FRONT:FUSING SECTION:ASS'Y	U001_S002	23
M2051626	BRACKET:COUPLING:DOOR:LOWER SIDE	U001_S001	26
		U001_S002	26
M2051632	DOOR:LEFT FRONT:UPPER	U001_S002	29
M2051634	BRACKET:COUPLING:DOOR:LEFT	U001_S002	30
M2051637	SUPPORTING PLATE:RIGHT FRONT:DOOR	U001_S001	32
M2051643	BRACKET:COUPLING:DOOR:LEFT SIDEWAYS	U001_S002	34
M2051651	HINGE:RIGHT LOWER:ASS'Y	U001	35
M2051652	HINGE:RIGHT UPPER:ASS'Y	U001	36
M2051653	HINGE:LEFT LOWER:ASS'Y	U001	37
M2051654	HINGE:LEFT UPPER:ASS'Y	U001	38
M2051657	COVER:FUSING:REAR:UPPER RIGHT	U001	39
M2051658	COVER:FUSING:REAR:LOWER	U001	40

## Exclusive Parts

Number	Part Name	Group	ID
M2051662	DUCT:LIQUID COOLING:ASS'Y	U001_S003	55
M2051664	BRACKET:SAFETY SWITCH:DOOR	U001_S001	60
		U001_S002	60
M2051673	BRACKET:LATCH:LOWER	U001	41
M2051674	BRACKET:LATCH:UPPER	U001	42
M2051682	DOOR CATCH:FRONT	U001	43
M2051685	COVER:ARM:OPERATION SUB-UNIT:RIGHT	U002	62
M2051687	COVER:ARM:OPERATION SUB-UNIT:INNER	U002	63
M2051689	COVER:ARM:OPERATION SUB-UNIT:RIGHT LOWER	U002	64
M2051691	COVER:ARM:OPERATION SUB-UNIT:LEFT LOWER	U002	65
M2051693	COVER:ARM:OPERATION SUB-UNIT:FRONT	U002	66
M2051695	COVER:ARM:OPERATION SUB-UNIT:FRONT LOWER	U002	67
M2051697	CAP:COVER:ARM:FRONT	U002	68
M2051699	CAP:COVER:ARM:RIGHT	U002	69
M2051701	COVER:ARM:OPERATION SUB-UNIT:FRONT	U002	70
M2051708	SEAL:DOOR:FRONT LEFT	U001	44
M2051709	SHEET:DOOR:HINGE	U001	45
M2051750	CUSHION:MAIN:COUPLING	U011	22
M2051760	SEAL:DOOR:CUSHION	U001_S001	46
		U001_S002	46
M2051761	SEAL:DOOR:CUSHION:1	U001_S001	47
		U001_S002	47
M2051762	SEAL:DOOR:CUSHION:2	U001_S001	48
		U001_S002	48
M2051763	SEAL:DOOR:CUSHION:3	U001_S001	49
		U001_S002	49
M2051764	SEAL:DUCT:RIGHT FRONT:DOOR	U001_S001	50
M2051778	SUPPORTING PLATE:LEFT FRONT:DOOR:PEEN	U001_S002	33
M2051784	COVER:MAIN:LEFT:PEEN	U001	51
M2051859	TUBE:SHORT	U009	21

Number	Part Name	Group	ID
M2051860	TUBE:PUMP:RADIATOR	U009	22
M2051861	TUBE:RADIATOR:JOINT	U009	23
M2051862	SEAL:DUCT:LIQUID COOLING:SIDE	U001_S003	52
M2051863	SEAL:DUCT:LIQUID COOLING:RIGHT LENGTHWISE	U001_S003	53
M2051894	SEAL:PREVENTION:EXHAUST	U009	24
M2051921	(-NA):OPERATION PANEL:ASS'Y	U002_S001	75
M2051922	(-EU/-AA):OPERATION PANEL:ASS'Y	U002_S002	72
		U002_S003	72
M2051950	PCB:LCDCAR2FT:ASS'Y	U002_S001	73
		U002_S002	73
		U002_S003	73
M2051973	PCB:IOKEY:ASS'Y	U002_S001	76
		U002_S002	76
		U002_S003	76
M2052416	SHEET:VERTICAL TRANSPORT:GUIDE PLATE	U004	338
M2052455	HOLDER:LOCK:TRAY	U004	339
M2052467	SPRING PLATE:HOLDER:BELT UNIT:FRONT	U004	340
M2052471	HOLDER:BELT UNIT:FRONT	U004	342
M2052481	PLATE:OPERATION SUB-UNIT:MAIN PAPER SMD	U004_S020	344
M2052485	GUIDE:STOPPER:LEFT	U004_S020	345
M2052486	GUIDE:STOPPER:RIGHT	U004_S020	346
M2052496	PAPER TRAY:ASS'Y	U004_S020	499
M2052501	TRANSPORT ROLLER:VERTICAL TRANSPORT:NO.1	U004	347
M2052503	TRANSPORT ROLLER:VERTICAL TRANSPORT:NO.2	U004	348
M2052505	PLATE:GUIDE:VERTICAL TRANSPORT	U004	349
M2052521	TORSION SPRING:GUIDE PLATE:VERTICAL TRANSPORT	U004_S021	350
M2052536	GUIDE PLATE:VERTICAL TRANSPORT:LEFT:ASS'Y	U004_S021	351
M2052549	BRACKET:LEVER:VERTICAL TRANSPORT	U004_S021	352

## Exclusive Parts

Number	Part Name	Group	ID
	SPORT		
M2052550	SHAFT:LATCH:GUIDE PLATE:VERTICAL TRANSPORT	U004_S021	353
M2052556	COIL SPRING:GUIDE PLATE:VERTICAL TRANSPORT:FRONT	U004	354
M2052557	COIL SPRING:GUIDE PLATE:VERTICAL TRANSPORT:REAR	U004	355
M2052558	SHAFT:CONTACT POINT:GUIDE PLATE:VERTICAL TRANSPORT	U004	356
M2052559	COIL SPRING:GRIP:OPEN AND CLOSE	U004_S021	357
M2052708	ROLLER:SUPPORT:BELT:ASS'Y	U005_S002_S001	42
M2052730	SHEET:PTFE:COOLING	U005_S002_S001	79
M2052739	HOLDER:TENSION:LIQUID COOLING:PEEN	U005_S002_S001	84
M2052756	INNER COVER:LIQUID COOLING:UPPER	U005_S002_S001	80
M2052772	INNER COVER:LIQUID COOLING:LOWER	U005_S002_S001	44
M2052812	CAM:SWIVEL:LIQUID COOLING:ASS'Y	U005_S002_S001	45
M2052816	GUIDE PLATE:EXIT:LOWER:ASS'Y	U005_S002_S001	46
M2052824	PLATE:LATCH:FIX:HANDLE:ASS'Y	U006_S011	187
M2052834	HOLDER:COIL SPRING:OPEN AND CLOSE:PEEN	U005_S001	81
M2052837	HOLDER:COIL SPRING:OPEN AND CLOSE:ASS'Y	U005_S001	82
M2052844	HANDLE:LATCH:LIQUID COOLING	U005_S002_S001	48
M2052845	SHAFT:LATCH:LIQUID COOLING	U005_S002_S001	49
M2052860	BOTTLE:FILL:DEVELOPER:ASS'Y	Special Tools U011	16 23
M2053355	KNOB:DRIVE:DEVELOPMENT UNIT:ASS'Y	Special Tools	17
M2053876	SHAFT:DRIVEN:FLAT CONVEYER BELT	U003_S001	27
M2053880	BRACKET:DC STEPPER MOTOR:SEPARATION/TRANSPORT	U003_S001	33
M2053882	GUIDE:ENTRANCE:PAPER	U003_S001	28

Number	Part Name	Group	ID
M2053885	GUIDE:DRIVEN:SEPARATION/TRANSPORT	U003	29
M2053893	DRIVEN ROLLER:PRESS FIT	U003_S001	30
M2053897	TRANSPORT BELT UNIT:NO.2:ASS'Y	U003_S001	37
M2053950	SPACER:GUIDE PLATE:FUSING EXIT:LOWER	U006_S001 U006_S004 U006_S005	297 297 297
M2053954	CAM:POLISH:FLAT BELT-FUSING	U006_S001_S003 U006_S004_S003 U006_S005_S003	221 221 221
M2053956	JOINT:O/C:FUSING UNIT	U006_S001 U006_S004 U006_S005	176 176 176
M2053960	GUIDE PLATE:FUSING EXIT:UPPER:ASS'Y	U006_S001_S007 S001 U006_S004_S007 S001 U006_S005_S007 S001	304 304 304
M2053965	SUPPORTING PLATE:GEAR:IDLER	U006_S001 U006_S004 U006_S005	298 298 298
M2053966	BRACKET:GEAR:SWIVEL	U006_S001 U006_S004 U006_S005	270 270 270
M2053967	SHAFT:IDLER:SWIVEL	U006_S001 U006_S004 U006_S005	247 247 247
M2053969	SCREW:COUPLING:GEAR	U006_S001 U006_S004 U006_S005	302 302 302
M2053970	CAM:O/C	U006_S001 U006_S004 U006_S005	193 193 193
M2053971	BRACKET:CAM FOLLOWER:POLISH:ON-OFF:PEEN	U006_S002	209
M2053972	BRACKET:GEAR:PEEN	U006_S001_S003	216

## Exclusive Parts

Number	Part Name	Group	ID
		S001	
		U006_S004_S003	216
		S001	
		U006_S005_S003	216
		S001	
M2053973	SHAFT:POLISH:FLAT BELT-FUSIN G:LINK	U006_S001_S003	219
		U006_S004_S003	219
		U006_S005_S003	219
M2053974	SHAFT:POLISH:FLAT BELT-FUSIN G:TURN	U006_S001_S003	220
		U006_S004_S003	220
		U006_S005_S003	220
M2053975	COVER:POLISH:ROLLER:ASS'Y	U006_S002_S001	287
M2053976	ROLLER:POLISH:FLAT BELT-FUSI NG:ASS'Y	U006_S001_S003	208
		U006_S004_S003	208
		U006_S005_S003	208
M2053978	LOUVER:EXHAUST:COOLING:PRE SSURE ROLLER	U006_S001	233
		U006_S004	233
		U006_S005	233
M2053983	ROLLER:POLISH:FLAT BELT-FUSI NG:ASS'Y	U006_S002	321
M2053984	GUIDE PLATE:FUSING UNIT:FRON T:PEEN	U006	266
M2053987	COVER:PAPER EXIT SUB-UNIT:UP PER:ASS'Y	U006_S001_S007	238
		U006_S004_S007	238
		U006_S005_S007	238
M2053993	PAD:SEPARATION SUB-UNIT:AUXI LIARY:ASS'Y	U006_S001	307
		U006_S004	307
		U006_S005	307
M2053999	STRIPPER PAWLS:SERVICE PART S	U006_S001_S005	305
		S001	
		U006_S001_S005	305
		S002	
		U006_S001_S005	305
		S003	
		U006_S001_S005	305
		S004	
		U006_S001_S005	305
		S005	

Number	Part Name	Group	ID
		U006_S001_S005	305
		S006	
		U006_S001_S005	305
		S007	
		U006_S004_S005	305
		S001	
		U006_S004_S005	305
		S002	
		U006_S004_S005	305
		S003	
		U006_S004_S005	305
		S004	
		U006_S004_S005	305
		S005	
		U006_S004_S005	305
		S006	
		U006_S004_S005	305
		S007	
		U006_S005_S005	305
		S001	
		U006_S005_S005	305
		S002	
		U006_S005_S005	305
		S003	
		U006_S005_S005	305
		S004	
		U006_S005_S005	305
		S005	
		U006_S005_S005	305
		S006	
		U006_S005_S005	305
		S007	
M2054009	(EU/AA):FUSING UNIT:ASS'Y	U006_S004	310
		U006_S005	310
M2054023	(NA):FUSING UNIT:ASS'Y	U006_S001	328
M2054024	STRIPPER PLATE:ASS'Y	U006_S001_S008	242
		U006_S004_S008	242
		U006_S005_S008	242



## Exclusive Parts

Number	Part Name	Group	ID
M2054026	GUIDE PLATE:IDLER:GEAR	U006_S002	190
M2054031	SHEET:POLISH:FLAT BELT-FUSING	U006_S001_S003	191
		U006_S004_S003	191
		U006_S005_S003	191
M2054033	SHEET:HOLDER:POLISH:FLAT BELT-FUSING	U006_S002	192
M2054040	GUIDE:FUSING EXIT:MIDDLE	U006_S001_S006	194
		U006_S004_S006	194
		U006_S005_S006	194
M2054041	GUIDE:FUSING EXIT:BOTH ENDS	U006_S001_S006	195
		U006_S004_S006	195
		U006_S005_S006	195
M2054042	GUIDE:FUSING EXIT:SENSOR	U006_S001_S006	196
		U006_S004_S006	196
		U006_S005_S006	196
M2054046	FEELER:WEB	U006_S003	197
M2054048	CYLINDER:GLASS:HEAT ROLLER	U006_S001	198
		U006_S004	198
		U006_S005	198
M2054049	SHEET:OPPOSED:DISTANCE MEASURING SENSOR	U006_S001_S007	199
		U006_S004_S007	199
		U006_S005_S007	199
M2054051	FLAT BELT-FUSING:DIA146.8:SEAL	U006_S001	200
		U006_S004	200
		U006_S005	200
M2054053	HEAT ROLLER:ASS'Y	U006_S001	201
		U006_S004	201
		U006_S005	201
M2054056	THERMAL INSULATING BUSHING:HEAT ROLLER:DIA39.3	U006_S001	202
		U006_S004	202
		U006_S005	202
M2054057	RADIAL BALL BEARING:HEAT ROLLER	U006_S001	203
		U006_S004	203
		U006_S005	203
M2054058	HOT ROLLER	U006_S001	204
		U006_S004	204
		U006_S005	204
M2054068	BRACKET:POSITIONING:BELT TENSION:FRONT:PEEN	U006_S001	325

