

**Pro 8300S/8310S/8320S**  
**(D0BX/D0BY/D0BZ-CHN)**  
**Parts Catalog**

**Parts change information sample**

 **Add**

 **Update**

 **Delete**

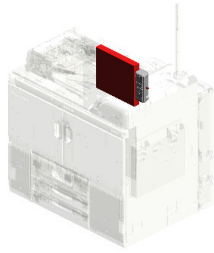


Model	Product Code	PC Style
RICOH Pro 8300S	D0BX	3D
RICOH Pro 8310S	D0BY	
RICOH Pro 8320S	D0BZ	
RICOH Pro 8310Y/8310HT	M0CL	3D
RICOH Pro 8320Y/8320HT	M0CM	
Decurl Unit DU5070	D3DR	3D
Finisher SR5110	D3G9	3D
Booklet Finisher SR5120	D3G8	3D
Punch Unit PU5030	D3GJ	3D
Booklet Finisher SR5100	D3GD	3D
Finisher SR5090	D3GC	3D
Shift Sort Tray SH5000	D3GE	3D
Buffer Pass Unit Type S11	D3FC	3D
LCIT RT5130	D3GB	3D
Cover Interposer Tray CI5040	D3GA	3D
Cover Interposer Tray Double-Feed Detection Kit Type S11		
A3/11" x17" Tray Unit TK5020	B331	3D
Bridge Unit BU5020	D3GN	3D
Ring Binder RB5030	D3GH	Traditional
Trimmer Unit TR5050	D3GG	Traditional
RPIP Interface Box Type S3	M462	Traditional
PostScript3 Unit Type S11	D0C3	Traditional
PostScript3 Unit Type S12	D0C3	Traditional
IPDS Unit Type S11	D0C3	Traditional
XPS Direct Print Option Type S11	D0C3	Traditional
OCR Unit Type M2	D166	Traditional
VM Card Type P18	D0C3/D3EN	Traditional
SD Card for Fonts Type D	D641	Traditional
IEEE 802.11a/g/n Interface Unit Type M19	D3BR	Traditional
File Format Converter Type M19	D3BR	Traditional
NFC Card Reader Type S6	D3DH	Traditional

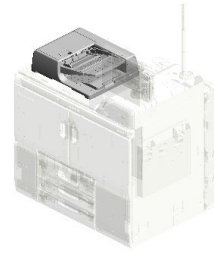
# Unit All



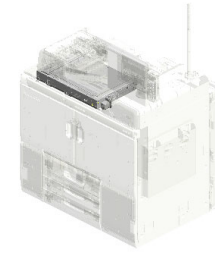
U001  
EXTERIOR



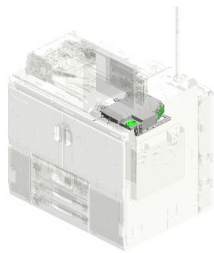
U002  
OPERATION



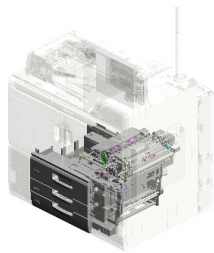
U003  
ADF



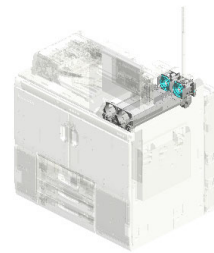
U004  
SCANNER



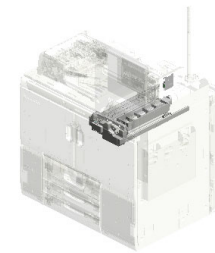
U005  
LASER UNIT



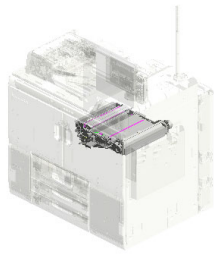
U006  
PAPER FEED



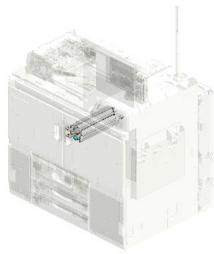
U007  
TONNER SUPPLY



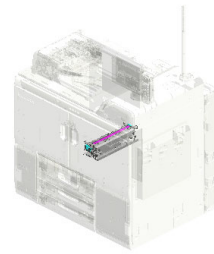
U008  
PCDU



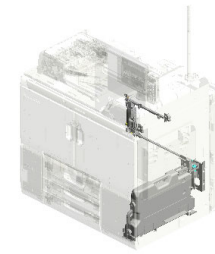
U009  
ITB UNIT



U010  
ITB CLEANING

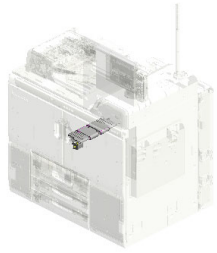


U011  
TRANSFER/SEPARATION

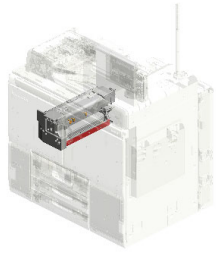


U012  
USED TONER

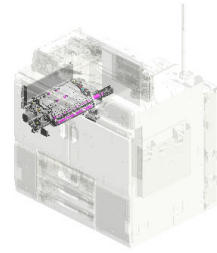
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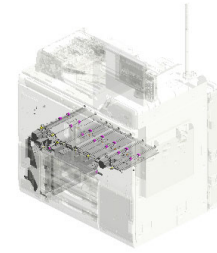
**U013**  
PAPER TRANSPORT



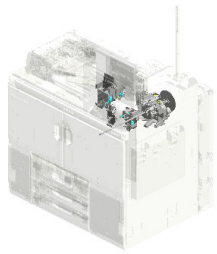
**U014**  
FUSING



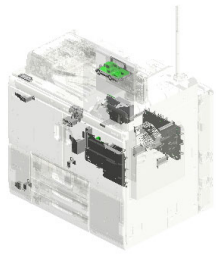
**U015**  
PAPER EXIT



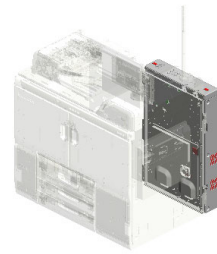
**U016**  
DUPLEX



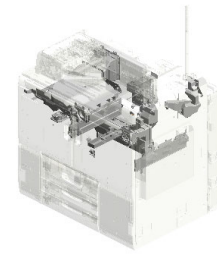
**U017**  
MAIN DRIVE



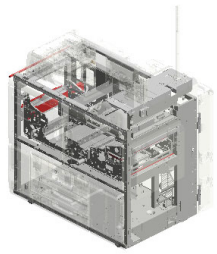
**U018**  
ELECTRICAL



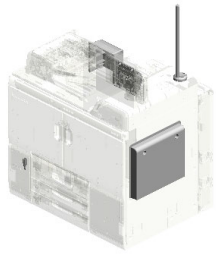
**U019**  
CONTROLLER



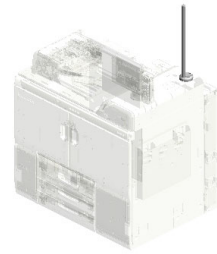
**U020**  
AIR COOLING



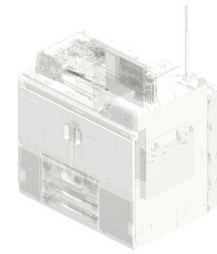
**U021**  
MAIN FRAME



**U022**  
ACCESSORIES



**U023**  
(For Pro 8300S):Attention Light AL3000



**U024**  
HEATER

# U001.EXTERIOR

U001 S005  
D0BX1549  
INNER COVER:PULL OUT:LE  
FT:ASS'Y

U001 S003  
D0BX1427  
COVER:MAIN:REAR:SUB-AS  
S'Y

U001 S001  
D0BX1484  
SUPPORTING PLATE:DOOR:  
FRONT LEFT:ASS'Y

U001 S008  
D1791454  
DOOR:TONER SUPPLY:ASS'  
Y

U001 S007  
D0BX1555  
INNER COVER:REVERSE SU  
B-UNIT:UPPER:ASS'Y

U001 S006  
D0BX1550  
INNER COVER:INTERMEDIA  
TE TRANSFER:ASS'Y

U001 S004  
D0BX1547  
INNER COVER:PULL OUT:RI  
GHT:ASS'Y

U001 S002  
D0BX1498  
SUPPORTING PLATE:DOOR:  
FRONT RIGHT:ASS'Y

# U001 EXTERIOR



- 12.11050723 CLAMPS:WES-0507
- 15.AA143797 CONNECTOR GUI DE PIN
- 5.04544008Q (x2) TAPPING SCREW - M4X8
- 10.09543025N (x2) SCREW:POLISHED ROUND/SPRING:M 3X25
- 13.12042612 (x2) MICRO SWITCH:D3 V-16506-3C25:(SW 10/SW11/SW102/S W103)

- 19.C1012360 (x2) SNAP RING

- 18.B2342390 (x7) FLANGED HEXAGONAL HEAD BOLT: M4X8

- 9.09543008N (x8) SCREW - M3X8

- 11.11050511 HARNESS CLAMP - LWS-0306ZC

- 2.03604008N (x6) SCREW - M4X8

- 7.07050040N (x24) WASHER:DIA4
- 4.04514008N (x62) TAPPING SCREW: 4X8
- 1.03540080N (x16) SCREW:M4X8
- 21.D0747782 (x2) GRIP:DOOR:FRONT
- 23.D0747829 (x4) CAP:JOINT:LARGE CAPACITY TRAY

- 6.04544010N (x7) TAPPING SCREW: ROUND POINT:4X10

- 14.52062686 SNAP RING

- 8.08025330 (x75) PAN HEAD WITH COLLAR TAPPING SCREW:PF:4X10

- 20.D0743829 (x2) DECAL:POSITIONING DISPLAY:TCRU

- 22.D0747828 CAP:CONNECTOR

# U001 EXTERIOR



- 48.D1791442 COVER:DC\_SW
- 55.D1791471 LEVER:SAFETY SWITCH
- 56.D1791476 BRACKET:SAFETY SWITCH
- 54.D1791469 COVER:FRONT UPPER
- 31.D0BX1470 BRACKET:COVER:FRONT UPPER

28.D0BX1181  
DECAL:PICK-UP PAPER JAM:OPERATION PANEL:ENGLISH



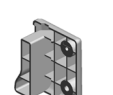
57.D1791477  
SHIELD PLATE:SAFETY SWITCH



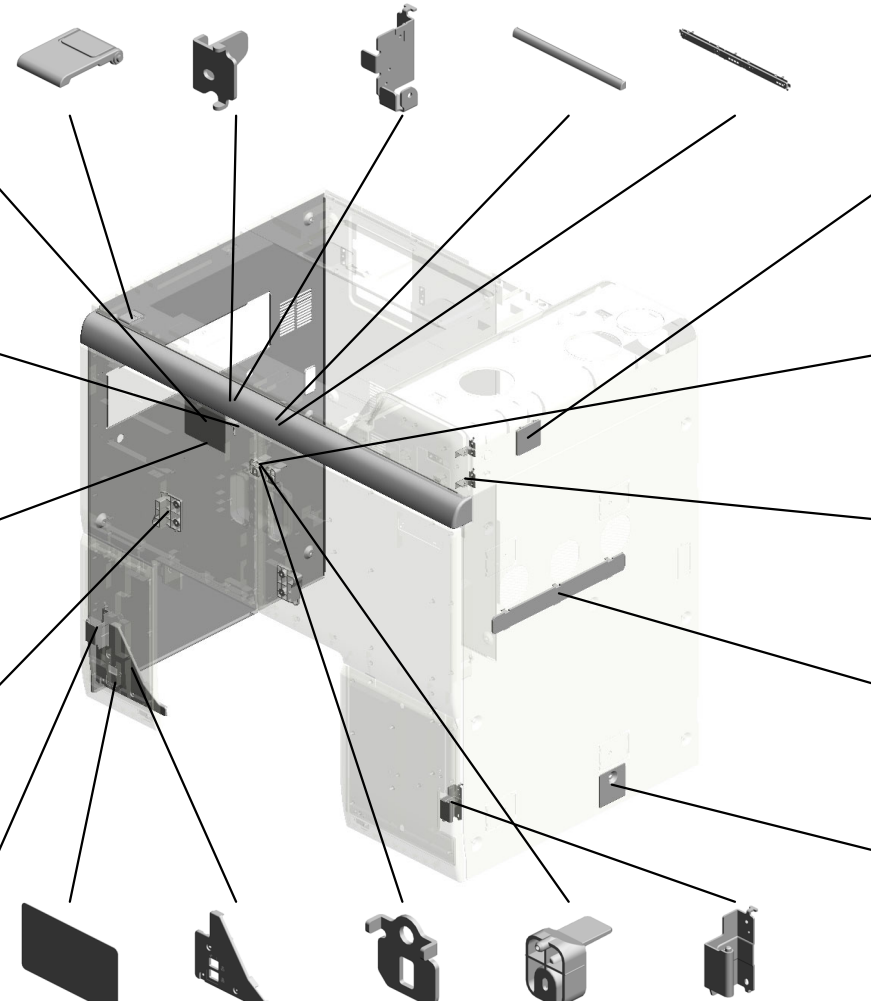
35.D0BX1508  
COVER:MAIN:LEFT



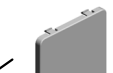
30.D0BX1407  
(x2)  
GUIDE:LEVER:PULL OUT



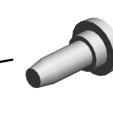
26.D0747854  
HINGE:LEFT LOWER:ASSY



49.D1791451  
CAP:KEY COUNTER



29.D0BX1405  
(x2)  
STEPPED TAPPING SCREW:TYPE 2: DIA5:M4



53.D1791460  
(x2)  
HINGE:DOOR:TONER SUPPLY



24.D0747830  
COVER:LARGE CAPACITY TRAY



25.D0747831  
COVER:CONNECTOR:LARGE CAPACITY TRAY



37.D0BX1528  
SHEET:HEATER:LOWER



45.D0BX1579  
INNER COVER:REVERSE SUB-UNIT:LOWER



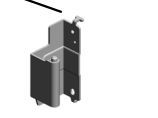
32.D0BX1482  
(x2)  
PLATE:MAGNET CONTACT



58.D1791483  
(x2)  
LEVER:SAFETY SWITCH

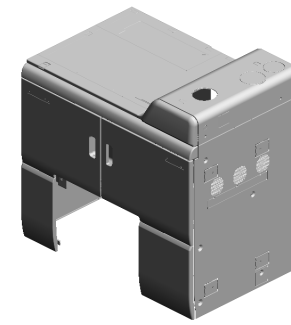


27.D0747861  
HINGE:RIGHT LOWER:ASSY



# U001 EXTERIOR

- 68.D1791531 HINGE:LEFT UPPER
- 83.D2701567 DECAL:MAIN SWITCH:ABS
- 82.D2701566 INNER COVER:LEFT UPPER
- 67.D1791526 STAY:SAFETY SWITCH
- 84.D2701568 DECAL:POSITIONING DISPLAY:TCRUCH:ABS



- 78.D2701541 DECAL:H-TEMP WARNING:EXIT:FUSING:ABS



- 75.D2701481 DOOR:FRONT LEFT:UPPER



- 60.D1791487 DUCT:DOOR:FRONT LEFT:ASSY



- 70.D1791571 (x2) BRACKET:EARTH:DOOR:MIDDLE



- 59.D1791485 DOOR:FRONT LEFT:LOWER



- 71.D1791572 (x2) BRACKET:EARTH:DOOR:LOWER



- 89.D5481243 STAND:UN LOCK



- 62.D1791497 DOOR:FRONT RIGHT:UPPER



- 64.D1791500 DOOR:FRONT RIGHT:LOWER



- 87.D2706949 SHEET:COVER:MAIN:RIGHT



- 74.D2701449 COVER:TONER SUPPLY:UPPER:ASSY



- 63.D1791499 CAP:MM22



- 69.D1791533 HINGE:RIGHT UPPER



- 86.D2706948 SHEET:SCREW:FILTER



- 66.D1791514 COVER:MAIN:RIGHT



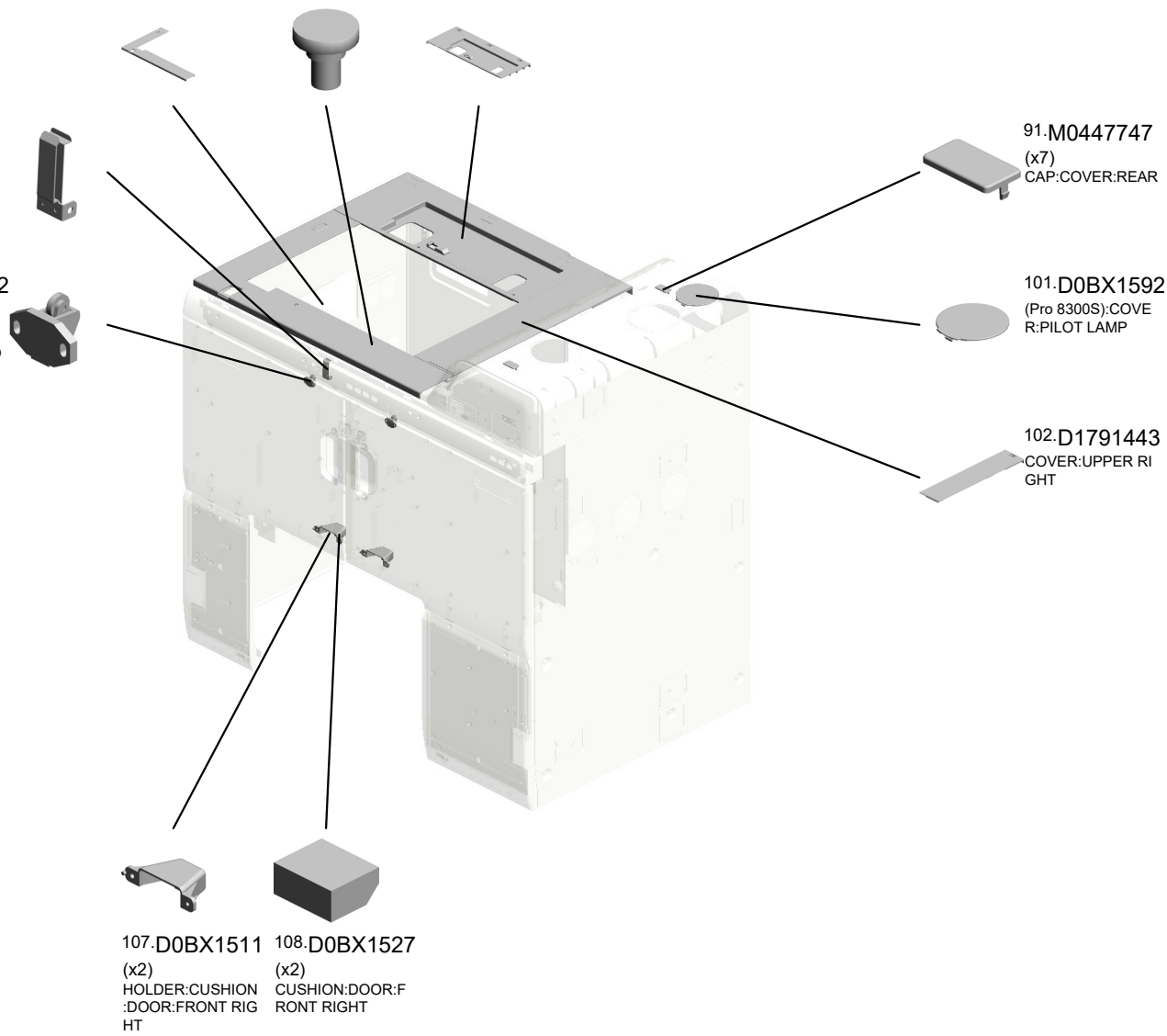
# U001 EXTERIOR



103.D1791444 COVER:UPPER FRONT  
 99.C2672944 (x2) SCREW:ACTUATOR: SURFACE OF PAPER SENSOR  
 104.D1791446 COVER:UPPER REAR

90.G1781602 ARM:SAFETY SWITCH:UPPER:ASSY

106.M0EB7982 (x2) [A] DOOR CATCH:FRONT  
 202212-01 O/O



91.M0447747 (x7) CAP:COVER:REAR

101.D0BX1592 (Pro 8300S):COVER:PILOT LAMP

102.D1791443 COVER:UPPER RIGHT

107.D0BX1511 (x2) HOLDER:CUSHION:DOOR:FRONT RIGHT  
 108.D0BX1527 (x2) CUSHION:DOOR:FRONT RIGHT

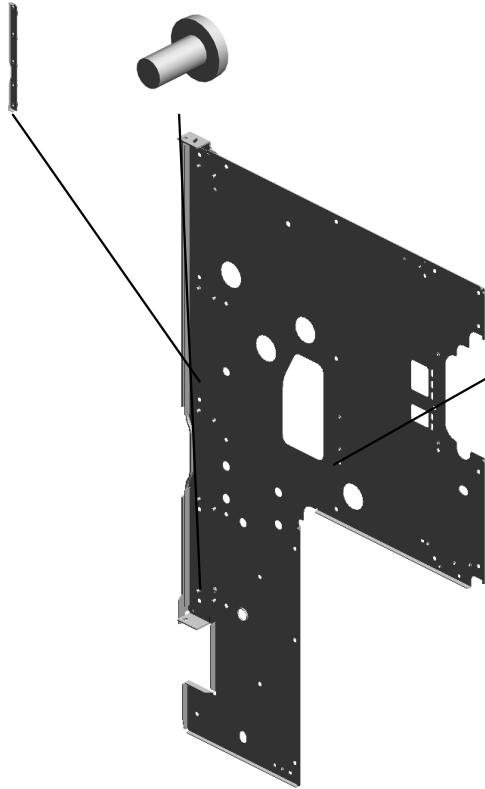


M2051682  
 [A]  
 DOOR CATCH:FRONT  
 202212-01 O/O

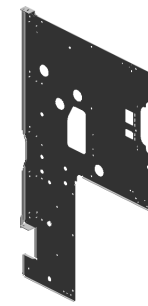


U001\_S001  
SUPPORTING PLATE:DOOR:FRONT LEFT:ASS'Y

61.D1791490 1.03540080N  
BRACKET:SUPPO (x10)  
RTING PLATE:DOO SCREW:M4X8  
R:FRONT LEFT



34.D0BX1489  
SUPPORTING PLA  
TE:DOOR:FRONT L  
EFT



33.D0BX1484  
SUPPORTING PLA  
TE:DOOR:FRONT L  
EFT:ASS'Y

U001\_S002

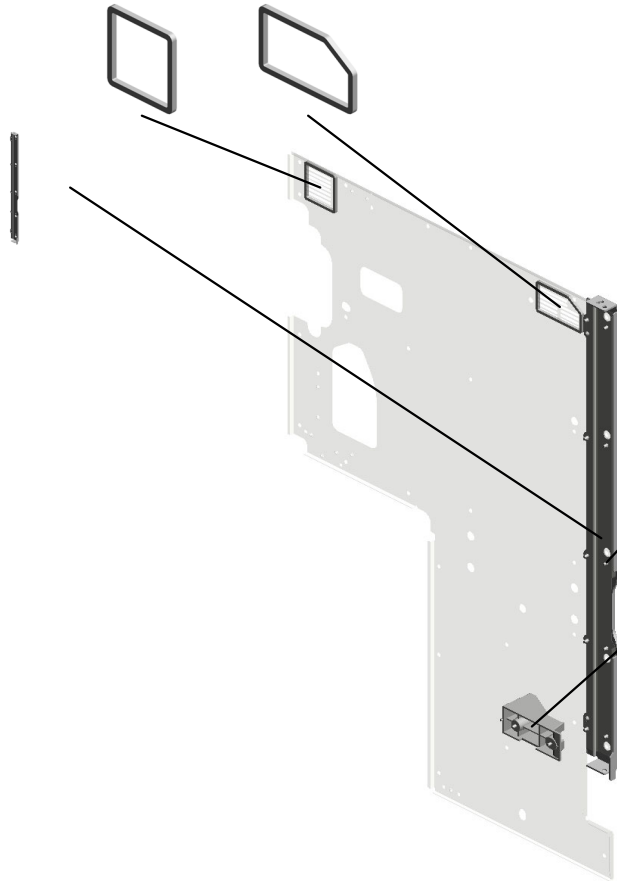
SUPPORTING PLATE:DOOR:FRONT RIGHT:ASS'Y

73.D1796914 72.D1796913  
SEAL:INNER COVE SEAL:INNER COVE  
R:DEVELOPMENT: R:OPTICAL WRITIN  
COOLING G MD:COOLING



100.D0BX1498  
SUPPORTING PLA  
TE:DOOR:FRONT  
RIGHT:ASS'Y

76.D2701509  
BRACKET:SUPPO  
RTING PLATE:DOO  
R:FRONT RIGHT



1.03540080N  
(x12)  
SCREW:M4X8

65.D1791505  
STOPPER:GUIDE P  
LATE:VERTICAL T  
RANSPORT

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U001\_S003  
COVER:MAIN:REAR:SUB-ASS'Y

42.D0BX1554 (x2)  
HEXAGON HEAD S  
CREW:M4:DIA3

46.D0BX1598 (x2)  
STOPPER:FILTER:  
LOWER

36.D0BX1516  
COVER:MAIN:REA  
R:PEEN  
202011-01 O/O

105.D0BX1427  
COVER:MAIN:REA  
R:SUB-ASS'Y  
202011-01 O/O

44.D0BX1569  
(x2)  
HINGE:COVER:RE  
AR LOWER

38.D0BX1535  
COVER:BEAR LO  
WER:PEEN  
202011-01 O/O

3.04513006N  
(x2)  
TAPPING SCREW -  
3X6

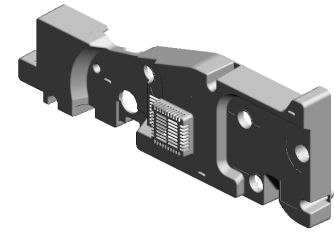
47.D0BX1599  
SHEET:DUCT:REA  
R

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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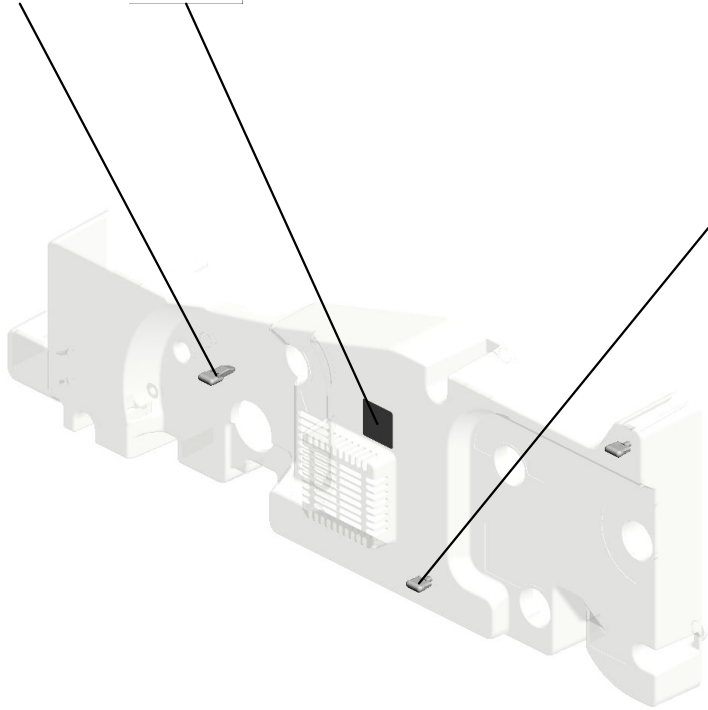
U001\_S004  
INNER COVER:PULL OUT:RIGHT:ASS'Y

16.AC020152  
LENS:LED:3

79.D2701542  
DECAL:H-TEMP W  
ARNING:PAPER FE  
ED:ABS



39.D0BX1547  
INNER COVER:PUL  
L OUT:RIGHT:ASS'  
Y



17.AC020153  
(x2)  
LENS:LED:4

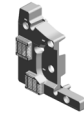
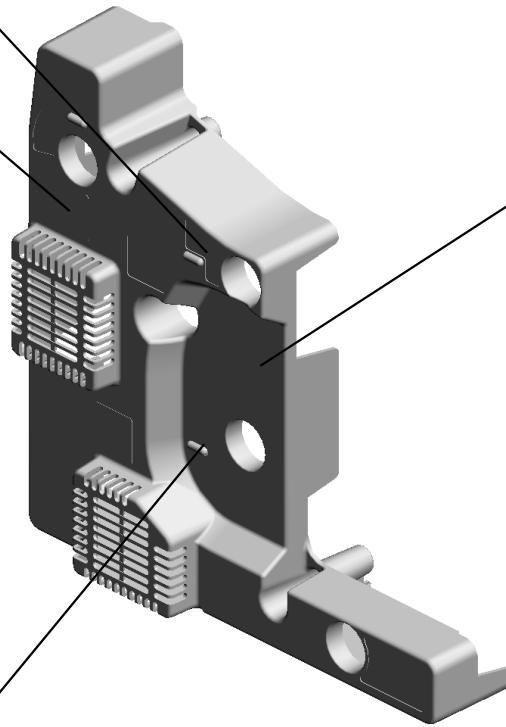


U001\_S005  
INNER COVER:PULL OUT:LEFT:ASS'Y

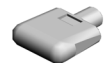
16.AC020152  
LENS:LED:3

40.D0BX1549  
INNER COVER:PUL  
L OUT:LEFT:ASS'Y

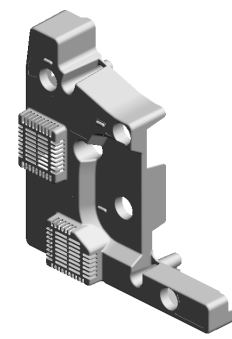
79.D2701542  
(x2)  
DECAL:H-TEMP W  
ARNING:PAPER FE  
ED:ABS



77.D2701540  
INNER COVER:PUL  
L OUT:LEFT



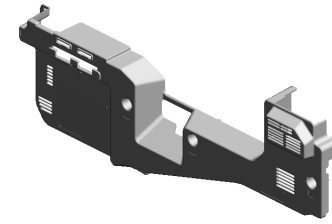
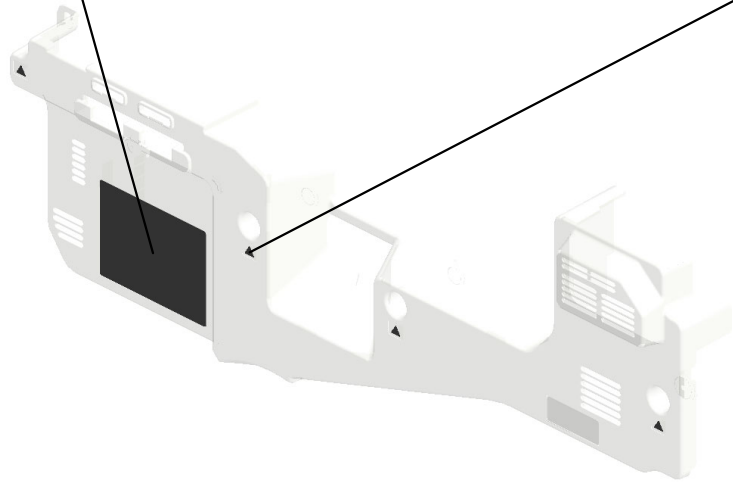
17.AC020153  
(x2)  
LENS:LED:4



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U001\_S006  
INNER COVER:INTERMEDIATE TRANSFER:ASS'Y

80.D2701546  
DECAL:PULL OUT:  
MIDDLE:ABS



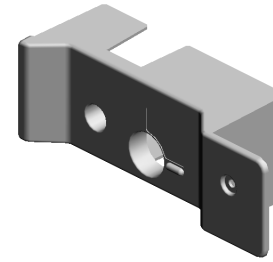
41.D0BX1550  
INNER COVER:INT  
ERMEDIATE TRAN  
SFER:ASS'Y



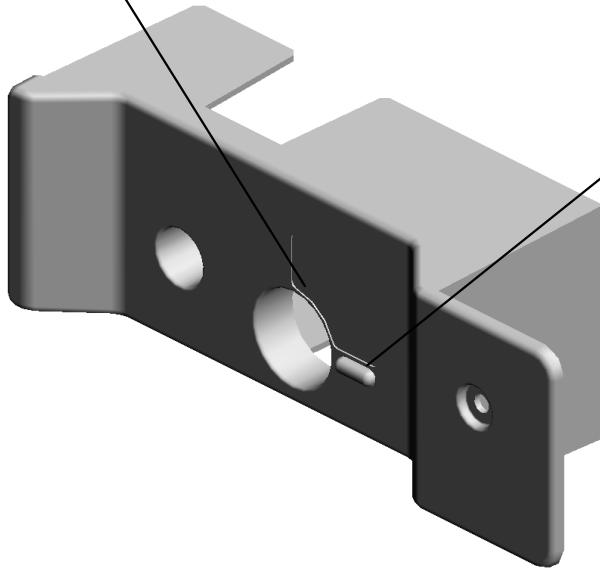
84.D2701568  
(x4)  
DECAL:POSITIONI  
NG DISPLAY:TCRU  
:ABS

U001\_S007  
INNER COVER:REVERSE SUB-UNIT:UPPER:ASS'Y

81.D2701562  
INNER COVER:RE  
VERSE SUB-UNIT:  
UPPER



43.D0BX1555  
INNER COVER:RE  
VERSE SUB-UNIT:  
UPPER:ASS'Y

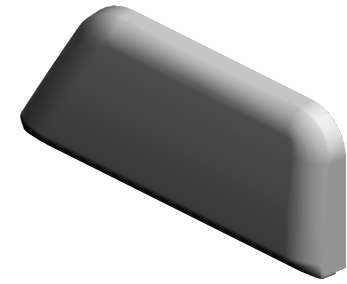


17.AC020153  
LENS:LED:4

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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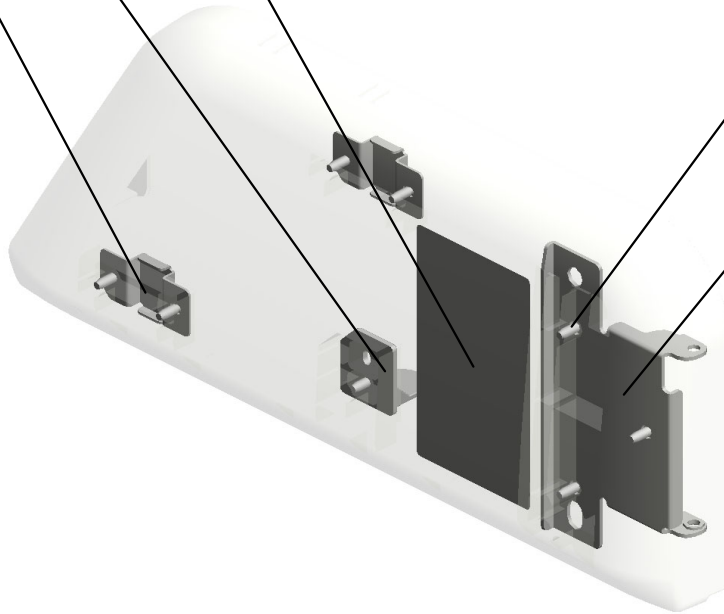
U001\_S008  
DOOR:TONER SUPPLY:ASS'Y

88.D3551333 SHIELDING PLATE:  
SAFETY SWITCH:DOOR  
85.D2703366 DECAL:REPLACEM  
ENT INDICATION:TONER BOTTLE



50.D1791454  
DOOR:TONER SUPPLY:ASS'Y

52.D1791457  
(x2)  
MAGNET CATCH PLATE:DOOR:TONER SUPPLY



8.08025330  
(x8)  
PAN HEAD WITH COLLAR TAPPING SCREW:PF:4X10



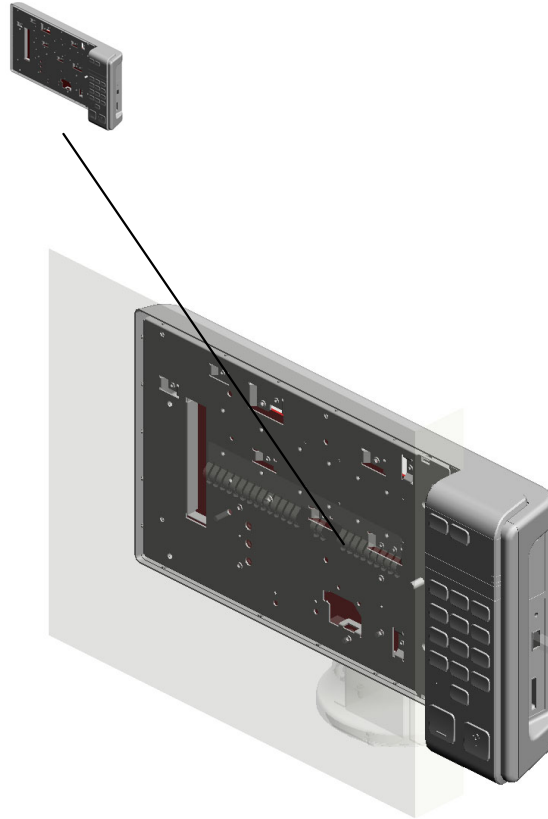
51.D1791456  
SUPPORTING PLATE:HINGE:DOOR:TONER SUPPLY





# U002.OPERATION

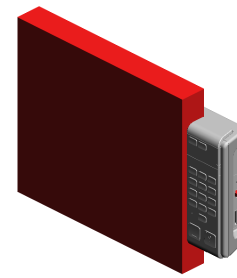
U002 S001  
D0BX5728  
(EU[Pro 8310/8320]/AA[Pro 83  
10/8320]/CHN):OPERATION S  
UB-UNIT:KEY\_BOX:ASS'Y



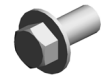
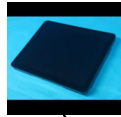
U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U002 OPERATION

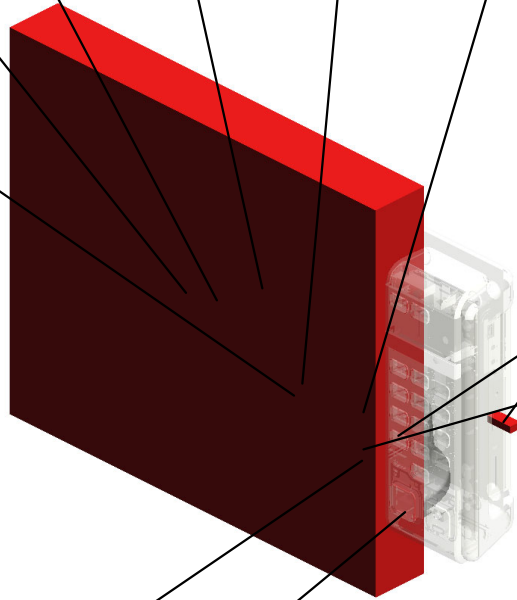
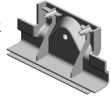
- 14.M0BJ5780 DISPLSY:TM170-R1 X01
- 9.D0A56840 SPRING PLATE:OP U-DISPLAY
- 2.03604008N (x7) SCREW - M4X8
- 12.D0BX1594 HOLDER:HINGE:O PERATION SUB-U NIT:LOWER



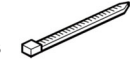
- 3.03604016N SCREW:M4X16



- 8.D0A56731 COVER:DISPLSY:R EAR LOWER



- 17.D0BX9902 CAP:USB:MICRO-B 202010-04



- 5.11050042 WIRE BAND



- 7.11050534 (x3) CLAMP

- 6.11050508 HARNESS CLAMP - LWS-0711



- 1.03530040N(x 6) SCREW - M3X4
- 3.03604016N(x 7) SCREW:M4X16

- 11.D0BX1589 COVER:HINGE:LO WER



- 10.D0BX1586 HOLDER:FIX:OPER ATION SUB-UNIT
- 4.04544008Q (x7) TAPPING SCREW - M4X8

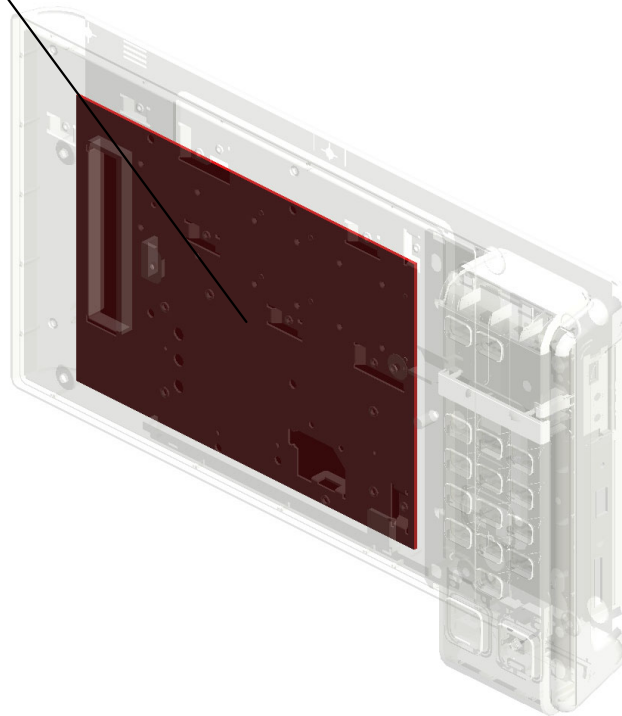
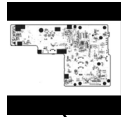


U002\_S001

(EU[Pro 8310/8320]/AA[Pro 8310/8320]/CHN):OPERATION SUB-UNIT:KEY\_BOX:ASS'Y

19.D0BX5733

(EU[Pro 8310/8320]/  
AA[Pro 8310/8320]/  
CHN):PCB:MAIN:C  
OM:ASS'Y:(PCB13)

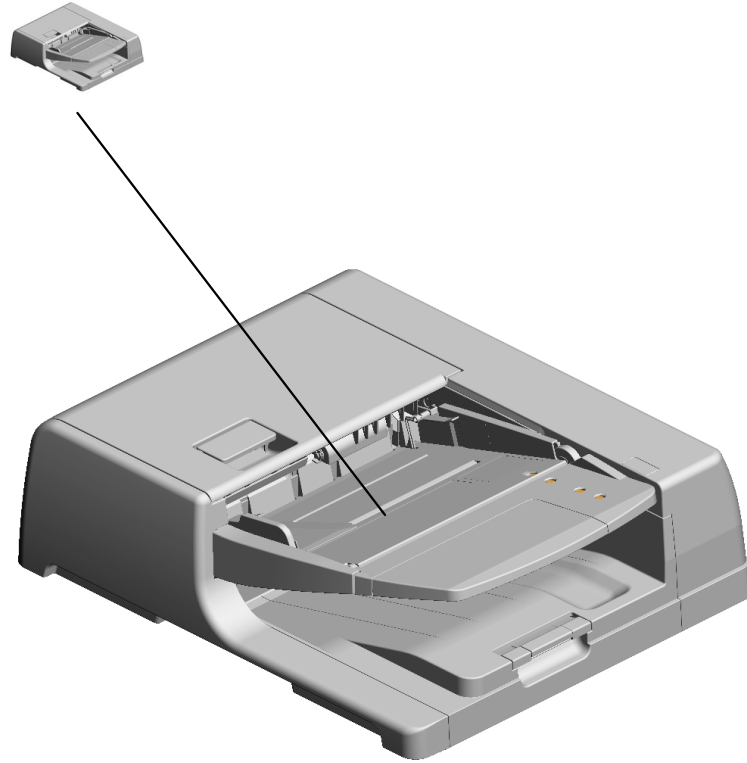


13.D0BX5728

(EU[Pro 8310/8320]/  
AA[Pro 8310/8320]/  
CHN):OPERATION  
SUB-UNIT:KEY\_BO  
X:ASS'Y

# U003.ADF

U003 S001  
D0A51200  
ADF:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U003\_S001.ADF:ASS'Y

U003 S001 S005  
D7314370  
COVER:PAPER FEED:ASS'Y

U003 S001 S001  
D3FF2510  
GUIDE PLATE:PAPER FEED:  
LOWER:ASS'Y

U003 S001 S002  
D3B02202  
SHAFT:SEPARATION:ASS'Y

U003 S001 S004  
D7314311  
GUIDE:PAPER FEED:UPPER:  
SUB-ASS'Y

U003 S001 S007  
D3B03810  
GUIDE PLATE:EXIT:UPPER:A  
SS'Y

U003 S001 S010  
D6833411  
GUIDE:SCANNING:ENTRANC  
E:LOWER:SUB-ASS'Y

U003 S001 S003  
D3AZ4730  
PRESSURE PLATE:ASS'Y

U003 S001 S006  
D7314510  
COVER:LOWER:ASS'Y

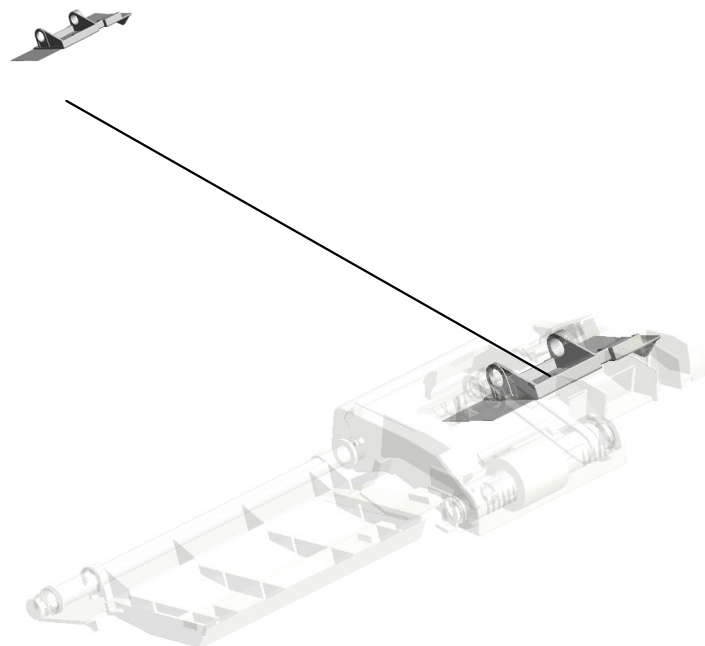
U003 S001 S008  
D6833150  
ROLLER:SCANNING:EXIT:DR  
IVE:ASS'Y

U003 S001 S009  
D6830361  
GUIDE:EXIT:LOWER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U003\_S001\_S002.SHAFT:SEPARATION:ASS'Y

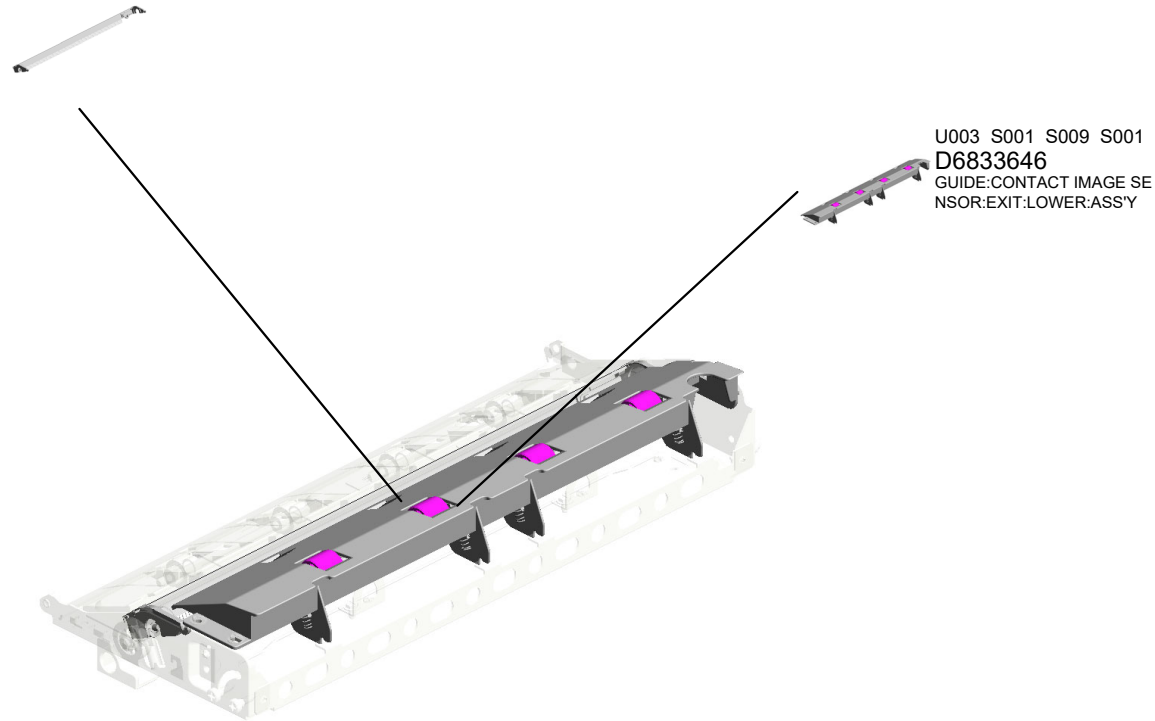
U003 S001 S002 S001  
D6832240  
GUIDE:PAPER FEED:ENTRA  
NCE:INNER BACK:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U003\_S001\_S009.GUIDE:EXIT:LOWER:ASS'Y

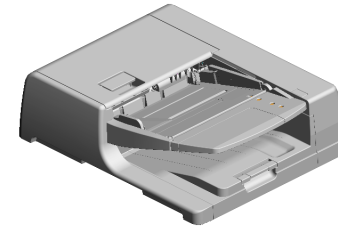
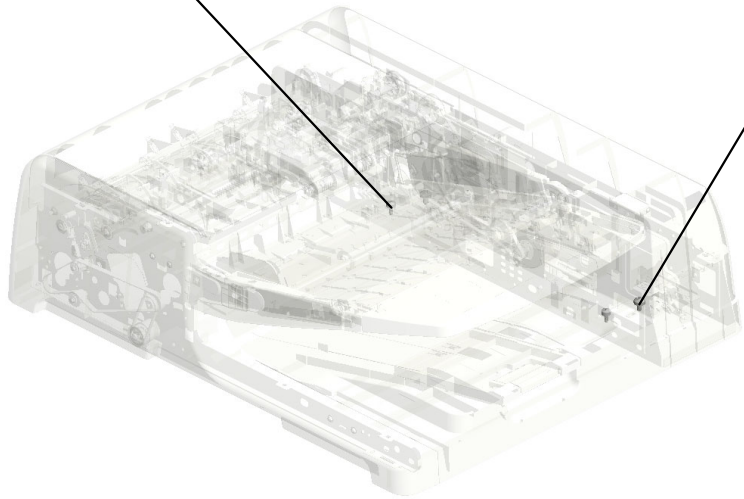
U003 S001 S009 S002  
D6833662  
GUIDE PLATE:CONTACT IMA  
GE SENSOR:ENTRANCE:AS  
SY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U003  
ADF

19.09514010N  
(x2)  
SCREW:POLISHED  
ROUND:M4X10



41.A8597211  
(x2)  
STEPPED SCREW

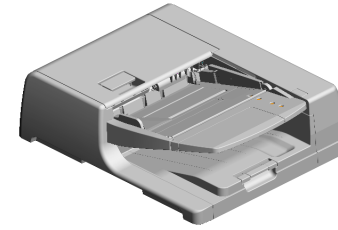
3.04514008N(x 2)  
TAPPING SCREW:4X8

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U003\_S001  
ADF:ASS'Y

- 21.11050487 (x4) HARNESS CLAMP
- 15.08025299 TAPPING SCREW - M3X8
- 7.04543006Q (x110) TAPPING SCREW - M3X6
- 1.03530060N (x2) BIND SCREW - M3 X6
- 11.07200040E (x3) RETAINING RING - M4



91.D0A51200  
ADF:ASS'Y

23.11050551  
CLAMP:LES-0505



16.08050103  
(x2)  
RETAINING RINGS  
-E:SILENCER:DIA3



14.07433808  
(x3)  
RADIAL BALL BEA  
RING:DIA8XDIA16X  
5



6.04543006N  
(x8)  
TAPPING SCREW:  
ROUND POINT:3X6



18.08050106  
(x6)  
RETAINING RINGS  
-E:SILENCER:DIA6



9.04583008N  
(x24)  
HEXAGON HEAD T  
APPING SCREW:3  
X8



13.07433806  
RADIAL BALL BEA  
RING:DIA6XDIA13X  
5



5.04543005N  
(x2)  
HEXAGON HEAD T  
APPING SCREW:R  
OUND POINT:3X5



8.04543014Q  
(x4)  
TAPPING SCREW:  
3X14



17.08050104  
(x11)  
RETAINING RINGS  
-E:SILENCER:DIA4



24.11050692  
(x4)  
CLAMP:LES-0503



27.11050758  
(x16)  
CLAMP:LWSM-030  
6A



25.11050723  
(x2)  
CLAMPS:WES-050  
7



22.11050508  
(x7)  
HARNESS CLAMP -  
LWS-0711



10.07200030E  
RETAINING RING -  
M3



20.11050046  
(x43)  
HARNESS BAND



21.11050487  
(x2)  
HARNESS CLAMP



26.11050724  
CLAMPS:WES-121  
0



27.11050758  
(x3)  
CLAMP:LWSM-030  
6A



28.11050760  
CLAMP:LWSM-051  
1A



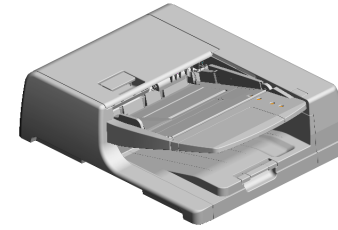
30.16072256  
FERRITE CORE:K3  
NFR-08-ABK0



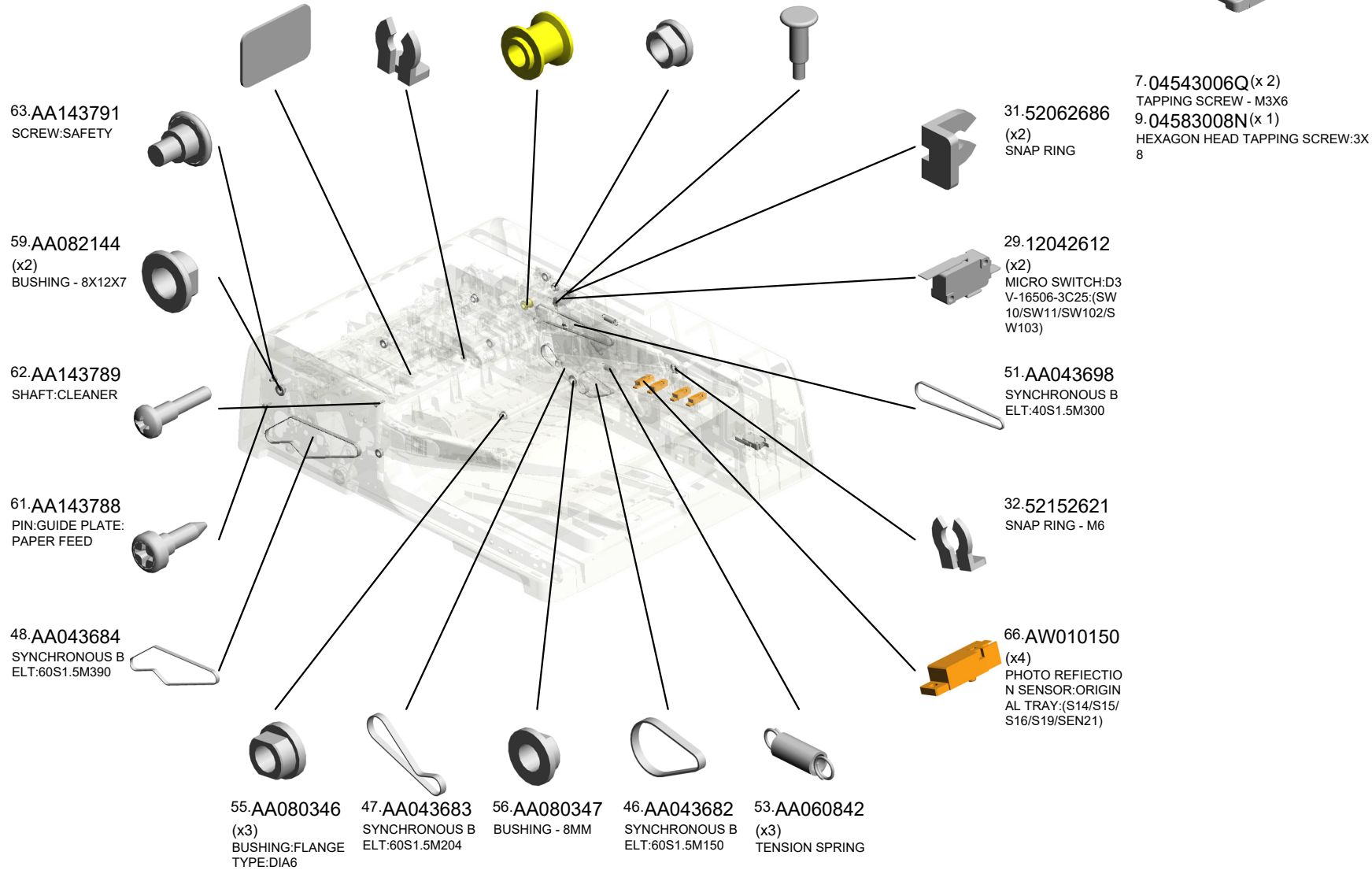
115.D5224906  
(x4)  
STEPPED SCREW:  
M3:DIA6:1.7MM:RO  
UND POINT

U003\_S001  
ADF:ASS'Y

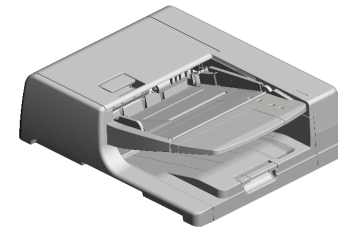
- 35.A4221063 SEAL - 0.7X13X20
- 33.54472681 SNAP RING
- 36.A5482139 PULLEY
- 57.AA082101 (x6) BUSHING - 6X10X6
- 64.AA143842 SCREW:DIA6:14.5: M4



91.D0A51200  
ADF:ASS'Y



U003\_S001  
ADF:ASS'Y



91.D0A51200  
ADF:ASS'Y

- 76.B4772622 DISCHARGE BRUSH:L11
- 93.D3AZ2914 (x6) COIL SPRING:FEE  
LER:P SIZE SENSOR
- 92.D3AZ1762 BRACKET:MOTOR:  
MIDDLE
- 69.AW020234 (x9) PHOTOINTERRUPTOR:  
GP1A173LCS  
5F:(S1/S2/S3/S4/S5  
/S8/S9/S13/S17)
- 68.AW020190 PHOTOINTERRUPTOR:  
TOR:(S18)

71.B0434645  
(x4)  
SPRING - 2N

67.AW010151  
(x5)  
PHOTO REFLECTION  
SENSOR:PS12  
2TL1-A:(S6/S7/S10/  
S11/S12/SEN7/SEN  
8/SEN10/SEN32/SE

86.B8041180  
(x4)  
DISCHARGE BRUSH:  
PUNCH UNIT

95.D3AZ5860  
CONTACT IMAGE  
SENSOR:ASS'Y:(P  
CB3)

85.B8022536  
SLIDER:SIDE FENCE

84.B8022532  
SPRING PLATE:SIDE  
FENCE

79.B4774131  
(x4)  
SPRING

80.B6523174  
TENSION SPRING

70.AX040199  
DC MOTOR:RISING  
TRAY:ASS'Y:(M7/B  
M2/BM3)

73.B3871951  
SPRING - PAPER  
SIZE SENSOR

88.B8722524  
SPACER:DIA9

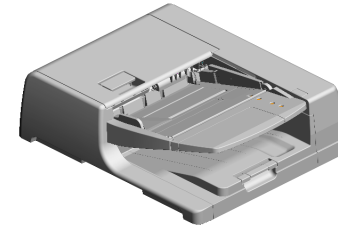
89.D0951260  
CAP:COVER:SCA

87.B8301135  
SCREW

82.B7061859  
SCREW:SLIDER:  
LOCK

96.D3B01766  
DC MOTOR:10W:NI  
DEC:ASS'Y:(M5)

U003\_S001  
ADF:ASS'Y



91.D0A51200  
ADF:ASS'Y

- 99.D3B02622 (x4) DISCHARGE BRUSH:L11
- 126.D5434393 (x6) CUSHION:GUIDE PLATE:ENTRANCE:PAPER FEED:INNER BACK
- 125.D5434382 (x2) COMPRESSION SPRING:PULL OUT
- 127.D5435125 SPRING PLATE:CONTACT IMAGE SENSOR
- 114.D4123145 TENSION SPRING:LEVER:MISFEED REMOVEAL

101.D3B04324 (x2) SHEET:BRACKET:GUIDE:PAPER FEED

115.D5224906 (x6) STEPPED SCREW:M3:DIA6:1.7MM:ROUND POINT

109.D3B05869 SHIELD PLATE:CONTACT IMAGE SENSOR:FRONT

120.D5431821 TIMING PULLEY:T33/Z24

121.D5431822 FLANGE:DIA24

116.D5412241 REVERSE ROLLER:PAPER FEED

118.D5431625 GEAR:Z24:SEPARATION

117.D5431313 COMPRESSION SPRING:HINGE:LEFT

119.D5431717 SHAFT:PULLEY:SCANNING:EXIT

128.D6421454 FEELER:APPS

131.D6831385 BRACKET:SAFETY SWITCH:PAPER FEED

108.D3B05112 SHIELD PLATE:PCB:RIGHT

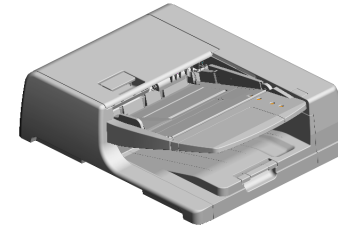
130.D6831362 COMPRESSION SPRING:HINGE:RIGHT

110.D3EK5100 PCB:MAIN CONTROL:DF:ASS'Y:(PCB 2)

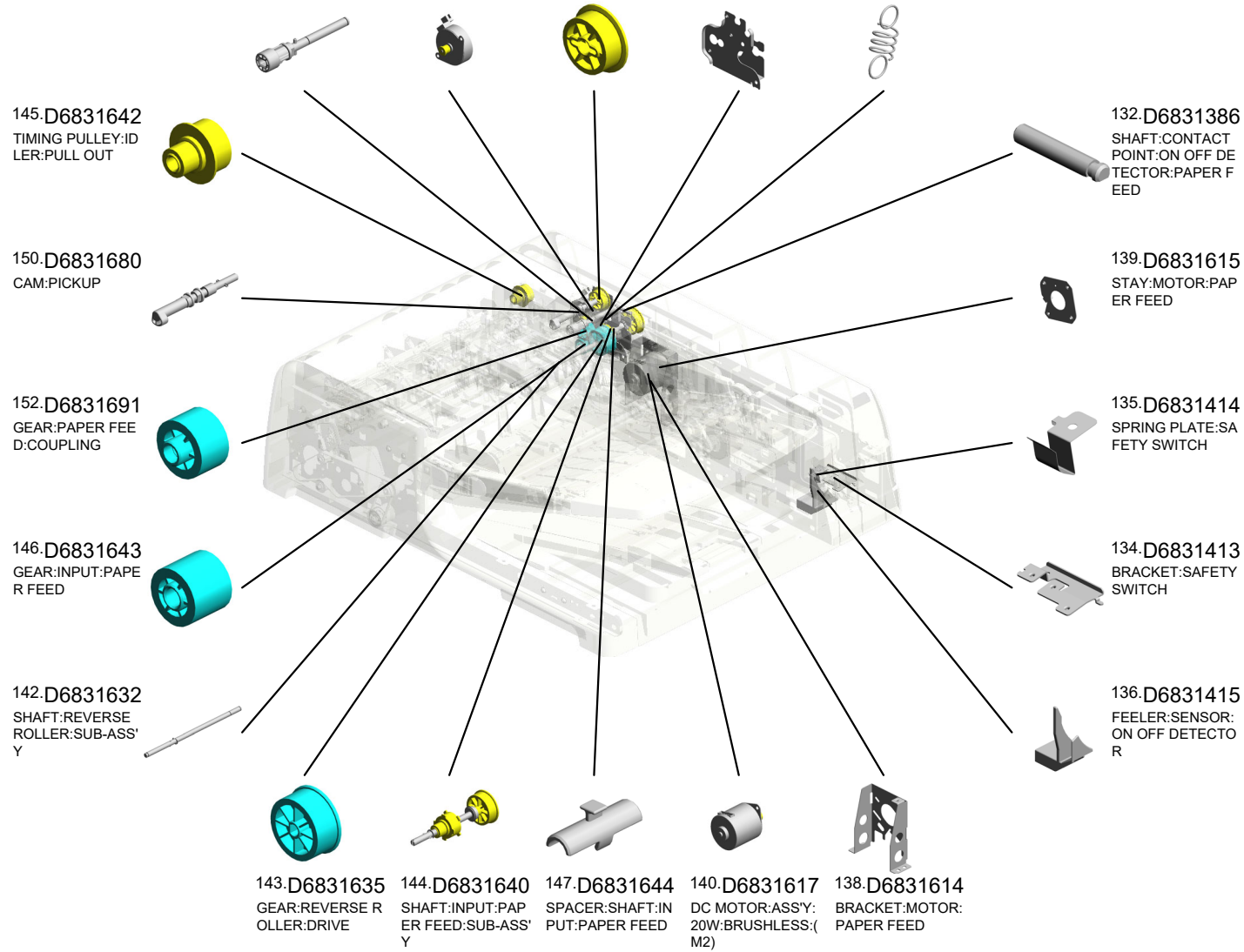
107.D3B05111 SHIELD PLATE:PCB:LOWER

U003\_S001  
ADF:ASS'Y

- 141.D6831620 SHAFT:SEPARATI  
ON:DRIVE:INPUT:S  
UB-ASS'Y
- 149.D6831675 DC STEPPER MOT  
OR:DIA42:T15:S2M:  
ASS'Y:(M4)
- 151.D6831682 TIMING PULLEY:PI  
CKUP:DRIVE
- 148.D6831671 BRACKET:MOTOR:  
PICK UP
- 133.D6831387 TENSION SPRING:  
ON OFF DETECTO  
R:PAPER FEED



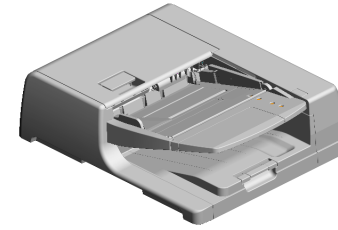
91.D0A51200  
ADF:ASS'Y



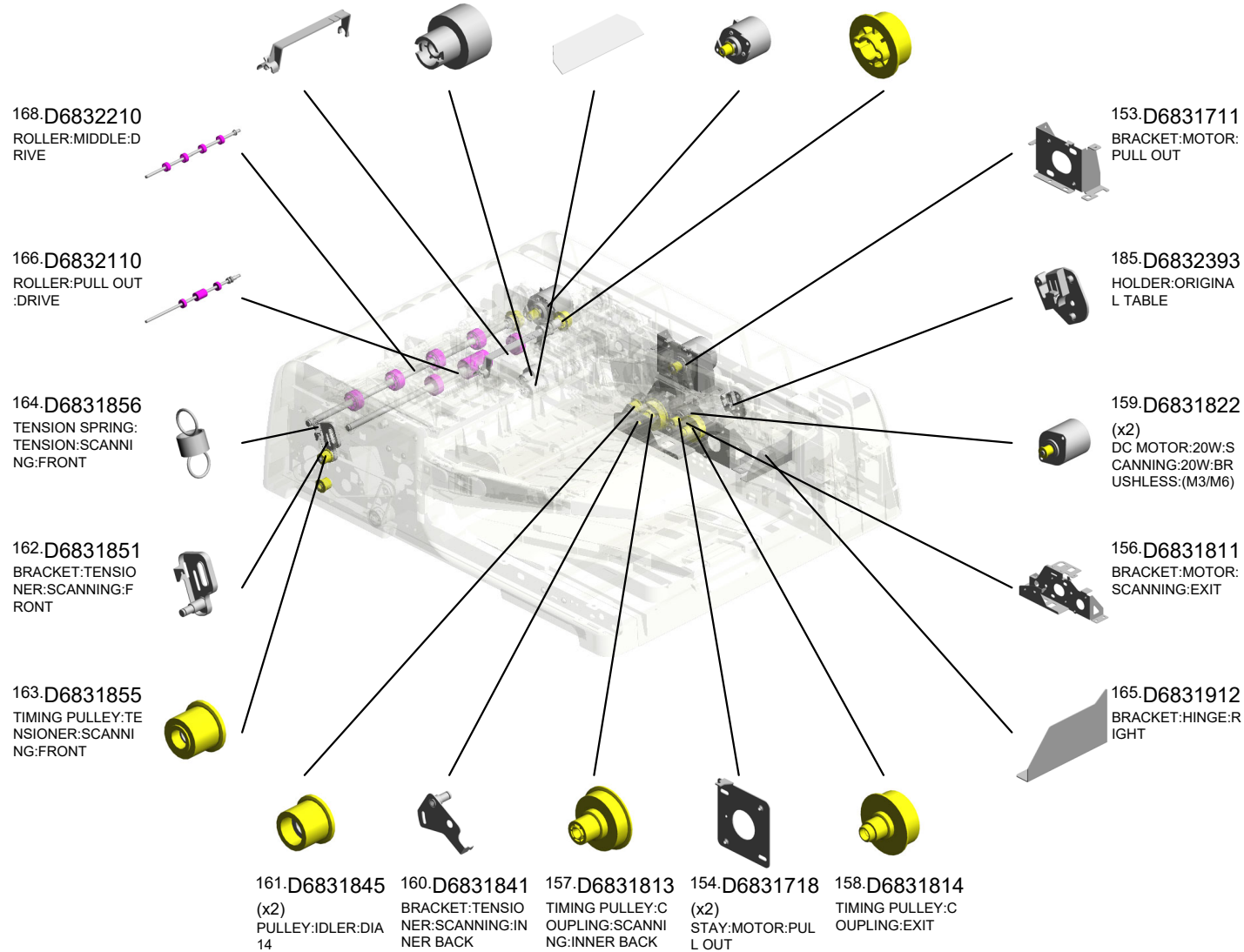


U003\_S001  
ADF:ASS'Y

- 171.D6832222 STOPPER:SHAFT:SEPARATION:DRIVE
- 184.D6832311 TORQUE LIMITER MECHANICAL CLUTCH:SEPARATOR
- 186.D6832415 SHEET:SEPARATION:ENTRANCE
- 155.D6831766 DC MOTOR:10W:BRUSHLESS:(M1)
- 167.D6832112 (x2) TIMING PULLEY:ROLLER:PULL OUT:DRIVE

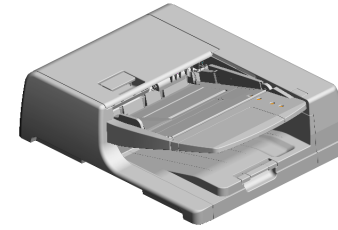


91.D0A51200  
ADF:ASS'Y



U003\_S001  
ADF:ASS'Y

- 204.D6833251 GROUND PLATE:ROLLER
- 206.D6833311 (x2) BRACKET:GUIDE:SCANNING:UPPER
- 208.D6833361 (x2) SPRING PLATE:GUIDE PLATE:SCANNING
- 199.D6832913 (x2) SHEET:SENSOR:SEPARATION
- 187.D6832417 SHEET:ENTRANCE:SEPARATION PAD



91.D0A51200  
ADF:ASS'Y

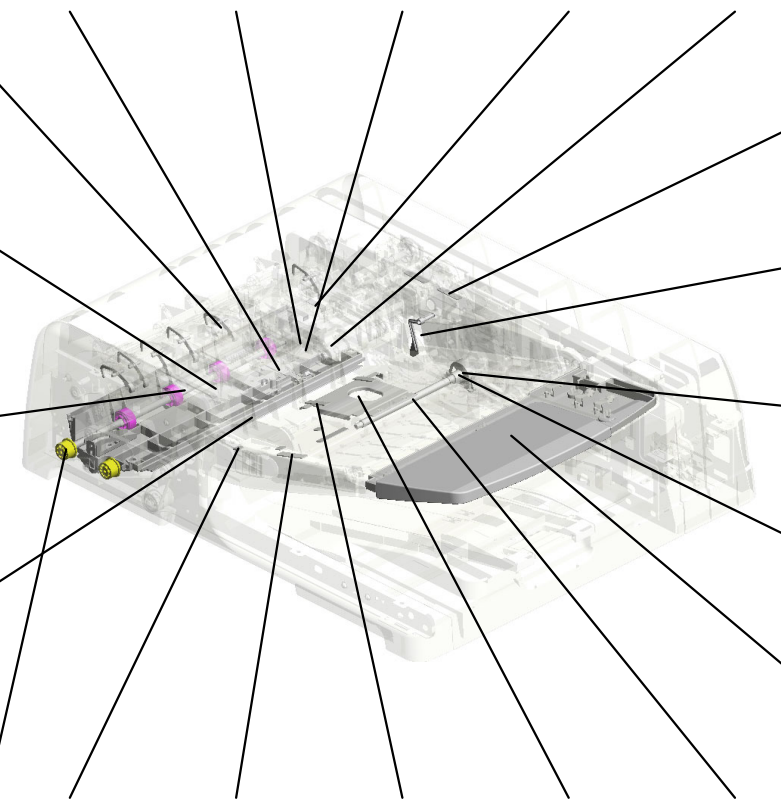
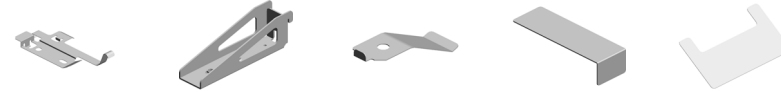
198.D6832912  
(x6)  
FEELER:PAPER SIZE SENSOR

203.D6833221  
GUIDE:SCANNING:UPPER

200.D6833111  
ROLLER:SCANNING:ENTRANCE:DRIVE

205.D6833260  
SHEET:SCANNING:EXIT:UPPER:ASS'Y

202.D6833155  
(x2)  
TIMING PULLEY:ROLLER:SCANNING:EXIT:DRIVE



191.D6832742  
(x4)  
CUSHION:STOPPER PAWL

190.D6832733  
FEELER:SENSOR:ORIGINAL SENSOR

189.D6832729  
JOINT:RISING TRAY:AUXILIARY

188.D6832728  
STOPPER:RELEASE:SHAFT:BASE

197.D6832781  
ORIGINAL TABLE:BEHIND

193.D6832747  
(x3)  
PAD:SIDE FENCE:SMALL

194.D6832748  
(x2)  
PAD:SIDE FENCE:LARGE

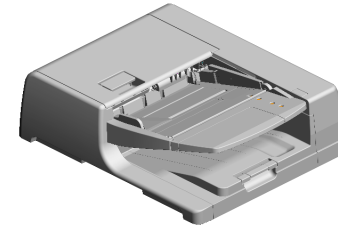
192.D6832743  
(x2)  
SHEET:CUSHION:STOPPER PAWL

195.D6832752  
LEVER:RISE:BASE

196.D6832755  
SHAFT:RISE:BASE:SUB-ASS'Y



U003\_S001  
ADF:ASS'Y



91.D0A51200  
ADF:ASS'Y

- 218.D6833645 (x2) ROLLER:MIDDLE:DRIVEN
- 236.D6834350 DRIVEN ROLLER:PULL OUT
- 232.D6834341 BRACKET:PULL OUT:DRIVEN
- 224.D6833710 ROLLER:CONTACT IMAGE SENSOR:EXIT:DRIVE:PRESS FIT
- 235.D6834345 DISCHARGE BRUSH:EXIT:L37

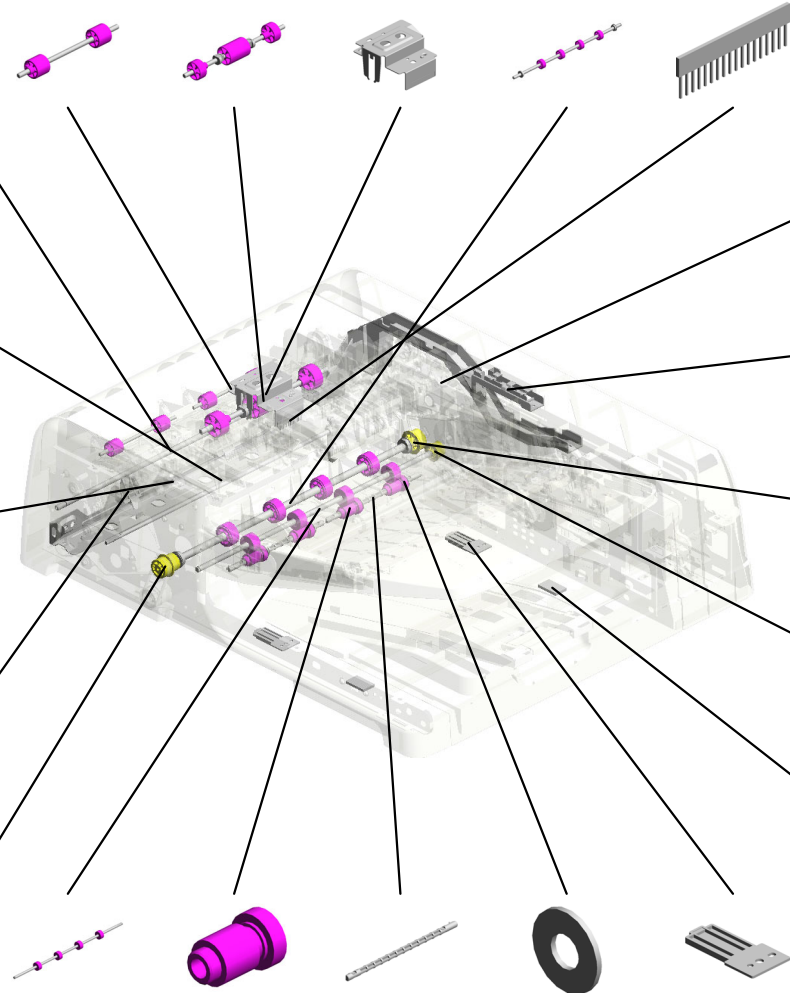
231.D6834323 SHAFT:CONTACT POINT:GUIDE:PAPER FEED

212.D6833510 SHAFT:LEVER:MISFEED REMOVAL:ASSY

210.D6833421 BASE:SCANNING:ENTRANCE:LOWER

211.D6833422 (x2) LEVER:PRESSURE RELEASE

226.D6833715 TIMING PULLEY:ROLLER:CIS:EXIT:FRONT



247.D6835111 GUIDE:HARNESS:MAIN

248.D6835121 GUIDE:HARNESS:SUB

225.D6833714 TIMING PULLEY:ROLLER:CIS:EXIT:DRIVE

230.D6833915 TIMING PULLEY:ROLLER:EXIT:DRIVE

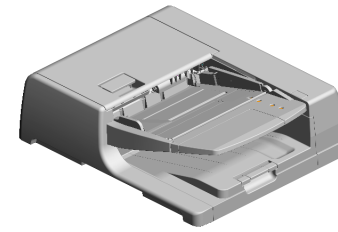
246.D6834442 (x4) TAPE:PRESSURE PLATE

- 229.D6833911 ROLLER:EXIT:DRIVE
- 244.D6834430 (x4) ROLLER:EXIT:DRIVE
- 243.D6834421 (x2) SHAFT:EXIT:DRIVE
- 242.D6834414 (x4) SPACER:EXIT ROLLER
- 245.D6834441 (x2) HOLDER:CUSHION:PRESSURE PLATE



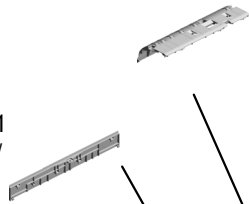
U003\_S001  
ADF:ASS'Y

- 256.D7312913 GUIDE PLATE:PUL L OUT:LOWER
- 263.D7314315 GUIDE:PAPER FEE D:UPPER:DOUBLE FEED SENSOR
- 257.D7312914 GUIDE PLATE:PUL L OUT:LOWER:DO UBLE FEED SENS OR
- 253.D7312746 SIDE FENCE:ORIGI NAL TABLE
- 250.D6842412 (x2) PAD:STOPPER:ORI GINAL



91.D0A51200  
ADF:ASS'Y

272.D7314611  
COVER:LEFT LOW ER



259.D7314112  
COVER:FRONT RI GHT



258.D7313511  
HOOK:OPTICAL RE ADING UNIT:FRON T



276.D7316051  
DECAL:DESIGN SK ETCH:MISFEED RE MOVAL:P



260.D7314113  
COVER:FRONT



252.D7312734  
COVER:LOWER.BA SE



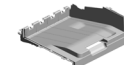
254.D7312751 RAIL:SIDE FENCE



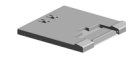
273.D7316011  
DECAL:SIZE:ORIGI NAL



270.D7314418 TRAY:EXIT



268.D7314412  
TRAY:EXIT:AUXILI ARY:LARGE



275.D7316041  
DECAL:BASE:ORIGI NAL



261.D7314211  
COVER:REAR



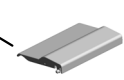
274.D7316031  
DECAL:SET:ORIGI NAL TABLE



255.D7312771  
ORIGINAL TABLE:F ACE FRONT

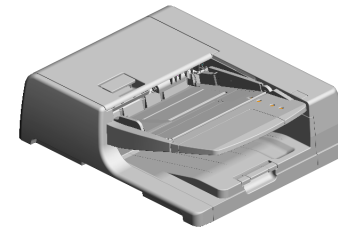


269.D7314413  
TRAY:EXIT:AUXILI ARY:SMALL



U003\_S001  
ADF:ASS'Y

291.07922061C 277.D7316241 290.07922054C 296.07922076C  
 SYNCHRONOUS B DECAL:STOPPER: SYNCHRONOUS B SYNCHRONOUS B  
 ELT:40S2M122:CR SEPARATION UNIT ELT:40S2M108:CR ELT:40S2M152:CR  
 202105-06 O/O 202105-08 O/O 202106-01 O/O

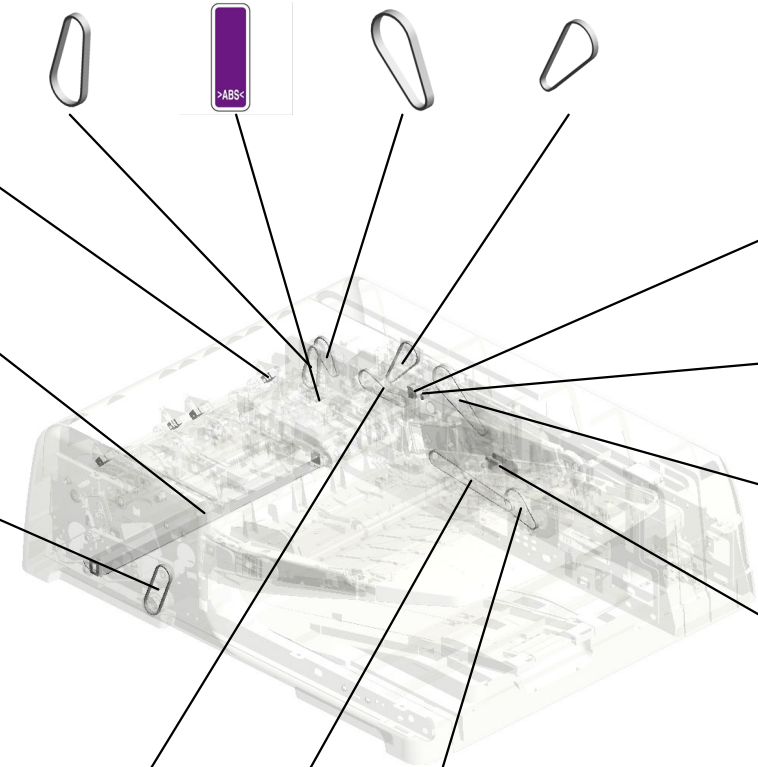


91.D0A51200  
ADF:ASS'Y

278.G0602652  
(x4)  
BUSHING - M4

289.D7313390  
GUIDE PLATE:SCA  
NNING:CONTACT:0  
.6MM:PEEN  
202006-03 X/O

293.07922079C  
SYNCHRONOUS B  
ELT:40S2M158:CR  
202105-10 O/O



283.D3FF2852  
COVER:SENSOR

282.D3FF2851  
SENSOR COVER:P  
HOTINTERRUPT  
OR

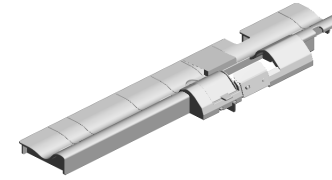
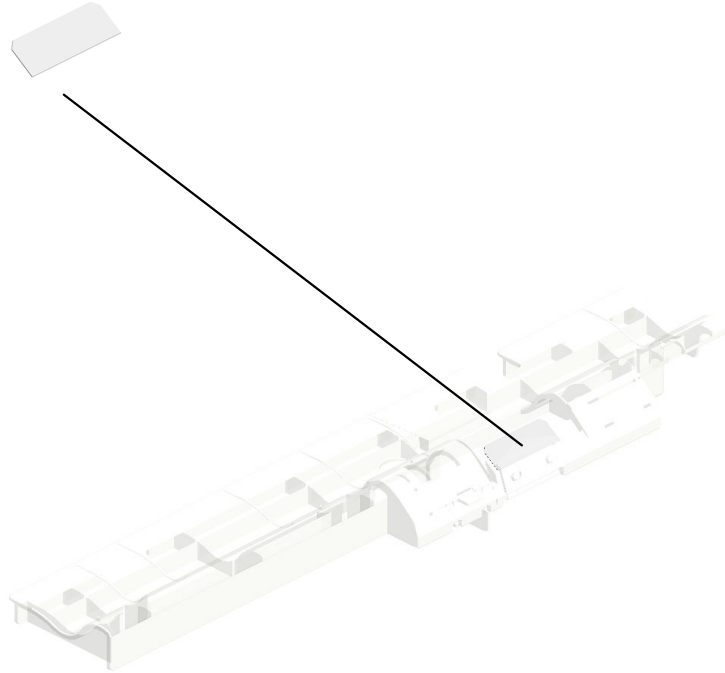
295.07922101C  
SYNCHRONOUS B  
ELT:40S2M202:CR  
202105-09 O/O

300.D3FF1451  
HOLDER:FEELER:  
APS  
202208-04 O/O

294.07922080C 301.07922129C 292.07922063C  
 SYNCHRONOUS B SYNCHRONOUS B SYNCHRONOUS B  
 ELT:40S2M160:CR ELT:40S2M258:CR ELT:40S2M126:CR  
 202105-11 O/O 202210-05 O/O 202105-07 O/O