Number	Part Name	Group	ID
	NSION:FRONT:PEEN	U006_S004	325
		U006_S005	325
M2054070	BRACKET:POSITIONING:BELT TENSION:REAR:PEEN	U006_S001	326
		U006_S004	326
		U006_S005	326
M2054072	SIDE PLATE:ROLLER:FRONT:ASS'Y	U006_S001_S001	300
		U006_S004_S001	300
		U006_S005_S001	300
M2054077	BRACKET:BELT TENSION:FRONT	U006_S001_S001	318
		U006_S004_S001	318
		U006_S005_S001	318
M2054078	STOPPER:BELT TENSIONER:ROLLER	U006_S001_S001	206
		U006_S004_S001	206
		U006_S005_S001	206
M2054079	SIDE PLATE:ROLLER:REAR:ASS'Y	U006_S001_S002	301
		U006_S004_S002	301
		U006_S005_S002	301
M2054084	BRACKET:BELT TENSION:REAR	U006_S001_S002	319
		U006_S004_S002	319
		U006_S005_S002	319
M2054085	STOPPER:STRIPPER PLATE:FRONT	U006_S001	306
		U006_S004	306
		U006_S005	306
M2054086	STOPPER:STRIPPER PLATE:REAR	U006_S001	316
		U006_S004	316
		U006_S005	316
M2054087	PRESSURE ROLLER	U006_S001	207
		U006_S004	207
		U006_S005	207
M2054094	SUPPORTING PLATE:ARM:PRESSURE SUB-UNIT	U006_S001	311
		U006_S004	311
		U006_S005	311
M2054111	HOLDER:POLISH:FLAT BELT-FUSING:REAR	U006_S002	211
M2054114	RAIL:HANDLE:POLISH:ROLLER:FRONT	U006_S002	212
M2054115	RAIL:HANDLE:POLISH:ROLLER:REAR	U006_S002	213

## Exclusive Parts

Number	Part Name	Group	ID
M2054117	COVER:HANDLE:POLISH:ROLLER	U006_S002	214
M2054119	SHAFT:ON-OFF:POLISH:INPUT	U006_S001_S003	215
		U006_S004_S003	215
		U006_S005_S003	215
M2054121	HOLDER:SHAFT:DRIVE:SUB-ASS'Y	U006_S001_S003 S001	292
		U006_S004_S003 S001	292
		U006_S005_S003 S001	292
M2054130	FEELER:SENSOR:ON-OFF	U006_S001_S003	217
		U006_S004_S003	217
		U006_S005_S003	217
M2054135	SHAFT:ON-OFF:FEELER	U006_S001_S003	218
		U006_S004_S003	218
		U006_S005_S003	218
M2054146	SCREW:FIX:POLISH	U006_S002	222
M2054153	BRACKET:CAM FOLLOWER:ON-OFF:REAR:PEEN	U006_S002	223
M2054158	TERMINAL:5P:250	U006_S001	224
		U006_S004	224
		U006_S005	224
M2054159	COVER:TERMINAL:HEATER	U006_S001	225
		U006_S004	225
		U006_S005	225
M2054165	DISCHARGE BRUSH:PRESSURE ROLLER	U006_S001_S005	226
		U006_S004_S005	226
		U006_S005_S005	226
M2054170	HEATER HOLDER:HEAT ROLLER:FRONT	U006_S001	227
		U006_S004	227
		U006_S005	227
M2054183	BRACKET:INSTALL:FUSING ENTRANCE GUIDE PLATE:FRONT	U006_S001	329
		U006_S004	329
		U006_S005	329
M2054186	LEVER:WEB:ASS'Y	U006_S001	228
		U006_S004	228
		U006_S005	228
M2054191	HEATER HOLDER:HEAT ROLLER:	U006_S001	229

Number	Part Name	Group	ID
	REAR	U006_S004	229
		U006_S005	229
M2054196	BRACKET:CAM:SHAFT:ASS'Y	U006_S008	286
M2054197	BRACKET:INSTALL:FUSING ENTRANCE GUIDE PLATE:REAR	U006_S001	330
		U006_S004	330
		U006_S005	330
M2054208	DUCT:EXHAUST:PRESSURE ROLLER	U006_S001	230
		U006_S004	230
		U006_S005	230
M2054211	DUCT:COOLING:PRESSURE ROLLER	U006_S001	231
		U006_S004	231
		U006_S005	231
M2054215	STOPPER:LOUVER:PRESSURE ROLLER	U006_S001	232
		U006_S004	232
		U006_S005	232
M2054223	STAY:PICKOFF PAWL:PRESSURE ROLLER:ASS'Y	U006_S001_S005	234
		U006_S004_S005	234
		U006_S005_S005	234
M2054226	GUIDE PLATE:FUSING EXIT:LOWER:ASS'Y	U006_S001_S006	235
		U006_S004_S006	235
		U006_S005_S006	235
M2054241	FRAME:SIDE PLATE:UPPER FRONT:PEEN	U006_S001	327
		U006_S004	327
		U006_S005	327
M2054250	HOLDER:REFLECTION PHOTO SENSOR	U006_S001_S007	239
		U006_S004_S007	239
		U006_S005_S007	239
M2054251	HOOK:FRONT:COVER:PAPER EXIT SUB-UNIT	U006_S001_S007	240
		U006_S004_S007	240
		U006_S005_S007	240
M2054252	SHAFT:OPEN AND CLOSE:COVER:PAPER EXIT SUB-UNIT	U006_S001_S007	241
		U006_S004_S007	241
		U006_S005_S007	241
M2054264	PIN:FRAME:FUSING UNIT	U006_S001	333
		U006_S004	333
		U006_S005	333
M2054285	COVER:FUSING UNIT:FRONT	U006_S001	243
		U006_S004	243

Exclusive Parts

Number	Part Name	Group	ID
		U006_S005	243
M2054287	COVER:FUSING UNIT:REAR	U006_S001	244
		U006_S004	244
		U006_S005	244
M2054289	COVER:FUSING UNIT:UPPER:RIG HT:ASS'Y	U006_S001_S009	245
		U006_S004_S009	245
		U006_S005_S009	245
M2054293	COVER:FUSING/TRANSPORT UNI T:UPPER:MIDDLE	U006_S001	246
		U006_S004	246
		U006_S005	246
M2054302	BRAKE:WEB:PEEN	U006_S003	249
M2054305	GRIP:CLEANING UNIT	U006_S003	250
M2054306	MECHANICAL ROLLER CLUTCH:R OLLER:ROLLING	U006_S003	251
M2054308	SPRING PLATE:CLEANING UNIT:F USING	U006_S003	252
M2054314	COVER:FEELER	U006_S003	253
M2054315	SHAFT:WORM GEAR:WEB:SUB-AS S'Y	U006_S003	254
M2054327	INNER COVER:PULL OUT:FUSING UNIT:LEFT UPPER:ASS'Y	U006_S006	255
M2054335	JOINT:WEB:ROLLER:DRIVE	U006	256
M2054336	SHAFT:ON-OFF:WEB:B	U006	257
M2054338	SHAFT:ON-OFF:WEB:A	U006	258
M2054339	CAM:WEB:A	U006	259
M2054341	KNOB:CAM	U006	260
M2054342	FEELER:CAM:WEB:ON-OFF	U006	261
M2054349	DRIVE UNIT:WEB:CLEANING UNIT: ASS'Y	U006_S009	296
M2054354	JOINT:GEAR:WEB:DRIVE	U006_S009	262
M2054362	SLIDER:WEB:DRIVE SUB-UNIT:WE LDING	U006_S009	263
M2054377	PULL OUT:FUSING UNIT:SIDE PLA TE:FRONT:PEEN	U006	317
M2054399	SHAFT:LOCK:PULL OUT:FUSING U NIT	U006	264
M2054401	SEAL:DUCT:PULL OUT:LOWER:AS S'Y	U006	265

Number	Part Name	Group	ID
M2054415	COVER:THERMOPILE:PULL OUT	U006	267
M2054417	CAM FOLLOWER:DIA6XDIA16X12	U006_S001	268
		U006_S004	268
		U006_S005	268
M2054418	COLLAR:CAM FOLLOWER:PRESS URE SUB-UNIT	U006_S001	269
		U006_S004	269
		U006_S005	269
M2054422	FUSING ENTRANCE GUIDE PLATE :ASS'Y	U006_S001_S010	271
		U006_S004_S010	271
		U006_S005_S010	271
M2054429	LOUVER:DISCHARGE NOZZLE:CO OLING:PRESSURE ROLLER	U006_S001	272
		U006_S004	272
		U006_S005	272
M2054431	LEVER:PULL OUT:PAPER EXIT UN IT	U006	273
M2054432	LEVER:OPEN AND CLOSE:COVER: PAPER EXIT SUB-UNIT	U006_S001_S007	274
		U006_S004_S007	274
		U006_S005_S007	274
M2054433	CYLINDER:GUIDE:HEATER	Special Tools	18
M2054434	DECAL:ROTATION DIRECTION:KN OB:HOT ROLLER	U006_S001	275
		U006_S004	275
		U006_S005	275
M2054436	DECAL:WARNING (REMOVAL AND INSTALLATION):FUSING	U006_S001	276
		U006_S004	276
		U006_S005	276
M2054438	DECAL:POSITIONING DISPLAY:LO CK:FUSING UNIT	U006_S010	277
M2054439	DECAL:CONTACT:PREVENTION	U006	278
		U006_S006	278
		U006_S008	278
M2054441	DECAL:UN LOCK:WEB:ON-OFF	U006_S008	279
M2054442	DECAL:H-TEMP WARNING:FUSIN G:UPPER	U006_S001_S009	280
		U006_S004_S009	280
		U006_S005_S009	280
M2054443	DECAL:H-TEMP WARNING:FUSIN G:LOWER	U006_S001_S009	281
		U006_S004_S009	281
		U006_S005_S009	281
M2054444	DECAL:POSITIONING:WEB:ON-OF	U006	282

## Exclusive Parts

Number	Part Name	Group	ID
	F	U006_S008	282
M2054445	DECAL:PULL OUT:FUSING:H-TEMP WARNING	U006_S006	283
M2054446	WASHER:POLISH:ON-OFF	U007	52
M2054455	INNER COVER:PULL OUT:FUSING UNIT:FRONT:ASS'Y	U006_S010	284
M2054456	COVER:STAY:HEAT ROLLER:ASS'Y	U006_S001_S004	285
		U006_S004_S004	285
		U006_S005_S004	285
M2054476	DECAL:H-TEMP WARNING:FUSING:FRONT	U006_S001	288
		U006_S001_S004	288
		U006_S004	288
		U006_S004_S004	288
		U006_S005	288
		U006_S005_S004	288
M2054478	COIL SPRING:GRIP:REVERSE SUB-UNIT:OPEN AND CLOSE	U004_S005	358
M2054487	DECAL:GRIP:WEB	U006_S003	289
M2054499	DECAL:POSITIONING DISPLAY:TCRU	U006_S002_S001	290
		U006_S010	290
M2054501	TRANSPORT ROLLER:REVERSE	U004	360
M2054507	TRANSPORT ROLLER:DECURA	U004	361
M2054516	SYNCHRONOUS BELT:60DS2M370	U004	362
M2054532	CAM:DECURA:LOWER:ASS'Y	U004_S002	363
M2054534	SHEET:GATE PAWL:REVERSE EXIT	U004_S003	364
M2054537	GATE PAWL:REVERSE EXIT:ASS'Y	U004_S003	365
M2054538	BRACKET:GATE PAWL:REVERSE EXIT	U004_S003	366
M2054539	SHAFT:GATE PAWL:REVERSE EXIT	U004_S003	367
M2054541	GATE PAWL:SWITCHBACK	U004	368
M2054543	COIL SPRING:GATE PAWL:DUPLICATE:ENTRANCE	U004	369
M2054545	GUIDE PLATE:DECURA:ENTRANCE:LOWER	U004	370
M2054547	GUIDE PLATE:DECURA:MIDDLE	U004	371
M2054549	GUIDE PLATE:DECURA:EXIT:LOW	U004	372

Number	Part Name	Group	ID
	ER		
M2054550	GUIDE PLATE:EXIT:UPPER:ASS'Y	U004_S004	373
M2054555	CUSHION:GRIP	U004_S004	469
M2054561	BRACKET:STOPPER:EXIT:UPPER	U004	374
M2054565	GUIDE PLATE:REVERSE:ENTRANCE:LOWER	U004	375
M2054566	GUIDE PLATE:REVERSE:ENTRANCE:UPPER	U004	376
M2054569	GUIDE PLATE:REVERSE:EXIT:PEEN	U004	377
M2054574	GUIDE PLATE:REVERSE EXIT:OPEN AND CLOSE:ASS'Y	U004_S005	378
M2054584	SHAFT:ON-OFF:REVERSE EXIT	U004_S005	379
M2054585	CAM:TRANSPORT ROLLER:ON-OFF	U004	380
M2054587	SHAFT:CAM:ON-OFF	U004	381
M2054589	GUIDE PLATE:EXIT:EXIT:LOWER	U004	382
M2054591	GUIDE PLATE:DUPLEX:REVERSE	U004	383
M2054594	SHAFT:ON-OFF:DUPLEX:REVERSE	U004	384
M2054596	GUIDE PLATE:REVERSE EXIT:LEFT LOWER	U004	385
M2054598	STOPPER:PRESSURE ROLLER:REAR	U006_S001	324
		U006_S004	324
		U006_S005	324
M2054601	GUIDE PLATE:DUPLEX:ENTRANCE:UPPER:ASS'Y	U004_S006	386
M2054602	GUIDE PLATE:PAPER FEED SUB-UNIT:EXIT:UPPER:ASS'Y	U004_S007	387
M2054613	CAM:DECURA:UPPER:ASS'Y	U004_S008	388
M2054615	BRACKET:ON-OFF:REVERSE	U004	389
		U004_S005	389
M2054617	SHAFT:GRIP:REVERSE EXIT:OPEN AND CLOSE	U004_S005	390
M2054618	SHAFT:CONTACT POINT:GUIDE PLATE:REVERSE EXIT	U004_S005	391
M2054624	BRACKET:GRIP:REVERSE EXIT	U004_S005	392
M2054626	TORSION BAR SPRING:REVERSE	U004_S005	393

## Exclusive Parts

Number	Part Name	Group	ID
	EXIT		
M2054629	WIRE:DECURA:OPEN AND CLOSE	U004	394
		U005_S001	50
M2054630	BRACKET:CONTACT POINT:DECURA:OPEN AND CLOSE	U004	395
M2054631	BRACKET:STOPPER:DECURA:UPPER	U004	396
M2054639	GATE PAWL:REVERSE EXIT	U004	397
M2054640	SHAFT:CONTACT POINT:DECURA:REAR	U004	398
M2054641	SHAFT:CONTACT POINT:DECURA:FRONT	U004	399
M2054651	GUIDE PLATE:PAPER EXIT SUB-UNIT:EXIT:UPPER:ASS'Y	U004_S009	400
M2054654	GUIDE PLATE:PAPER EXIT SUB-UNIT:EXIT:LOWER	U004	401
M2054681	HOLDER:SENSOR:DUPLEX:ENTRANCE:NO.2	U004_S004	402
		U004_S006	402
		U004_S007	402
M2054689	GUIDE PLATE:DUPLEX:ENTRANCE:LOWER:PEEN	U004	403
M2054697	HOLDER:GUIDE PLATE:HINGE:PAPER FEED SUB-UNIT:EXIT	U004_S007	404
M2054698	HOLDER:SENSOR:DUPLEX:ENTRANCE	U004_S006	405
M2054708	COIL SPRING:DECURA:PRESSURE RELEASE	U004	406
M2054711	COIL SPRING:TENSIONER:EXIT	U004	407
M2054712	COIL SPRING:GUIDE PLATE:OPEN AND CLOSE:3000MN	U004_S004	408
M2054713	COIL SPRING:GATE PAWL:REVERSE:UPPER	U004	409
M2054717	BRACKET:POSITIONING SENSOR:REVERSE EXIT	U004_S005	410
M2054721	COIL SPRING:DECURA:OPEN AND CLOSE	U004	411
		U005_S001	51
M2054722	SHAFT:CONTACT POINT:DECURA:OPEN AND CLOSE	U004	412

Number	Part Name	Group	ID
M2054730	COIL SPRING:GATE PAWL:EXIT:DUPLEX	U004	413
M2054732	PRESSURE ROLLER:DECURA	U004	414
M2054734	STOPPER:GRIP:EXIT:UPPER	U004	415
		U004_S004	415
M2054735	BRACKET:GRIP:EXIT:UPPER	U004	416
		U004_S004	416
M2054737	SHAFT:GRIP:DECURA	U004	417
M2054743	GUIDE PLATE:DECURA:ENTRANCE:UPPER	U004	418
M2054744	BRACKET:FIX:WIRE:DECURA	U005_S001	52
M2054750	GUIDE PLATE:DECURA:MIDDLE:UPPER	U004	419
M2054751	GUIDE PLATE:DECURA:EXIT:UPPER	U004	420
M2054768	INNER COVER:REVERSE EXIT	U004	422
M2054770	DC SOLENOID:GATE PAWL:SWITCH:HBACK:ASS'Y	U004_S001	423
M2054772	SPACER:DIA12.5:DIA20	U004	424
M2054773	COIL SPRING:GRIP:OPEN AND CLOSE:DUPLEX	U004_S006	425
M2054774	DECAL:LEVER:PICK-UP PAPER JAM:E2	U004	426
M2054775	DECAL:LEVER:PICK-UP PAPER JAM:E3	U004	427
M2054776	DECAL:LEVER:PICK-UP PAPER JAM:F1	U004	428
M2054777	DECAL:LEVER:PICK-UP PAPER JAM:F2	U004	429
M2054778	DECAL:LEVER:PICK-UP PAPER JAM:F3	U004	430
M2054779	DECAL:GUIDE PLATE:PICK-UP PAPER JAM:G3	U004	431
M2054786	TORSION SPRING:DUPLEX:ENTRANCE	U004_S006	432
M2054787	LINK:LATCH:OPEN AND CLOSE	U004_S006	433
M2054789	SHAFT:LATCH:GUIDE PLATE:DUPLEX:ENTRANCE	U004_S006	434

## Exclusive Parts

Number	Part Name	Group	ID
M2054790	SHAFT:HINGE:DUPLEX:NO.2	U004	435
M2054791	SHAFT:LATCH:GUIDE PLATE:PAPER FEED SUB-UNIT:EXIT	U004_S007	436
M2054793	GUIDE:EXIT:RECEIVING SUB-UNIT	U004	437
M2054854	HOLDER:SENSOR:DUPLEX:NO.1	U004	438
M2054860	GUIDE PLATE:DUPLEX:CONNECTING:UPPER	U004	439
M2054861	GUIDE PLATE:DUPLEX:CONNECTING:LOWER	U004	440
M2054875	GUIDE PLATE:DUPLEX MD:LOWER:ASS'Y	U004_S022	441
M2054896	SHAFT:LATCH:GUIDE PLATE:DUPLEX:LOWER	U004_S022	442
M2054902	BRACKET:GUIDE PLATE:DUPLEX:EXIT	U004	444
M2054903	GUIDE PLATE:DUPLEX:EXIT	U004	445
M2054907	LED:WHITE	U004	446
M2054908	BRACKET:DUPLEX:REVERSE:SENSOR	U004	144
M2054909	GUIDE PLATE:DUPLEX MD:UPPER:PEEN	U004	443
M2054918	SEAL:DUPLEX MD:NO.1	U004	447
M2054919	SEAL:DUPLEX MD:NO.2	U004	448
M2054920	SEAL:DUPLEX MD:NO.3	U004	449
M2054921	SEAL:DUPLEX MD:NO.4	U004	450
M2054925	DECAL:LEVER:PICK-UP PAPER JAM:F4	U004	451
M2054926	DECAL:GUIDE PLATE:PICK-UP PAPER JAM:D3	U003_S001	31
M2054927	DECAL:MAIN:PICK-UP PAPER JAM:LEFT	U001_S002	54
M2055153	WRENCH:HEXAGON HEAD BOLT:13-17	U011	24
M2055171	DECAL:CAUTION:POWER SUPPLY CORD	U011	25
M2055172	DECAL:CAUTION:POWER SUPPLY PLUG	U011	26
M2055181	DECAL:POWER SOURCE:OFF:EN	U011	27

Number	Part Name	Group	ID
M2055195	(AA(69)):DECAL:POWER SOURCE:OFF:CN	U011	34
M2055202	DECAL:DC:MAIN SWITCH	U011	28
M2055203	DECAL:DC:MAIN SWITCH	U011	29
M2055337	PCB:SDB	U008	46
M2055350	AC CONTROL BOARD	U008	47
M2055361	PCB:I0B2	U008	45
M2055452	PCB:NRYF	U008	48
M2056151	CABLE:DFE_DTU_CABLE	U011	35
M2056191	HEAT SINK:HEATER:LOWER:ASS'Y	U004_S015	487
M2056434	SHEET:FLAT BELT-TRANSFER:PROTECT	Special Tools	19
M2056436	COMPRESSION SPRING:DRAWER:INTERMEDIATE TRANSFER:NO.2	U007	53
M2056543	JIG:SERVICE:TRANSFER/SEPARATION:A	Special Tools	20
M2056544	JIG:SERVICE:TRANSFER/SEPARATION:B	Special Tools	21
M2056927	DUCT:FUSING:BR:EXHAUST:2	U009	32
M2056936	TANK:LIQUID COOLING:SUB-ASS'Y	U009	31
M2056943	DUCT:FUSING:EXHAUST	U009	33
M2056966	OZONE FILTER:FUSING SUB-UNIT:UPPER LEFT	U008	51
M2056968	OZONE FILTER:FUSING SUB-UNIT	U009	25
M2057011	TUBE:LONG	U009	26
M2057012	JOINT:SOCKET:LIQUID COOLING	U009	27
M2057015	BAND:COIL SPRING:TUBE:LIQUID COOLING	U005_S002_S001	53
		U009	28
M2057146	COIL SPRING:GUIDE PLATE:OPEN AND CLOSE:AUXILIARY:STANDARD	U004	452
M2057304	TRANSPORT ROLLER:DRIVE:PAPER TRANSPORT MD	U004	453
M2057351	BRACKET:FAN:BASE:COOLING	U004	454
M2057403	GRIP:PICK-UP PAPER JAM:TRANSPORT SUB-UNIT:OPEN AND CLOSE	U004	455
		U004_S004	455

## Exclusive Parts

Number	Part Name	Group	ID
	E	U004_S007	455
		U004_S022	455
		U005_S002_S001	54
M2057404	LINK:GUIDE PLATE:OPEN AND CLOSE:UN LOCK	U004_S005	456
		U004_S007	456
		U004_S021	456
		U004_S022	456
		U005_S002_S001	55
M2057405	GRIP:GUIDE PLATE:REGISTRATION:LEFT LOWER	U004_S022	457
M2057484	COIL SPRING:GRIP:OPEN AND CLOSE:UPPER	U004	458
		U004_S004	458
		U004_S007	458
		U005_S002_S001	56
M2057486	COIL SPRING:GRIP:OPEN AND CLOSE:LOWER	U004_S022	459
M2057488	LATCH:GUIDE PLATE:LOCK:RELEASE	U004	460
		U004_S004	460
		U004_S005	460
		U004_S006	460
		U004_S007	460
		U004_S022	460
		U005_S002_S001	57
M2057489	LATCH:GUIDE PLATE:LOCK:RELEASE:SIDE	U004_S005	461
		U004_S006	461
		U004_S021	461
M2057492	LED:LENS:PAPER JAM	U004	462
		U004_S004	462
		U005_S002_S001	58
		U009	29
M2057495	LED HOLDER:PAPER JAM:TRANSPORT SUB-UNIT	U004	463
		U004_S004	463
		U005_S002_S001	59
		U009	30
M2057702	DECAL:LEVER:PICK-UP PAPER JAM:E1	U005_S002_S001	60
M2057712	GUIDE:PRESSURE ROLLER:LIQUID COOLING	U005_S002_S001	61

Number	Part Name	Group	ID
M2057731	ROLLER:PRESSURE:BELT:SPONGE	U005_S002_S001	62
	E		
M2057734	PLATE:LATCH:TRAY:LEFT	U004	464
M2057735	PLATE:LATCH:TRAY:RIGHT	U004	465
M2057750	CUSHION:RUBBER:EBCS-4	U005_S002_S001	63
M2057756	ROLLER:ENTRANCE:LIQUID COOLING:UPPER:ASS'Y	U005_S002_S001_S001	64
M2057759	LEVER:ROLLER:ENTRANCE:UPPER	U005_S002_S001	65
M2057760	STAY:ROLLER:ENTRANCE:UPPER	U005_S002_S001	66
M2057763	SHAFT:CAM:ROLLER:ENTRANCE:UPPER	U005_S002_S001	67
M2057764	ROLLER:PRESSURE:SPONGE:AL:PRESS FIT	U005_S002_S001	68
M2057768	TUBE:LIQUID COOLING:ENTRANCE	U005_S002_S001	69
M2057769	TUBE:LIQUID COOLING:EXIT	U005_S002_S001	70
M2057770	TUBE:LIQUID COOLING:CONNECTION	U005_S002_S001	71
M2057777	ADJUSTING PLATE:BELT:LIQUID COOLING:PEEN	U005_S002_S001	91
M2057778	GRIP:GUIDE PLATE:DUPLEX:COOLING:LOWER	U004_S007	466
M2057779	HOLDER:LATCH:PIN:FRONT RIGHT:SUB-ASS'Y	U005_S002_S001_S003	73
M2057789	SHAFT:IDLER:TENSION:LIQUID COOLING	U005_S002_S001	75
M2057791	LIQUID COOLING:ASS'Y	U005_S002_S001	85
<b>M2057793</b>	<b>LIQUID COOLING:ASS'Y</b>	<b>U005_S002</b>	<b>95</b>
M2057796	ROLLER:TENSION:BELT:MAIN:ASS'Y	U005_S002_S001	86
M2057798	TORSION SPRING:LATCH:RIGHT	U004	467
M2057802	DECAL:LEVER:ENTRANCE	U005_S002_S001	76
M2057806	GEAR:DRIVE:UPPER LOWER	U005_S002_S001	43
M2057817	ROLLER:SWIVEL:BELT:ASS'Y	U005_S002_S001	77
M2057820	FLAT CONVEYER BELT:COOLING:COARSE POLISH	U005_S002_S001	78
M2057830	POSITIONING SENSOR:BELT:LIQUID	U005_S002_S001	94

## Exclusive Parts

Number	Part Name	Group	ID
	ID COOLING:ASS'Y	_S002	
		U005_S002_S001_S004	94
M2637396	(AA):DECAL:KEY:MULTI-LANGUAG E:OPERATION SUB-UNIT	U011	33
M3791627	TRANSPORT ROLLER:DRIVEN	U004	468
		U004_S004	468
		U004_S005	468
		U004_S006	468
		U004_S007	468
		U004_S022	468
M4675041	SD-CARD:MFP-BROWSER:ASS'Y	Special Tools	23
VSSG9002	FLUOTRIBO MG GREASE : 100G	Special Tools	22



## Standard Parts



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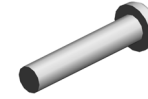
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03140080N  
PHILIPS PAN HEAD SCREW -  
M4X8



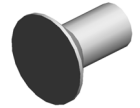
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03140200N  
PAN HEAD SCREW:M4X20



03150100N  
PAN HEAD SCREW:M5X10



03230060N  
SCREW M3X6



03520040N  
SCREW M2X4



03530040N  
SCREW - M3X4



03530050N  
SCREW-M3X5



03530060N  
BIND SCREW - M3X6



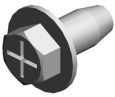
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03530100N  
SCREW-M3X10



03540060N  
SCREW-M4X6



03540080N  
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03540400N  
SCREW:M4X40