U003\_S001\_S001  
GUIDE PLATE:PAPER FEED:LOWER:ASS'Y

297-D3FF2515  
SHEET:ENTRANCE  
:REVERSE ROLLE  
R



298-D3FF2510  
[A]  
GUIDE PLATE:PAP  
ER FEED:LOWER:  
ASS'Y  
202202-01 O/O

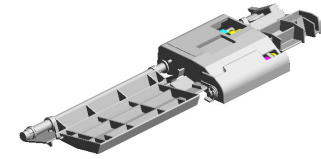


D3B02510  
[A]  
GUIDE PLATE:PAP  
ER FEED:LOWER:  
ASS'Y  
202202-01 O/O

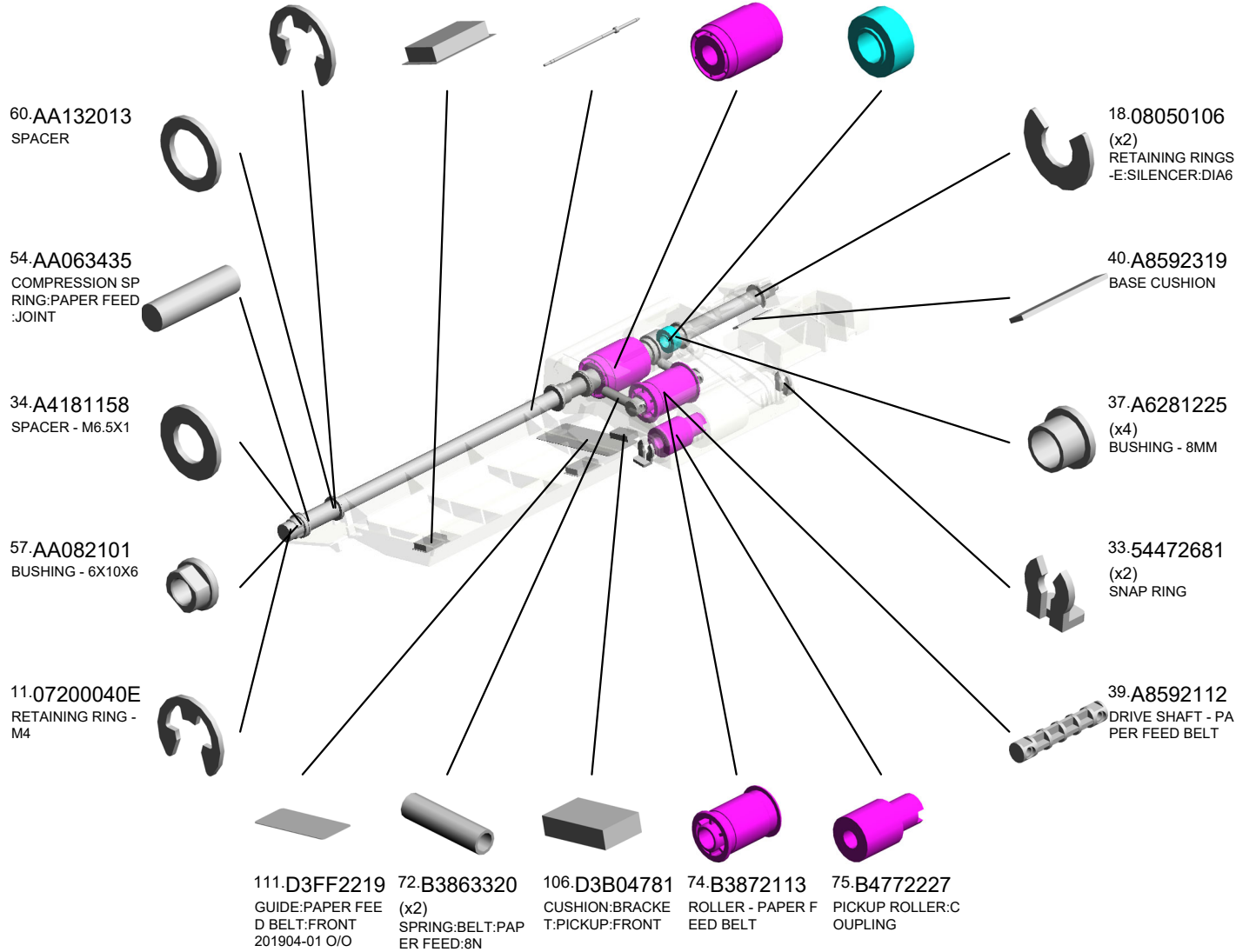
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U003\_S001\_S002  
SHAFT:SEPARATION:ASS'Y

12.07200060E RETAINING RING - M6  
38.A8061163 (x2) GUIDE PLATE CUSHION  
169.D6832215 SHAFT:SEPARATION:DRIVE  
83.B7892114 PAPER FEED BELT ROLLER  
170.D6832221 GEAR:IDLER:Z18

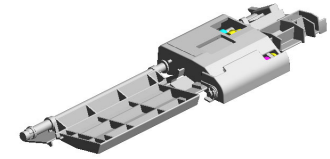


285.D3B02202  
[A]  
SHAFT:SEPARATION:ASS'Y  
202004-02 O/O



U003\_S001\_S002  
SHAFT:SEPARATION:ASS'Y

287.D3FF2233 BRACKET:PAPER FEED BELT 202006-01 X/O  
 174.D6832229 TIMING PULLEY:G EAR:T19/Z23  
 175.D6832231 BRACKET:PICKUP 183.D6832272 LEVER:PICKUP ROLLER:RISE

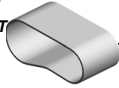


285.D3B02202  
 [A]  
 SHAFT:SEPARATION:ASS'Y  
 202004-02 O/O

284.D3FF6071  
 DECAL:CAUTION:ORIGINAL:PICK-UP PAPER JAM  
 201911-02



249.D6842171  
 PAPER FEED BELT



172.D6832224  
 GUIDE:PAPER FEED:ENTRANCE:FRONT



179.D6832236  
 SHEET:BRACKET:PICKUP:INNER BACK



303.07922065C  
 SYNCHRONOUS BELT:40S2M130:CR  
 202301-04 O/O



279.H0602126  
 (x2)  
 BUSHING - M6X7



176.D6832232  
 TIMING PULLEY:PICKUP:T21



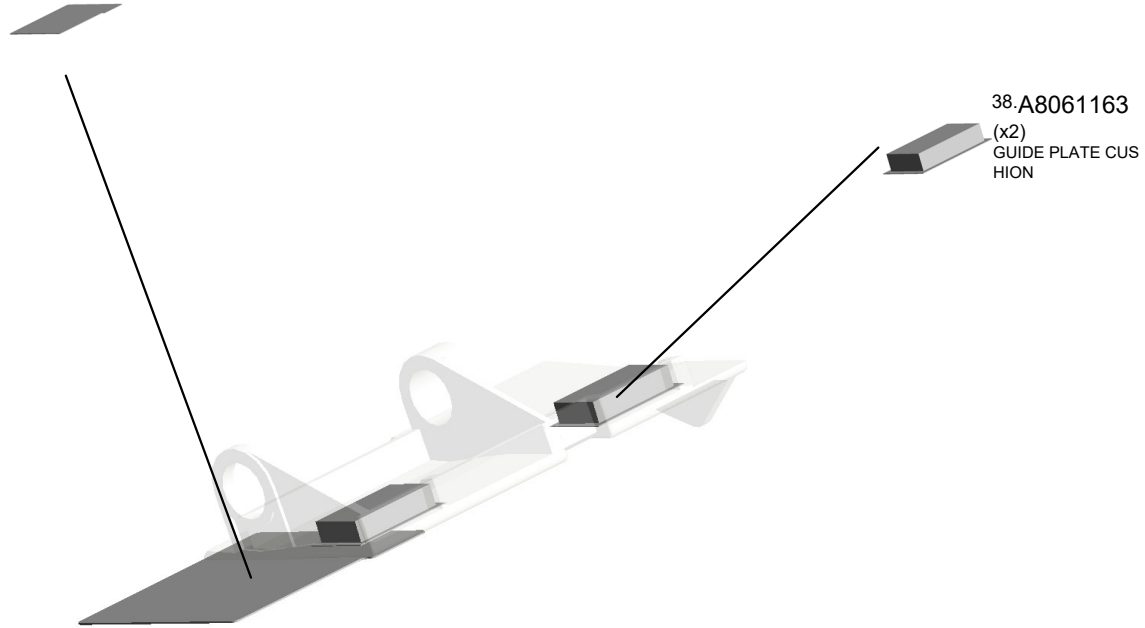
180.D6832239 COVER:PICKUP ROLLER  
 178.D6832235 SHAFT:PICKUP:SUB-ASS'Y  
 173.D6832228 PICKUP ROLLER



D3B02200  
 [A]  
 SHAFT:SEPARATION:ASS'Y  
 202004-02 O/O

U003\_S001\_S002\_S001  
GUIDE:PAPER FEED:ENTRANCE:INNER BACK:ASS'Y

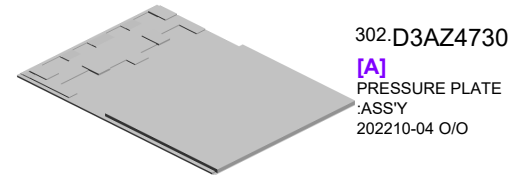
182.D6832242  
SHEET:GUIDE:PAP  
ER FEED:INNER B  
ACK



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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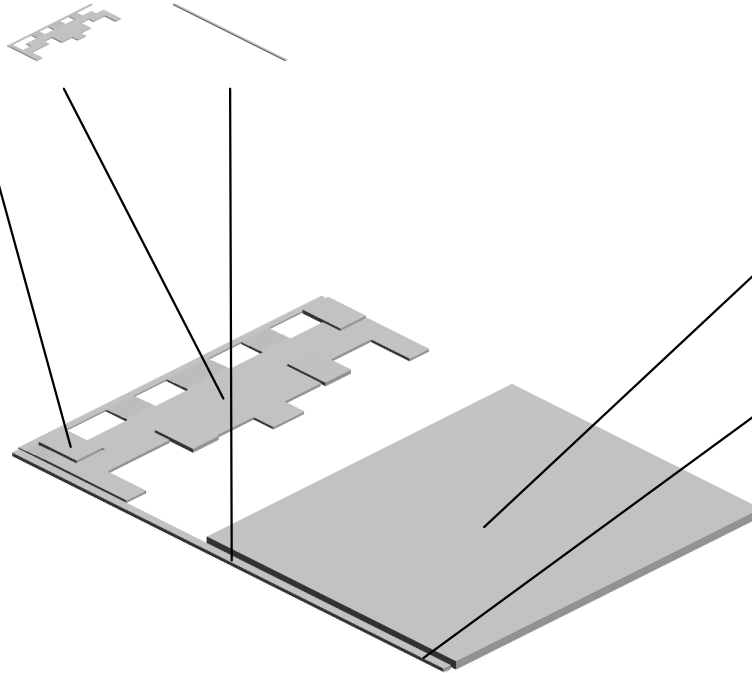
U003\_S001\_S003  
PRESSURE PLATE:ASS'Y

102.D3B04711 105.D3B04725  
GUIDE PLATE:PRE CUSHION:PRESSU  
SSURE PLATE:LEF RE PLATE:SMALL  
T:ASS'Y



302.D3AZ4730  
[A]  
PRESSURE PLATE  
:ASS'Y  
202210-04 O/O

103.D3B04722  
(x4)  
CUSHION:TAPE:SMALL



104.D3B04724  
CUSHION:PRESSURE PLATE:LARGE

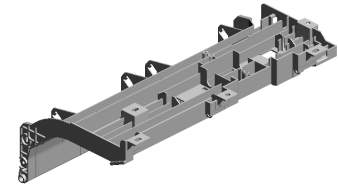
90.D0A46099  
(x2)  
SHEET:PRESSURE PLATE:SMALL



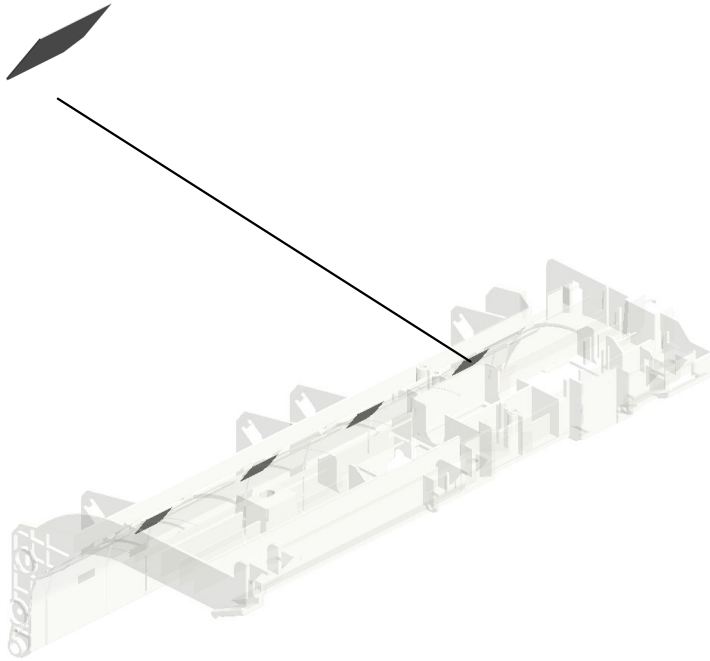
D3AZ4720  
[A]  
PRESSURE PLATE  
:ASS'Y  
202210-04 O/O

U003\_S001\_S004  
GUIDE:PAPER FEED:UPPER:SUB-ASS'Y

122.D5433314  
(x4)  
SHEET:SCANNING:  
ENTRANCE:MIDDL  
E



262.D7314311  
GUIDE:PAPER FEE  
D:UPPER:SUB-ASS  
'Y

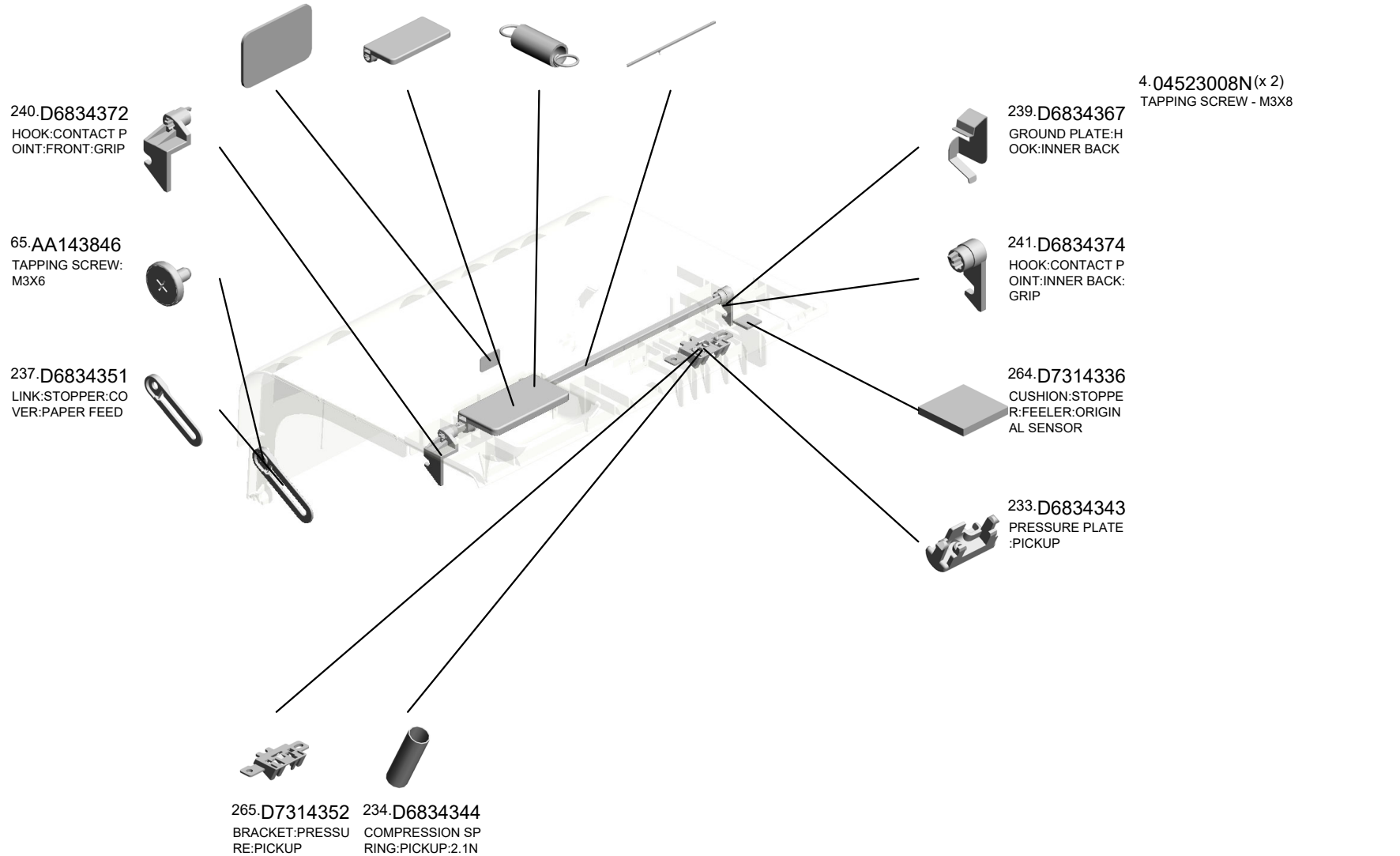
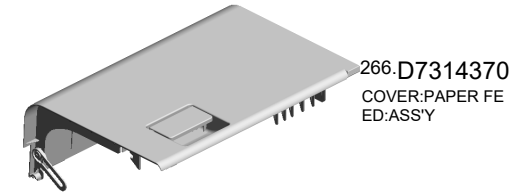


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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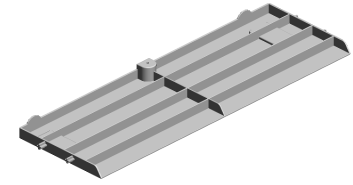
U003\_S001\_S005  
COVER:PAPER FEED:ASS'Y

35.A4221063 SEAL - 0.7X13X20  
267.D7314371 GRIP:COVER:PAPER FEED  
77.B4774117 SPRING  
238.D6834361 SHAFT:CONTACT POINT:GRIP

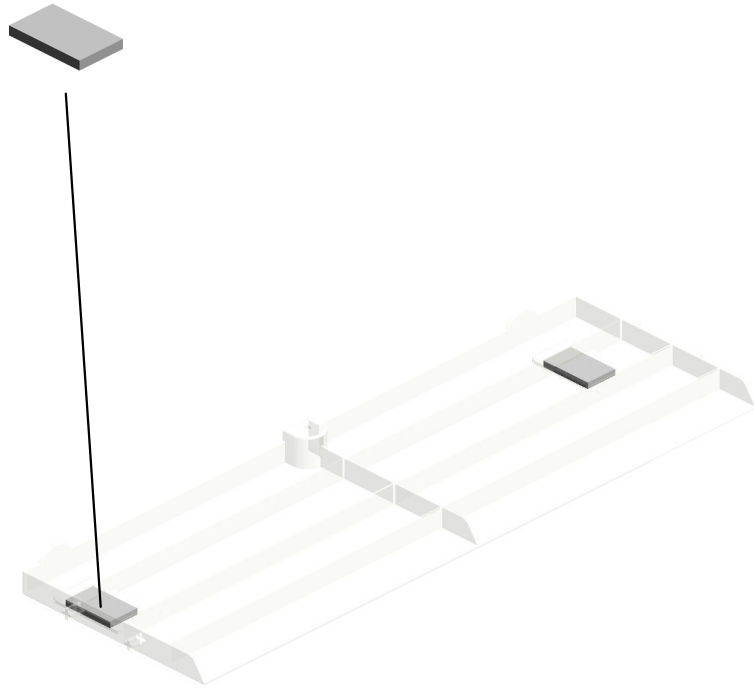


U003\_S001\_S006  
COVER:LOWER:ASS'Y

246.D6834442  
(x2)  
TAPE:PRESSURE  
PLATE



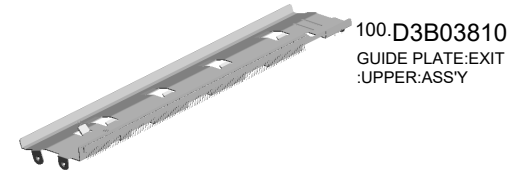
271.D7314510  
COVER:LOWER:AS  
SY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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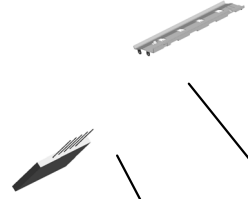
U003\_S001\_S007  
GUIDE PLATE:EXIT:UPPER:ASS'Y

227.D6833811  
GUIDE PLATE:EXIT  
:UPPER

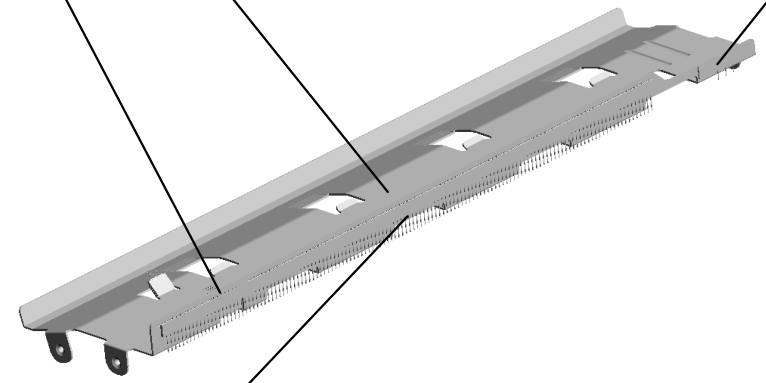
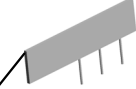


100.D3B03810  
GUIDE PLATE:EXIT  
:UPPER:ASS'Y

86.B8041180  
(x2)  
DISCHARGE BRUS  
H:PUNCH UNIT



251.D6902425  
DISCHARGE BRUS  
H:SHORT:FRONT



228.D6833812  
DISCHARGE BRUS  
H:EXIT

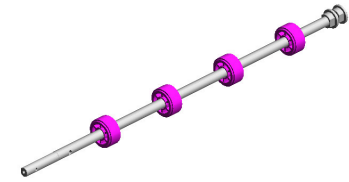


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U003\_S001\_S008

ROLLER:SCANNING:EXIT:DRIVE:ASS'Y

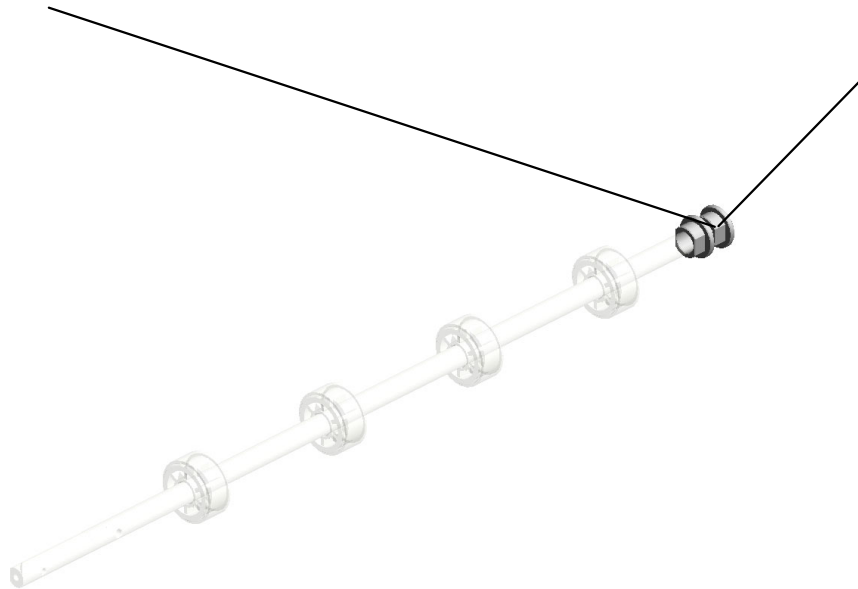
58-AA082104  
(x2)  
BUSHING - 8X12X7



201-D6833150  
ROLLER:SCANNIN  
G:EXIT:DRIVE:ASS'  
Y



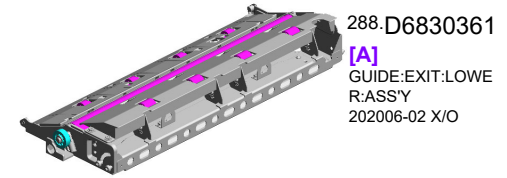
12-07200060E  
RETAINING RING -  
M6



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U003\_S001\_S009  
GUIDE:EXIT:LOWER:ASS'Y

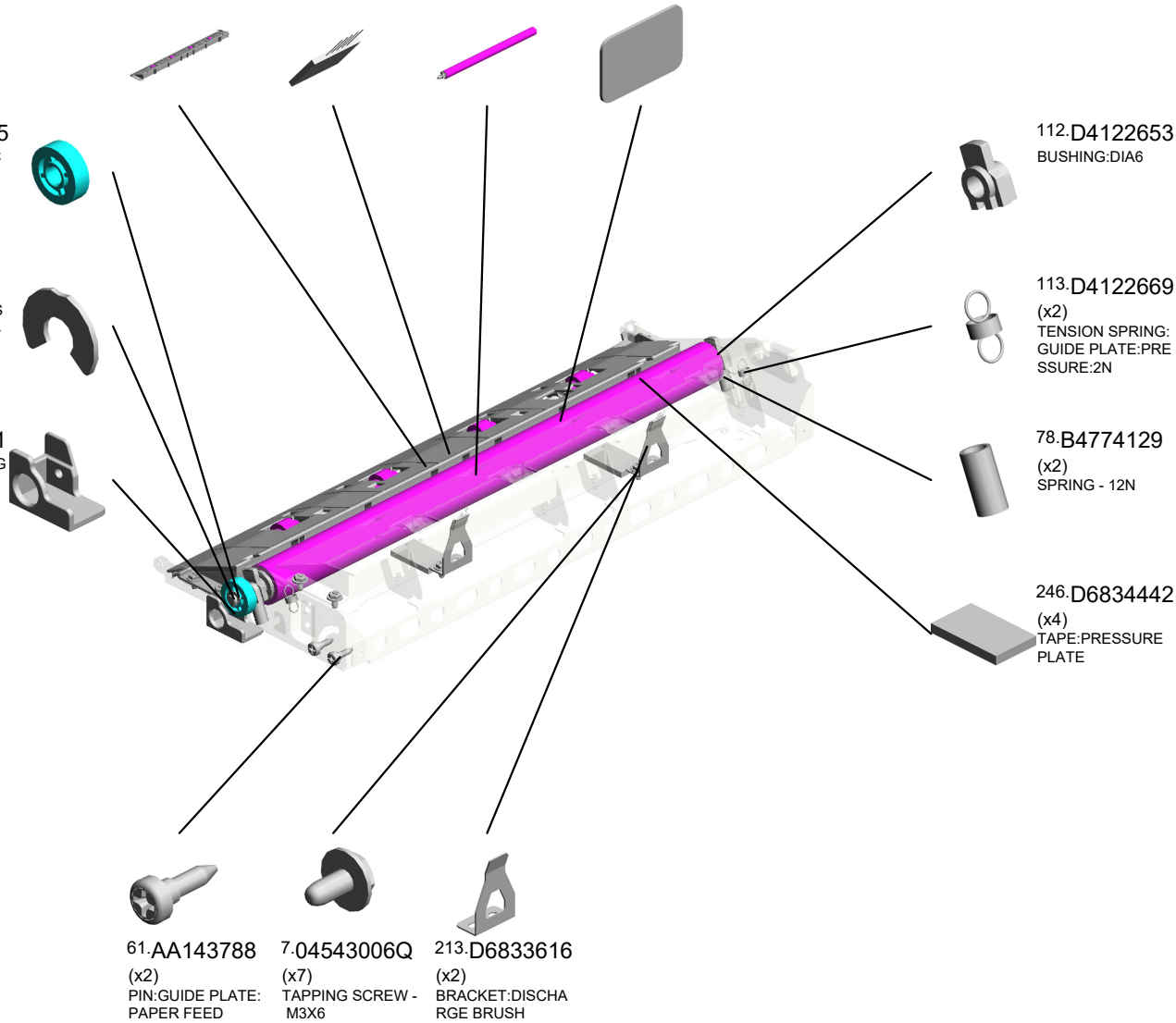
214.D6833621 GUIDE:EXIT:LOWE  
R:SUB-ASS'Y  
86.B8041180 (x4)  
DISCHARGE BRUS  
H:PUNCH UNIT  
123.D5433631 ROLLER:SCANNIN  
G:BEHIND:ASS'Y  
35.A4221063 SEAL - 0.7X13X20



299.D3FF3635  
GEAR:ROLLER:SC  
ANNING:BEHIND  
202206-02 O/O

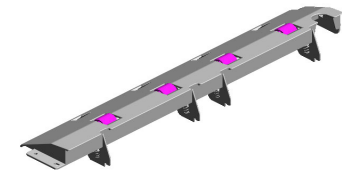
17.08050104  
RETAINING RINGS  
-E:SILENCER:DIA4

219.D6833651  
COVER:SCANNING  
:EXIT



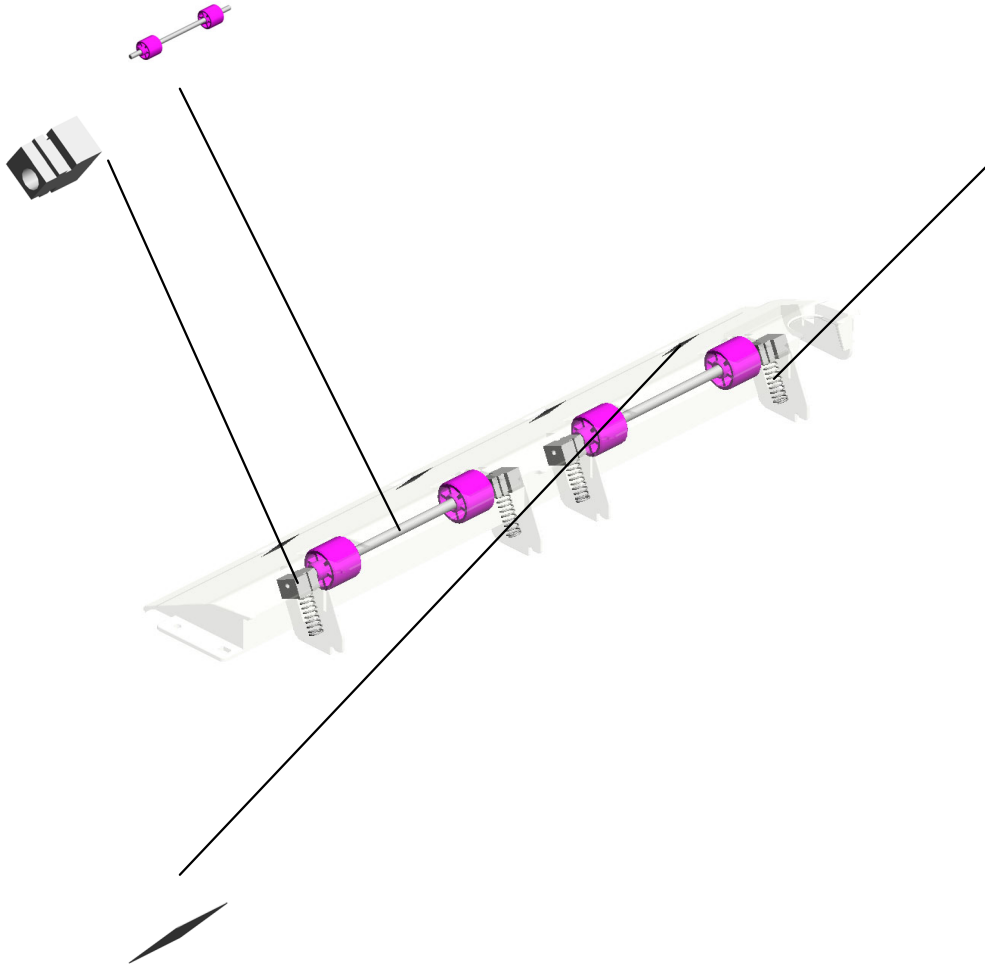
U003\_S001\_S009\_S001  
 GUIDE:CONTACT IMAGE SENSOR:EXIT:LOWER:ASS'Y

218.D6833645  
 (x2)  
 ROLLER:MIDDLE:D  
 RIVEN



286.D6833646  
 [A]  
 GUIDE:CONTACT I  
 MAGE SENSOR:EX  
 IT:LOWER:ASS'Y  
 202004-03 X/O

278.G0602652  
 (x4)  
 BUSHING - M4



216.D6833643  
 (x4)  
 COMPRESSION SP  
 RING:CONTACT IM  
 AGE SENSOR:EXIT



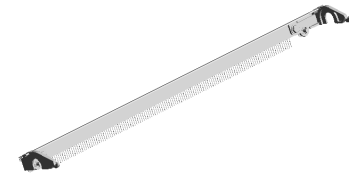
D6833641  
 [A]  
 GUIDE:CONTACT I  
 MAGE SENSOR:EX  
 IT:LOWER:ASS'Y  
 202004-03 X/O

217.D6833644  
 (x4)  
 SHEET:GUIDE:CO  
 NTACT IMAGE SEN  
 SOR:EXIT:LOWER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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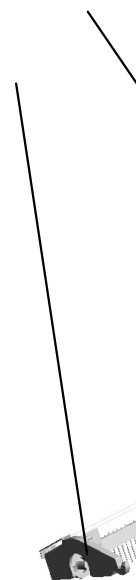
GUIDE PLATE:CONTACT IMAGE SENSOR:ENTRANCE:ASS'Y

228.D6833812 223.D6833668  
DISCHARGE BRUSH (x2)  
H:EXIT SPACER:GUIDE PLATE:CONTACT IMAGE SENSOR:ENTRANCE



220.D6833662  
GUIDE PLATE:CONTACT IMAGE SENSOR:ENTRANCE:ASS'Y

221.D6833666  
LEVER:GUIDE PLATE:CONTACT IMAGE SENSOR:FRONT



222.D6833667  
LEVER:GUIDE PLATE:CONTACT IMAGE SENSOR:REAR

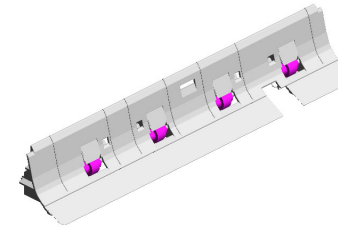


2-03603006N (x4)  
SCREW - M3X6

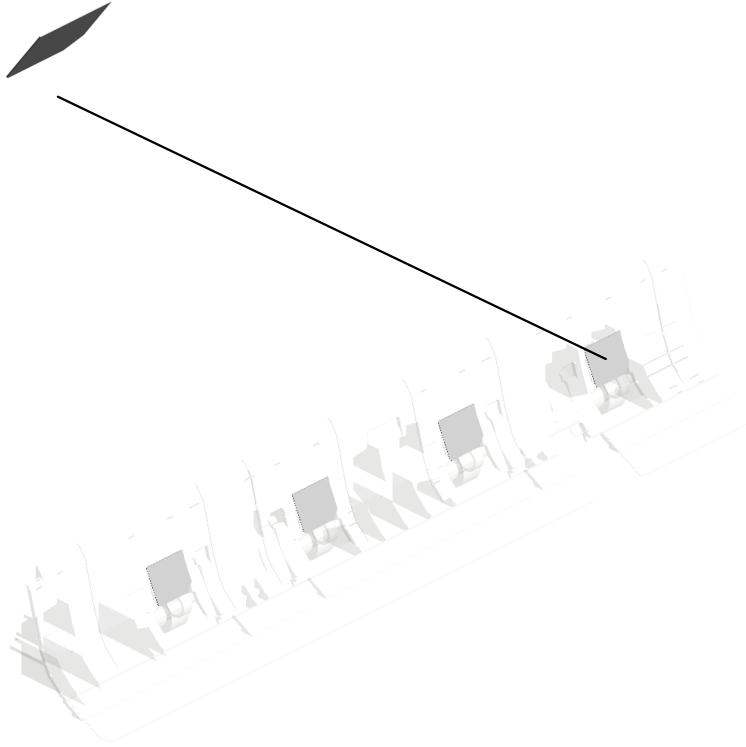
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U003\_S001\_S010  
GUIDE:SCANNING:ENTRANCE:LOWER:SUB-ASS'Y

122.D5433314  
(x4)  
SHEET:SCANNING:  
ENTRANCE:MIDDLE



209.D6833411  
GUIDE:SCANNING:  
ENTRANCE:LOWER:  
SUB-ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U004.SCANNER

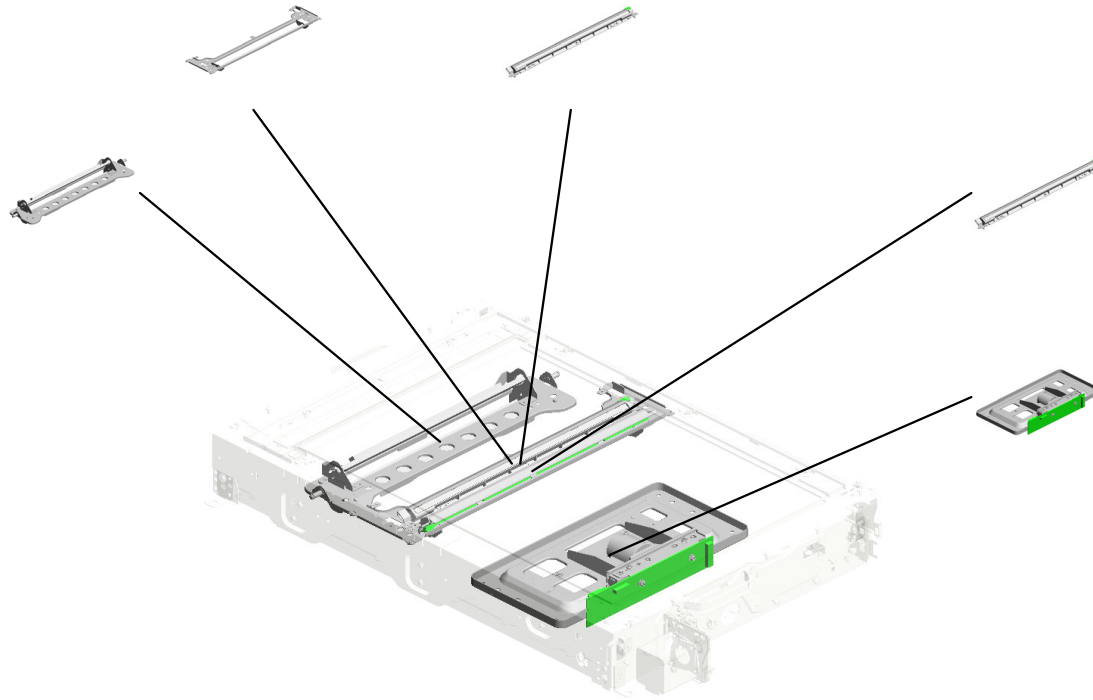
U004 S002  
D2581751  
CARRIAGE:NO.1:ASS'Y

U004 S003  
D2581769  
ILLUMINATION UNIT:LED-B:A  
SS'Y

U004 S005  
D2581776  
CARRIAGE:NO.2:ASS'Y

U004 S004  
D2581769  
ILLUMINATION UNIT:LED-B:A  
SS'Y

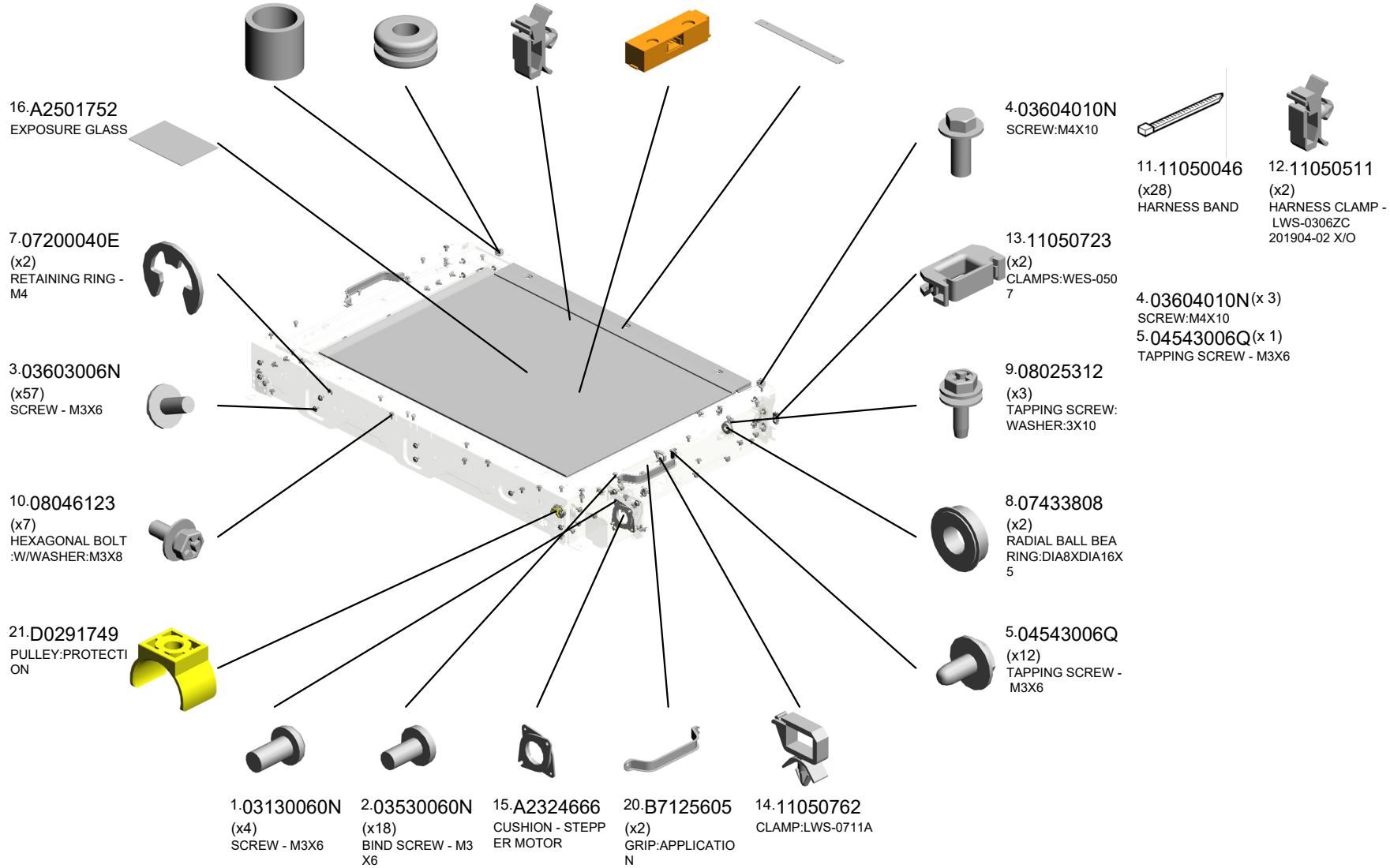
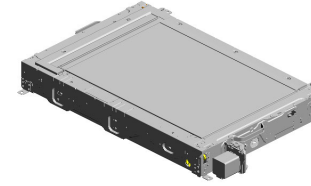
U004 S001  
D2581739  
LENSBLOCK SMD:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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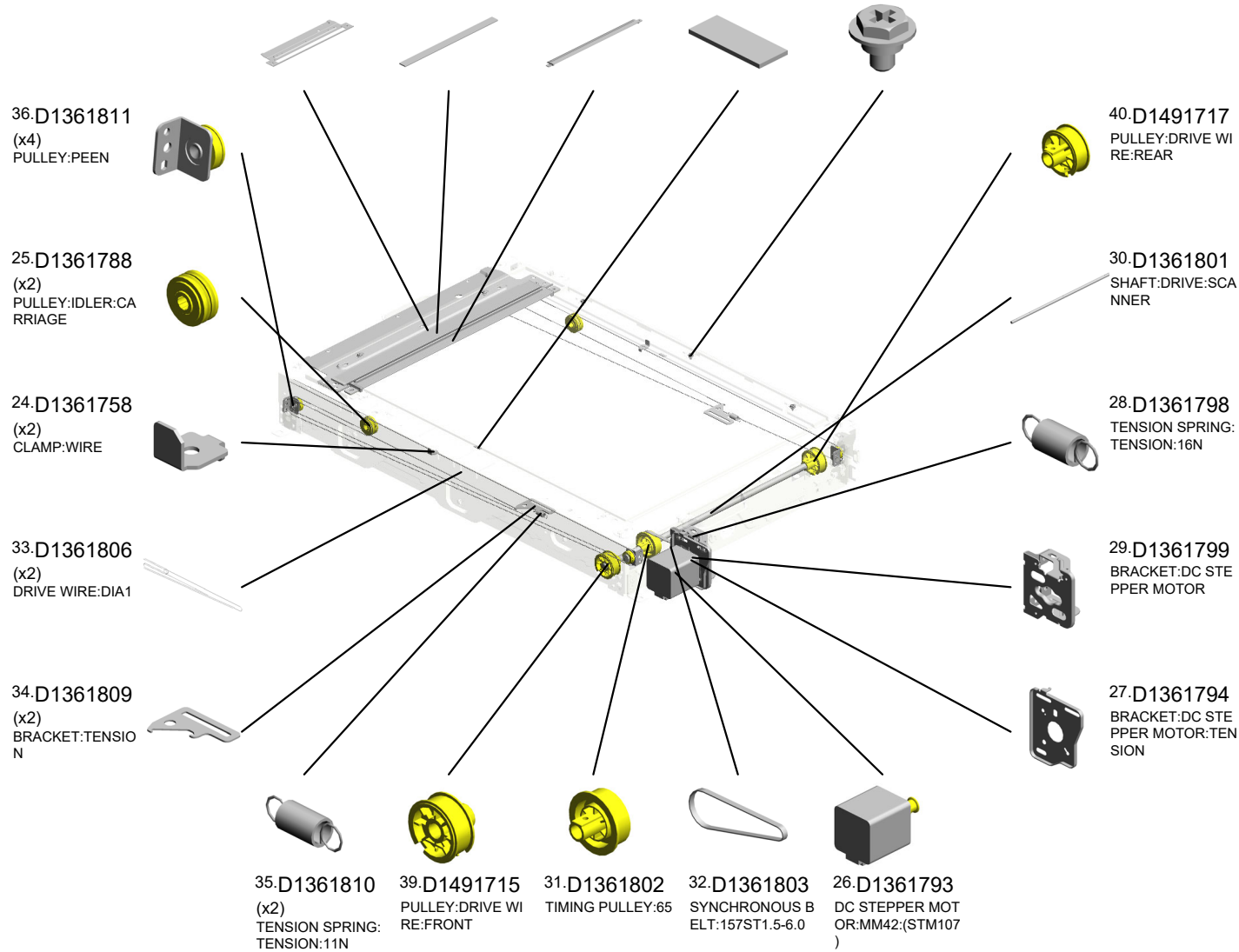
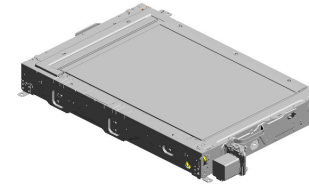
# U004 SCANNER

- 6.07074050N (x2) BUSHING - 4X5
- 17.AA161104 (x2) CUSHION - MOTOR
- 12.11050511 (x17) HARNESS CLAMP - LWS-0306ZC 201904-02 X/O
- 19.AW010160 (x2) ORIGINAL SENSOR: 48MM:5V:(SEN105/SEN106)
- 22.D0A51738 (EU/AA/TWN/KOR/CHN):SCALE:REAR:PRINTING:MM



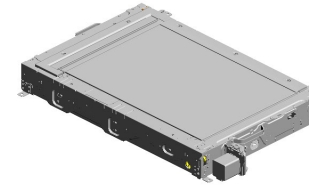
# U004 SCANNER

- 37.D1361817 BRACKET:EXPOSURE GLASS:DOCUMENT FEEDER:SUB-ASS'Y
- 42.D1791768 EXPOSURE GLASS:DOCUMENT FEEDER
- 23.D0A51740 (EU/AA/TWN/KOR/CHN):SCALE:LEFT:ASS'Y
- 41.D1491804 (x2) HOLDER:EXPOSURE GLASS:SCANNER
- 38.D1441085 (x5) STEPPED SCREW:M3



# U004 SCANNER

43.D1791777 COVER:EXPOSURE GLASS:DOCUMENT FEEDER  
 64.G5701225 SENSOR SHIELDING PLATE  
 65.GW020024 PHOTOINTERRUPTOR:LG2A24BL1:GF:(SEN3/SEN21/SEN35/SEN36/SEN37/SEN38/SEN39/SEN40/SEN41/SEN42/S  
 55.D2581760 GUIDE:FFC:CARRIAGE:NO.1:MIDDLE



62.D2581787 SIDE PLATE:GUIDE:FFC:CARRIAGE:NO.2

61.D2581786 GUIDE:FFC:CARRIAGE:NO.2

44.D2231762 (x2) INSULATING SHEET:LED

54.D2581759 GUIDE:FFC:CARRIAGE:NO.1:FRONT

56.D2581761 GUIDE:FFC:CARRIAGE:NO.1:REAR

50.D2581719 COVER:PULLEY

51.D2581727 INNER COVER:SCANNER

48.D2581717 COVER:SHAFT:SCANNER

45.D2231763 (x2) INSULATING SHEET:LED:CONNECTOR

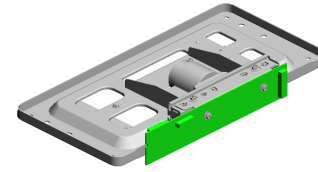
47.D2581715 GUIDE:FFC:BASE

49.D2581718 SHEET:FFC:BASE

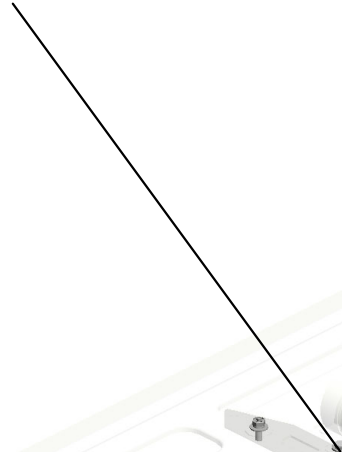
46.D2231805 (x4) HOLDER:EXPOSURE GLASS

U004\_S001  
LENSBLOCK SMD:ASS'Y

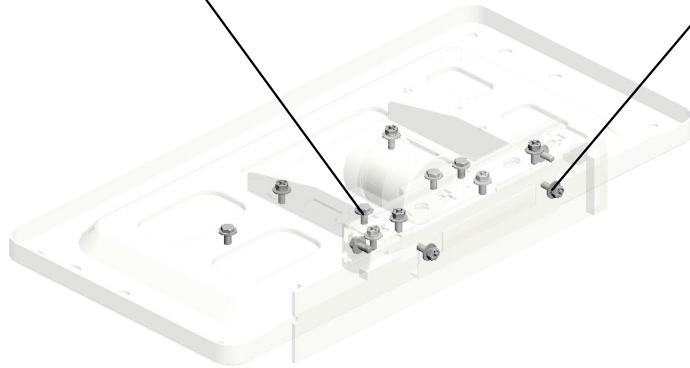
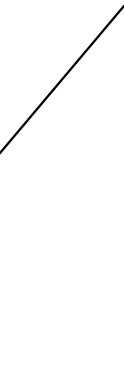
3-03603006N  
(x4)  
SCREW - M3X6



52-D2581739  
LENSBLOCK SMD:  
ASS'Y



10-08046123  
(x10)  
HEXAGONAL BOLT  
:WASHER:M3X8



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004\_S002  
CARRIAGE:NO.1:ASS'Y

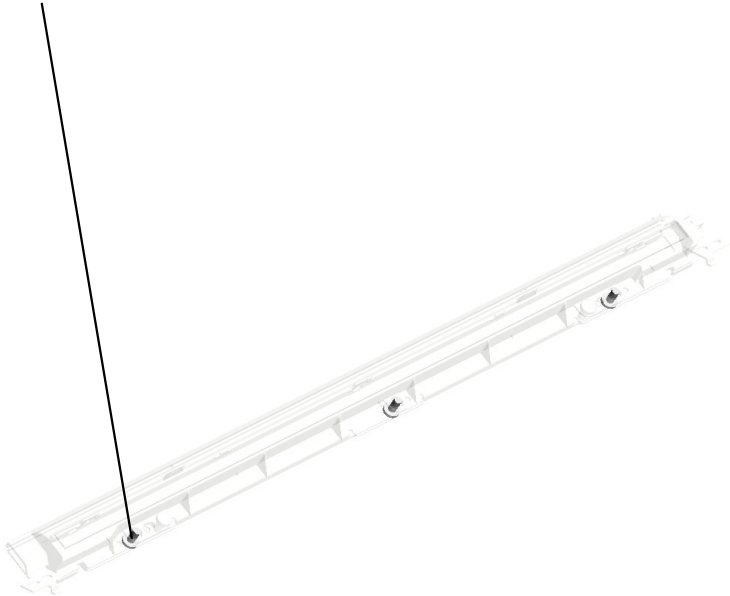
66.M0261815  
(x2)  
CLAMP:MIRROR:NO.1  
O.1



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004\_S003  
ILLUMINATION UNIT:LED-B:ASS'Y

2.03530060N  
(x3)  
BIND SCREW - M3  
X6



57.D2581769  
ILLUMINATION UNI  
T:LED-B:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004\_S004  
ILLUMINATION UNIT:LED-B:ASS'Y

2-03530060N  
(x3)  
BIND SCREW - M3  
X6



57-D2581769  
ILLUMINATION UNI  
T:LED-B:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------



U004\_S005  
CARRIAGE:NO.2:ASS'Y

59.D2581784 60.D2581785  
MIRROR:NO.2:CON MIRROR:NO.3:CON  
CAVE:ASS'Y VEX:ASS'Y



58.D2581776  
CARRIAGE:NO.2:ASS'Y

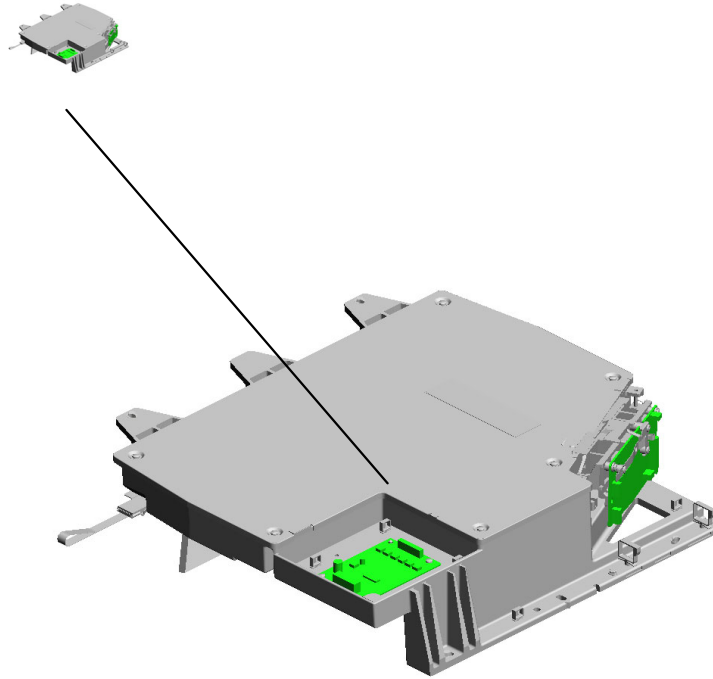


63.G4042810  
(x4)  
SPRING PLATE - 2  
ND MIRROR

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U005.LASER UNIT

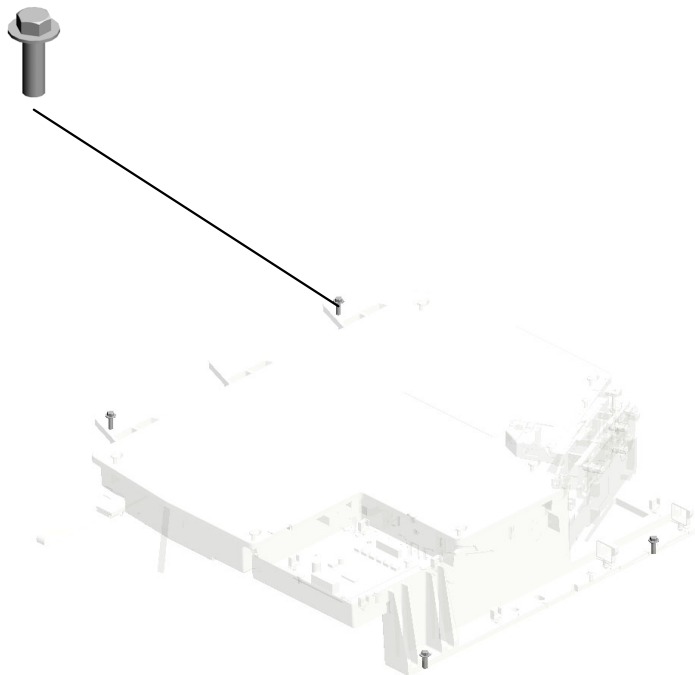
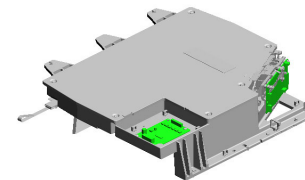
U005 S001  
D0BX1901  
OPTICAL WRITING UNIT:ASS  
Y



U001	U002	U003	U004	<b>U005</b>	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U005  
LASER UNIT

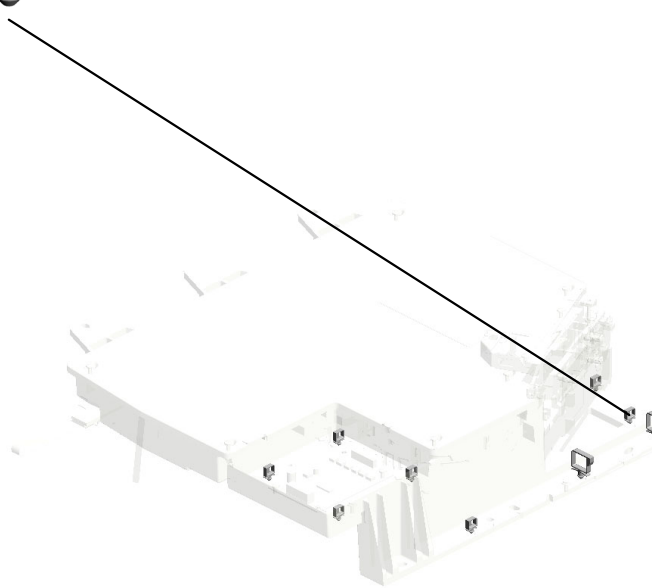
1-03604012N  
(x4)  
SCREW:M4X12



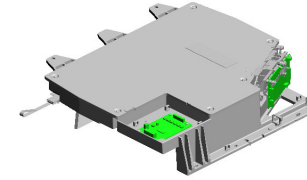
U001	U002	U003	U004	<b>U005</b>	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U005\_S001  
OPTICAL WRITING UNIT:ASS'Y

3.11050759  
(x7)  
CLAMP:LWSM-060  
5A  
202310-06 O/O



4.11050764  
(x2)  
CLAMP:LWS-1316A  
202310-07 O/O



2.D0BX1901  
OPTICAL WRITING  
UNIT:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U006.PAPER FEED

U006 S003  
D2236231  
DC SOLENOID:LOCK:ASSY:(  
SOL5)

U006 S002  
D2702602  
REGISTRATION ROLLER:GA  
TE:ASSY

U006 S001  
D2702771  
ARM:REGISTRATION:TIMING  
:ASSY

U006 S012  
D0BX6687  
(CHN[Pro 8300S/8310S/8320S  
]):TANDEM LCT:RIGHT:ASSY

U006 S004  
D2236233  
DC SOLENOID:COUPLING:A  
SSY:(SOL6)

U006 S010  
D0BX7631  
PAPER TRAY:UNIVERSAL:S  
UB-ASSY

U006 S007  
D0BX6628  
PAPER FEED UNIT:PAPER B  
ANK:ASSY

U006 S005  
D1797525  
STOPPER:REGISTRATION:T  
ANDEM LCT:ASSY

U006 S009  
D0BX6771  
GUIDE PLATE:OPEN AND CL  
OSE:VERTICAL TRANSPORT  
:LOWER:ASSY

U006 S011  
D0BX7631  
PAPER TRAY:UNIVERSAL:S  
UB-ASSY

U006 S006  
D0BX6628  
PAPER FEED UNIT:PAPER B  
ANK:ASSY

U006 S008  
D0BX6628  
PAPER FEED UNIT:PAPER B  
ANK:ASSY

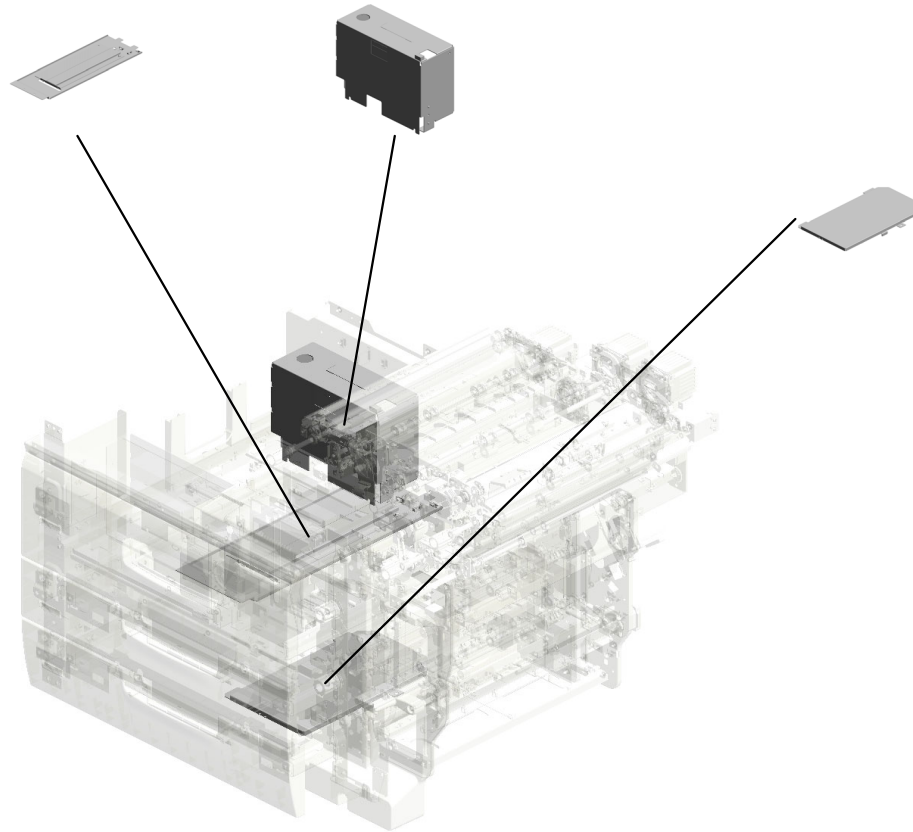
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U006.PAPER FEED

U006 S015  
D0747681  
HEAT SINK:HEATER:UPPER:  
ASSY

U006 S013  
D2707544  
SIDE FENCE:TANDEM LCT:L  
EFT REAR:ASSY

U006 S014  
B1406226  
HEAT SINK:HEATER:LOWER  
:ASSY



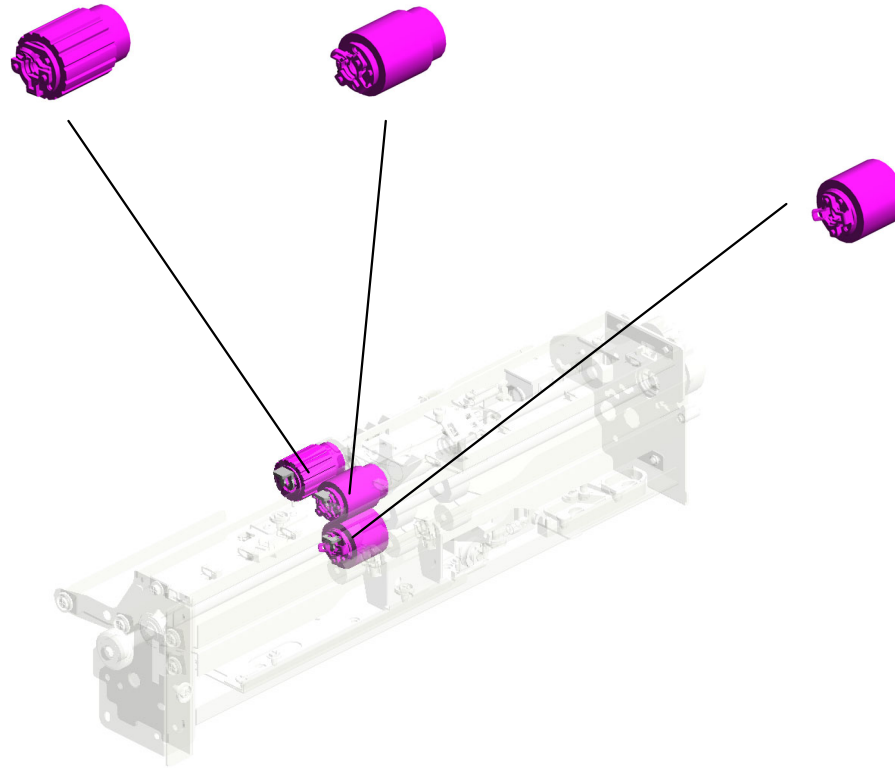
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U006\_S006.PAPER FEED UNIT:PAPER BANK:ASS'Y

U006 S006 S002  
D0BX2972  
PAPER FEED ROLLER:PICK  
UP:ASS'Y

U006 S006 S003  
D0BX2982  
PAPER FEED ROLLER:FEED:  
ASS'Y

U006 S006 S001  
D0BX2992  
PAPER FEED ROLLER:SEPA  
RATE:ASS'Y



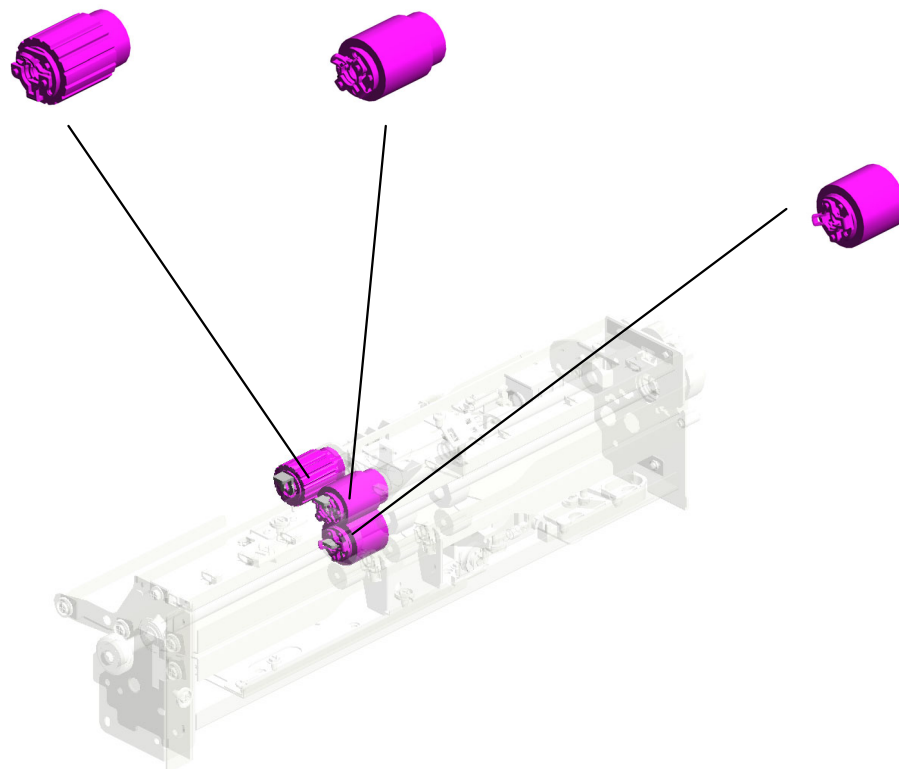
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U006\_S007.PAPER FEED UNIT:PAPER BANK:ASS'Y

U006 S007 S001  
D0BX2972  
PAPER FEED ROLLER:PICK  
UP:ASS'Y

U006 S007 S003  
D0BX2982  
PAPER FEED ROLLER:FEED:  
ASS'Y

U006 S007 S002  
D0BX2992  
PAPER FEED ROLLER:SEPA  
RATE:ASS'Y



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

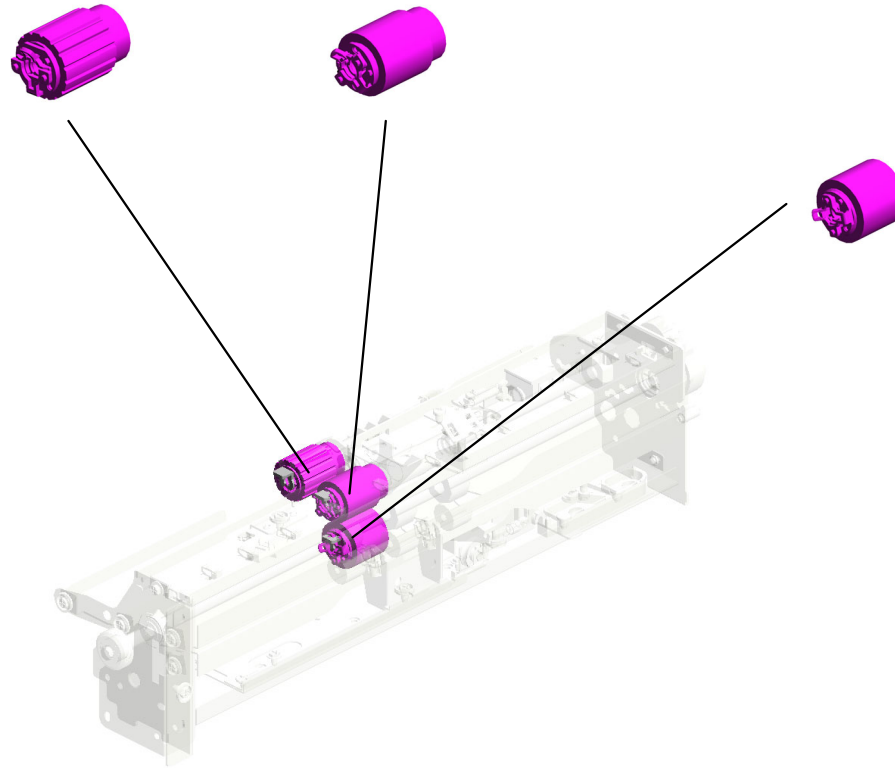


# U006\_S008.PAPER FEED UNIT:PAPER BANK:ASS'Y

U006 S008 S002  
D0BX2972  
PAPER FEED ROLLER:PICK  
UP:ASS'Y

U006 S008 S003  
D0BX2982  
PAPER FEED ROLLER:FEED:  
ASS'Y

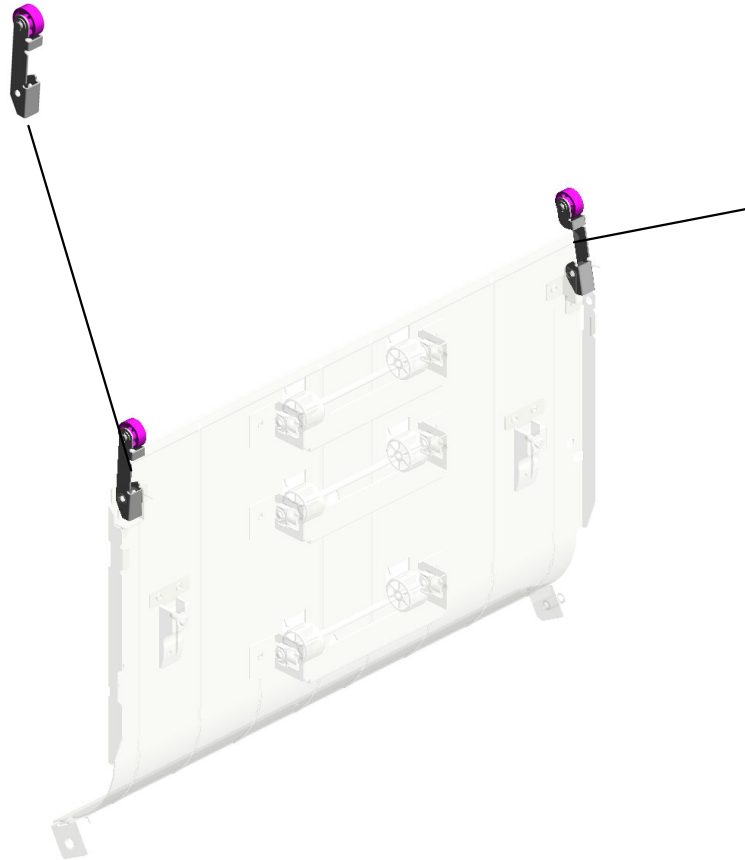
U006 S008 S001  
D0BX2992  
PAPER FEED ROLLER:SEPA  
RATE:ASS'Y



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U006\_S009.GUIDE PLATE:OPEN AND CLOSE:VERTICAL TRANSPORT:LOWER:ASS'Y

U006 S009 S002  
D3553840  
BRACKET:DETENT:ASS'Y



U006 S009 S001  
D3553810  
BRACKET:DETENT:RIGHT:ASS'Y

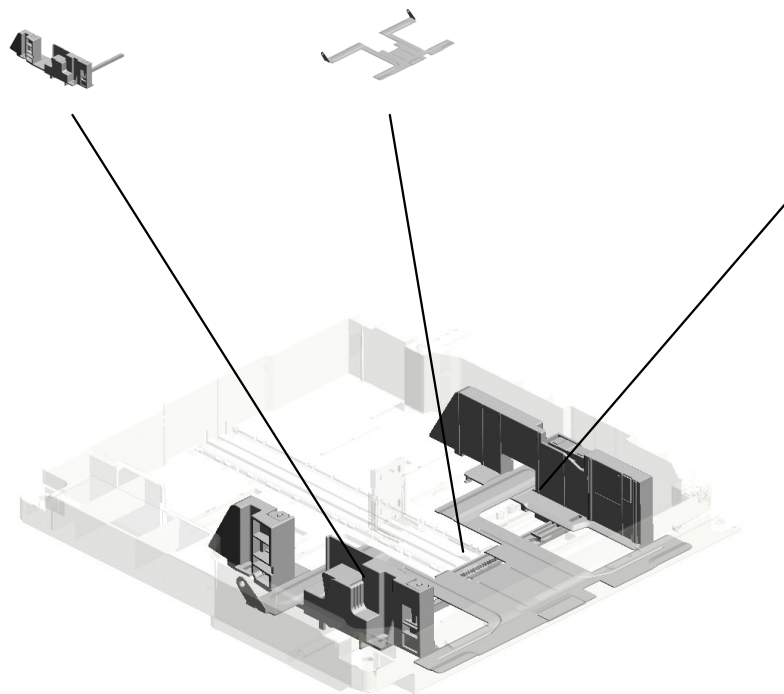
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U006\_S010.PAPER TRAY:UNIVERSAL:SUB-ASS'Y

U006 S010 S003  
D1316777  
SIDE FENCE:FRONT:ASS'Y

U006 S010 S001  
D0BX6780  
TRAY BOTTOM PLATE:ASS'Y

U006 S010 S002  
D1316775  
SIDE FENCE:REAR:ASS'Y



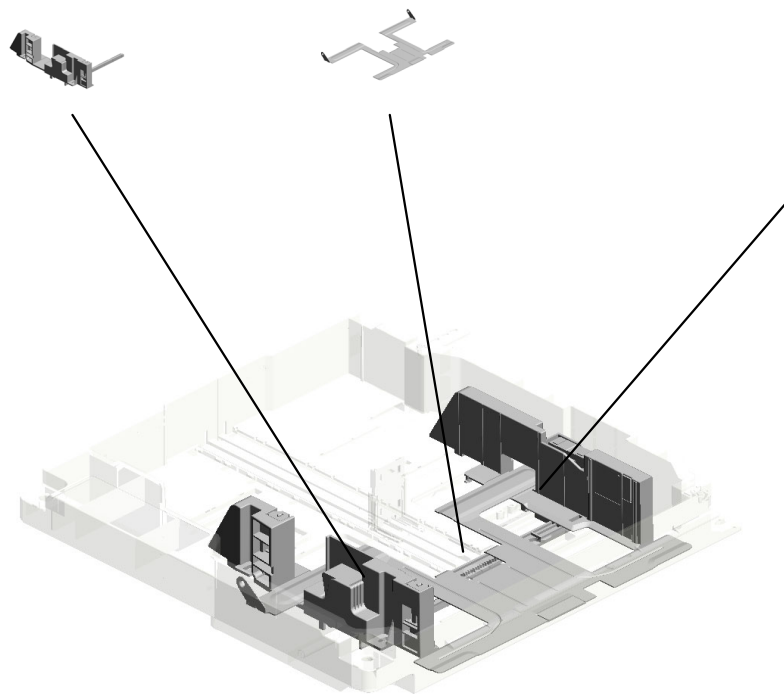
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U006\_S011.PAPER TRAY:UNIVERSAL:SUB-ASS'Y

U006 S011 S003  
D1316777  
SIDE FENCE:FRONT:ASS'Y

U006 S011 S001  
D0BX6780  
TRAY BOTTOM PLATE:ASS'Y

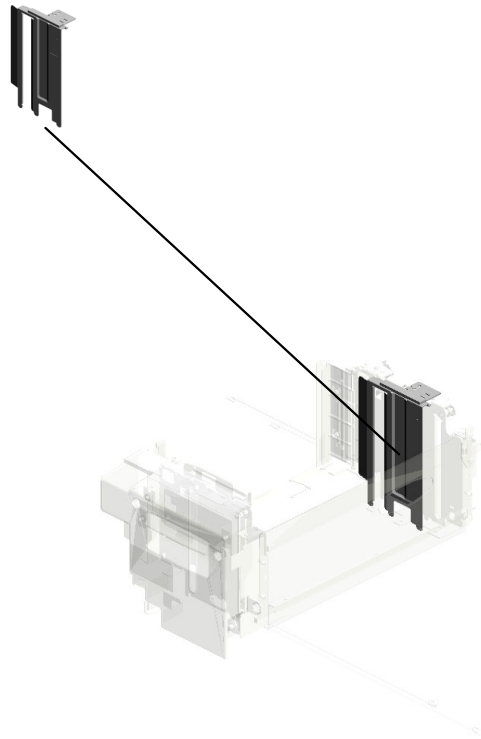
U006 S011 S002  
D1316775  
SIDE FENCE:REAR:ASS'Y



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U006\_S012.(CHN[Pro 8300S/8310S/8320S]):TANDEM LCT:RIGHT:ASS'Y

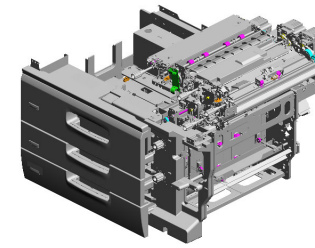
U006 S012 S001  
B2346691  
SIDE FENCE:TANDEM LCT:R  
IGHT:ASS'Y



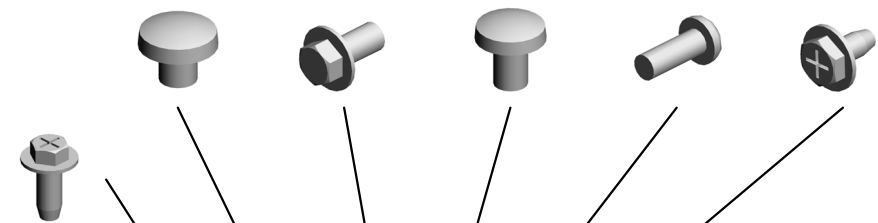
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U006 PAPER FEED

- 6.03540040N (x2) SCREW-M4X4
- 11.03604008N (x31) SCREW - M4X8
- 7.03540060N (x17) SCREW-M4X6
- 2.03130080N (x2) PAN HEAD SCREW :M3X8
- 17.04513006P (x5) TAPPING SCREW: M3X6



15.04504010N  
(x2)  
TAPPING SCREW:  
M4X10

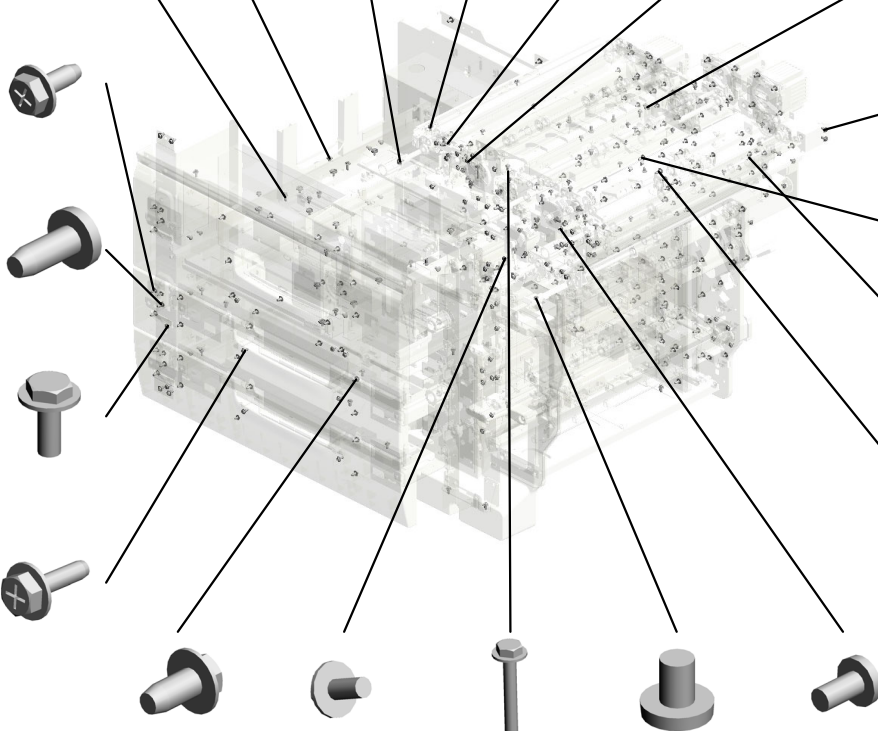


13.04503008N  
(x9)  
TAPPING SCREW -  
M3X8

23.04524010N  
(x6)  
BINDING SELF-TA  
PPING SCREW:4X  
10

9.03603008N  
(x2)  
SCREW:M3X8

18.04513010N  
(x4)  
TAPPING SCREW:  
3X10



14.04504008N  
(x20)  
TAPPING SCREW -  
M4X8

8.03603006N  
SCREW - M3X6  
201904-05 X/O

10.03603020N  
(x2)  
SCREW:M3X20

4.03530040N  
SCREW - M3X4

5.03530060N  
(x9)  
BIND SCREW - M3  
X6

16.04513006N  
(x144)  
TAPPING SCREW -  
3X6



47.08050088  
(x4)  
RETAINING RING -  
M6



48.08050089  
RETAINING RING -  
M4



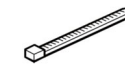
20.04514008N  
(x72)  
TAPPING SCREW:  
4X8



21.04514010N  
(x16)  
TAPPING SCREW:  
4X10



56.11050046  
(x85)  
HARNESS BAND



59.11050488  
HARNESS CLAMP



8.03603006N  
(x15)  
SCREW - M3X6



61.11050511  
(x9)  
HARNESS CLAMP -  
LWS-0306ZC



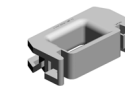
62.11050516  
(x3)  
CLAMP



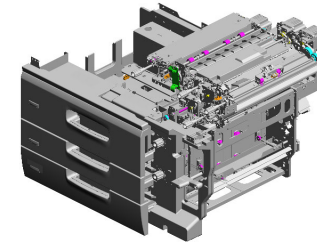
19.04514006N  
(x29)  
TAPPING SCREW -  
4X6



66.11050723  
CLAMPS:WES-050  
7



# U006 PAPER FEED



- 36.07200030E (x4) RETAINING RING - M3
- 40.07403808 (x4) BALL BEARING - 8 X16X5MM
- 48.08050089 (x9) RETAINING RING - M4
- 32.06320140G PARALLEL PIN
- 38.07200060E (x54) RETAINING RING - M6

- 43.07433808 (x31) RADIAL BALL BEARING: DIA8X DIA16X 5

- 47.08050088 (x2) RETAINING RING - M6

- 33.06330140G (x2) PARALLEL PIN - 3X 14

- 45.08025220 (x2) TAPPING SCREW - M4X8

- 25.04534006N BINDING SELF TAPPING SCREW: 4X6

- 44.08010237 (x3) HEXAGONAL BOLT :DOUBLE SCREW: M4X12
- 46.08046123 (x2) HEXAGONAL BOLT :W/WASHER:M3X8
- 27.04543006Q (x44) TAPPING SCREW - M3X6
- 37.07200040E (x36) RETAINING RING - M4
- 24.04524012N (x3) BINDING SELF-TAPPING SCREW: 4X 12

- 42.07413708 (x8) BALL BEARING - 8 X12X3.5MM

- 30.04544008Q (x86) TAPPING SCREW - M4X8

- 28.04543008Q (x6) TAPPING SCREW: 3X8

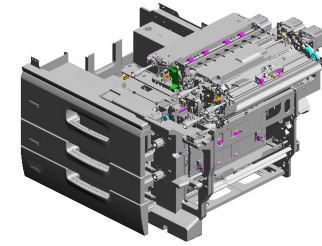
- 35.07080080N WASHER-DIA8

- 49.08050092 RETAINING RING - 3M

- 16.04513006N (x 1) TAPPING SCREW - 3X6
- 19.04514006N (x 9) TAPPING SCREW - 4X6
- 20.04514008N (x 2) TAPPING SCREW: 4X8
- 29.04544006Q (x 4) TAPPING SCREW: 4X6
- 38.07200060E (x 1) RETAINING RING - M6

# U006 PAPER FEED

- 62.11050516 (x32) CLAMP
- 60.11050490 (x3) HARNESS CLAMP - IWS-2218
- 67.11050724 (x2) CLAMPS:WES-1210
- 50.08053263 (x2) BEARING - 6X10X6 MM
- 55.09543008N (x4) SCREW - M3X8



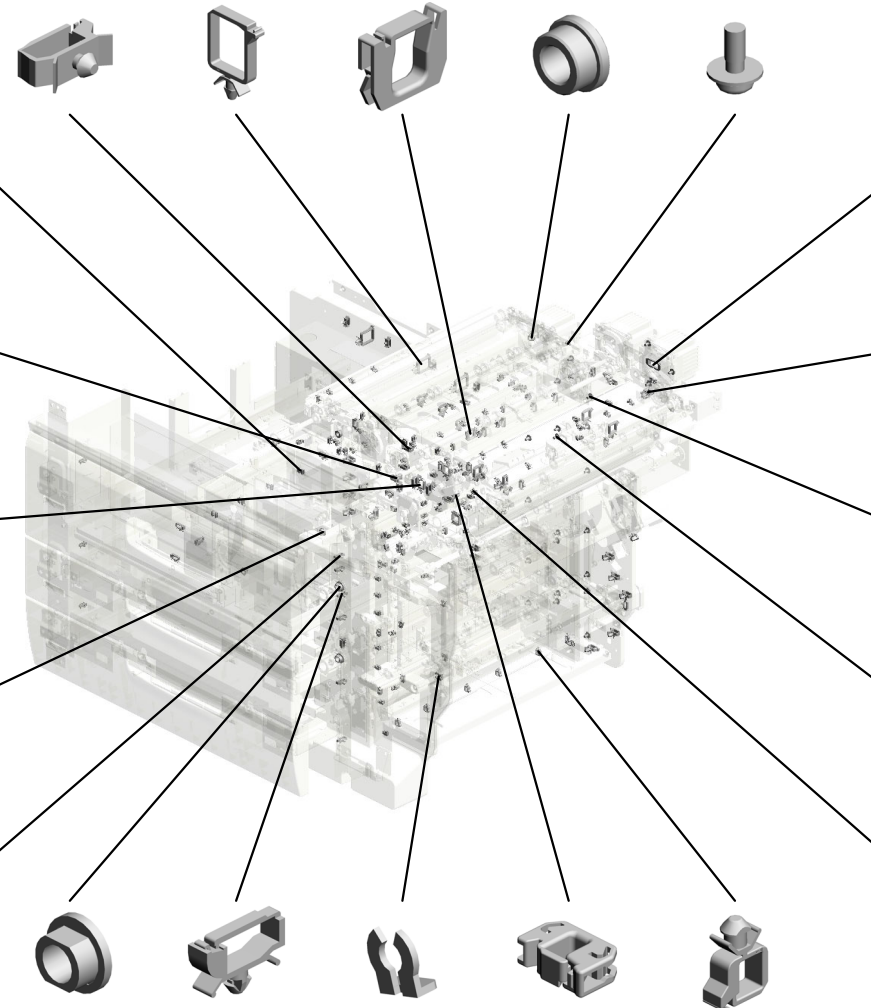
- 57.11050328 (x4) HARNESS CLAMP - ES-0505

- 58.11050487 (x20) HARNESS CLAMP

- 59.11050488 (x5) HARNESS CLAMP

- 71.50530447 (x2) BUSHING - 6MM

- 68.11050760 (x4) CLAMP:LWSM-051 1A  
202310-04 O/O



- 69.11060911 BUSHING:SB-1909

- 66.11050723 (x9) CLAMPS:WES-0507

- 54.09514008N (x6) SCREW:POLISHED ROUND:M4X8

- 53.09514006N (x18) SCREW:POLISHED ROUND:M4X6

- 61.11050511 (x77) HARNESS CLAMP - LWS-0306ZC

- 51.08053386 (x2) BUSHING - 8MM

- 68.11050760 (x2) CLAMP:LWSM-051 1A  
202310-03

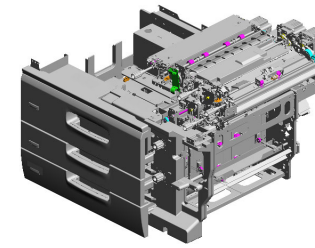
- 72.52152621 SNAP RING - M6

- 65.11050692 (x18) CLAMP:LES-0503

- 63.11050534 (x6) CLAMP



# U006 PAPER FEED



- 93.AA043324 TIMING BELT - B40 S2M152
- 106.AA063268 (x2) CONNECTOR SPRING
- 105.AA061192 (x2) TENSION SPRING: TIMING ROLLER
- 95.AA043443 TIMING BELT - S2 M 140
- 104.AA061191 (x2) TENSION SPRING: REGISTRATION

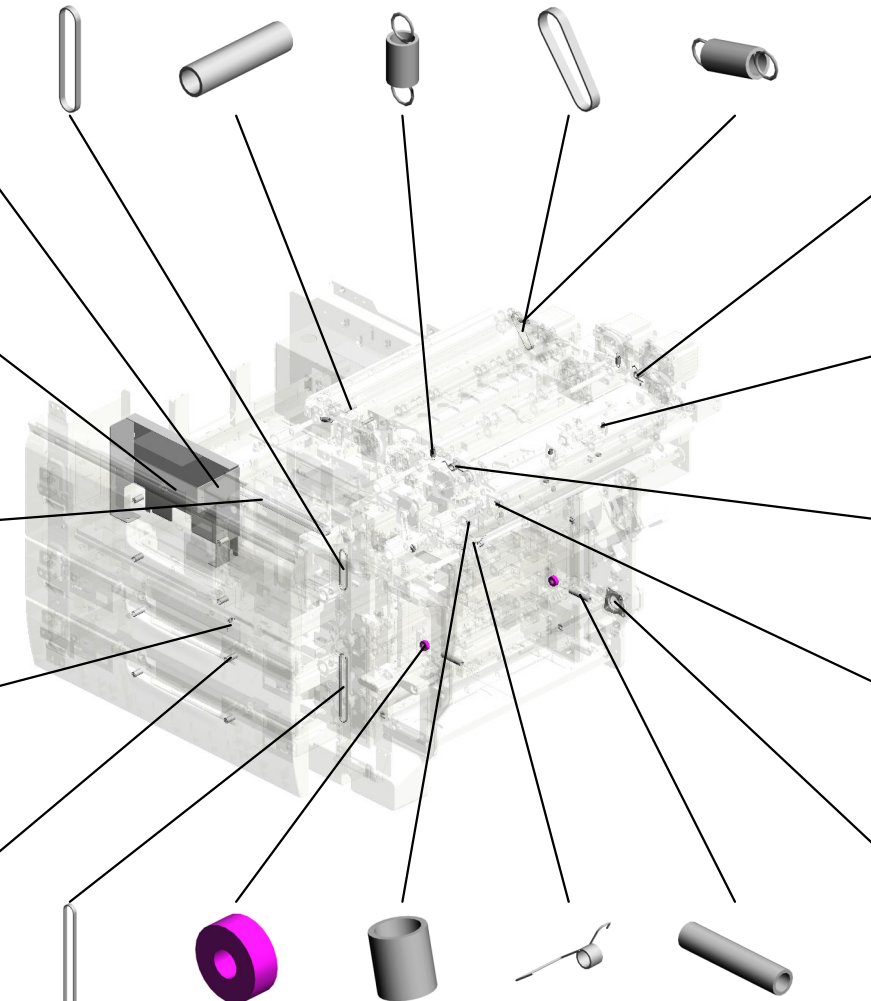
103.AA060987  
TENSION SPRING:  
TIMING BELT:10N

85.A2946643  
LEFT FRONT FENCE

92.AA043271  
TIMING BELT S3M  
196T

114.AA066667  
SPRING:STRIPPER  
PLATE:FRONT

110.AA063695  
(x8)  
COMPRESSION SP  
RING:GRIP



111.AA066402  
TORSION SPRING:  
GUIDE PLATE:REA  
R

107.AA063678  
(x6)  
SPRING - 3.5N

112.AA066403  
TORSION SPRING:  
GUIDE PLATE:FRO  
NT

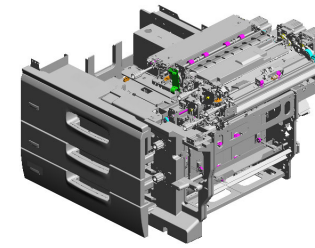
73.54472681  
(x6)  
SNAP RING

77.A2324666  
CUSHION - STEPP  
ER MOTOR

- 94.AA043325 TIMING BELT - B40 S2M250
- 75.67542866 (x2) ROLLER - POSITIONING GUIDE
- 108.AA063693 (x2) COMPRESSION SPRING:PRESSURE:DRIVEN ROLLER
- 113.AA066419 TORSION SPRING: GRIP
- 109.AA063694 (x2) COMPRESSION SPRING:HANDLE

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U006 PAPER FEED



- 121.AA120127 (x2) DISCHARGE BRUSH: FUSING
- 130.AA143812 SCREW - SCALE
- 128.AA143797 (x2) CONNECTOR GUI DE PIN
- 123.AA132203 SPACER - 6MM
- 117.AA082104 (x2) BUSHING - 8X12X7

- 141.AB017725 (x2) GEAR/TIMING PULLEY - 20Z/20T

- 124.AA140686 SHAFT - TIMING PULLEY

- 139.AB013798 GEAR - Z18

- 131.AA148778 (x2) SHAFT: ARM: PLATE

- 129.AA143810 (x2) DEVELOPMENT COVER SCREW

- 115.AA080265 (x2) BUSHING: 6X8X5
- 125.AA140912 (x2) SCREW - 8X14X2.8
- 127.AA143569 (x4) SCREW
- 116.AA080346 (x4) BUSHING: FLANGE TYPE: DIA6
- 126.AA143550 (x2) SCREW: DIA4: M3

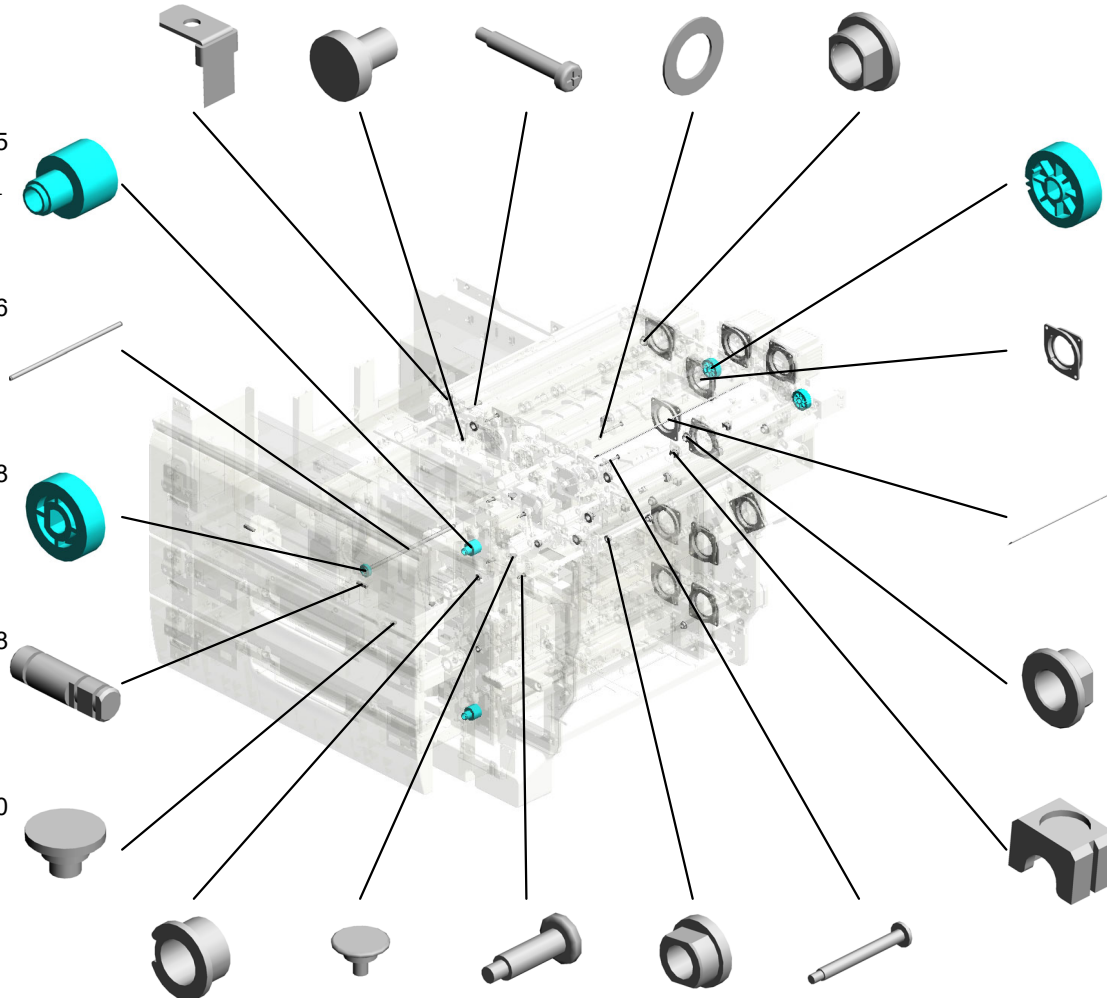
- 140.AB014243 (x2) GEAR: IDLER: Z30

- 134.AA161180 (x11) CUSHION: DC STEPPER MOTOR

- 122.AA120150 DISCHARGE BRUSH: REVERSE: 17MM

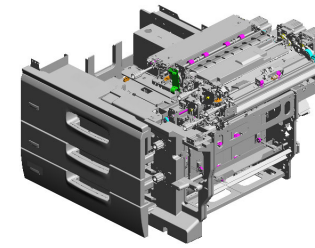
- 118.AA082144 (x6) BUSHING - 8X12X7

- 120.AA084059 (x8) BALL BEARING HOLDER



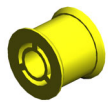
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# U006 PAPER FEED



- 165.AG050100 (x4) KNOB - TRANSPOR  
RT ROLLER
- 148.AB033084 TIMING PULLEY - 1  
5T
- 172.AW500010 (x2) PUSH SWITCH:(S  
W1/SW4)
- 173.AW500045 (x2) PUSH SWITCH:(S  
W2/SW3/SW13/SW  
14)
- 156.AF020852 TRANSPORT ROLL  
ER:VERTICAL TRA  
NSPORT:DRIVE:EX  
IT

149.AB033085  
TIMING PULLEY - 1  
5T



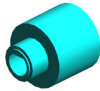
171.AW020163  
PAPER FEED SEN  
SOR:SEN56



144.AB019475  
GEAR - 48T



142.AB017726  
(x2) GEAR/TIMING PUL  
LEY - 20Z/20T



166.AG050101  
(x2) KNOB - MISFEED R  
EMOVAL



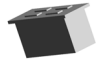
150.AC020153  
(x3) LENS:LED:4



167.AG051141  
RELEASE LEVER



168.AG070513  
MAGNET CATCH



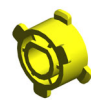
157.AF020853  
(x2) TRANSPORT ROLL  
ER:VERTICAL TRA  
NSPORT:DRIVE



174.AX040199  
(x2) DC MOTOR:RISING  
TRAY:ASSY:(M7/B  
M2/BM3)



145.AB030842  
TIMING PULLEY:S2  
M:30T



170.AW010151  
(x2) PHOTO REFLECTI  
ON SENSOR:PS12  
2TL1-A:(S6/S7/S10/  
S11/S12/SEN7/SEN  
8/SEN10/SEN32/SE



161.AF022167  
(x3) TRANSPORT ROLL  
ER - DRIVEN



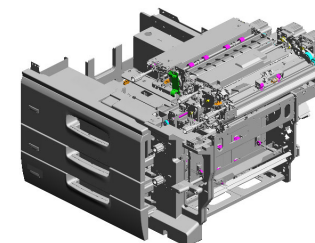
160.AF022165  
TRANSPORT ROLL  
ER - DRIVEN



158.AF020854  
TRANSPORT ROLL  
ER:VERTICAL TRA  
NSPORT:DRIVE:C  
ONNECTING



# U006 PAPER FEED



- 207.B1327541 TRAY BOTTOM PLATE:LEFT REAR
- 181.B0656136 (x3) TRAY LOCK ARM
- 192.B0656831 SENSOR BRACKET
- 178.AX040297 (x2) STEPPER MOTOR: MM56:TRANSPORT:(STM14/STM17)
- 175.AX040276 (x10) STEPPER MOTOR: MM56:TRANSPORT:(STM5/STM6/STM7/STM8/STM9/STM10/STM12/STM13/)

208.B1327561  
BACK FENCE:LEFT

209.B1327564  
SLIDER:BACK FENCE:LEFT

190.B0656823  
TIMING BELT COVER

187.B0656591  
(x2)  
PAPER TRAY HOLDER BASE

186.B0656589  
(x2)  
LEFT SUPPORT PLATE

191.B0656830  
PULLEY BRACKET

180.B0042995  
(x3)  
CAP - POSITIONING

211.B1327591  
RAIL:PAPER TRAY: ASS'Y

177.AX040280  
(x2)  
STEPPER MOTOR: DRIVE:(STM24/STM25/STM26/STM27)

201.B1326726  
BRACKET:ARM:ASS'Y

179.AX060517  
DC STEPPER MOTOR:MM56XL76:(STM16)

189.B0656769  
LOCK ARM

203.B1326764  
BRACKET:CONNECTOR:RIGHT

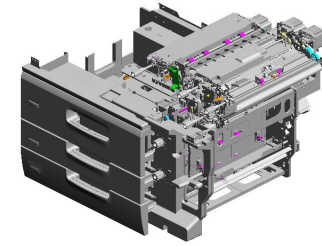
202.B1326738  
BRACKET:LIFT MOTOR:TANDEM LCT

176.AX040279  
STEPPER MOTOR: PAPER TRANSPORT MD:MM42:(STM11)



# U006 PAPER FEED

- 238.B2346531 (x3) TIGHTENER BRACKET
- 234.B2346506 (x6) TIMING PULLEY - 30T
- 235.B2346508 (x9) TENSION SPRING
- 241.B2346542 (x3) GRIP DRIVE SHAFT
- 240.B2346533 (x6) TIMING BELT - S2 M152



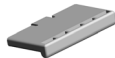
218.B2346141  
POSITIONING SLIDE  
VEE - INNER BACK



237.B2346530  
(x3)  
BRACKET



228.B2346424  
RELEASE GRIP



221.B2346198  
COVER - SAFETY -  
PAPER SIZE SENSOR



229.B2346455  
BRACKET - UPPER



220.B2346188  
(x2)  
SLIDE SLEEVE POSITIONING



217.B2346125  
(x2)  
HARNES GUIDE BRACKET



230.B2346475  
BRACKET - LOWER



231.B2346495  
(x2)  
GUIDE:FRONT:PAPER TRAY



219.B2346181  
(x2)  
SLIDE RAIL - RIGHT



236.B2346514  
(x3)  
TIMING BELT - S2 M126



239.B2346532  
(x3)  
TIGHTENER BRACKET



242.B2346565  
HARNES CLAMP BRACKET



232.B2346497  
(x2)  
GUIDE:REAR:PAPER TRAY

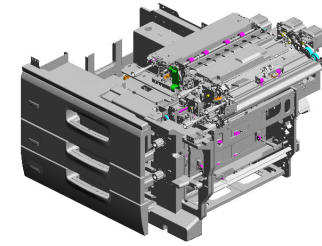


216.B2346120  
(x2)  
BRACKET:POSITIONING:PAPER TRAY



# U006 PAPER FEED

- 256.B2476950 SHAFT:SLIDER:BACK FENCE
- 281.D0596591 (x2) SPRING:PAPER TRAY:LOCK
- 276.D0596172 (x2) PAPER TRAY STOPPER
- 271.D0592399 (x6) FLANGED HEXAGONAL HEAD BOLT:M3\*4
- 264.BB013040 (x2) GEAR:SHIFT:ROLLER:Z30



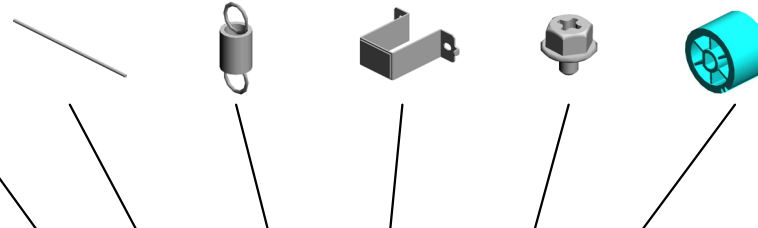
257.B2476951  
BRACKET:PULLEY:DRIVEN:ASSY

249.B2347540  
TRAY BOTTOM PLATE:LEFT FRONT

261.B8343312  
(x4)  
COLLAR

275.D0596170  
(x2)  
BRACKET:SLIDE RAIL:PAPER TRAY:2:ASSY

274.D0596169  
STAY:TANDEM LOCK:ASSY



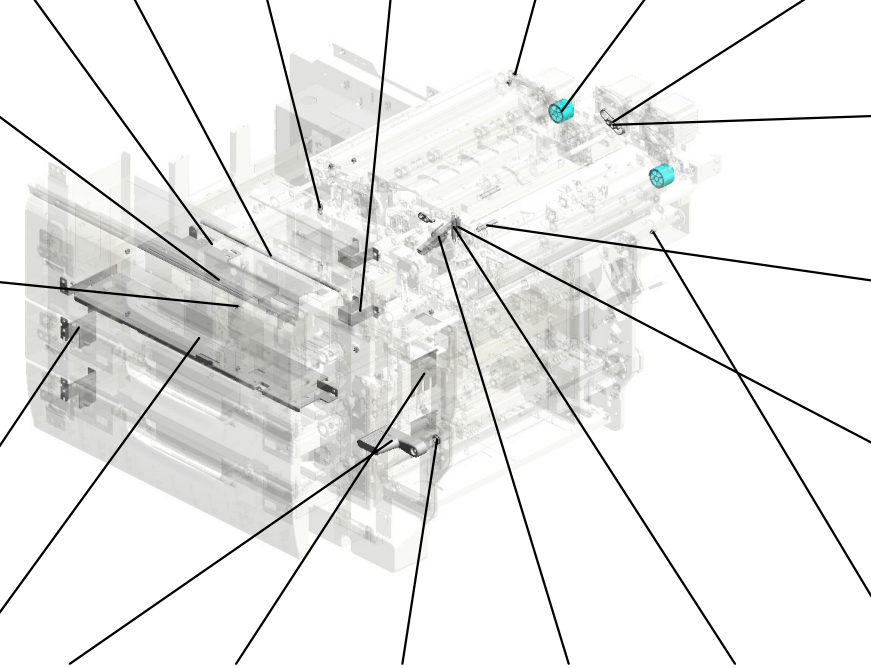
260.B8341648  
TIMING BELT - B60 S2M120

250.B2382675  
(x2)  
REGISTRATION ROLLER BUSHING

273.D0596121  
(x2)  
SPRING:CONNECTOR:TANDEM LOCK

254.B2476754  
LOCK SPRING - SMALL

259.B8301135  
SCREW



258.B3033682  
MISFEED REMOVAL KNOB

280.D0596496  
(x2)  
GUIDE:MIDDLE:PAPER TRAY

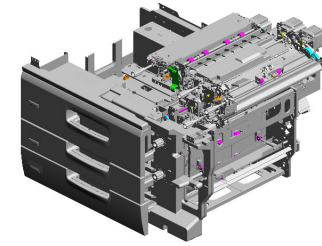
266.C2693566  
BUSHING:MM8:PRESSURE:DRIVE

282.D0596620  
LEVER:COUPLING:LEFT

253.B2476753  
LOCK SPRING - LARGE

# U006 PAPER FEED

- 306.D0747331 STAY:SLIDE RAIL:LEFT INNER REAR: NO.1:PEEN
- 297.D0742744 (x3) HOLDER:SHIFT:BEARING:FRONT
- 304.D0746497 (x4) DECAL:POSITIONING DISPLAY:TCRUN
- 294.D0742681 SHAFT:CAM:SHIFT
- 296.D0742739 (x4) PRESSURE ROLLER:TRANSPORT ROLLER:SHIFT:DRIVEN



305.D0747330  
SLIDE RAIL:LEFT: NO.1

284.D0596659  
SUPPORTING PLATE:SIDE FENCE:LEFT

292.D0626692  
(x2)  
SLIDE RAIL:PAPER TRAY:LEFT:SUB-ASSY

286.D0596665  
BRACKET:DC MOTOR:LEFT:ASSY

289.D0596721  
(x2)  
STOPPER:PAPER TRAY

290.D0596725  
(x2)  
BRACKET:STOPPER:PAPER TRAY:RIGHT:PEEN

291.D0596731  
SHIELD:GUIDE:MISFEED REMOVAL

285.D0596664  
GUIDE:MIDDLE:PAPER TRAY

301.D0742970  
CAM:GUIDE PLATE:OPEN AND CLOSE

293.D0742652  
(x2)  
LEVER:LINK:TRANSPORT ROLLER

300.D0742942  
PIN:GUIDE PLATE:CONNECTION:LARGE CAPACITY TRAY:UPPER

299.D0742938  
GUIDE PLATE:CONNECTION:LARGE CAPACITY TRAY:UPPER:PEEN

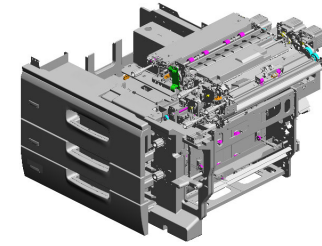
298.D0742799  
GUIDE PLATE:CONNECTION:LCT:LOWER

303.D0746165  
PULLEY:ON-OFF:BELT TENSIONER

302.D0743173  
(x5)  
TIMING PULLEY:S2M:25T

# U006 PAPER FEED

327.D0747567 BRACKET:ARM:LIN K:LEFT  
 324.D0747561 GRIP:UPPER  
 325.D0747562 GRIP:LOWER  
 308.D0747335 (x2) STAY:SLIDE RAIL:L EFT:NO.2  
 334.D0BX2575 SHEET:CONTACT I MAGE SENSOR:DU CT:1



316.D0747392  
 DECAL:PAPER TR AY:NO.1



307.D0747333  
 STAY:SLIDE RAIL:L EFT FRONT:NO.1



317.D0747393  
 DECAL:PAPER TR AY:NO.2



330.D0747603 (x2)  
 PLATE:GRIP:PAPE R TRAY:NO.2



331.D0747606 (x2)  
 GRIP:PAPER TRAY :NO.2



332.D0747607 (x2)  
 ARM:PAPER TRAY: GRIP



326.D0747563 BRACKET:SLIDER: GRIP



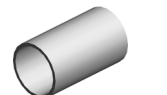
328.D0747573 (x2)  
 BRACKET:ARM:PL ATE



310.D0747381  
 DECAL:VERTICAL TRANSPORT:A1



309.D0747349 (x4)  
 COMPRESSION SP RING:BRACKET:SE NSOR:PAPER SIZE SENSOR



333.D0931266  
 DECAL:WARNING ( HIGH TEMPERATU RE):LENGTHWISE

335.D0BX2576  
 SHEET:CONTACT I MAGE SENSOR:DU CT:2



319.D0747433 (x2)  
 STUD:HANDLE:RE LEASE:ASS'Y



320.D0747446  
 BRACKET:DC STE PPER MOTOR:TRA NSPORT UNIT

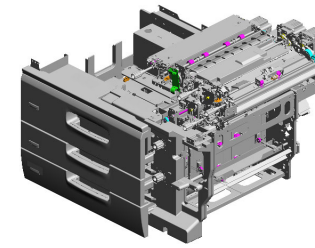


318.D0747431  
 STAY:HANDLE:AS S'Y





# U006 PAPER FEED



- 341.D0BX2766 TIMING ROLLER:TRANSFER:DRIVE:PRESS FIT
- 347.D0BX2990 CONTACT IMAGE SENSOR:CING:(PCB24)
- 368.D1792621 SHAFT:DRIVEN ROLLER:SHIFT
- 336.D0BX2679 HOLDER:DC STEP PER MOTOR:SHIFT
- 337.D0BX2702 TIMING ROLLER:REGISTRATION:DRIVE:PRESS FIT

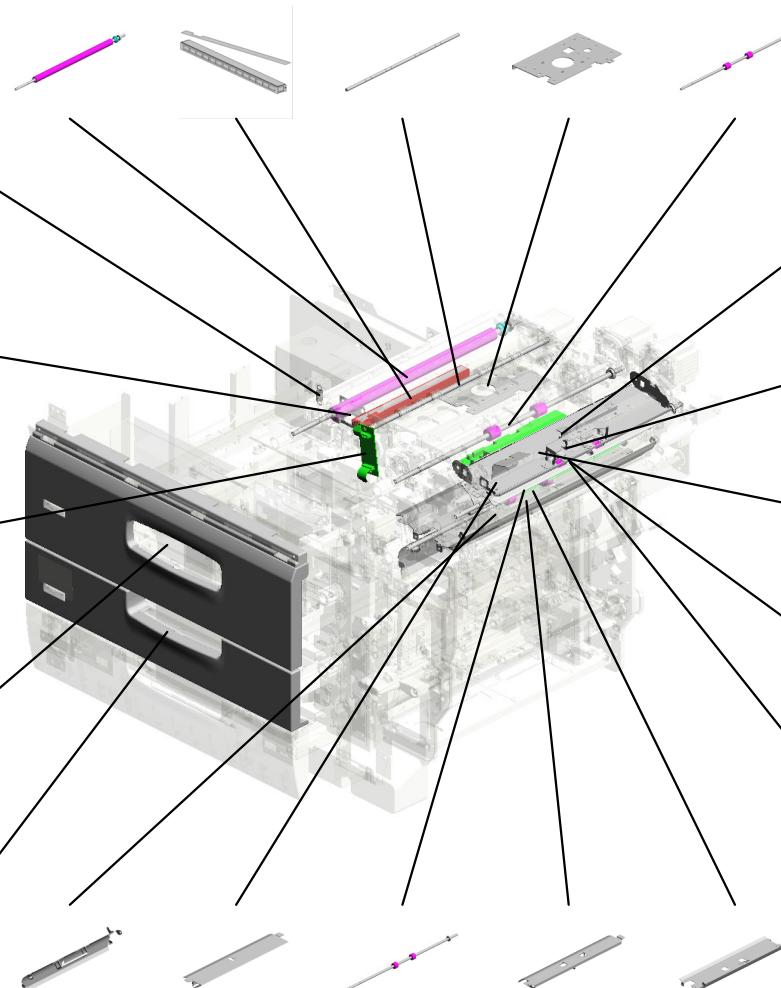
352.D0BX6648  
COIL SPRING:TANDEM TRAY:LOCK

365.D1316511  
BRACKET:CONNECTOR:LEFT

349.D0BX5430  
PCB:CRB:(PCB22)

360.D0BX7531  
COVER:PAPER TRAY:NO.1

359.D0BX7512  
COVER:PAPER TRAY:NO.2



342.D0BX2851  
GUIDE PLATE:CONNECTING:OPEN AND CLOSE:PEEN

343.D0BX2856  
GUIDE PLATE:CONNECTING:LARGE CAPACITY TRAY:PEEN

348.D0BX5422  
PCB:DRB:(PCB20)

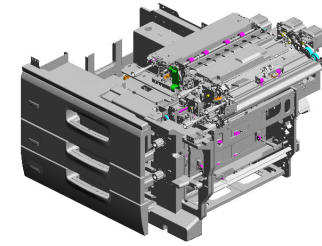
338.D0BX2703  
TRANSPORT ROLLER:CONNECTING:LARGE CAPACITY TRAY:PRESS FIT

340.D0BX2705  
TRANSPORT ROLLER:SHIFT:TRAILING EDGE:PRESS FIT

- 356.D0BX6775 GUIDE PLATE:OPEN AND CLOSE:VERTICAL TRANSPORT:UPPER:PEEN
- 344.D0BX2900 GUIDE PLATE:CONNECTING:DUPLIX:EXIT:PEEN
- 339.D0BX2704 TRANSPORT ROLLER:CONNECTING:MAIN:PRESS FIT
- 346.D0BX2906 GUIDE PLATE:CONNECTING:LOWER:PEEN
- 345.D0BX2902 GUIDE PLATE:CONNECTING:UPPER:PEEN

# U006 PAPER FEED

384.D1792711 TIMING ROLLER:TRANSFER:DRIVEN:PRESS FIT  
 380.D1792685 CASE:REMOVE PA PER DUST:ASS'Y  
 381.D1792689 COVER:REGISTRATION:EXIT  
 369.D1792631 GUIDE PLATE:SHIFT:REGISTRATION:UPPER  
 375.D1792661 BRACKET:GUIDE PLATE:INNER BACK:CIS



373.D1792651  
GUIDE PLATE:REGISTRATION:EXIT



382.D1792691  
(x2)  
TENSION SPRING:PRESSURE ROLLER



374.D1792660  
BRACKET:GUIDE PLATE:FRONT:CIS



372.D1792648  
PLATE:ADJUSTING PIN



371.D1792643  
(x2)  
CAM:REGISTRATION:GATE:RELEASE



379.D1792684  
REGISTRATION GUIDE:OPEN AND CLOSE

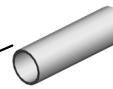
378.D1792675  
COVER:REGISTRATION:DOUBLE FEED SENSOR

377.D1792670  
GUIDE PLATE:REGISTRATION:TIMING:LOWER

385.D1792727  
SHAFT:TIMING ROLLER:REGISTRATION:DRIVEN

376.D1792666  
GUIDE PLATE:REGISTRATION:TIMING:UPPER

383.D1792698  
COMPRESSION SPRING:SHIFT



370.D1792642  
HOLDER:SHIFT:BEARING:REAR



386.D1792751  
(x2)  
BRACKET:DC STEPPER MOTOR:PAPER FEED:TIMING



387.D1792754  
(x2)  
BRACKET:DC STEPPER MOTOR:PAPER FEED

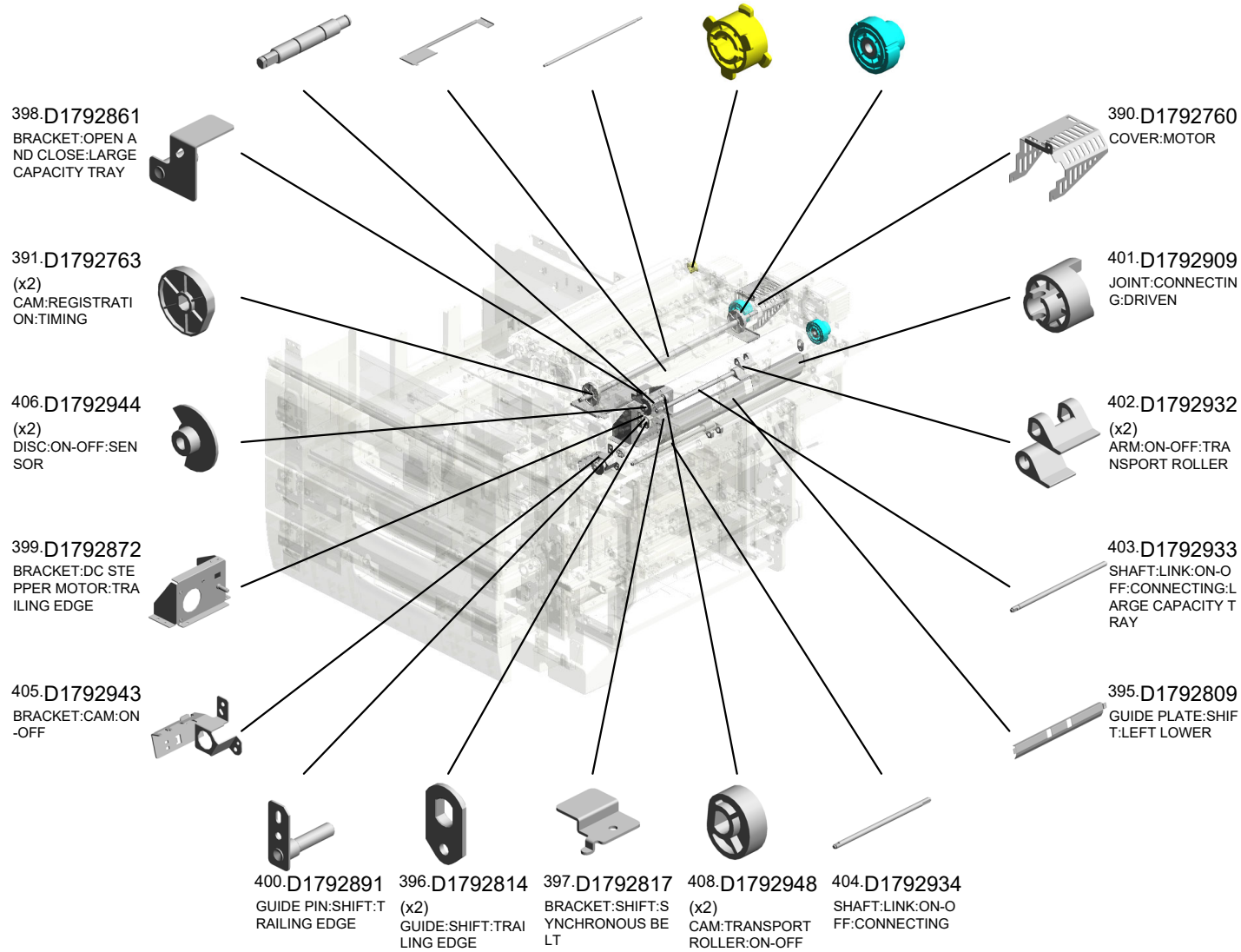
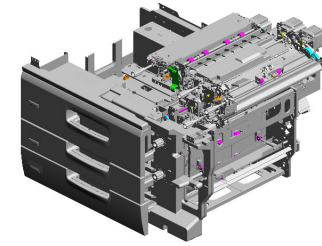


388.D1792757  
(x2)  
TIGHTENER:BRACKET:DC STEPPER MOTOR



# U006 PAPER FEED

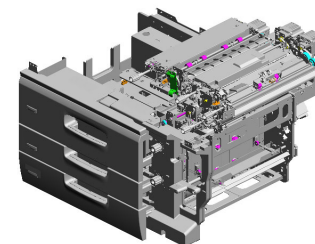
407.D1792946 SHAFT:CAM:ON-O  
FF:LARGE CAPACI  
TY TRAY  
394.D1792783 COVER:BASE:MAI  
N PAPER SMD  
392.D1792764 SHAFT:CAM:REGIS  
TRATION:TIMING  
393.D1792768 TIMING PULLEY:S2  
M:30T  
389.D1792758 (x2)  
GEAR:Z41:TIMING  
PULLEY:T41



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U006 PAPER FEED

- 411.D1792963 BRACKET:GRIP:OPEN AND CLOSE:GUIDE PLATE
- 409.D1792952 BRACKET:DC STEPPER MOTOR:DRIVEN:ON-OFF
- 433.D1796781 GUIDE PLATE:VERTICAL TRANSPORT:F1
- 413.D1795435 PCB:URRB:(PCB19)
- 410.D1792960 GUIDE PLATE:OPEN AND CLOSE:MAIN:CONNECTING



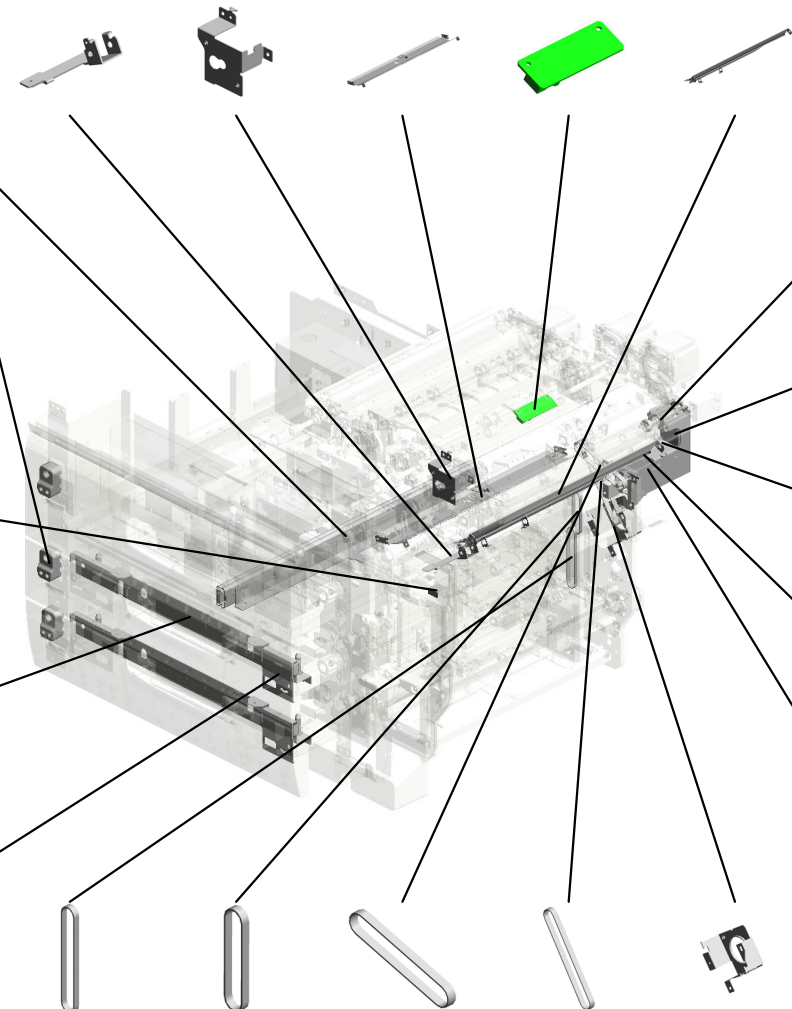
416.D1796643  
RAIL:TANDEM LCT:MIDDLE:ASSY

417.D1796726  
(x3)  
COVER:LED:MAIN

412.D1792964  
GUIDE:MAIN:CONNECTING:OPEN AND CLOSE

414.D1796619  
(x2)  
STAY:HOLDER:PAPER TRAY:ASSY

415.D1796626  
(x2)  
SUPPORTING PLATE:RIGHT:HOLDER:PAPER TRAY



432.D1796768  
SHAFT:JOINT:CONNECTING:ASSY

427.D1796758  
SYNCHRONOUS BELT:80S2M216

424.D1796753  
BRACKET:JOINT:PROTECT

425.D1796756  
BRACKET:CONNECTING:JOINT

426.D1796757  
SHAFT:DRIVE

428.D1796761  
SYNCHRONOUS BELT:60S2M226

429.D1796762  
SYNCHRONOUS BELT:60S2M166

431.D1796764  
SYNCHRONOUS BELT:80S2M242

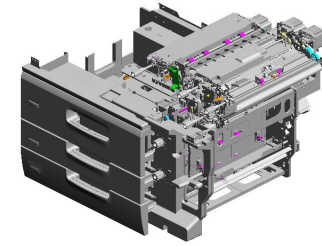
430.D1796763  
SYNCHRONOUS BELT:80S2M300

423.D1796751  
BRACKET:STM:MM56:TRANSPORT:LENGTHWISE



# U006 PAPER FEED

443.D1797540 (x8) SCREW:DIA6:M4X3 :ADHESIVE  
 444.D1797550 COVER:PAPER TR AY:NO.1:UPPER  
 447.D1797564 BRACKET:SLIDER: GRIP:UPPER  
 451.D1797579 COVER:GRIP:INNE R BACK  
 452.D1797581 STAY:COVER:TAN DEM LCT



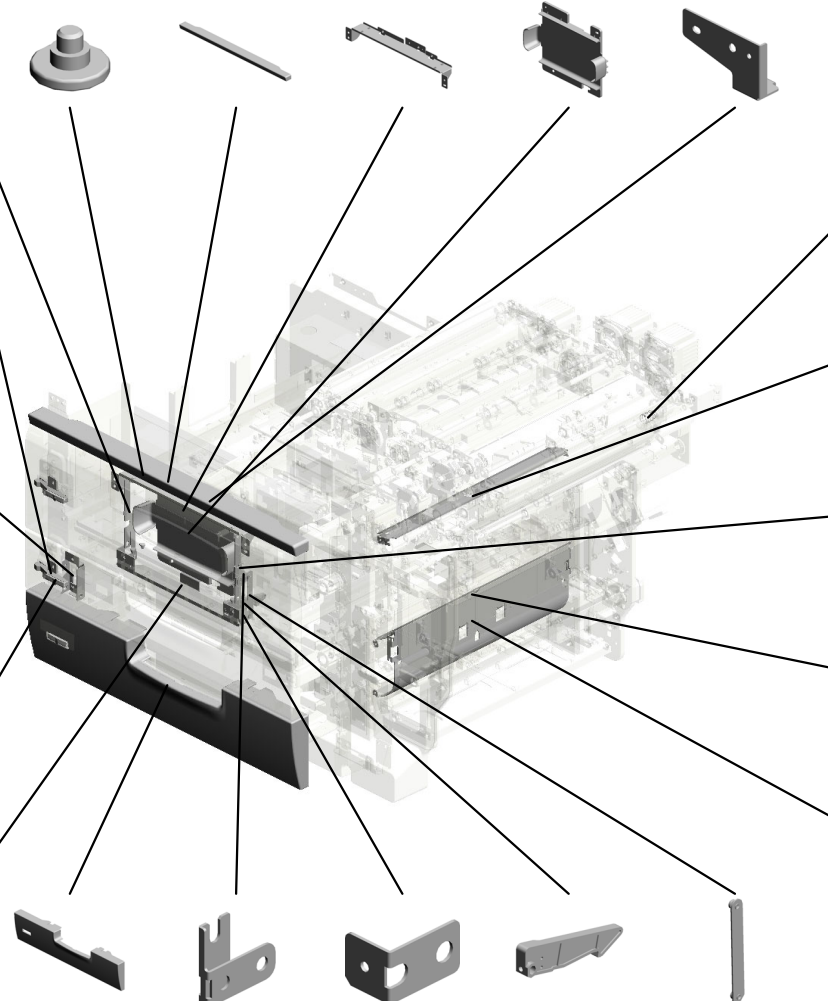
445.D1797561  
ARM:LINK:LEFT

454.D1797591  
(x3)  
PLATE:TRANSPAR ENT:LED

440.D1797519  
(x2)  
BRACKET:STOPPE R:PAPER TRAY

455.D1797596  
(x3)  
DIFFUSION PLATE: LED

449.D1797573  
BRACKET:ARM:UN LOCK



438.D1796797  
COMPRESSION SP RING:JOINT:TRAN SPORT

434.D1796783  
GUIDE PLATE:VER TICAL TRANSPOR T:F1:LOWER

446.D1797562  
ARM:LINK:RIGHT

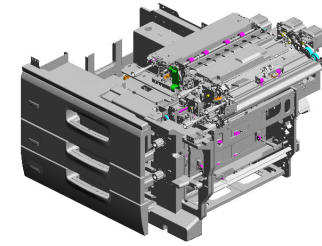
437.D1796790  
GUIDE PLATE:VER TICAL TRANSPOR T:F2:LOWER

435.D1796784  
GUIDE PLATE:VER TICAL TRANSPOR T:F3

439.D1797513 COVER:PAPER TR AY:NO.3  
 448.D1797566 BRACKET:ARM:LIN K:RIGHT  
 450.D1797576 (x2) ARM:LINK:UN LOC K  
 453.D1797586 STOPPER:TANDE M LCT  
 442.D1797533 (x2) JOINT:LINK:UN LO CK:PEEN

# U006 PAPER FEED

477.D2702786 DUCT:FAN:CONTACT IMAGE SENSOR  
 473.D2702637 (x4) COLOR:4M  
 475.D2702656 GUIDE PLATE:REGISTRATION:CIS  
 474.D2702647 SHAFT:SHIFT  
 472.D2702636 GUIDE PLATE:SHIFT:REGISTRATION:LOWER



459.D1947552  
SIDE PLATE:TANDEM LCT:LEFT SIDEWAYS

468.D2702624  
SIDE PLATE:SHIFT:REGISTRATION:FRONT:PEEN

471.D2702634  
BRACKET:HOOK:COIL SPRING:FRONT:PEEN

465.D2236747  
DC MOTOR:TANDEM LCT:19.2W:BRUSH:(BM4)

456.D1797597  
(x3)  
COVER:LED

466.D2416290  
(x2)  
LED:RED

481.D2702947  
SHAFT:CAM:ON-OFF:MAIN

458.D1947346  
DC MOTOR:RISE/TANDEM LCT:ASSY:19.2W:BRUSH:(BM1)

478.D2702802  
STAY:SHIFT:TRAILING EDGE

480.D2702816  
SHAFT:TRAILING EDGE:SHIFT

467.D2702622  
(x2)  
TENSION SPRING:48N

469.D2702627  
SIDE PLATE:SHIFT:REGISTRATION:REAR:PEEN

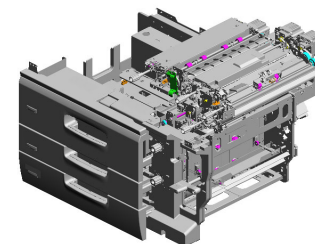
470.D2702632  
BRACKET:HOOK:COIL SPRING:REAR:PEEN

457.D1942945  
HOLDER:CAM:SHIFT

479.D2702810  
GUIDE PLATE:SHIFT:RIGHT UPPER:PEEN

# U006 PAPER FEED

491.D2706721 COVER:GUARD:HA  
RNESS  
484.D2706453 (x2)  
SHAFT:MISFEED R  
EMOVAL  
514.G1787664 (x12)  
SPACER  
513.G1787660 (x2)  
PRESSURE ROLLE  
R:TRANSPORT RO  
LLER  
508.G0602296 (x4)  
BALL BEARING:8X  
16X5MM



492.D2706725  
COVER:GUARD:HA  
RNESS

506.D5165200  
(x6)  
PCB:LED:ASSY:(P  
CB35/PCB36/PCB3  
7/PCB38/PCB39/PC  
B40)

497.D2707574  
SHAFT:ARM:UN LO  
CK

494.D2707518  
(x2)  
SHAFT:STOPPER:  
PAPER TRAY

504.D5161326  
DECAL:PAPER TR  
AY:DESIGN SKETC  
H:3



482.D2702965  
SHAFT:GUIDE PLA  
TE:OPEN AND CLO  
SE

507.D7315310  
PCB:URTB:DOCUM  
ENT FEEDER:ASS'  
Y:(PCB18)

485.D2706541  
(x3)  
SHAFT:DRIVE:FEE  
D:ASSY

501.D3553844  
(x4)  
SHOE:HANDLE:RE  
LEASE

505.D5163809  
(x2)  
CUSHION:STAY

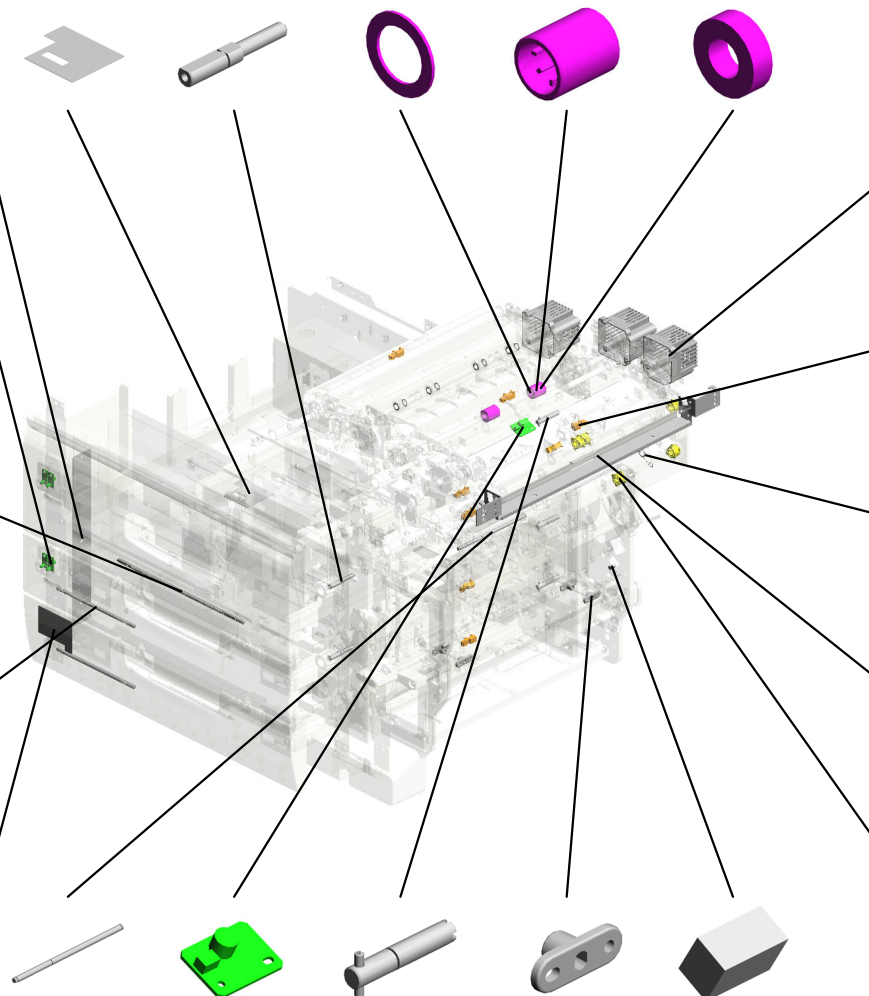
511.G1784900  
(x3)  
COVER:DC STEPP  
ER MOTOR:MM56

516.GW010007  
(x9)  
PHOTO REFLECTI  
ON SENSOR:EXIT:(  
SEN11/SEN12/SEN  
13/SEN14/SEN15/S  
EN16/SEN17/SEN1

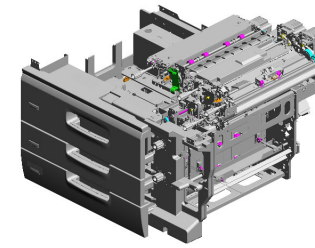
503.D4342535  
TORSION SPRING:  
PROOF TRAY

483.D2702986  
BRACKET:GUIDE P  
LATE:CONNECTIO  
N:LARGE CAPACIT  
Y TRAY

512.G1784912  
(x5)  
PULLEY:S2M:30T



# U006 PAPER FEED



- 523.M2057311 DISC:GATE:REGISTRATION:HOME POSITION SENSOR
- 555.D3KA3088 (x2) [A] SPACER:DEVELOPMENT ROLLER 202405-05 O/O
- 518.GX640028 FAN MOTOR DC24 V 1.92W:(FAN3/FAN28/FAN29)
- 524.M2057466 DUCT:SHIFT:CIS
- 553.M0EB4671 RADIAL BALL BEARING:REGISTRATION:DRIVEN:REAR 202301-02 O/O

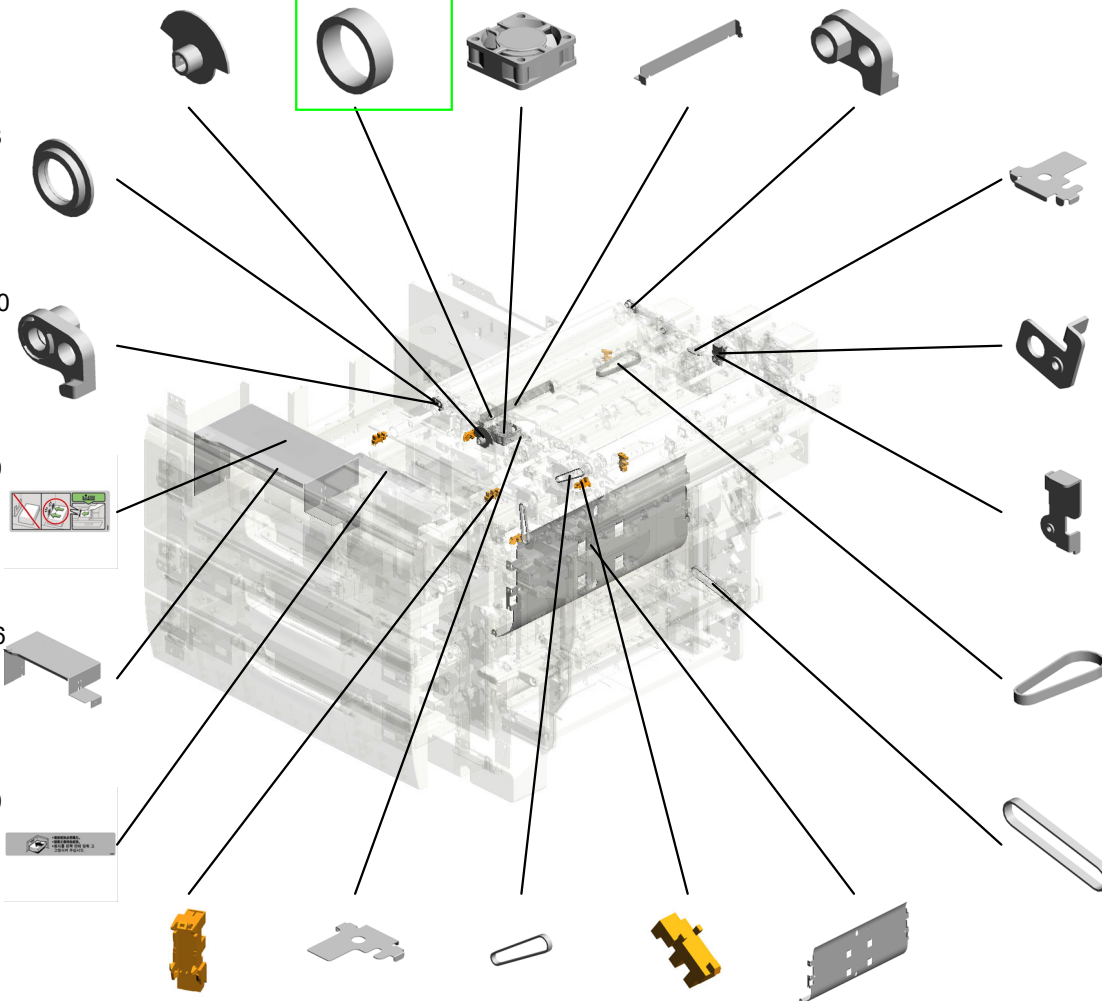
- 519.H5194238 (x2) SPACER:ROLLER:CONNECTING

- 552.M0EB4670 RADIAL BALL BEARING:REGISTRATION:DRIVEN:FRONT 202301-03 O/O

- 528.D2707389 DECAL:PAPER SET DIRECTION:TANDEM LCT:LEFT 201909-02 O/O

- 554.D0EZ6646 INNER COVER:TANDEM LCT:LEFT 202311-01 O/O

- 526.D6952529 (CHN):DECAL:PAPER SET DIRECTION:TANDEM TRAY:LEFT



- 545.D0BX2624 SPACER:SHIFT:FRONT 202110-03

- 538.D2702743 HOLDER:SHAFT:ARM 202006-05

- 539.D2702744 BRACKET:HOLDER:SHAFT 202006-06

- 537.AA043727 SYNCHRONOUS BELT:80S2M190 202006-04 O/O

- 531.AA043737 TIMING BELT:60S2M188 202003-03 O/O

- 550.GW020026 (x2) PHOTOINTERRUPTOR:NER BACK 202207-01 O/O
- 546.D0BX2625 SPACER:SHIFT:INNER BACK 202110-04
- 544.07922074C (x2) SYNCHRONOUS BELT:40S2M148:CR 202108-02 O/O
- 517.GW020024 (x5) PHOTOINTERRUPTOR:LG2A24BL1:GF:(SEN3/SEN21/SEN35/SEN36/SEN37/SEN38/SEN39/SEN)
- 530.D0BX6786 GUIDE PLATE:VERTICAL TRANSPORT:F2:PEEN 202002-01 X/O



**555.D3KA3088**  
[A] SPACER:DEVELOPMENT ROLLER 202405-05 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S001  
ARM:REGISTRATION:TIMING:ASS'Y

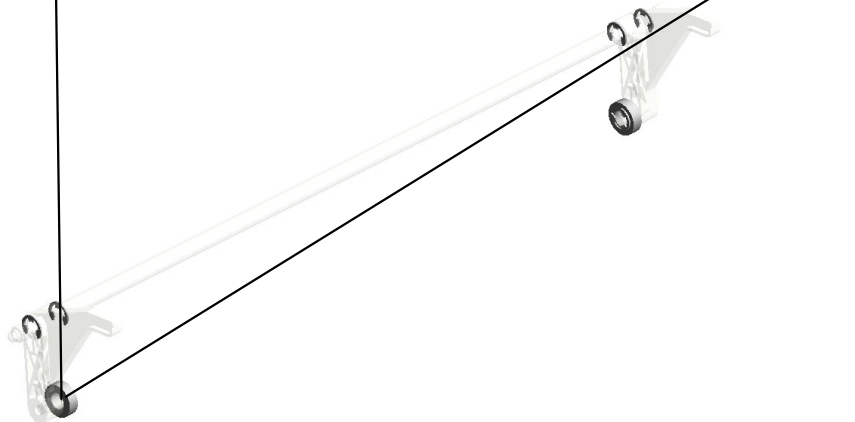
40.07403808  
(x2)  
BALL BEARING - 8  
X16X5MM



476.D2702771  
ARM:REGISTRATI  
ON:TIMING:ASSY



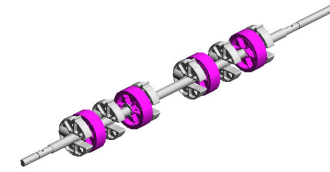
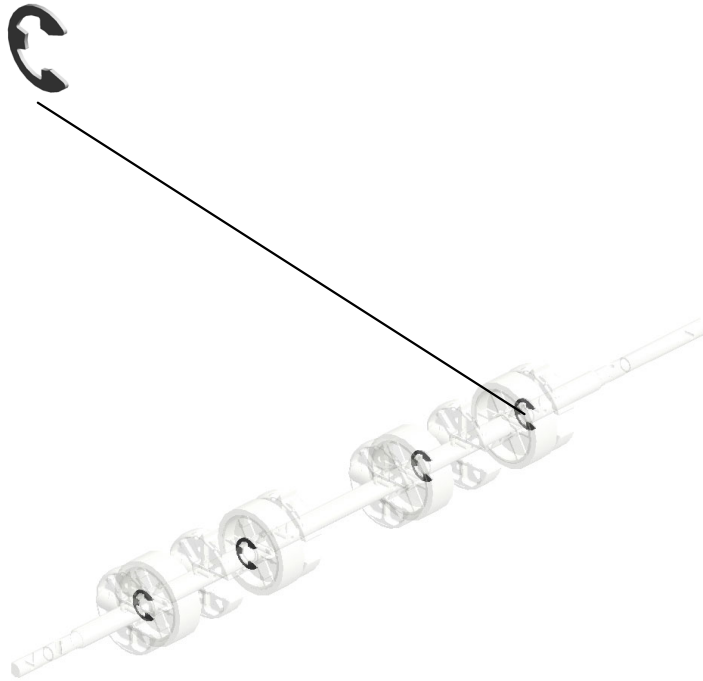
38.07200060E  
(x6)  
RETAINING RING -  
M6



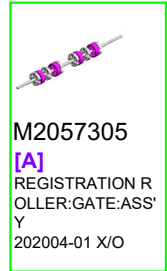
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S002  
REGISTRATION ROLLER:GATE:ASS'Y

39.07200080E  
(x4)  
RETAINING RING -  
M8



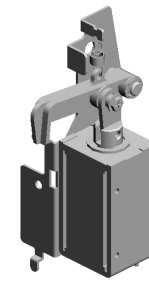
532-D2702602  
[A]  
REGISTRATION R  
OLLER:GATE:ASS'  
Y  
202004-01 X/O



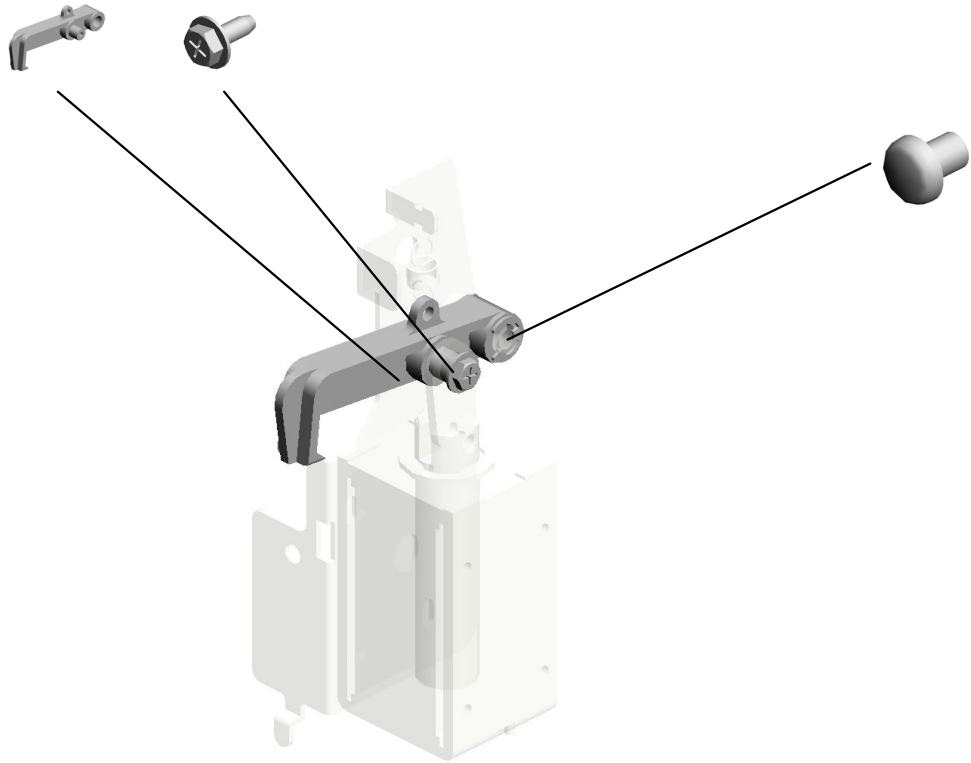
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S003  
DC SOLENOID:LOCK:ASS'Y:(SOL5)

510.G1782971 13.04503008N  
LEVER:LOCK:TAN TAPPING SCREW -  
DEM LCT M3X8



461.D2236231  
DC SOLENOID:LO  
CK:ASS'Y:(SOL5)



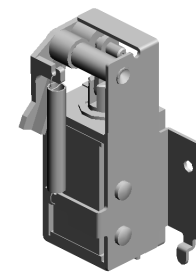
1.03130040N  
SCREW:M3X4

1.03130040N(x 1)  
SCREW:M3X4  
37.07200040E(x 1)  
RETAINING RING - M4

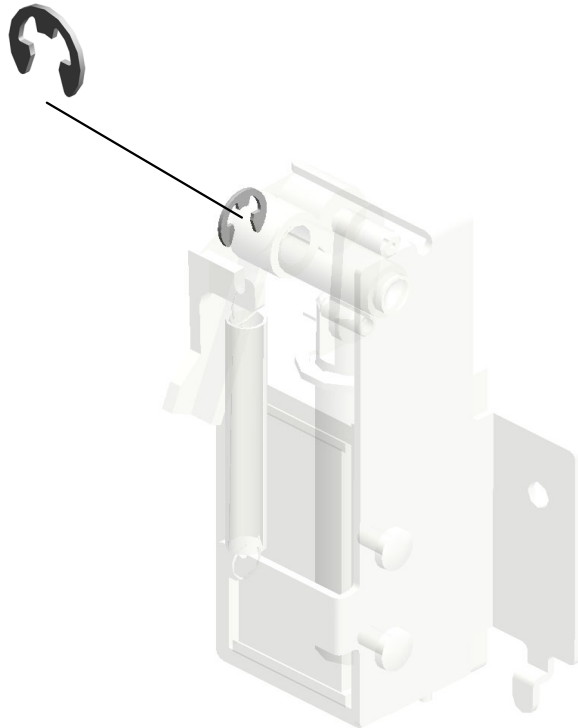
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S004  
DC SOLENOID:COUPLING:ASS'Y:(SOL6)

37.07200040E  
RETAINING RING -  
M4



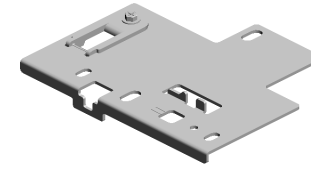
462.D2236233  
DC SOLENOID:CO  
UPLING:ASS'Y:(SO  
L6)



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S005  
STOPPER:REGISTRATION:TANDEM LCT:ASS'Y

20.04514008N  
TAPPING SCREW:  
4X8



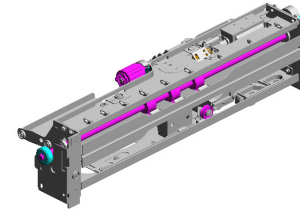
441.D1797525  
STOPPER:REGIST  
RATION:TANDEM L  
CT:ASSY



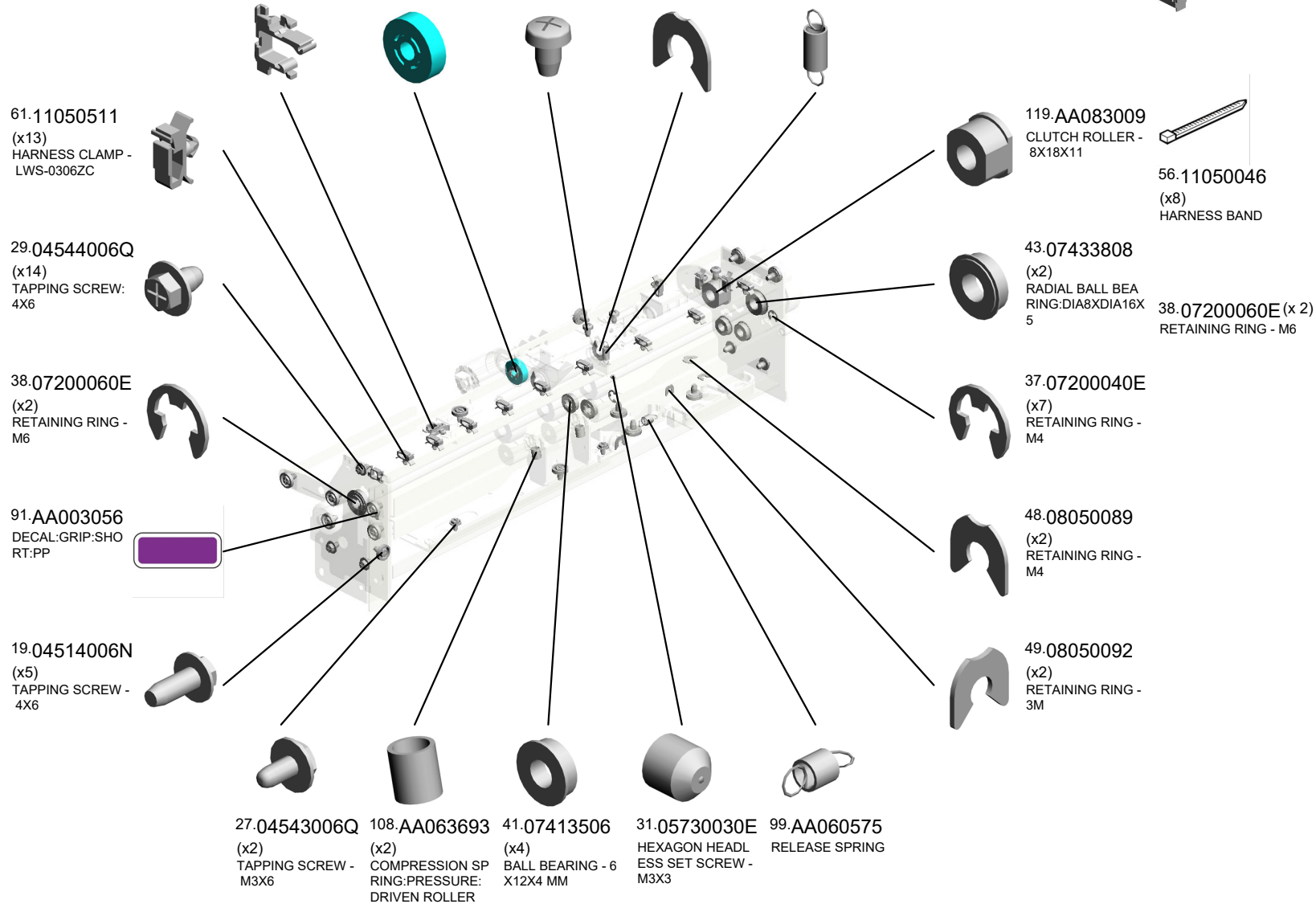
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S006  
PAPER FEED UNIT:PAPER BANK:ASS'Y

64.11050551 (x2) CLAMP:LES-0505  
 74.54472706 GEAR - 15T  
 12.04340060N (x3) PAN SELF-TAPPIN G SCREW:M4X6  
 47.08050088 (x2) RETAINING RING - M6  
 98.AA060523 PICK-UP PRESSUR E SPING

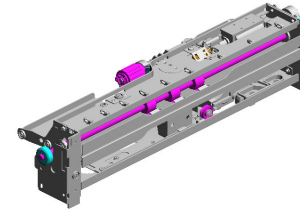


351.D0BX6628  
PAPER FEED UNIT  
:PAPER BANK:ASS'  
Y



U006\_S006  
PAPER FEED UNIT:PAPER BANK:ASS'Y

- 214.B2342624 BALL BEARING - 8 X12X5
- 225.B2346275 PICKUP ARM
- 154.AF020850 TRANSPORT ROLLER:DRIVE:PAPER FEED UNIT
- 182.B0656345 PAPER END SENSOR BRACKET
- 226.B2346288 SENSOR BRACKET - SENSOR



351.D0BX6628  
PAPER FEED UNIT  
:PAPER BANK:ASS'  
Y

**163.AF031098**  
(needs a RETAINING RINGS-C):PAPER FEED ROLLER:FEED  
202403-11

227.B2346301  
TORQUE LIMITER:  
75MN M

**164.AF032098**  
(needs a RETAINING RINGS-C):PAPER FEED ROLLER:SEPARATE  
202403-12

170.AW010151  
(x2)  
PHOTO REFLECTOR SENSOR:PS12  
2TL1-A:(S6/S7/S10/  
S11/S12/SEN7/SEN  
8/SEN10/SEN32/SE

262.BB013007  
GEAR - 20Z

265.C2443522  
STEPPED SCREW

155.AF020851  
TRANSPORT ROLLER:DRIVEN:PAPER FEED UNIT

224.B2346242  
GUIDE - ROLLER:DRIVEN PRESSURE

120.AA084059  
(x2)  
BALL BEARING HOLDER

136.AB011591  
GEAR:REVERSE

143.AB017771  
GEAR:TRANSPORT ROLLER:INPUT:Z  
23/Z28

263.BB013008  
GEAR - 31Z

222.B2346222  
REVERSE DRIVE SHAFT

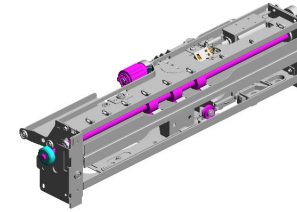
223.B2346223  
DRIVEN REVERSE SHAFT

135.AB011392  
DRIVE REVERSE GEAR - 24Z

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S006  
PAPER FEED UNIT:PAPER BANK:ASS'Y

- 278.D0596277 COVER:GEAR:PAPER FEED ROLLER
- 321.D0747521 GUIDE PLATE:UPPER:PAPER FEED UNIT
- 517.GW020024 PHOTOINTERRUPTOR:LG2A24BL1:GF:(SEN3/SEN21/SEN35/SEN36/SEN37/SEN38/SEN39/SEN40/SEN41/SEN42/S
- 323.D0747527 SHAFT:FEED:ASS'Y
- 350.D0BX6282 SWING UNIT:PICKUP ROLLER:ASS'Y:(SOL1/SOL2/SOL3)



- 351.D0BX6628 PAPER FEED UNIT:PAPER BANK:ASS'Y

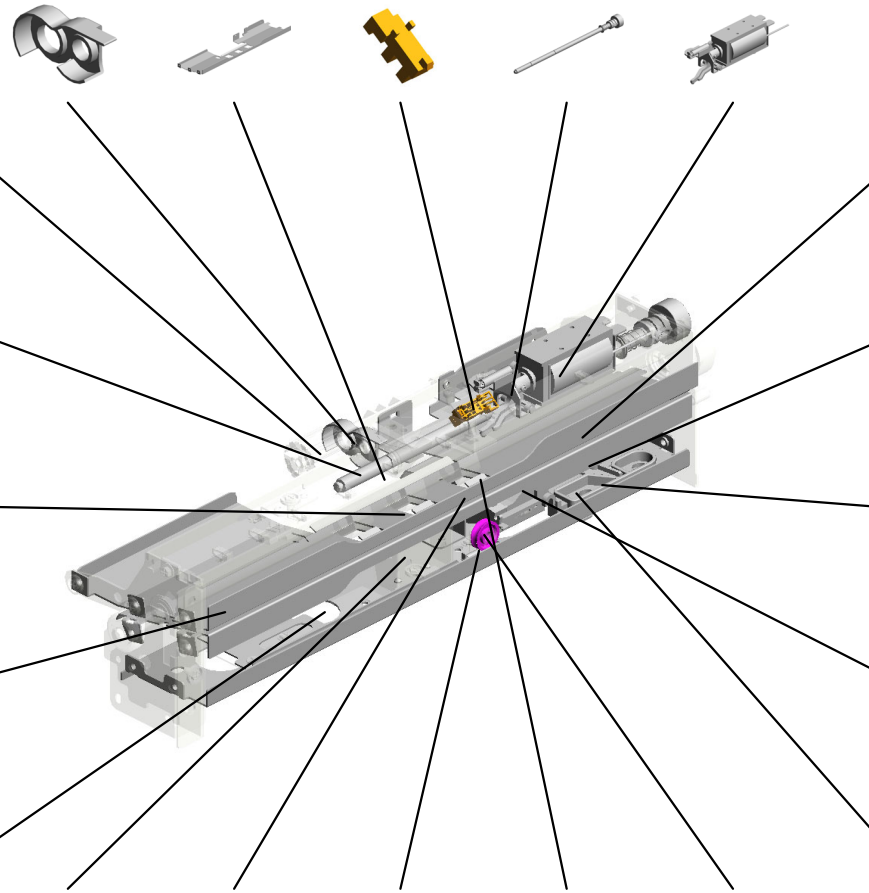
- 540.D0BX2972 PAPER FEED ROLLER:PICKUP:ASS'Y  
202403-01

- 541.D0BX2982 PAPER FEED ROLLER:FEED:ASS'Y  
202403-02

- 322.D0747522 GUIDE PLATE:LOWER:PAPER FEED UNIT

- 486.D2706658 FLANGED HEXAGONAL HEAD BOLT:M3X6

- 488.D2706664 HOOK:COIL SPRING:SLIDER



- 418.D1796731 LEVER:PRESSURE SLIDER

- 422.D1796739 LEVER:REVERSE:PRESSURE RELEASE:JOINT

- 421.D1796738 SLIDER:CAM:REVERSE

- 420.D1796737 LEVER:PRESSURE RELEASE:REVERSE

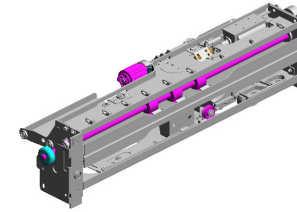
- 419.D1796734 BRACKET:SLIDER:CAM

- 493.D2706740 STAY:REVERSE:ASS'Y
- 277.D0596212 LEVER:PRESSURE:REVERSE
- 489.D2706668 TENSION SPRING:REVERSE ROLLER
- 279.D0596278 COVER:GEAR:REVERSE
- 487.D2706659 ROLLER:GUIDE



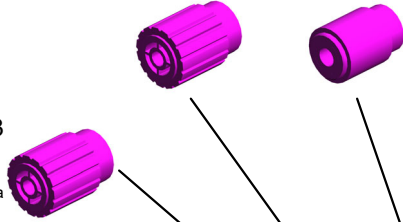
U006\_S006  
 PAPER FEED UNIT:PAPER BANK:ASS'Y

**551.AF030173** 548.AF031140  
 (EPDM):(needs a R  
 ETAINING RINGS-C  
 );(For using standa  
 rd paper and paper  
 with a high ash con  
 202403-10 202206-04

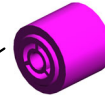


351.D0BX6628  
 PAPER FEED UNIT  
 :PAPER BANK:ASS'  
 Y

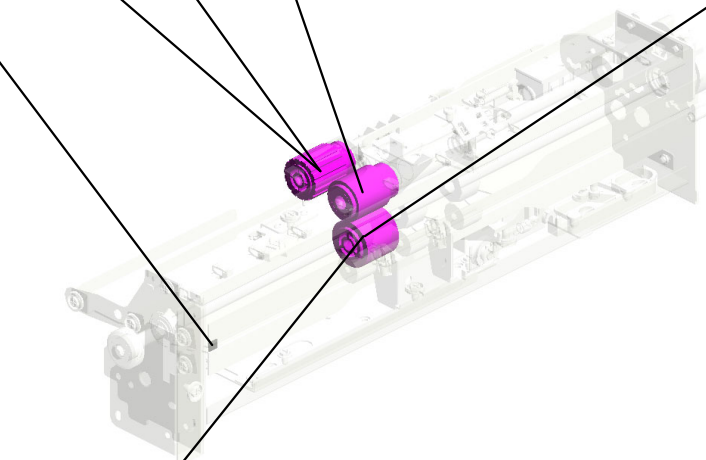
**551.AF030173**  
 (EPDM):(needs a R  
 ETAINING RINGS-C  
 );(For using standa  
 rd paper and paper  
 with a high ash cont  
 202301-01



**549.AF032140**  
 (EPDM):(needs a R  
 ETAINING RINGS-C  
 );(For using paper  
 with a high ash cont  
 ent):PAPER FEED  
 202206-05



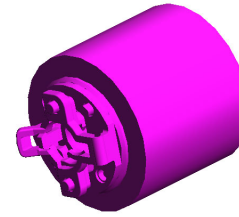
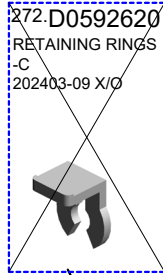
**543.AA000290**  
 DECAL:POSITIONI  
 NG DISPLAY:SCRE  
 W:PET  
 202102-01 O/O



~~**542.D0BX2992**  
 PAPER FEED ROLL  
 ER:SEPARATE:AS  
 S'Y  
 202403-03~~

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S006\_S001  
PAPER FEED ROLLER:SEPARATE:ASS'Y

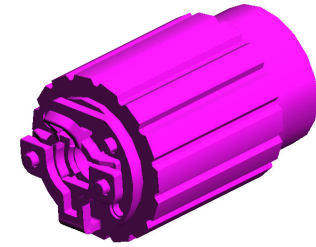
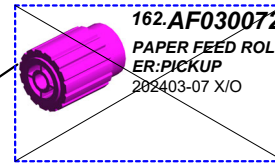
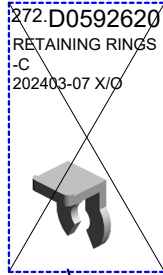


542-D0BX2992  
PAPER FEED ROLLER:SEPARATE:ASS'Y  
202403-09 X/O



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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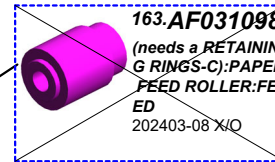
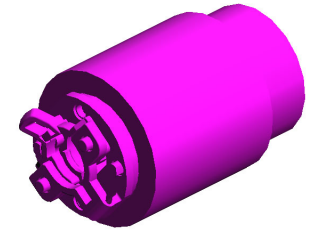
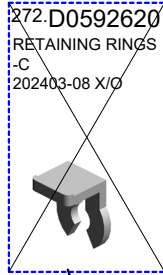
U006\_S006\_S002  
PAPER FEED ROLLER:PICKUP:ASS'Y



540.D0BX2972  
PAPER FEED ROLL  
ER:PICKUP:ASS'Y  
202403-07 X/O

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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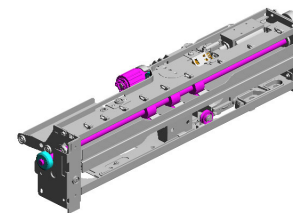
U006\_S006\_S003  
PAPER FEED ROLLER:FEED:ASS'Y



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006\_S007  
PAPER FEED UNIT:PAPER BANK:ASS'Y

64.11050551 (x2) CLAMP:LES-0505  
 74.54472706 GEAR - 15T  
 12.04340060N (x3) PAN SELF-TAPPIN G SCREW:M4X6  
 47.08050088 (x2) RETAINING RING - M6  
 98.AA060523 PICK-UP PRESSUR E SPING



351.D0BX6628  
PAPER FEED UNIT  
:PAPER BANK:ASS'  
Y

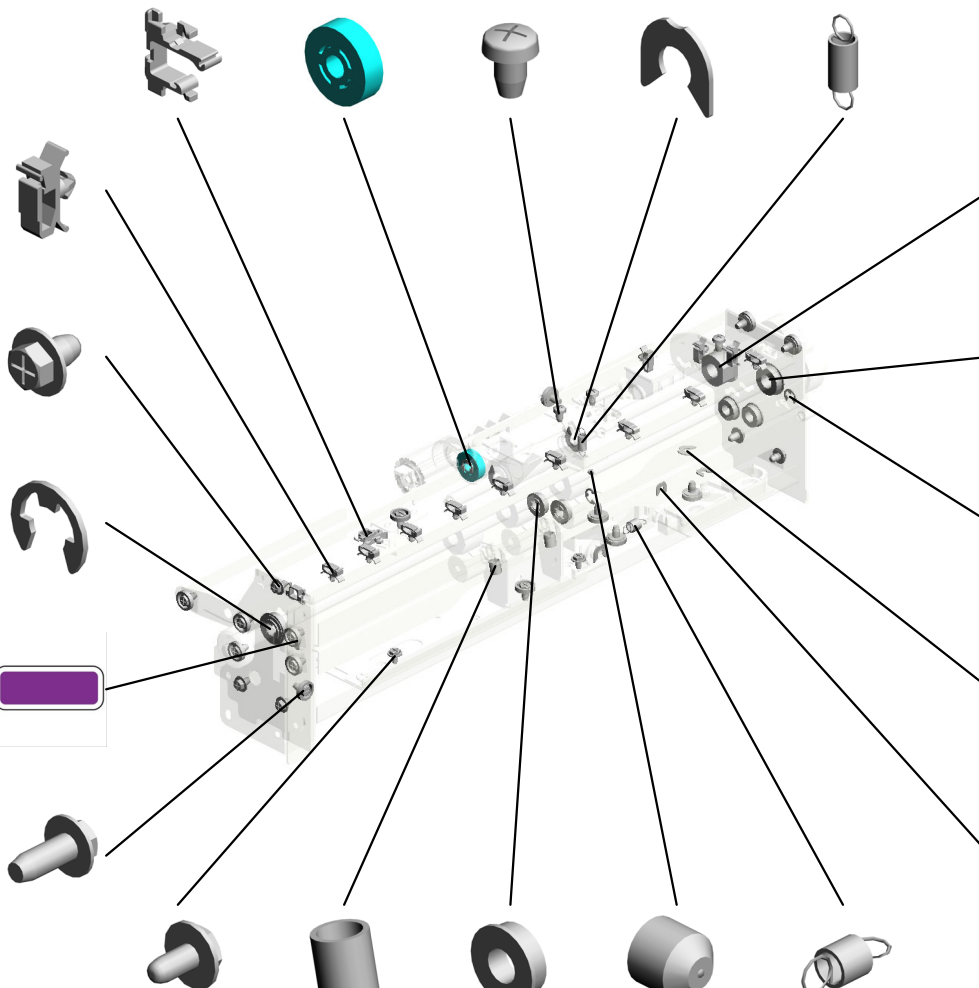
61.11050511 (x13) HARNESS CLAMP - LWS-0306ZC

29.04544006Q (x14) TAPPING SCREW: 4X6

38.07200060E (x2) RETAINING RING - M6

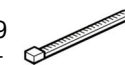
91.AA003056 DECAL:GRIP:SHO RT:PP

19.04514006N (x5) TAPPING SCREW - 4X6



27.04543006Q (x2) TAPPING SCREW - M3X6  
 108.AA063693 (x2) COMPRESSION SP RING:PRESSURE: DRIVEN ROLLER  
 41.07413506 (x4) BALL BEARING - 6 X12X4 MM  
 31.05730030E (x4) HEXAGON HEADL ESS SET SCREW - M3X3  
 99.AA060575 RELEASE SPRING

119.AA083009 CLUTCH ROLLER - 8X18X11



56.11050046 (x8) HARNESS BAND

43.07433808 (x2) RADIAL BALL BEA RING:DIA8XDIA16X 5



38.07200060E (x 2) RETAINING RING - M6

37.07200040E (x7) RETAINING RING - M4



48.08050089 (x2) RETAINING RING - M4

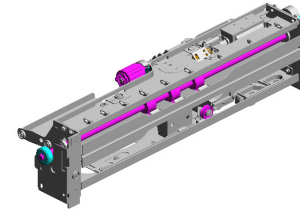


49.08050092 (x2) RETAINING RING - 3M



U006\_S007  
 PAPER FEED UNIT:PAPER BANK:ASS'Y

- 214.B2342624 BALL BEARING - 8 X12X5
- 225.B2346275 PICKUP ARM
- 154.AF020850 TRANSPORT ROLLER:DRIVE:PAPER FEED UNIT
- 182.B0656345 PAPER END SENSOR:DRIVE:PAPER FEED UNIT
- 226.B2346288 SENSOR BRACKET T - SENSOR