03540450N  
SCREW:M4X45



03603006N  
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SCREW:M3X8



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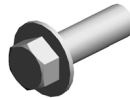
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03604008N  
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03604010N  
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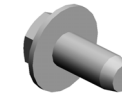
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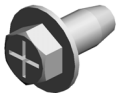
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04503010N  
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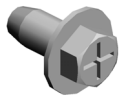


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04504010N  
TAPPING SCREW:M4X10

## Standard Parts



04504012N  
TAPPING SCREW:4X12



04513006N  
TAPPING SCREW - 3X6



04513010N  
TAPPING SCREW:3X10



04513030N  
TAPPING SCREW:3X30



04514006N  
TAPPING SCREW - 4X6



04514008N  
TAPPING SCREW:4X8



04514010N  
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04514030N  
TAPPING SCREW:M4X30



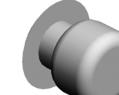
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BINDING SELF TAPPING SCREW:4X6



04534008N  
BINDING SELF TAPPING SCREW:4X8



04534010N  
BINDING SELF TAPPING SCREW:4X10



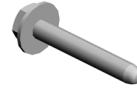
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TAPPING SCREW - M3X6



04543008Q  
TAPPING SCREW:3X8



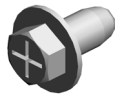
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04543030Q  
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04544008N  
TAPPING SCREW:ROUND POINT:4X8



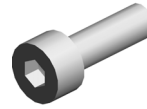
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TAPPING SCREW - M4X8



04583010N  
HEXAGON HEAD TAPPING SCREW:3X10



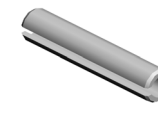
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HEXAGON BOLT - M4X12



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HEXAGON BOLT - M5X14



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SPRING PIN:3X16

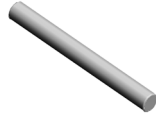


06330140G  
PARALLEL PIN - 3X14

## Standard Parts



06330160G  
PARALLEL PIN - 3X16MM



06330280G  
PIN - 3X28



07010040N  
WASHER:DIA4



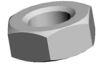
07030050N  
SPRING WASHER:DIA5



07080040N  
WASHER - DIA4



07080080N  
WASHER-DIA8



07120050N  
HEXAGONAL NUT:M5



07200020E  
RETAINING RING - M2



07200025E  
RETAINING RING - M2.5



07200030E  
RETAINING RING - M3



07200040E  
RETAINING RING - M4



07200050E  
RETAINING RING - M5



07200060E  
RETAINING RING - M6



07200080E  
RETAINING RING - M8



07250100E  
RETAINING RING C - M10



07250120E  
RETAINING RING C - M12



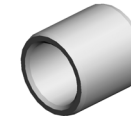
07250350E  
RETAINING RINGS-C:35



07270060E  
RETAINING RING - M6



07270080E  
RETAINING RING - M8



07330608  
PLAIN SHAFT BEARING:DIA6 X8



07330812  
BUSHING:DIA8X12



07403008  
BALL BEARING - 8X22X7



07403206  
BALL BEARING - 6X19X6



07403506  
BALL BEARING - 6X12X4 MM



07403706  
BALL BEARING - M6X10X3



07403804  
BALL BEARING:DIA4XDIA9X4



07403808  
BALL BEARING - 8X16X5MM



07403810  
BALL BEARING:DIA10XDIA19 X5

## Standard Parts



07403903  
BALL BEARING:DIA3XDIA8X4



07413506  
BALL BEARING - 6X12X4 MM



07413706  
BALL BEARING - 6X10X3



07413806  
BALL BEARING - 6X13X5MM



07413808  
BALL BEARING - 8X16X5MM



07413810  
BALL BEARING:10X19X7MM



07423012  
BALL BEARING:DIA12XDIA28X8



07433808  
RADIAL BALL BEARING:DIA8XDIA16X5



07433912  
RADIAL BALL BEARING:DIA12XDIA24X6



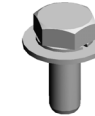
08010236  
HEXAGONAL BOLT:DOUBLE SCREW:M4X8



08010237  
HEXAGONAL BOLT:DOUBLE SCREW:M4X12



08010238  
HEXAGON HEAD BOLT:DOUBLE SCREW:M4X14



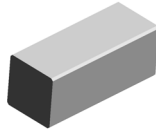
08046123  
HEXAGONAL BOLT:W/WASHER:M3X8



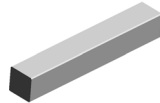
08050100  
RETAINING RING - M2.5



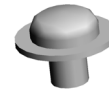
08050104  
RETAINING RINGS-E:SILENCER:DIA4



09300400A  
PARALLEL KEY



09300404A  
PARALLEL KEY:4X4X25



09513004N  
SCREW:POLISHED ROUND:M3X4



09515008N  
SCREW:POLISHED ROUND:M5X8



09515014N  
SCREW:POLISHED ROUND:M5X14



09543005N  
SCREW:POLISHED ROUND/SPRING:M3X5



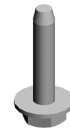
09543006N  
SCREW - M3X6



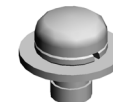
09543008N  
SCREW - M3X8



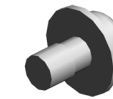
09543010N  
SCREW:POLISHED ROUND/SPRING:M3X10



09543014N  
SCREW:POLISHED ROUND/SPRING:M3X14



09544006N  
SCREW:POLISHED ROUND/SPRING:M4X6



09544008N  
SCREW - M4X8



09544010N  
SCREW:POLISHED ROUND/SPRING:M4X10

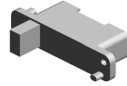
## Standard Parts



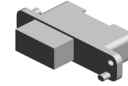
09545010N  
SCREW:POLISHED ROUND/  
SPRING:M5X10



09574008N  
SCREW:SMALL ROUND/SPRI  
NG:M4X8



11034749  
CONNECTOR:39P-RWZV-K4  
GG-P2(LF)(SN)



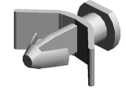
11035448  
CONNECTOR:23P-RWZV-K4  
GG-P6(LF)(SN)



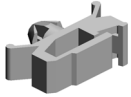
11035450  
CONNECTOR:14P5RA-DAC-H  
T(LF)(SN)



11050367  
SPACER



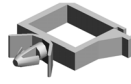
11050409  
CARD SPACER- 6.4MM



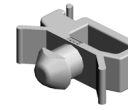
11050487  
HARNESS CLAMP



11050488  
HARNESS CLAMP



11050489  
HARNESS CLAMP - LWS 131  
6



11050511  
HARNESS CLAMP - LWS-030  
6ZC



11050516  
CLAMP



11050517  
HARNESS CLAMP - LWS-211  
1Z



11050518  
EDGE SADDLE - LES-1010



11050528  
NYLON CLAMP - EMT-2N



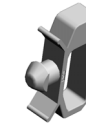
11050529  
NYLON CLAMP-EMT-3N



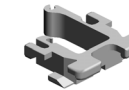
11050530  
NYLON CLAMP-EMT-4N



11050532  
EDGE SADDLE - LES-25L



11050534  
CLAMP



11050551  
CLAMP:LES-0505



11050600  
CLAMP:LWSM-0306-2M



11050601  
CLAMP:LWSM-0511-2M



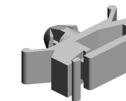
11050603  
CLAMP:FFC-20



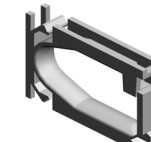
11050621  
CLAMP - SB-2712



11050692  
CLAMP:LES-0503



11050713  
CLAMP:LWSM-0306H GRAY



11050721  
CLAMP:LES-1808



11050723  
CLAMPS:WES-0507

# Standard Parts



11050724  
CLAMPS:WES-1210



11050725  
CLAMPS:WES-1117



11050726  
CLAMPS:WES-2217



11050744  
CLAMP:F-LWS-0711



11050751  
CLAMP:LWSM-0606-3.2M



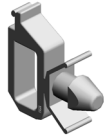
11050758  
CLAMP:LWSM-0306A



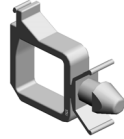
11050759  
CLAMP:LWSM-0605A



11050760  
CLAMP:LWSM-0511A



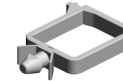
11050761  
CLAMP:LWS-0511A



11050763  
CLAMP:LWS-1211A



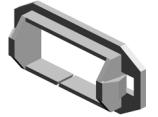
11050764  
CLAMP:LWS-1316A



11050765  
CLAMP:LWS-2218A



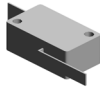
11050788  
NEW SUPER LOCK:NSL-13



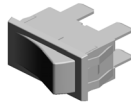
11060911  
BUSHING:SB-1909



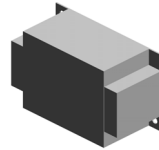
11071373  
FUSE:BJS3012F2



12042612  
MICRO SWITCH:D3V-16506-3  
C25



12042614  
SWITCH AC250V/16A



16072679  
FILTER:SUPF-EX30-ER-6

## PM Part List

Number	Part Name	Num	Group	ID
AE040088	ROLLER:POLISH:FLAT BELT-FUSING	1	U006_S002	126
AE045063	WEB:SUB-ASS'Y	1	U006_S003	128
AW100177	THERMISTOR:FUSING UNIT: APPROVAL	6	U006_S001	135
			U006_S004	135
			U006_S005	135
M2053993	PAD:SEPARATION SUB-UNIT :AUXILIARY:ASS'Y	3	U006_S001	307
			U006_S004	307
			U006_S005	307
M2054051	FLAT BELT-FUSING:DIA146.8 :SEAL	3	U006_S001	200
			U006_S004	200
			U006_S005	200
M2054058	HOT ROLLER	3	U006_S001	204
			U006_S004	204
			U006_S005	204
M2054087	PRESSURE ROLLER	3	U006_S001	207
			U006_S004	207
			U006_S005	207

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
202405-01	2405Modification	-	M2057792	LIQUID COOLING:ASS'Y	M2057793	LIQUID COOLING:ASS'Y	U005_S002	95	1	O/O			
202309-01	2309Modification	-	M2053857	VACUUM	M0EDK155	VACUUM	U003_S001	38	1	O/O			
202208-01	2208Modification	-	M2052468	BRACKET:BELT UNIT:FRONT	M0EDG468	BRACKET:BELT UNIT:FRONT	U004	505	1	O/O			
202206-01	2206Modification	-	D7772633	STAY:SLIDE RAIL:PEEN	D7773000	STAY:SLIDE RAIL:PEEN	U004_S020	504	1	O/O			
			D7772633	STAY:SLIDE RAIL:PEEN	D7773000	STAY:SLIDE RAIL:PEEN	U004_S020	504	1	O/O			
202204-01	2204Modification	-	M2055501	(NA):POWER SUPPLY CORD:MAIN:12AWG			U008_S001	49	1				
202201-01	2201Modification	-	M2055502	(EU/AA):POWER SUPPLY CORD:MAIN:12AWG			U008_S002	50	1				
			M2055502	(EU/AA):POWER SUPPLY CORD:MAIN:12AWG			U008_S003	50	1				
202201-02	2201Modification	-			M2057830	POSITIONING SENSOR:BELT:LIQUID COOLING:ASS'Y	U005_S002_S001_S002	94	1				
							U005_S002_S001_S004	94	1				
202112-01	2112 Modification	-			M2054264	PIN:FRAME:FUSING UNIT	U006_S001	333	2				
							U006_S004	333	2				
							U006_S005	333	2				
202111-01	2111 Modification	-	M2057785	DECAL:LEVER:SIZE:CHANGE	M0B17085	DECAL:LEVER:SIZE:CHANGE	U005_S002_S001	93	1	X/O			
202110-01	2110 Modification	-			M0B15132	(NA):SERVICE P	U008_S001	59	1				



## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				ARTS:POWER SUPPLY CORD:LEFT:ASS'Y							
202110-02	2110 Modification	-			M0B15133	(EU/AA):SERVICE PARTS:POWER SUPPLY CORD:LEFT:ASS'Y	U008_S002	60	1				
					M0B15133	(EU/AA):SERVICE PARTS:POWER SUPPLY CORD:LEFT:ASS'Y	U008_S003	60	1				
202109-01	2109 Modification	-	D0AK5100	SD-CARD:NICE:APPLICATION:ASS'Y	D0CQ5100	SD-CARD:NICE:APPLICATION:ASS'Y	U008	58	2	O/O			
202108-01	2108 Modification	-	D7772977	COVER:SIDE FENCE:LOCK:FRONT	D7773077	COVER:SIDE FENCE:LOCK:FRONT	U004_S020	503	1	O/O			
202108-02	2108 Modification	-			M0B13988	COVER:PAPER EXIT SUB-UNIT:UPPER:ASS'Y	U006_S001_S007	332	1				
					M0B13988	COVER:PAPER EXIT SUB-UNIT:UPPER:ASS'Y	U006_S005_S007	332	1				
					M0B13988	COVER:PAPER EXIT SUB-UNIT:UPPER:ASS'Y	U006_S004_S007	332	1				
202106-01	2106 Modification	-	D7772758	PAWL:TRAY BOTTOM PLATE:AUXILIARY	D3EW2758	PAWL:TRAY BOTTOM PLATE:AUXILIARY	U004_S020_S004	500	4	O/O			
202106-02	2106 Modification	-	GA043026	TIMING BELT:60	GA043046	SYNCHRONOUS	U004	502	4	O/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		S2M234		BELT:60S2M234							
202106-03	2106 Modification	-			D7771158	BRACKET:TRANSPORT:DRIVE:PLATE	U004_S010	501	1				
202105-01	2105 Modification	-	M0774226	CASE:THERMOPILE	M0B14047	CASE:THERMOPILE:ASS'Y	U006_S012	331	1	X/O			
			M0774227	HOLDER:THERMOPILE:HEAT ROLLER:WELDING									
202105-02	2105 Modification	-	M2051774	SUPPORTING PLATE:RIGHT FRONT:DOOR:PEEN	M2051637	SUPPORTING PLATE:RIGHT FRONT:DOOR	U001_S001	32	1	O/O			
202105-03	2105 Modification	-			11035053	CONNECTOR:36W6R-RFC-EGD-1G(LF)(SN)	B4(4/11)		1				
202103-01	2102 Modification	-			M2057792	LIQUID COOLING:ASS'Y	U005	92	1				
202011-01	2011 Modification	-			D0A57797	SD-CARD:SP:BATCH:TOOL:ASS'Ys	Special Tools	27	1				
202011-02	2011 Modification	-	D1793420	JIG:SHEET:DOCTOR BLADE	M0B13320	JIG:SHEET:DOCTOR BLADE	Special Tools	28	1	O/O			
202011-10	2011 Modification	-			11029803	CONNECTOR:6-292235-0	D5(4/8), G5(4/8)		2				
202011-11	2011 Modification	-			11029805	CONNECTOR:6-292233-0	D4(4/8), G4(4/8)		2				
202011-12	2011 Modification	-			11035047	CONNECTOR:RF CP-36W6-E	B5(4/8)		1				
202009-01	2009 Modification	-	AA036007	OIL TANK CAP	M0B16710	CAP:TANK:LIQUID COOLING:ASS'Y	U009	34	1	X/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
202008-02	2008 Modification	-	AZ240306	POWER SUPPLY UNIT:FW:200V	AZ240365	POWER SUPPLY UNIT:FW:200V	U008	57	1	X/O			
			AZ240306	POWER SUPPLY UNIT:FW:200V	AZ240365	POWER SUPPLY UNIT:FW:200V	U008	57		X/O			
202007-01	2007 Modification	-	M2055600	CABLE:MAIN:OPTICAL WRITING UNIT:USB	M0B15865	CABLE:MAIN:OPTICAL WRITING UNIT:USB	D4(2/8)		1	O/O			
202007-02	2007 Modification	-			M2054183	BRACKET:INSTALL:FUSING ENTRANCE GUIDE PLATE:FRONT	U006_S001	329	1				
							U006_S004	329		1			
							U006_S005	329		1			
202007-03	2007 Modification	-			M2054197	BRACKET:INSTALL:FUSING ENTRANCE GUIDE PLATE:REAR	U006_S001	330	1				
							U006_S004	330		1			
							U006_S005	330		1			
202005-02	2005 Modification	-	M2052495	PAPER TRAY:ASSY	M2052496	PAPER TRAY:ASSY	U004_S020	499	1	X/O			
202005-03	2005 Modification	A	03603006N	SCREW - M3X6	03603008N	SCREW:M3X8	U003_S001	34	1	X/O			
			03603006N	SCREW - M3X6	03603008N	SCREW:M3X8	U003_S001	34		X/O			
202005-04	2005 Modification	A	M2053852	TRANSPORT BELT UNIT:NO.2:ASSY	M2053897	TRANSPORT BELT UNIT:NO.2:ASSY	U003_S001	37	1	X/O			
202005-05	2005 Modification	A	M2053874	DRIVE ROLLER:SEPARATION/TRANSPORT	M0B13702	DRIVE ROLLER:SEPARATION/TRANSPORT:PRESS FIT	U003_S001	36	1	X/O			
202005-06	2005 Modification	A			M0B13701	BRACKET:PLATE:DRIVE ROLLER	U003_S001	35	1				
202002-01	2002 Modification	-	AW020198	PHOTOINTERRUPTOR:LG2A14NL	GW020024	PHOTOINTERRUPTOR:LG2A24BL	U004_S020	498	1	O/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		1		1:GF							
			AW020198	PHOTOINTERRU PTOR:LG2A14NL 1	GW020024	PHOTOINTERRU PTOR:LG2A24BL 1:GF	U004_S020	498	1	O/O			
			AW020198	PHOTOINTERRU PTOR:LG2A14NL 1	GW020024	PHOTOINTERRU PTOR:LG2A24BL 1:GF	U004_S020	498	1	O/O			
			AW020198	PHOTOINTERRU PTOR:LG2A14NL 1	GW020024	PHOTOINTERRU PTOR:LG2A24BL 1:GF	U004_S020	498	1	O/O			
			AW020198	PHOTOINTERRU PTOR:LG2A14NL 1	GW020024	PHOTOINTERRU PTOR:LG2A24BL 1:GF	U004_S020	498	1	O/O			
			AW020198	PHOTOINTERRU PTOR:LG2A14NL 1	GW020024	PHOTOINTERRU PTOR:LG2A24BL 1:GF	U004_S020	498	1	O/O			
			AW020198	PHOTOINTERRU PTOR:LG2A14NL 1	GW020024	PHOTOINTERRU PTOR:LG2A24BL 1:GF	U004_S020	498	1	O/O			
			AW020198	PHOTOINTERRU PTOR:LG2A14NL 1	GW020024	PHOTOINTERRU PTOR:LG2A24BL 1:GF	U004_S020	498	1	O/O			
202001-01	2001 Modification	B	D7772795	PULLEY:ROLLIN G:LONG:ASS'Y	D3EW2795	PULLEY:ROLLIN G:LONG:ASS'Y	U004_S020	496	1	X/O			
			D7772795	PULLEY:ROLLIN G:LONG:ASS'Y	D3EW2795	PULLEY:ROLLIN G:LONG:ASS'Y	U004_S020	496	1	X/O			
202001-02	2001 Modification	B	D7772796	PULLEY:ROLLIN G:SHORT:ASS'Y	D3EW2796	PULLEY:ROLLIN G:SHORT:ASS'Y	U004_S020	497	1	X/O			
			D7772796	PULLEY:ROLLIN G:SHORT:ASS'Y	D3EW2796	PULLEY:ROLLIN G:SHORT:ASS'Y	U004_S020	497	1	X/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
202001-03	2001 Modification	-	AZ240305	POWER SUPPLY UNIT:ECO:200V	AZ240375	POWER SUPPLY UNIT:AN-P1:EC O:200V	U008	56	1	X/O			
			AZ240305	POWER SUPPLY UNIT:ECO:200V	AZ240375	POWER SUPPLY UNIT:AN-P1:EC O:200V	U008	56		X/O			
201912-01	1912 Modification	-	M2055100	(C9100):SD-CAR D:NICE:ANDROM EDA:ASS'Y	D0AK5100	SD-CARD:NICE:A PPLICATION:ASS 'Y	U008	55	1	X/O			
201911-03	1911 Modification	-	D1945398	HARNESS:DEBU G:MONITOR:SER VICE:CONNECTI NG	M0B15888	HARNESS:DEBU G:MONITOR:SER VICE	Special Too ls	26	1	O/O			
201907-02	1907 Modification	-			M2056927	DUCT:FUSING:B R:EXHAUST:2	U009	32	1				
201907-03	1907 Modification	-			M2056943	DUCT:FUSING:E XHAUST	U009	33	1				
201905-01	1905 Modification	-			M2057777	ADJUSTING PLA TE:BELT:LIQUID COOLING:PEEN	U005_S002 _S001	91	1				
201904-01	1904 Modification	-	D3AK1006	MAIN:ASS'Y	D3AK0206	MAIN:ASS'Y	U011	39	1	O/O			
201904-02	1904 Modification	-	M2054020	(NA):FUSING UNI T:ASS'Y	M2054023	(NA):FUSING UNI T:ASS'Y	U006_S001	328	1	O/O			
201903-01	1903 Modification	-			M2054241	FRAME:SIDE PL ATE:UPPER FRO NT:PEEN	U006_S001	327	1				
							U006_S004	327					
							U006_S005	327					
201902-01	1902 Modification	-			AA132169	SPACER - 5.7X16 X1.5	U005_S002 _S001	90	1				
201902-02	1902 Modification	-	D0746716	HOLDER:HINGE: OPERATION SUB	D0BX1594	HOLDER:HINGE: OPERATION SUB	U002	77	1	O/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		-UNIT:LOWER		-UNIT:LOWER							
201901-01	1901 Modification	-			M2054068	BRACKET:POSIT IONING:BELT TE NSION:FRONT:P EEN	U006_S001	325	1	X/O		Old part number M2054069,Int X/O	
							U006_S004	325	1				
							U006_S005	325	1				
201901-02	1901 Modification	-			M2054070	BRACKET:POSIT IONING:BELT TE NSION:REAR:PE EN	U006_S001	326	1	X/O		Old part number M2054071,Int X/O	
							U006_S004	326	1				
							U006_S005	326	1				
201812-01	1812 Modification	-	M2051627	BRACKET:SAFET Y SWITCH:DOOR	M2051664	BRACKET:SAFET Y SWITCH:DOOR	U001_S001	60	1	O/O			
							U001_S002	60	1				
201811-01	1811 Modification	-	D0747261	LIQUID COOLING :PT:ASS'Y	D0748515	LIQUID COOLING :PT:ASS'Y	U011	38	1	O/O			
201811-02	1811 Modification	-			G1785397	PCB:SIFB:CROS S	Special Too ls	25	1				
201811-03	1811 Modification	-			D1945398	HARNESS:DEBU G:MONITOR:SER VICE:CONNECTI NG							
201810-01	1810 Modification	-	D2605100	SD-CARD:NICE:A PPLICATION:ASS 'Y	D0AK5100	SD-CARD:NICE:A PPLICATION:ASS 'Y	U008	55	1	X/O			
201809-01	1809 Modification	-	D7772500	PAPER FEED UN IT:ASS'Y	D7772509	PAPER FEED UN IT:ASS'Y	U004_S019	493	1	X/O			
201809-02	1809 Modification	-	D7771188	GEAR:RISE:DRIV EN			U004_S014	195	1	X/O		New part number D7773009,Int X/O	
201809-03	1809 Modification	-			D7773009	GEAR:RISE:DRIV EN:ASS'Y	U004_S014	495	1	X/O		Old part number D7771188,Int X/O	
201809-04	1809 Modification	-	M2057774	GUIDE:EXIT:UPP ER:ASS'Y	M0B17774	GUIDE:EXIT:UPP ER:ASS'Y	U005_S002 _S001	89	1	O/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201809-05	1809 Modification	-	M2051625	BRACKET:COUPLING:DOOR	M0B11626	BRACKET:COUPLING:DOOR	U001_S001	57	2	X/O			
201809-06	1809 Modification	-	M2051635	BRACKET:COUPLING:DOOR:LEFT LENGTHWISE	M0B11634	BRACKET:COUPLING:DOOR:LEFT LENGTHWISE	U001_S002	59	1	X/O			
201809-07	1809 Modification	-	M2054110	HOLDER:RADIAL BALL BEARING:POLISH:ROLLER	M0B14218	HOLDER:RADIAL BALL BEARING:POLISH:ROLLER	U006_S002	323	2	O/O			
201809-08	1809 Modification	-			M0B14189	STOPPER:PRESSURE ROLLER:FRONT	U006_S001	322	1				
							U006_S004	322	1				
							U006_S005	322	1				
201809-09	1809 Modification	-			M2054598	STOPPER:PRESSURE ROLLER:REAR	U006_S001	324	1				
							U006_S004	324	1				
							U006_S005	324	1				
201809-10	1809 Modification	-			D7772546	CHAMBER:FLAT BELT-PICKUP:CONCAVE:2MM	U004_S019	494	1				
201809-11	1809 Modification	-	M2051789	HINGE:DOOR:RIGHT FRONT	M0B11624	HINGE:DOOR:RIGHT FRONT	U001_S001	56	1	X/O			
201809-12	1809 Modification	-	M2051790	HINGE:DOOR:LEFT FRONT	M0B11631	HINGE:DOOR:LEFT FRONT	U001_S002	58	1	X/O			
201807-01	1807 Modification	-	D3AK1000	MEDIA IDENTIFICATION UNIT	D3AK1006	MAIN:ASS'Y	U011	37	1	O/O			
201807-02	1807 Modification	-	M2053977	ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y	M2053983	ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y	U006_S002	321	1	O/O			
201807-03	1807 Modification	-	M2054498	GUIDE PLATE:PAUPER FEED SUB-UNIT:EXIT:LOWER	M0B14682	GUIDE PLATE:PAUPER FEED SUB-UNIT:EXIT:LOWER:PEEN	U004	492	1	X/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201807-04	1807 Modification	-	G1787894	GEAR:Z38:JOINT:ASS'Y	M0B14240	GEAR:Z38:JOINT:ASS'Y	U006_S001	320	1	O/O			
			G1787894	GEAR:Z38:JOINT:ASS'Y	M0B14240	GEAR:Z38:JOINT:ASS'Y	U006_S004	320	1	O/O			
			G1787894	GEAR:Z38:JOINT:ASS'Y	M0B14240	GEAR:Z38:JOINT:ASS'Y	U006_S005	320	1	O/O			
201807-05	1807 Modification	-	M2054763	BRACKET:GUARD:HEATER	M0B12410	BRACKET:GUARD:HEATER	U004	491	1	X/X			
201807-06	1807 Modification	-			M2053880	BRACKET:DC STOPPER MOTOR:SEPARATION/TRANSPORT	U003_S001	33	1				
201807-09	1807 Modification	A	M2055686	HARNESS:REGISTRATION:DRB:SENSOR	M2055694	HARNESS:REGISTRATION:DRB:SENSOR	C7(5/11),D7(5/11)		2	X/O			
201807-10	1807 Modification	A	M2055686	HARNESS:REGISTRATION:DRB:SENSOR	M2055664	CABLE:SECOND:TRANSFER:SENSOR:SHIELD WIRE	G7(5/11)		1	X/O			
201807-11	1807 Modification	-	M2055861	HARNESS:SDB:TRAY:CONNECTING			D12(7/11)		0				
201805-01	1805 Modification	-	M2054297	WEB:CLEANING UNIT:ASS'Y	M0B14297	WEB:CLEANING UNIT:ASS'Y	U006_S003	315	1	O/O			
201805-02	1805 Modification	-			M2054086	STOPPER:STRIPPER PLATE:REAR	U006_S001	316	1				
							U006_S004	316	1				
							U006_S005	316	1				
201805-03	1805 Modification	-	M2051970	PCB:IOKEY:ASS'Y	M2051973	PCB:IOKEY:ASS'Y	U002_S001	76	1	O/O			
			M2051970	PCB:IOKEY:ASS'Y	M2051973	PCB:IOKEY:ASS'Y	U002_S002	76	1	O/O			



## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		Y		Y							
			M2051970	PCB:IOKEY:ASS'Y	M2051973	PCB:IOKEY:ASS'Y	U002_S003	76	1	O/O			
201805-04	1805 Modification	-	M2051901	(-NA):OPERATION PANEL:ASS'Y	M2051921	(-NA):OPERATION PANEL:ASS'Y	U002_S001	75	1	O/O			
201805-05	1805 Modification	-	AW100138	THERMOPILE	AW100183	THERMOPILE	U006	312	3	O/O			
201805-06	1805 Modification	-			M2054077	BRACKET:BELT TENSION:FRONT	U006_S001_S001	318	1				
							U006_S004_S001	318	1				
							U006_S005_S001	318	1				
201805-07	1805 Modification	-			M2054084	BRACKET:BELT TENSION:REAR	U006_S001_S002	319	1				
							U006_S004_S002	319	1				
							U006_S005_S002	319	1				
201805-08	1805 Modification	-			M2054377	PULL OUT:FUSING UNIT:SIDE PLATE:FRONT:PEEN	U006	317	1				
201805-09	1805 Modification	-			M0B14110	DECAL:H-TEMP WARNING:GRIP:WEB	U006_S003	313	1				
201805-10	1805 Modification	-			M0B14120	DECAL:PULL OUT:FIBER:H-TEMP WARNING	U006_S006	314	1				
201805-11	1805 Modification	-	D7771458	BRACKET:DAMPER			U004_S017	206	1	X/O		New part number D7771440,Int x/o	

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201805-12	1805 Modification	-	D7771462	BRACKET:DAMP ER:SUPPORT:LA RGE			U004_S017	208	1	X/O		New part number D7771440,Int x/o	
201805-13	1805 Modification	-	D7771465	BRACKET:DAMP ER:SUPPORT			U004_S017	210	1	X/O		New part number D7771440,Int x/o	
201805-14	1805 Modification	-			D7771440	DAMPER:TRAY:L EFT:ASS'Y	U004_S017	489	1	X/O		Old part number D7771458/D7771 462/D7771465,Int x/o	
201805-15	1805 Modification	-	D7771459	BRACKET:DAMP ER			U004_S018	207	1	X/O		New part number D7771445,Int x/o	
201805-16	1805 Modification	-	D7771462	BRACKET:DAMP ER:SUPPORT:LA RGE			U004_S018	208	1	X/O		New part number D7771445,Int x/o	
201805-17	1805 Modification	-	D7771465	BRACKET:DAMP ER:SUPPORT			U004_S018	210	1	X/O		New part number D7771445,Int x/o	
201805-18	1805 Modification	-			D7771445	DAMPER:TRAY:R IGHT:ASS'Y	U004_S018	490	1	X/O		Old part number D7771459/D7771 462/D7771465,Int x/o	
201803-01	1803 Modification	-	M2051671	PLATE:LOGO:RI COH			U011	21	1				
201803-02	1803 Modification	-			D7772636	ADJUSTING PLA TE:DRUM STAY: UPPER	U004_S020	488	1				
201803-03	1803 Modification	-			M2054094	SUPPORTING PL ATE:ARM:PRESS	U006_S001	311	2				
							U006_S004	311	2				

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				URE SUB-UNIT	U006_S005	311	2				
201803-04	1803 Modification	-	M2055842	HARNESS:FUSING SUB-UNIT:PULL OUT	M2055838	HARNESS:FUSING SUB-UNIT:PULL OUT:2	C13(6/11)		1	O/O			
201803-05	1803 Modification	-	M2057598	DECAL:PAPER TRAY:DESIGN SKETCH:1			U011	31	1				
201803-06	1803 Modification	-	M0771861	TUBE TYPE LAMP:TAC:ASS'Y			U011	20	1				
201802-01	1802 Modification	-	AG070515	MAGNET CATCH:13N	AG070513	MAGNET CATCH	U004_S020_S004	100	2	O/O			
201802-02	1802 Modification	-	M2054258	FRAME:SIDE PLATE:UPPER REAR:PEEN	M0B14250	FRAME:SIDE PLATE:UPPER REAR:PEEN	U006_S001	308	1	X/O			
			M2054258	FRAME:SIDE PLATE:UPPER REAR:PEEN	M0B14250	FRAME:SIDE PLATE:UPPER REAR:PEEN	U006_S004	308	1	X/O			
			M2054258	FRAME:SIDE PLATE:UPPER REAR:PEEN	M0B14250	FRAME:SIDE PLATE:UPPER REAR:PEEN	U006_S005	308	1	X/O			
201802-03	1802 Modification	-	M2054021	(EU/AA):FUSING UNIT:ASS'Y	M2054009	(EU/AA):FUSING UNIT:ASS'Y	U006_S004	310	1	O/O			
			M2054021	(EU/AA):FUSING UNIT:ASS'Y	M2054009	(EU/AA):FUSING UNIT:ASS'Y	U006_S005	310	1	O/O			
201801-01	1801 Modification	-	M2054060	PAD:SEPARATION SUB-UNIT:AUXILIARY:ASS'Y	M2053993	PAD:SEPARATION SUB-UNIT:AUXILIARY:ASS'Y	U006_S001	307	1	O/O			
			M2054060	PAD:SEPARATION SUB-UNIT:AUXILIARY:ASS'Y	M2053993	PAD:SEPARATION SUB-UNIT:AUXILIARY:ASS'Y	U006_S004	307	1	O/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-	M2054060	PAD:SEPARATION SUB-UNIT:AUXILIARY:ASS'Y	M2053993	PAD:SEPARATION SUB-UNIT:AUXILIARY:ASS'Y	U006_S005	307	1	O/O			
201712-07	1712 Modification	-			M2055728	HARNESS:OPERATION SUB-UNIT	C4(2/11),J13(6/11)		2				
201712-08	1712 Modification	-			M2055660	HARNESS:TRANSFER:SEPARATION:DRAWER:SENSOR	G3(2/11)		1				
201712-09	1712 Modification	-			M2055564	HARNESS:BELT CLEANING:DRAWER:CONNECTING	G4(2/11)		1				
201711-01	1711 Modification	-			M2054085	STOPPER:STRIPPER PLATE:FRONT	U006_S001	306	1				
							U006_S004	306	1				
							U006_S005	306	1				
201710-01	1710 Modification	-	M2054247	GUIDE:FUSING EXIT:UPPER			U006_S001_S007_S001	237	11				
							U006_S004_S007_S001	237	11				
							U006_S005_S007_S001	237	11				
201710-02	1710 Modification	-	M2052702	ROLLER:DRIVE:BELT:LIQUID COOLING:ASS'Y	M0B17710	ROLLER:DRIVE:BELT:PRESS FIT	U005_S002_S001	88	1	O/O			
			M2052702	ROLLER:DRIVE:BELT:LIQUID CO	M0B17710	ROLLER:DRIVE:BELT:PRESS FIT	U005_S002_S001	88	1	O/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		OLING:ASS'Y									
201710-03	1710 Modification	-			M2053999	STRIPPER PAWL S:SERVICE PAR TS	U006_S001	305	1				
							_S005_S001						
							2						
							3						
							4						
							5						
							6						
							7						
							_S005_S001						
							1						
2													

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-					3						
							U006_S004 _S005_S00	305	1				
							4						
							U006_S004 _S005_S00	305	1				
							5						
							U006_S004 _S005_S00	305	1				
							6						
							U006_S004 _S005_S00	305	1				
							7						
							U006_S005 _S005_S00	305	1				
							1						
							U006_S005 _S005_S00	305	1				
							2						
							U006_S005 _S005_S00	305	1				
							3						
							U006_S005 _S005_S00	305	1				
							4						
							U006_S005 _S005_S00	305	1				
							5						
							U006_S005 _S005_S00	305	1				

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-					6						
							U006_S005 _S005_S00 7	305	1				
201709-01	1709 Modification	-	M2052821	DC MOTOR:LIQU ID COOLING:ASS 'Y	AX060476	DC BRUSHLESS MOTOR:33W	U005_S002 _S001	87	1	O/O			
201708-01	1708 Modification	-	M2054245	GUIDE PLATE:FU SING EXIT:UPPE R:ASS'Y	M2053960	GUIDE PLATE:FU SING EXIT:UPPE R:ASS'Y	U006_S001 _S007_S00 1	304	1	O/O			
			M2054245	GUIDE PLATE:FU SING EXIT:UPPE R:ASS'Y	M2053960	GUIDE PLATE:FU SING EXIT:UPPE R:ASS'Y	U006_S004 _S007_S00 1	304	1	O/O			
			M2054245	GUIDE PLATE:FU SING EXIT:UPPE R:ASS'Y	M2053960	GUIDE PLATE:FU SING EXIT:UPPE R:ASS'Y	U006_S005 _S007_S00 1	304	1	O/O			
201708-02	1708 Modification	-	04514008N	TAPPING SCRE W:4X8	04544008N	TAPPING SCRE W:ROUND POINT .4X8	U001	8	1	X/O			
			04514008N	TAPPING SCRE W:4X8	04544008N	TAPPING SCRE W:ROUND POINT .4X8	U001	8	1	X/O			
			04514008N	TAPPING SCRE W:4X8	04544008N	TAPPING SCRE W:ROUND POINT .4X8	U001	8	1	X/O			
			04514008N	TAPPING SCRE W:4X8	04544008N	TAPPING SCRE W:ROUND POINT .4X8	U001	8	1	X/O			
			04514008N	TAPPING SCRE W:4X8	04544008N	TAPPING SCRE W:ROUND POINT	U001	8	1	X/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				:4X8							
201708-03	1708 Modification	-	AW020198	PHOTOINTERRU PTOR:LG2A14NL 1	GW020022	PHOTOINTERRU PTOR:LG2A24BL 1	U006_S001 _S003	303	1	O/O			
			AW020198	PHOTOINTERRU PTOR:LG2A14NL 1	GW020022	PHOTOINTERRU PTOR:LG2A24BL 1	U006_S004 _S003	303	1	O/O			
			AW020198	PHOTOINTERRU PTOR:LG2A14NL 1	GW020022	PHOTOINTERRU PTOR:LG2A24BL 1	U006_S005 _S003	303	1	O/O			
			AW020198	PHOTOINTERRU PTOR:LG2A14NL 1	GW020022	PHOTOINTERRU PTOR:LG2A24BL 1	U006	303	1	O/O			
201708-04	1708 Modification	-			M2056936	TANK:LIQUID CO OLING:SUB-ASS' Y	U009	31	1				
201707-01	1707 Modification	-	B2346191	HEATER UNIT - L OWER	M2056191	HEAT SINK:HEAT ER:LOWER:ASS' Y	U004_S015	487	1	O/O			
201706-01	1706 Modification	-	M2053968	SCREW:COUPLI NG:GEAR	M2053969	SCREW:COUPLI NG:GEAR	U006_S001	302	1	X/O			
							U006_S004	302	1				
							U006_S005	302	1				
201706-02	1706 Modification	-	M2052705	ROLLER:TENSIO N:BELT:ASS'Y	M2057796	ROLLER:TENSIO N:BELT:MAIN:AS S'Y	U005_S002 _S001	86	1	O/O			
			M2052705	ROLLER:TENSIO N:BELT:ASS'Y	M2057796	ROLLER:TENSIO N:BELT:MAIN:AS S'Y	U005_S002 _S001	86	1	O/O			
201706-03	1706 Modification	-	M2057850	LIQUID COOLING :ASS'Y	M2057791	LIQUID COOLING :ASS'Y	U005_S002 _S001	85	1	O/O			



## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201706-04	1706 Modification	-			D7772634	HOOK:WIRE:FRO NT	U004_S020	486	2				
201705-01	1705 Modification	-			D2605100	SD-CARD:NICE:A PPLICATION:ASS 'Y	U008	54	1				
201705-02	1705 Modification	-			M2054072	SIDE PLATE:ROL LER:FRONT:ASS' Y	U006_S001	300	1				
							U006_S004 _S001	300	1				
							U006_S005 _S001	300	1				
201705-03	1705 Modification	-			M2054079	SIDE PLATE:ROL LER:REAR:ASS'Y	U006_S001	301	1				
							U006_S004 _S002	301	1				
							U006_S005 _S002	301	1				
201703-01	1703 Modification	-			M2052739	HOLDER:TENSIO N:LIQUID COOLI NG:PEEN	U005_S002 _S001	84	2				
201703-02	1703 Modification	-	M2054248	COVER:PAPER E XIT SUB-UNIT:UP PER:ASS'Y	M2053987	COVER:PAPER E XIT SUB-UNIT:UP PER:ASS'Y	U006_S001 _S007	238	1	O/O			
			M2054248	COVER:PAPER E XIT SUB-UNIT:UP PER:ASS'Y	M2053987	COVER:PAPER E XIT SUB-UNIT:UP PER:ASS'Y	U006_S004 _S007	238	1	O/O			
			M2054248	COVER:PAPER E XIT SUB-UNIT:UP PER:ASS'Y	M2053987	COVER:PAPER E XIT SUB-UNIT:UP PER:ASS'Y	U006_S005 _S007	238	1	O/O			
201703-03	1703 Modification	A	D7772943	BRACKET:DAMP	D7773013	BRACKET:DAMP	U004_S020	297	1	X/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
				ER		ER:PEEN							
201703-04	1703 Modification	A	D7772947	BRACKET:GEAR	D7773018	BRACKET:GEAR:PEEN	U004_S020	298	1	X/O			
201703-05	1703 Modification	A			D7773020	BRACKET:DAMP ER:GEAR:PLATE	U004_S020	485	1				
201703-06	1703 Modification	B			M2053965	SUPPORTING PL ATE:GEAR:IDLE R	U006_S001	298	1				
					M2053965	SUPPORTING PL ATE:GEAR:IDLE R	U006_S004	298	1				
					M2053965	SUPPORTING PL ATE:GEAR:IDLE R	U006_S005	298	1				
201703-07	1703 Modification	B			M2053968	SCREW:COUPLI NG:GEAR	U006_S001	299	1				
					M2053968	SCREW:COUPLI NG:GEAR	U006_S004	299	1				
					M2053968	SCREW:COUPLI NG:GEAR	U006_S005	299	1				
201703-08	1703 Modification	B	M2054296	SHAFT:IDLER:S WIVEL	M2053967	SHAFT:IDLER:S WIVEL	U006_S001	247	1	X/O			
							U006_S004	247	1				
							U006_S005	247	1				
201703-09	1703 Modification	B	M2054419	BRACKET:GEAR: SWIVEL	M2053966	BRACKET:GEAR: SWIVEL	U006_S001	270	1	X/O			
							U006_S004	270	1				
							U006_S005	270	1				
201702-01	1702 Modification	-	D7772981	DUCT:SIDE:BL OWER:SUB-ASS'Y	D7772571	DUCT:SIDE:BL OWER:SUB-ASS'Y	U004_S020 _S001	313	1	X/O			
201702-02	1702 Modification	-	D7772986	DUCT:SIDE:BL OWER:REAR:ASS'	D7772576	DUCT:SIDE:BL OWER:REAR:ASS'	U004_S020 _S002	314	1	X/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		Y		Y							
201702-03	1702 Modification	-			M2057850	LIQUID COOLING :ASS'Y	U005_S002	83	1				
201701-01	1701 Modification	-			D0745101	SD-CARD:NICE:R EGI2:ASS'Y	U008	53	1				
201701-02	1701 Modification	-	M2051902	OPERATION PAN EL:ASS'Y	M2051922	(-EU/-AA):OPERA TION PANEL:ASS 'Y	U002_S002	72	1	O/O			
			M2051902	OPERATION PAN EL:ASS'Y	M2051922	(-EU/-AA):OPERA TION PANEL:ASS 'Y	U002_S003	72	1	O/O			
201612-01	1612 Modification	-			M2053852	TRANSPORT BE LT UNIT:NO.2:AS S'Y	U003	32	1				
201612-02	1612 Modification	-			M2053950	SPACER:GUIDE PLATE:FUSING E XIT:LOWER	U006_S001	297	1				
					M2053950	SPACER:GUIDE PLATE:FUSING E XIT:LOWER	U006_S001	297	1				
					M2053950	SPACER:GUIDE PLATE:FUSING E XIT:LOWER	U006_S001	297	1				
					M2053950	SPACER:GUIDE PLATE:FUSING E XIT:LOWER	U006_S004	297	1				
					M2053950	SPACER:GUIDE PLATE:FUSING E XIT:LOWER	U006_S004	297	1				
					M2053950	SPACER:GUIDE PLATE:FUSING E XIT:LOWER	U006_S004	297	1				

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				PLATE:FUSING E XIT:LOWER							
					M2053950	SPACER:GUIDE PLATE:FUSING E XIT:LOWER	U006_S005	297	1				
					M2053950	SPACER:GUIDE PLATE:FUSING E XIT:LOWER	U006_S005	297	1				
					M2053950	SPACER:GUIDE PLATE:FUSING E XIT:LOWER	U006_S005	297	1				
201612-03	1612 Modification	-			M2052837	HOLDER:COIL S PRING:OPEN AN D CLOSE:ASS'Y	U005_S001	82	1				
201612-04	1612 Modification	B	B1321224	SUPPORTING PL ATE:BRACKET:L OCK	D1941234	SUPPORTING PL ATE:BRACKET:L OCK	U006	143	1	X/O	O/O		
201612-05	1612 Modification	B	G1784759	BRACKET:LOCK: EXIT	D1944759	BRACKET:LOCK: EXIT	U006	162	1	X/O	O/O		
201612-06	1612 Modification	-			D7772639	SIDE PLATE:TRA Y:LEFT UPPER	U004_S020	483	1				
201612-07	1612 Modification	-			D7772646	SIDE PLATE:TRA Y:RIGHT UPPER: PEEN	U004_S020	484	1				
201612-08	1612 Modification	-			D7772633	STAY:SLIDE RAI L:PEEN	U004_S020	482	2				
201611-01	1611 Modification	-	D7771170	BLOWER:SEAL	D7771194	BLOWER:SEAL:A DHESION	U004_S012	190	1	X/O			
			D7771170	BLOWER:SEAL	D7771194	BLOWER:SEAL:A DHESION	U004_S013	190	1	X/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201611-02	1611 Modification	-	M2054457	BRACKET:CAM:SHAFT:ASS'Y	M2054196	BRACKET:CAM:SHAFT:ASS'Y	U006_S008	286	1	X/O			
201609-01	1609 Modification	-			M2052834	HOLDER:COIL SPRING:OPEN AND CLOSE:PEEN	U005_S001	81	1				
201609-02	1609 Modification	-			M2054349	DRIVE UNIT:WEB:CLEANING UNIT:ASS'Y	U006_S009	296	1				
201609-03	1609 Modification	A	D7772619	COVER:WIRE:PULLEY:1TYPE:SHORT	D7772784	COVER:WIRE:PULLEY	U004_S020	223	2	X/O		Refer to RTB No. RM205174a	
201609-04	1609 Modification	-	D7772620	SIDE PLATE:TRAY:REAR:PEEN	D7772632	SIDE PLATE:TRAY:REAR:PEEN	U004_S020	471	1	X/O			
201609-05	1609 Modification	-			D7772655	SHEET:HOOK:WIRE:FRONT	U004_S020	475	1			Refer to RTB No. RM205174a	
					D7772655	SHEET:HOOK:WIRE:FRONT	U004_S020	475	1				
201609-06	1609 Modification	-			D7772657	SHEET:HOOK:WIRE:REAR	U004_S020	476	1			Refer to RTB No. RM205174a	
					D7772657	SHEET:HOOK:WIRE:REAR	U004_S020	476	1				
201609-07	1609 Modification	-			D7772750	TRAY BOTTOM PLATE:ASS'Y	U004_S020_S004	479	1				
201609-08	1609 Modification	A			D7772745	ROLLER:TRAY BOTTOM PLATE:REAR RIGHT:SUB-ASS'Y	U004_S020_S004_S001	477	1			Refer to RTB No. RM205174a	
201609-09	1609 Modification	A			D7772746	ROLLER:TRAY BOTTOM PLATE:FRONT RIGHT:SU	U004_S020_S004_S002	478	1			Refer to RTB No. RM205174a	

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
						B-ASS'Y							
201609-10	1609 Modification	A			D7772769	COLLAR:BASE	U004_S020_S004	480	1			Refer to RTB No. RM205174a	
					D7772769	COLLAR:BASE	U004_S020_S004	480	1				
201609-11	1609 Modification	A			D7777769	STUD:PAPER TRAY	U004_S020_S004	481	1			Refer to RTB No. RM205174a	
					D7777769	STUD:PAPER TRAY	U004_S020_S004	481	1				
201609-12	1609 Modification	A			07403206	BALL BEARING - 6X19X6	U004_S020_S004_S001	474	1			Refer to RTB No. RM205174a	
					07403206	BALL BEARING - 6X19X6	U004_S020_S004_S002	474	1				
201609-13	1609 Modification	-	AA143520	SHOULDER SCREW - M3			U006_S001_S005	94	1				
			AA143520	SHOULDER SCREW - M3			U006_S001_S005	94	1				
			AA143520	SHOULDER SCREW - M3			U006_S004_S005	94	1				
			AA143520	SHOULDER SCREW - M3			U006_S004_S005	94	1				
			AA143520	SHOULDER SCREW - M3			U006_S005_S005	94	1				
			AA143520	SHOULDER SCREW - M3			U006_S005_S005	94	1				
201608-01	1608 Modification	-	AZ240263	POWER SUPPLY UNIT:ECO:200V	AZ240305	POWER SUPPLY UNIT:ECO:200V	U008	33	1	X/O			
			AZ240263	POWER SUPPLY	AZ240305	POWER SUPPLY	U008	33	1	X/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		UNIT:ECO:200V		UNIT:ECO:200V							
201608-02	1608 Modification	-			D0747261	LIQUID COOLING :PT:ASS'Y	U011	36	1				
201607-01	1607 Modification	-	M2052480	PAPER TRAY:AS S'Y	M2052495	PAPER TRAY:AS S'Y	U004	343	1	O/O			
201607-02	1607 Modification	-	D1795730	PCB:DCSW:ASS' Y	D2445730	PCB:DCSW	U008	40	1	O/O			
201606-01	1606 Modification	-	D1797235	COVER:OPERATI ON PANEL:REAR UPPER	D0746735	COVER:OPERATI ON PANEL:REAR UPPER	U011	14	1	O/O			
201606-02	1606 Modification	-	M2054018	(EU/AA):FUSING UNIT:ASS'Y	M2054021	(EU/AA):FUSING UNIT:ASS'Y	U006	188	1	X/O			
			M2054018	(EU/AA):FUSING UNIT:ASS'Y	M2054021	(EU/AA):FUSING UNIT:ASS'Y	U006	188	1	X/O			
201606-03	1606 Modification	-	AZ240265	POWER SUPPLY UNIT:FW:200V	AZ240306	POWER SUPPLY UNIT:FW:200V	U008	34	1	X/O			
			AZ240265	POWER SUPPLY UNIT:FW:200V	AZ240306	POWER SUPPLY UNIT:FW:200V	U008	34	1	X/O			
201606-04	1606 Modification	-	D1797323	COVER:FRONT RIGHT			U002_S002 _S001	42	1				
			D1797323	COVER:FRONT RIGHT			U002_S003 _S001	42	1				
201606-05	1606 Modification	-			M0774487	POSITIONING PL ATE:STRIPPER P LATE	U006_S001	295	4				
							U006_S001 _S005	295	2				
							U006_S004	295	4				
							U006_S004 _S005	295	2				
							U006_S005	295	4				
							U006_S005	295	2				

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-					_S005						
201606-06	1606 Modification	-			M2051662	DUCT:LIQUID COOLING:ASS'Y	U001_S003	55	1				
201606-07	1606 Modification	-			M2052756	INNER COVER:LIQUID COOLING:UPPER	U005_S002_S001	80	1				
201606-08	1606 Modification	-			M2056151	CABLE:DFE_DTU_CABLE	U011	35	1	O/O		Old part number[M2056150:CABLE:DFE_DTU_CABLE],Int[0/0]	
					M2056151	CABLE:DFE_DTU_CABLE	U011	35	1	O/O			
201606-09	1606 Modification	-			D7771172	FILTER:VACUUM:EXHAUST	U004_S011	473	1				
201606-10	1606 Modification	-	AX660013	FAN:BLOWER:DC24V	AX660017	FAN:BLOWER:DC24V	U004_S012	111	1	X/O			
							U004_S013	111	1				
							U004_S020_S001_S001	111	1				
							U004_S020_S002_S001	111	1				
							U004_S020_S006	111	1				
							U004_S020_S007	111	1				
							U006	140	3				
201605-01	1605 Modification	-	M0774240	GRIP:FUSING UNIT:ASS'Y	M0774285	GRIP:FUSING UNIT:ASS'Y	Special Tools	13	1	X/O			
201605-02	1605 Modification	-	AW020203	PHOTOINTERRUPTOR:GP1A173LCS2F	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	U006_S001	133	2	O/O			
							U006_S004	133	2				
							U006_S005	133	2				



## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201605-03	1605 Modification	-			D7772742	MAGNETIC:SHE ET:END FENCE	U004_S020	472	1				
201605-04	1605 Modification	-			D7772620	SIDE PLATE:TRA Y:REAR:PEEN	U004_S020	471	1				
201604-01	1604 Modification	-	M1095805	COIL SPRING:GU IDE PIN	D7772744	COMPRESSION SPRING:END FE NCE:LOCK	U004_S020	336	1	O/O			
201604-02	1604 Modification	-			G1787900	DISTANCE MEAS URING SENSOR	U006_S001	294	4				
							U006_S004	294	4				
							U006_S005	294	4				
201603-01	1603 Modification	-	D7772696	PLATE:PAPER:G UIDE:SIDE FENC E	D7772659	PLATE:PAPER:G UIDE:SIDE FENC E	U004_S020	240	2	O/O			
201603-02	1603 Modification	-	M2055768	HARNESS:IOB2: MOTOR:(3)	M2055777	HARNESS:IOB2: MOTOR:(3)	F12(6/8)		1	X/O			
201602-01	1602 Modification	A	M2054101	ROLLER:POLISH: FLAT BELT-FUSI NG:ASS'Y	M2053976	ROLLER:POLISH: FLAT BELT-FUSI NG:ASS'Y	U006_S001	208	1	X/O		Set Part Number [201601-01:M205 3977] [201510-04: AE040091]	
			M2054101	ROLLER:POLISH: FLAT BELT-FUSI NG:ASS'Y	M2053976	ROLLER:POLISH: FLAT BELT-FUSI NG:ASS'Y	U006_S004	208	1	X/O			
			M2054101	ROLLER:POLISH: FLAT BELT-FUSI NG:ASS'Y	M2053976	ROLLER:POLISH: FLAT BELT-FUSI NG:ASS'Y	U006_S005	208	1	X/O			
201601-01	1601 Modification	A	M2054102	ROLLER:POLISH: FLAT BELT-FUSI NG:ASS'Y	M2053977	ROLLER:POLISH: FLAT BELT-FUSI NG:ASS'Y	U006	291	1	X/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201601-02	1601 Modification	A	M2055811	HARNESS:COOLING UNIT:MOTOR:UPPER	M2055818	HARNESS:COOLING UNIT:MOTOR:UPPER	B4(8/8)		1	X/O			
201601-03	1601 Modification	A	M2055812	HARNESS:COOLING UNIT:SENSOR:UPPER	M2055819	HARNESS:COOLING UNIT:SENSOR:UPPER	B4(8/8)		1	X/O			
201601-04	1601 Modification	-	M2056965	OZONE FILTER:FUSING SUB-UNIT	M2056968	OZONE FILTER:FUSING SUB-UNIT	U009	25	1	O/O			
201601-05	1601 Modification	-			M2055195	(AA(69)):DECAL: POWER SOURCE:OFF:CN	U011	34	1				
201512-01	1512 Modification	-	AA070091	SLIDE RAIL:PULL OUT:FUSING UNIT	AA070096	SLIDE RAIL:PULL OUT:FUSING UNIT	U010	17	2	X/O			
201512-02	1512 Modification	-	M2054407	GUIDE PLATE:FUSING UNIT:FRONT	M2053984	GUIDE PLATE:FUSING UNIT:FRONT:PEEN	U006	266	1	X/O			
201512-03	1512 Modification	A	M2051624	HINGE:DOOR:RIGHT FRONT	M2051789	HINGE:DOOR:RIGHT FRONT	U001_S001	24	1	X/O			
201512-04	1512 Modification	A	M2051631	HINGE:DOOR:LEFT FRONT	M2051790	HINGE:DOOR:LEFT FRONT	U001_S002	28	1	X/O			
201512-05	1512 Modification	A	M2051637	SUPPORTING PLATE:RIGHT FRONT:DOOR	M2051774	SUPPORTING PLATE:RIGHT FRONT:DOOR:PEEN	U001_S001	32	1	X/O			
201512-06	1512 Modification	A	M2051640	SUPPORTING PLATE:LEFT FRONT:DOOR	M2051778	SUPPORTING PLATE:LEFT FRONT:DOOR:PEEN	U001_S002	33	1	X/O			
201512-07	1512 Modification	A			M2052730	SHEET:PTFE:COOLING	U005_S002_S001	79	1				
					M2052730	SHEET:PTFE:COOLING	U005_S002	79	1				