351.D0BX6628  
 PAPER FEED UNIT  
 :PAPER BANK:ASS'  
 Y

163.AF031098  
 (needs a RETAINING RINGS-C):PAPER FEED ROLLER:FEED  
 202403-11

227.B2346301  
 TORQUE LIMITER:  
 75MN M

164.AF032098  
 (needs a RETAINING RINGS-C):PAPER FEED ROLLER:SEPARATE  
 202403-12

170.AW010151  
 (x2)  
 PHOTO REFLECTIVE SENSOR:PS12 2TL1-A:(S6/S7/S10/S11/S12/SEN7/SEN8/SEN10/SEN32/SEN

262.BB013007  
 GEAR - 20Z

265.C2443522  
 STEPPED SCREW

155.AF020851  
 TRANSPORT ROLLER:DRIVEN:PAPER FEED UNIT

224.B2346242  
 GUIDE - ROLLER:DRIVEN PRESSURE

120.AA084059  
 (x2)  
 BALL BEARING HOLDER

136.AB011591  
 GEAR:REVERSE

143.AB017771  
 GEAR:TRANSPORT ROLLER:INPUT:Z  
 23/28

263.BB013008  
 GEAR - 31Z

222.B2346222  
 REVERSE DRIVE SHAFT

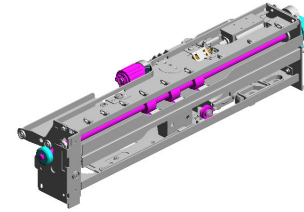
223.B2346223  
 DRIVEN REVERSE SHAFT

135.AB011392  
 DRIVE REVERSE GEAR - 24Z

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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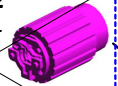
U006\_S007  
 PAPER FEED UNIT:PAPER BANK:ASS'Y

- 278.D0596277 COVER:GEAR:PAPER FEED ROLLER
- 321.D0747521 GUIDE PLATE:UPPER:PAPER FEED UNIT
- 517.GW020024 PHOTOINTERRUPTOR:LG2A24BL1:GF:(SEN3/SEN21/SEN35/SEN36/SEN37/SEN38/SEN39/SEN40/SEN41/SEN42/S
- 323.D0747527 SHAFT:FEED:ASS'Y
- 350.D0BX6282 SWING UNIT:PICKUP ROLLER:ASS'Y:(SOL1/SOL2/SOL3)

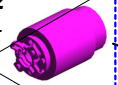


351.D0BX6628  
 PAPER FEED UNIT  
 :PAPER BANK:ASS'  
 Y

540.D0BX2972  
 PAPER FEED ROLLER:PICKUP:ASS'Y  
 202403-01



541.D0BX2982  
 PAPER FEED ROLLER:FEED:ASS'Y  
 202403-02



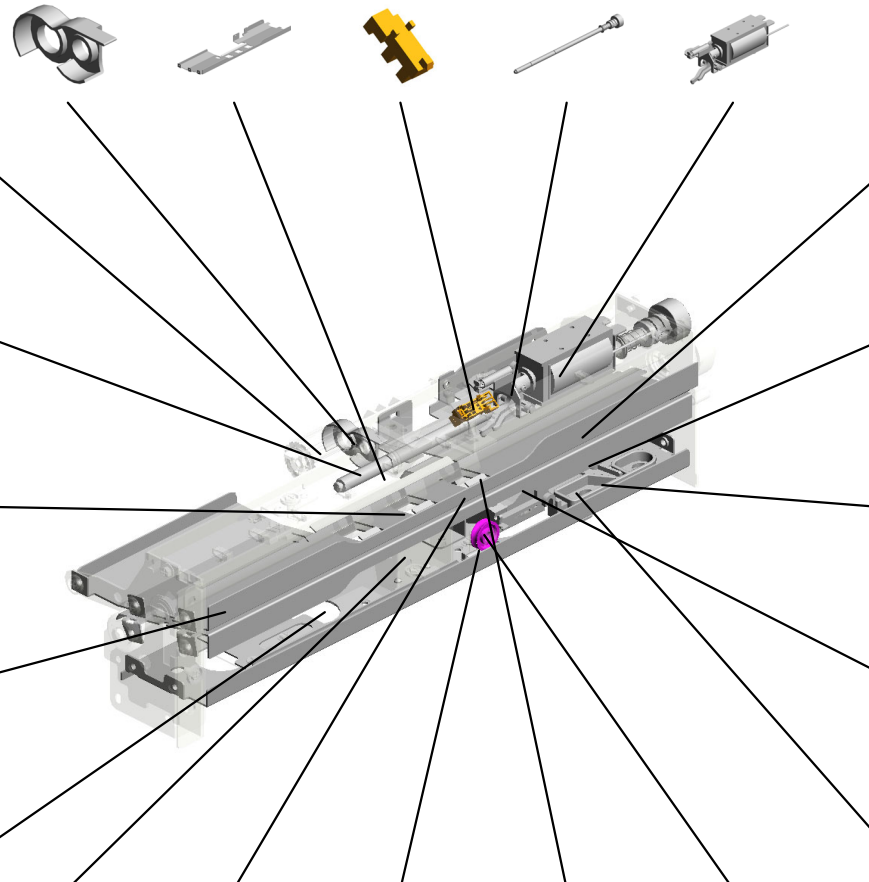
322.D0747522  
 GUIDE PLATE:LOWER:PAPER FEED UNIT



486.D2706658  
 FLANGED HEXAGONAL HEAD BOLT:  
 M3X6



488.D2706664  
 HOOK:COIL SPRING:SLIDER



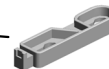
418.D1796731  
 LEVER:PRESSURE SLIDER



422.D1796739  
 LEVER:REVERSE:PRESSURE RELEASE:JOINT



421.D1796738  
 SLIDER:CAM:REVERSE



420.D1796737  
 LEVER:PRESSURE RELEASE:REVERSE



419.D1796734  
 BRACKET:SLIDER:CAM



493.D2706740  
 STAY:REVERSE:ASS'Y



277.D0596212  
 LEVER:PRESSURE:REVERSE



489.D2706668  
 TENSION SPRING:REVERSE ROLLER



279.D0596278  
 COVER:GEAR:REVERSE

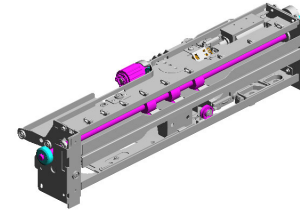


487.D2706659  
 ROLLER:GUIDE



U006\_S007  
 PAPER FEED UNIT:PAPER BANK:ASS'Y

**551.AF030173** 548.AF031140  
 (EPDM):(needs a R  
 ETAINING RINGS-C  
 );(For using standa  
 rd paper and paper  
 with a high ash con  
 202403-10 202206-04



351.D0BX6628  
 PAPER FEED UNIT  
 :PAPER BANK:ASS'  
 Y

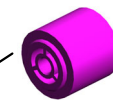
**551.AF030173**  
 (EPDM):(needs a R  
 ETAINING RINGS-C  
 );(For using standa  
 rd paper and paper  
 with a high ash con  
 202301-01



**543.AA000290**  
 DECAL:POSITIONI  
 NG DISPLAY:SCRE  
 W:PET  
 202102-01 O/O



**549.AF032140**  
 (EPDM):(needs a R  
 ETAINING RINGS-C  
 );(For using paper  
 with a high ash con  
 ent):PAPER FEED  
 202206-05

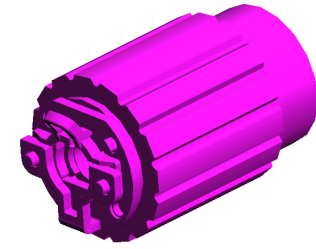
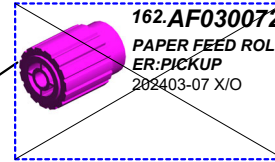
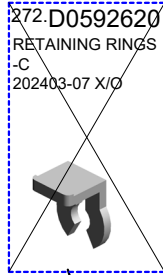


~~**542.D0BX2992**  
 PAPER FEED ROLL  
 ER:SEPARATE:AS  
 S'Y  
 202403-03~~

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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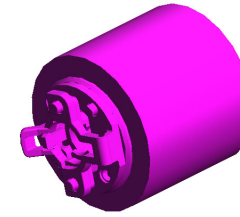
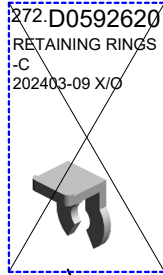
U006\_S007\_S001  
PAPER FEED ROLLER:PICKUP:ASS'Y



540.D0BX2972  
PAPER FEED ROLL  
ER:PICKUP:ASS'Y  
202403-07 X/O

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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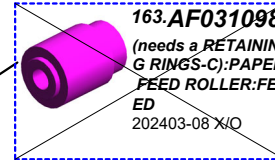
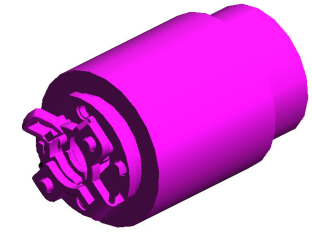
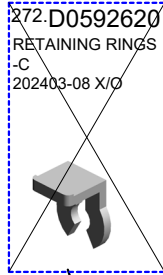
U006\_S007\_S002  
PAPER FEED ROLLER:SEPARATE:ASS'Y



542-D0BX2992  
PAPER FEED ROLLER:SEPARATE:ASS'Y  
202403-09 X/O

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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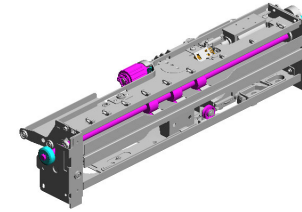
U006\_S007\_S003  
PAPER FEED ROLLER:FEED:ASS'Y



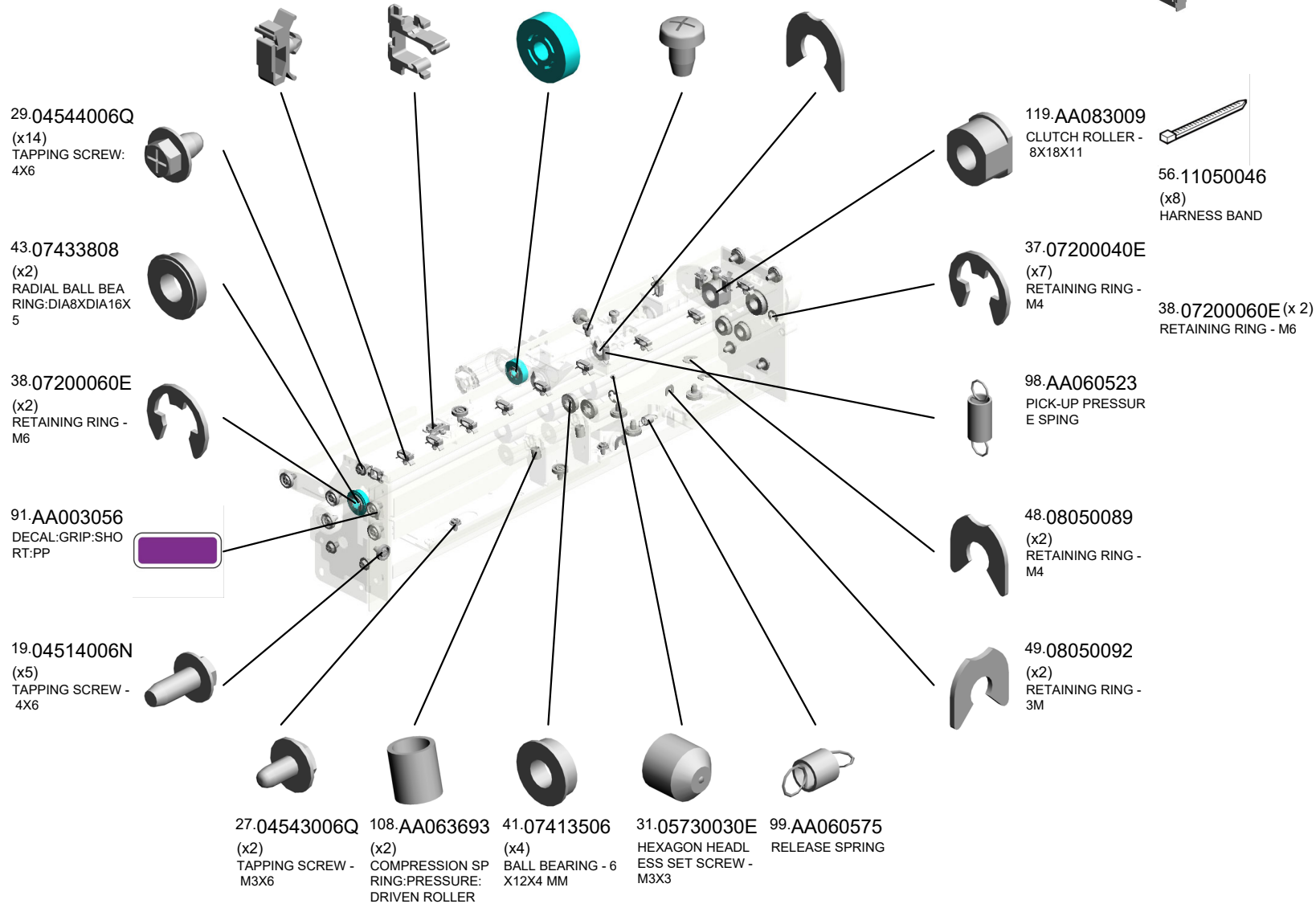
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U006\_S008 PAPER FEED UNIT:PAPER BANK:ASS'Y

61.11050511 (x13) HARNESS CLAMP - LWS-03062C  
 64.11050551 (x2) CLAMP:LES-0505  
 74.54472706 GEAR - 15T  
 12.04340060N (x3) PAN SELF-TAPPIN G SCREW:M4X6  
 47.08050088 (x2) RETAINING RING - M6

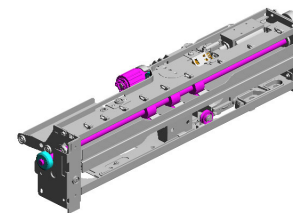


351.D0BX6628  
 PAPER FEED UNIT  
 :PAPER BANK:ASS'  
 Y



U006\_S008  
PAPER FEED UNIT:PAPER BANK:ASS'Y

- 214.B2342624 BALL BEARING - 8 X12X5
- 225.B2346275 PICKUP ARM
- 154.AF020850 TRANSPORT ROLLER:DRIVE:PAPER FEED UNIT
- 182.B0656345 PAPER END SENSOR BRACKET
- 226.B2346288 SENSOR BRACKET - SENSOR



351.D0BX6628  
PAPER FEED UNIT  
:PAPER BANK:ASS'  
Y

**163.AF031098**  
(needs a RETAINING RINGS-C):PAPER FEED ROLLER:FEED  
202403-11

**227.B2346301**  
TORQUE LIMITER:  
75MN M

**164.AF032098**  
(needs a RETAINING RINGS-C):PAPER FEED ROLLER:SEPARATE  
202403-12

**170.AW010151**  
(x2)  
PHOTO REFLECTOR SENSOR:PS12  
2TL1-A:(S6/S7/S10/S11/S12/SEN7/SEN8/SEN10/SEN32/SEN

**262.BB013007**  
GEAR - 20Z

**265.C2443522**  
STEPPED SCREW

**155.AF020851**  
TRANSPORT ROLLER:DRIVEN:PAPER FEED UNIT

**224.B2346242**  
GUIDE - ROLLER:DRIVEN PRESSURE

**120.AA084059**  
(x2)  
BALL BEARING HOLDER

**136.AB011591**  
GEAR:REVERSE

**143.AB017771**  
GEAR:TRANSPORT ROLLER:INPUT:Z  
23/28

**263.BB013008**  
GEAR - 31Z

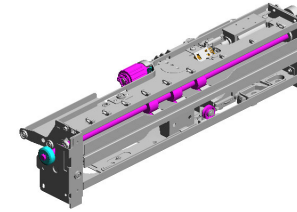
**222.B2346222**  
REVERSE DRIVE SHAFT

**223.B2346223**  
DRIVEN REVERSE SHAFT

**135.AB011392**  
DRIVE REVERSE GEAR - 24Z

U006\_S008  
PAPER FEED UNIT:PAPER BANK:ASS'Y

- 278.D0596277 COVER:GEAR:PAPER FEED ROLLER
- 321.D0747521 GUIDE PLATE:UPPER:PAPER FEED UNIT
- 517.GW020024 PHOTOINTERRUPTOR:LG2A24BL1:GF:(SEN3/SEN21/SEN35/SEN36/SEN37/SEN38/SEN39/SEN40/SEN41/SEN42/S
- 323.D0747527 SHAFT:FEED:ASS'Y
- 350.D0BX6282 SWING UNIT:PICKUP ROLLER:ASS'Y:(SOL1/SOL2/SOL3)



- 351.D0BX6628 PAPER FEED UNIT:PAPER BANK:ASS'Y

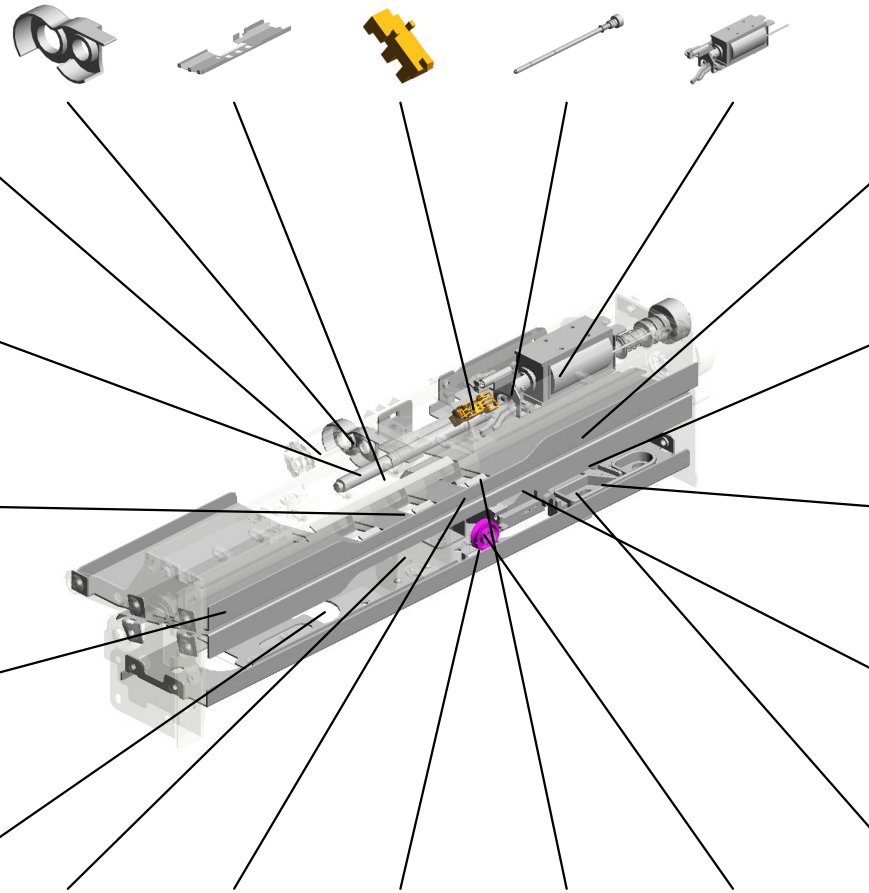
- 540.D0BX2972 PAPER FEED ROLLER:PICKUP:ASS'Y  
202403-01

- 541.D0BX2982 PAPER FEED ROLLER:FEED:ASS'Y  
202403-02

- 322.D0747522 GUIDE PLATE:LOWER:PAPER FEED UNIT

- 486.D2706658 FLANGED HEXAGONAL HEAD BOLT:M3X6

- 488.D2706664 HOOK:COIL SPRING:SLIDER



- 418.D1796731 LEVER:PRESSURE SLIDER

- 422.D1796739 LEVER:REVERSE:PRESSURE RELEASE:JOINT

- 421.D1796738 SLIDER:CAM:REVERSE

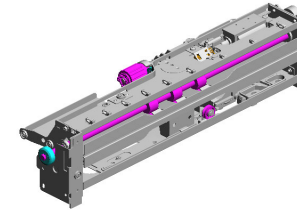
- 420.D1796737 LEVER:PRESSURE RELEASE:REVERSE

- 419.D1796734 BRACKET:SLIDER:CAM

- 493.D2706740 STAY:REVERSE:ASS'Y
- 277.D0596212 LEVER:PRESSURE:REVERSE
- 489.D2706668 TENSION SPRING:REVERSE ROLLER
- 279.D0596278 COVER:GEAR:REVERSE
- 487.D2706659 ROLLER:GUIDE

U006\_S008  
 PAPER FEED UNIT:PAPER BANK:ASS'Y

**551.AF030173** 548.AF031140  
 (EPDM):(needs a R  
 ETAINING RINGS-C  
 );(For using standa  
 rd paper and paper  
 with a high ash con  
 202403-10 202206-04



351.D0BX6628  
 PAPER FEED UNIT  
 :PAPER BANK:ASS'  
 Y

**551.AF030173**  
 (EPDM):(needs a R  
 ETAINING RINGS-C  
 );(For using standa  
 rd paper and paper  
 with a high ash con  
 202301-01



**543.AA000290**  
 DECAL:POSITIONI  
 NG DISPLAY:SCRE  
 W:PET  
 202102-01 O/O



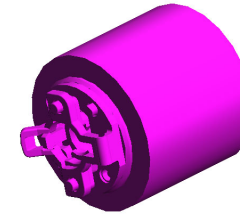
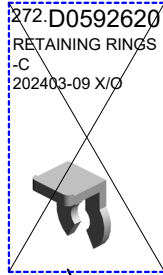
**549.AF032140**  
 (EPDM):(needs a R  
 ETAINING RINGS-C  
 );(For using paper  
 with a high ash con  
 ent):PAPER FEED  
 202206-05



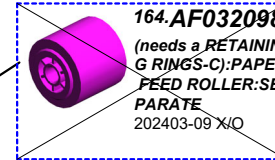
~~**542.D0BX2992**  
 PAPER FEED ROLL  
 ER:SEPARATE:AS  
 S'Y  
 202403-03~~

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S008\_S001  
PAPER FEED ROLLER:SEPARATE:ASS'Y



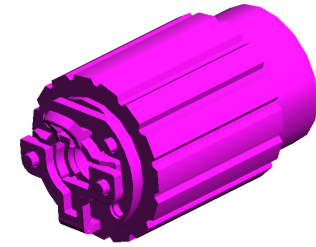
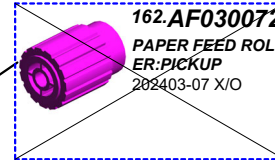
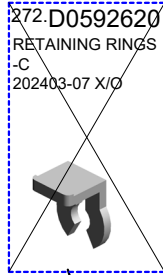
542-D0BX2992  
PAPER FEED ROLL  
ER:SEPARATE:AS  
S'Y  
202403-09 X/O



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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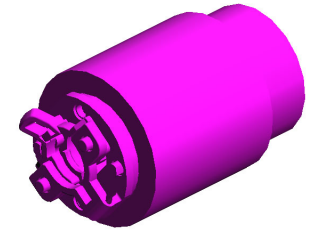
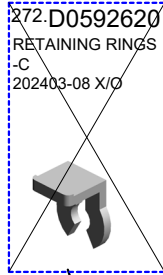
U006\_S008\_S002  
PAPER FEED ROLLER:PICKUP:ASS'Y



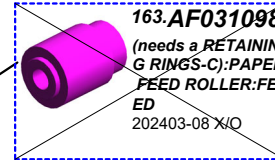
540.D0BX2972  
PAPER FEED ROLL  
ER:PICKUP:ASS'Y  
202403-07 X/O

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S008\_S003  
PAPER FEED ROLLER:FEED:ASS'Y



541.D0BX2982  
PAPER FEED ROLLER:FEED:ASS'Y  
202403-08 X/O

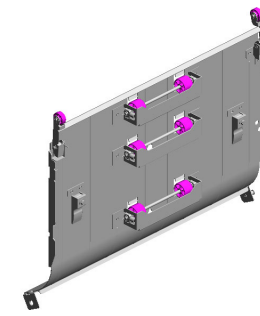


U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S009

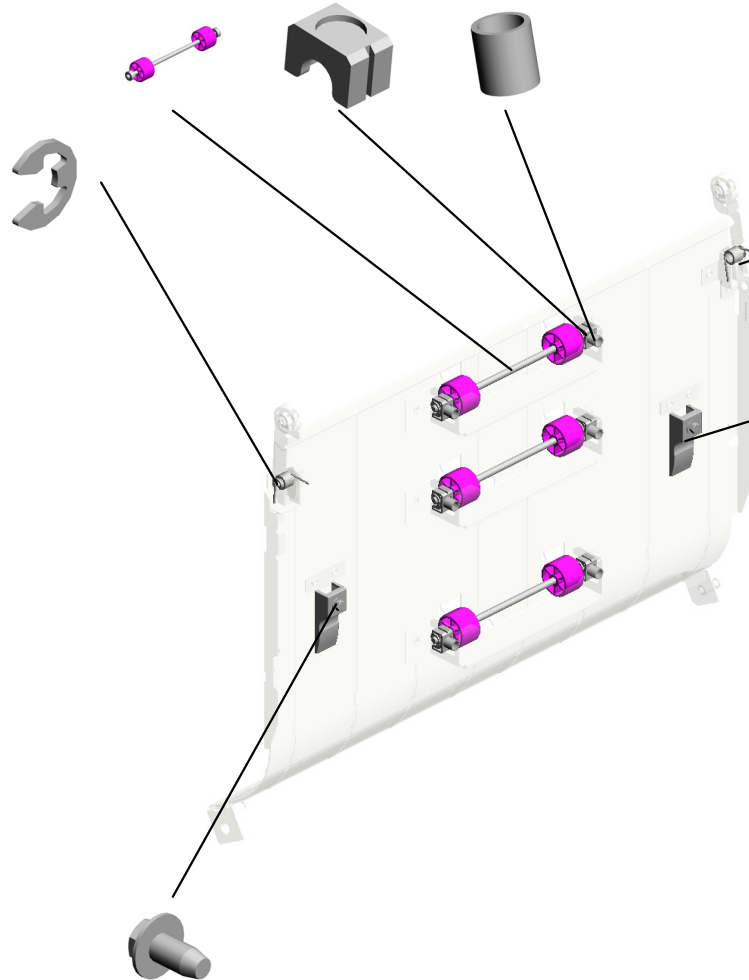
GUIDE PLATE:OPEN AND CLOSE:VERTICAL TRANSPORT:LOWER:ASS'Y

160.AF022165 (x3) TRANSPORT ROLLER - DRIVEN  
120.AA084059 (x6) BALL BEARING HOLDER  
108.AA063693 (x6) COMPRESSION SPRING:PRESSURE-DRIVEN ROLLER



355.D0BX6771  
GUIDE PLATE:OPEN AND CLOSE:VERTICAL TRANSPORT:LOWER:ASS'Y

36.07200030E (x2) RETAINING RING - M3



502.D3553858 (x2) TORSION SPRING: GUIDE PLATE:16N

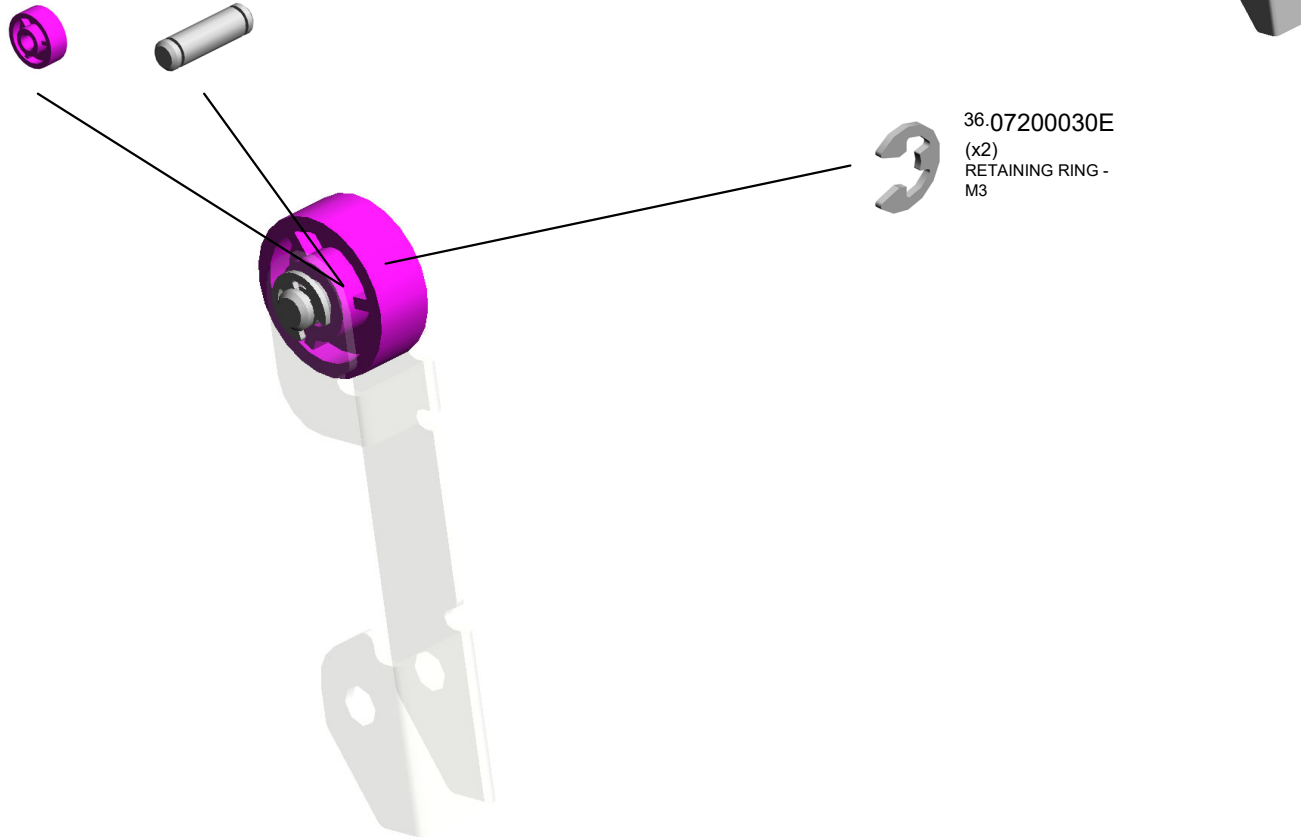
358.D0BX6795 (x2) HOLDER:STAY:GUIDE PLATE

20.04514008N (x2) TAPPING SCREW: 4X8

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S009\_S001  
BRACKET:DETENT:RIGHT:ASS'Y

498.D3551196 515.G3631105  
ROLLER:DETENT DETENT ROLLER  
SHAFT



36.07200030E  
(x2)  
RETAINING RING -  
M3

499.D3553810  
BRACKET:DETENT  
:RIGHT:ASS'Y

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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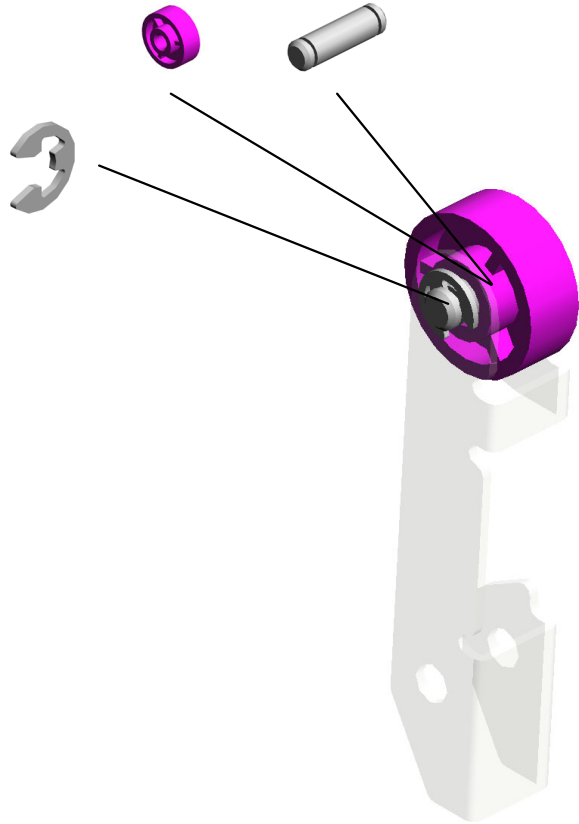
U006\_S009\_S002  
BRACKET:DETENT:ASS'Y

498.D3551196 515.G3631105  
ROLLER:DETENT DETENT ROLLER  
SHAFT



500.D3553840  
BRACKET:DETENT  
:ASS'Y

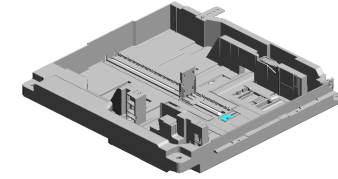
36.07200030E  
(x2)  
RETAINING RING -  
M3



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S010  
PAPER TRAY:UNIVERSAL:SUB-ASS'Y

270.D0146785 SPRING PLATE:AR  
M:END FENCE:LO  
CK  
153.AF017033 END FENCE  
212.B1816780 LINK:END FENCE:  
PAPER SIZE SENS  
OR:ASS'Y  
213.B1816789 LINK:SIDE FENCE:  
PAPER SIZE SENS  
OR  
205.B1326797 SIDE FENCE:REAR  
:AUXILIARY



364.D0BX7631  
PAPER TRAY:UNIV  
ERSAL:SUB-ASS'Y

185.B0656545  
(x2)  
DECAL - POSITION  
ING

460.D1947635  
ARM:END FENCE:L  
OCK

151.AF010097  
PAPER TRAY:UNIV  
ERSAL:REMOVER/I  
NSTALL

315.D0747390  
DECAL:PAPER SE  
T DIRECTION:PAP  
ER TRAY

206.B1326798  
SPRING PLATE:PA  
PER TRAY:EARTH

102.AA060961  
TENSION SPRING:  
SIDE FENCE:REAR

269.D0146784  
SPRING PLATE:EN  
D FENCE

38.07200060E  
RETAINING RING -  
M6

14.04504008N  
(x3)  
TAPPING SCREW -  
M4X8

137.AB012327  
GEAR:16Z

252.B2476695  
GUIDE:MISFEED R  
EMOVAL:PAPER T  
RAY

233.B2346498  
(x2)  
SHEET:TRAY BOT  
TOM PLATE

183.B0656524  
BOTTOM PLATE LI  
FT SHAFT

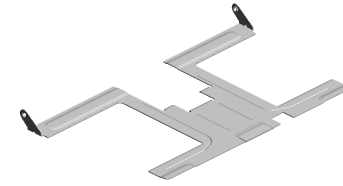
11.03604008N  
(x2)  
SCREW - M4X8

184.B0656526  
LIFT LEVER

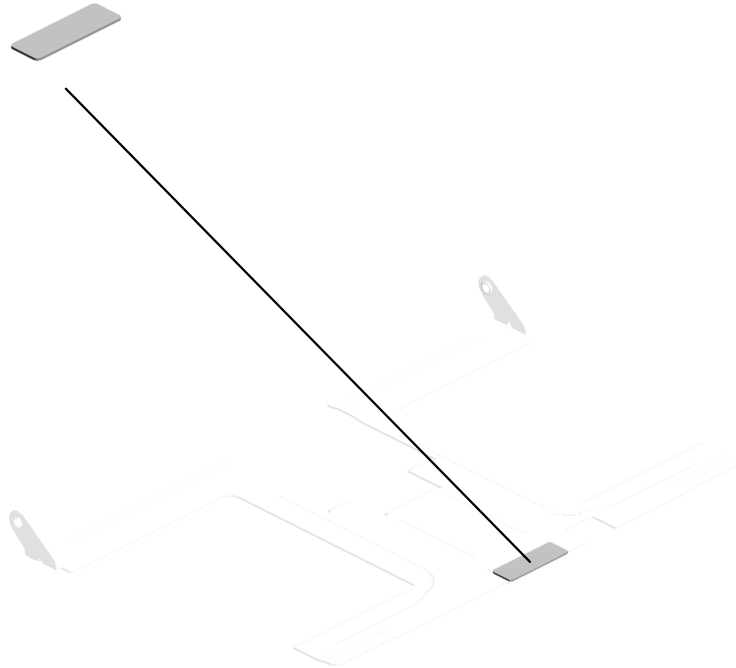
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S010\_S001  
TRAY BOTTOM PLATE:ASS'Y

152.AF013029  
PAD:BASE



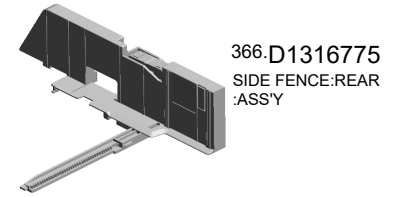
357.D0BX6780  
TRAY BOTTOM PL  
ATE:ASS'Y



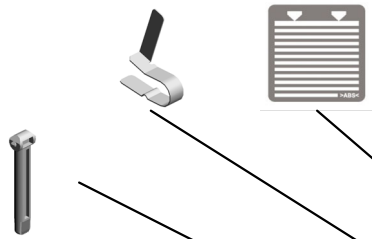
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S010\_S002  
SIDE FENCE:REAR:ASS'Y

83.A2672857 90.AA001597  
SPRING PLATE - SI DE FENCE DECAL:SIDE FENCE:REAR



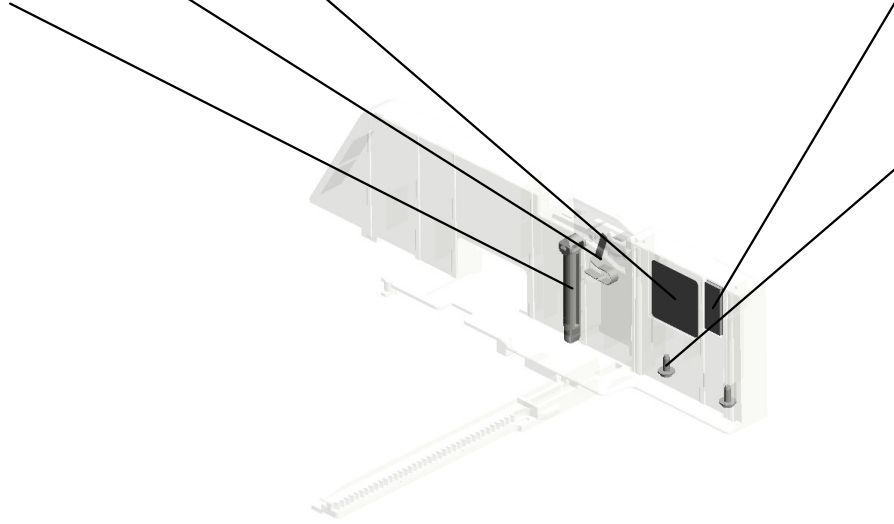
84.A2672859  
SIDE FENCE STOP PER



215.B2342864  
PAD:CLEANER



13.04503008N  
(x2)  
TAPPING SCREW - M3X8



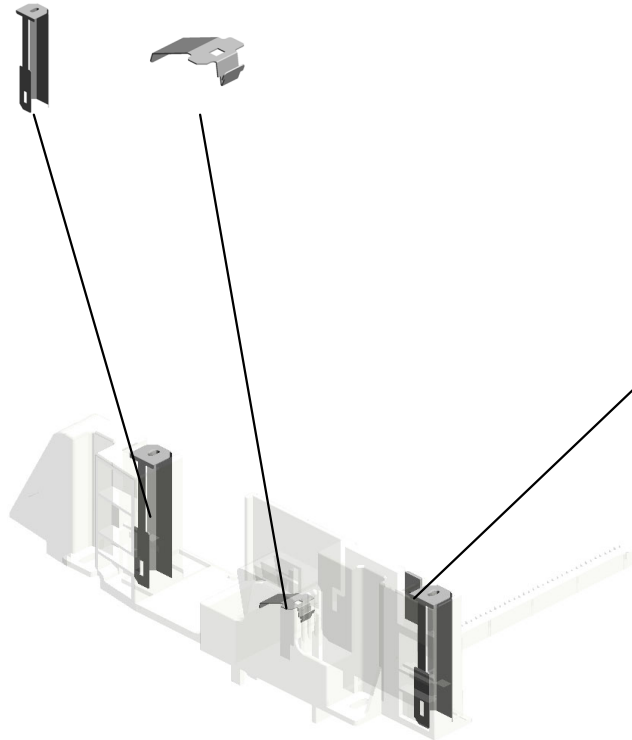
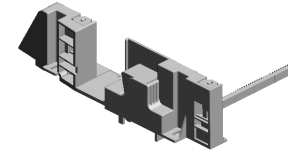
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S010\_S003  
SIDE FENCE:FRONT:ASS'Y

204.B1326791 76.A1342978  
(x2) SPRING PLATE  
PLATE:SIDE FENCE

367.D1316777  
SIDE FENCE:FRONT:ASS'Y



215.B2342864  
PAD:CLEANER

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U006\_S011 PAPER TRAY:UNIVERSAL:SUB-ASS'Y

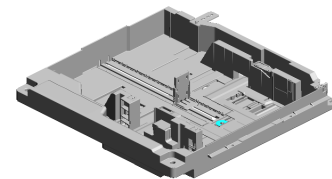
270.D0146785 SPRING PLATE:AR  
M:END FENCE:LO  
CK

153.AF017033 END FENCE

212.B1816780 LINK:END FENCE:  
PAPER SIZE SENS  
OR:ASS'Y

213.B1816789 LINK:SIDE FENCE:  
PAPER SIZE SENS  
OR

205.B1326797 SIDE FENCE:REAR  
:AUXILIARY



364.D0BX7631  
PAPER TRAY:UNIV  
ERSAL:SUB-ASS'Y

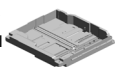
185.B0656545  
(x2)  
DECAL - POSITION  
ING



460.D1947635  
ARM:END FENCE:L  
OCK



151.AF010097  
PAPER TRAY:UNIV  
ERSAL:REMOVER/I  
NSTALL



315.D0747390  
DECAL:PAPER SE  
T DIRECTION:PAP  
ER TRAY



206.B1326798  
SPRING PLATE:PA  
PER TRAY:EARTH



102.AA060961  
TENSION SPRING:  
SIDE FENCE:REAR



269.D0146784  
SPRING PLATE:EN  
D FENCE



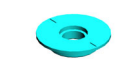
38.07200060E  
RETAINING RING -  
M6



14.04504008N  
(x3)  
TAPPING SCREW -  
M4X8



137.AB012327  
GEAR:16Z



252.B2476695  
GUIDE:MISFEED R  
EMOVAL:PAPER T  
RAY



233.B2346498  
(x2)  
SHEET:TRAY BOT  
TOM PLATE



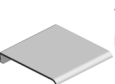
183.B0656524  
BOTTOM PLATE LI  
FT SHAFT



11.03604008N  
(x2)  
SCREW - M4X8

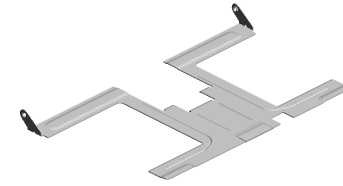


184.B0656526  
LIFT LEVER

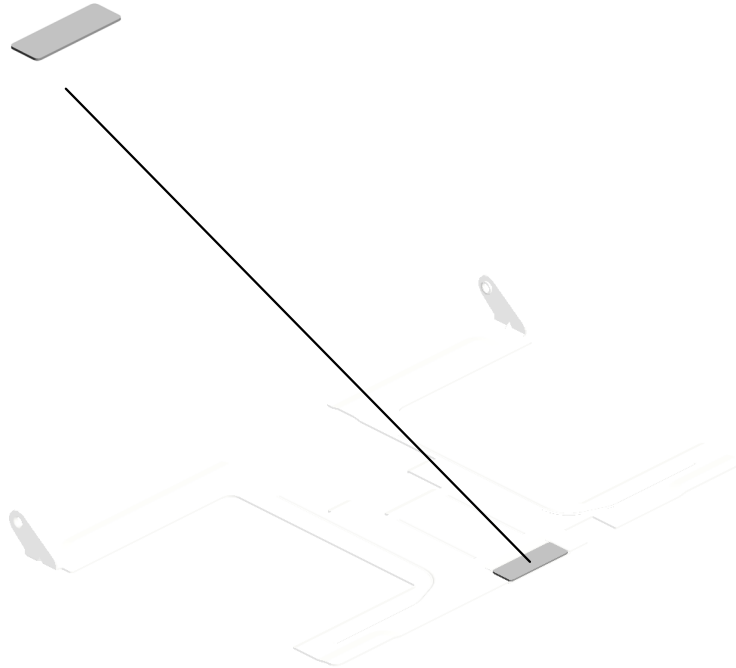


U006\_S011\_S001  
TRAY BOTTOM PLATE:ASS'Y

152.AF013029  
PAD:BASE



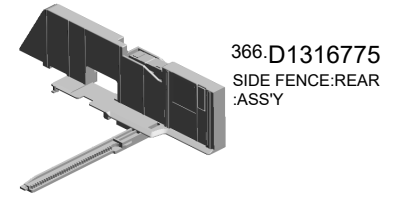
357.D0BX6780  
TRAY BOTTOM PL  
ATE:ASS'Y



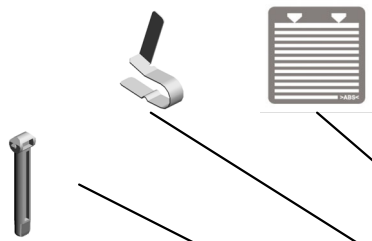
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S011\_S002  
SIDE FENCE:REAR:ASS'Y

83.A2672857 90.AA001597  
SPRING PLATE - SI DE FENCE DECAL:SIDE FENCE:REAR

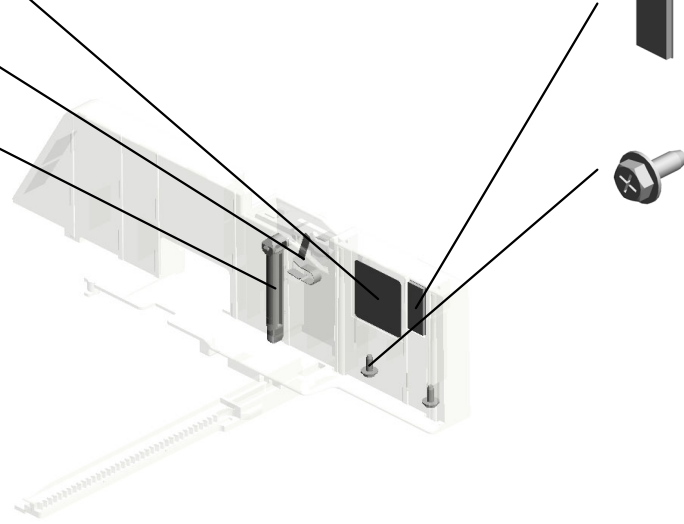


84.A2672859  
SIDE FENCE STOP PER



215.B2342864  
PAD:CLEANER

13.04503008N  
(x2)  
TAPPING SCREW - M3X8

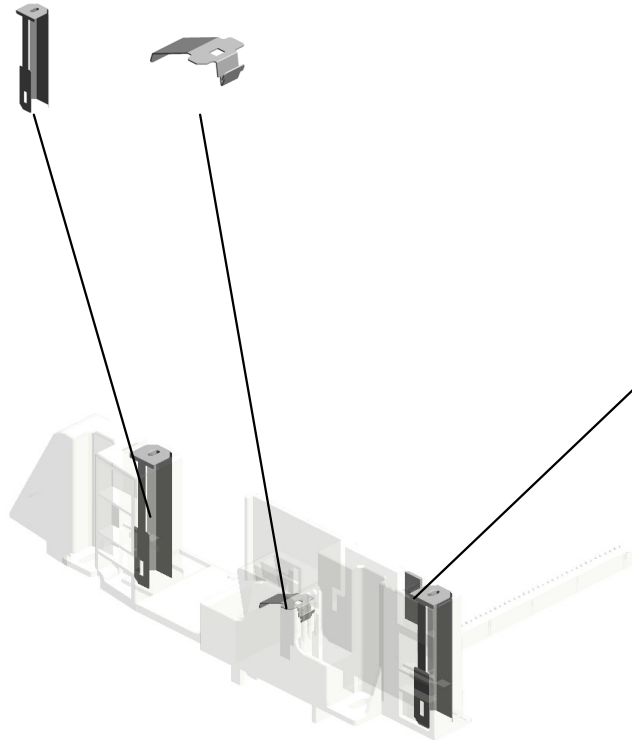
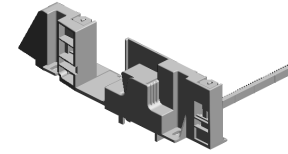


U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S011\_S003  
SIDE FENCE:FRONT:ASS'Y

204.B1326791 76.A1342978  
(x2) SPRING PLATE  
PLATE:SIDE FENCE

367.D1316777  
SIDE FENCE:FRONT:ASS'Y

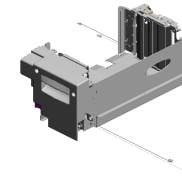


215.B2342864  
PAD:CLEANER

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S012  
 (CHN[Pro 8300S/8310S/8320S]):TANDEM LCT:RIGHT:ASS'Y

- 82.A2486713 (x2) HOOK - TENSION SPRING
- 37.07200040E (x8) RETAINING RING - M4
- 63.11050534 (x8) CLAMP
- 80.A2486695 (x4) GUIDE - PULLEY
- 52.09513006N SCREW - M3X6



525.D0BX6687  
 (CHN[Pro 8300S/8310S/8320S]):TANDEM LCT:RIGHT:ASS'Y

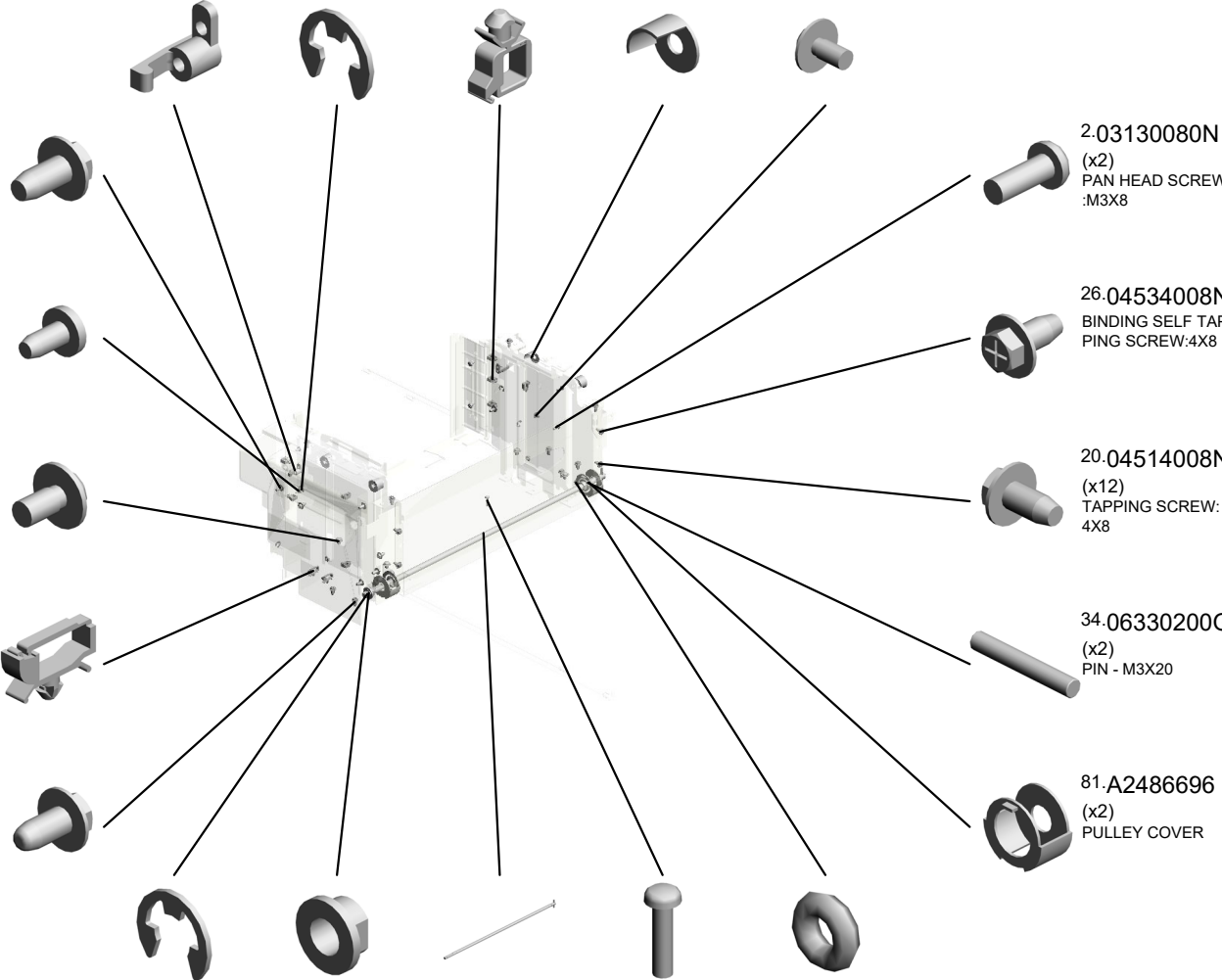
14.04504008N (x2) TAPPING SCREW - M4X8

22.04523006N (x4) (EU/AA/TWN/KOR/CHN):BINDING SELF-TAPPING SCREW:W:3X6

53.09514006N (x4) SCREW:POLISHED ROUND:M4X6

68.11050760 (x2) CLAMP:LWSM-051 1A

30.04544008Q (x6) TAPPING SCREW - M4X8



- 38.07200060E (x2) RETAINING RING - M6
- 70.50530223 (x3) BUSHING - 8MM
- 78.A2486687 RIGHT DRIVE SHA FT
- 3.03130120N PAN HEAD SCREW :M3X12
- 79.A2486694 (x3) WIRE RING

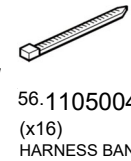
2.03130080N (x2) PAN HEAD SCREW :M3X8

26.04534008N BINDING SELF TAPPING SCREW:4X8

20.04514008N (x12) TAPPING SCREW: 4X8

34.06330200G (x2) PIN - M3X20

81.A2486696 (x2) PULLEY COVER



56.11050046 (x16) HARNESS BAND

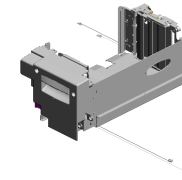


61.11050511 (x2) HARNESS CLAMP - LWS-0306ZC

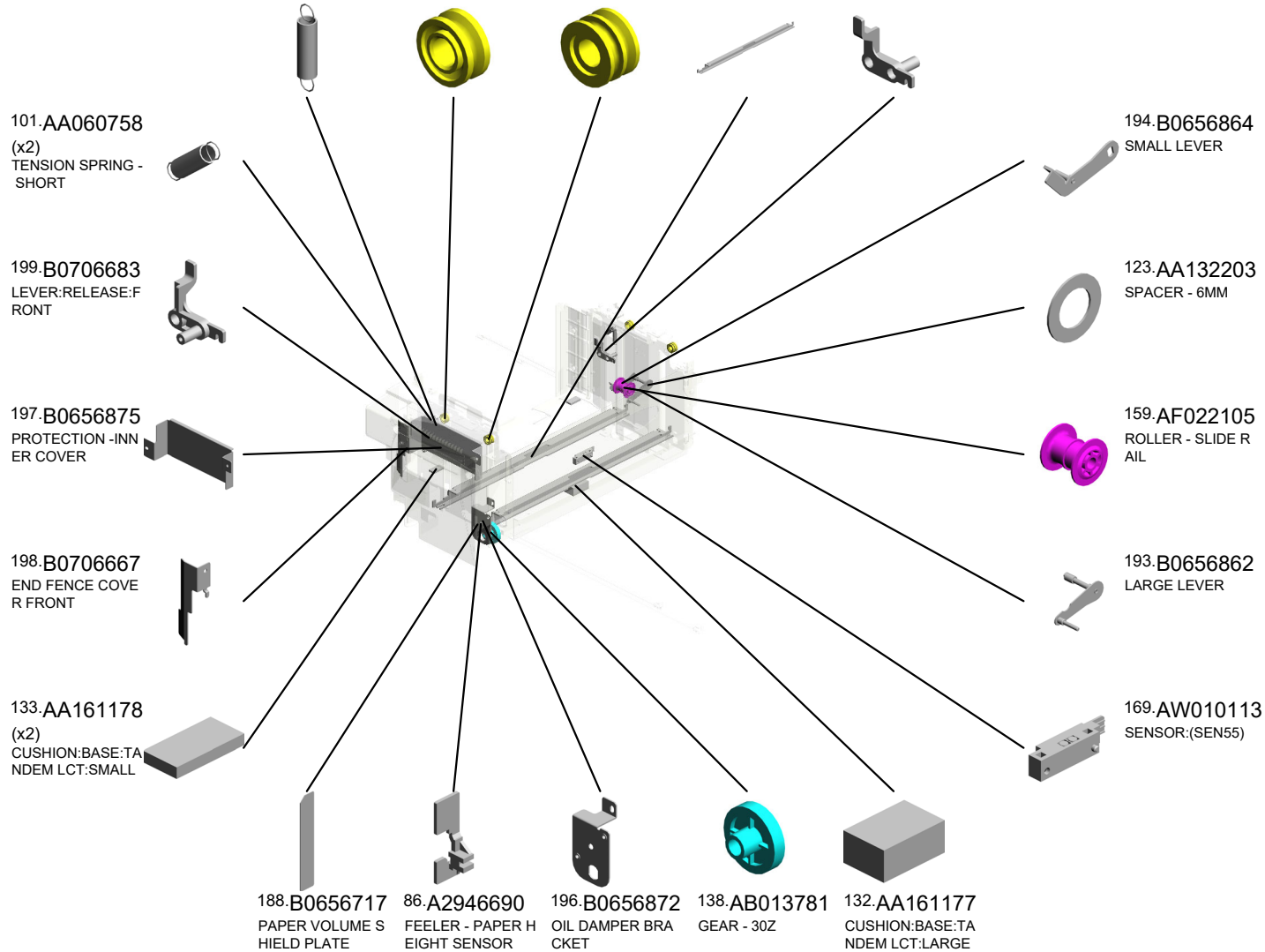
20.04514008N (x 2) TAPPING SCREW:4X8  
 29.04544006Q (x 8) TAPPING SCREW:4X6  
 30.04544008Q (x 1) TAPPING SCREW - M4X8

U006\_S012  
 (CHN[Pro 8300S/8310S/8320S]):TANDEM LCT:RIGHT:ASS'Y

100.AA060757 (x2) TENSION SPRING - LONG  
 146.AB032058 (x2) WIRE PULLEY - M1  
 147.AB032719 (x2) PULLEY - M10  
 195.B0656870 (x2) STAY - RIGHTBASE  
 200.B0706684 LEVER:RELEASE:R EAR

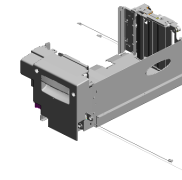


525.D0BX6687  
 (CHN[Pro 8300S/8310S/8320S]):TANDEM LCT:RIGHT:ASS'Y



U006\_S012  
 (CHN[Pro 8300S/8310S/8320S]):TANDEM LCT:RIGHT:ASS'Y

- 267.D0146626 BRACKET:ON OFF DETECTOR:FRONT
- 246.B2346630 (x2) (EU/AA/TWN/KOR/CHN):GUIDE PLATE - END FENCE
- 313.D0747388 DECAL:PAPER SE T DIRECTION:TANDEM LCT:RIGHT
- 247.B2346686 SIDE FENCE - RIG HT FRONT
- 268.D0146627 BRACKET:ON OFF DETECTOR:REAR



525.D0BX6687  
 (CHN[Pro 8300S/8310S/8320S]):TANDEM LCT:RIGHT:ASS'Y

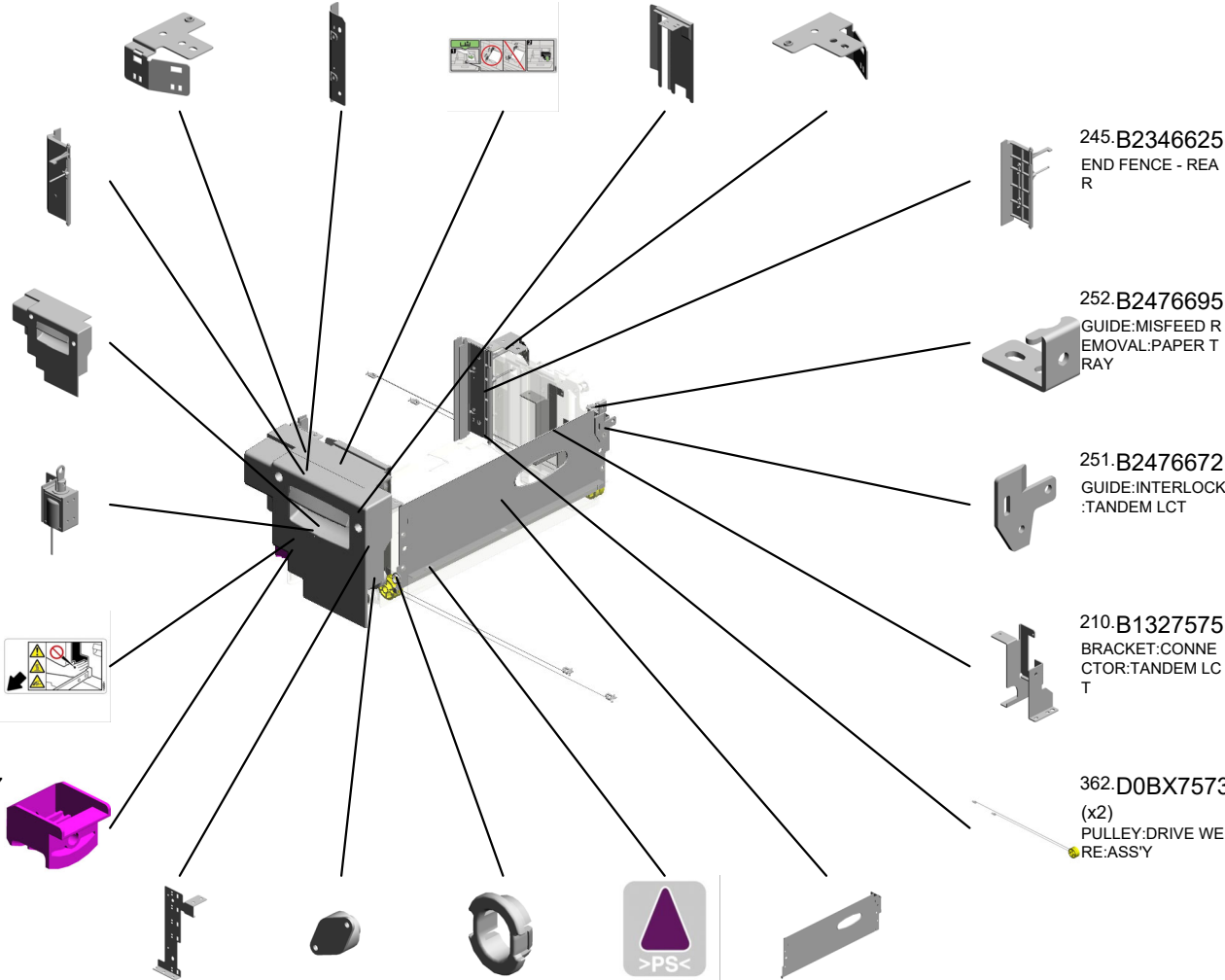
244.B2346612  
 END FENCE - FRONT

288.D0596712  
 INNER COVER:TANDEM LCT

463.D2236722  
 DC SOLENOID:END FENCE:FRONT:ASS'Y:(SOL8)

311.D0747385  
 DECAL:CAUTION CHART:TANDEM LCT

353.D0BX6677  
 ROLLER:SLIDE RAIL:FRONT



- 243.B2346606 SENSOR BRACKET
- 255.B2476901 OIL DAMPER:FALL
- 218.B2346141 POSITIONING SLEEVE - INNER BACK
- 304.D0746497 (x2) DECAL:POSITIONING DISPLAY:TCRU
- 287.D0596668 SIDE PLATE:SIDE:TANDEM LCT

245.B2346625  
 END FENCE - REAR

252.B2476695  
 GUIDE:MISFEED REMOVAL:PAPER TRAY

251.B2476672  
 GUIDE:INTERLOCK:TANDEM LCT

210.B1327575  
 BRACKET:CONNECTOR:TANDEM LCT

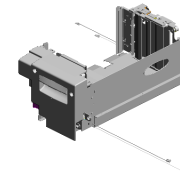
362.D0BX7573  
 (x2) PULLEY:DRIVE WHEEL:RE:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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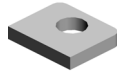


U006\_S012  
(CHN[Pro 8300S/8310S/8320S]):TANDEM LCT:RIGHT:ASS'Y

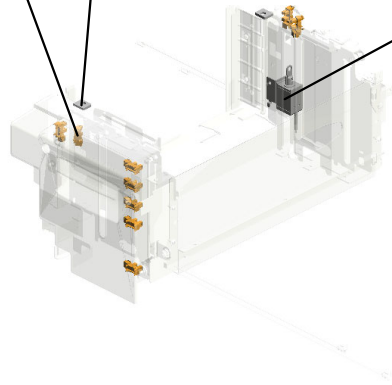
550.GW020026 490.D2706678  
(x9) (x2)  
PHOTOINTERRUP COVER:CUSHION  
TOR\_  
202207-01 O/O



525.D0BX6687  
(CHN[Pro 8300S/8310S/8320S]):TANDEM LCT:RIGHT:ASS'Y

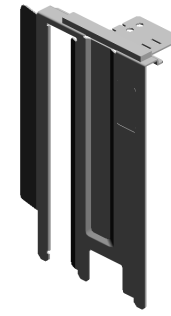
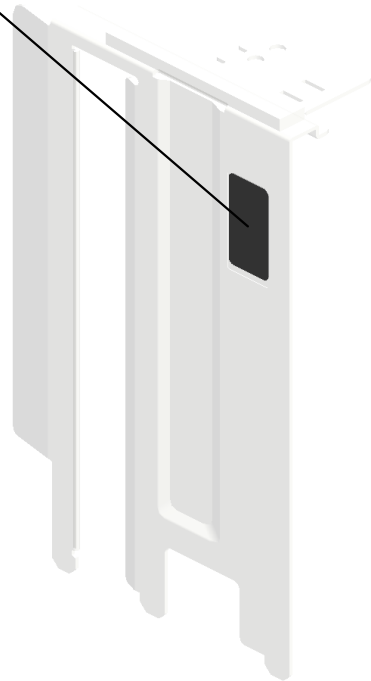


464.D2236732  
DC SOLENOID:EN  
D FENCE:REAR:AS  
S'Y:(SOL7)



U006\_S012\_S001  
SIDE FENCE:TANDEM LCT:RIGHT:ASS'Y

89-AA001509  
DECAL:SIDE FENC  
E:16X30

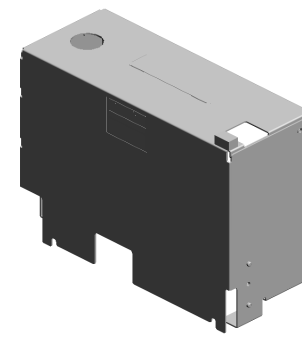


248-B2346691  
SIDE FENCE:TAND  
EM LCT:RIGHT:AS  
SY

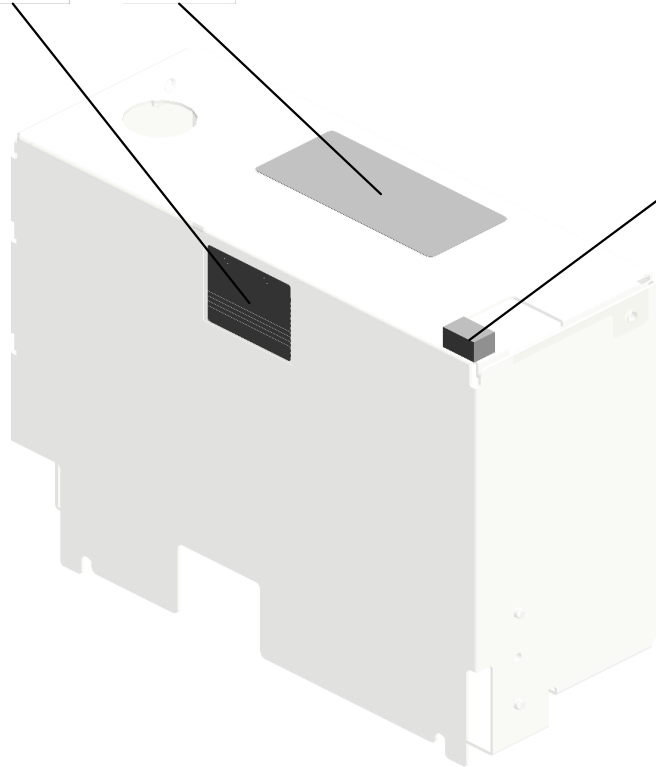
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006\_S013  
SIDE FENCE:TANDEM LCT:LEFT REAR:ASS'Y

88.AA001508 496.D2707548  
DECAL:SIDE FENC DECAL:CAUTION:I  
E:40X30 NSERT:PAPER FE  
ED SUB-UNIT



495.D2707544  
SIDE FENCE:TAND  
EM LCT:LEFT REA  
R:ASS'Y

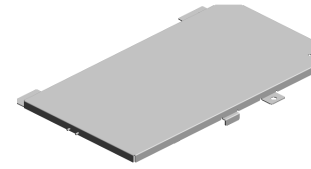


547.D4573963  
CUSHION:COVER:  
GUIDE PLATE  
202205-01

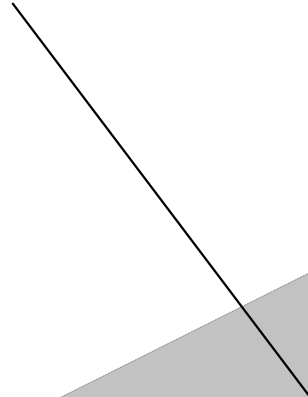
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S014  
HEAT SINK:HEATER:LOWER:ASS'Y

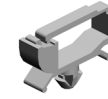
536.B1406100  
HEAT SINK:HEATE  
R:LOWER



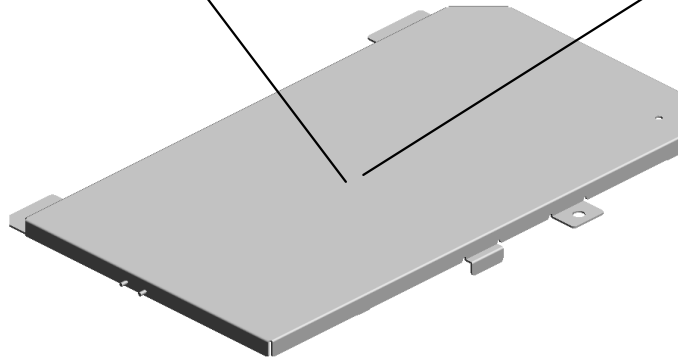
533.B1406226  
HEAT SINK:HEATE  
R:LOWER:ASS'Y



535.AX400178  
HEATER:240V:18W  
:UPPER:(HT2/HT3)



68.11050760  
CLAMP:LWSM-051  
1A



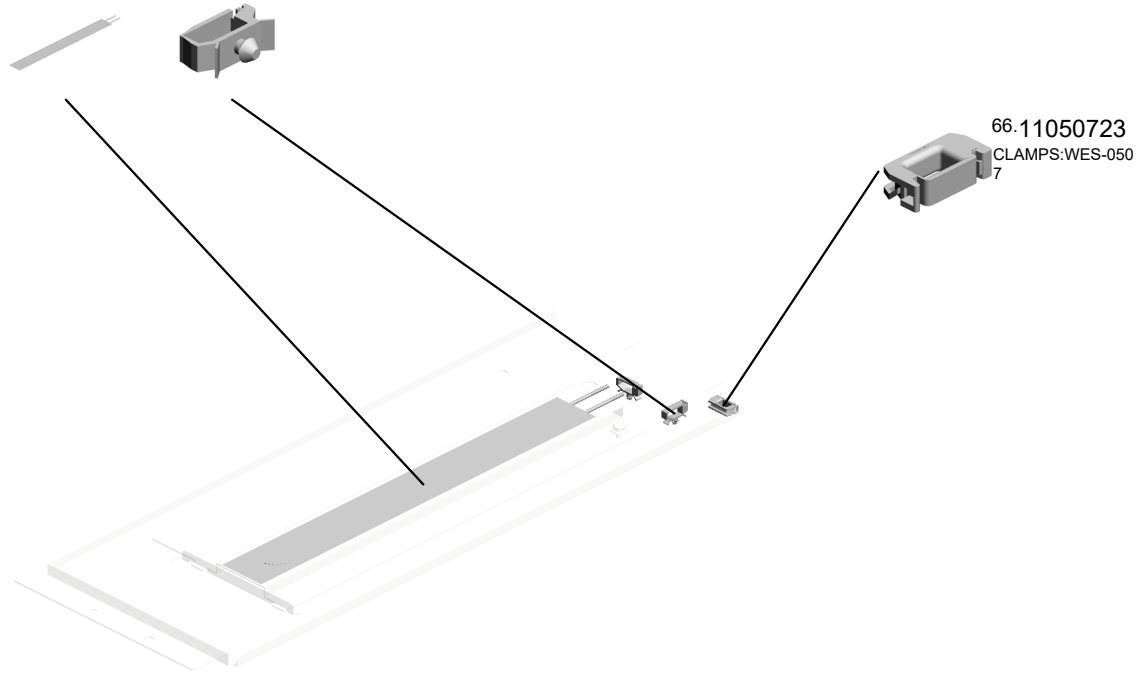
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S015  
HEAT SINK:HEATER:UPPER:ASS'Y

535.AX400178 62.11050516  
HEATER:240V:18W (x2)  
:UPPER:(HT2/HT3) CLAMP



534.D0747681  
HEAT SINK:HEATE  
R:UPPER:ASSY

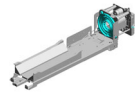


66.11050723  
CLAMPS:WES-050  
7

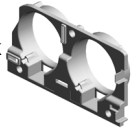
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U007.TONNER SUPPLY

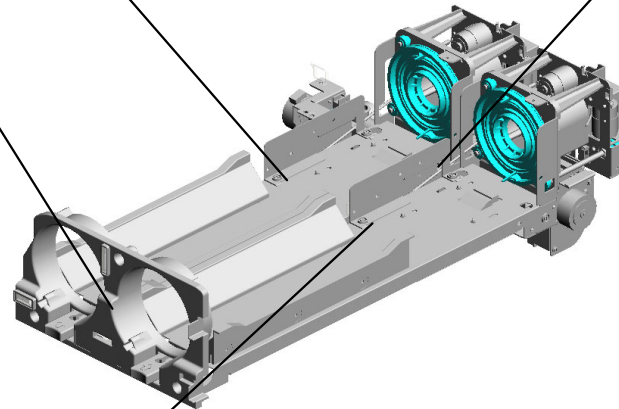
U007 S001  
D0BX3306  
TONER SUPPLY UNIT: TONE  
R BOTTLE: DRIVE UNIT: ASS'  
Y



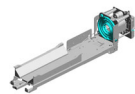
U007 S003  
D1793370  
INNER COVER: TONER BANK  
: ASS'Y



U007 S004  
D1793201  
TONER SUPPLY UNIT: TONE  
R HOPPER: ASS'Y



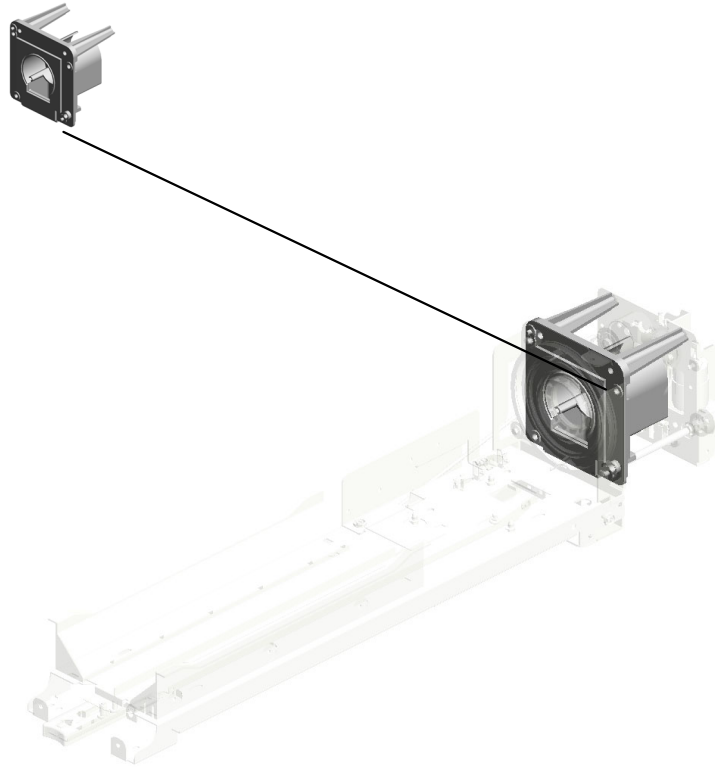
U007 S002  
D0BX3306  
TONER SUPPLY UNIT: TONE  
R BOTTLE: DRIVE UNIT: ASS'  
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U007\_S001.TONER SUPPLY UNIT:TONER BOTTLE:DRIVE UNIT:ASS'Y

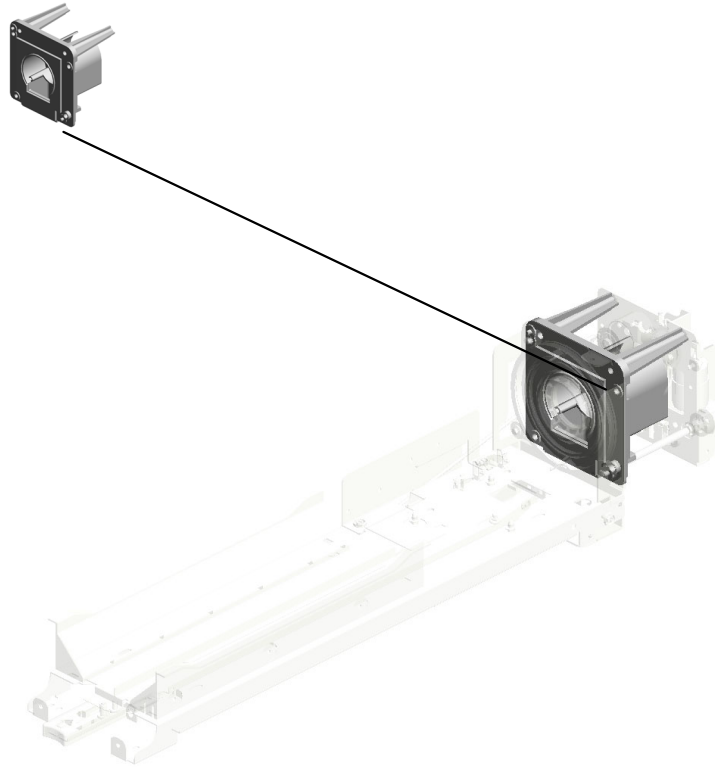
U007 S001 S001  
D1793334  
CASE:TONER BANK:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U007\_S002.TONER SUPPLY UNIT:TONER BOTTLE:DRIVE UNIT:ASS'Y

U007 S002 S001  
D1793334  
CASE:TONER BANK:ASS'Y

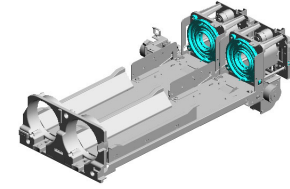


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------



# U007 TONNER SUPPLY

35.AA021035 MAGNETIC:COVER  
 9.04513014N TAPPING SCREW:  
 3X14  
 24.12042612 MICRO SWITCH:D3  
 V-16506-3C25;(SW  
 10/SW11/SW102/S  
 W103)  
 11.04514008N (x8)  
 TAPPING SCREW:  
 4X8  
 19.11050489 HARNESS CLAMP -  
 LWS 1316



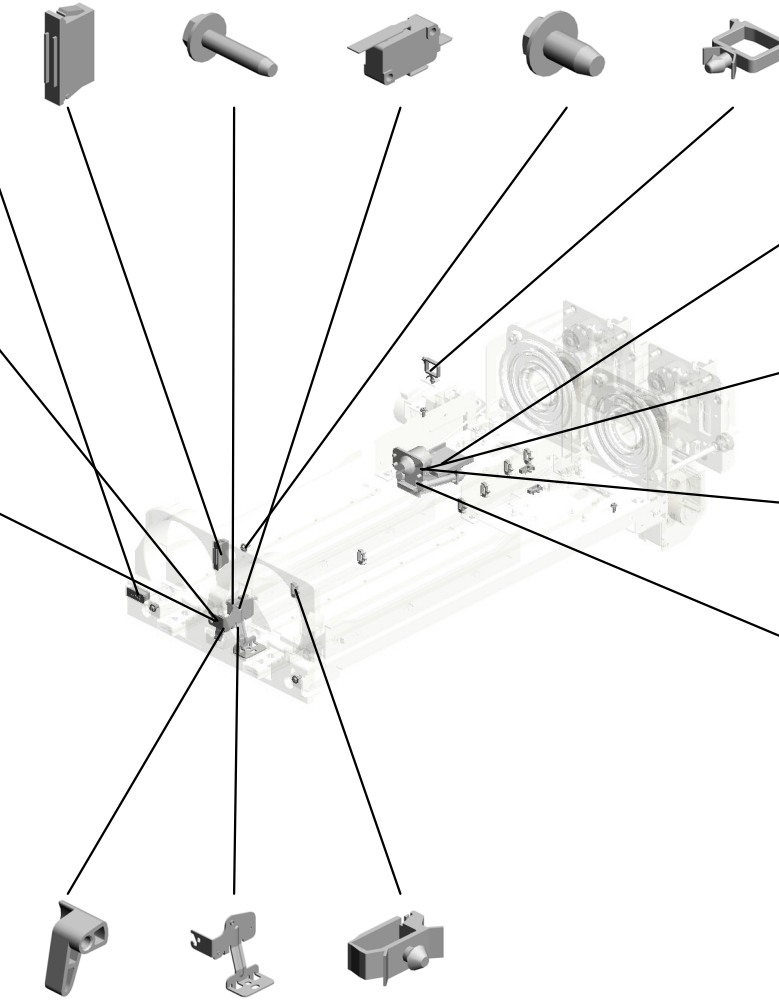
50.AG070022  
 MAGNET CATCH:2  
 5.5N



80.D1793377  
 TORSION SPRING:  
 SAFETY SWITCH:T  
 ONER SUPPLY UNI  
 T



16.08050092  
 RETAINING RING -  
 3M



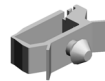
79.D1793376  
 LEVER:SAFETY S  
 WITCH:TONER SU  
 PPLY UNIT:ASS'Y



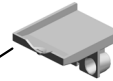
78.D1793373  
 BRACKET:SAFETY  
 SWITCH:TONER S  
 UPPLY UNIT



21.11050516 (x8)  
 CLAMP



68.D1793276  
 TONER CATCHPA  
 N:TONER SUPPLY



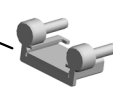
65.D1793271  
 CASE:SHUTTER:T  
 ONER SUPPLY



67.D1793275 (x2)  
 COIL SPRING:SHU  
 TTER:TONER SUP  
 PLY



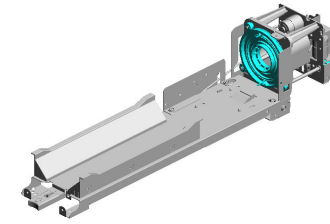
66.D1793272  
 SHUTTER:TONER  
 SUPPLY:ASS'Y



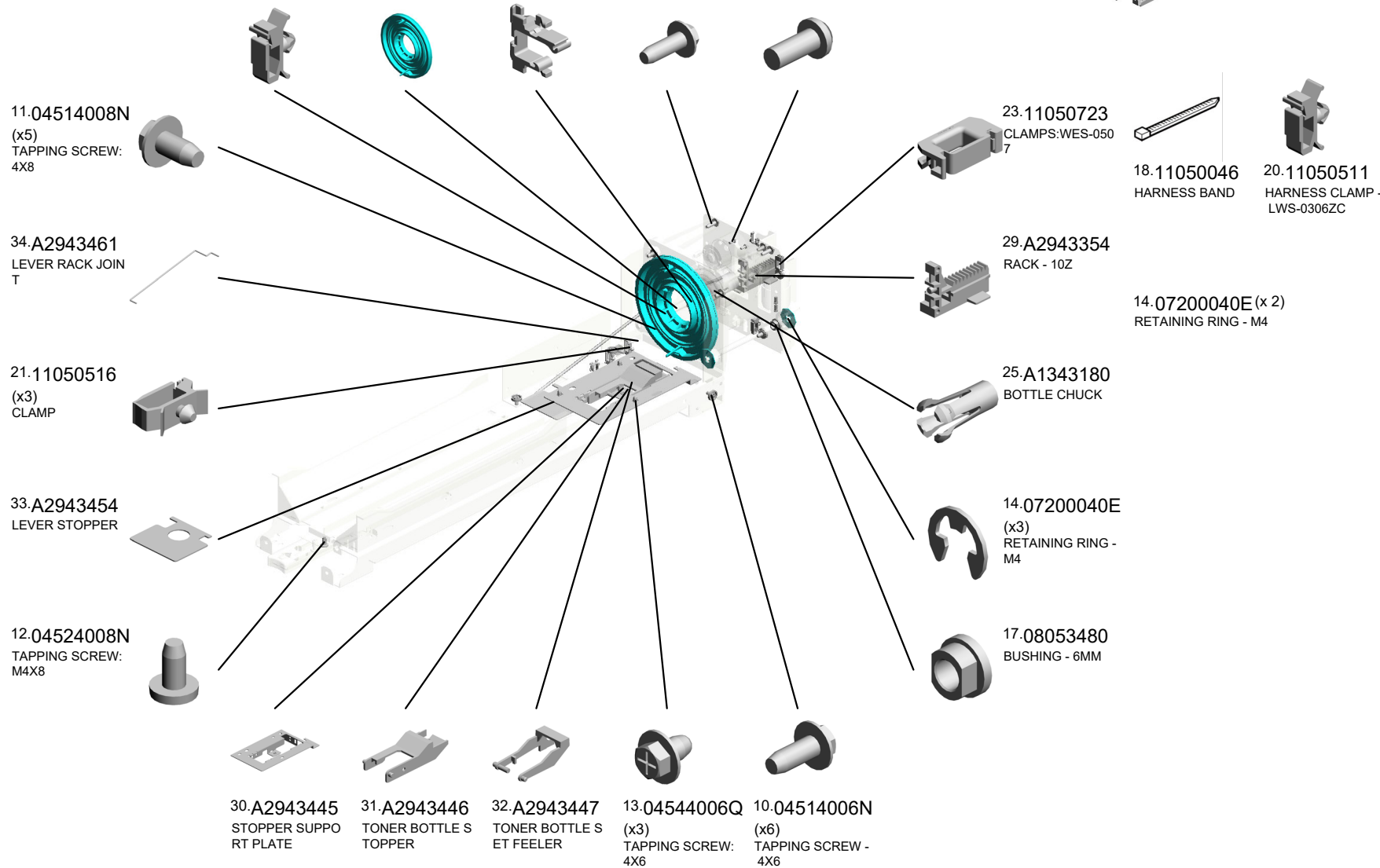
11.04514008N(x 8)  
 TAPPING SCREW:4X8

U007\_S001  
 TONER SUPPLY UNIT:TONER BOTTLE:DRIVE UNIT:ASS'Y

- 20.11050511 HARNESS CLAMP - LWS-0306ZC
- 27.A2943294 GEAR - 108Z USA (RIC)
- 22.11050551 (x3) CLAMP:LES-0505
- 7.04504012N (x3) TAPPING SCREW: 4X12
- 1.03125060N (x4) SCREW - M2.5X6

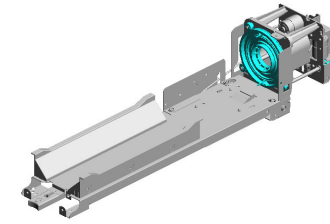


93.D0BX3306  
 TONER SUPPLY U  
 NIT:TONER BOTTL  
 E:DRIVE UNIT:ASS'  
 Y

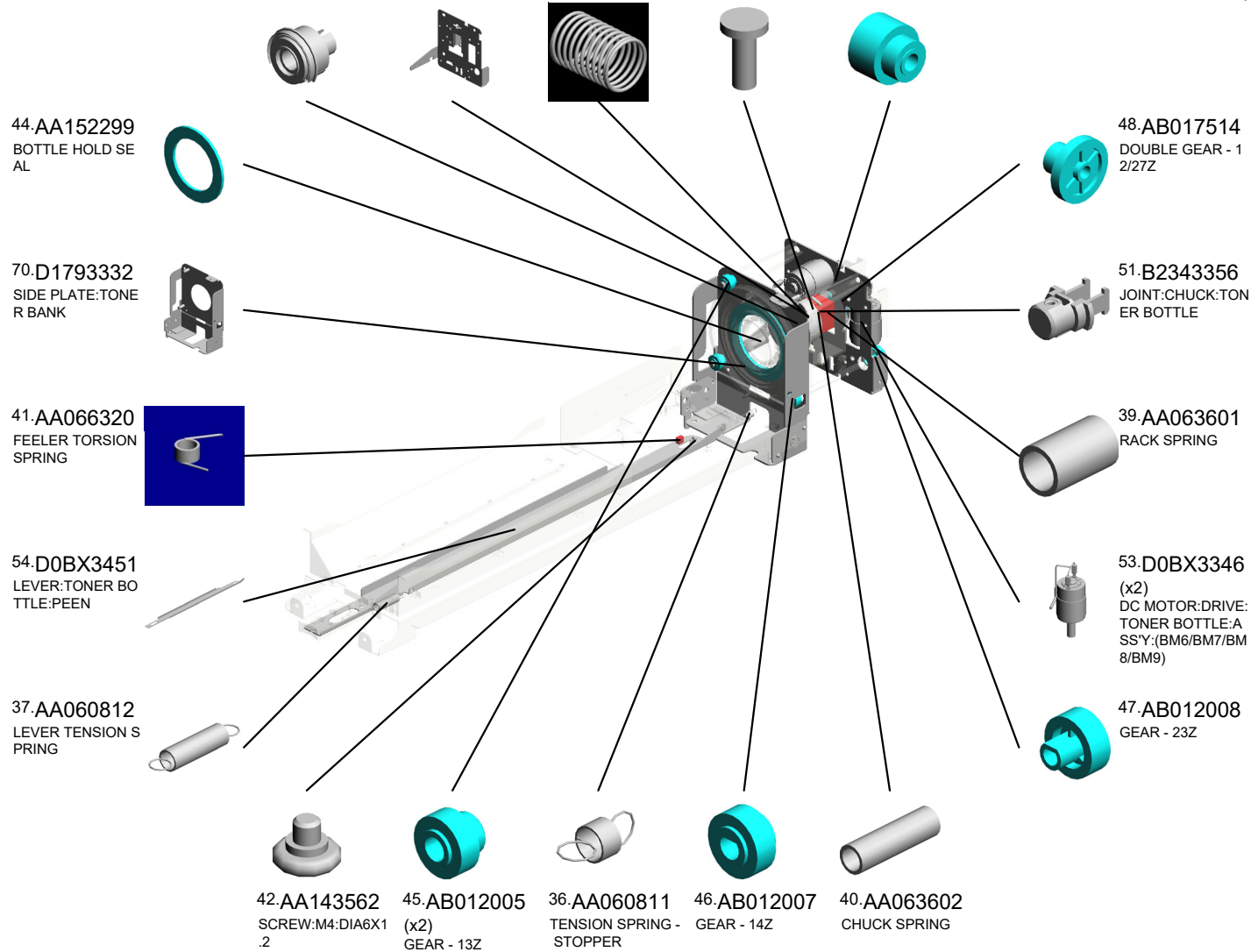


U007\_S001  
 TONER SUPPLY UNIT:TONER BOTTLE:DRIVE UNIT:ASS'Y

- 69.D1793322 SLIDER:TONER BANK:ASS'Y
- 52.D0BX3342 BRACKET:CHUCK:TONER BANK:PEEN
- 38.AA063392 CHUCK SPRING
- 43.AA143816 FLAT SCREW:CHUCK:BOTTLE
- 49.AB017515 DOUBLE GEAR - 1/2/2Z

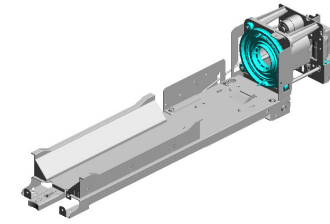


- 93.D0BX3306 TONER SUPPLY UNIT:TONER BOTTLE:DRIVE UNIT:ASS'Y

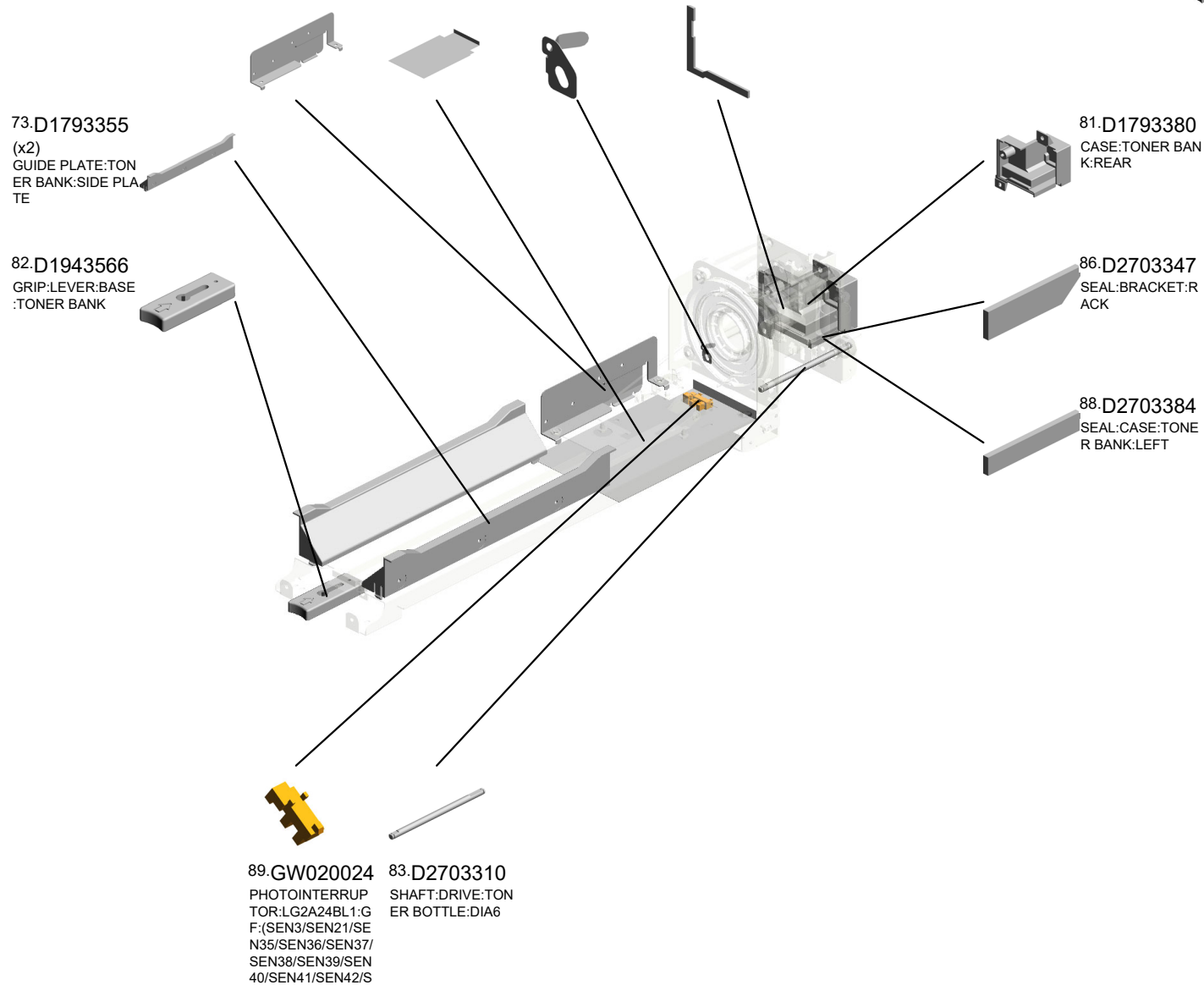


U007\_S001  
 TONER SUPPLY UNIT:TONER BOTTLE:DRIVE UNIT:ASS'Y

- 75.D1793361 BRACKET:JOINT:RACK:LEVER
- 74.D1793357 SEAL:TONER BANK
- 72.D1793339 GROUND PLATE:BOTTOM:TONER SUPPLY UNIT
- 94.D0BX3383 SEAL:CASE:TONE R BANK:REAR 202402-01 O/O



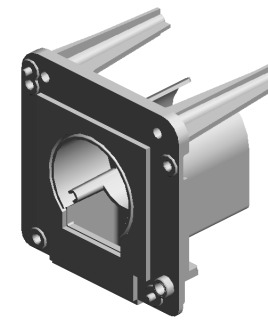
93.D0BX3306  
 TONER SUPPLY UNIT:TONER BOTTLE:DRIVE UNIT:ASS'Y



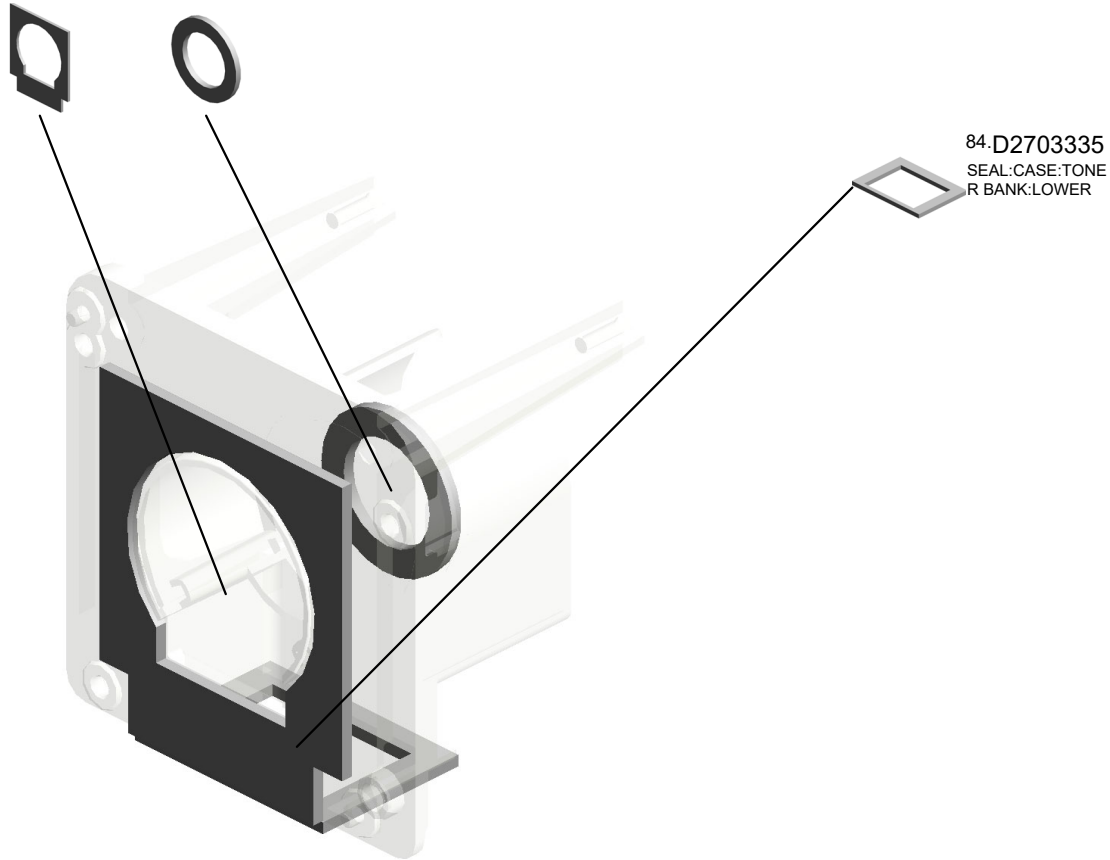
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U007\_S001\_S001  
CASE:TONER BANK:ASS'Y

85.D2703336 28.A2943319  
SEAL:CASE:TONE CASE CUSHION  
R BANK:FRONT



71.D1793334  
CASE:TONER BAN  
K:ASS'Y

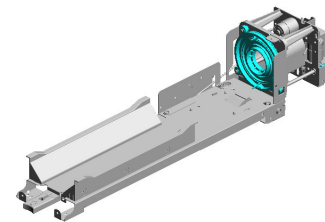


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U007\_S002

TONER SUPPLY UNIT:TONER BOTTLE:DRIVE UNIT:ASS'Y

- 20.11050511 HARNESS CLAMP - LWS-0306ZC
- 27.A2943294 GEAR - 108Z USA (RIC)
- 22.11050551 (x3) CLAMP:LES-0505
- 7.04504012N (x3) TAPPING SCREW: 4X12
- 1.03125060N (x4) SCREW - M2.5X6



93.D0BX3306  
TONER SUPPLY UNIT:TONER BOTTLE:DRIVE UNIT:ASS'Y

11.04514008N  
(x5)  
TAPPING SCREW:  
4X8

34.A2943461  
LEVER RACK JOIN  
T

21.11050516  
(x3)  
CLAMP

33.A2943454  
LEVER STOPPER

12.04524008N  
TAPPING SCREW:  
M4X8

30.A2943445  
STOPPER SUPPOR  
T PLATE

31.A2943446  
TONER BOTTLE S  
TOPPER

32.A2943447  
TONER BOTTLE S  
ET FEELER

13.04544006Q  
(x3)  
TAPPING SCREW:  
4X6

10.04514006N  
(x6)  
TAPPING SCREW -  
4X6

23.11050723  
CLAMPS:WES-050  
7

18.11050046  
HARNESS BAND

20.11050511  
HARNESS CLAMP -  
LWS-0306ZC

29.A2943354  
RACK - 10Z

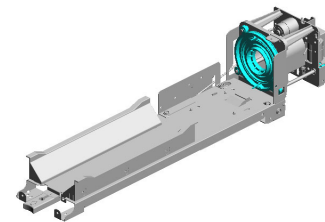
14.07200040E (x 2)  
RETAINING RING - M4

25.A1343180  
BOTTLE CHUCK

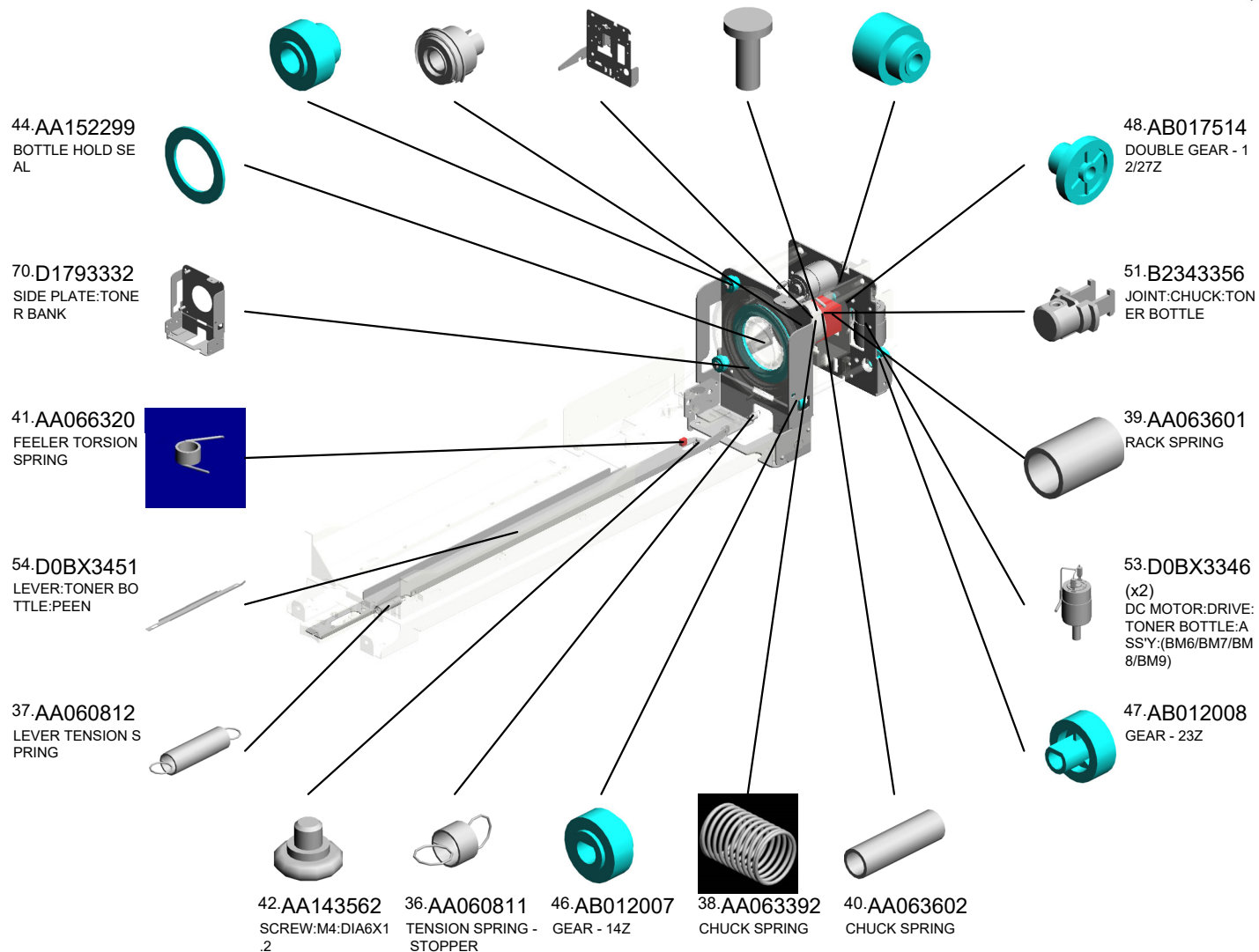
14.07200040E  
(x3)  
RETAINING RING -  
M4

17.08053480  
BUSHING - 6MM

- 45.AB012005 (x2) GEAR - 13Z
- 69.D1793322 SLIDER:TONER BANK:ASS'Y
- 52.D0BX3342 BRACKET:CHUCK:TONER BANK:PEEN
- 43.AA143816 FLAT SCREW:CHUCK:BOTTLE
- 49.AB017515 DOUBLE GEAR - 12/23Z



93.D0BX3306  
TONER SUPPLY UNIT:TONER BOTTLE:DRIVE UNIT:ASS'Y

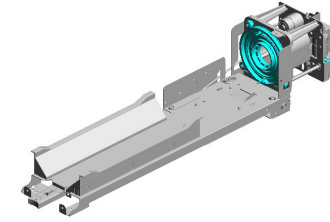




U007\_S002

TONER SUPPLY UNIT:TONER BOTTLE:DRIVE UNIT:ASS'Y

- 75.D1793361 BRACKET:JOINT:RACK:LEVER
- 74.D1793357 SEAL:TONER BANK
- 72.D1793339 GROUND PLATE:BOTTOM:TONER SUPPLY UNIT
- 94.D0BX3383 SEAL:CASE:TONER BANK:REAR 202402-01 O/O



- 93.D0BX3306 TONER SUPPLY UNIT:TONER BOTTLE:DRIVE UNIT:ASS'Y

- 73.D1793355 (x2) GUIDE PLATE:TONER BANK:SIDE PLATE

- 82.D1943566 GRIP:LEVER:BASE:TONER BANK

- 81.D1793380 CASE:TONER BANK:REAR

- 86.D2703347 SEAL:BRACKET:RACK

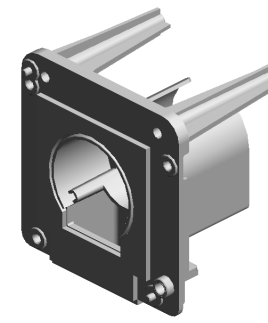
- 88.D2703384 SEAL:CASE:TONER BANK:LEFT

- 89.GW020024 PHOTOINTERRUPTOR:LG2A24BL1:GREEN:(SEN3/SEN21/SEN35/SEN36/SEN37/SEN38/SEN39/SEN40/SEN41/SEN42/S
- 83.D2703310 SHAFT:DRIVE:TONER BOTTLE:DIA6

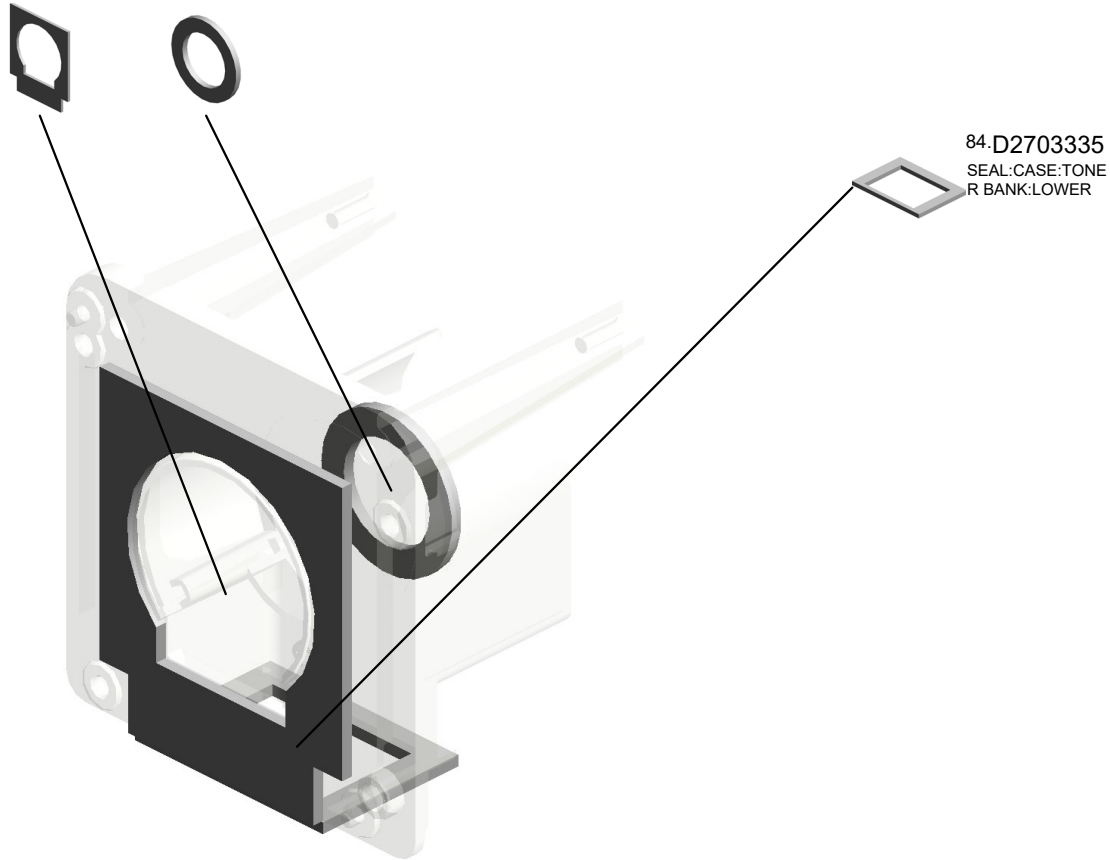


U007\_S002\_S001  
CASE:TONER BANK:ASS'Y

85.D2703336 28.A2943319  
SEAL:CASE:TONE CASE CUSHION  
R BANK:FRONT



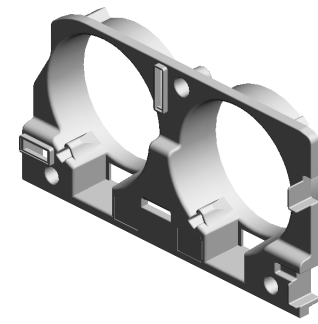
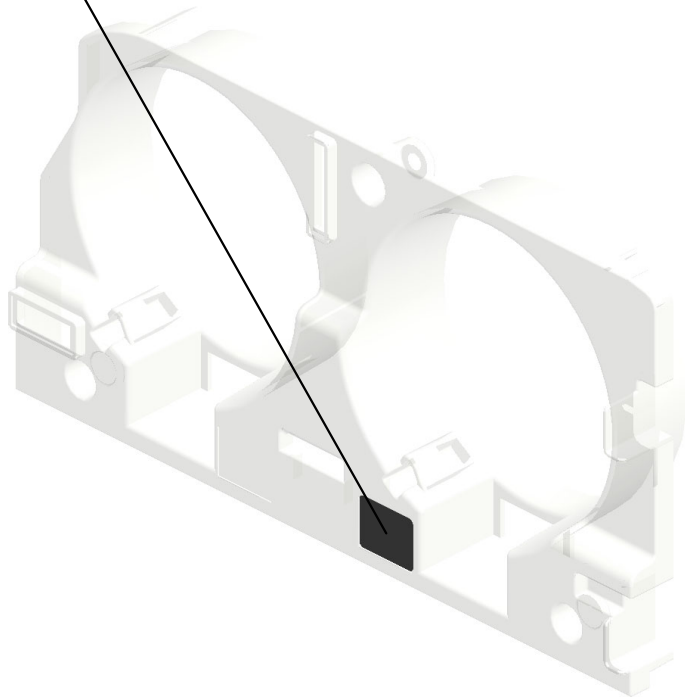
71.D1793334  
CASE:TONER BAN  
K:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U007\_S003  
INNER COVER:TONER BANK:ASS'Y

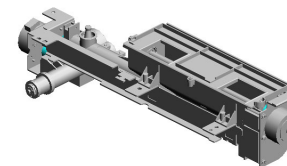
76:D1793367  
DECAL:DESIGN SK  
ETCH:TONER BOT  
TLE



77:D1793370  
INNER COVER:TO  
NER BANK:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U007\_S004  
 TONER SUPPLY UNIT:TONER HOPPER:ASS'Y



55.D1793201  
 TONER SUPPLY U  
 NIT:TONER HOPPE  
 R:ASS'Y

2.03530060N (x4) BIND SCREW - M3 X6  
 56.D1793234 GEAR:TRANSPOR T SCREW:LONG:T ONER SUPPLY  
 61.D1793254 (x2) GEAR:IDLER:FEED :TONER SUPPLY:2  
 59.D1793252 COVER:GEAR:TON ER SUPPLY  
 26.A2941163 (x2) GEAR - 30Z

91.GX060019 (x2) STEPPER MOTOR: PM42L048RBG8:(S TM32/STM33)

60.D1793253 GEAR:IDLER:FEED :TONER SUPPLY:1

64.D1793263 BRACKET:DC STE PPER MOTOR:TON ER SUPPLY

8.04513006N (x2) TAPPING SCREW - 3X6

15.08050089 RETAINING RING - M4

57.D1793237 GEAR:TRANSPOR T SCREW:SHORT: TONER SUPPLY  
 6.04503012N (x3) TAPPING SCREW: 3X12  
 5.04503010N (x9) TAPPING SCREW - M3X10  
 3.03530100N (x2) SCREW-M3X10  
 14.07200040E (x5) RETAINING RING - M4

90.GW230008 TONER END SENS OR:(SEN73)

4.04503008N (x2) TAPPING SCREW - M3X8

58.D1793244 GEAR:AGITATOR:T ONER SUPPLY

62.D1793256 BRACKET:DC STE PPER MOTOR:AGI TATOR:ASS'Y

63.D1793259 GEAR:IDLER:AGIT ATOR:TONER SUP PLY

# U008.PCDU

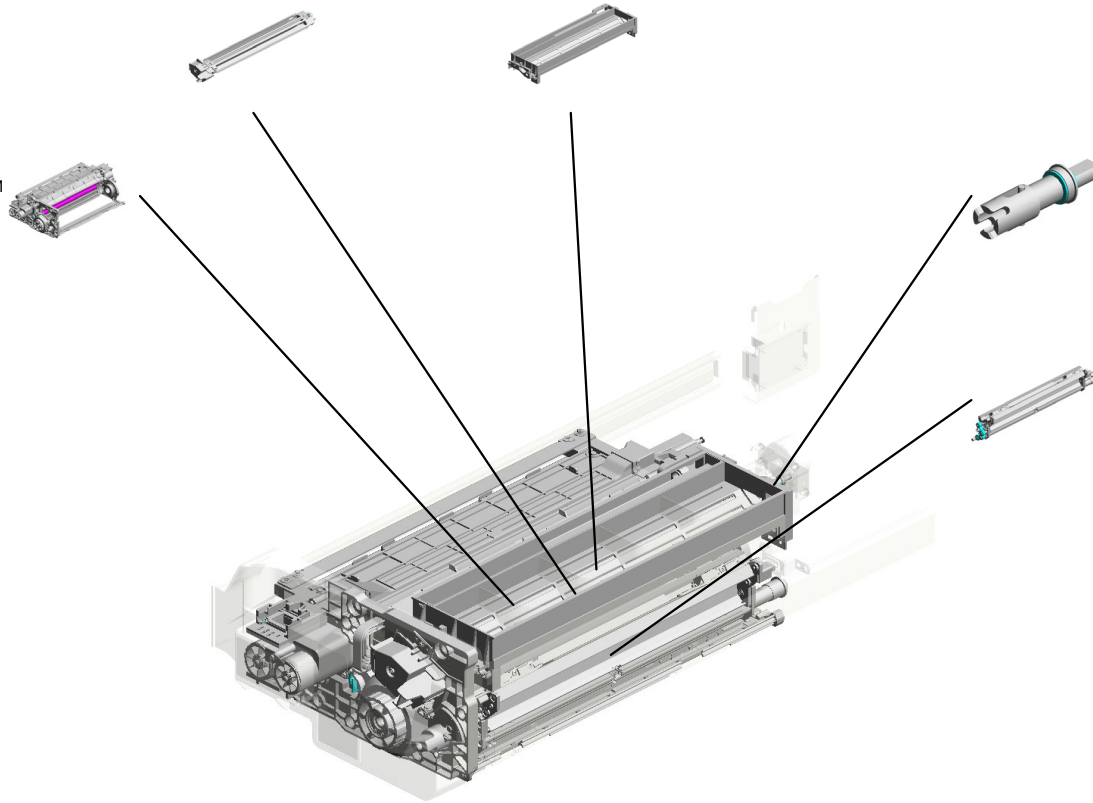
U008 S001  
D0BX2255  
CHARGE CORONA

U008 S005  
D2702214  
DUCT:CHARGE UNIT:ASS'Y

U008 S003  
D0BX2432  
SERVICE PARTS:DEVELOPM  
ENT UNIT:ASS'Y

U008 S004  
D1792239  
SHAFT:CLEANER:CHARGE:D  
RIVE:ASS'Y

U008 S002  
D1793504  
CLEANING UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U008\_S001.CHARGE CORONA

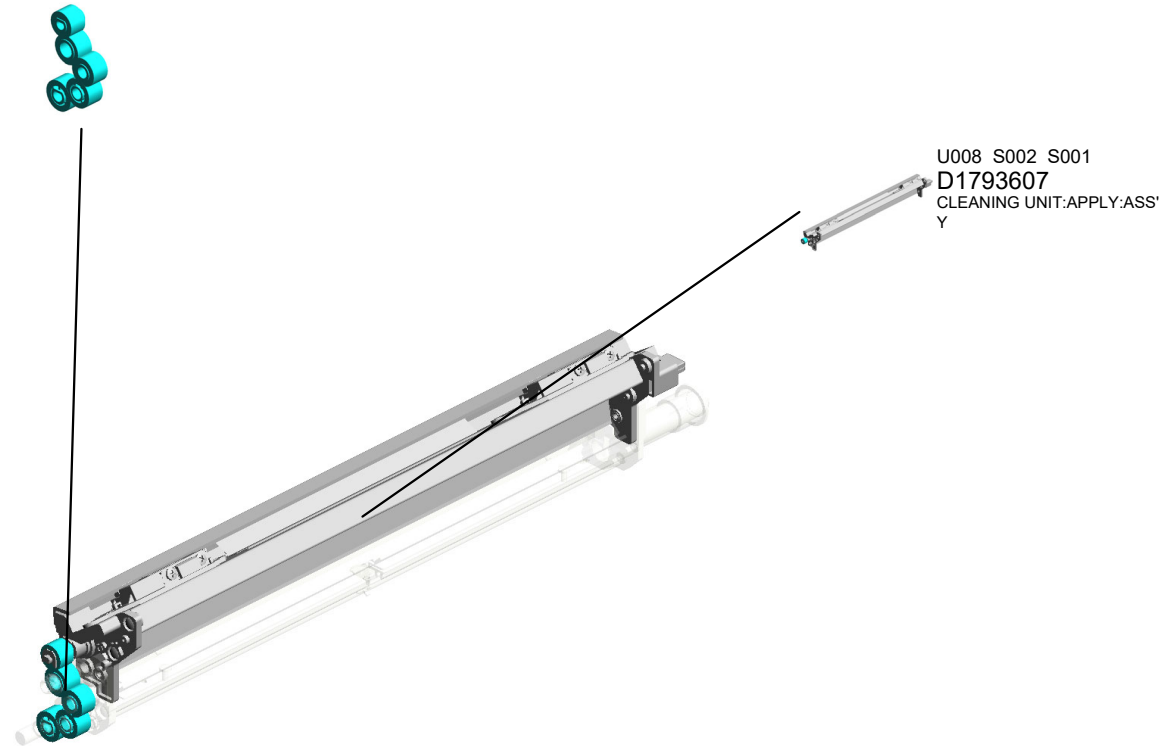
U008 S001 S001  
D1792256  
COVER:CHARGE CORONA:A  
SSY



U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U008\_S002.CLEANING UNIT:ASS'Y

U008 S002 S002  
D1793535  
GEAR SET:CLEANING UNIT:  
SERVICE PARTS



U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U008\_S002\_S001.CLEANING UNIT:APPLY:ASS'Y

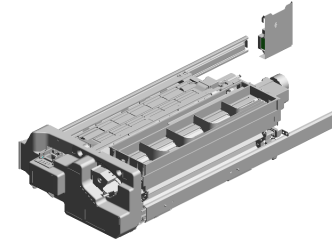
U008 S002 S001 S001  
D1793681  
HOLDER:COVER:COATING B  
AR:ASS'Y:(OT14)



U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U008  
PCDU

- 64.D1792416 STAY:ELECTRIC POTENTIAL SENSOR (x2)
- 5.03540120N SCREW M4X12 (x2)
- 17.04533006N TAPPING SCREW - M3X6 (x2)
- 1.03530060N BIND SCREW - M3X6 (x3)
- 36.B7005804 STEPPER MOTOR: DIA42:Z17:ASS'Y:(S TM1)



42.D0743829  
DECAL:POSITIONING DISPLAY:TCRU



59.D1792370  
GRIP:DRUM:ASS'Y



33.AW140027  
TEMPERATURE & HUMIDITY SENSOR:(SEN2)



11.04503008N  
(x10)  
TAPPING SCREW - M3X8



60.D1792376  
HOLDER:DRUM:TAP KEY OFF:FRONT



18.04543006Q  
TAPPING SCREW - M3X6

63.D1792412  
HOLDER:SLIDE RAIL:PCU:RIGHT

37.D0592469  
(x4)  
SCREW:ROUND POINT:M4X6

62.D1792411  
(x2)  
SLIDE RAIL:PCU

61.D1792377  
HOLDER:DRUM:TAP KEY OFF:REAR

26.07413706  
BALL BEARING - 6X10X3



35.B2342390  
(x3)  
FLANGED HEXAGONAL HEAD BOLT: M4X8

37.D0592469  
(x2)  
SCREW:ROUND POINT:M4X6

53.D1792238  
SOCKET:CHARGE



55.D1792246  
SEAL:DUCT:SIDE PLATE:REAR



- 1.03530060N(x 1) BIND SCREW - M3X6
- 2.03530080N(x 1) SCREW:M3X8
- 11.04503008N(x 1) TAPPING SCREW - M3X8
- 15.04514008N(x 2) TAPPING SCREW:4X8

15.04514008N  
(x5)  
TAPPING SCREW: 4X8



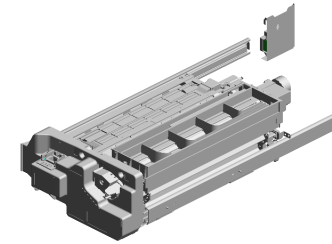
41.D0742577  
CONNECTOR:DRAWER:4POLE:REC





U008  
PCDU

- 117.D3724561 SPACER:DIA4
- 143.GW020024 PHOTOINTERRUPTOR:LG2A24BL1:GF:(SEN3/SEN21/SEN35/SEN36/SEN37/SEN38/SEN39/SEN40/SEN41/SEN42/S
- 65.D1792417 HOLDER:ELECTRIC POTENTIAL SENSOR
- 109.D1799510 OPC DRUM**
- 67.D1792421 ELECTRIC POTENTIAL SENSOR:(SEN5)



116.D2703136  
DECAL:DEVELOPMENT UNIT:CAUTION



110.D2701568  
(x3)  
DECAL:POSITIONING DISPLAY:TCRUI:ABS



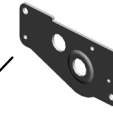
115.D2703134  
DECAL:WARNING:AROUND THE PHOTOCONDUCTOR:ABS



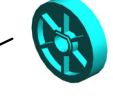
71.D1792469  
KNOB SCREW:DRUM



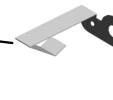
145.M0EDF101  
HOLDER:MOTOR:CHARGE  
202303-01 O/O



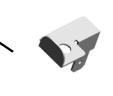
118.G1781282  
GEAR:CHARGE:CL  
EANER:Z51



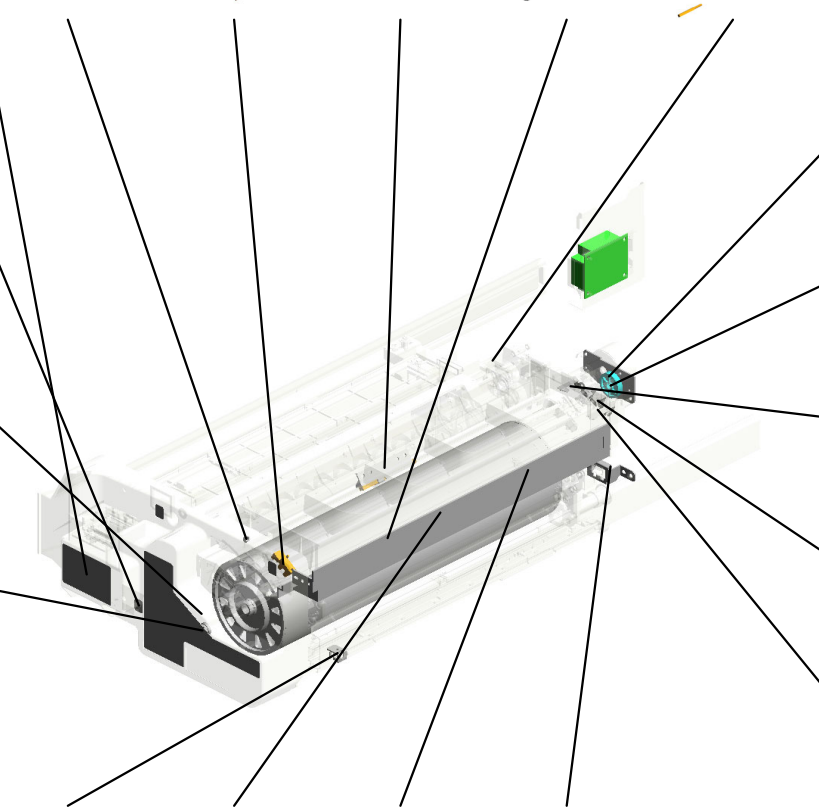
120.G1781313  
SPRING:PLATE:RIGHT:CHARGE



119.G1781311  
(x3)  
TERMINAL:CHARGE



121.G1781316  
SPRING:PLATE:LEFT:CHARGE



66.D1792419  
STOPPER:SLIDE RAIL:PCU:PEEN



112.D2702247  
DUCT:SIDE PLATE



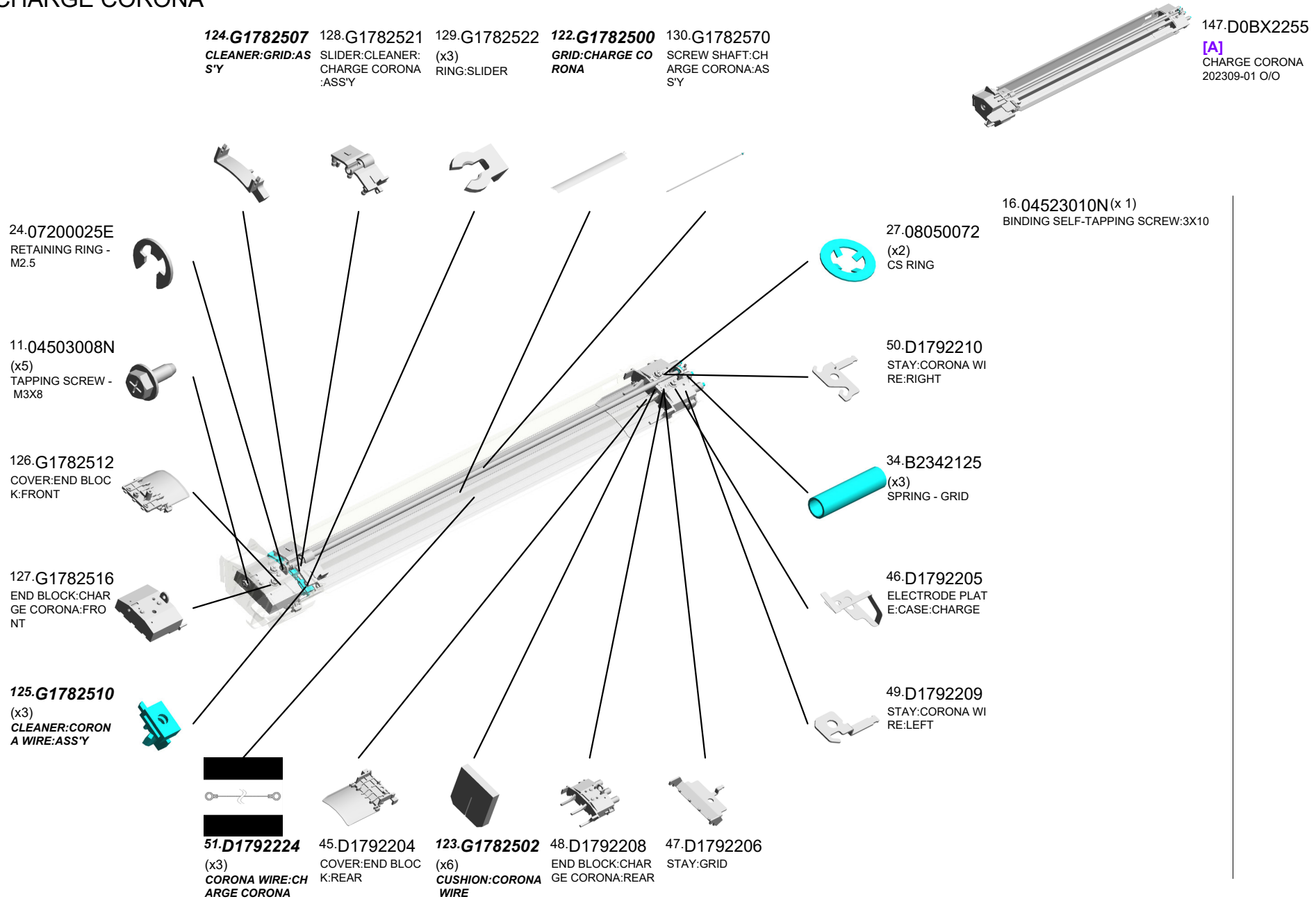
83.D1793131  
RECEPTACLE:DEVELOPMENT VIAS:ASSY



68.D1792427  
BRACKET:DRAWER:CLEANING UNIT



U008\_S001  
CHARGE CORONA



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U008\_S001  
CHARGE CORONA

131.G1782605  
(x3)  
TENSION SPRING:  
CORONA WIRE



147.D0BX2255  
[A]  
CHARGE CORONA  
202309-01 O/O

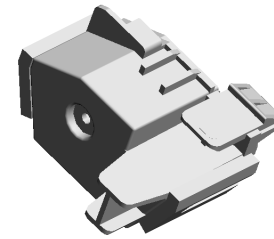


D1792255  
[A]  
CHARGE CORONA  
202309-01 O/O

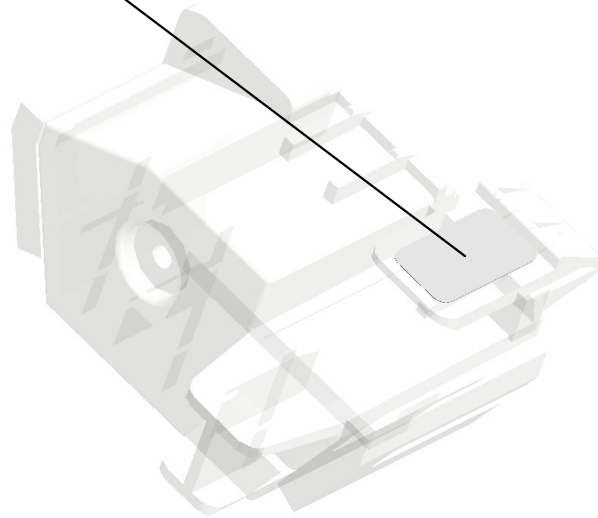
U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U008\_S001\_S001  
COVER:CHARGE CORONA:ASS'Y

56.D1792254  
DECAL:CHARGE:G  
RIP



58.D1792256  
COVER:CHARGE C  
ORONA:ASS'Y



U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U008\_S002  
CLEANING UNIT:ASS'Y

92.D1793561  
SHAFT:CLEANING  
BLADE:FRONT

96.D1793581  
BLADE:CLEANING:  
ASS'Y

94.D1793571  
BRACKET:CLEANING  
BLADE:ASS'Y

85.D1793525  
TONER COLLECTI  
ON COIL:CLEANIN  
G:ASSY

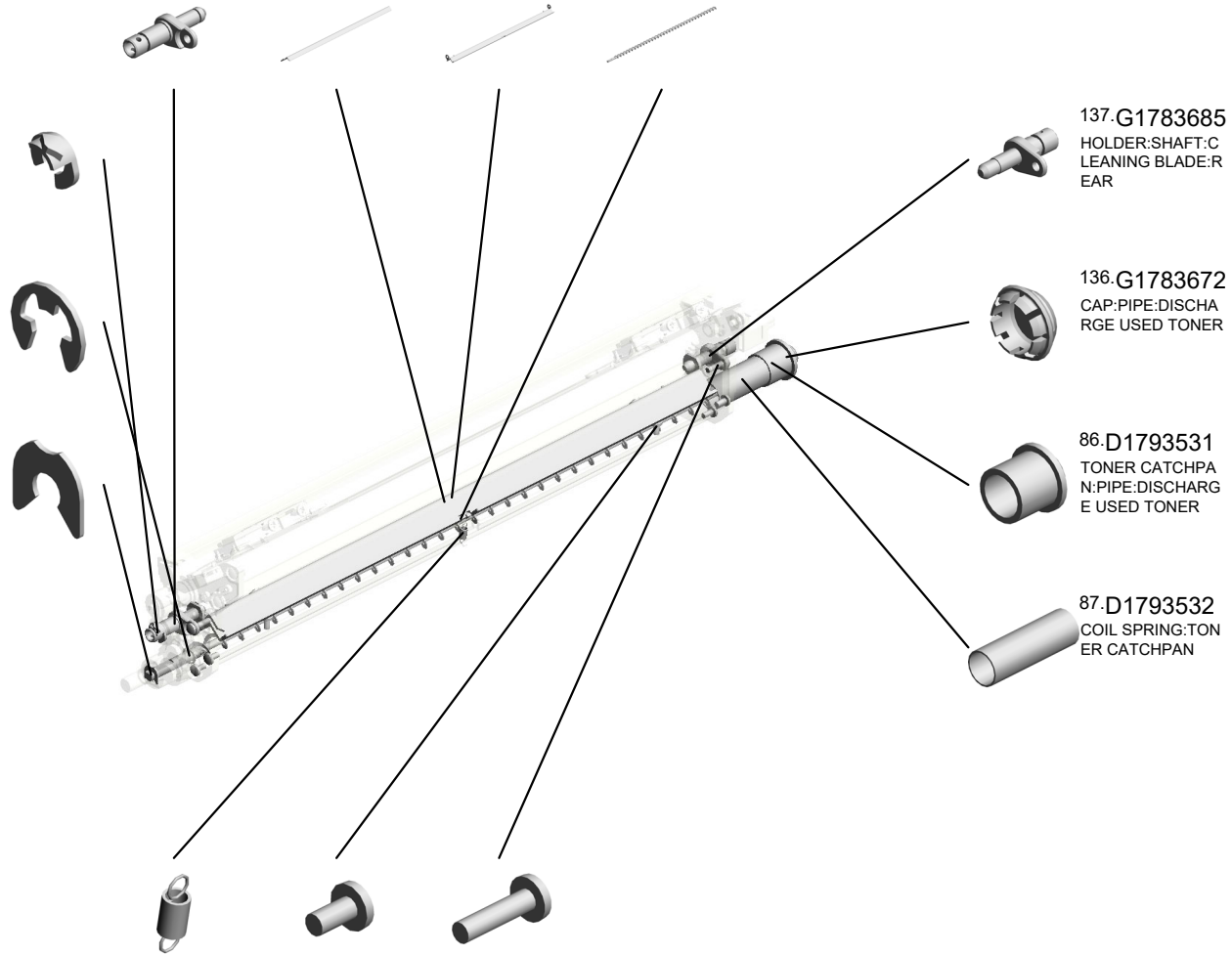


84.D1793504  
CLEANING UNIT:ASSY

97.D1793589  
RETAINING RINGS  
-E:GUIDE

25.07200040E  
RETAINING RING -  
M4

28.08050089  
(x2)  
RETAINING RING -  
M4



137.G1783685  
HOLDER:SHAFT:CLEANING  
BLADE:REAR

136.G1783672  
CAP:PIPE:DISCHARGE  
USED TONER

86.D1793531  
TONER CATCHPAN:  
PIPE:DISCHARGE  
USED TONER

87.D1793532  
COIL SPRING:TONER  
CATCHPAN

95.D1793576  
TENSION SPRING:  
CLEANING BLADE:  
6N

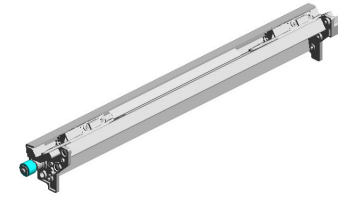
1.03530060N  
(x8)  
BIND SCREW - M3  
X6

4.03530120N  
(x2)  
SCREW M3X12

U008\_S002\_S001  
CLEANING UNIT:APPLY:ASS'Y

140.G1783734 (x2) GUIDE PLATE:ARM  
 102.D1793641 BRUSH ROLLER:APPLY:ASS'Y  
 105.D1793653 BLADE:APPLY:ASS'Y  
 101.D1793635 COATING BAR:ASS'Y  
 99.D1793621 COVER:COATING BAR

98.D1793607  
CLEANING UNIT:APPLY:ASS'Y

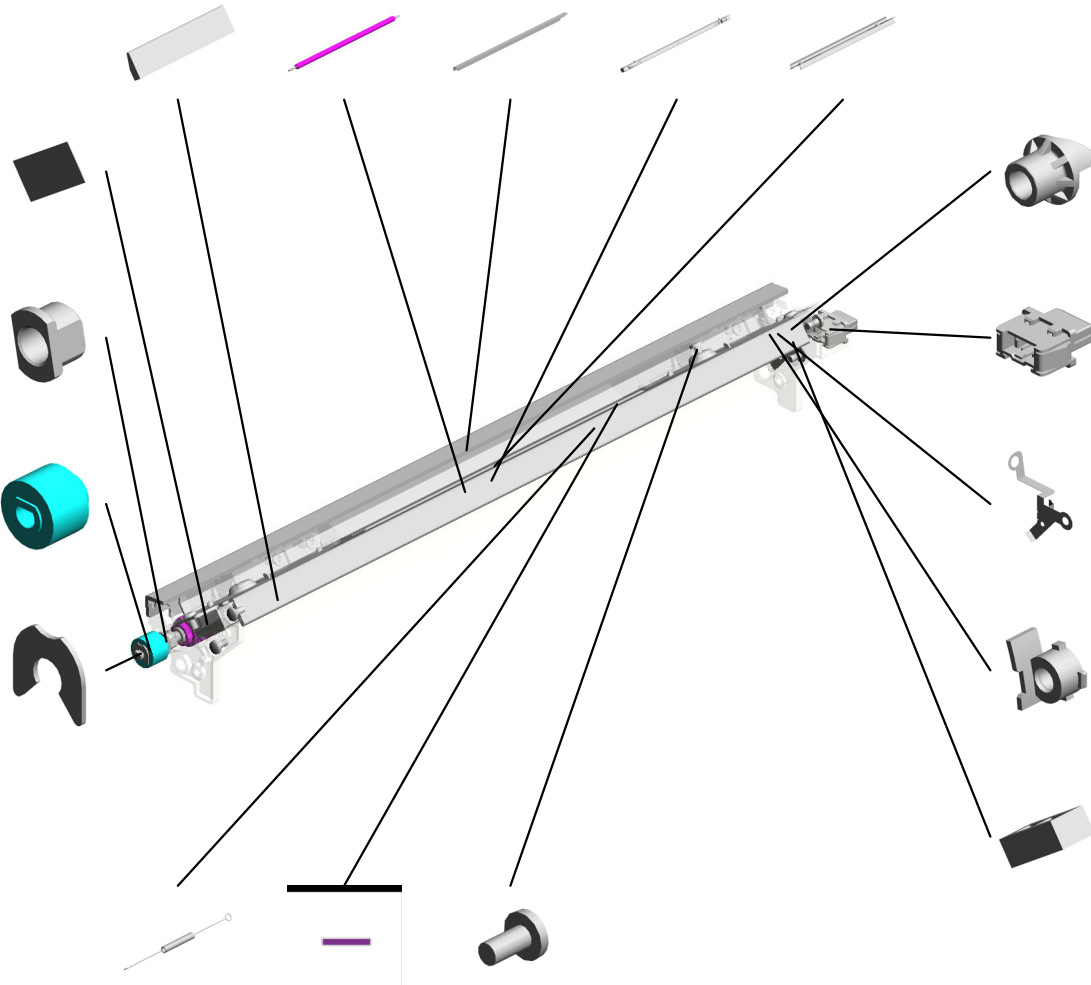


138.G1783707 (x2) SHEET:COATING BAR:2

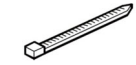
139.G1783713 BUSHING:APPLY

103.D1793645 GEAR:BRUSH ROLLER:Z15

28.08050089 RETAINING RING - M4

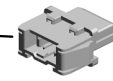


38.D0742459 JOINT:CLEANING UNIT



30.11050046 (x2) HARNESS BAND

144.J0155505 DRAWER:CONNECTOR:USED LEVEL OPER:PLUG



1.03530060N(x 1) BIND SCREW - M3X6

106.D1793669 GROUND PLATE:APPLY



104.D1793647 PLAIN SHAFT BEARING:APPLY:REAR:ASS'Y



141.G1783781 GUIDE:COATING BAR



100.D1793627 (x2) TENSION SPRING:COATING BAR:5N

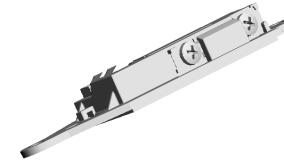
146.AA003057 (x2) DECAL:GRIP:LONG:PP 202304-01 O/O

1.03530060N (x9) BIND SCREW - M3 X6

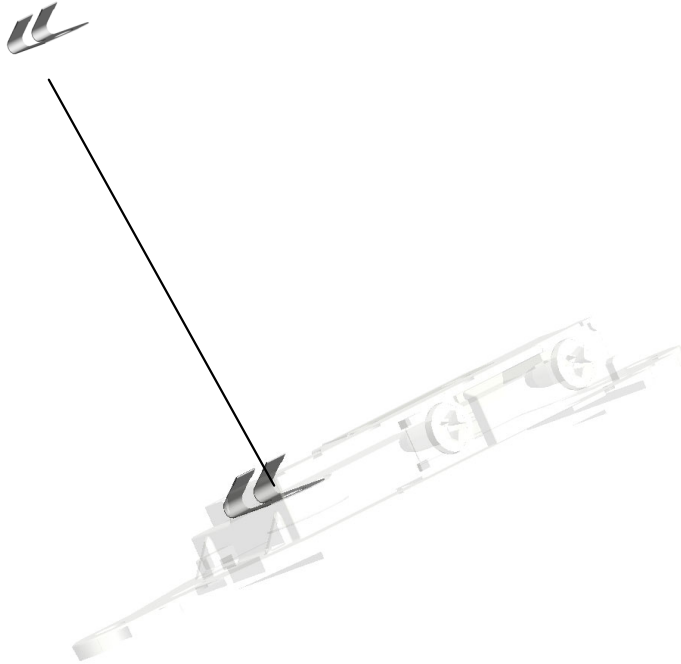
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U008\_S002\_S001\_S001  
HOLDER:COVER:COATING BAR:ASS'Y:(OT14)

108.D1793689  
GROUND PLATE:C  
OVER:APPLY



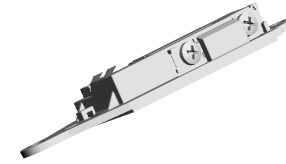
107.D1793681  
HOLDER:COVER:C  
OATING BAR:ASS'  
Y:(OT14)



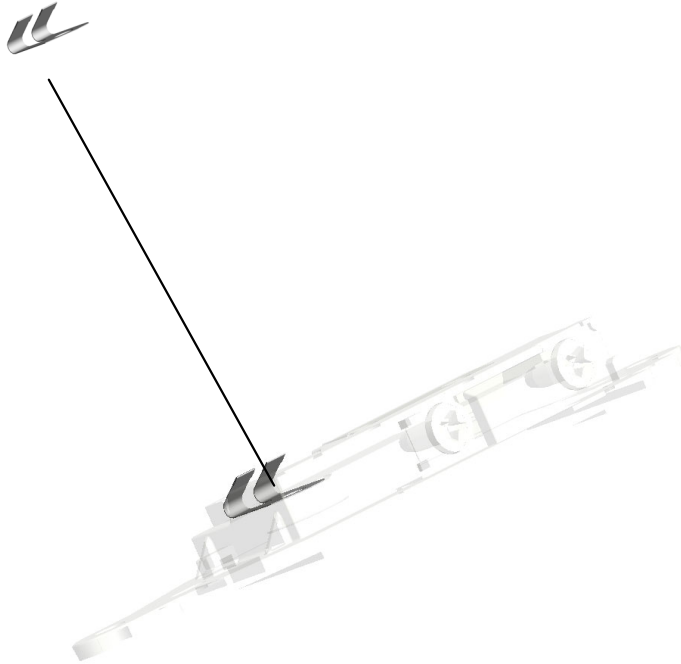
U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U008\_S002\_S001\_S002  
HOLDER:COVER:COATING BAR:ASS'Y:(OT14)

108.D1793689  
GROUND PLATE:C  
OVER:APPLY



107.D1793681  
HOLDER:COVER:C  
OATING BAR:ASS'  
Y:(OT14)

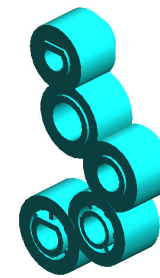


U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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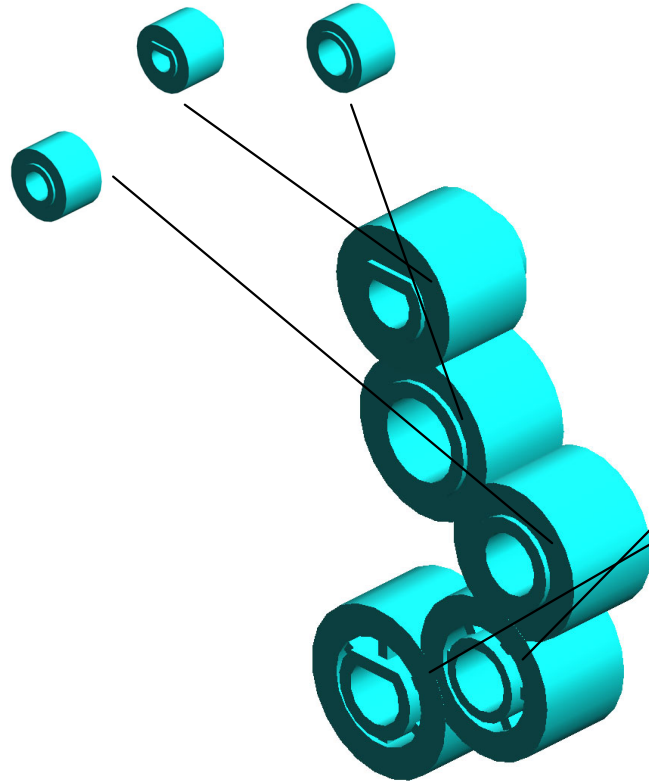
GEAR SET:CLEANING UNIT:SERVICE PARTS

103.D1793645 93.D1793564  
GEAR:BRUSH ROLLER:Z15 GEAR:IDLER:Z17:UPPER



**88.D1793535**  
GEAR SET:CLEANING UNIT:SERVICE PARTS

89.D1793536  
GEAR:IDLER:Z16

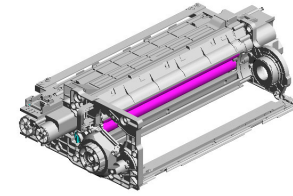


90.D1793537  
GEAR:IDLER:Z17:LOWER

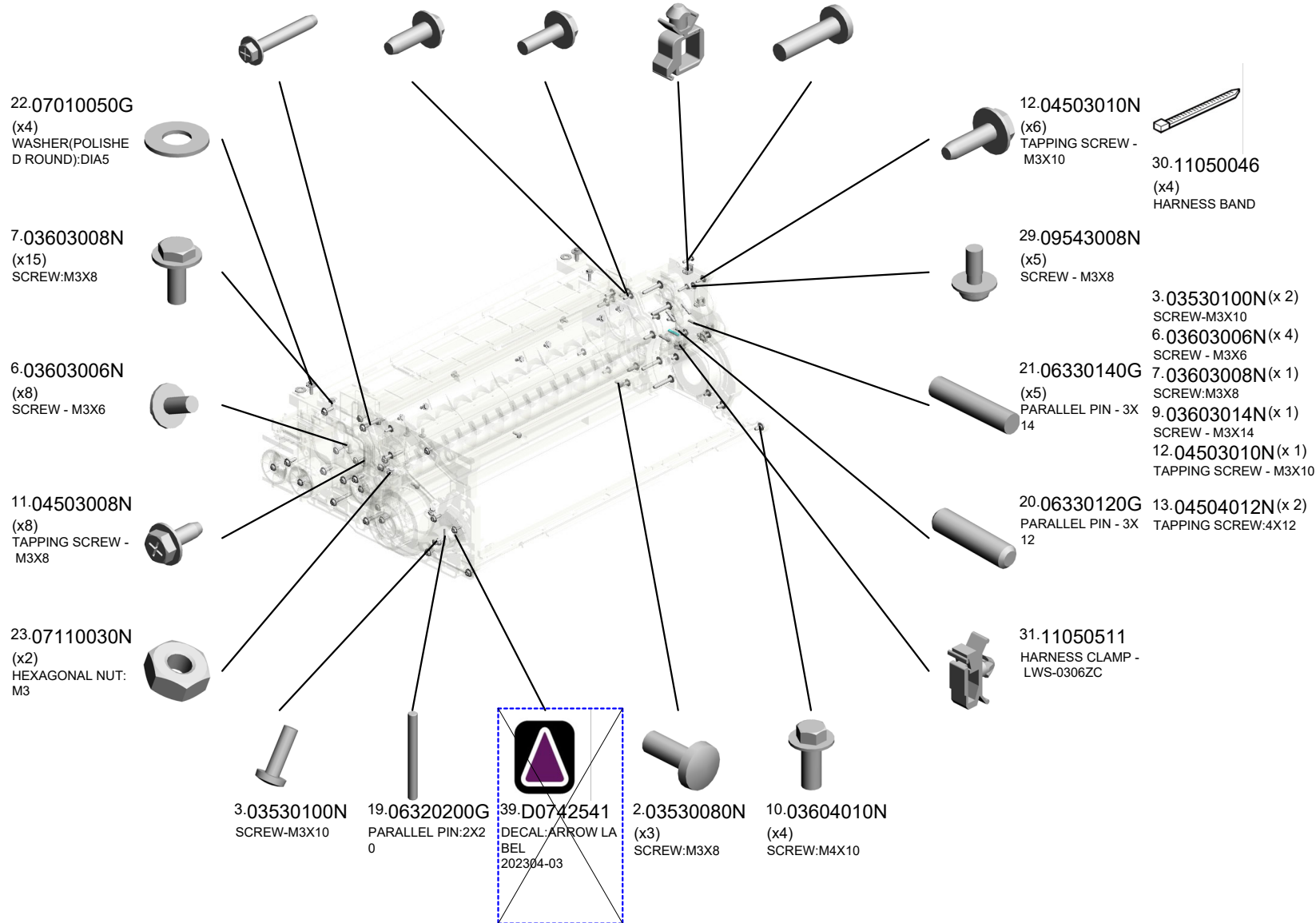
91.D1793538  
GEAR:TONER COLLECTION COIL:Z18

U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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- 14.04504025N (x8) TAPPING SCREW: 4X25
- 13.04504012N (x12) TAPPING SCREW: 4X12
- 8.03603010N (x4) SCREW:M3X10
- 32.11050534 (x4) CLAMP
- 4.03530120N (x2) SCREW M3X12

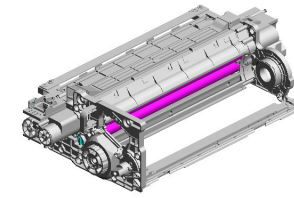


43.D0BX2432  
SERVICE PARTS:DEVELOPMENT UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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- 80.D1793075 FILTER:DEVELOPMENT
- 77.D1793072 GEAR:TRANSPORT SCREW:NO.3
- 82.D1793090 PLATE:GEAR:IDLER:ASS'Y
- 114.D2703097 COVER:GEAR:DEVELOPMENT
- 78.D1793073 GEAR:IDLER:TRANSPORT SCREW:UPPER:ASS'Y



43.D0BX2432  
SERVICE PARTS:DEVELOPMENT UNIT:ASS'Y

74.D1793043  
DUCT:FILTER:DEVELOPMENT:ASS'Y

81.D1793084  
ENTRANCE SEAL:DEVELOPMENT:ASS'Y

113.D2703079  
SERVICE PARTS:DENSITY SENSOR:DEVELOPMENT:(SEN1)

70.D1792468  
GRIP:DRUM STAY:PCU

69.D1792467  
LEVER:POSITIONING:CLEANING

72.D1792474  
DECAL:DIAL

73.D1792494  
GROUND PLATE:STAY:PCU

42.D0743829  
DECAL:POSITIONING DISPLAY:TCRU

44.D0BX2485  
LED ARRAY:ASS'Y:(OT1)

133.G1783332  
(x2)  
GEAR:DEVELOPMENT ROLLER

75.D1793070  
GEAR:TRANSPORT SCREW:NO.1

79.D1793074  
GEAR:IDLER:TRANSPORT SCREW:LOWER:ASS'Y

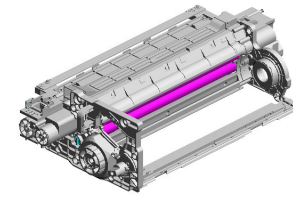
134.G1783356  
(x2)  
GEAR:JOINT:DEVELOPMENT UNIT

76.D1793071  
GEAR:TRANSPORT SCREW:NO.2

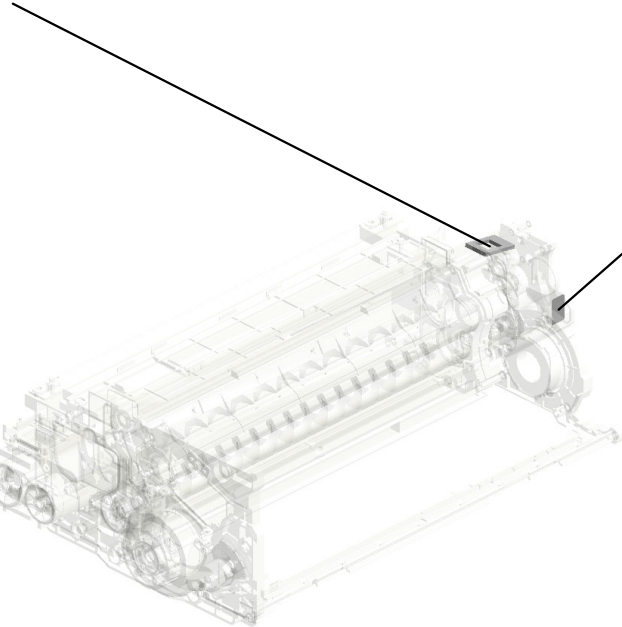
132.G1783330  
GEAR:IDLER:DEVELOPMENT ROLLER:ASS'Y

U008\_S003  
SERVICE PARTS:DEVELOPMENT UNIT:ASS'Y

135.G1783475  
SPONGE:COUPLIN  
G:TONER SUPPLY:  
DEVELOPMENT U  
NIT



43.D0BX2432  
SERVICE PARTS:D  
EVELOPMENT UNI  
T:ASS'Y

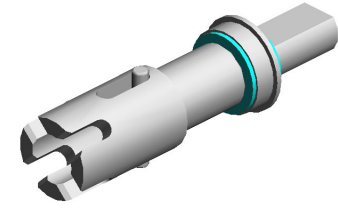


142.GA000063  
DECAL:DEVELOPM  
ENT UNIT:DISPLAY

U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U008\_S004  
SHAFT:CLEANER:CHARGE:DRIVE:ASS'Y

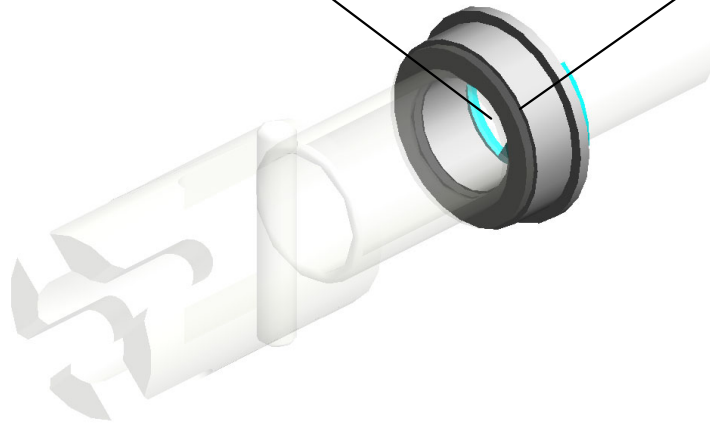
26.07413706  
BALL BEARING - 6  
X10X3



54.D1792239  
SHAFT:CLEANER:  
CHARGE:DRIVE:A  
SS'Y



25.07200040E  
RETAINING RING -  
M4



U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U008\_S005  
DUCT:CHARGE UNIT:ASS'Y

31.11050511  
HARNESS CLAMP -  
LWS-03062C

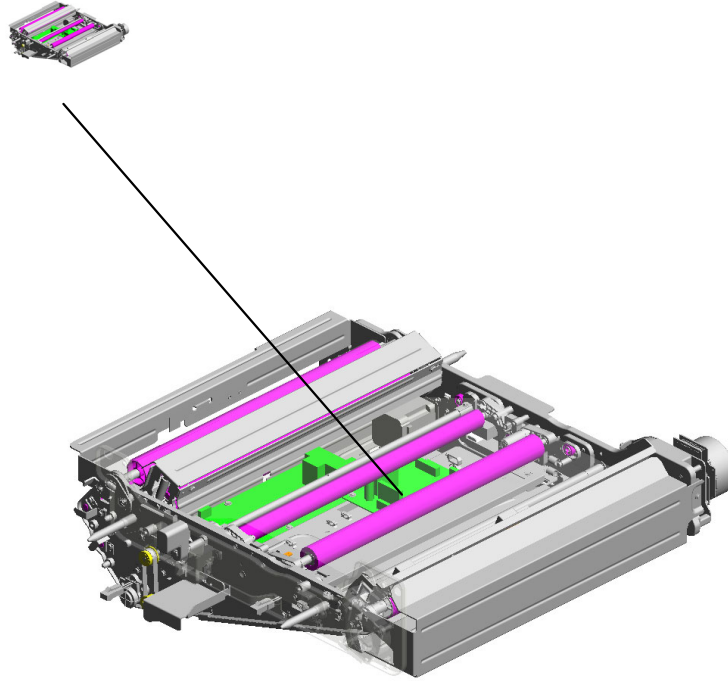


111.D2702214  
DUCT:CHARGE UN  
IT:ASS'Y

U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U009.ITB UNIT

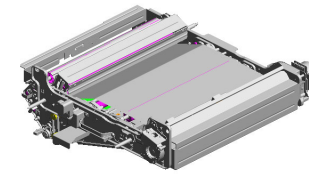
U009 S001  
D0BX6000  
TRANSFER UNIT:INTERMEDI  
ATE TRANSFER:ASSY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U009  
ITB UNIT

2.03603006N (x6) SCREW - M3X6  
 61.D0747118 DUCT:INNER BACK :COOLING:POSITIONING SENSOR  
 85.D1796050 *FLAT BELT-TRANSFER*  
 49.D0744351 (x4) STEPPED SCREW: DIA5.4DIA:DIA3.5:MM3

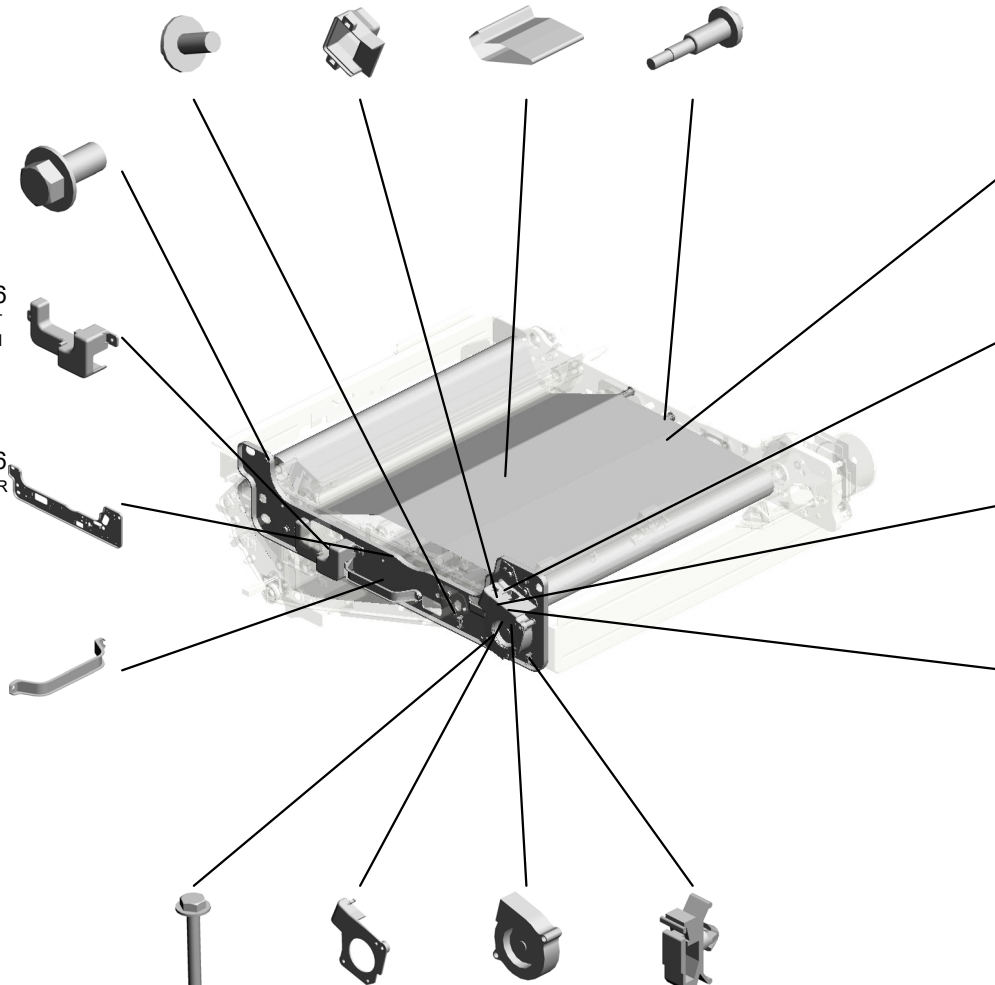


6.03604008N (x7) SCREW - M4X8

126.D2706176 INNER COVER:INTERMEDIATE TRANSFER:LEVER

125.D2706166 DRUM STAY:INTERMEDIATE TRANSFER:ASSY

41.B7125605 GRIP:APPLICATION



30.AA063463 (x4) COMPRESSION SPRING:DRAWER

113.D1796173 SEAL:DUCT:DENSITY SENSOR

60.D0747087 SEAL:DC FAN MOTOR:SIROCCO

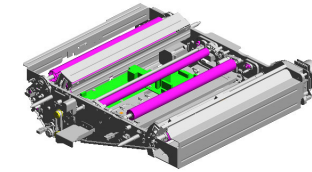
63.D0747120 BRACKET:DUCT:COOLING:POSITIONING SENSOR

4.03603020N (x2) SCREW:M3X20  
 62.D0747119 DUCT:FRONT:COOLING:POSITIONING SENSOR  
 39.AX640330 FAN:SIROCCO:DIA51:(FAN26/FAN27)  
 21.11050511 (x3) HARNESS CLAMP - LWS-0306ZC

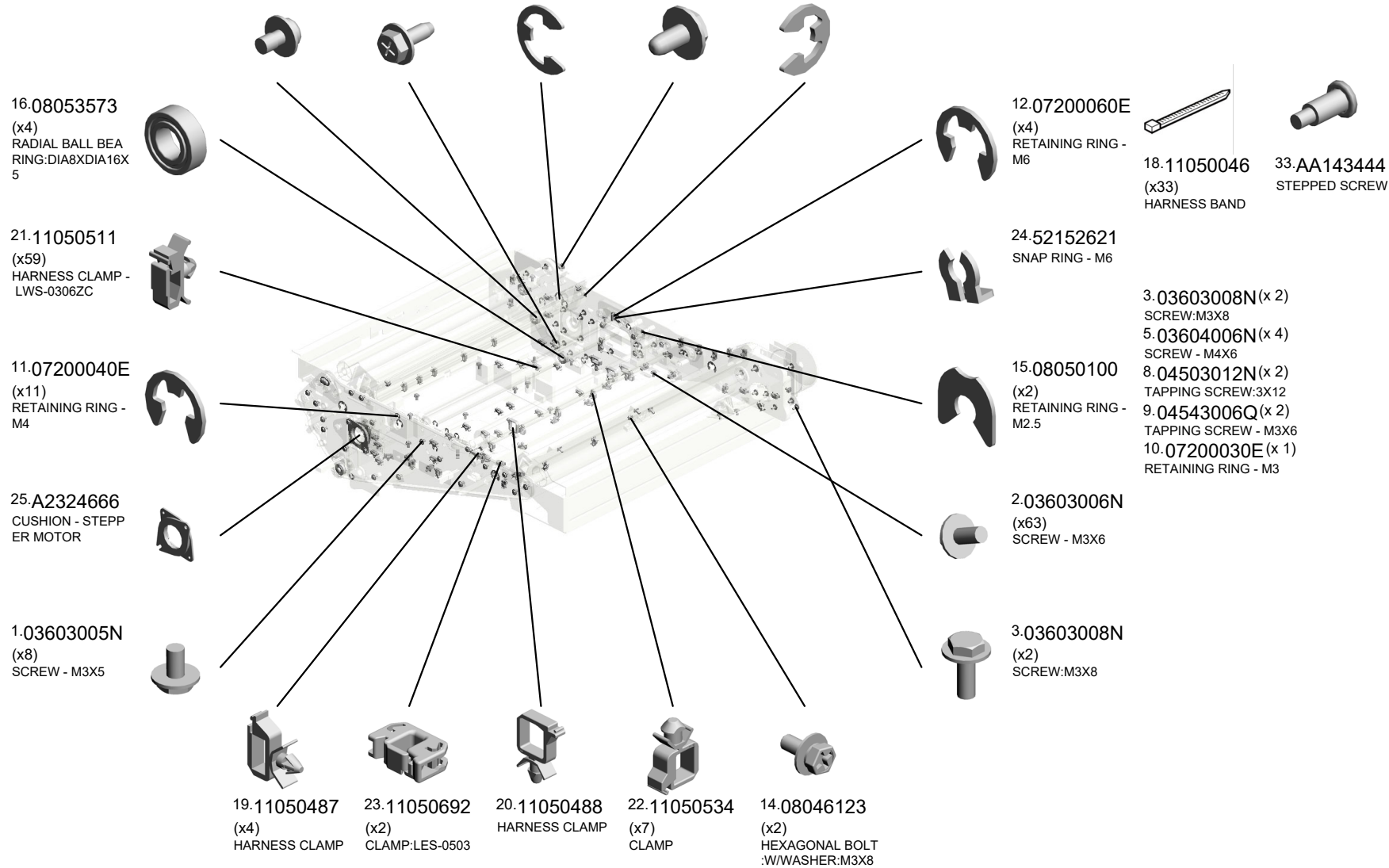


U009\_S001  
TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y

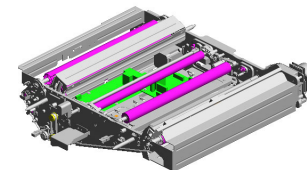
- 17.09544008N (x7) SCREW - M4X8
- 7.04503008N (x4) TAPPING SCREW - M3X8
- 13.07200080E (x4) RETAINING RING - M8
- 9.04543006Q (x6) TAPPING SCREW - M3X6
- 10.07200030E RETAINING RING - M3



65.D0BX6000  
TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y



# U009\_S001 TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y



65.D0BX6000  
TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y

36.AW500045 PUSH SWITCH:(SW2/SW3/SW13/SW14)  
28.AA061068 TENSION SPRING:BRACKET:DRIVEN ROLLER:INNER BACK  
47.D0743878 HOLDER:RADIAL BALL BEARING:DRIVEN ROLLER:INNER BACK  
34.AB032072 (x2) PULLEY:DRIVEN WIRE  
46.D0743872 PULLEY:DRIVE WIRE:ASS'Y

44.D0743824 (x2) PLATE:ROLLER:INTERMEDIATE TRANSFER

40.AZ320194 POWER PACK:T1/T2:(PCB42)

37.AX060521 DC STEPPER MOTOR:MM42:1.2A:3.60V:(STM3)

42.C2383879 TIMING BELT

31.AA082104 (x4) BUSHING - 8X12X7

51.D0746097 THERMOSTAT:INTERMEDIATE TRANSFER:(TS4)

52.D0746134 PLAIN SHAFT BEARING:INSULATE

50.D0746092 (x2) BRACKET:HEATER:INTERMEDIATE TRANSFER

27.AA061067 TENSION SPRING:DRIVE WIRE:DRIVE

43.D0396327 (x2) SPACER:SENSOR:TM

45.D0743871 STOPPER:WIRE:PULLEY

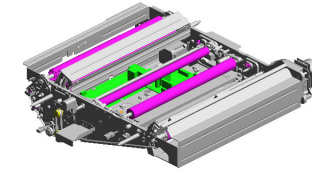
32.AA083022 BUSHING:DIA6:DIA8

29.AA061114 TENSION SPRING:POSITIONING SENSOR

48.D0743896 COVER:POSITIONING SENSOR:FLAT BELT-TRANSFER

35.AW020218 POSITIONING SENSOR:FLAT BELT-TRANSFER:(SEN96)

U009\_S001  
TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y



65.D0BX6000  
TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y

- 77.D1366145 (x6)  
ROLLER:ON-OFF:INTERMEDIATE TRANSFER
- 68.D0BX6078  
ROLLER:OPPOSED:PAPER:ASS'Y
- 75.D0BX6189  
DC STEPPER MOTOR:MM42:1.3A:4.42V:PULLEY:(STM2)
- 73.D0BX6163  
SPRING PLATE:TRANSFER:OPPOSED:PAPER
- 74.D0BX6185  
BRACKET:MOTOR:POSITIONING CONTROL:DRIVEN ROLLER

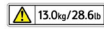
79.D1366183  
GRIP:ON-OFF:INTERMEDIATE TRANSFER:TCRU

76.D1366099  
TENSION SPRING:BRACKET:DC STEPPER MOTOR

70.D0BX6154  
CASE:OPPOSED:TRANSFER ROLLER:FRONT

72.D0BX6158  
COVER:CASE:TRANSFER ROLLER:OPPOSED:FRONT

69.D0BX6087  
DECAL:TRANSFER:WARNING (REMOVAL AND INSTALLATION)



78.D1366149 (x4)  
BUSHING:SLIDE RAIL:ON-OFF

66.D0BX6010  
SIDE PLATE:INTERMEDIATE TRANSFER:ASS'Y

64.D0BX5412  
PCB:TDRB:(PCB41)

71.D0BX6155  
CASE:OPPOSED:TRANSFER ROLLER:REAR

67.D0BX6051  
ROLLER:INTERMEDIATE TRANSFER:ASS'Y

59.D0746197  
TERMINAL:CONNECTING:BIAS:INTERMEDIATE TRANSFER

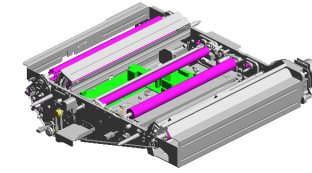
58.D0746180  
COMPRESSION SPRING:BIAS:INTERMEDIATE TRANSFER

56.D0746147  
TERMINAL:INTERMEDIATE TRANSFER

55.D0746146  
BRACKET:BIAS:INTERMEDIATE TRANSFER

57.D0746161  
COVER:BIAS:INTERMEDIATE TRANSFER

U009\_S001  
TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y



65.D0BX6000  
TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y

89.D1796080 (x2) ROLLER:OPPOSITE BELT CLEANING:ASS'Y  
90.D1796085 ROLLER:DRIVEN:INTERMEDIATE TRANSFER:ASS'Y  
91.D1796091 ROLLER:TENSION:ASS'Y  
92.D1796094 CASE:TENSION:ROLLER  
93.D1796095 SUPPORTING PLATE:CASE:TENSION:ROLLER