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
						OLING	_S001						
201512-08	1512 Modification	-			M2637396	(AA):DECAL:KEY: MULTI-LANGUAG E:OPERATION S UB-UNIT	U011	33	1				
201512-09	1512 Modification	A	M2054143	CAM:ON-OFF:POLISH:FLAT BELT-FUSING	M2053954	CAM:POLISH:FLAT BELT-FUSING	U006_S001	221	2	X/O		Set Part Number [201510-08:AA061223][201510-09:AA061221][201510-10:AA061222][201510-11:M2053971][201510-12:M2053972][201510-13:M2053973][201510-14:M2053974][201510-15:M2053975][201511-04:M2054024]	
							U006_S004_S003	221	2				
							U006_S005_S003	221	2				
201512-10	1512 Modification	-	M2057731	ROLLER:PRESSURE:BELT:SPONGE	M2057764	ROLLER:PRESSURE:SPONGE:AL:PRESS FIT	U005_S002_S001	68	1	X/O			
			M2057731	ROLLER:PRESSURE:BELT:SPONGE	M2057764	ROLLER:PRESSURE:SPONGE:AL:PRESS FIT	U005_S002_S001	68	1	X/O			
201512-11	1512 Modification	-	M2057764	ROLLER:PRESSURE:SPONGE:AL:PRESS FIT	M2057731	ROLLER:PRESSURE:BELT:SPONGE	U005_S002_S001	62	1	X/O			
			M2057764	ROLLER:PRESS	M2057731	ROLLER:PRESS	U005_S002	62	1	X/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		URE:SPONGE:AL :PRESS FIT		URE:BELT:SPON GE	_S001						
201509-01	1509 Modification	-	M2056150	CABLE:DFE_DTU _CABLE			U011	30	1				
			M2056150	CABLE:DFE_DTU _CABLE			U011	30	1				
201509-02	1509 Modification	-	D7771196	SHAFT:PAPER F EED:DRIVE:ASS' Y	D7771197	SHAFT:PAPER F EED:DRIVE:ASS' Y	U004_S010 _S001	197	1	X/O			
			D7771196	SHAFT:PAPER F EED:DRIVE:ASS' Y	D7771197	SHAFT:PAPER F EED:DRIVE:ASS' Y	U004_S010 _S002	197	1	X/O			
201509-03	1509 Modification	-	M2054217	LOUVER:EXHAU ST:COOLING:PR ESSURE ROLLE R	M2053978	LOUVER:EXHAU ST:COOLING:PR ESSURE ROLLE R	U006_S001 U006_S004 U006_S005	233 233 233	1 1 1	X/O			
201509-04	1509 Modification	-	G1781493	JOINT:O/C:MAIN	M2051539	JOINT:O/C:MAIN	U007	41	1	X/O			
201509-05	1509 Modification	-	D0744670	BRACKET:DUPL EX:REVERSE:SE NSOR	M2054908	BRACKET:DUPL EX:REVERSE:SE NSOR	U004	144	1	X/O			
201508-01	1508 Modification	-			M2054245	GUIDE PLATE:FU SING EXIT:UPPE R:ASS'Y	U006_S001 _S007 U006_S004 _S007 U006_S005 _S007	293 293 293	1 1 1				
201507-01	1507 Modification	-	M2055335	PCB:IOB2	M2055361	PCB:IOB2	U008	45	1	X/O			
201507-02	1507 Modification	-	D7771155	DRIVE UNIT:PAP ER FEED:ASS'Y	D7771168	DRIVE UNIT:PAP ER FEED:ASS'Y	U004_S010	186	1	X/O			
201507-03	1507 Modification	-	D7772553	PICKUP BELT:VA	D7772554	PICKUP BELT:VA	U004_S019	220	3	X/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		CUUM		CUUM:INSPECTI ON							
201507-04	1507 Modification	-	M2054246	GUIDE PLATE:FU SING EXIT:UPPE R			U006_S001	236	1				
							_S007_S00						
							1						
							U006_S004	236	1				
							_S007_S00						
							1						
							U006_S005	236	1				
							_S007_S00						
							1						
201507-05	1507 Modification	-	M2055806	HARNESS:REVE RSE EXIT:MOTO R:(4)	M2055781	HARNESS:REVE RSE EXIT:MOTO R:(4)	J10(8/11)		1	X/O			
201507-06	1507 Modification	-	M2055837	HARNESS:FUSIN G SUB-UNIT:FUS ING:LED	M2055839	HARNESS:FUSIN G SUB-UNIT:FUS ING:LED	I14(6/11)		1	X/O			
201507-07	1507 Modification	-			M2054121	HOLDER:SHAFT: DRIVE:SUB-ASS' Y	U006_S001	292	1				
							_S003_S00						
							1						
							U006_S004	292	1				
							_S003_S00						
							1						
							U006_S005	292	1				
							_S003_S00						
							1						
201506-01	1506 Modification	-			M2054102	ROLLER:POLISH: FLAT BELT-FUSI NG:ASS'Y	U006	291	1				
201506-02	1506 Modification	-	D7772782	PAWL:TRAY BOT			U004	262	1				

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		TOM PLATE:AUXILIARY:LARGE									
			D7772782	PAWL:TRAY BOT TOM PLATE:AUXILIARY:LARGE			U004	262	1				
201505-01	1505 Modification	-			M2055100	(C9100):SD-CARD:NICE:ANDROMEDA:ASS'Y	U008	52	1				
201505-02	1505 Modification	-	D7772505	COVER:FRONT	D7772527	COVER:FRONT	U004_S019	213	1	X/O			
201505-03	1505 Modification	-	M1967313	COVER:FRONT	M1967303	(-EU-AA):COVER:FRONT:EU:ASS'Y	U002_S002_S001	61	1	X/O			
			M1967313	COVER:FRONT	M1967303	(-EU-AA):COVER:FRONT:EU:ASS'Y	U002_S003_S001	61	1	X/O			
201503-01	1503 Modification	-			M2054555	CUSHION:GRIP	U004_S004	469	1				
201510-01	1510 Modification	-	AA143520	SHOULDER SCREW - M3	D1494235	STEPPED SCREW:M3	U006_S001	94	1	X/O			
			AA143520	SHOULDER SCREW - M3	D1494235	STEPPED SCREW:M3	U006_S001	94	1	X/O			
			AA143520	SHOULDER SCREW - M3	D1494235	STEPPED SCREW:M3	U006_S004	94	1	X/O			
			AA143520	SHOULDER SCREW - M3	D1494235	STEPPED SCREW:M3	U006_S004	94	1	X/O			
			AA143520	SHOULDER SCREW - M3	D1494235	STEPPED SCREW:M3	U006_S005	94	1	X/O			
			AA143520	SHOULDER SCREW - M3	D1494235	STEPPED SCREW:M3	U006_S005	94	1	X/O			
201510-02	1510 Modification	-	M0774171	JOINT:O/C:FUSING UNIT	M2053956	JOINT:O/C:FUSING UNIT	U006_S001	176	1	X/O			
							U006_S004	176	1				
							U006_S005	176	1				
201510-03	1510 Modification	-			M4675041	SD-CARD:MFP-B	Special Too	23	1				

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				ROWSER:ASS'Y	Is						
201510-04	1510 Modification	-	AE040086	ROLLER:OPPOSED:POLISH:FLAT BELT-FUSING	AE040091	ROLLER:OPPOSED:POLISH:FLAT BELT-FUSING	U006_S001	125	1	X/O			
			AE040086	ROLLER:OPPOSED:POLISH:FLAT BELT-FUSING	AE040091	ROLLER:OPPOSED:POLISH:FLAT BELT-FUSING	U006_S004	125	1	X/O			
			AE040086	ROLLER:OPPOSED:POLISH:FLAT BELT-FUSING	AE040091	ROLLER:OPPOSED:POLISH:FLAT BELT-FUSING	U006_S005	125	1	X/O			
201510-05	1510 Modification	-	D7772516	SHAFT:DRIVE:FLAT BELT-PICKUP:ASS'Y	D7772520	SHAFT:DRIVE:FLAT BELT-PICKUP:ASS'Y	U004_S019_S001	215	1	X/O			
201510-06	1510 Modification	-	AE040083	BELT TENSIONER:ROLLER:ASS'Y	AE040090	BELT TENSIONER:ROLLER:ASS'Y	U006_S001	124	1	X/O			
			AE040083	BELT TENSIONER:ROLLER:ASS'Y	AE040090	BELT TENSIONER:ROLLER:ASS'Y	U006_S004	124	1	X/O			
			AE040083	BELT TENSIONER:ROLLER:ASS'Y	AE040090	BELT TENSIONER:ROLLER:ASS'Y	U006_S005	124	1	X/O			
201510-07	1510 Modification	-	M2054898	GUIDE PLATE:DUPLX MD:UPPER	M2054909	GUIDE PLATE:DUPLX MD:UPPER:PEEN	U004	443	1	X/O			
201510-08	1510 Modification	A	AA061185	TENSION SPRING:IDLER:DRIVE	AA061223	TENSION SPRING:IDLER:DRIVE:12N	U006_S001_S003_S001	72	1	X/O			
							U006_S004_S003_S001	72	1				
							U006_S005_S003_S001	72	1				

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
							1						
201510-09	1510 Modification	A	AA061218	COMPRESSION SPRING:POLISH:ROLLER:10N	AA061221	COMPRESSION SPRING:POLISH:ROLLER:15N	U006_S002	81	1	X/O			
201510-10	1510 Modification	A	AA061220	COMPRESSION SPRING:POLISH:ROLLER:6N	AA061222	COMPRESSION SPRING:POLISH:ROLLER:34N	U006_S002	83	1	X/O			
201510-11	1510 Modification	A	M2054107	BRACKET:CAM FOLLOWER:POLISH:ON-OFF	M2053971	BRACKET:CAM FOLLOWER:POLISH:ON-OFF:PEEN	U006_S002	209	1	X/O			
201510-12	1510 Modification	A	M2054123	BRACKET:GEAR	M2053972	BRACKET:GEAR:PEEN	U006_S001_S003_S001	216	1	X/O			
			M2054123	BRACKET:GEAR	M2053972	BRACKET:GEAR:PEEN	U006_S004_S003_S001	216	1	X/O			
			M2054123	BRACKET:GEAR	M2053972	BRACKET:GEAR:PEEN	U006_S005_S003_S001	216	1	X/O			
201510-13	1510 Modification	A	M2054137	SHAFT:POLISH:F LAT BELT-FUSING:LINK	M2053973	SHAFT:POLISH:F LAT BELT-FUSING:LINK	U006_S001_S003	219	1	X/O			
							U006_S004_S003	219	1				
							U006_S005_S003	219	1				
201510-14	1510 Modification	A	M2054141	SHAFT:POLISH:F LAT BELT-FUSING:TURN	M2053974	SHAFT:POLISH:F LAT BELT-FUSING:TURN	U006_S001_S003	220	1	X/O			
							U006_S004_S003	220	1				
							U006_S005	220	1				



## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
							_S003						
201510-15	1510 Modification	A	M2054464	COVER:POLISH:ROLLER:ASS'Y	M2053975	COVER:POLISH:ROLLER:ASS'Y	U006_S002_S001	287	1	X/O			
201510-16	1510 Modification	-	M2055891	HARNESS:IMAGING:AC:ASS'Y	M2055895	HARNESS:IMAGING:AC:ASS'Y	C1,D3(1/8)		1	X/O			
201511-01	1511 Modification	-			06230160E	SPRING PIN:3X16	U004_S019_S001	470	2				
							U004_S020_S005	470	1				
201511-02	1511 Modification	-	M2052743	GEAR:DRIVE:UPPER LOWER	M2057806	GEAR:DRIVE:UPPER LOWER	U005_S002_S001	43	2	O/O			
201511-03	1511 Modification	-	M2054034	CAM:O/C	M2053970	CAM:O/C	U006_S001	193	2	X/O			
							U006_S004	193	2				
							U006_S005	193	2				
201511-04	1511 Modification	-	M2054268	STRIPPER PLATE:ASS'Y	M2054024	STRIPPER PLATE:ASS'Y	U006_S001_S008	242	1	X/O			
			M2054268	STRIPPER PLATE:ASS'Y	M2054024	STRIPPER PLATE:ASS'Y	U006_S004_S008	242	1		X/O		
			M2054268	STRIPPER PLATE:ASS'Y	M2054024	STRIPPER PLATE:ASS'Y	U006_S005_S008	242	1		X/O		
201511-05	1511 Modification	-			D0747883	(AA(69)):DECAL:CAUTION CHART:INKJET:PAPER	U011	32	1				