95.D1796098 (x2) COIL SPRING:PRESSURE:TENSION:INTERMEDIATE TRANSFER

94.D1796097 (x2) PLAIN SHAFT BEARING:TENSION:ROLLER:INTERMEDIATE TRANSFER

96.D1796108 ROLLER:TRANSFER:PAPER:FRONT:ASS'Y

100.D1796122 BRACKET:ON-OFF:TRANSFER ROLLER

99.D1796119 PULLEY:ON-OFF:TRANSFER ROLLER

86.D1796057 ROLLER:TRANSFER:FRONT:ASS'Y

84.D1793144 COVER:INTERMEDIATE TRANSFER:LOWER

97.D1796112 DUCT:DENSITY SENSOR:INTERMEDIATE TRANSFER

98.D1796117 BRACKET:DRAWER:INTERMEDIATE TRANSFER

88.D1796065 DRIVE ROLLER:INTERMEDIATE TRANSFER:ASS'Y

87.D1796062 (x2) TENSION SPRING:PRESSURE:INTERMEDIATE TRANSFER

82.D1791353 GEAR:DRIVE ROLLER:INTERMEDIATE TRANSFER

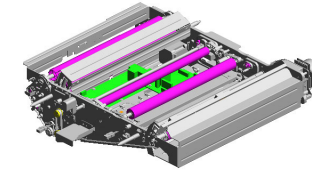
80.D1791351 DC MOTOR:DIA63:24V:28.4W:(BLM5)

83.D1791354 HOLDER:MOTOR:INTERMEDIATE TRANSFER

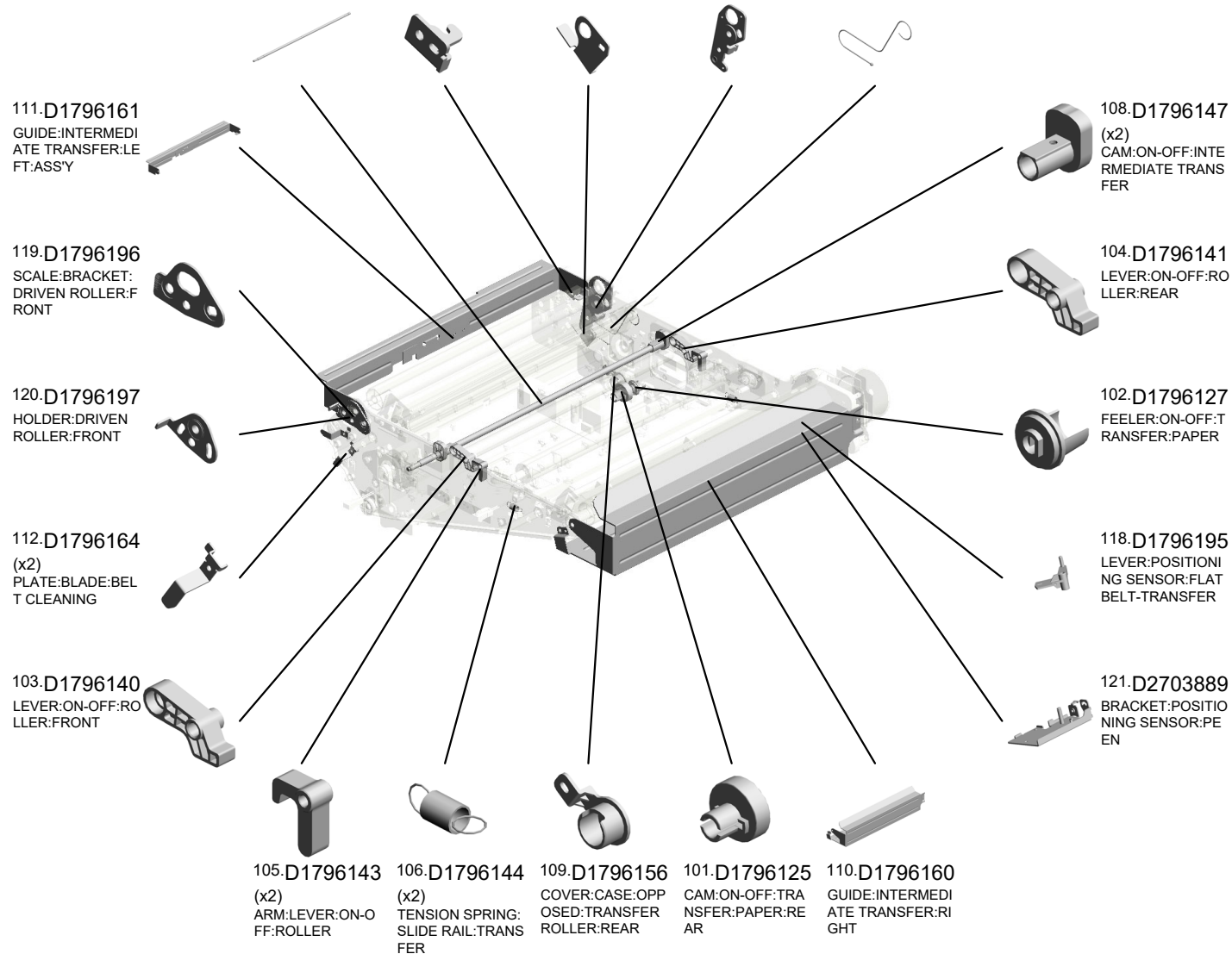
81.D1791352 HOUSING:DRIVE UNIT:INTERMEDIATE TRANSFER

TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y

- 107.D1796146 SHAFT:ON-OFF:INTERMEDIATE TRANSFER
- 117.D1796188 BRACKET:COIL SPRING:MOTOR:POSITIONING CONTROL
- 116.D1796187 FEELER:POSITIONING CONTROL:DRIVE WIRE
- 114.D1796182 BRACKET:POSITIONING CONTROL:DRIVEN ROLLER:REAR:ASS'Y
- 115.D1796186 DRIVE WIRE:DRIVEN ROLLER

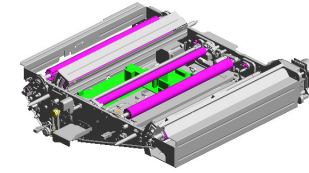


65.D0BX6000  
TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y





U009\_S001  
TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y

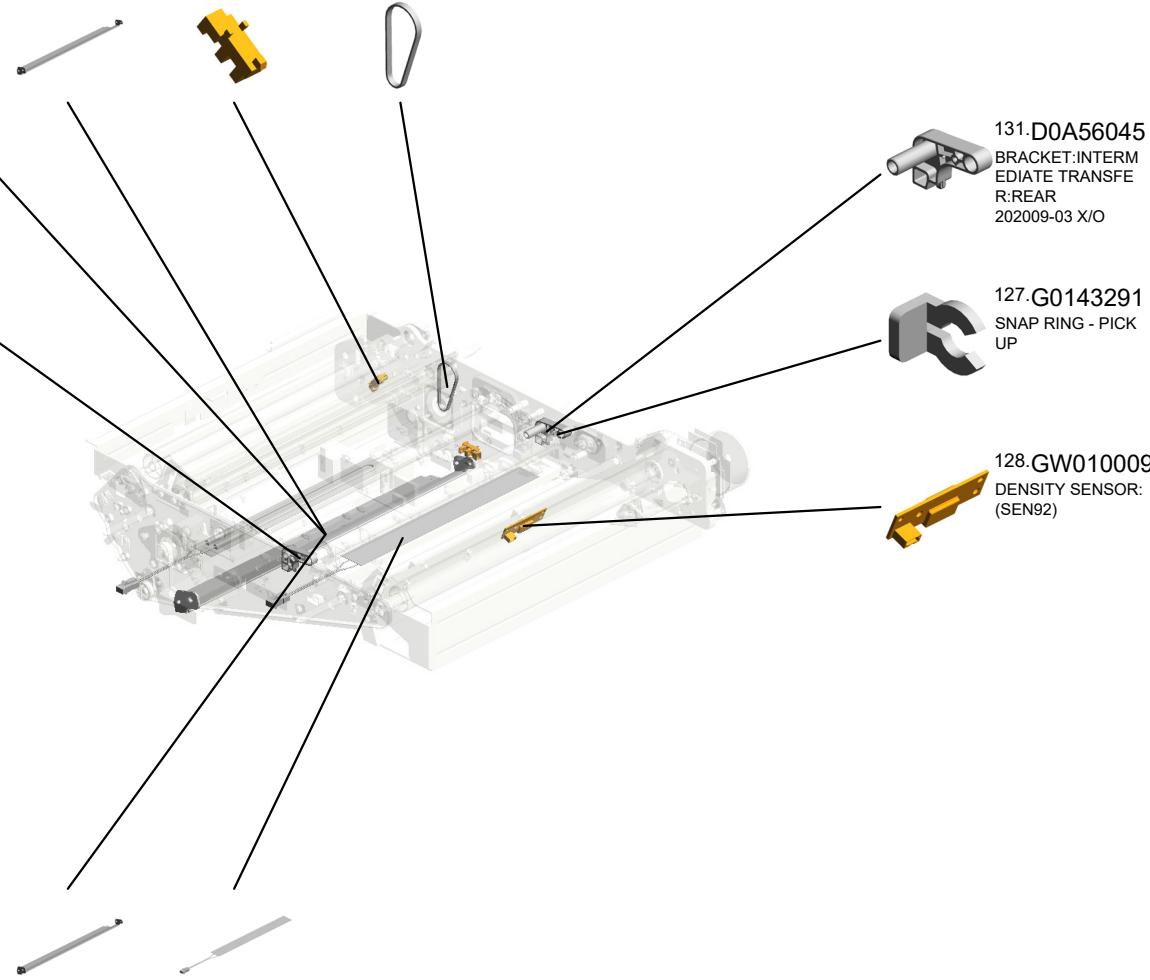


65.D0BX6000  
TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y

123.D2706128 GUIDE:TRANSPORT:INTERMEDIATE TRANSFER:10MM:ASS'Y  
129.GW020024 (x2) PHOTOINTERRUPTOR:LG2A24BL1:GF:(SEN3/SEN21/SEN35/SEN36/SEN37/SEN38/SEN39/SEN39) M142  
132.AA043725 TIMING BELT:40S2 202108-01 O/O

122.D2706124 GUIDE PLATE:INTERMEDIATE TRANSFER:ASS'Y

130.D0A56044 BRACKET:INTERMEDIATE TRANSFER:FRONT 202009-02 X/O



131.D0A56045 BRACKET:INTERMEDIATE TRANSFER:REAR 202009-03 X/O

127.G0143291 SNAP RING - PICK UP

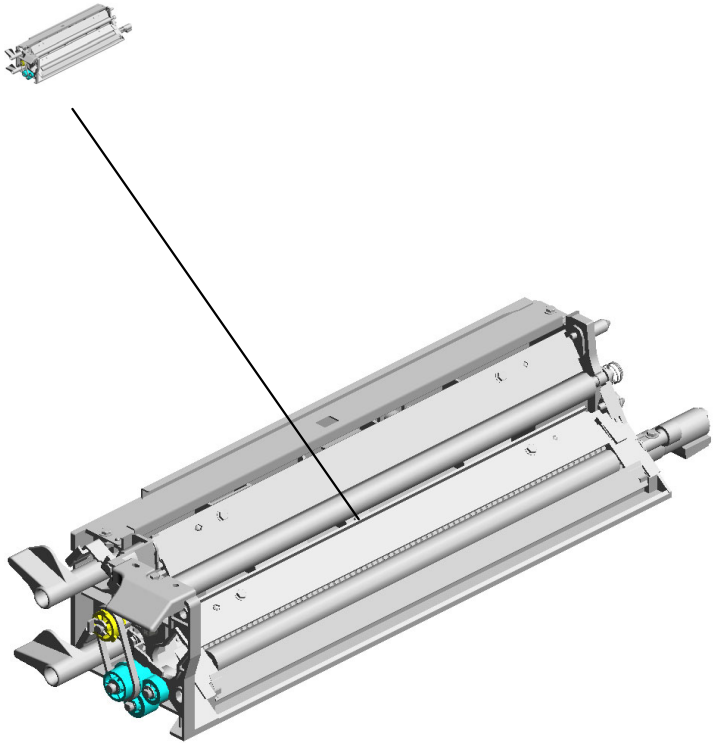
128.GW010009 DENSITY SENSOR:(SEN02)

124.D2706129 GUIDE:TRANSPORT:INTERMEDIATE TRANSFER:4MM:ASS'Y  
133.AX400275 (x2) HEATER:230V:9W:(HT12/HT13) 202210-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U010.ITB CLEANING

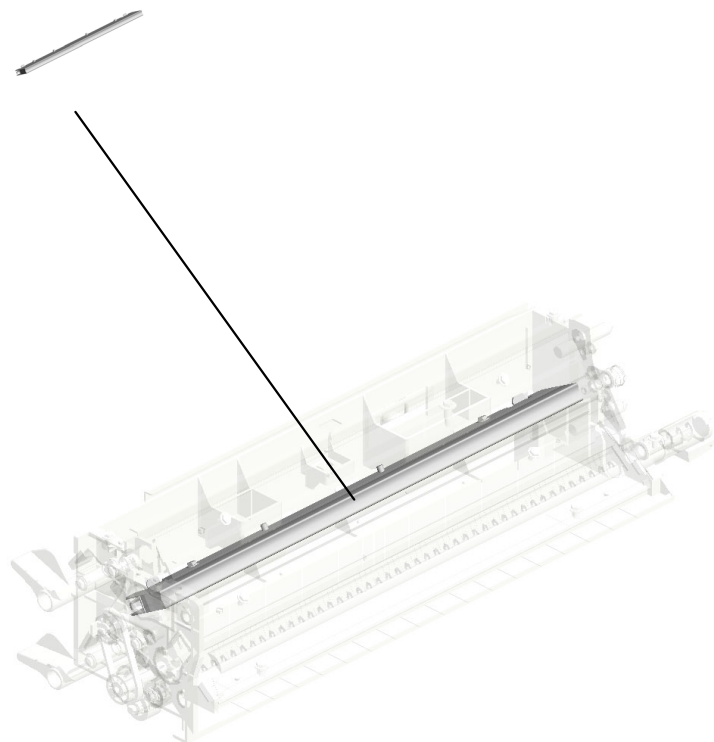
U010 S001  
D0BX6401  
BELT CLEANING:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U010\_S001.BELT CLEANING:ASS'Y

U010 S001 S001  
D0BX6450  
COATING BAR:ASS'Y

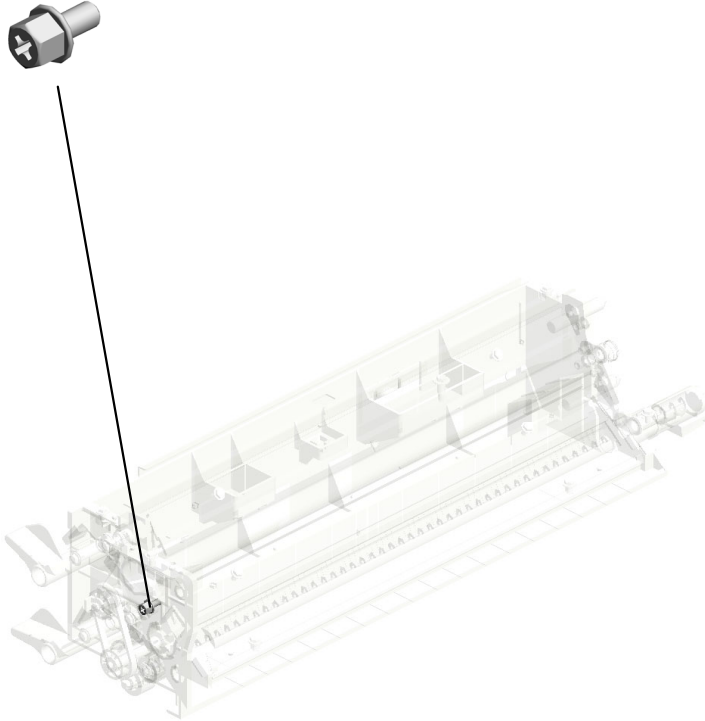
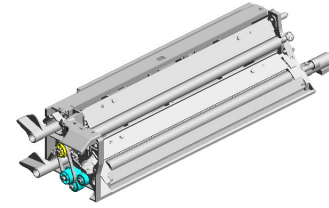


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U010  
ITB CLEANING

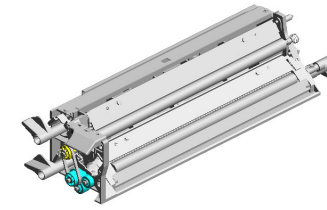
9-B2342390  
FLANGED HEXAG  
ONAL HEAD BOLT:  
M4X8



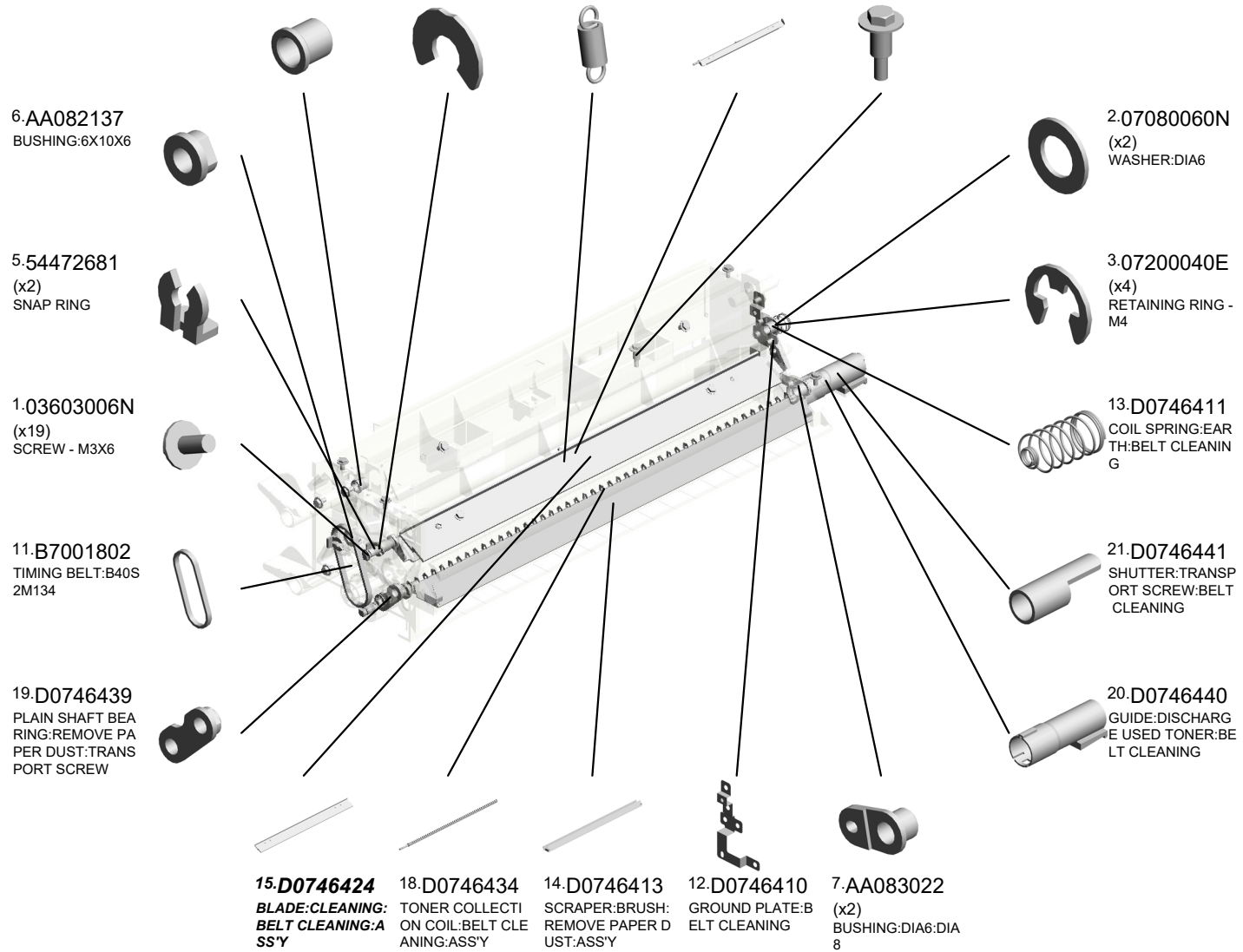
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# U010\_S001 BELT CLEANING:ASS'Y

- 8.B1322264 (x2) BUSHING:TERMINAL
- 4.08050104 RETAINING RINGS -E:SILENCER:DIA4
- 17.D0746431 COIL SPRING:BLADE:CLEANING
- 16.D0746428 HOLDER:CLEANING:BELT CLEANING ASS'Y
- 10.B5457506 SCREW:BUSHING

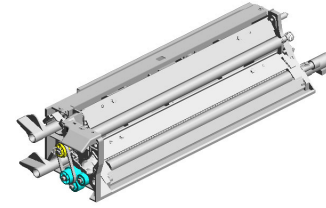


60.D0BX6401  
[A]  
BELT CLEANING:ASS'Y  
202109-01 X/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U010\_S001  
BELT CLEANING:ASS'Y



60.D0BX6401  
[A]  
BELT CLEANING:A  
SS'Y  
202109-01 X/O

- 33.D0746469 SLIDE RAIL:UPPER  
:BELT CLEANING
- 29.D0746461 HOLDER:APPLY:B  
ELT CLEANING:AS  
S'Y
- 28.D0746457 **BLADE:APPLY:AS  
S'Y**
- 31.D0746467 COIL SPRING:STO  
PPER:CASE:BELT  
CLEANING
- 32.D0746468 STOPPER:CASE:B  
ELT CLEANING

30.D0746464  
COIL SPRING:BLA  
DE:APPLY:BELT C  
LEANING

35.D0746471  
RELEASE PLATE:B  
LADE:APPLY

39.D0746480  
PULLEY:BRUSH:A  
PPLY:Z30

34.D0746470  
RELEASE PLATE:B  
LADE:CLEANING

37.D0746478  
GEAR:PULLEY:IDL  
ER:BELT CLEANIN  
G



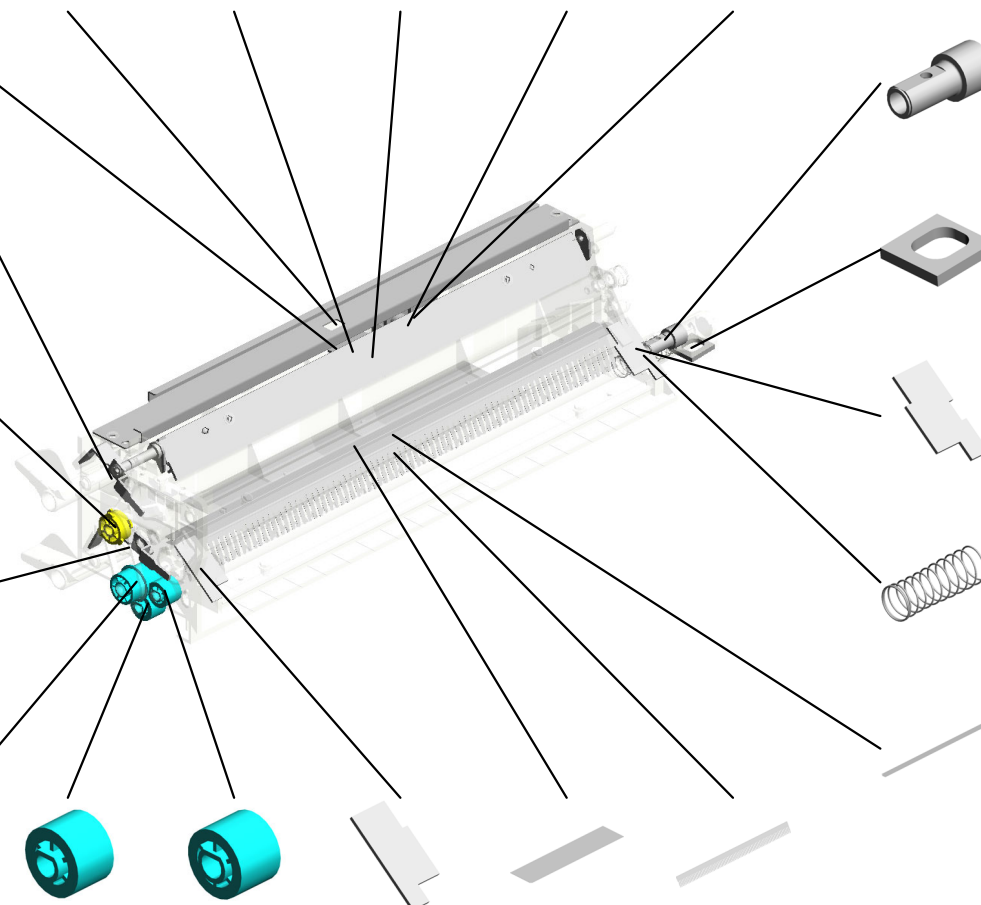
40.D0746481  
JOINT:BRUSH:REM  
OVE PAPER DUST:  
BELT CLEANING

23.D0746443  
SEAL:DISCHARGE  
USED TONER

42.D0746486  
SEAL:CASE:BRUS  
H:REAR

22.D0746442  
COIL SPRING:DISC  
HARGE USED TON  
ER

43.D0746488  
SEAL:HOLDER:BE  
HIND:BELT CLEANI  
NG



38.D0746479  
GEAR:COLLECT:C  
OIL:Z19

36.D0746477  
GEAR:BRUSH:REM  
OVE PAPER DUST:  
Z17

41.D0746485  
SEAL:CASE:BRUS  
H:FRONT

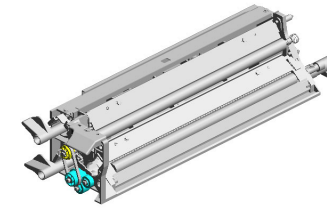
45.D0746490  
SEAL:BASE:CASE:  
BELT CLEANING

44.D0746489  
VIBRATING PLATE:  
TRANSPORT SCR  
EW:BELT CLEANIN  
G

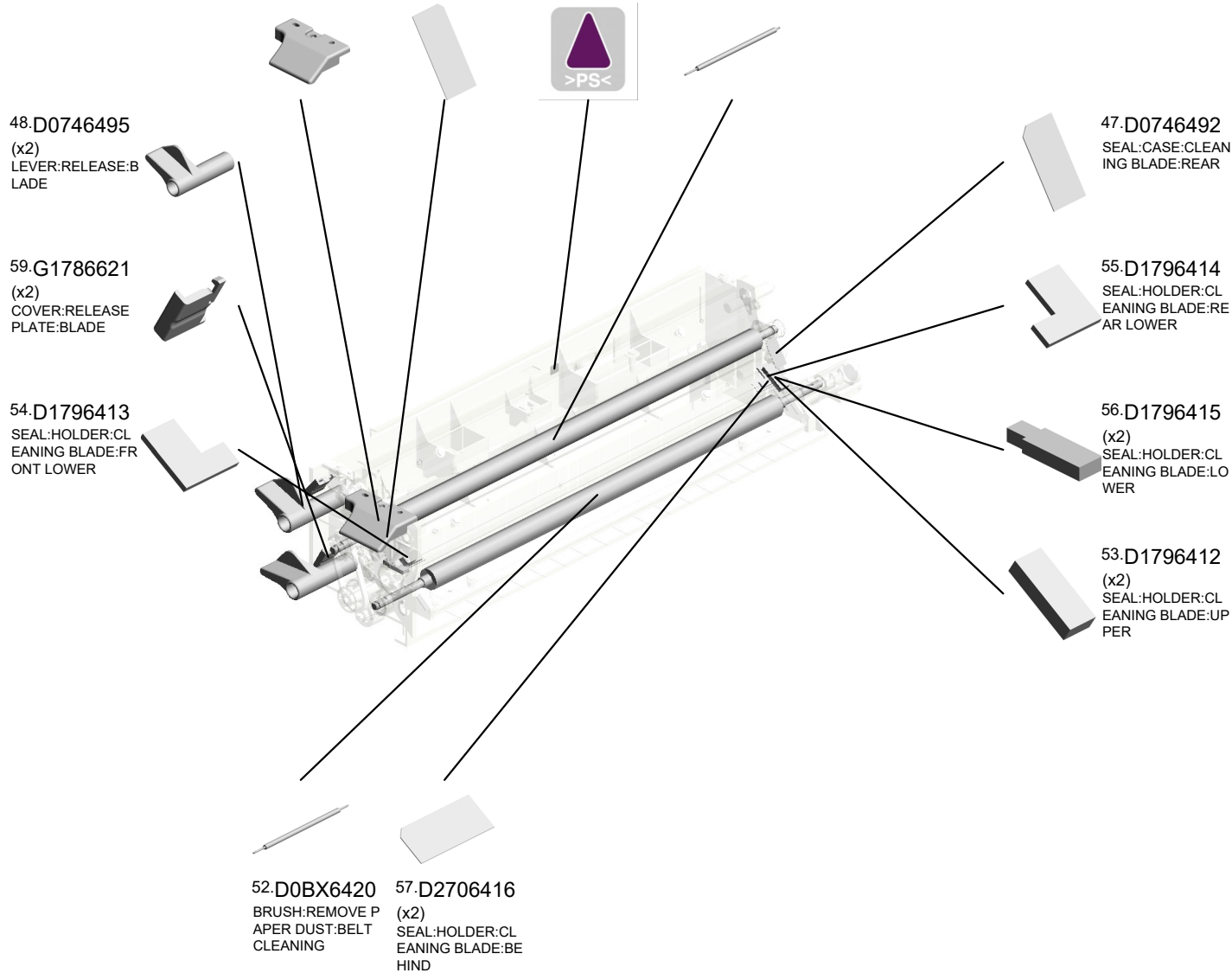
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U010\_S001  
BELT CLEANING:ASS'Y

- 49.D0746496 GRIP:BELT CLEANING
- 46.D0746491 SEAL:CASE:CLEANING BLADE:FRONT
- 50.D0746497 (x2) DECAL:POSITIONING DISPLAY:TCRU
- 62.D0BX6446 BRUSH:APPLY:BELT CLEANING 202110-02 X/O



- 60.D0BX6401 [A] BELT CLEANING:ASS'Y 202109-01 X/O



U010\_S001\_S001  
COATING BAR:ASS'Y

58.G0801169  
(x2)  
SCREW:M3

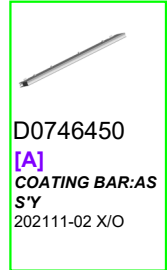
61.D0BX6455  
COIL SPRING:COA  
TING BAR  
202109-02 X/O



63.D0BX6450  
[A]  
COATING BAR:AS  
S'Y  
202111-02 X/O



26.D0746454  
(x2)  
ARM:COATING BA  
R:BELT CLEANING

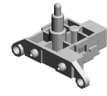


D0746450  
[A]  
COATING BAR:AS  
S'Y  
202111-02 X/O

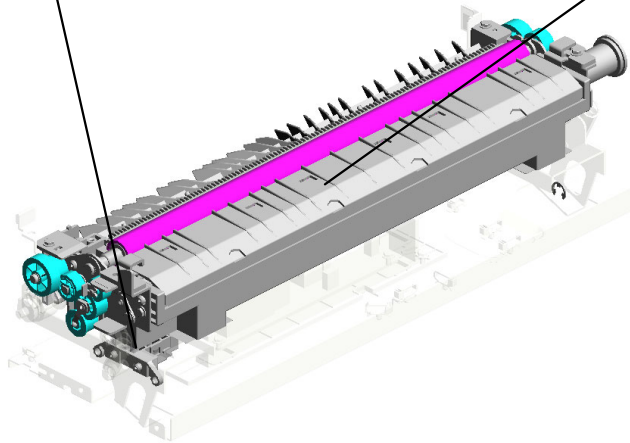
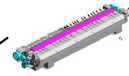
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U011.TRANSFER/SEPARATION

U011 S002  
D1796230  
CASE:TERMINAL:SEPARATI  
ON:ASSY



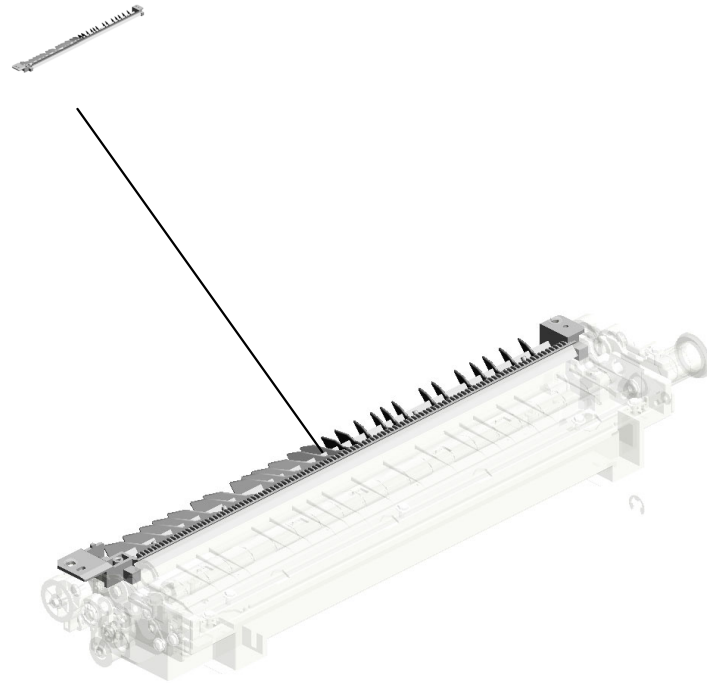
U011 S001  
D0BX6210  
TRANSFER UNIT:ASSY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U011\_S001.TRANSFER UNIT:ASS'Y

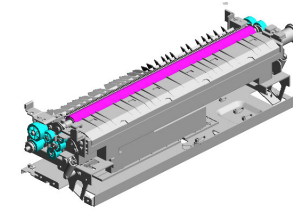
U011 S001 S001  
D0BX6310  
SEPARATION CORONA:ASS'  
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U011 TRANSFER/SEPARATION

- 25.AZ310032 POWER PACK:D:(P CB21)
- 52.D1796292 COVER:POWER P ACK
- 60.D1796350 TRANSFER/SEPARATION UNIT:DRIVE :ASSY
- 61.D1796355 KNOB:STOPPER:TRANSFER/SEPARATION UNIT:REAR
- 5.04514008N TAPPING SCREW: 4X8



- 21.AA003056 (x2) DECAL:GRIP:SHORT:PP



- 1.03603006N (x7) SCREW - M3X6



- 16.11050511 (x2) HARNESS CLAMP - LWS-0306ZC 202307-02



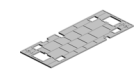
- 15.08053585 (x2) RADIAL BALL BEARING: DIA8X DIA16X 5



- 57.D1796314 LEVER:PRESSURE:FRONT:ASSY



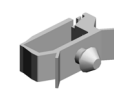
- 51.D1796291 INSULATING COVER:POWER PACK



- 16.11050511 (x6) HARNESS CLAMP - LWS-0306ZC



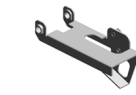
- 17.11050516 (x5) CLAMP



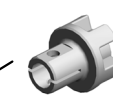
- 10.07200060E (x7) RETAINING RING - M6



- 56.D1796312 LEVER:PRESSURE:REAR:ASSY



- 32.D0746238 JOINT:TRANSFER:DRIVE



- 2.03604014N SCREW - M4X14

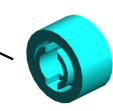


- 26.B2342390 (x2) FLANGED HEXAGONAL HEAD BOLT: M4X8

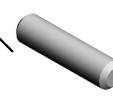


- 3.04503008N (x 2) TAPPING SCREW - M3X8
- 4.04513006N (x 5) TAPPING SCREW - 3X6

- 58.D1796324 GEAR:DRIVE:TRANSFER/SEPARATION UNIT



- 8.06330120G PARALLEL PIN - 3X12



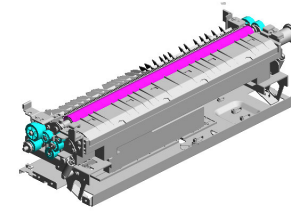
- 59.D1796334 (x2) COIL SPRING:PRESSURE:TRANSFER UNIT





# U011 TRANSFER/SEPARATION

64.D2706333  
SHAFT:LEVER:PRE  
SSURE:TRANSFER  
ROLLER



62.D1796356  
KNOB:STOPPER:T  
RANSFER/SEPARA  
TION UNIT:FRONT



65.D2706350  
BRACKET:SHAFT:  
CONTACT POINT:T  
RANSFER ROLLER

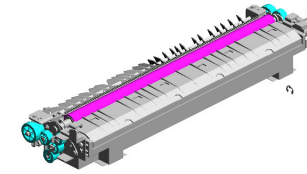


69.AA000290  
(x2)  
DECAL:POSITIONI  
NG DISPLAY:SCRE  
W:PET  
202102-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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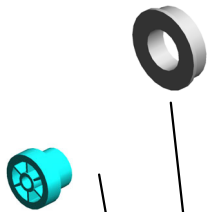
U011\_S001  
TRANSFER UNIT:ASS'Y

- 14.08053568 RADIAL BALL BEARING:DIA8XDIA14X4
- 27.D0146272 BUSHING:BRUSH:REAR
- 30.D0746228 ELECTRODE PLATE:FRAME
- 7.04543008Q (x2) TAPPING SCREW: M3X8
- 1.03603006N (x16) SCREW - M3X6



45.D0BX6210  
TRANSFER UNIT:ASS'Y

23.AB011125  
GEAR:20/29Z



13.08053445  
(x2)  
BEARING - M6X10X3



33.D0746241  
(x2)  
DECAL:GRIP:TRANSFER/SEPARATION UNIT



24.AB011126  
GEAR:20Z



18.52062686  
SNAP RING



3.04503008N  
TAPPING SCREW - M3X8



34.D0746257  
BRUSH ROLLER:APPLY:ASS'Y



6.04523008N  
(x2)  
TAPPING SCREW - M3X8



10.07200060E  
RETAINING RING - M6



22.AA080154  
REAR BUSHING



19.52152621  
SNAP RING - M6



11.08050103  
RETAINING RINGS  
-E:SILENCER:DIA3



12.08050104  
(x2)  
RETAINING RINGS  
-E:SILENCER:DIA4



9.07200040E  
RETAINING RING - M4

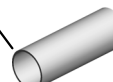


9.07200040E (x 2)  
RETAINING RING - M4

28.D0746216  
SHUTTER:TONER  
OUTLET SUB-UNIT:  
SUB-ASS'Y



29.D0746219  
COIL SPRING:SHUTTER:DISCHARGE  
USED TONER

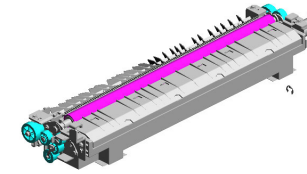


31.D0746235  
CASE:TONER RECYCLING  
SUB-UNIT:  
SUB-ASS'Y

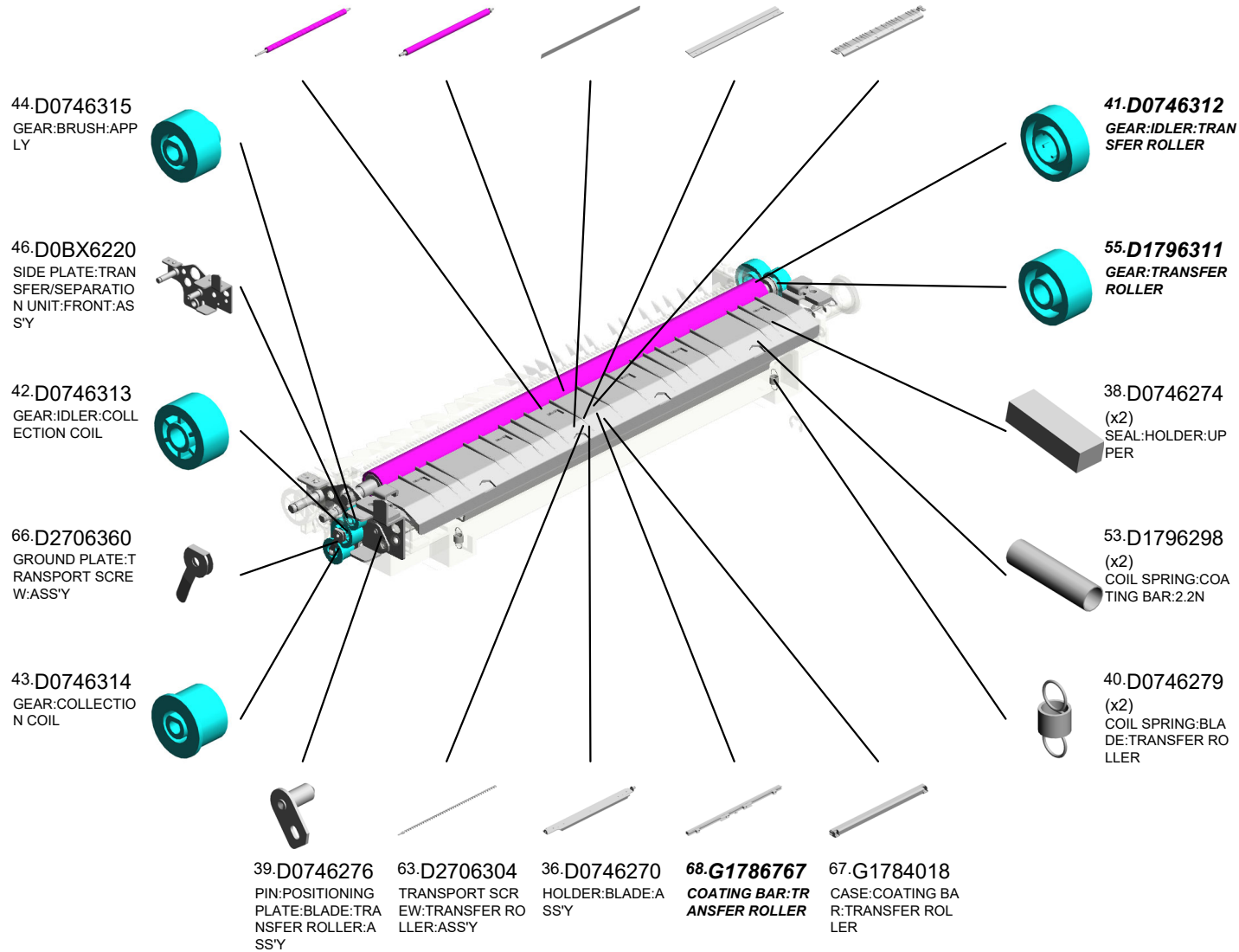


U011\_S001  
TRANSFER UNIT:ASS'Y

- 48.D0BX6255 BRUSH ROLLER:TRANSFER ROLLER:ASS'Y
- 47.D0BX6250 TRANSFER ROLLER
- 37.D0746273 SEAL:HOLDER
- 35.D0746265 BLADE:TRANSFER ROLLER:ASS'Y
- 50.D1796280 (Sets part number:D0746283 x2):GUIDE PLATE:ENTRANCE:LOWER:ASS'Y

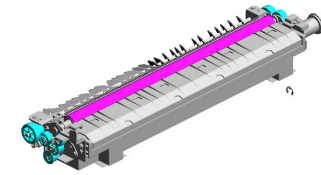
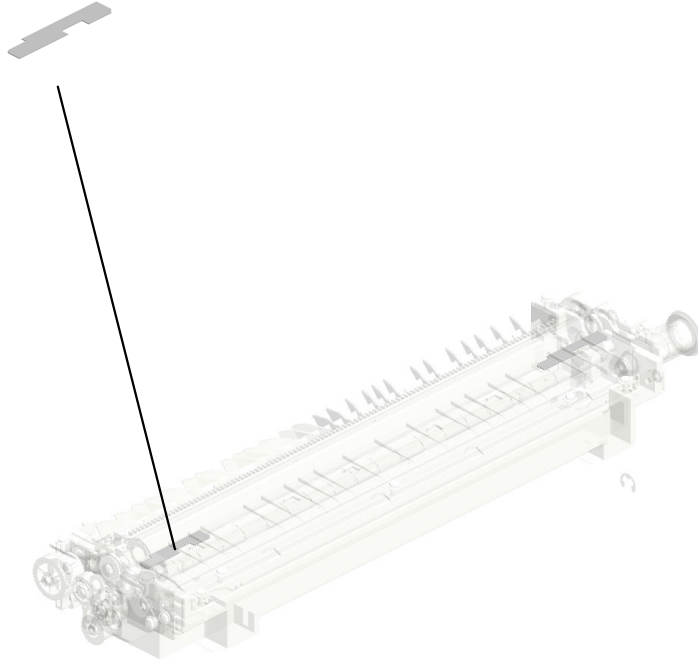


45.D0BX6210  
TRANSFER UNIT:ASS'Y



U011\_S001  
TRANSFER UNIT:ASS'Y

71.D0746283  
(x2)  
(Set part number:D1  
796280):SHIELD:G  
GUIDE PLATE:ENTR  
ANCE:LOWER

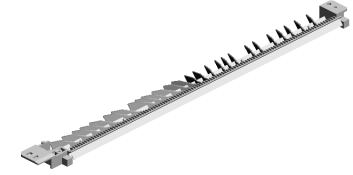


45.D0BX6210  
TRANSFER UNIT:A  
SS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U011\_S001\_S001  
SEPARATION CORONA:ASS'Y

6.04523008N  
TAPPING SCREW -  
M3X8



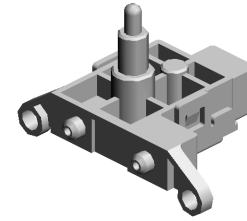
70.D0BX6310  
[A]  
SEPARATION COR  
ONA:ASS'Y  
202110-01 O/O



D1796310  
[A]  
SEPARATION COR  
ONA:ASS'Y  
202110-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U011\_S002  
CASE:TERMINAL:SEPARATION:ASS'Y



49.D1796230  
CASE:TERMINAL:SEPARATION:ASS'Y

- 1.03603006N(x 2)  
SCREW - M3X6
- 3.04503008N(x 1)  
TAPPING SCREW - M3X8

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U012.USED TONER

U012 S003  
D1796501  
TONER OUTLET SUB-UNIT:P  
CU:ASSY



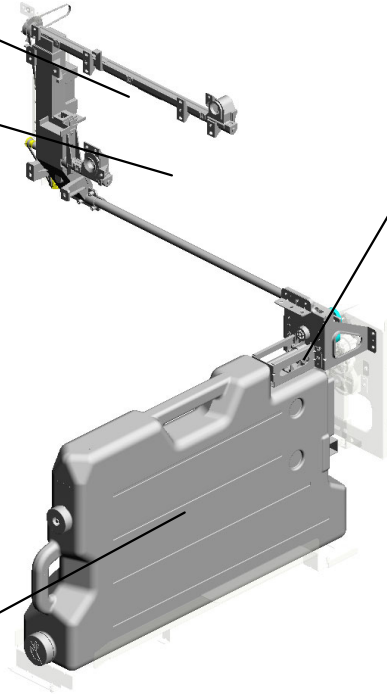
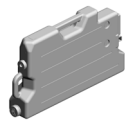
U012 S004  
D0BX6528  
TONER OUTLET SUB-UNIT:V  
ERTICAL TRANSPORT:MAIN:  
ASSY



U012 S001  
D1796461  
TONER OUTLET SUB-UNIT:C  
OLLECTION BOTTLE:ASSY



U012 S002  
D2706570  
COLLECTION BOTTLE:SERVI  
CE PARTS:ASSY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U012 USED TONER

23.AB030877 TIMING PULLEY:Z5  
1

31.D0746574 COVER:CAM:VERTICAL TRANSPORT

32.D0746575 SHAFT:CAM:VERTICAL TRANSPORT

33.D0746579 SEAL:COVER:CAM:VERTICAL TRANSPORT

41.D0746666 GEAR:IDLER:Z37/Z28

11.07200040E  
(x4)  
RETAINING RING - M4

2.04503008N  
(x4)  
TAPPING SCREW - M3X8

38.D0746663  
TORQUE LIMITER MECHANICAL CLUTCH:GEAR:Z63

1.03603006N  
SCREW - M3X6

14.11050534  
(x2)  
CLAMP

6.04514008N  
(x11)  
TAPPING SCREW: 4X8

7.04543008Q  
TAPPING SCREW: 3X8

27.AW140026  
TEMPERATURE & HUMIDITY SENSOR

28.AW500045  
PUSH SWITCH:(SW2/SW3/SW13/SW14)

26.AG071012  
MAGNET CATCH:ASSY

39.D0746664  
GEAR:IDLER:Z49/Z27

40.D0746665  
GEAR:JOINT:COLLECTION BOTTLE:Z65

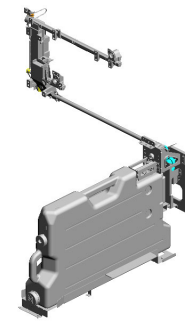
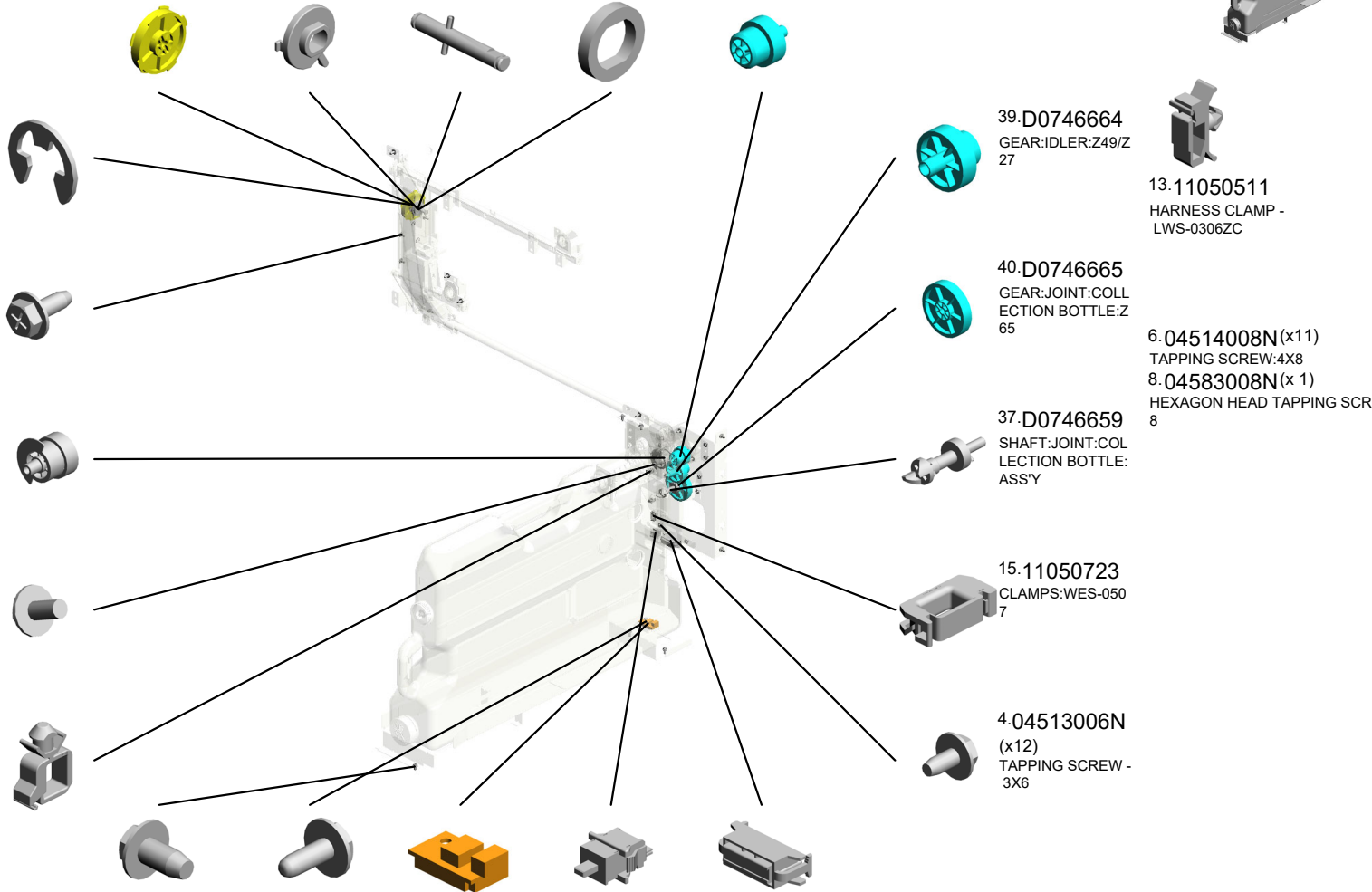
37.D0746659  
SHAFT:JOINT:COLLECTION BOTTLE:ASSY

15.11050723  
CLAMPS:WES-0507

4.04513006N  
(x12)  
TAPPING SCREW - 3X6

13.11050511  
HARNESS CLAMP - LWS-0306ZC

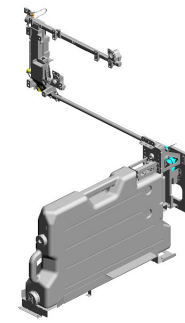
6.04514008N(x11)  
TAPPING SCREW:4X8  
8.04583008N(x 1)  
HEXAGON HEAD TAPPING SCREW:3X8



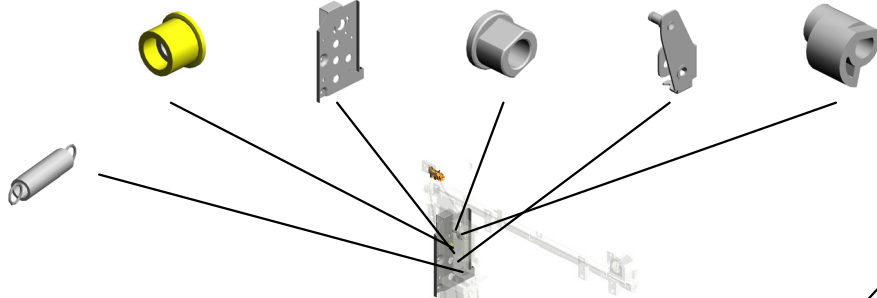


# U012 USED TONER

- 62.D6831845 PULLEY:IDLER:DIA 14
- 54.D1796523 BRACKET:VERTICAL TRANSPORT
- 64.GA082010 BUSHING:DIA6:DIA 10:9
- 55.D1796525 BRACKET:IDLER
- 56.D1796527 CAM:VERTICAL TRANSPORT:DIA15



46.D1202829  
TENSION SPRING:REGISTRATION:DRIVEN



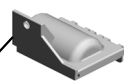
66.07413506  
BALL BEARING - 6 X12X4 MM 202105-02 X/O



67.D0BX6521  
BRACKET:TONER OUTLET SUB-UNIT:VERTICAL TRANSPORT:LOWER 202105-03 X/O



50.D1796472  
COVER:TONER OUTLET SUB-UNIT:ASY



44.D0BX6487  
DC MOTOR:COLLECTION BOTTLE:DI A49:9.8W:(BLM3)



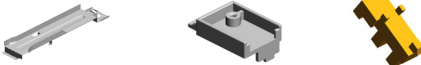
42.D0746667  
HOLDER:RADIAL BALL BEARING:JOINT



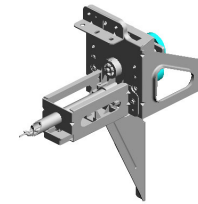
51.D1796483  
BRACKET:DRIVE SUB-UNIT:COLLECTION BOTTLE



- 59.D2706492 GUIDE PLATE:COLLECTION BOTTLE:LOWER
- 45.D1055898 HOLDER:TEMPERATURE & HUMIDITY SENSOR
- 65.GW020024 (x3) PHOTOINTERRUPTOR:LG2A24BL1:GF:(SEN3/SEN21/SEN35/SEN36/SEN37/SEN38/SEN39/SEN



U012\_S001  
 TONER OUTLET SUB-UNIT:COLLECTION BOTTLE:ASS'Y



49.D1796461  
 TONER OUTLET S  
 UB-UNIT:COLLEC  
 ION BOTTLE:ASS'Y

4.04513006N (x4)  
 TAPPING SCREW - 3X6

34.D0746640  
 PLAIN SHAFT BEA  
 RING:TRANSPORT  
 SCREW:SMALL

22.AB011540  
 GEAR:AGITATOR:  
 DRIVE

35.D0746641  
 (x2)  
 PLAIN SHAFT BEA  
 RING:SMALL:GEAR

20.AA061169  
 TENSION SPRING:  
 TONER CATCHPA  
 N:DISCHARGE US  
 ED TONER

5.04513008N  
 (x2)  
 TAPPING SCREW -  
 M3X8

3.04503010N (x 7)  
 TAPPING SCREW - M3X10

12.08050089  
 (x3)  
 RETAINING RING -  
 M4

36.D0746643  
 GEAR:TRANSPOR  
 T SCREW:COLLEC  
 TION BOTTLE:SM  
 ALL:Z31

9.06320140G  
 PARALLEL PIN

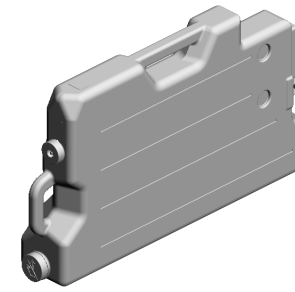
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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COLLECTION BOTTLE:SERVICE PARTS:ASS'Y

47.D1363692  
 DECAL:COLLECTI  
 ON BOTTLE:GRIP:  
 UPPER  
 202304-02

43.D0746697  
 DECAL:COLLECTI  
 ON BOTTLE:GRIP:  
 FRONT

60.D2706498  
 DECAL:COLLECTI  
 ON BOTTLE:CAUTI  
 ON



61.D2706570  
 COLLECTION BOT  
 TLE:SERVICE PAR  
 TS:ASS'Y

47.D1363692  
 DECAL:COLLECTI  
 ON BOTTLE:GRIP:  
 UPPER



3.04503010N  
 (x4)  
 TAPPING SCREW -  
 M3X10



12.08050089  
 RETAINING RING -  
 M4



17.AA036015  
 CAP:COLLECTION  
 BOTTLE



63.G1787819  
 SEAL:CAP:COLLEC  
 TION BOTTLE



U012\_S003  
TONER OUTLET SUB-UNIT:PCU:ASS'Y

24.AB033118  
TORQUE LIMITER  
MECHANICAL CLU  
TCH:TONER RECY  
CLING SUB-UNIT



52.D1796501  
TONER OUTLET S  
UB-UNIT:PCU:ASS'  
Y

12.08050089  
RETAINING RING -  
M4



48.D1791324  
SYNCHRONOUS B  
ELT:40S3M222

18.AA043342  
SYNCHRONOUS B  
ELT:40S3M666

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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TONER OUTLET SUB-UNIT:VERTICAL TRANSPORT:MAIN:ASS'Y

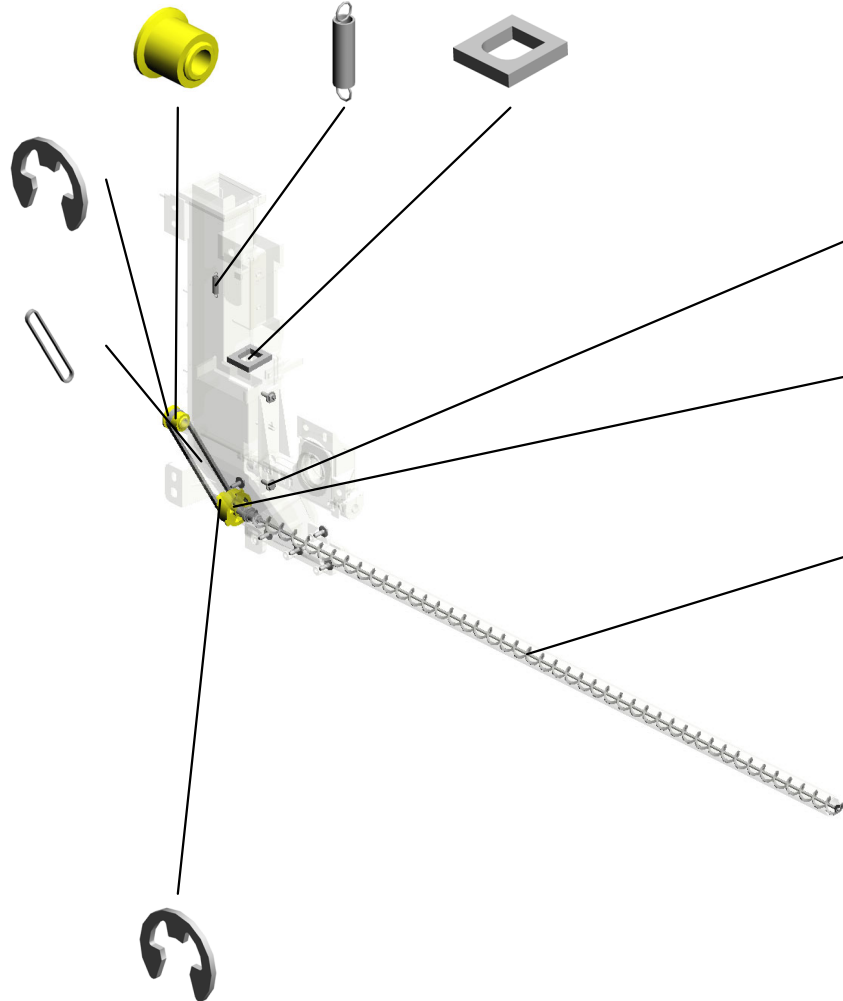
16.A8063281 TIMING PULLEY - T  
14 S3M  
21.AA061177 TENSION SPRING:  
VIBRATING PLATE:  
VERTICAL TRANS  
PORT  
30.D0746540 SEAL:BELT CLEAN  
ING:MAIN



68.D0BX6528  
[A]  
TONER OUTLET S  
UB-UNIT:VERTICA  
L TRANSPORT:MAI  
N:ASS'Y  
202105-04 X/O

11.07200040E  
RETAINING RING -  
M4

19.AA043659  
SYNCHRONOUS B  
ELT:40S3M231



11.07200040E  
RETAINING RING -  
M4  
202105-01 X/O

3.04503010N  
(x7)  
TAPPING SCREW -  
M3X10

25.AB033119  
TIMING PULLEY:Z2  
5:Z14

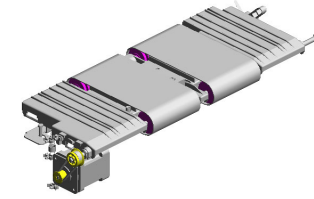
69.D0BX6552  
TRANSPORT SCR  
EW:TONER OUTLE  
T SUB-UNIT:LOWE  
R:ASS'Y  
202105-05 X/O



D1796528  
[A]  
TONER OUTLET S  
UB-UNIT:VERTICA  
L TRANSPORT:MAI  
N:ASS'Y  
202105-04 X/O

# U013 PAPER TRANSPORT

- 16.AF022064 (x2) TRANSPORT ROLLER:DRIVEN
- 22.D0BX3823 SHAFT:SEPARATION/TRANSPORT:ASSY
- 18.B1323861 PTB UNIT GUIDE PLATE
- 3.04503006N (x2) TAPPING SCREW - M3X6
- 23.D0BX3824 DECAL:SEPARATION/TRANSPORT:LEVER



- 19.D0BX3815 (x2) CAM:SEPARATION/TRANSPORT



- 21.D0BX3820 (x2) TENSION SPRING:SEPARATION/TRANSPORT:5N



- 14.AA082173 (x2) PLAIN SHAFT BEARING:6X10X6



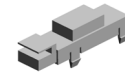
- 6.07200040E (x5) RETAINING RING - M4



- 7.07413706 (x2) BALL BEARING - 6 X10X3



- 24.D0BX3830 DC STEPPER MOTOR:MM42:ASSY
- 1.03603005N (x3) SCREW - M3X5
- 17.AW010147 PHOTO REFLECTION SENSOR:(SEN4/SEN63/SEN64/SEN66)
- 5.04513020N (x4) TAPPING SCREW: 3X20
- 11.11050568 CLAMP:LWSS-0504



- 20.D0BX3819 LEVER:SEPARATION/TRANSPORT



- 9.11050046 (x19) HARNESS BAND

- 15.AA143571 (x2) SHAFT



- 2.03603006N (x 2) SCREW - M3X6
- 4.04513006N (x 2) TAPPING SCREW - 3X6

- 13.AA082115 (x2) PLAIN SHAFT BEARING:5X10X5



- 8.08050103 (x4) RETAINING RING -E.SILENCER:DIA3



- 10.11050511 (x12) HARNESS CLAMP - LWS-0306ZC

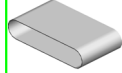


# U013 PAPER TRANSPORT

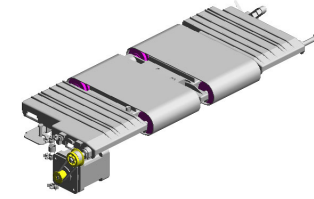
27.G1783870  
TIMING PULLEY:T3  
0



32.D0BX3833  
(x2)  
[A]  
TRANSPORT BELT  
202405-01 O/O



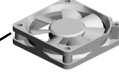
29.D0BX3862  
SUPPORTING PLATE:  
VACUUM



31.AA043726  
SYNCHRONOUS BELT:  
60S2M134  
202010-01 O/O



26.D2583910  
(x2)  
FAN:MM60X15:(FAN1/  
FAN2)



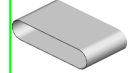
25.D1793851  
TRANSPORT ROLLER:  
DRIVE



30.D1793865  
BRACKET:SENSOR:  
VACUUM



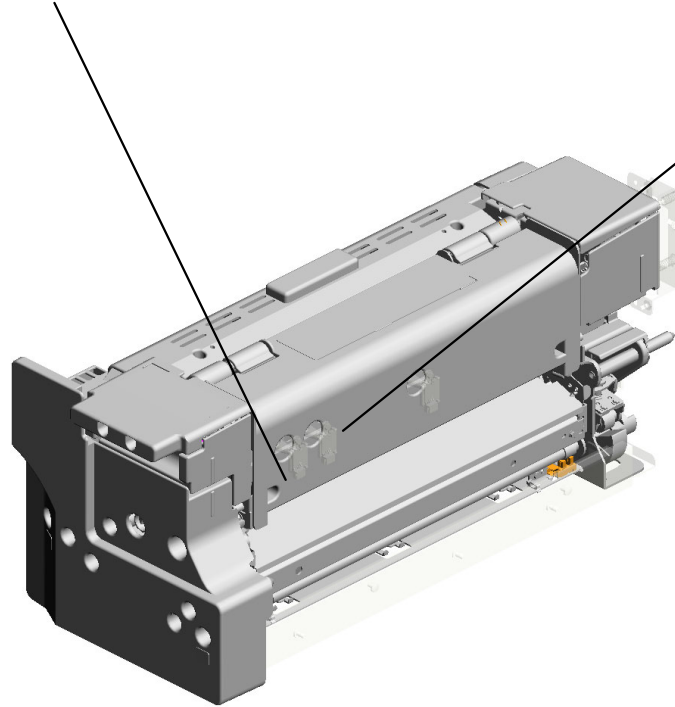
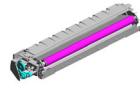
AA040033  
[A]  
TRANSPORT BELT  
202405-01 O/O



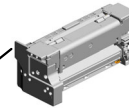
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U014.FUSING

U014 S002  
D0BX4311  
WEB:CLEANING UNIT:ASS'Y



U014 S001  
D0BX4008  
(EU/AA/TWN/KOR/CHN):FUSI  
NG UNIT:220V:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U014\_S001.(EU/AA/TWN/KOR/CHN):FUSING UNIT:220V:ASS'Y

U014 S001 S005  
D0BX4239  
STRIPPER PLATE:ASS'Y

U014 S001 S002  
D0BX4162  
HOT ROLLER:DIA54:ASS'Y

U014 S001 S006  
D0BX4280  
COVER:FUSING UNIT:FRONT:LOWER

U014 S001 S003  
D1795381  
TEMPERATURE SENSOR:FUSING UNIT:UPPER:19PIN:(SEN9/SEN59/SEN87/SEN88)

U014 S001 S008  
D2704290  
DRIVE UNIT:WEB:CLEANING:ASS'Y

U014 S001 S007  
D0BX4275  
COVER:FUSING UNIT:UPPER:ASS'Y

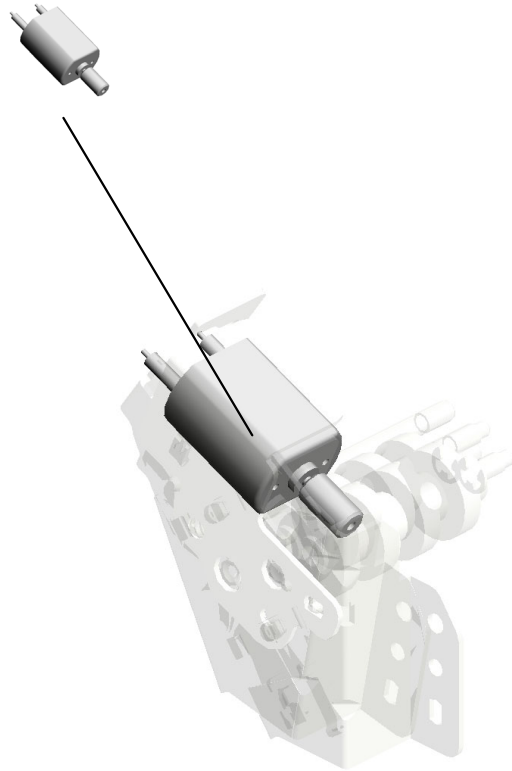
U014 S001 S001  
D0BX4402  
(EU/AA/TWN/KOR/CHN):PRESSURE ROLLER:220V:ASS'Y

U014 S001 S004  
D1795387  
TEMPERATURE SENSOR:FUSING UNIT:LOWER:17PIN:(SEN80)

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U014\_S001\_S008.DRIVE UNIT:WEB:CLEANING:ASS'Y

U014 S001 S008 S001  
AX040300  
DC MOTOR:CLEANER:ASS'Y:  
(BM5)



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U014\_S002.WEB:CLEANING UNIT:ASS'Y

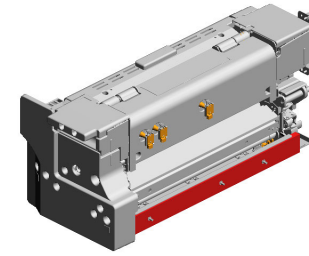
U014 S002 S001  
D0BX4313  
COVER:WEB:CLEANING FEL  
T



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U014 FUSING

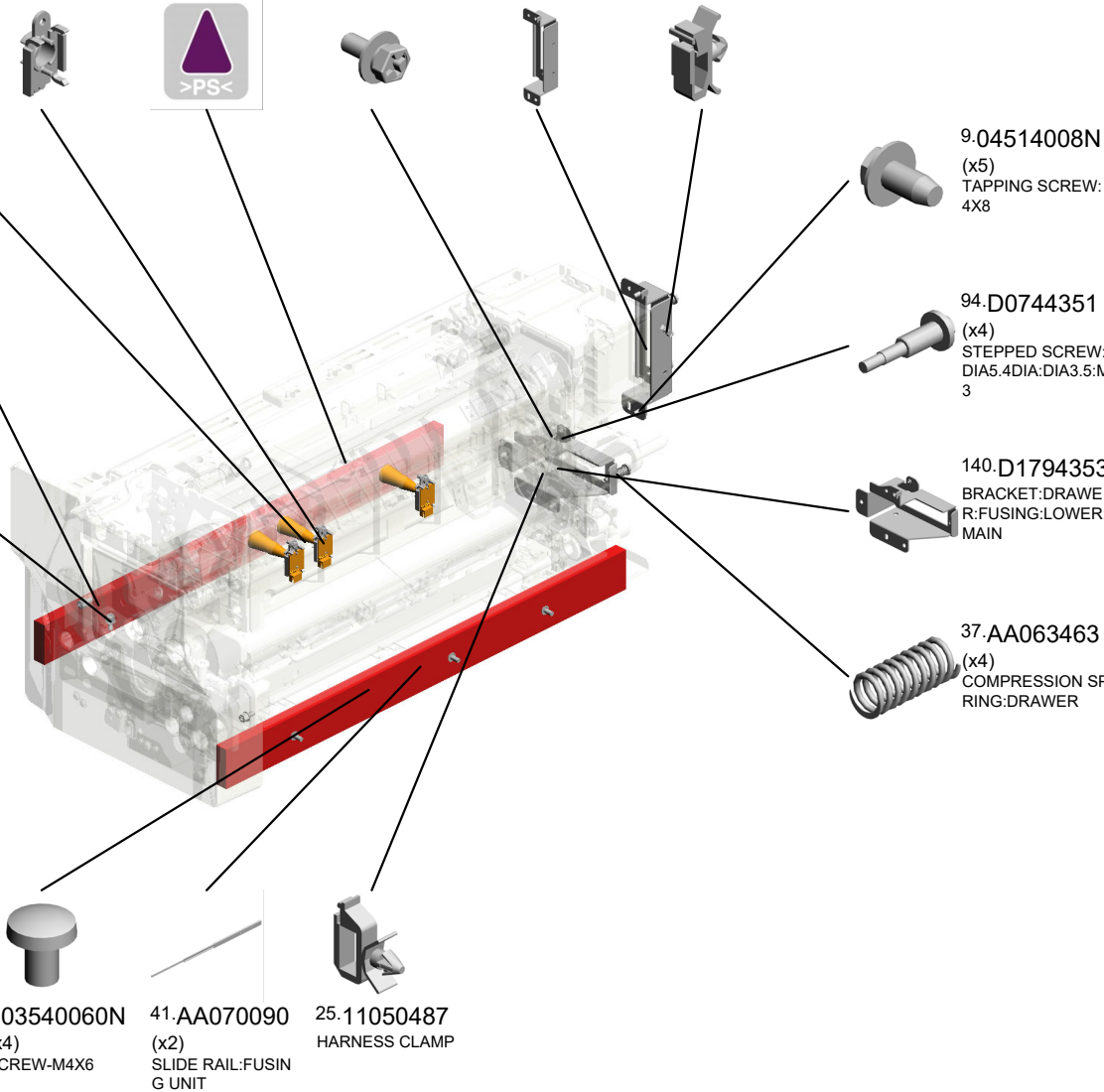
- 116.D1054365 (x3) HOLDER:THERMOPILE
- 95.D0746497 (x2) DECAL:POSITIONING DISPLAY:TCRU
- 19.08046123 (x4) HEXAGONAL BOLT:W/WASHER:M3X8
- 139.D1794352 BRACKET:DRAWER:FUSING:UPPER:MAIN
- 26.11050511 HARNESS CLAMP - LWS-0306ZC



- 61.AW100183 (x3) THERMOPILE:(SEN57/SEN58/SEN85)

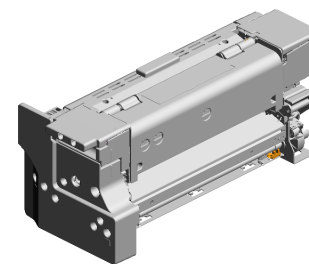
- 3.03540080N (x6) SCREW:M4X8

- 71.B2342390 (x3) FLANGED HEXAGONAL HEAD BOLT:M4X8



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U014\_S001  
(EU/AA/TWN/KOR/CHN):FUSING UNIT:220V:ASS'Y



169\_D0BX4008

[A]  
(EU/AA/TWN/KOR/  
CHN):FUSING UNIT  
:220V:ASS'Y  
202206-03 X/O

- 12.07200030E RETAINING RING - M3 202310-01
- 8.04503008N (x2) TAPPING SCREW - M3X8
- 1.03530060N (x3) BIND SCREW - M3 X6
- 6.03603010N (x2) SCREW:M3X10
- 22.09543010N SCREW:POLISHED ROUND/SPRING:M 3X10

- 5.03603006N SCREW - M3X6 202310-02

- 10.04543006Q (x12) TAPPING SCREW - M3X6

- 7.03604008N (x3) SCREW - M4X8

- 21.09543006N SCREW - M3X6

- 5.03603006N (x2) SCREW - M3X6 202008-01 X/O

- 13.07200040E (x10) RETAINING RING - M4
- 20.09300404A (x2) PARALLEL KEY:4X 4X25
- 5.03603006N (x63) SCREW - M3X6
- 19.08046123 (x20) HEXAGONAL BOLT :W/WASHER:M3X8
- 25.11050487 (x2) HARNESS CLAMP

- 16.07250220E (x2) RETAINING RING - M22
- 19.08046123 (x10) HEXAGONAL BOLT :W/WASHER:M3X8
- 24.11050046 (x5) HARNESS BAND

- 4.03540120N (x2) SCREW M4X12

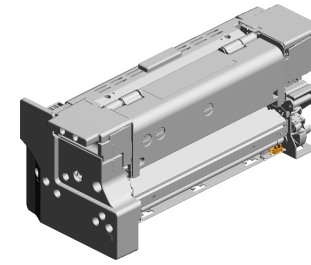
- 18.07330610 (x2) BUSHING:DIA6X10
- 1.03530060N (x 3) BIND SCREW - M3X6
- 5.03603006N (x 7) SCREW - M3X6
- 10.04543006Q (x 1) TAPPING SCREW - M3X6
- 14.07200060E (x 1) RETAINING RING - M6

- 14.07200060E (x12) RETAINING RING - M6

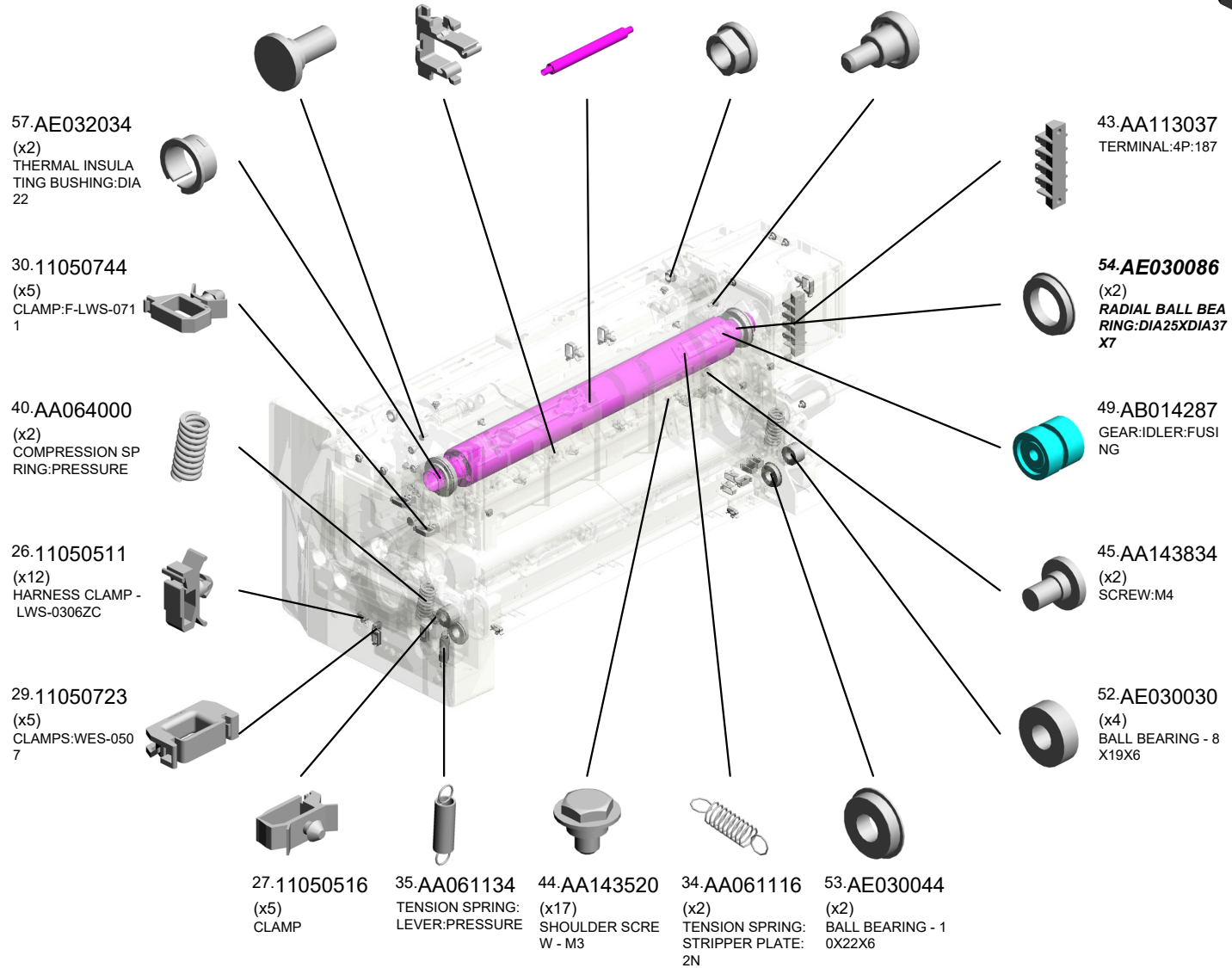
- 23.09543012N SCREW - M3X12

U014\_S001  
(EU/AA/TWN/KOR/CHN):FUSING UNIT:220V:ASS'Y

- 31.58942540 ARM SCREW
- 28.11050551 (x2) CLAMP:LES-0505
- 50.AE012048 HEAT ROLLER:DIA 39.2
- 42.AA082101 (x2) BUSHING - 6X10X6
- 46.AA143847 (x2) STEPPED SCREW: DIA5:3.5:M3

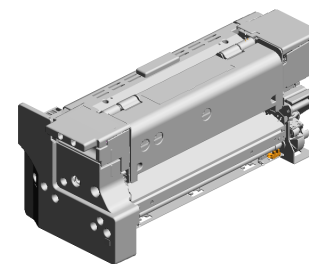


169.D0BX4008  
[A]  
(EU/AA/TWN/KOR/CHN):FUSING UNIT :220V:ASS'Y  
202206-03 X/O

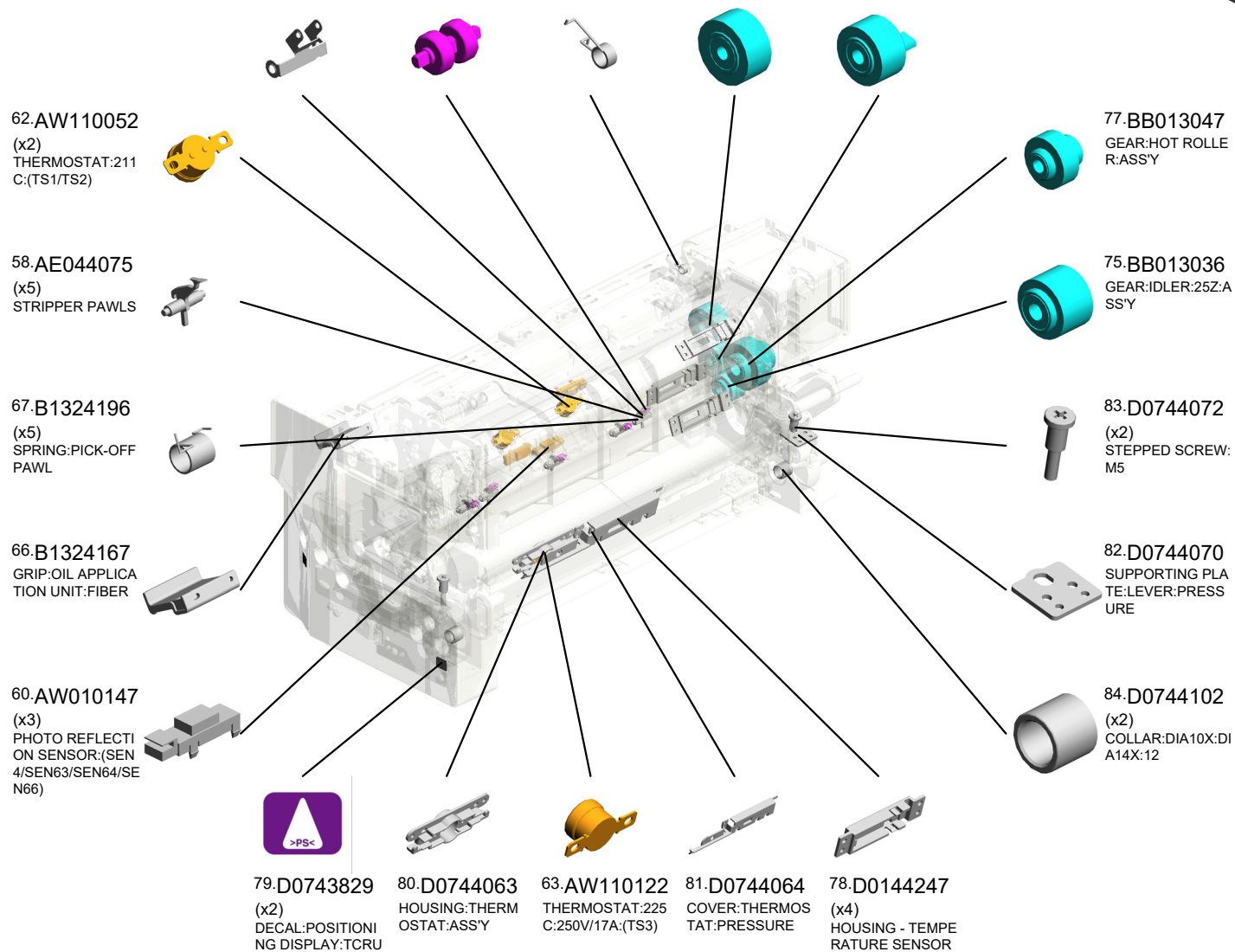


U014\_S001  
(EU/AA/TWN/KOR/CHN):FUSING UNIT:220V:ASS'Y

- 70.B1324268 (x5) HOLDER:ROLLER: PICK-OFF PAWL
- 69.B1324265 (x5) ROLLER:PICK-OFF PAWL
- 68.B1324197 TORSION SPRING: LEVER
- 74.BB013028 GEAR:IDLER:35Z:ASS'Y
- 76.BB013037 GEAR:JOINT:PRESSURE:ASS'Y



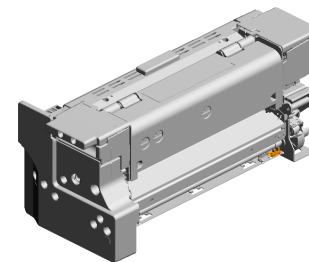
169.D0BX4008  
[A]  
(EU/AA/TWN/KOR/CHN):FUSING UNIT :220V:ASS'Y  
202206-03 X/O





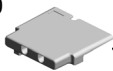
U014\_S001  
(EU/AA/TWN/KOR/CHN):FUSING UNIT:220V:ASS'Y

- 112.D0BX4288 DECAL:H-TEMP WARNING:FUSING/OPER EXIT UNIT:FUSING UNIT
- 89.D0744180 HOUSING:THERMOSTAT:HEAT ROLLER:ASS'Y
- 90.D0744181 ELECTRODE PLATE:THERMOSTAT:HEAT ROLLER:MIDDLE
- 91.D0744182 ELECTRODE PLATE:THERMOSTAT:HEAT ROLLER
- 108.D0BX4264 COVER:FUSING UNIT:REAR:UPPER:ASS'Y



169.D0BX4008  
[A]  
(EU/AA/TWN/KOR/CHN):FUSING UNIT:220V:ASS'Y  
202206-03 X/O

105.D0BX4260  
COVER:FUSING UNIT:FRONT:UPPER:ASS'Y



106.D0BX4262  
COVER:FUSING UNIT:FRONT:MIDDLE



92.D0744227  
(x2)  
BOLT:M5:ROUND POINT



117.D1794028  
SUPPORTING PLATE:LEVER:PRESSURE:FRONT



88.D0744107  
COLLAR:DIA10XDI A14X9.4



86.D0744104  
FEELER:CAM:PRESSURE:FRONT



118.D1794071  
BRACKET:FUSING ENTRANCE GUIDE PLATE:FRONT



120.D1794081  
FUSING ENTRANCE GUIDE PLATE:LOWER



121.D1794095  
CLAMP:HARNES:PRESSURE



87.D0744105  
FEELER:CAM:PRESSURE:REAR



109.D0BX4266  
COVER:FUSING UNIT:REAR:MIDDLE



110.D0BX4267  
COVER:FUSING UNIT:REAR:LOWER



98.D0BX4045  
(x2)  
LEVER:CONTROL PLATE:PRESSURE



119.D1794072  
BRACKET:FUSING ENTRANCE GUIDE PLATE:REAR



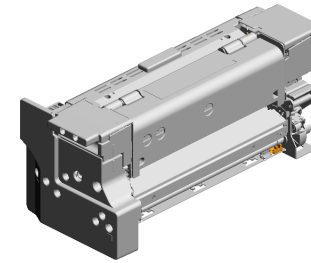
85.D0744103  
(x2)  
CAM:PRESSURE:A



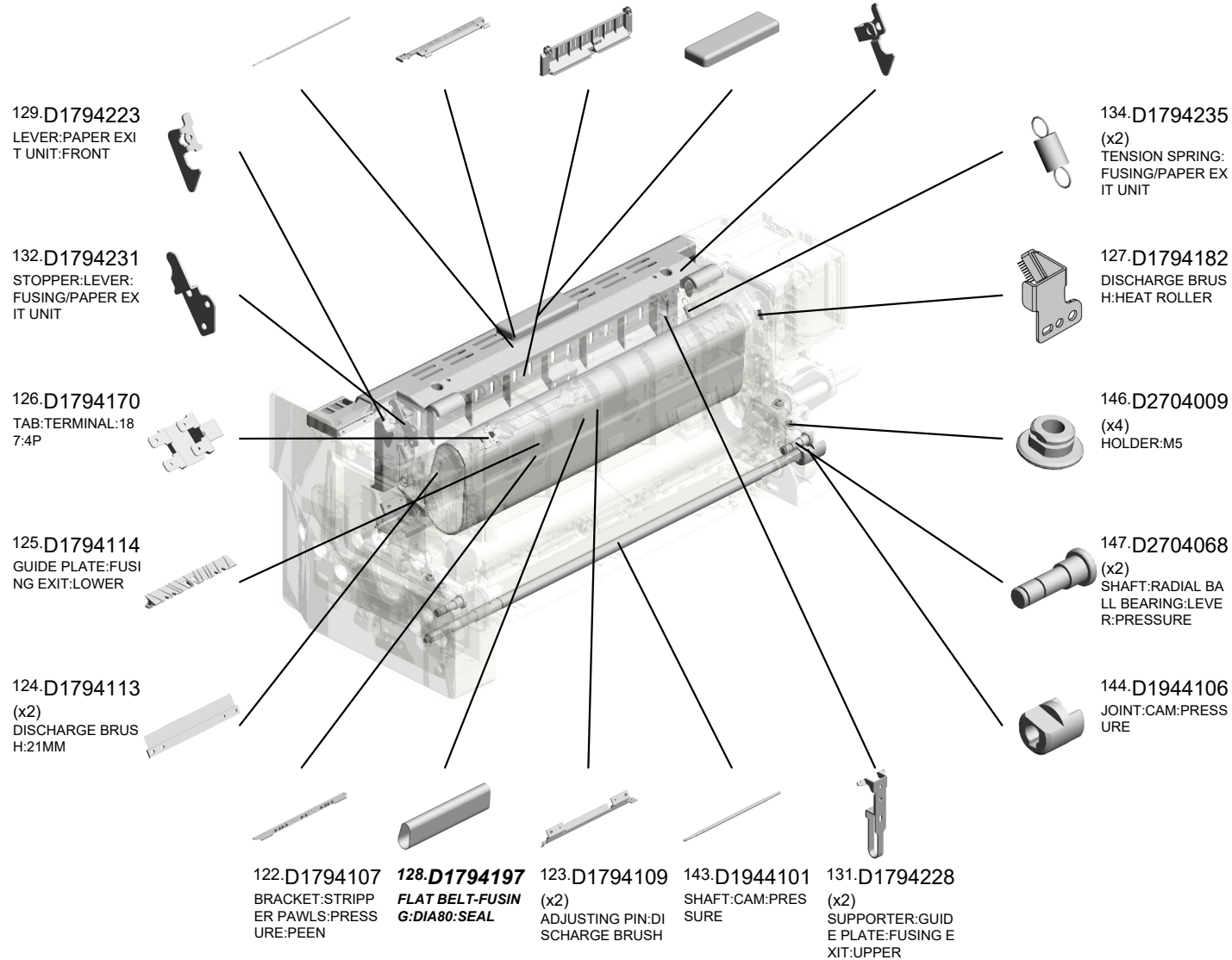


U014\_S001  
(EU/AA/TWN/KOR/CHN):FUSING UNIT:220V:ASS'Y

- 133.D1794232 SHAFT:FUSING/PAPER EXIT UNIT
- 136.D1794279 COVER:FUSING/PAPER EXIT UNIT:ASS'Y
- 135.D1794255 GUIDE PLATE:FUSING EXIT:UPPER:ASS'Y
- 137.D1794283 GRIP:COVER:FUSING/PAPER EXIT UNIT:ASS'Y
- 130.D1794224 LEVER:PAPER EXIT UNIT:REAR



169.D0BX4008  
[A]  
(EU/AA/TWN/KOR/CHN):FUSING UNIT:220V:ASS'Y  
202206-03 X/O

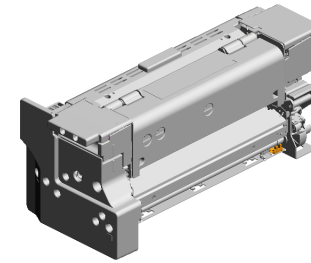


U014\_S001  
(EU/AA/TWN/KOR/CHN):FUSING UNIT:220V:ASS'Y

150.D2704236 TORSION SPRING:  
FUSING/PAPER EX  
IT UNIT:FRONT

165.AX440346 HEATER:HEAT RO  
LLER:227V:1070W  
X3:(HT1)

151.D2704237 TORSION SPRING:  
FUSING/PAPER EX  
IT UNIT:REAR



169.D0BX4008  
[A]  
(EU/AA/TWN/KOR/  
CHN):FUSING UNIT  
:220V:ASS'Y  
202206-03 X/O

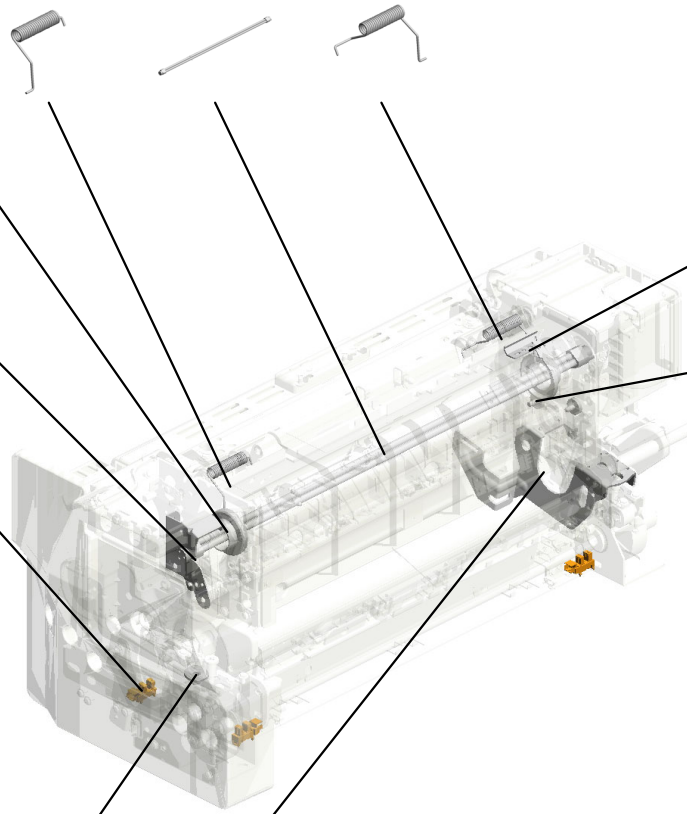
149.D2704185  
(x2)  
RING:GUIDE:HEAT  
ROLLER:DIA39.2



170.D0BX4181  
HOLDER:HEATER:  
HEAT ROLLER:FR  
ONT:PEEN



158.GW020024  
(x3)  
PHOTOINTERRUP  
TOR:LG2A24BL1:G  
F:(SEN3/SEN21/SE  
N35/SEN36/SEN37/  
SEN38/SEN39/SEN



148.D2704156  
HOLDER:THERMIS  
TOR:HEAT ROLLE  
R



163.AA144200  
(x3)  
ADJUSTING SCRE  
W:SEPARATION S  
UB-UNIT



156.D2704383 (x2)  
HOLDER:COIL SPR  
ING:PRESSURE

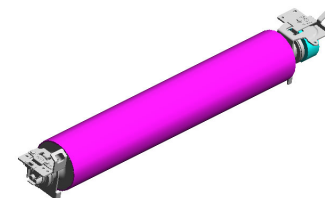
168.D0BX4040  
LEVER:PRESSURE  
:REAR:INNER:PEE  
N



D0BX4018  
[A]  
(EU/AA/TWN/KOR/  
CHN):FUSING UNIT  
:220V:ASS'Y  
202206-03 X/O

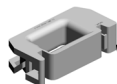
U014\_S001\_S001  
 (EU/AA/TWN/KOR/CHN):PRESSURE ROLLER:220V:ASS'Y

54.AE030086 (x2) RADIAL BALL BEARING: DIA25XDIA37 X7  
 100.D0BX4048 HOLDER:HEATER:PRESSURE:FRONT  
 65.AX440349 (EU/AA/TWN/KOR/CHN):HEATER:PRESSURE ROLLER:220V:800W:(HT5)



115.D0BX4402 (EU/AA/TWN/KOR/CHN):PRESSURE ROLLER:220V:ASS'Y

29.11050723 CLAMPS:WES-0507



17.07250250E (x2) RETAINING RING C - M25



5.03603006N (x3) SCREW - M3X6



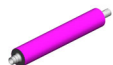
99.D0BX4047 HOLDER:HEATER:PRESSURE:REAR



73.BB013025 GEAR:PRESSURE ROLLER

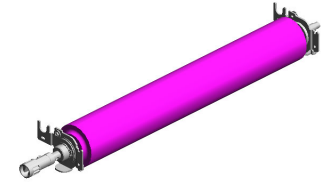


51.AE020220 PRESSURE ROLLER: DIA65



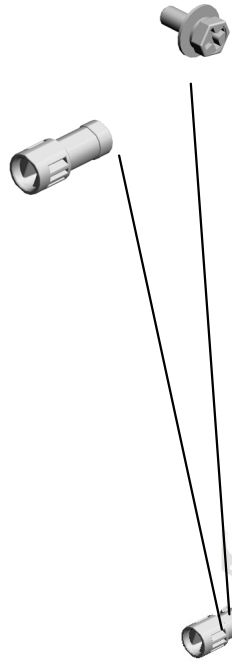
U014\_S001\_S002  
HOT ROLLER:DIA54:ASS'Y

19.08046123  
HEXAGONAL BOLT  
:W/WASHER:M3X8



101.D0BX4162  
HOT ROLLER:DIA54:ASS'Y

96.D0A53995  
JOINT:KNOB:FUSION



145.D2584302  
(x2)  
STEPPED SCREW:  
LEVER:HEAT ROLLER



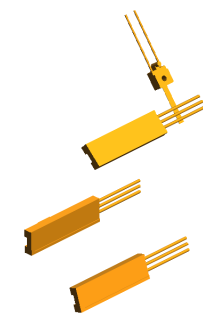
15.07250200E  
RETAINING RING  
C - M20



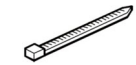
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U014\_S001\_S003

TEMPERATURE SENSOR:FUSING UNIT:UPPER:19PIN:(SEN9/SEN59/SEN87/SEN88)



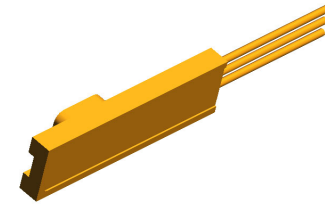
141.D1795381  
TEMPERATURE SE  
NSOR:FUSING UNI  
T:UPPER:19PIN:(S  
EN9/SEN59/SEN87/  
SEN88)



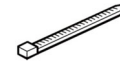
24.11050046  
HARNESS BAND

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U014\_S001\_S004  
TEMPERATURE SENSOR:FUSING UNIT:LOWER:17PIN:(SEN80)



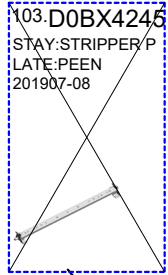
142.D1795387  
TEMPERATURE SE  
NSOR:FUSING UNI  
T:LOWER:17PIN:(S  
EN80)



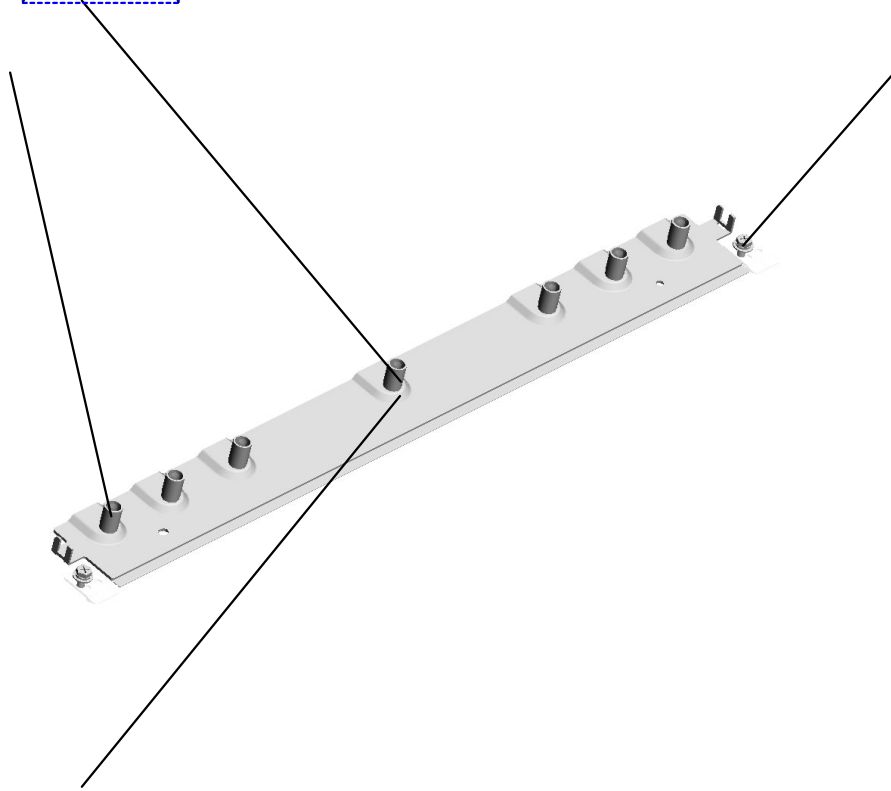
24.11050046  
HARNESS BAND

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U014\_S001\_S005  
STRIPPER PLATE:ASS'Y



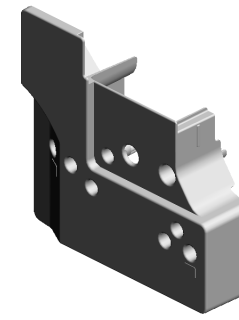
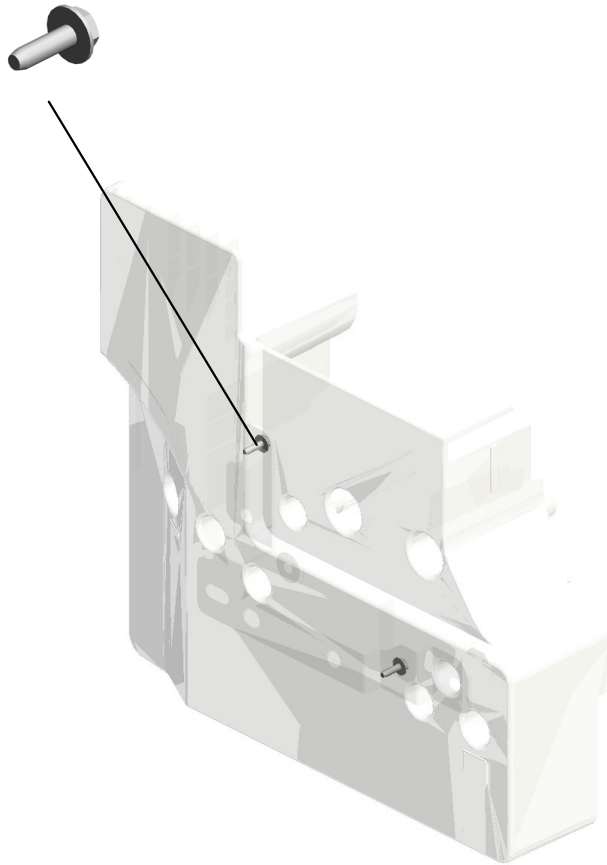
36.AA061154  
(x7)  
COMPRESSION SP  
RING:11N



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U014\_S001\_S006  
COVER:FUSING UNIT:FRONT:LOWER

164.04503010N  
(x2)  
TAPPING SCREW -  
M3X10



167.D0BX4280  
[A]  
COVER:FUSING U  
NIT:FRONT:LOWE  
R  
202008-02 X/X



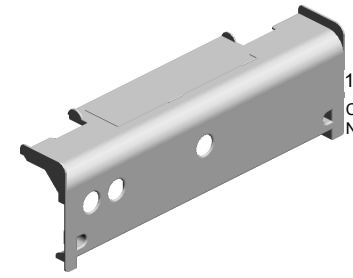
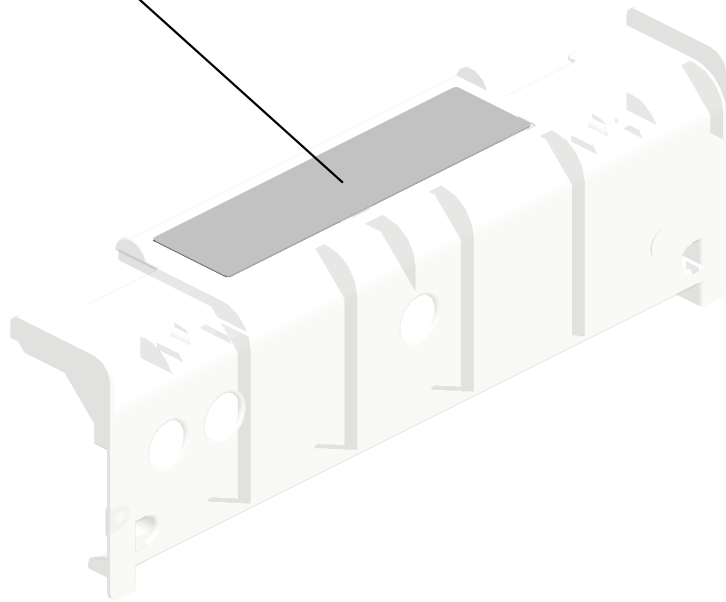
D0BX4263  
[A]  
COVER:FUSING U  
NIT:FRONT:LOWE  
R  
202008-02 X/X

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U014\_S001\_S007  
COVER:FUSING UNIT:UPPER:ASS'Y

152-D2704277  
DECAL:H-TEMP W  
ARNING:FUSING

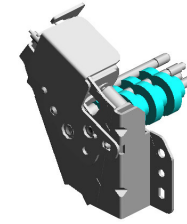


111-D0BX4275  
COVER:FUSING U  
NIT:UPPER:ASSY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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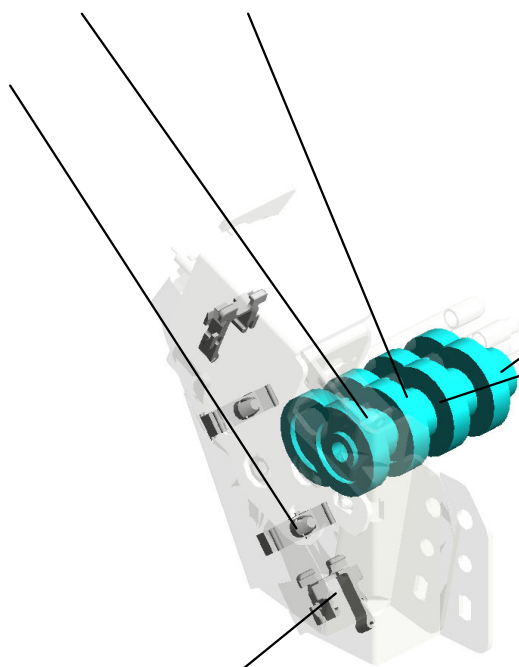
U014\_S001\_S008  
DRIVE UNIT:WEB:CLEANING:ASS'Y

33.A2944171 48.AB014229  
(x4) (x4)  
COUPLED GEAR - 17Z/32Z COUPLEDGEAR - 17Z/32Z



153.D2704290  
DRIVE UNIT:WEB:  
CLEANING:ASS'Y

26.11050511  
(x2)  
HARNESS CLAMP - LWS-0306ZC



12.07200030E  
(x2)  
RETAINING RING - M3



56.AE031037  
(x4)  
BUSHING - M4

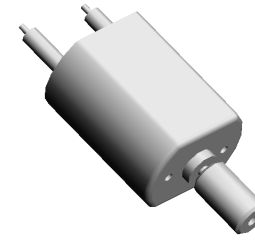


28.11050551  
(x2)  
CLAMP:LES-0505

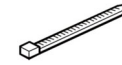


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U014\_S001\_S008\_S001  
DC MOTOR:CLEANER:ASS'Y:(BM5)



64.AX040300  
DC MOTOR:CLEAN  
ER:ASS'Y:(BM5)

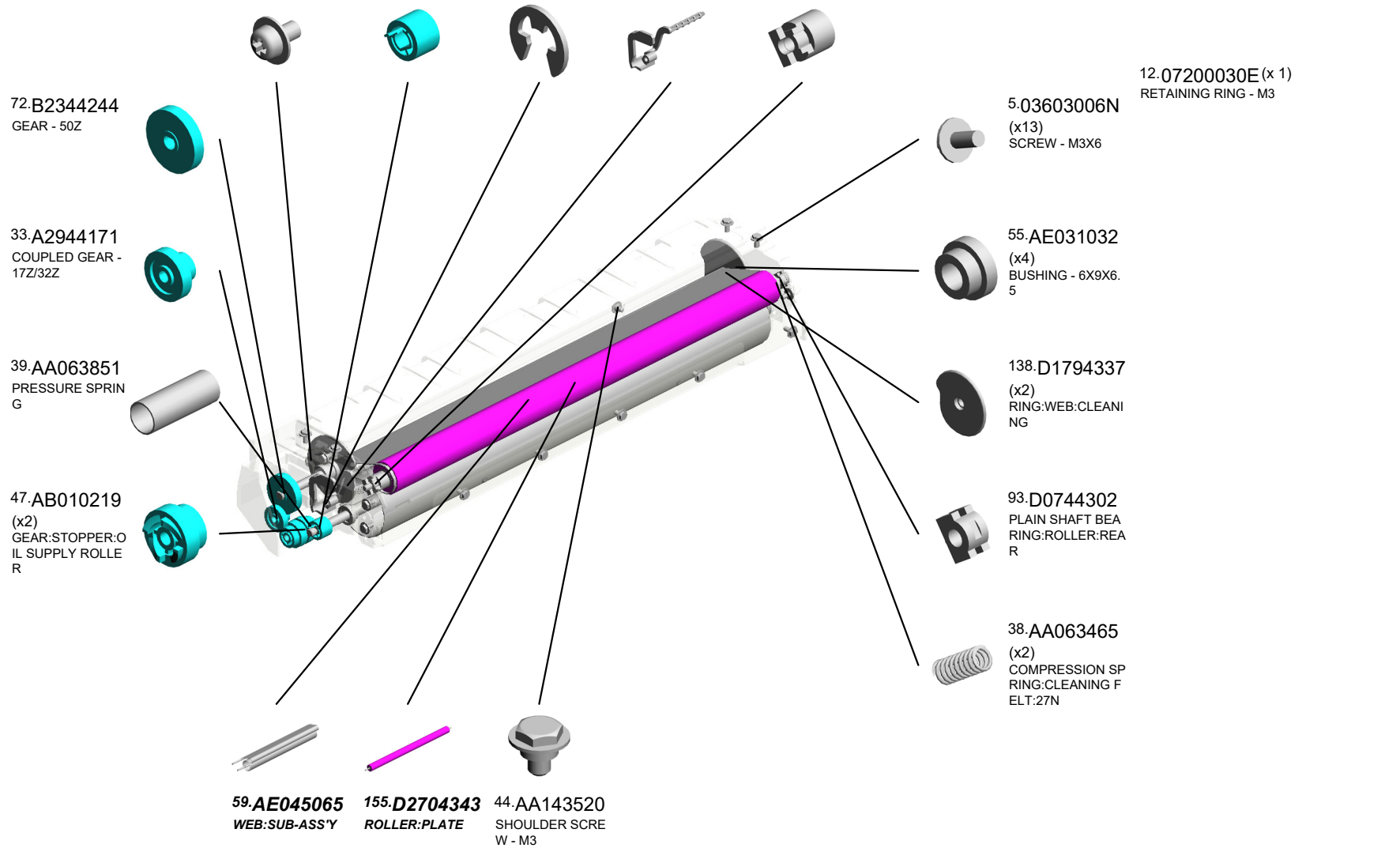
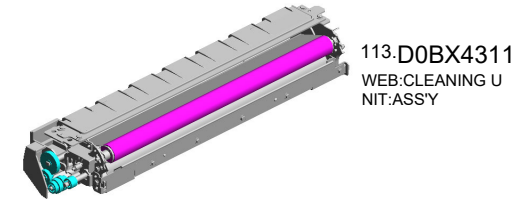


24.11050046  
HARNESS BAND

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U014\_S002  
WEB:CLEANING UNIT:ASS'Y

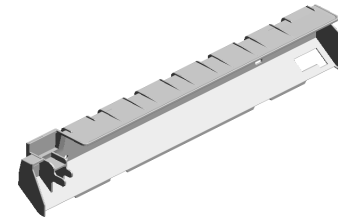
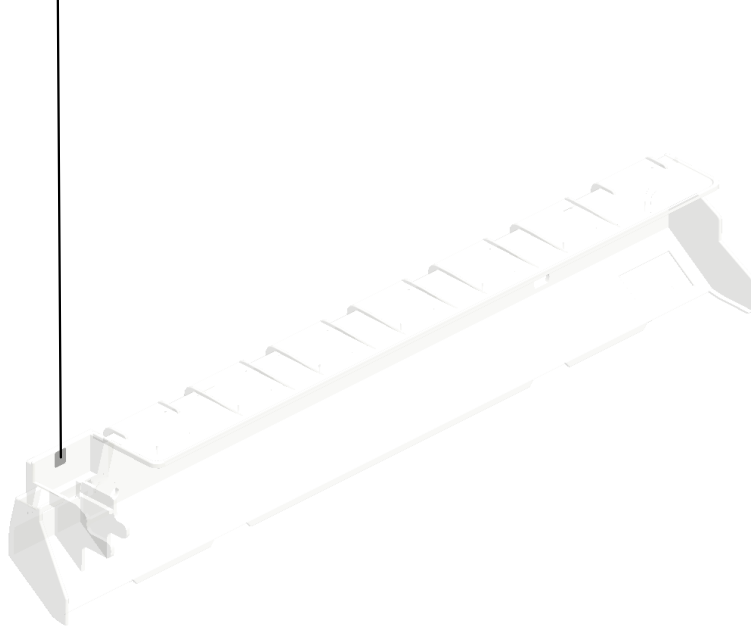
- 21.09543006N SCREW - M3X6
- 32.A2944156 GEAR - 23Z
- 11.07200020E RETAINING RING - M2
- 154.D2704338 FEELER:CLEANING
- 159.M0774200 MECHANICAL ROLLER CLUTCH:ROLLER



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U014\_S002\_S001  
COVER:WEB:CLEANING FELT

95.D0746497  
DECAL:POSITIONI  
NG DISPLAY:TCRU

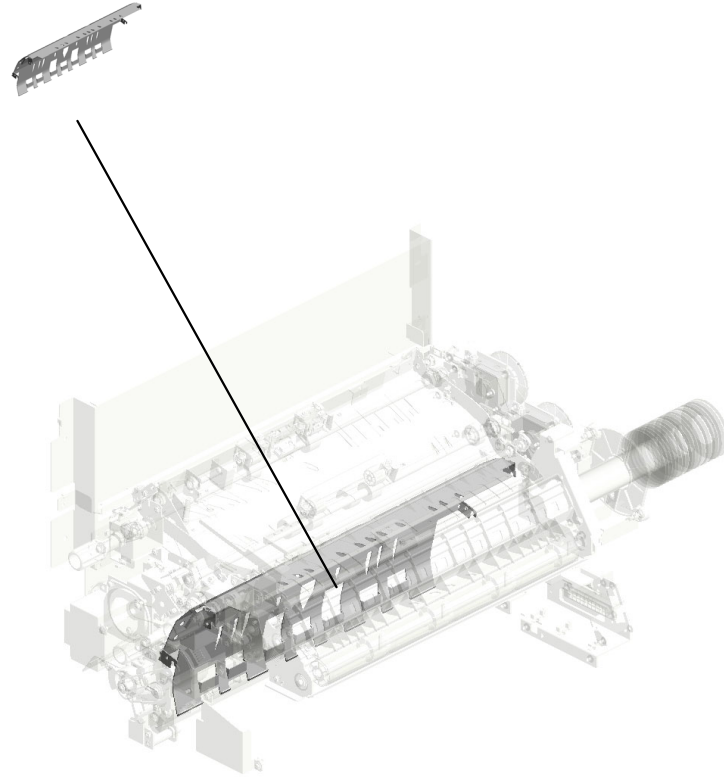


114.D0BX4313  
COVER:WEB:CLEA  
NING FELT

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U015.PAPER EXIT

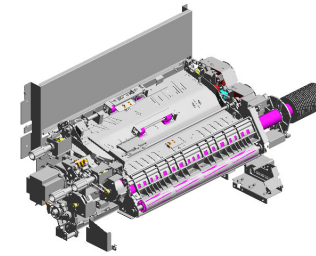
U015 S001  
D0BX4783  
GUIDE PLATE:REVERSE:LO  
WER:ASSY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U015 PAPER EXIT

- 3.03530060N (x4) BIND SCREW - M3 X6
- 19.07200060E (x19) RETAINING RING - M6
- 21.07433808 (x10) RADIAL BALL BEARING: DIA8XDIA16X5
- 16.07200020E (x2) RETAINING RING - M2
- 22.08046123 (x2) HEXAGONAL BOLT :W/WASHER:M3X8



- 5.03603008N (x2) SCREW:M3X8



- 8.03604010N (x4) SCREW:M4X10



- 18.07200040E (x23) RETAINING RING - M4



- 7.03604008N (x3) SCREW - M4X8



- 6.03604006N (x4) SCREW - M4X6



- 14.04544006Q (x5) TAPPING SCREW: 4X6

- 20.07200080E (x2) RETAINING RING - M8

- 2.03530040N (x2) SCREW - M3X4

- 15.06230160E (x4) SPRING PIN - 3X16 MM

- 13.04543008Q (x6) TAPPING SCREW: 3X8

- 17.07200030E (x5) RETAINING RING - M3



- 4.03603006N (x10) SCREW - M3X6



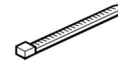
- 9.04503008N (x3) TAPPING SCREW - M3X8



- 10.04513006N (x49) TAPPING SCREW - 3X6



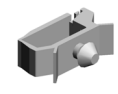
- 12.04543006Q (x44) TAPPING SCREW - M3X6



- 25.11050046 (x78) HARNESS BAND



- 26.11050511 (x10) HARNESS CLAMP - LWS-0306ZC



- 27.11050516 (x4) CLAMP

- 1.03130060N (x 1) SCREW - M3X6

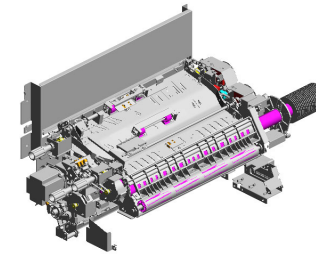
- 10.04513006N (x 3) TAPPING SCREW - 3X6

- 11.04514008N (x10) TAPPING SCREW:4X8

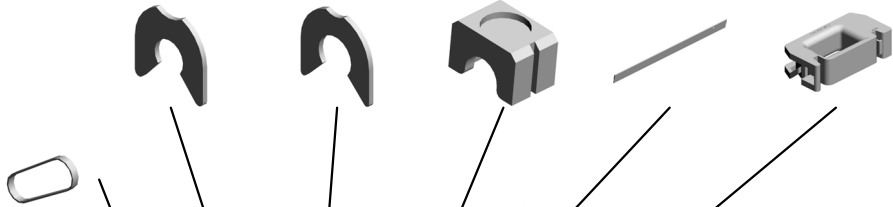
- 19.07200060E (x 2) RETAINING RING - M6

# U015 PAPER EXIT

- 24.08050089 (x2) RETAINING RING - M4
- 23.08050088 RETAINING RING - M6
- 42.AA084059 (x12) BALL BEARING HOLDER
- 43.AA120084 DISCHARGE BRUSH
- 29.11050723 (x3) CLAMPS:WES-0507



30.AA043323  
TIMING BELT:40S2  
M120



26.11050511  
(x27)  
HARNESS CLAMP -  
LWS-0306ZC



34.AA061170  
COIL SPRING:GAT  
E PAWL:EXIT:ENT  
RANCE



41.AA082104  
(x2)  
BUSHING - 8X12X7



35.AA061171  
(x2)  
COIL SPRING:LAT  
CH:REVERSE EXIT  
:LEFT LOWER



33.AA043660  
TIMING BELT:40S2  
M172



28.11050692  
(x3)  
CLAMP:LES-0503



37.AA063674  
(x4)  
SPRING - 8N



38.AA063675  
(x2)  
SPRING - 5N



36.AA061172  
COIL SPRING:GAT  
E PAWL:EXIT:DUP  
LEX



40.AA082101  
(x8)  
BUSHING - 6X10X6



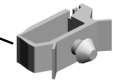
39.AA080346  
(x2)  
BUSHING:FLANGE  
TYPE:DIA6



44.AA120097  
ANTISTATIC BRUS  
H



27.11050516  
(x8)  
CLAMP



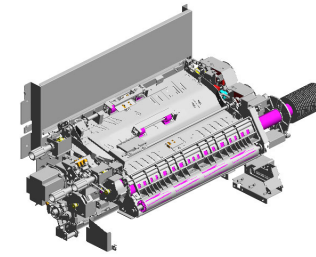
32.AA043652  
TIMING BELT - B60  
S2M130





# U015 PAPER EXIT

- 56.AW010151 PHOTO REFLECTI  
ON SENSOR:PS12  
2TL1-A:(S6/S7/S10/  
S11/S12/SEN7/SEN  
8/SEN10/SEN32/SE  
N33/SEN34/SEN10
- 55.AW010150 PHOTO REFLECTIO  
N SENSOR:ORIGIN  
AL TRAY:(S14/S15/  
S16/S19/SEN21)
- 57.AW010200 PAPER FEED SEN  
SOR:FUSING EXIT:  
(SEN20)
- 53.AF022182 (x4)  
TRANSPORT ROLL  
ER:DRIVEN:DIA17.  
5X2
- 50.AB017961 (x2)  
GEAR:EXIT:70Z/T2  
4



62.B1322264  
BUSHING:TERMIN  
AL

47.AA161180  
(x2)  
CUSHION:DC STE  
PPER MOTOR

54.AG050100  
(x3)  
KNOB - TRANSPO  
RT ROLLER

58.AX040276  
(x2)  
STEPPER MOTOR:  
MM56:TRANSPOR  
T:(STM5/STM6/ST  
M7/STM8/STM9/ST  
M10/STM12/STM13/

52.AB030880  
(x3)  
PULLEY:S2M:22T

59.AX040280  
(x2)  
STEPPER MOTOR:  
DRIVE:(STM24/ST  
M25/STM26/STM27  
)

45.AA120150  
DISCHARGE BRUS  
H:REVERSE:17MM

64.B2344460  
DISCHARGE BRUS  
H - L=341 SUS

51.AB017962  
GEAR:IDLER:EXIT

61.B1253659  
(x2)  
CUSHION:SWIVEL:  
STOPPER

48.AB011626  
GEAR:IDLER:EXIT:  
CONNECTING

49.AB011627  
(x2)  
GEAR:EXIT:25Z

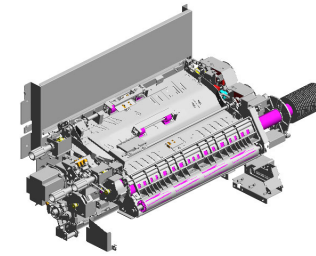
46.AA143444  
(x2)  
STEPPED SCREW

60.AX061102  
(x2)  
DC BRUSHLESS M  
OTOR:25W:NMB:E  
XIT:(BLM7/BLM12)

63.B2344258  
(x2)  
CAP:HEAT PIPE

# U015 PAPER EXIT

- 74.D0BX4742 (x2) TRANSPORT ROLLER:DRIVEN:DIA17.5
- 75.D0BX4743 (x4) COMPRESSION SPRING:EXIT:2.5N
- 84.D0BX4841 TRANSPORT ROLLER:EXIT:PRESS FIT
- 80.D0BX4792 GUIDE PLATE:REVERSE EXIT:UPPER
- 72.D0BX4731 GUIDE PLATE:EXIT:UPPER:SUB-ASS'Y



- 71.D0931266 (x2) DECAL:WARNING (HIGH TEMPERATURE):LENGTHWISE

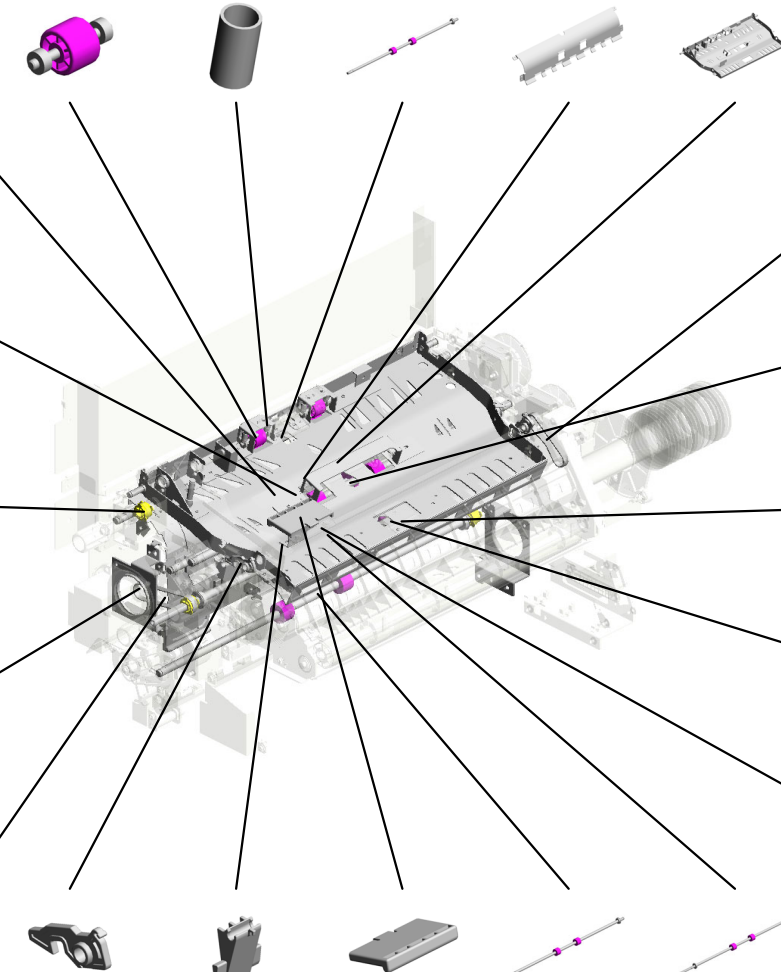


- 79.D0BX4789 GUIDE PLATE:REVERSE EXIT:LOWER:PEEN

- 69.D0743173 (x3) TIMING PULLEY:S2M:25T

- 68.D0742632 (x2) BRACKET:DC STEPPER MOTOR:MM56:CAM

- 67.D0464655 TIMING BELT:S2M180



- 66.B8304263 TIMING BELT - 60S2M140

- 83.D0BX4840 (x2) TRANSPORT ROLLER:EXIT:ENTRANCE:PRESS FIT

- 73.D0BX4740 GUIDE PLATE:EXIT:UPPER:ENTRANCE

- 76.D0BX4782 GUIDE PLATE:EXIT:ENTRANCE

- 81.D0BX4801 GATE PAWL:REVERSE EXIT:MIDDLE

- 70.D0744698 (x2) LEVER:LOCK:GUIDE PLATE

- 82.D0BX4802 (x6) GATE PAWL:REVERSE EXIT

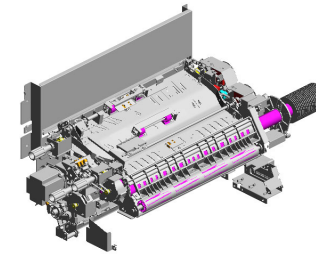
- 65.B2346424 (x2) RELEASE GRIP

- 85.D0BX4842 TRANSPORT ROLLER:REVERSE:PRESS FIT

- 86.D0BX4843 TRANSPORT ROLLER:REVERSE:ENTRANCE:PRESS FIT

# U015 PAPER EXIT

- 88.D0BX4889 DISCHARGE BRUSH:EXIT:INNER
- 102.D1794785 GUIDE PLATE:EXIT:MIDDLE
- 103.D1794796 GUIDE PLATE:REVERSE:UPPER
- 105.D1794811 SHAFT:GATE PAWL:EXIT:REVERSE
- 87.D0BX4888 (x2) DISCHARGE BRUSH:EXIT:OUTER



97.D1794757  
SHAFT:LOCK:REVERSE EXIT:LEFT LOWER

99.D1794759  
SHAFT:ON-OFF:DRIVEN ROLLER:REVERSE EXIT

96.D1794755  
(x2)  
LEVER:LOCK:REVERSE EXIT:LEFT LOWER

106.D1794813  
BRACKET:DC STEPPER MOTOR:ON-OFF

98.D1794758  
LINK:ON-OFF:DRIVEN ROLLER:REVERSE EXIT

95.D1794754  
STOPPER:GUIDE PLATE:REVERSE EXIT:LEFT LOWER

104.D1794810  
PLATE:GATE PAWL:EXIT:REVERSE

91.D1794533  
(x4)  
DRIVE ROLLER:COOLING UNIT:ENTRANCE

92.D1794537  
GUIDE PLATE:COOLING UNIT:ENTRANCE

90.D1794531  
SHAFT:COOLING UNIT:ENTRANCE

93.D1794538  
BRACKET:CAP:HEAT PIPE:UPPER

94.D1794539  
BRACKET:CAP:HEAT PIPE:LOWER

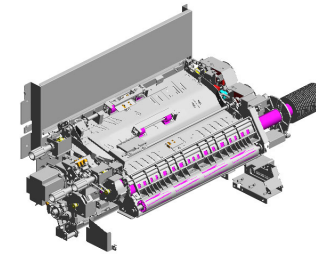
89.D1793960  
TRANSPORT ROLLER:HEAT PIPE:DIA 30.4:ASSY

100.D1794761  
BRACKET:SOLENOID:GATE PAWL:SWITCHBACK

101.D1794766  
LINK:GATE PAWL:SWITCHBACK

# U015 PAPER EXIT

122.D1797084 BRACKET:MISFEED  
D REMOVAL:DUPL  
EX  
124.D2452528 (x2)  
BUSHING:MM8  
116.D1794847 BRACKET:CONNE  
CTION:MAIN:EXIT  
118.D1794866 COVER:EXIT  
117.D1794860 GUIDE PLATE:MAI  
N:EXIT



123.D2416290  
(x2)  
LED:RED

121.D1797083  
SHAFT:MISFEED R  
EMOVAL:DUPL

109.D1794821  
LINK:GATE PAWL:  
EXIT:ENTRANCE

107.D1794816  
BRACKET:CAM:GA  
TE PAWL

108.D1794820  
(x2)  
CAM:ON-OFF

110.D1794822  
LINK:ON-OFF:REV  
ERSE EXIT:CAM

113.D1794830  
BRACKET:CONTA  
CT POINT:REVERS  
E EXIT:FRONT

120.D1794887  
(x2)  
SHEET:TRANSPOR  
T:REVERSE EXIT

126.D2704543  
SHAFT:MISFEED R  
EMOVAL:EXIT

112.D1794827  
GUIDE PLATE:REV  
ERSE EXIT:LEFT L  
OWER:MIDDLE

125.D2704535  
DRIVE ROLLER:CO  
OLING UNIT:EXIT:P  
RESS FIT

114.D1794835  
BRACKET:CONTA  
CT POINT:REVERS  
E EXIT:REAR

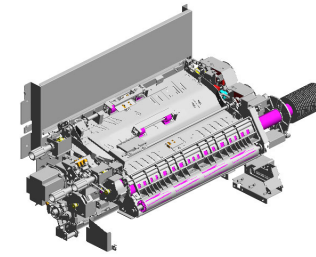
119.D1794882  
COVER:HARNES  
S:LEFT LOWER

115.D1794838  
BRACKET:DRAWE  
R:LEFT

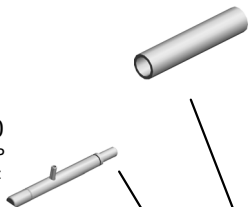
111.D1794824  
GUIDE PLATE:REV  
ERSE EXIT:LEFT L  
OWER:PEEN

# U015 PAPER EXIT

- 137.D2704748 COMPRESSION SPRING:STOPPER:20N
- 135.D2704745 PIN:ARM:GRIP
- 131.D2704658 SHEET:HANDLE:LOCK:ASSY
- 144.D6884895 (x8) BINDING HEAD SCREW:ROUND POINT:M3X8
- 140.D2704757 STOPPER:GUIDE PLATE:EXIT:INNER BACK



138.D2704750  
STOPPER:GUIDE PLATE:EXIT:UPPER:SUB-ASSY



132.D2704737  
BRACKET:LINK:LEVER



133.D2704740  
BRACKET:ARM:STOPPER:RELEASE



139.D2704753  
PLATE:HANDLE:GUIDE:OPEN AND CLOSE



136.D2704746  
BRACKET:CAM:ON-OFF:PEEN



142.D2704768  
GATE PAWL:SWITCHBACK



143.D2704800  
SHAFT:GATE PAWL:REVERSE



134.D2704742  
SHAFT:GUIDE PLATE:EXIT:UPPER:OPEN/CLOSE



141.D2704764  
DC SOLENOID:GATE PAWL:SWITCH BACK:(SOL4)



129.D2704555  
SYNCHRONOUS BELT:B50S2M200



128.D2704551  
(x2)  
COIL SPRING:TENSIONER:EXIT



127.D2704547  
(x2)  
BRACKET:TIGHTENER:EXIT:ASSY



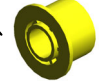
130.D2704557  
COVER:EXIT:MOTOR



146.G1664310  
DECAL:WARNING (HIGH TEMPERATURE):1:CUD



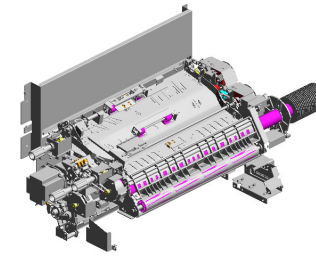
145.D7773126  
(x2)  
TIMING PULLEY:DRIVE:T25S2M





# U015 PAPER EXIT

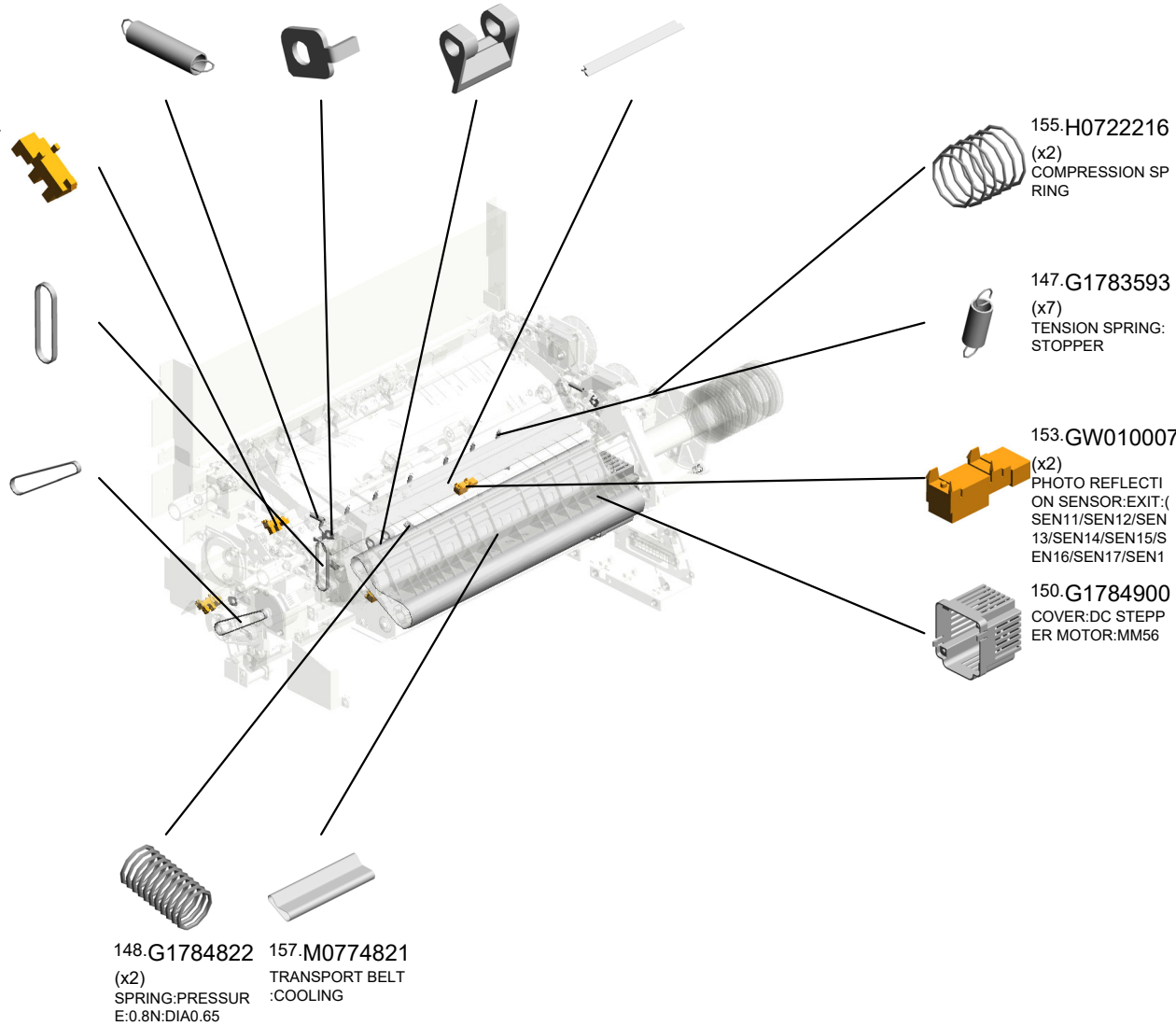
151.G1784908 (x2) COIL SPRING:LEFT LOWER:LOCK  
 149.G1784828 (x4) STAY:LOCK:LEVER :LEFT LOWER  
 152.G1787453 ARM:ON-OFF:TRANSPORT ROLLER  
 158.M0B14675 GATE PAWL:EXIT:REVERSE



154.GW020024 (x2) PHOTO INTERRUPTOR: LG2A24BL1:GF:(SEN3/SEN21/SEN35/SEN36/SEN37/SEN38/SEN39/SEN

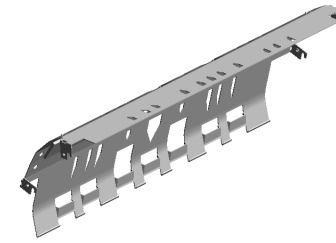
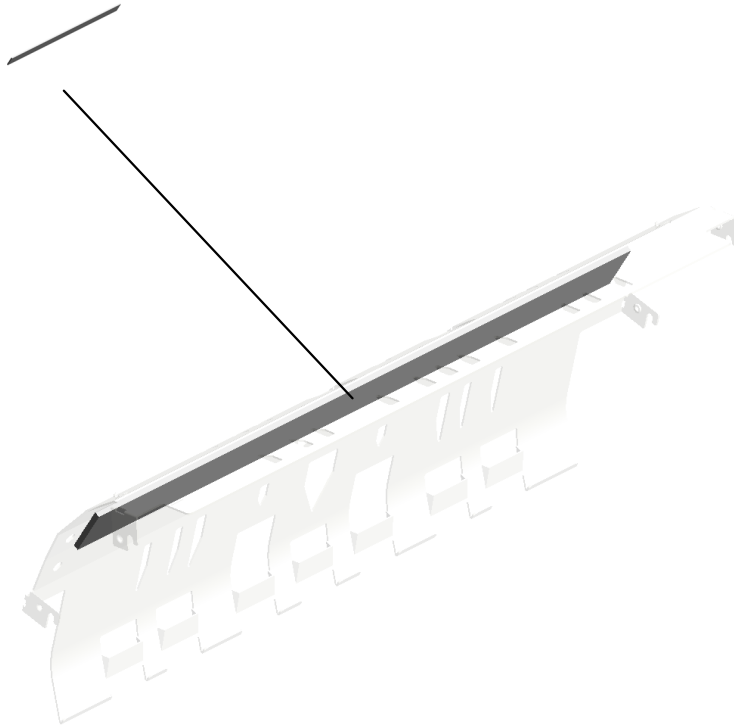
156.J5033116 TIMING BELT:40S2 M128

159.AA043731 TIMING BELT:40S2 M184 202003-02 O/O



U015\_S001  
GUIDE PLATE:REVERSE:LOWER:ASS'Y

78:D0BX4786  
CUSHION:GUIDE P  
LATE:REVERSE:LO  
WER

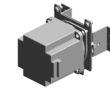
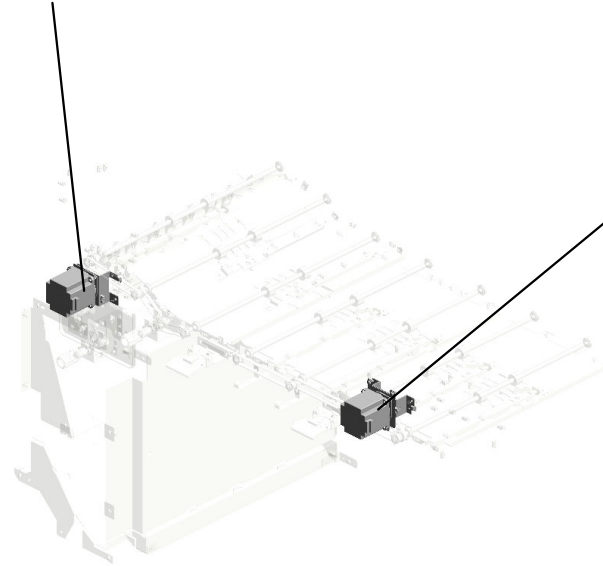
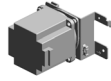


77:D0BX4783  
GUIDE PLATE:REV  
ERSE:LOWER:ASS'  
Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U016.DUPLEX

U016 S001  
D0BX7037  
DC STEPPER MOTOR:DUPL  
EX:LEFT:ASS'Y



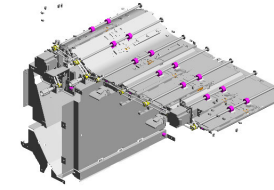
U016 S002  
D0BX7038  
DC STEPPER MOTOR:DUPL  
EX:RIGHT:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U016 DUPLEX

- 19.11050516 (x2) CLAMP
- 6.04503008N (x10) TAPPING SCREW - M3X8
- 11.07200040E (x2) RETAINING RING - M4
- 5.03604010N (x2) SCREW:M4X10
- 13.07433808 (x10) RADIAL BALL BEARING:DIA8XDIA16X5



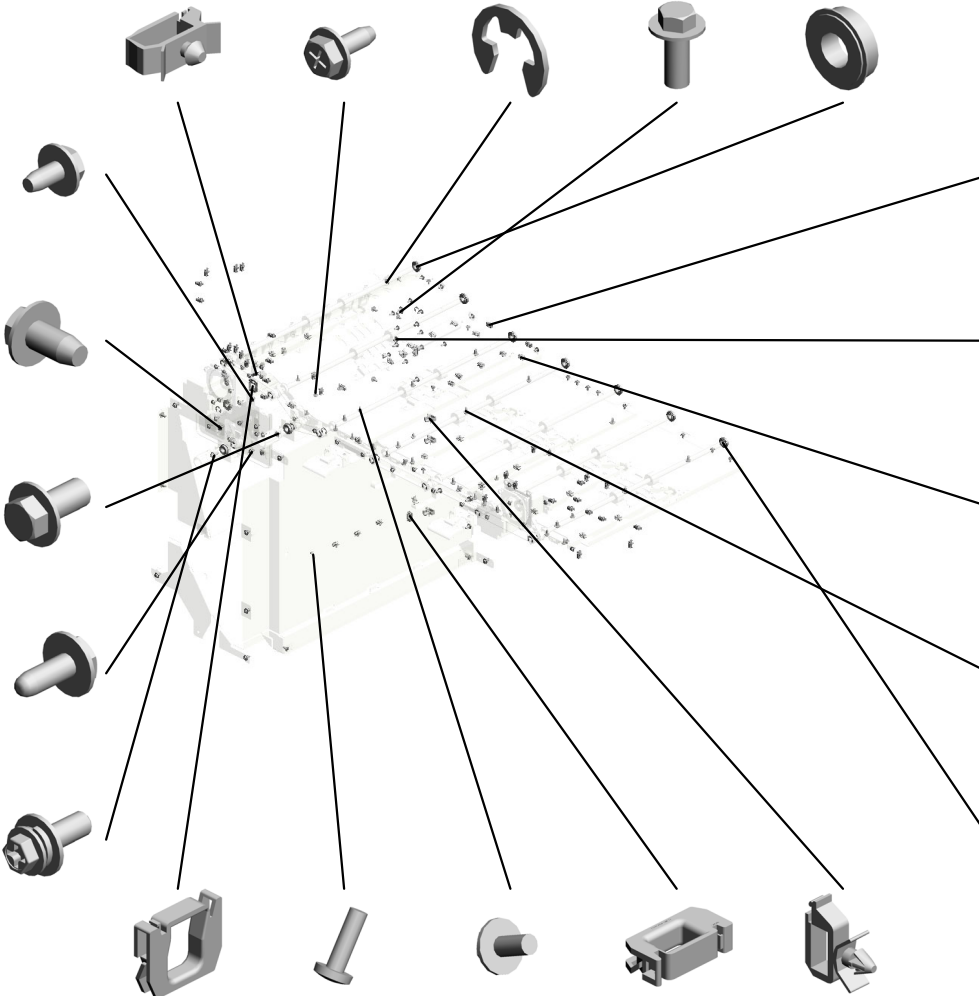
- 8.04513006N (x54) TAPPING SCREW - 3X6

- 9.04514008N (x17) TAPPING SCREW: 4X8

- 4.03604008N SCREW - M4X8

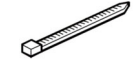
- 10.04543008Q (x24) TAPPING SCREW: 3X8

- 14.08010237 HEXAGONAL BOLT :DOUBLE SCREW: M4X12



- 22.11050724 CLAMPS:WES-1210
- 1.03530100N SCREW-M3X10
- 2.03603006N (x2) SCREW - M3X6
- 21.11050723 CLAMPS:WES-0507
- 16.11050487 (x3) HARNESS CLAMP

- 20.11050692 (x6) CLAMP:LES-0503



- 15.11050046 (x28) HARNESS BAND



- 17.11050508 (x5) HARNESS CLAMP - LWS-0711

- 3.03604006N (x2) SCREW - M4X6



- 18.11050511 (x61) HARNESS CLAMP - LWS-0306ZC



- 19.11050516 (x5) CLAMP



- 22.11050724 CLAMPS:WES-1210

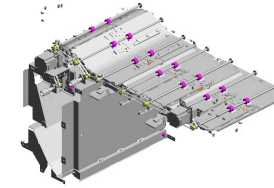
- 7.04504008N (x18) TAPPING SCREW - M4X8



- 12.07200060E (x25) RETAINING RING - M6



# U016 DUPLX



- 29.AA061173 (x7) COIL SPRING:GATE PAWL:DUPLX:ENTRANCE
- 38.AF022182 (x8) TRANSPORT ROLLER:DRIVEN:DIA17.5X2
- 33.AA084059 (x16) BALL BEARING HOLDER
- 31.AA063675 (x8) SPRING - 5N
- 32.AA080346 (x2) BUSHING:FLANGE TYPE:DIA6

- 36.AB030842 (x2) TIMING PULLEY:S2M:30T

- 41.AW010151 PHOTO REFLECTION SENSOR:PS122TL1-A:(S6/S7/S10/S11/S12/SEN7/SEN8/SEN10/SEN32/SEN33/SEN34/SEN10)

- 26.AA043293 TIMING BELT - 40S2M268G

- 37.AF022067 (x5) GUIDE STOPPER ROLLER

- 39.AG050100 (x2) KNOB - TRANSPORT ROLLER

- 40.AW010143 PHOTO REFLECTION SENSOR:PSR11TL1R-C:(SEN23)
- 34.AA143811 (x4) STEPPED SCREW - M3X4
- 25.AA021034 (x2) MAGNETIC
- 24.A2574493 (x2) BAND
- 28.AA043650 (x3) TIMING BELT - B60S2M290

- 42.AX040276 STEPPER MOTOR:MM56:TRANSPORT:(STM5/STM6/STM7/STM8/STM9/STM10/STM12/STM13/STM15/STM18/STM)

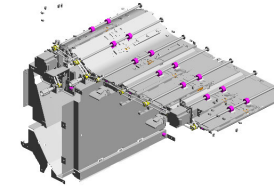
- 35.AA161180 CUSHION:DC STEPPER MOTOR

- 23.54472681 (x2) SNAP RING

- 30.AA063674 (x8) SPRING - 8N

- 27.AA043333 TIMING BELT:60S2M168

# U016 DUPLEX



- 49.D0BX7085 (x7) TRANSPORT ROLLER:DUPL EX:PRESS FIT
- 60.D1797062 GUIDE PLATE:DUPL EX:ENTRANCE:U PPER
- 61.D1797066 GUIDE PLATE:DUPL EX:ENTRANCE:L OWER
- 50.D0BX7114 GUIDE PLATE:REV ERSE:DUPL EX:DRI VE
- 59.D1797060 (x7) GATE PAWL:DUPL EX:ENTRANCE

54.D0BX7128  
DISCHARGE BRUSH:RECEIVING SUB-UNIT:REVERSE:ENTRANCE

52.D0BX7118  
GUIDE PLATE:REVERSE:DUPL EX:LEFT

51.D0BX7116  
GUIDE PLATE:REVERSE:DUPL EX:DRI VEN:PEEN

53.D0BX7120  
TRANSPORT ROLLER:REVERSE:DUPL EX:PRESS FIT

47.D0743173 (x15)  
TIMING PULLEY:S2 M:25T

46.D0743047 (x2)  
BRACKET:HOLDER :DUPL EX:ASSY

44.D0592620  
RETAINING RINGS -C

43.B0654935 (x2)  
LEVER:GUIDE PLATE:ASSY

55.D0BX7142  
GUIDE PLATE:RECEIVING SUB-UNIT: RIGHT:PEEN

56.D1797050  
GUIDE PLATE:DUPL EX:UPPER:LEFT

45.D0742632  
BRACKET:DC STEPPER MOTOR:MM 56:CAM

62.D1797070  
GUIDE PLATE:DUPL EX:OPEN AND CLOSE:LEFT

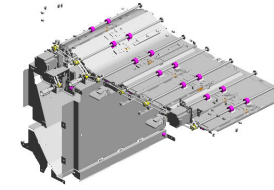
57.D1797053  
GUIDE PLATE:DUPL EX:UPPER:MIDDLE

48.D0BX7076  
GUIDE PLATE:DUPL EX:LOWER

58.D1797056  
GUIDE PLATE:DUPL EX:UPPER:RIGHT

# U016 DUPLEX

- 79.G1784817 (x10) SPRING:PRESSURE:ROLLER:DUPL  
X
- 78.G1784808 (x5) BRACKET:PRESSURE:ROLLER
- 84.GW010007 (x8) PHOTO REFLECTION SENSOR:EXIT:(SEN11/SEN12/SEN13/SEN14/SEN15/SEN16/SEN17/SEN1
- 71.D1797131 BRACKET:ROLLER:PEEN
- 74.D2707061 SHAFT:GATE PAWL:DUPLEX:ENTRANCE



87.B8304263  
TIMING BELT - 60S  
2M140  
202312-10 X/O



77.D6844142  
(x4)  
TIMING BELT:60S2  
M174



67.D1797083  
(x2)  
SHAFT:MISFEED REMOVAL:DUPLEX



68.D1797084  
(x2)  
BRACKET:MISFEED REMOVAL:DUPLEX



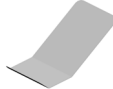
72.D2416290  
LED:RED



73.D2704933  
(x2)  
HOOK:LEVER:GUIDE PLATE:ASSY



81.G1784895  
(x4)  
SHEET:DUPLEX:SPRING PLATE



80.G1784890  
(x4)  
SPRING PLATE:DUPLEX:GUIDE:LOWER



82.G1784916  
(x4)  
SCREW:ROUND POINT



83.G1787618  
(x2)  
PLATE:FIX:BAND



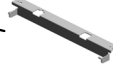
69.D1797096  
BRACKET:DUPLEX:OPEN AND CLOSE:LEFT:PEEN



63.D1797071  
(x4)  
SUPPORTING PLATE:GUIDE PLATE:DUPLEX:OPEN AND CLOSE



70.D1797098  
BRACKET:DUPLEX:OPEN AND CLOSE:RIGHT:PEEN



75.D2707103  
DRUM STAY:RECEIVING SUB-UNIT:REVERSE

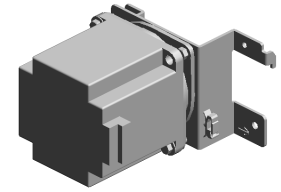


64.D1797075  
GUIDE PLATE:DUPLEX:OPEN AND CLOSE:RIGHT



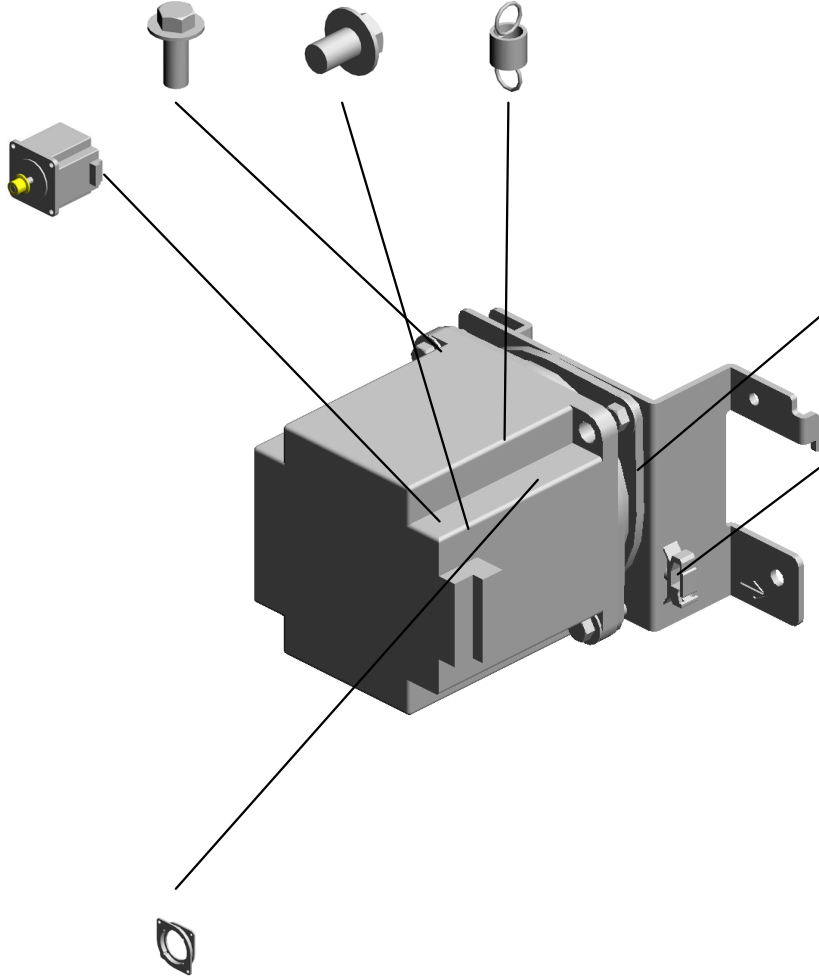
U016\_S001  
DC STEPPER MOTOR:DUPLEX:LEFT:ASS'Y

5.03604010N (x2) SCREW:M4X10  
 3.03604006N (x2) SCREW - M4X6  
 93.M0B17073 TENSION SPRING: DC STEPPER MOTOR:SHADING 202312-02



91.D0BX7037 DC STEPPER MOTOR:DUPLEX:LEFT:ASS'Y 202312-12

42.AX040276 STEPPER MOTOR:MM56:TRANSPORT:(STM5/STM6/STM7/STM8/STM9/STM10/STM12/STM13/STM15/STM18/STM



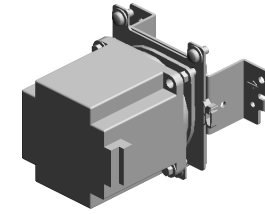
88.D0BX4670 BRACKET:DC STEPPER MOTOR:DUPLEX:LEFT 202312-05 X/O

86.11050758 CLAMP:LWSM-030 6A 202312-07 X/O

35.AA161180 CUSHION:DC STEPPER MOTOR

U016\_S002  
DC STEPPER MOTOR:DUPLEX:RIGHT:ASS'Y

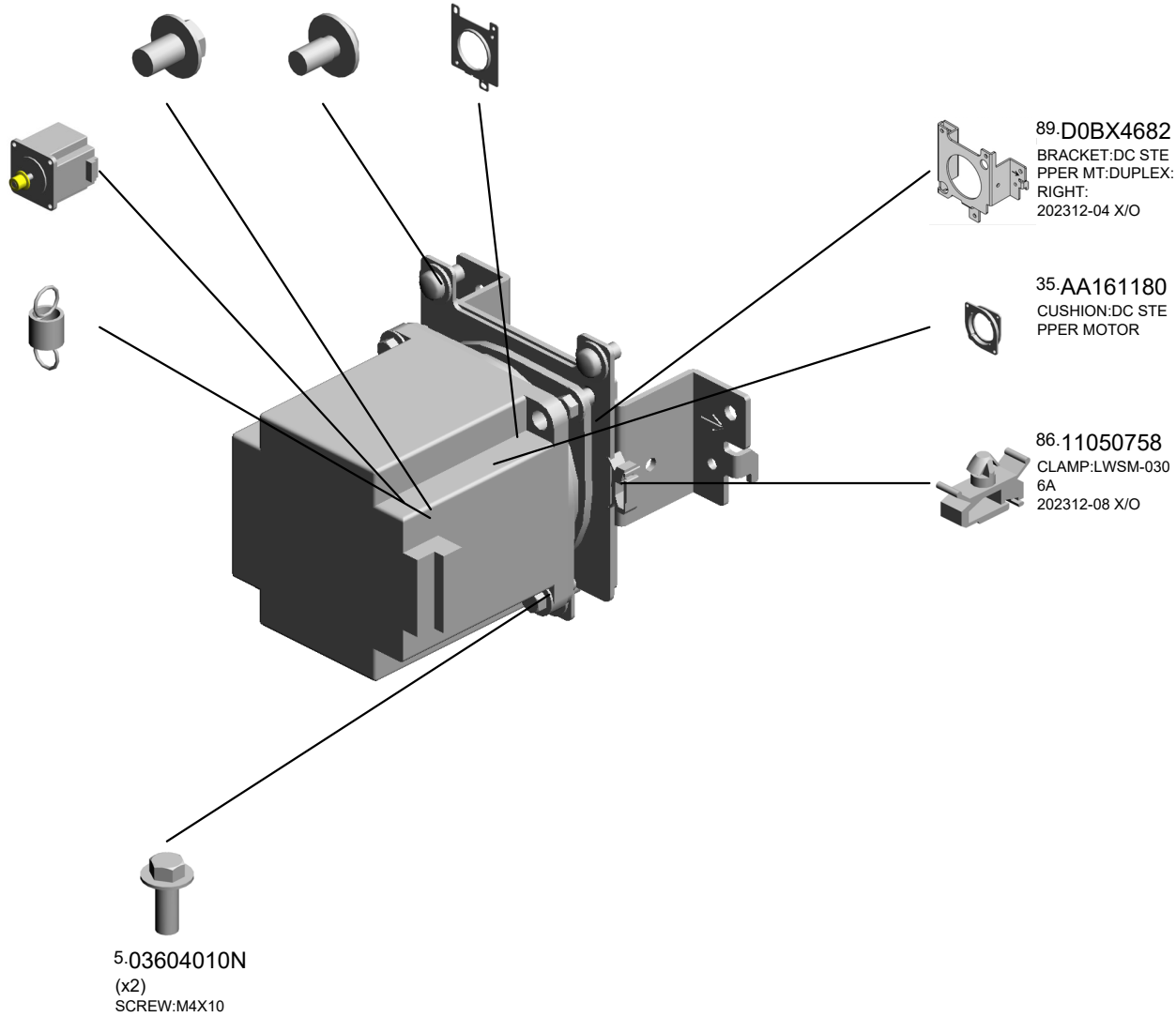
3.03604006N (x2) SCREW - M4X6  
 85.09514008N (x3) SCREW:POLISHED ROUND:M4X8 202312-09  
 90.D0BX4683 TIGHTENER:BRACKET:DC STEPPER MOTOR 202312-06



92.D0BX7038 DC STEPPER MOTOR:DUPLEX:RIGHT:ASS'Y 202312-11

42.AX040276 STEPPER MOTOR:MM56:TRANSPORT:(STM5/STM6/STM7/STM8/STM9/STM10/STM12/STM13/STM15/STM18/STM

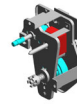
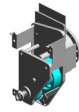
93.M0B17073 TENSION SPRING:DC STEPPER MOTOR:SHADING 202312-03



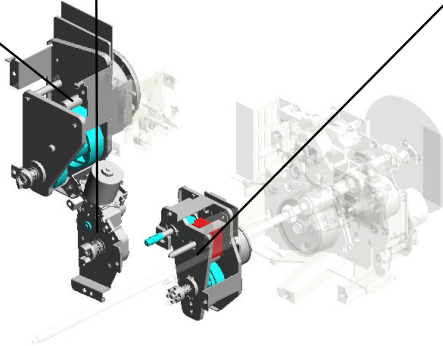
# U017.MAIN DRIVE

U017 S002  
D1791300  
DRIVE UNIT:FUSING:ASS'Y

U017 S003  
D2701317  
DRIVE SUB-UNIT:ON-OFF:PR  
ESSURE ROLLER:(BLM11)

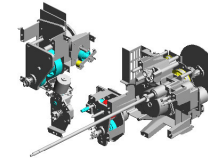


U017 S001  
D1791391  
MECHANICAL DRIVE SECTIO  
N:TRANSFER:SECOND:ASS'  
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U017 MAIN DRIVE



- 21.A0793626 (x2) STEPPED SCREW - SWING CLEANING
- 20.11050724 CLAMPS:WES-1210
- 15.11050410 (x2) CARD SPACER - 9.4MM
- 9.07403012 BALL BEARING - 1 2X28X8
- 12.09544008N (x9) SCREW - M4X8

17.11050511  
HARNES CLAMP - LWS-0306ZC



22.AX061204  
DC MOTOR:11.5W: BRUSHLESS:(BLM4)



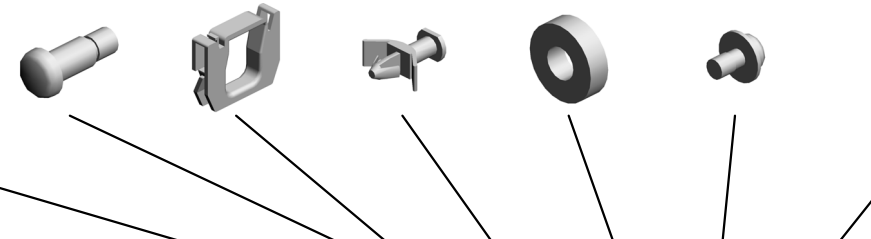
7.07200040E  
RETAINING RING - M4



18.11050601 (x3) CLAMP:LWSM-051 1-2M



5.04514008N (x17) TAPPING SCREW: 4X8



13.09545010N  
SCREW:POLISHED ROUND/SPRING:M 5X10



23.B2341118  
FLY WHEEL FLANGE



11.09514020N  
SCREW - M4X20



4.03604008N (x22) SCREW - M4X8



24.D0741329  
DC MOTOR: DIA49: 24V:6.3W:(BLM2)



2.03603006N (x10) SCREW - M3X6



8.07200060E  
RETAINING RING - M6



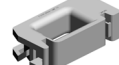
1.03130040N (x3) SCREW:M3X4



16.11050487 (x3) HARNES CLAMP

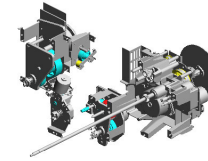


19.11050723  
CLAMPS:WES-0507





# U017 MAIN DRIVE



- 40.D1791275 TENSION SPRING: 3.8N
- 29.D1791254 SHAFT:DRIVE:DEV ELOPMENT ROLLER:ASSY
- 35.D1791266 PULLEY:DRIVE:DEVELOPMENT ROLLER:59T
- 43.D1791278 HOLDER:BEARING :DRUM SHAFT
- 31.D1791258 PLATE:HOLDER:ANTISTATIC BRUSH :DRUM

39.D1791273  
GEAR:DRIVE:TRANSPORT SCREW:54Z



30.D1791256  
SHAFT:DRIVE:TRANSPORT SCREW:ASSY



37.D1791268  
SYNCHRONOUS BELT:80S2M300



28.D1791252  
DC MOTOR:DIA82.2:63.7W:BRUSHLESS:(BLM8)



26.D1791220  
DRUM SHAFT:DRIVE:ASSY



32.D1791262  
SHAFT:DRIVE:CLEANER:ASSY



36.D1791267  
SYNCHRONOUS BELT:120S2M316



27.D1791251  
DC MOTOR:DIA63.29.7W:BRUSHLESS:(BLM1)



45.D1791288  
GEAR:IDLER:CLEANER:49Z/33Z



41.D1791276  
TENSION SPRING: 3.6N



33.D1791264  
PLATE:HOLDER:RADIAL BALL BEARING



34.D1791265  
PULLEY:DRIVE:DRUM:107T



42.D1791277  
GEAR:DRIVE:CLEANER:39Z



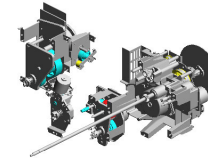
44.D1791286  
BRACKET:DRIVE:CLEANER:ASSY



38.D1791269  
BRACKET:DC MOTOR:CLEANING DRIVE SUB-UNIT



# U017 MAIN DRIVE



- 57.D1791328 GEAR:PULLEY:Z67/T19:DRIVE:USED TONER
- 54.D1791323 TENSION SPRING: BELT TENSIONER: DRIVE:USED TONER
- 59.D1791345 BRACKET:DRAWER:DEVELOPMENT
- 68.G1781307 JOINT:DEVELOPMENT ROLLER:DRIVE
- 50.D1791297 TIGHTENER:DRIVE :DEVELOPMENT:ASSY

53.D1791320  
BRACKET:DRIVE:USED TONER



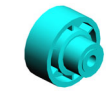
55.D1791326  
BRACKET:BELT TENSIONER:DRIVE:USED TONER



56.D1791327  
SHAFT:BELT TENSIONER:DRIVE:USED TONER



58.D1791329  
PULLEY:TIGHTENER:DIA18



66.G1781289  
FLY WHEEL:DRUM



69.M0B11328  
ANTISTATIC BRUSH:DRUM



64.D2701271  
SPACER:SHAFT:DRUM



48.D1791291  
BRACKET:DC MOTOR:DRUM:ASSY



49.D1791293  
TIGHTENER:DRIVE :DRUM:ASSY



67.G1781291  
JOINT:TRANSPORT SCREW:NO.2



47.D1791290  
GEAR:IDLER:TRANSPORT SCREW:65Z/53Z

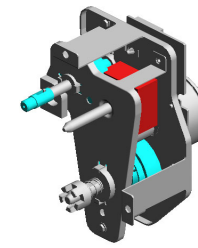


46.D1791289  
GEAR:PULLEY:DRUM:113Z/37T



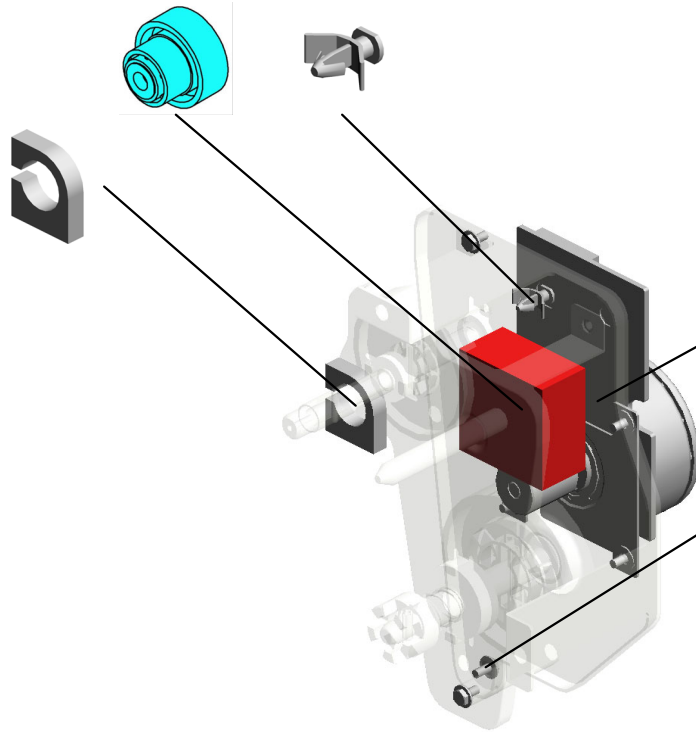
U017\_S001  
 MECHANICAL DRIVE SECTION:TRANSFER:SECOND:ASS'Y

61.D1791375 14.11050367  
 GEAR:IDLER:BELT SPACER  
 CLEANING



62.D1791391  
 MECHANICAL DRIVE SECTION:TRANSFER:SECOND:ASS'Y

71.D0BX6411  
 SEAL:TONER OUT  
 LET SUB-UNIT  
 202111-01 O/O



60.D1791370  
 DC MOTOR:40W:B  
 RUSHLESS:(BLM6)

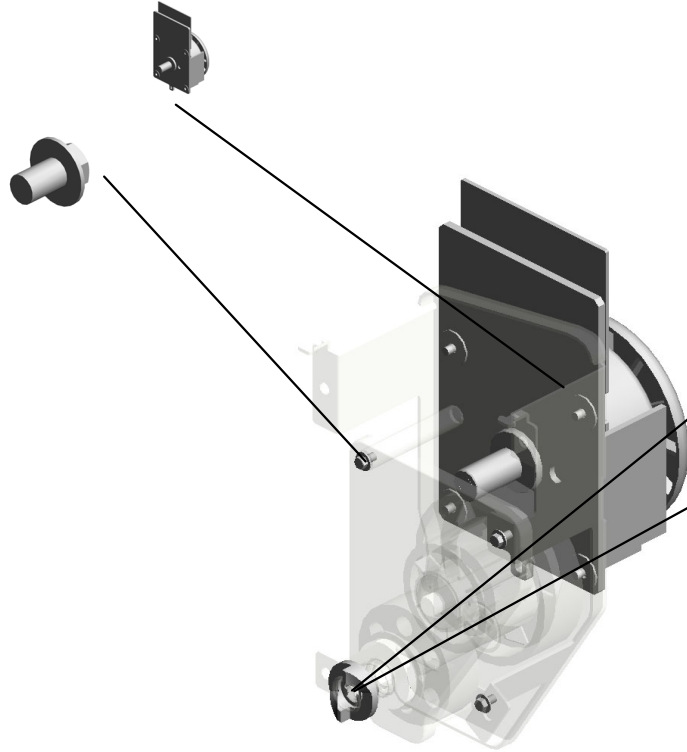
2-03603006N  
 (x7)  
 SCREW - M3X6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U017\_S002  
DRIVE UNIT:FUSING:ASS'Y

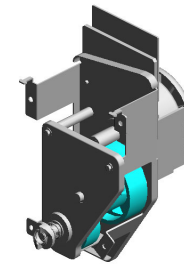
52.D1791309  
DC BRUSHLESS M  
OTOR:58W:DRIVE:  
FUSING UNIT:(BLM  
9)

3.03604006N  
(x7)  
SCREW - M4X6



8.07200060E  
RETAINING RING -  
M6

70.D1791316  
JOINT:DRIVE:FUSI  
NG

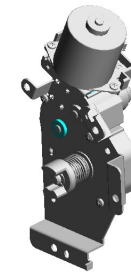


51.D1791300  
DRIVE UNIT:FUSIN  
G:ASS'Y

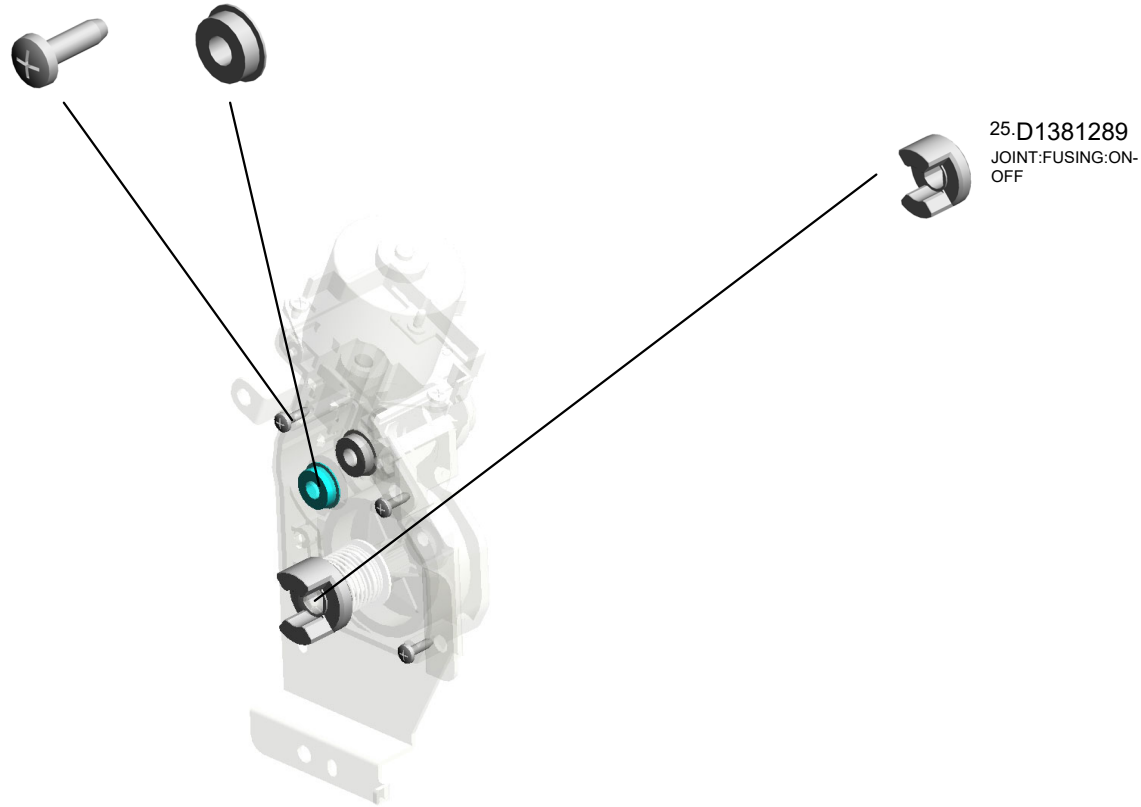
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U017\_S003  
DRIVE SUB-UNIT:ON-OFF:PRESSURE ROLLER:(BLM11)

6.04523010N 10.07433806  
(x4) (x2)  
BINDING SELF-TAPPING SCREW:3X10  
RADIAL BALL BEARING RING:DIA6XDIA13X5

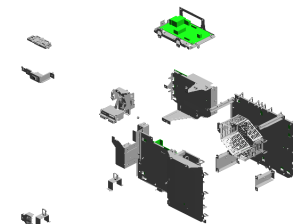


65.D2701317  
DRIVE SUB-UNIT:ON-OFF:PRESSURE ROLLER:(BLM11)



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U018 ELECTRICAL



- 11.09543025N (x8) SCREW:POLISHED ROUND/SPRING:M 3X25
- 9.07040050N (x2) WASHER:DIA5
- 10.08010234 (x2) SCREW WITH WASHER:SMALL ROUND WITH SPRING WASHER:M5X8
- 21.11050516 (x8) CLAMP
- 16.11050487 (x20) HARNESS CLAMP

- 5.04503008N (x6) TAPPING SCREW - M3X8

- 1.03140120N (x8) SCREW - M4X12

- 4.04340200N (x4) PAN SELF-TAPPING SCREW:4X20

- 17.11050488 (x6) HARNESS CLAMP

- 7.04543006Q (x6) TAPPING SCREW - M3X6

- 15.11050410 (x16) CARD SPACER - 9.4MM
- 3.03604008N (x6) SCREW - M4X8
- 6.04514008N (x84) TAPPING SCREW: 4X8
- 19.11050490 (x42) HARNESS CLAMP - IWS-2218
- 2.03603006N (x60) SCREW - M3X6

- 18.11050489 (x40) HARNESS CLAMP - LWS 1316

- 12.11050042 (x284) WIRE BAND

- 13.11050046 (x598) HARNESS BAND

- 20.11050511 (x6) HARNESS CLAMP - LWS-0306ZC

- 14.11050367 (x4) SPACER

- 16.11050487 (x2) HARNESS CLAMP

- 21.11050516 (x4) CLAMP

- 22.11050529 (x2) NYLON CLAMP-EM T-3N

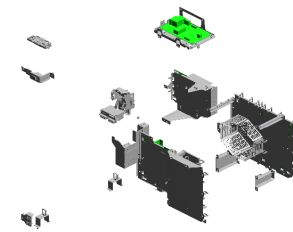


- 31.16072256 (x2) FERRITE CORE:K3 NFR-08-ABK0

- 8.04544008Q (x8) TAPPING SCREW - M4X8

# U018 ELECTRICAL

- 35.C2182185 (x8) STEPPER SCREW
- 43.D1795913 (x4) ARM:SAFETY SWI TCH
- 32.AA143797 (x4) CONNECTOR GUI DE PIN
- 28.12042612 (x8) MICRO SWITCH:D3 V-16506-3C25:(SW 10/SW11/SW102/S W103)
- 34.AZ320193 (x2) POWER PACK:CG B:(PCB25)



- 39.D1495883 (x2) KEYPOT:MAIN SWI TCH

- 40.D1495884 (x2) COMPRESSION SP RING:KEYTOP

- 41.D1791553 (x2) COVER:DC\_SW

- 42.D1791557 (x2) BRACKET:DC\_SW

- 29.12042614 (x2) SWITCH AC250V/1 6A:(SW12)



- 44.D1795914 (x2) BRACKET:SAFETY SWITCH:FRONT

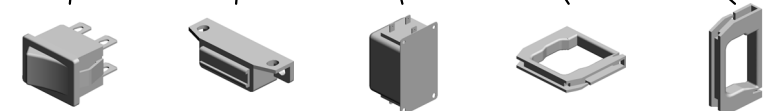
- 26.11071280 (Pro 8300S/8310S/8 310):FUSE:BJ5151 2F2:(BL1)

- 38.D0BX5445 (x2) AC CONTROL BOA RD:200V:3800W:(P CB1)

- 37.D0BX5427 (x2) PCB:RYB:(PCB32)

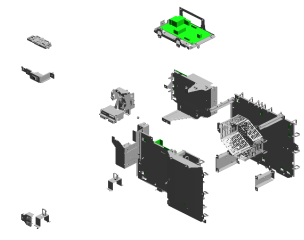
- 23.11050532 (x2) EDGE SADDLE - L ES-25L

- 27.12042570 (x4) ROCKER SWITCH: SDDJE13200:(SW1 00/SW101)
- 33.AG070504 (x4) MAGNET CATCH:4 4.1N
- 30.16071799 (x2) FILTER - SUP-ET20 -ER-0:(NF1)
- 25.11050726 (x2) CLAMPS:WES-221 7
- 24.11050725 (x4) CLAMPS:WES-111 7



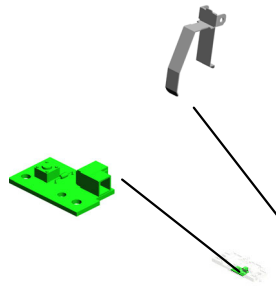
# U018 ELECTRICAL

45.D1795915 (x4) LEVER:SAFETY SWITCH:WELDING  
 50.D1795928 (x2) BRACKET:SAFETY SWITCH:REAR  
 46.D1795917 (x4) BRACKET:SAFETY SWITCH



51.D2445730 (x2) PCB:DCSW:(PCB12)

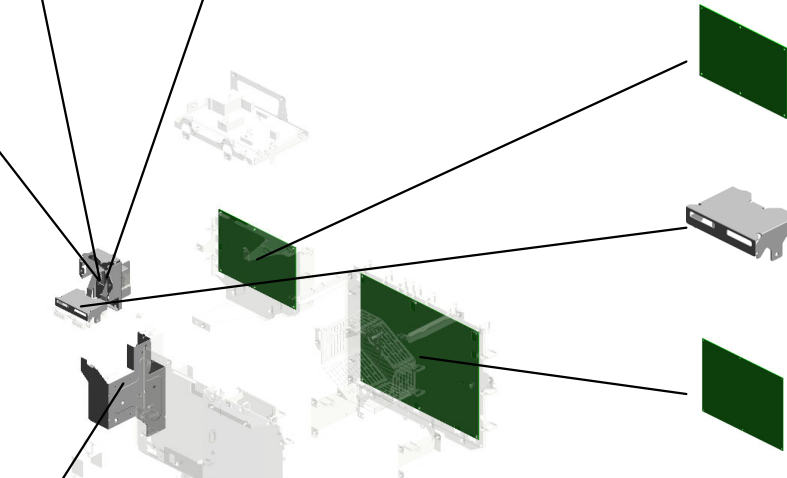
47.D1795920 (x2) BRACKET:MAIN SWITCH



52.D2705415 (x2) PCB:EDRB:(PCB24)

49.D1795924 (x2) COVER:SAFETY SWITCH:UPPER FRONT

54.D0BX5455 (x2) PCB:IOB:(PCB26) 202401-02 X/O



53.D0EZ5922 (x2) BRACKET:POWER SUPPLY CORD:INLET:NOISE FILTER 202312-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U019.CONTROLLER

U019 S002  
D0BX5927  
PCB:SDCU:ASS'Y

U019 S005  
D0BX5927  
PCB:SDCU:ASS'Y

U019 S008  
D0BX5927  
PCB:SDCU:ASS'Y

U019 S004  
D0BX5624  
(Pro 8310S):(CHN):PCB:SERV  
ICE:CTL:(PCB17)

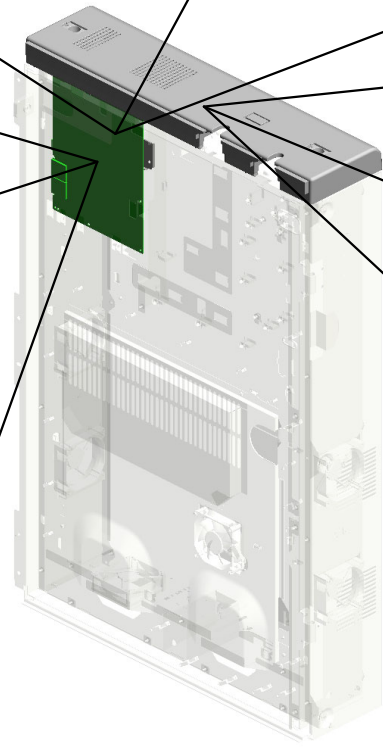
U019 S007  
D0BX5623  
(Pro 8300S):(CHN):PCB:SERV  
ICE:CTL:(PCB17)

U019 S003  
D1795089  
COVER:C/T BOX:UPPER:ASS  
'Y

U019 S006  
D1795089  
COVER:C/T BOX:UPPER:ASS  
'Y

U019 S009  
D1795089  
COVER:C/T BOX:UPPER:ASS  
'Y

U019 S001  
D0BX5625  
(Pro 8320S):(CHN):PCB:SERV  
ICE:CTL:(PCB17)



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U019 CONTROLLER

- 5.04514008N (x51) TAPPING SCREW: 4X8
- 4.03604008N (x12) SCREW - M4X8
- 12.11050489 (x126) HARNESS CLAMP - LWS 1316
- 13.11050490 (x6) HARNESS CLAMP - IWS-2218
- 6.04543006Q (x156) TAPPING SCREW - M3X6



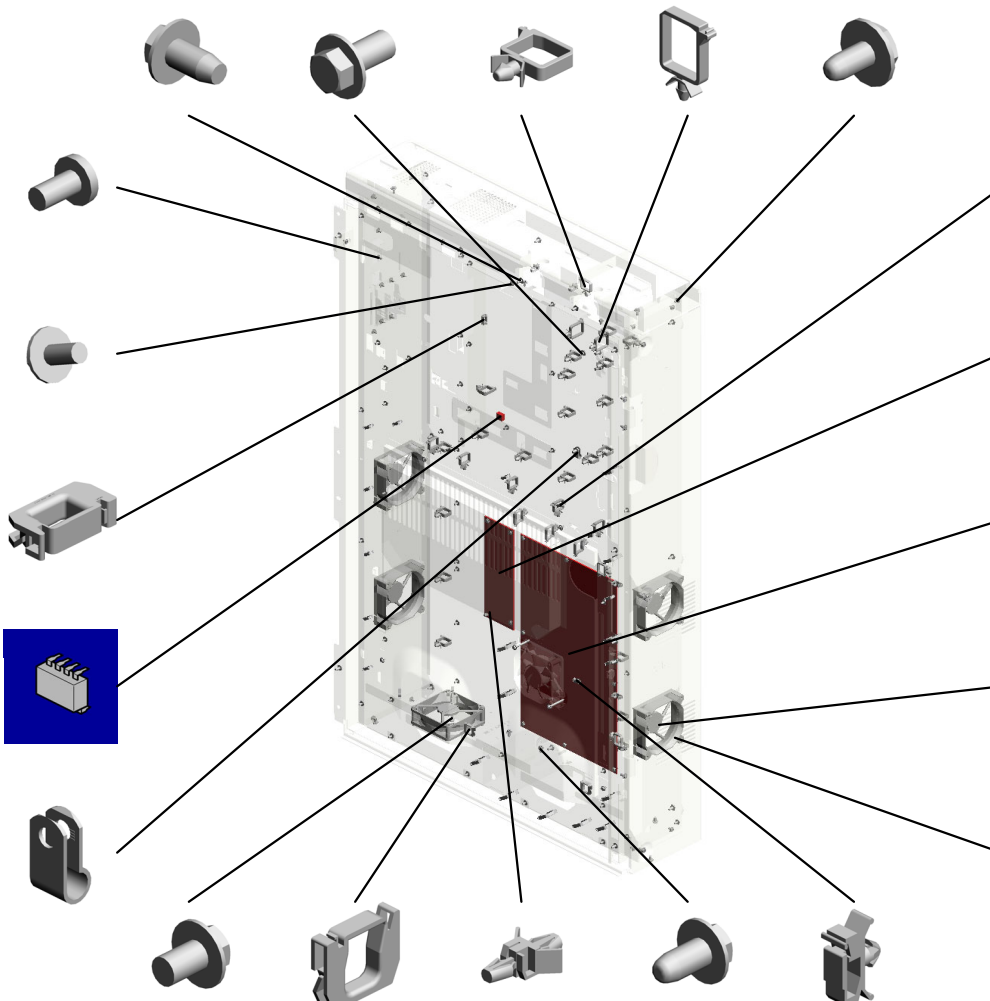
- 1.03530060N (x3) BIND SCREW - M3 X6

- 2.03603006N (x126) SCREW - M3X6

- 18.11050723 (x3) CLAMPS:WES-0507

- 20.14078389 (x3) EEPROM:BR24T12 8-W

- 16.11050529 (x3) NYLON CLAMP-EM T-3N



- 3.03604006N (x12) SCREW - M4X6
- 19.11050724 (x6) CLAMPS:WES-1210
- 11.11050193 (x3) NYLON STUD
- 8.04544008Q (x33) TAPPING SCREW - M4X8
- 14.11050511 (x3) HARNESS CLAMP - LWS-0306ZC

- 15.11050516 (x54) CLAMP

- 23.AZ210003 (x3) DC POWER SUPPLY:12V:25W:(PCB31)

- 26.AZ250066 (x3) POWER SUPPLY UNIT:864W:(PCB30)

- 22.AX640247 (x15) DC FAN MOTOR:AXIAL:MM80:25MM:(FAN4/FAN5/FAN8/FAN14/FAN17/FAN20/FAN22/FAN23/FA

- 7.04543030Q (x36) TAPPING SCREW: ROUND POINT:3X30

- 9.11050042 (x87) WIRE BAND

- 10.11050046 (x9) HARNESS BAND

- 61.D2585715 (x3) CABLE:HDD:SATA:2CON\_POWER\_3P

- 5.04514008N(x 3) TAPPING SCREW:4X8

# U019 CONTROLLER

- 38.D1495776 (x3) COVER:USB:SMALL
- 46.D2425605 (x3) PCB:DDR3-DIMM:R C-C:2GB:ASSY:(PC B27)
- 49.D2705975 (x9) FILTER:COVER:C/T BOX
- 54.09503006N (x3) SCREW:SPRING W ASHER:M3X6
- 33.D0747752 (x6) CAP:COVER:TONE R SUPPLY



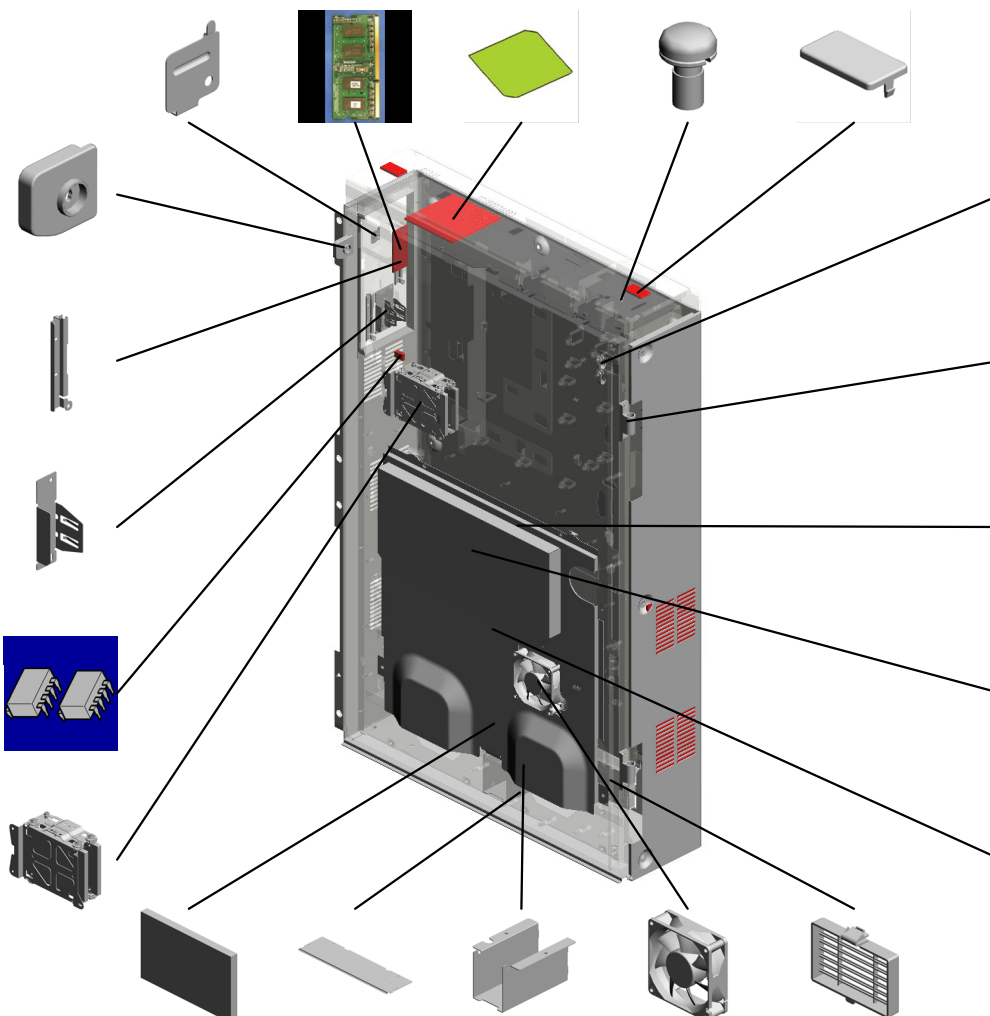
- 27.B0706849 (x3) GUIDE:POSITIONING

- 45.D2235824 (x6) COVER:SD-CARD

- 34.D0895887 (x6) PANEL:INTERFACE

- 60.D0BX9590 (x3) NVRAM

- 35.D0BX5059 (x3) HDD:ASSY



- 55.11050559 (x6) CLAMP:EMT-5N

- 29.D0741250 (x6) ARM:HINGE:C/T BOX

- 40.D1795961 (x3) COVER:C/T BOX

- 48.D2701787 (x3) DUCT:POWER SUPPLY UNIT:PAPER FEED:COOLING

- 37.D0BX5960 (x3) COVER:POWER SUPPLY UNIT:C/T BOX

- 32.D0746975 (x6) FILTER:POWER SUPPLY UNIT:MM90

- 41.D1795964 (x3) COVER:C/T BOX:LOWER

- 30.D0741255 (x3) SEPARATION PLATE:DUCT

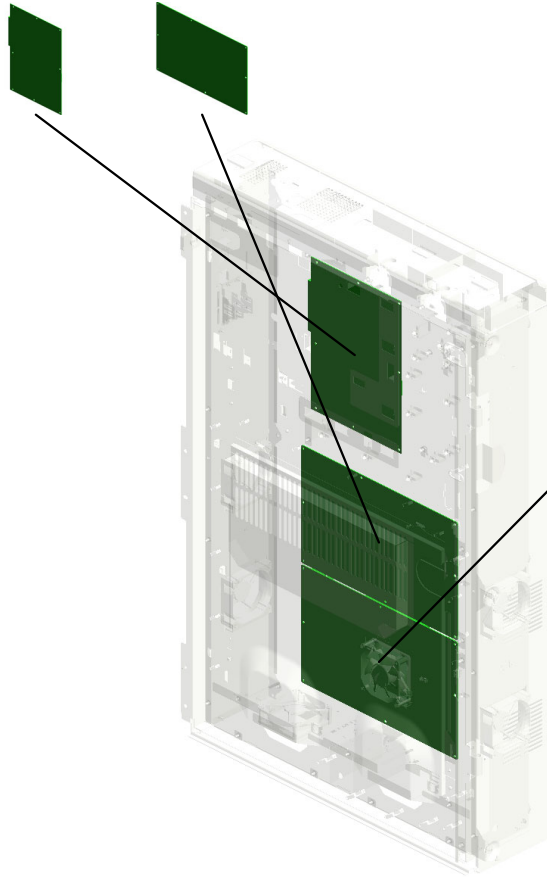
- 28.B2591106 (x3) FAN MOTOR:MM80 :DC24V 3.6W:(FAN 36)

- 31.D0746974 (x6) CAP:LOUVER:MM90

# U019 CONTROLLER

73.D0BX5451 (x3)  
(CHN):PCB:BICU:A  
SS'Y:(PCB11)  
202401-01 X/O

64.AZ240356 (x3)  
POWER SUPPLY U  
NIT:FW:(PCB29)  
201910-02 X/O



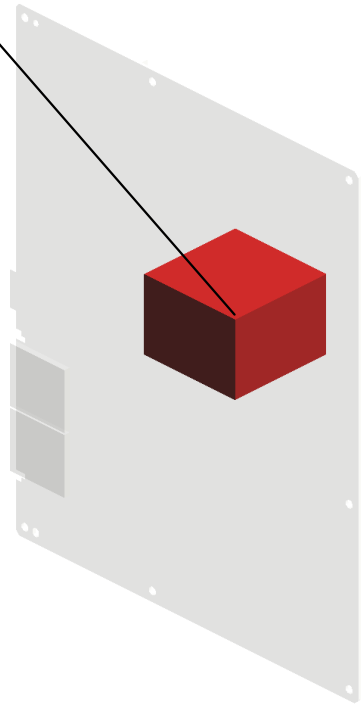
63.AZ240355 (x3)  
POWER SUPPLY U  
NIT:ECO:(PCB28)  
201910-01 X/O



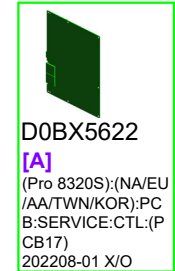
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U019\_S001  
(Pro 8320S):(CHN):PCB:SERVICE:CTL:(PCB17)

72.D2585718  
HEAT SINKER:JX2:  
SOC:FAN  
202210-02



71.D0BX5625  
[A]  
(Pro 8320S):(CHN):  
PCB:SERVICE:CTL:  
(PCB17)  
202208-01 X/O

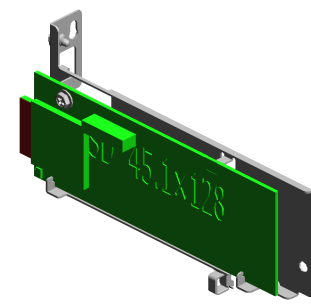


D0BX5622  
[A]  
(Pro 8320S):(NA/EU  
/AA/TWN/KOR):PC  
B:SERVICE:CTL:(P  
CB17)  
202208-01 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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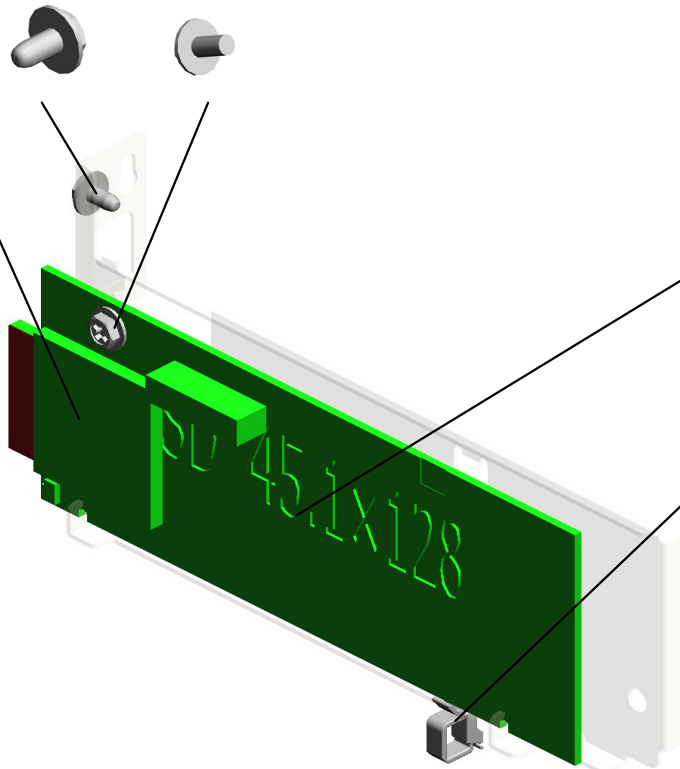
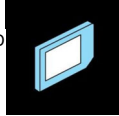
U019\_S002  
PCB:SDCU:ASS'Y

6.04543006Q 2.03603006N  
(x2) SCREW - M3X6  
TAPPING SCREW -  
M3X6

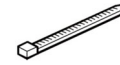


36.D0BX5927  
PCB:SDCU:ASS'Y

21.14078476  
ROM STORAGE:SD  
XC8GB



47.D2615140  
PCB:SDCU:ASS'Y:(  
PCB15)



9.11050042  
(x6)  
WIRE BAND

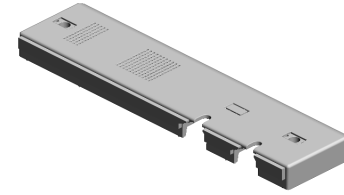
17.11050534  
CLAMP

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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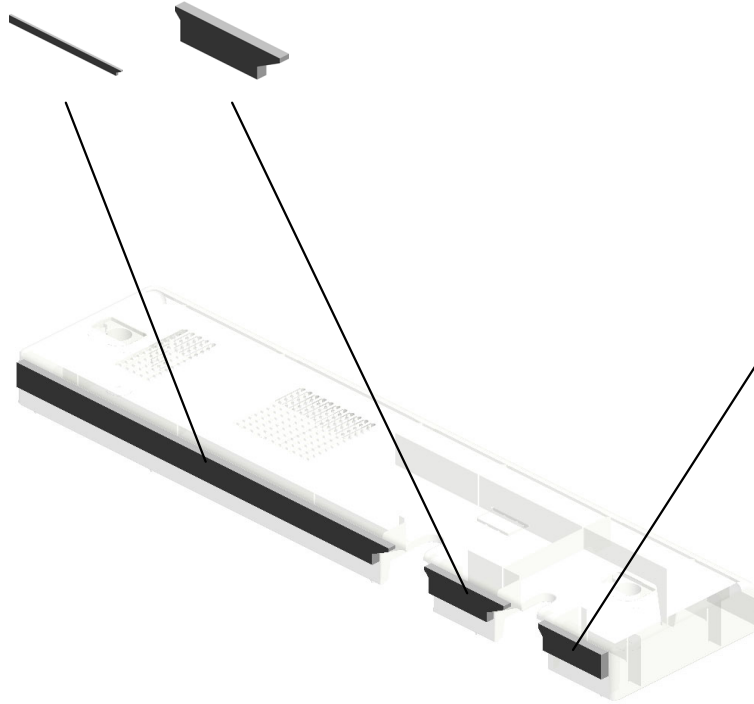
U019\_S003  
COVER:C/T BOX:UPPER:ASS'Y

42.D1795966  
SEAL:COVER:C/T  
BOX:UPPER:A

43.D1795967  
SEAL:COVER:C/T  
BOX:UPPER:B



39.D1795089  
COVER:C/T BOX:U  
PPER:ASS'Y

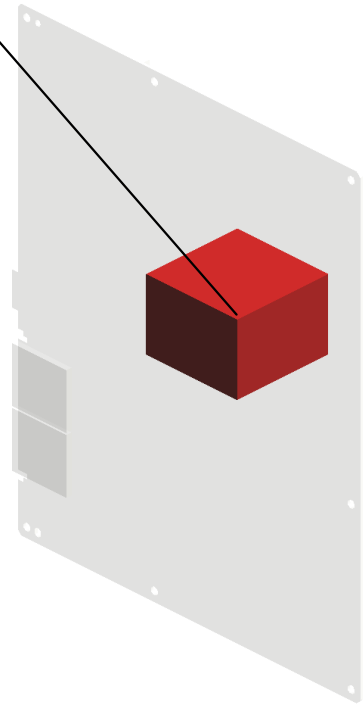


44.D1795973  
SEAL:COVER:C/T  
BOX:UPPER:C


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U019\_S004  
(Pro 8310S):(CHN):PCB:SERVICE:CTL:(PCB17)

72.D2585718  
HEAT SINKER:JX2:  
SOC:FAN  
202210-02



70.D0BX5624  
[A]  
(Pro 8310S):(CHN):  
PCB:SERVICE:CTL:  
(PCB17)  
202208-02 X/O



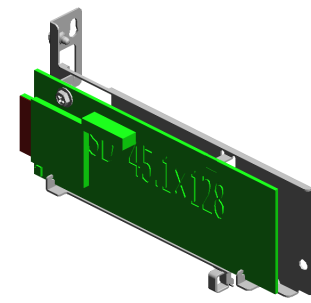
D0BX5621  
[A]  
(Pro 8310S):(NA/EU  
/AA/TWN/KOR):PC  
B:SERVICE:CTL:(P  
CB17)  
202208-02 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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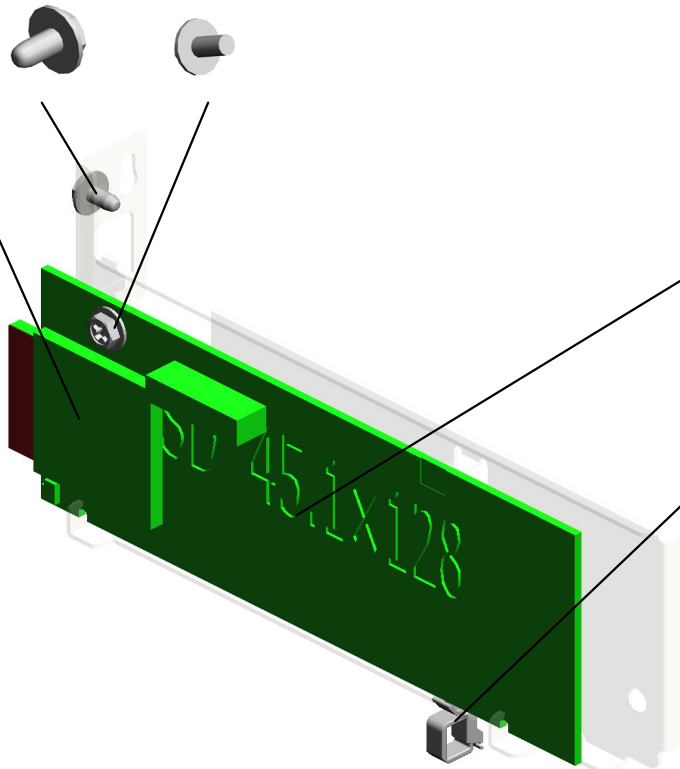
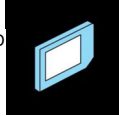
U019\_S005  
PCB:SDCU:ASS'Y

6.04543006Q 2.03603006N  
(x2) SCREW - M3X6  
TAPPING SCREW -  
M3X6

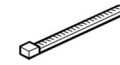
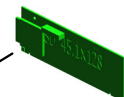


36.D0BX5927  
PCB:SDCU:ASS'Y

21.14078476  
ROM STORAGE:SD  
XC8GB



47.D2615140  
PCB:SDCU:ASS'Y:(  
PCB15)



9.11050042  
(x6)  
WIRE BAND

17.11050534  
CLAMP

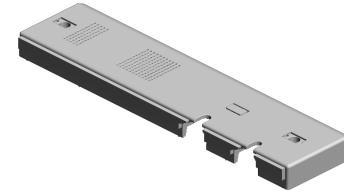


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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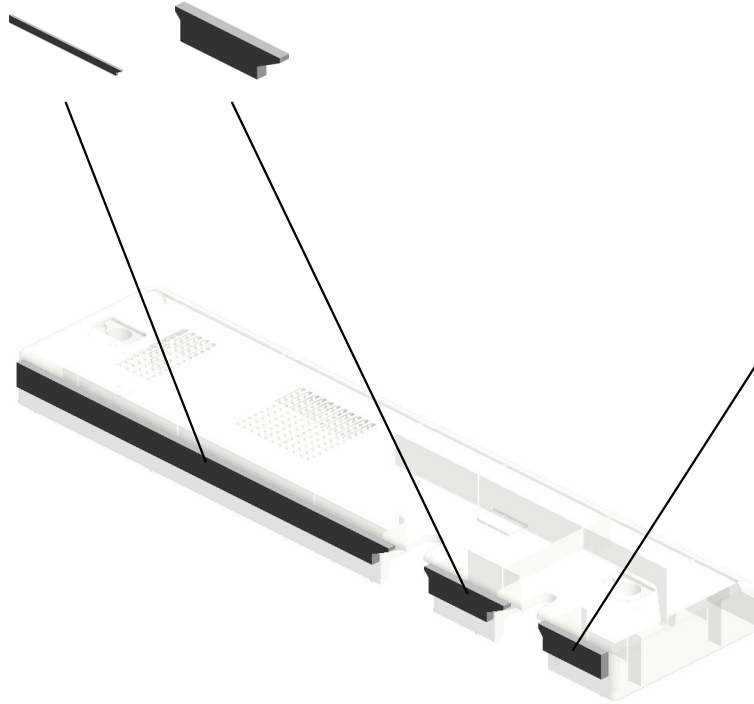
U019\_S006  
COVER:C/T BOX:UPPER:ASS'Y

42.D1795966  
SEAL:COVER:C/T  
BOX:UPPER:A

43.D1795967  
SEAL:COVER:C/T  
BOX:UPPER:B



39.D1795089  
COVER:C/T BOX:U  
PPER:ASS'Y

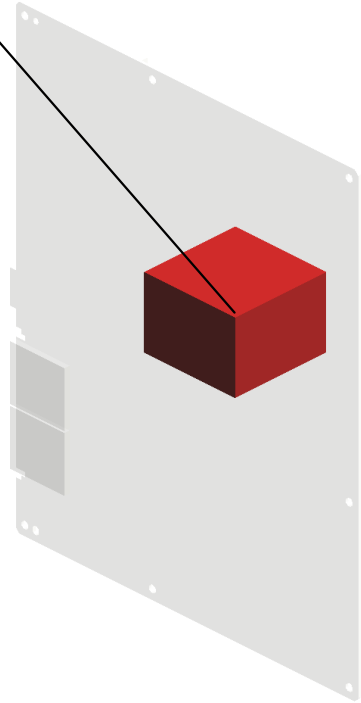


44.D1795973  
SEAL:COVER:C/T  
BOX:UPPER:C


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U019\_S007  
(Pro 8300S):(CHN):PCB:SERVICE:CTL:(PCB17)

72.D2585718  
HEAT SINKER:JX2:  
SOC:FAN  
202210-02



69.D0BX5623  
[A]  
(Pro 8300S):(CHN):  
PCB:SERVICE:CTL:  
(PCB17)  
202208-03 X/O

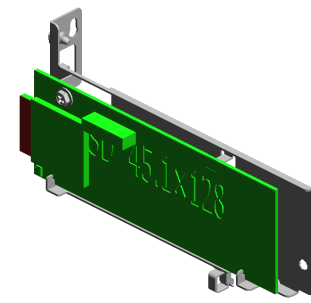


D0BX5620  
[A]  
(Pro 8300S):(NA/EU  
/AA/TWN/KOR):PC  
B:SERVICE:CTL:(P  
CB17)  
202208-03 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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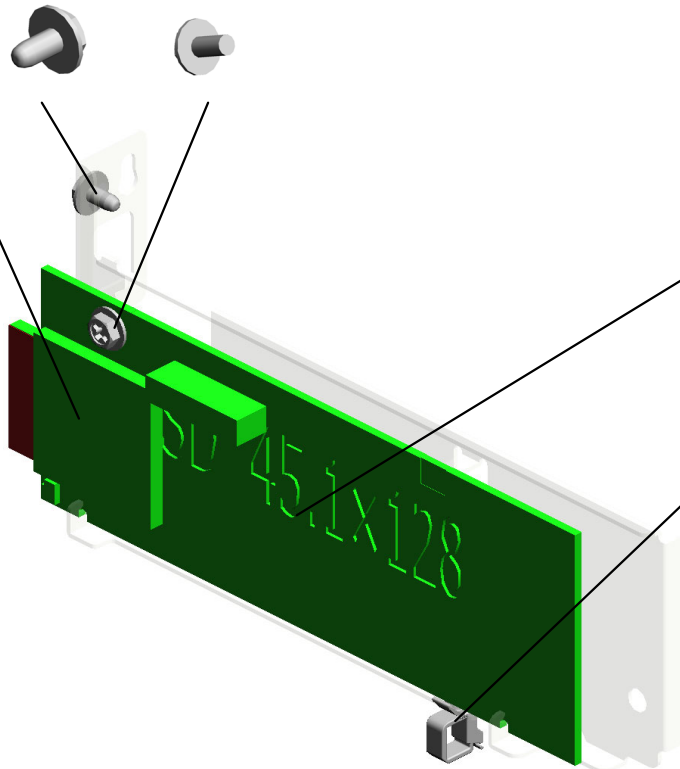
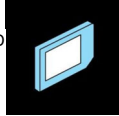
U019\_S008  
PCB:SDCU:ASS'Y

6.04543006Q 2.03603006N  
(x2) SCREW - M3X6  
TAPPING SCREW -  
M3X6

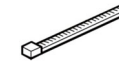
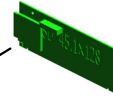


36.D0BX5927  
PCB:SDCU:ASS'Y

21.14078476  
ROM STORAGE:SD  
XC8GB



47.D2615140  
PCB:SDCU:ASS'Y:(  
PCB15)



9.11050042  
(x6)  
WIRE BAND

17.11050534  
CLAMP

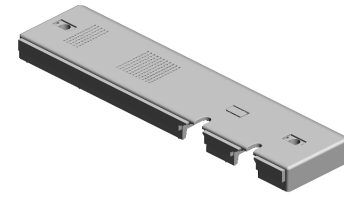


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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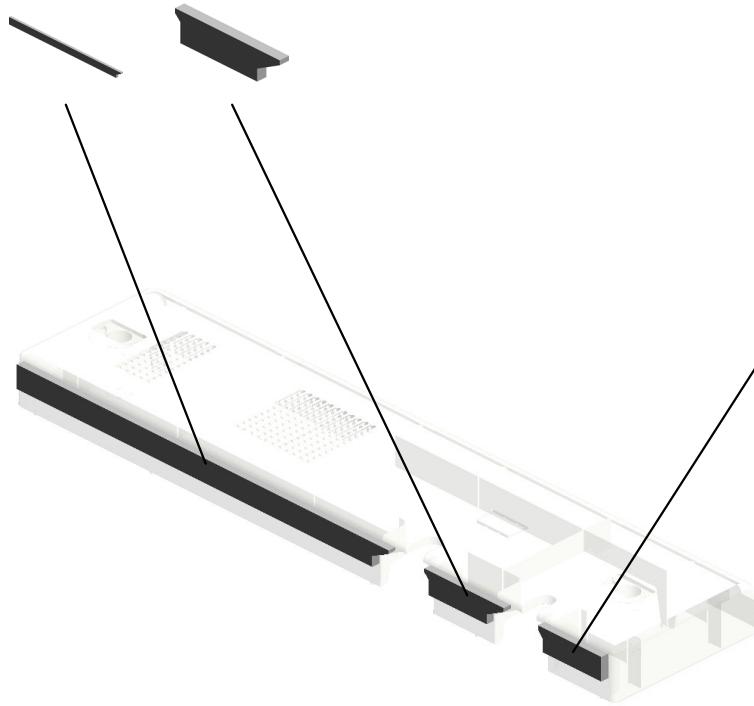
U019\_S009  
COVER:C/T BOX:UPPER:ASS'Y

42.D1795966  
SEAL:COVER:C/T  
BOX:UPPER:A

43.D1795967  
SEAL:COVER:C/T  
BOX:UPPER:B



39.D1795089  
COVER:C/T BOX:U  
PPER:ASS'Y

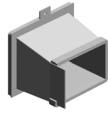


44.D1795973  
SEAL:COVER:C/T  
BOX:UPPER:C

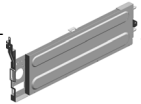
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U020.AIR COOLING

U020 S001  
D1796987  
DUCT:HEAT PIPE:ENTRANC  
E:ASSY



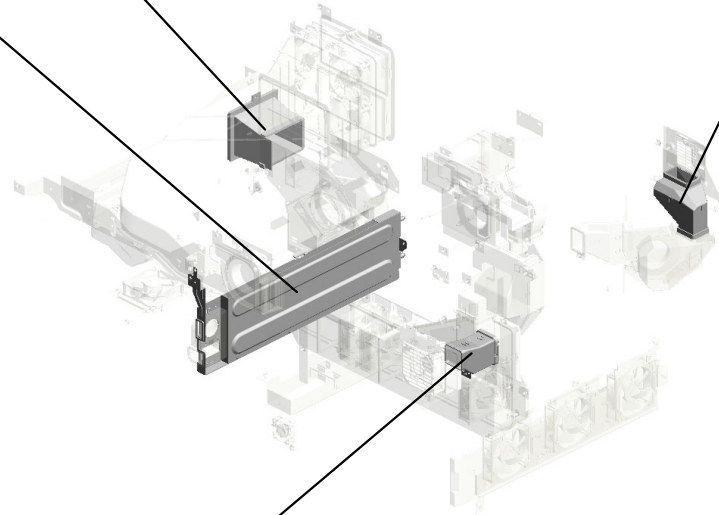
U020 S004  
D1796963  
BRACKET:HEAT SHIELD:BEL  
T CLEANING:ASSY



U020 S002  
D1796836  
DUCT:CHARGE CORONA:CO  
NNECTING:LOWER:ASSY



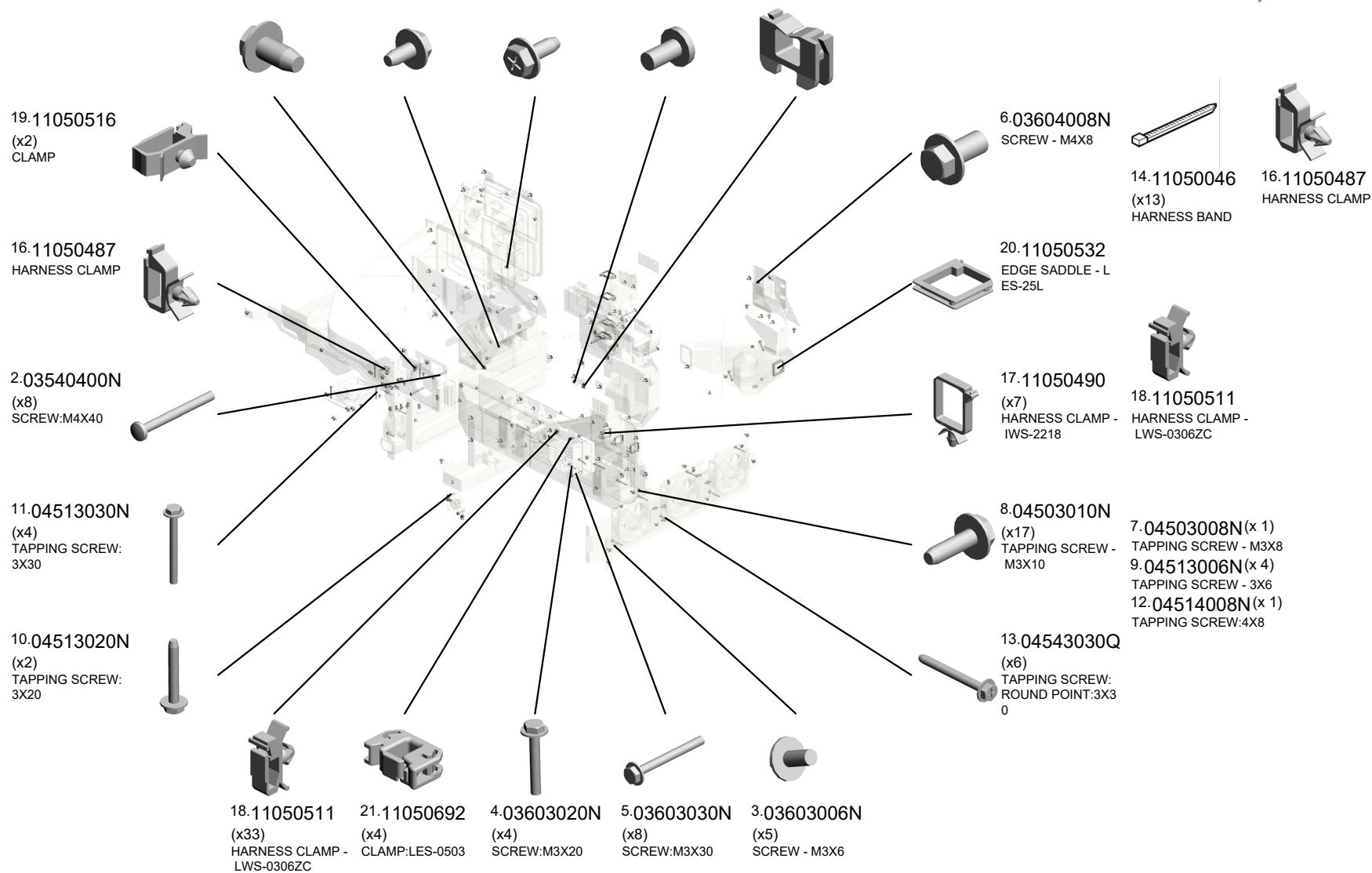
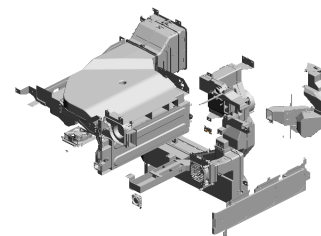
U020 S003  
D1806811  
DUCT:FLAT CONVEYER BEL  
T:EXHAUST:CONNECTING:A  
SSY



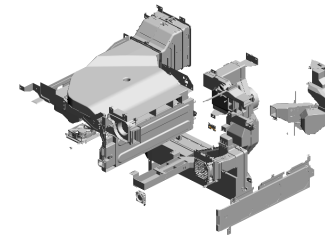
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U020 AIR COOLING

- 12.04514008N (x59) TAPPING SCREW: 3X6
- 9.04513006N (x15) TAPPING SCREW - 3X6
- 7.04503008N (x16) TAPPING SCREW - M3X8
- 1.03530060N BIND SCREW - M3 X6
- 15.11050328 HARNESS CLAMP - ES-0505



# U020 AIR COOLING



- 35.D1796821 DUCT:DEVELOPMENT:VACUUM:FRONT
- 28.AX660015 (x4) DC FAN MOTOR:SIROCCO:DC24V:PWM:(FAN9/FAN10/FAN11/FAN12)
- 31.D0BX6893 BRACKET:DUCT:MAIN:EXHAUST:LOWER
- 32.D0BX6909 (x2) FILTER:DUCT:MAIN:REAR
- 37.D1796831 DUCT:DEVELOPMENT:EXHAUST:FRONT

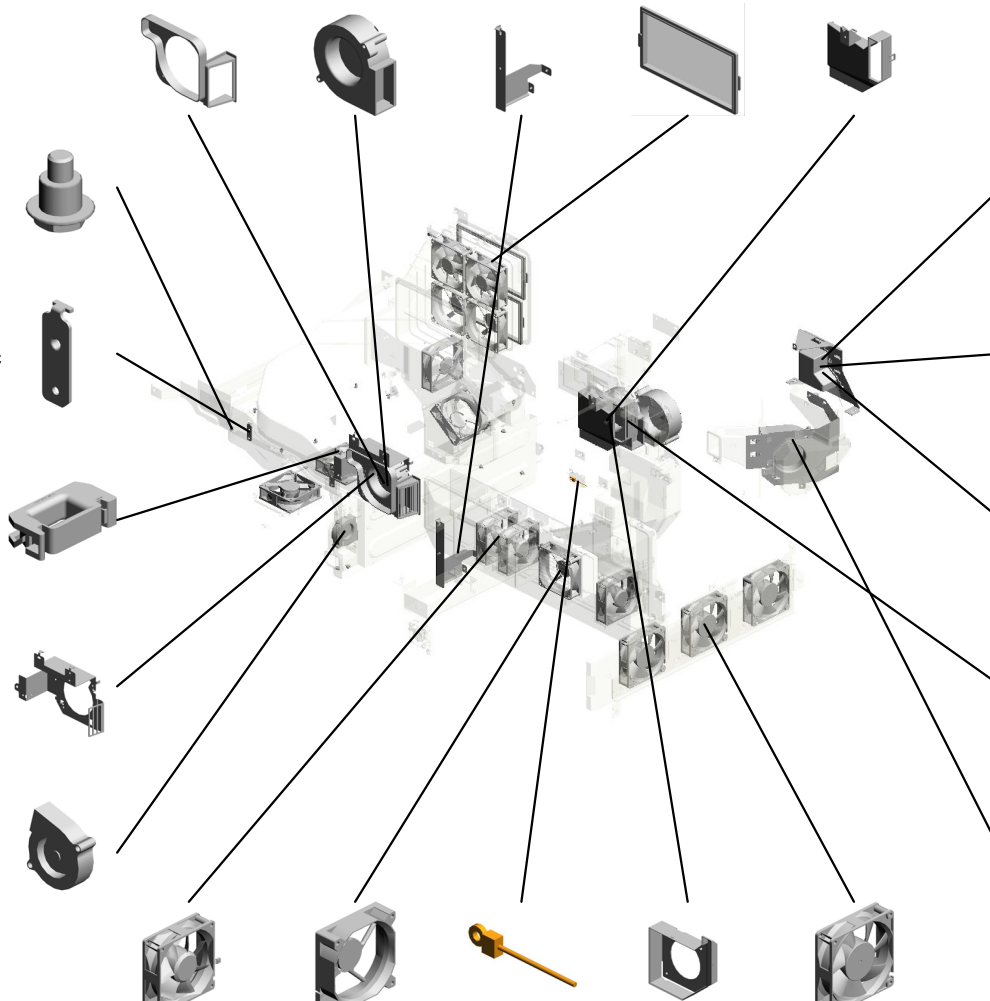
33.D1364233 (x16) STEPPED SCREW: DIA5:M3X3.8

34.D1791786 (x2) BRACKET:INNER COVER

22.11050723 CLAMPS:WES-0507

36.D1796822 BRACKET:FAN:DEVELOPMENT:COOLING:FRONT

26.AX640330 FAN:SIROCCO:DIA51:(FAN26/FAN27)



40.D1796835 EXTERIOR:LOUVER:CHARGE CORONA

43.D1796841 DUCT:CHARGE CORONA:VACUUM:CONNECTING:UPPER

42.D1796840 BRACKET:DUCT:CHARGE CORONA:VACUUM:UPPER

39.D1796834 SEAL:DUCT:DEVELOPMENT:EXHAUST:REAR RIGHT

29.D0BX6844 BRACKET:DUCT:CHARGE CORONA:VACUUM

24.AX640224 (x7) DC FAN MOTOR:AXIAL:MM80:(FAN6/FAN7/FAN13/FAN16/FAN18/FAN19)

25.AX640247 (x5) DC FAN MOTOR:AXIAL:MM80:25MM:(FAN4/FAN5/FAN8/FAN14/FAN17/FAN20/FAN22/FAN23//FAN2)

23.AW100169 THERMISTOR:ASSY:(SEN94)

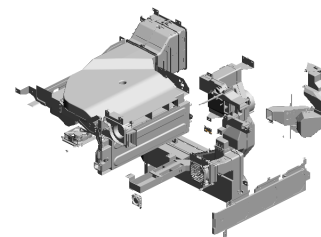
38.D1796832 DUCT:DEVELOPMENT:EXHAUST:REAR

27.AX650056 (x3) DC FAN MOTOR:AXIAL:MM92:(FAN30/FAN31/FAN33)

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U020 AIR COOLING



- 59.D1796927 DUCT:HEAT PIPE: EXHAUST
- 63.D1796946 DUCT:EXHAUST:P APER EXIT SUB-U NIT:A
- 58.D1796918 SEAL:EXTERIOR:R EAR:UPPER
- 51.D1796860 DUCT:DEVELOPM ENT:TONER:UPPE R:ASSY
- 50.D1796858 BRACKET:DUCT:C HARGE:EXHAUST: UPPER

60.D1796932  
DUCT:HEAT SHIEL D:FUSING:UPPER

61.D1796934  
DUCT:HEAT SHIEL D:FUSING:LOWER

62.D1796940  
(x2)  
BRACKET:FAN:EXI T:MIDDLE

55.D1796875  
(x2)  
BRACKET:DUCT:F LAT CONVEYER B ELT:EXHAUST

54.D1796874  
DUCT:FLAT CONV EYER BELT:EXHAU ST:LOWER

53.D1796873  
DUCT:FLAT CONV EYER BELT:EXHAU ST:UPPER

56.D1796897  
BRACKET:FAN:OP TICAL WRITING U NIT:COOLING

57.D1796898  
SEAL:DUCT:OPTIC AL WRITING UNIT: VACUUM

52.D1796864  
DUCT:DEVELOPM ENT:TONER:ASSY

49.D1796849  
SEAL:DUCT:CHAR GE CORONA:VACU UM:MAIN

44.D1796842  
FILTER:CHARGE C ORONA:VACUUM

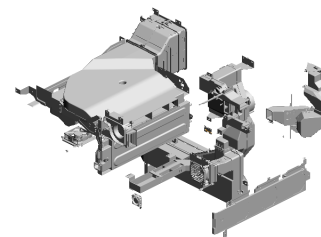
47.D1796847  
DUCT:CHARGE CO RONA:VACUUM:M AIN:RIGHT

48.D1796848  
DUCT:CHARGE CO RONA:VACUUM:M AIN:LEFT

45.D1796845  
DUCT:CHARGE CO RONA:VACUUM:LO WER RIGHT

46.D1796846  
DUCT:CHARGE CO RONA:VACUUM:LO WER LEFT

# U020 AIR COOLING



- 67.D1796954 BRACKET:DUCT:EXHAUST:PAPER EXIT SUB-UNIT:RIGHT
- 75.D1796978 SEAL:EXTERIOR:REAR:SMALL
- 68.D1796955 PLATE:DUCT:EXHAUST:B:ASSY
- 65.D1796948 PLATE:DUCT:EXHAUST:A:ASSY
- 64.D1796947 BRACKET:DUCT:EXHAUST:PAPER EXIT SUB-UNIT:LEFT

66.D1796953  
DUCT:EXHAUST:PAPER EXIT SUB-UNIT:B

87.D2706822  
SEAL:DUCT:HEAT SHIELD:FUSING:A

77.D1796984  
DUCT:HEAT PIPE:EXIT

83.D1806821  
BASE:HEAT SHIELD:FUSING SUB-UNIT:SUB-ASSY

76.D1796981  
BRACKET:DUCT:HEAT PIPE:EXIT:ASSY

72.D1796971  
SEAL:DUCT:THERMOPILE:ENTRANCE:LOWER

73.D1796972  
DUCT:THERMOPILE:ENTRANCE:ASSY

71.D1796970  
DUCT:THERMOPILE

82.D1806818  
OZONE FILTER:MAIN:EXHAUST:RIGHT

80.D1796995  
BRACKET:FAN:TRANSFER/SEPARATION UNIT:COOLING:REAR

85.D2706806  
SEAL:DUCT:LARGE

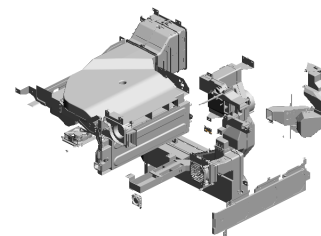
84.D1806831  
GASKET:DUCT:CHARGE CORONA:VACUUM

78.D1796985  
DUCT:HEAT PIPE:EXIT:MIDDLE

86.D2706818  
SEAL:DUCT:FAN:M97

74.D1796977  
GUARD:FAN:OPTICAL WRITING UNIT

# U020 AIR COOLING



- 88.D2706823 OZONE FILTER:DU CT:MAIN:REAR
- 92.D2706854 DUCT:CHARGE CO RONA:EXHAUST:M IDDLE:FRONT
- 91.D2706853 DUCT:CHARGE CO RONA:EXHAUST:M IDDLE:REAR
- 93.D2706856 DUCT:CHARGE CO RONA:EXHAUST:C ONNECTING:FRON T
- 94.D2706857 DUCT:CHARGE CO RONA:EXHAUST:C ONNECTING:REAR

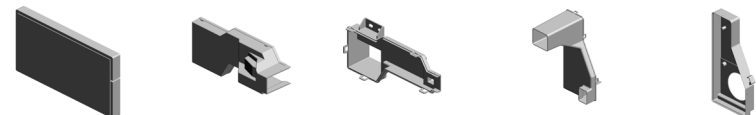
102.D2706910  
SEAL:DUCT:CHAR GE CORONA:EXHA UST:MIDDLE

89.D2706833  
BRACKET:FAN:DE VELOPMENT:EXHA UST

101.D2706909  
(x2)  
SEAL:DUCT:LARG E

99.D2706892  
(x2)  
COVER:FILTER:EX HAUST

107.D2706929  
(x3)  
COVER:FAN:MAIN: EXHAUST



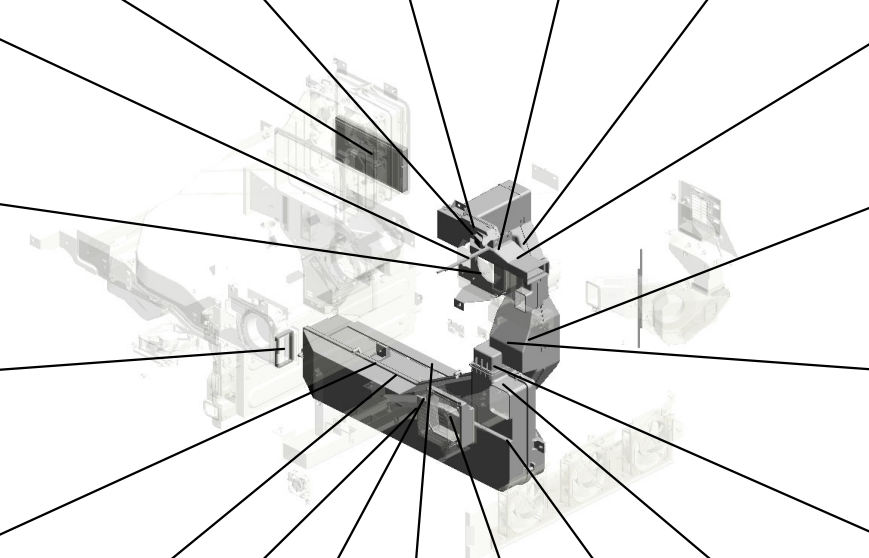
90.D2706851  
DUCT:CHARGE CO RONA:EXHAUST:M IDDLE:RIGHT

95.D2706869  
DUCT:CHARGE CO RONA:EXHAUST:M ULTI-LANGUAGE:R EAR

96.D2706870  
DUCT:CHARGE CO RONA:EXHAUST:M ULTI-LANGUAGE:F RONT

106.D2706921  
SEAL:DUCT:MAIN: EXHAUST:B

105.D2706920  
SEAL:DUCT:MAIN: EXHAUST:A



98.D2706891  
DUCT:MAIN:EXHA UST:REAR

97.D2706890  
DUCT:MAIN:EXHA UST:FRONT

104.D2706917  
SEAL:DUCT:MAIN: EXHAUST

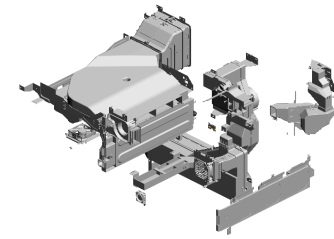
100.D2706896  
DUCT:OPTICAL W RITING UNIT:VACU UM:FRONT

103.D2706911  
(x3)  
SEAL:DUCT:MAIN: EXHAUST:FRONT



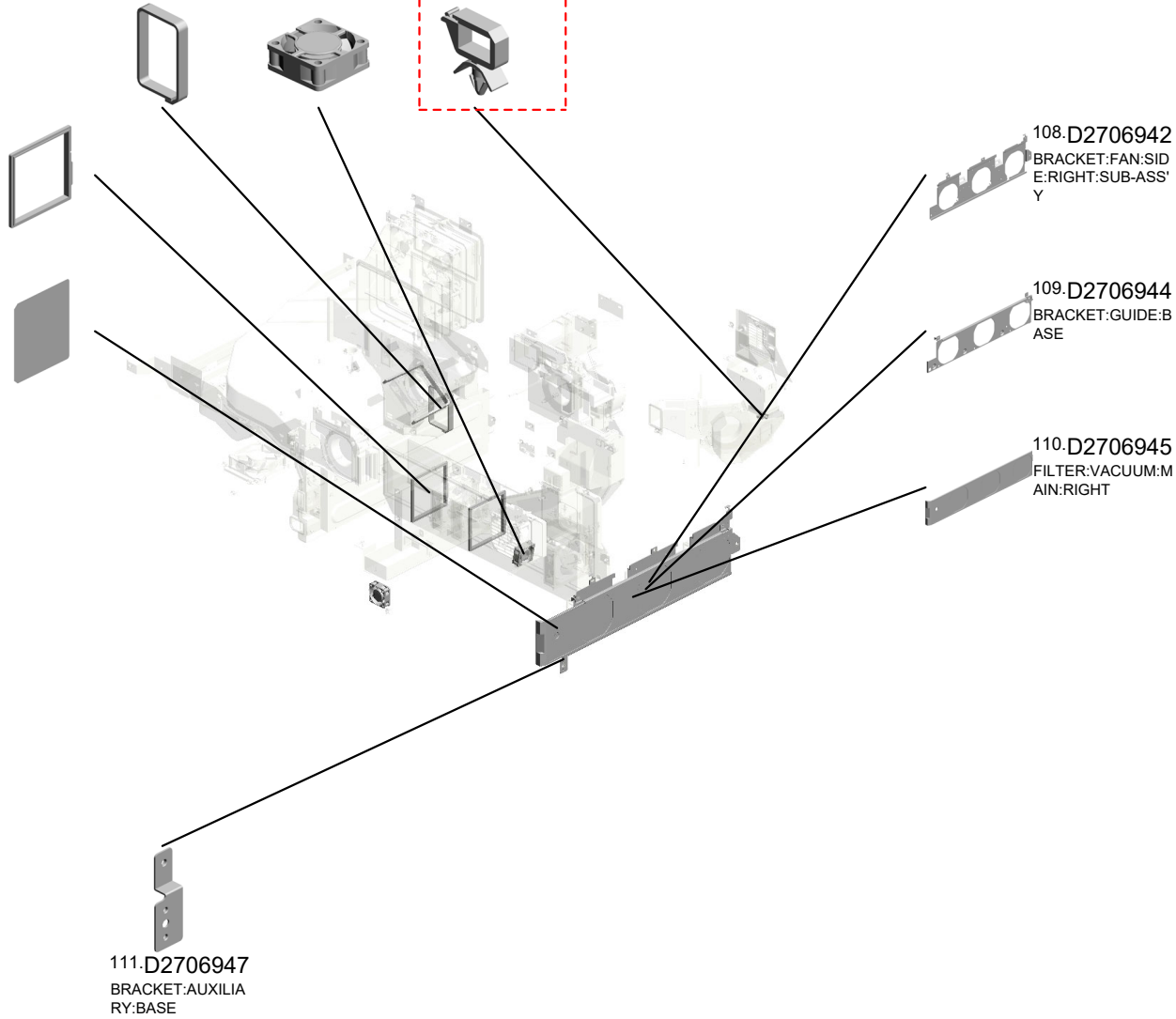
# U020 AIR COOLING

- 113.D2706989 (x2)  
SEAL:DUCT:HEAT  
PIPE:ENTRANCE
- 114.GX640028 (x2)  
FAN MOTOR DC24  
V 1.92W;(FAN3/FA  
N28/FAN29)
- 116.11050762  
CLAMP:LWS-0711A  
202405-04



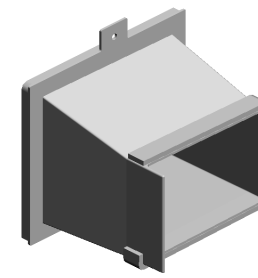
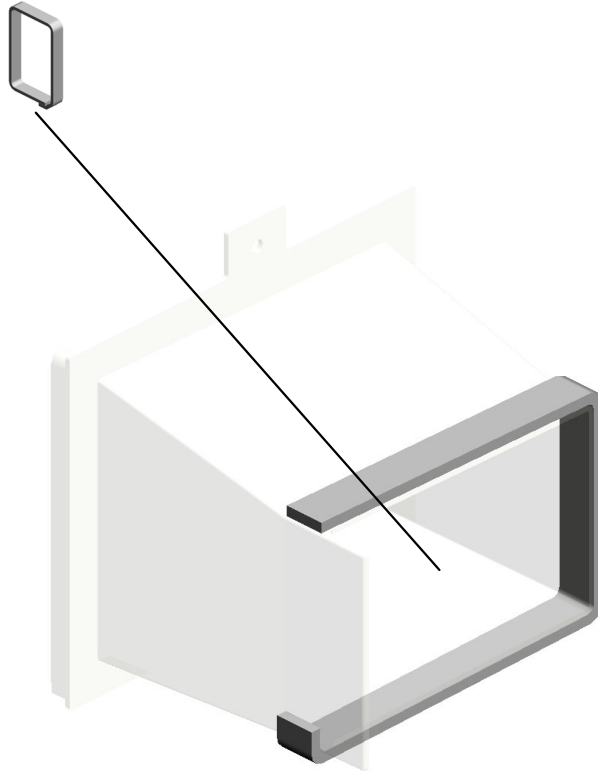
- 115.D1796889 (x2)  
FILTER:MAIN:EXH  
AUST:RIGHT  
202012-01 O/O

- 112.D2706948  
SHEET:SCREW:FIL  
TER



U020\_S001  
DUCT:HEAT PIPE:ENTRANCE:ASS'Y

113.D2706989  
SEAL:DUCT:HEAT  
PIPE:ENTRANCE

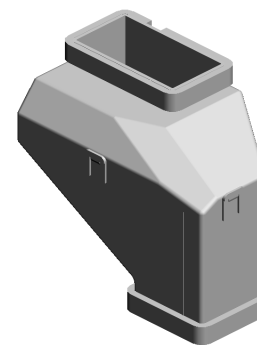
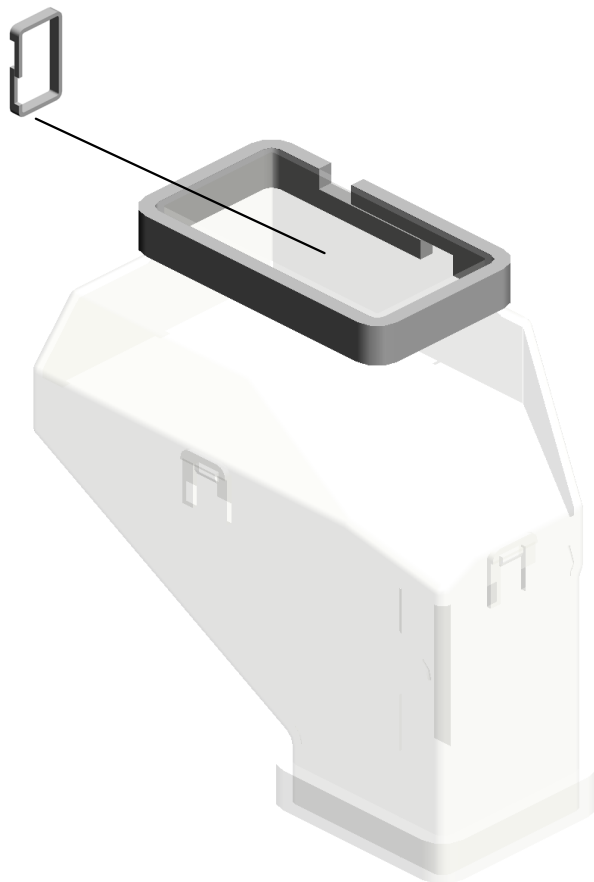


79.D1796987  
DUCT:HEAT PIPE:  
ENTRANCE:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	<b>U020</b>	U021
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U020\_S002  
DUCT:CHARGE CORONA:CONNECTING:LOWER:ASS'Y

101.D2706909  
SEAL:DUCT:LARG  
E

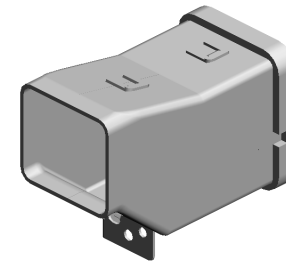


41.D1796836  
DUCT:CHARGE CO  
RONA:CONNECTIN  
G:LOWER:ASS'Y

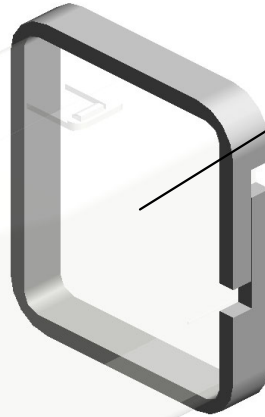
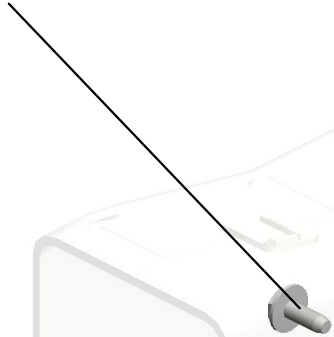
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	<b>U020</b>	U021
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U020\_S003  
DUCT:FLAT CONVEYER BELT:EXHAUST:CONNECTING:ASS'Y

7.04503008N  
TAPPING SCREW -  
M3X8



81.D1806811  
DUCT:FLAT CONV  
EYER BELT:EXHAU  
ST:CONNECTING:  
ASS'Y

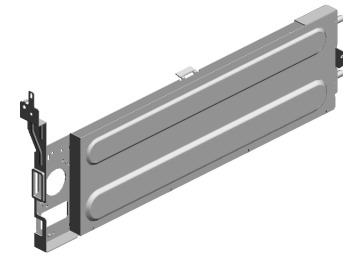


86.D2706818  
SEAL:DUCT:FAN:M  
M97

U020\_S004

BRACKET:HEAT SHIELD:BELT CLEANING:ASS'Y

70.D1796966  
SEAL:DUCT:THER  
MOPILE:ENTRANC  
E:UPPER



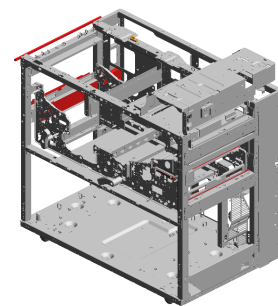
69.D1796963  
BRACKET:HEAT S  
HIELD:BELT CLEA  
NING:ASSY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U021 MAIN FRAME

- 19.11050488 (x9) HARNESS CLAMP
- 1.03140180N (x2) PAN HEAD SCREW :M4X18
- 13.07200040E (x4) RETAINING RING - M4
- 20.11050489 (x10) HARNESS CLAMP - LWS 1316
- 18.11050487 HARNESS CLAMP 202405-03



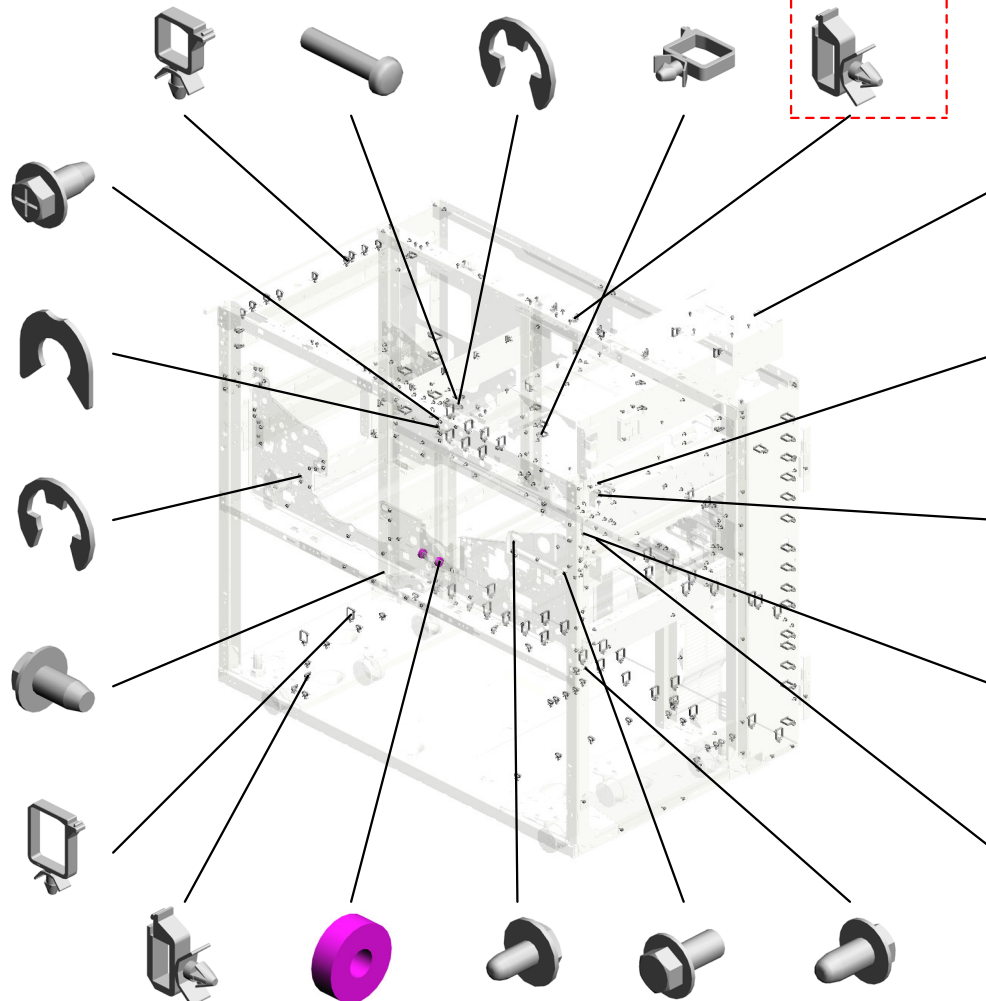
- 9.04534008N BINDING SELF TAPPING SCREW:4X8

- 16.08050088 RETAINING RING - M6

- 14.07200060E (x7) RETAINING RING - M6

- 7.04514008N (x183) TAPPING SCREW: 4X8

- 21.11050490 (x58) HARNESS CLAMP - IWS-2218



- 18.11050487 (x46) HARNESS CLAMP
- 15.07403008 (x2) BALL BEARING - 8 X22X7
- 10.04543006Q (x7) TAPPING SCREW - M3X6
- 6.03604008N (x15) SCREW - M4X8
- 11.04544008Q (x32) TAPPING SCREW - M4X8

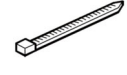
- 3.03540060N (x12) SCREW-M4X6

- 4.03603006N (x4) SCREW - M3X6

- 8.04514012N (x8) TAPPING SCREW: 4X12

- 12.07030040N (x10) SPRING WASHER: DIA4

- 2.03540050N (x10) SCREW - M4X5



- 17.11050046 (x5) HARNESS BAND



- 18.11050487 HARNESS CLAMP



- 19.11050488 (x7) HARNESS CLAMP



- 20.11050489 (x4) HARNESS CLAMP - LWS 1316



- 21.11050490 HARNESS CLAMP - IWS-2218



- 22.11050508 HARNESS CLAMP - LWS-0711



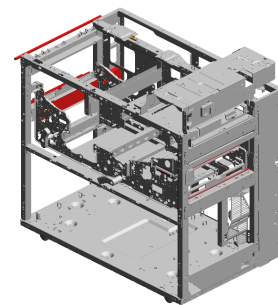
- 23.11050511 (x10) HARNESS CLAMP - LWS-0306ZC



- 24.11050516 (x2) CLAMP

# U021 MAIN FRAME

- 30.11050724 (x2) CLAMPS:WES-1210
- 40.B1321221 (x2) HOLDER:SPRING:PULL OUT
- 39.B1321183 (x2) BRACKET:LOCK
- 36.AA132300 (x4) ROLLER:LOCK:PU LL OUT
- 23.11050511 (x17) HARNESS CLAMP - LWS-0306ZC



- 28.11050711 (x6) CLAMP:JDL-1S

- 31.11050726 CLAMPS:WES-2217

- 24.11050516 (x3) CLAMP

- 41.B5457507 (x2) SCREW:PUNCH

- 35.AA082104 (x6) BUSHING - 8X12X7

- 42.D0741180 LEVER:PULL OUT:PAPER EXIT UNIT

- 26.11050534 (x2) CLAMP

- 27.11050692 (x2) CLAMP:LES-0503

- 32.11050751 (x2) CLAMP:LWSM-0606-3.2M

- 29.11050723 CLAMPS:WES-0507

- 25.11050528 NYLON CLAMP - EMT-2N



- 32.11050751 CLAMP:LWSM-0606-3.2M



- 37.AA143594 (x2) STEPPED SCREW: M3X5

- 43.D0741225 (x2) HINGE:C/T BOX:RIGHT UPPER:PEEN



- 44.D0741228 (x2) COVER:HINGE

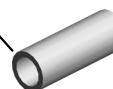


- 83.G1784909 (x4) SCREW:TRANSPORT

- 34.AA063472 (x10) COMPRESSION SPRING:CONNECTOR:UPPER

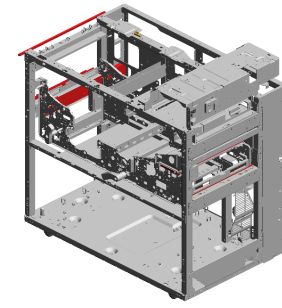


- 33.AA062797 (x2) COMPRESSION SPRING:DRAWER:2.2N



- 5.03604006N (x 1) SCREW - M4X6
- 6.03604008N (x 4) SCREW - M4X8
- 7.04514008N (x35) TAPPING SCREW:4X8
- 10.04543006Q (x 1) TAPPING SCREW - M3X6
- 11.04544008Q (x 3) TAPPING SCREW - M4X8
- 14.07200060E (x 3) RETAINING RING - M6

# U021 MAIN FRAME



- 58.D1791221 (x2) HOLDER:COIL SPRING:LOCK:PULL OUT
- 57.D1791185 GUIDE:INTERMEDIATE TRANSFER:LEFT
- 62.D1796410 SLIDE RAIL:CASE TENSION:ROLLER
- 52.D1791115 RAIL:INTERMEDIATE TRANSFER:LEFT
- 63.D1796823 DUCT:DEVELOPMENT:EXHAUST:MULTI-LANGUAGE:ASSY

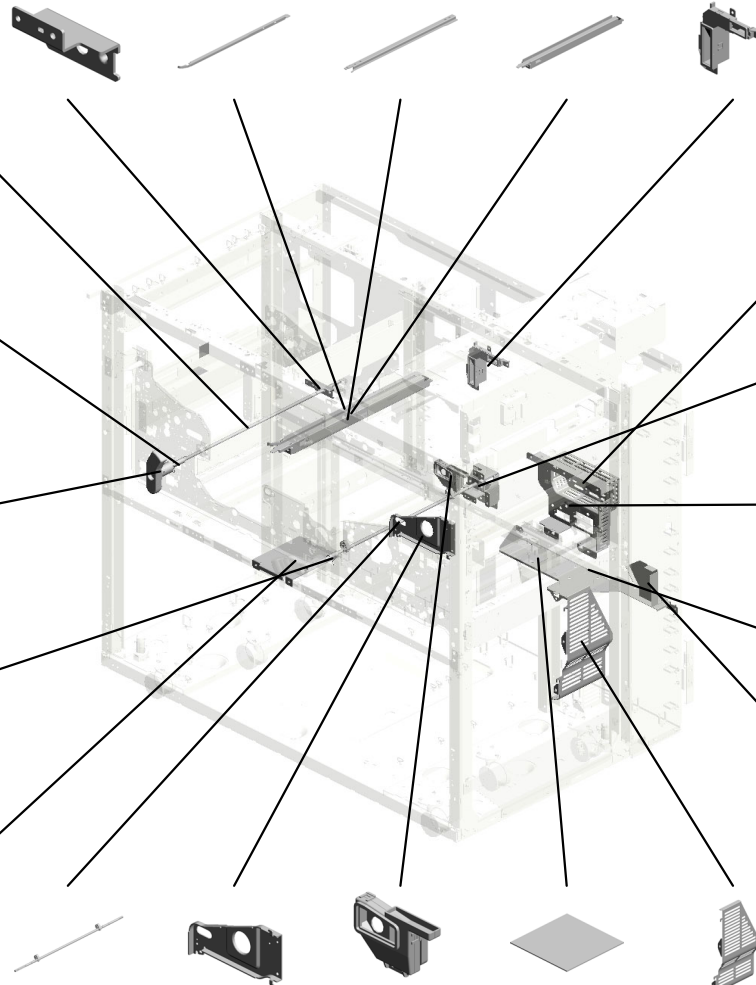
47.D0BX1219  
SHAFT:LOCK:PULL OUT:LEFT

48.D0BX1220  
TORSION SPRING: KNOB:LEFT

60.D1791734  
LEVER:PULL OUT: LEFT

50.D0BX1233  
TORSION SPRING: KNOB:RIGHT

56.D1791130  
GUIDE:PULL OUT: MIDDLE:LOWER



59.D1791731  
COVER:REGISTRATION:MOTOR

55.D1791129  
GUIDE:PULL OUT:LOCK

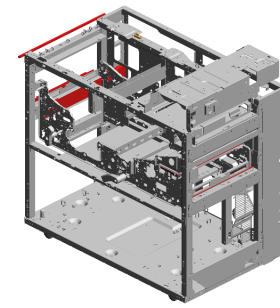
54.D1791128  
HOLDER:REGISTRATION:DRAWER

53.D1791118  
SEPARATION PLATE:MAIN:REAR MIDDLE

45.D0BX1069  
COVER:MOTOR:USED TONER

- 49.D0BX1232 SHAFT:LOCK:PULL OUT:RIGHT:ASSY
- 46.D0BX1165 SUPPORTING PLATE:RAIL:INTERMEDIATE TRANSFER
- 64.D1806801 DUCT:FLAT CONVEYER BELT:EXHAUST:SMALL:ASSY
- 61.D1794884 (x3) SHEET:OPPOSED: PAPER FEED SENSOR
- 51.D1791043 GUARD:MAIN:VERTICAL TRANSPORT

# U021 MAIN FRAME



- 82.G1784818 (x4) SPRING:PULL OUT :LOCK:EXIT
- 65.D1941234 (x2) SUPPORTING PLATE:BRACKET:LOCK
- 70.D2701155 BRACKET:RADIAL BALL BEARING
- 69.D2701151 SLIDE RAIL:PULL OUT:RIGHT UPPER
- 71.D2701160 RAIL:INTERMEDIATE TRANSFER

- 83.G1784909 (x4) SCREW:TRANSPO

- 76.D2701174 GUIDE:PICK-UP PAPER JAM

- 72.D2701166 SUPPORTING PLATE:AUXILIARY:RAIL:INTERMEDIATE TRANSFER

- 73.D2701167 STOPPER:SLIDE RAIL:RIGHT UPPER

- 81.G1781138 (x18) SCREW WITH WASHER:M6X14

- 66.D1944759 (x2) BRACKET:LOCK:EXIT
- 67.D2416290 (x3) LED:RED
- 80.G0342986 FLANGED HEXAGONAL HEAD BOLT - M4X8
- 75.D2701173 STOPPER:SUPPORTER
- 79.D2706815 SHEET:GUIDE MILLER:PAPER FEED:COOLING:INNER BACK

- 84.G1787515 (x12) CONNECTOR GUIDE PIN:CONNECTOR

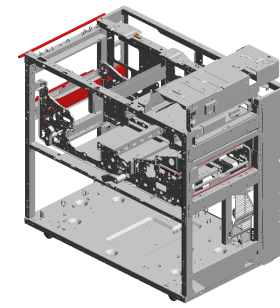
- 74.D2701171 SUPPORTER:PULL OUT:RIGHT UPPER

- 78.D2706814 SHEET:GUIDE MILLER:PAPER FEED:COOLING:UPPER

- 77.D2706813 SHEET:GUIDE MILLER:PAPER FEED:COOLING:LOWER

- 68.D2701132 (x2) SLIDE RAIL:PULL OUT:PROTECT

# U021 MAIN FRAME



- 87.B8321371 SPACER CUSHION
- 91.D1791784 BRACKET:ADF:LEFT
- 96.AW020249 PHOTOINTERRUPTOR:FLAT:PICH2M M:M4:(SEN107) 202003-04 O/O
- 88.D1491840 GROUND PLATE:AKS

92.G1785145 SHEET:GBC:UPPER



94.M0774707 GUIDE PLATE:GBC:ASSY



93.M0774703 BRACKET:ADAPTER SECTION:GBC:PREEN



85.03140120N SCREW - M4X12



90.D1791782 BRACKET:ADF:RIGHT



95.D0BX1465 BRACKET:KEY COUNTER



98.D1791119 STAY:MAIN:RIGHT UPPER



- 89.D1791769 (x2) SPRING PLATE:EA RTH:FRAME:SCANNER
- 97.D1791134 (x4) HEXAGON HEAD BOLT:M20X60
- 99.AH012031 (x6) CASTER:1470N 202210-03 O/O

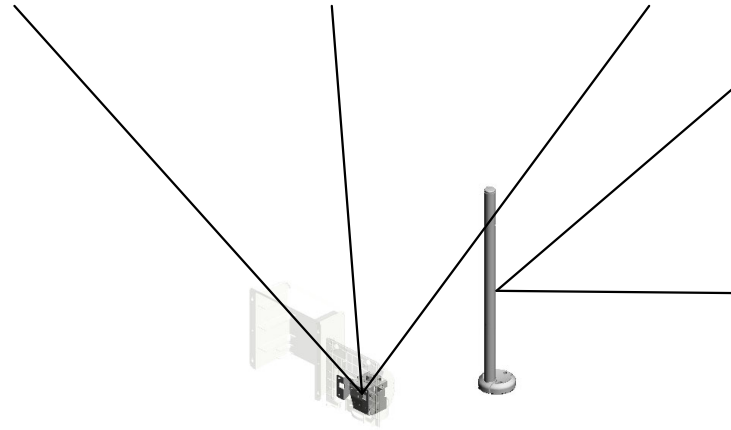
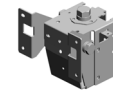
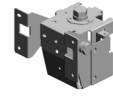
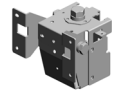


# U022.ACCESSORIES

U022 S001  
D0BX1580  
HINGE:STAND:OPERATION  
SUB-UNIT:ASS'Y

U022 S002  
D0BX1580  
HINGE:STAND:OPERATION  
SUB-UNIT:ASS'Y

U022 S004  
D0BX1580  
HINGE:STAND:OPERATION  
SUB-UNIT:ASS'Y



U022 S003  
M5001861  
TUBE TYPE LAMP:ASS'Y:(PC  
B14)



U022 S005  
M5001861  
TUBE TYPE LAMP:ASS'Y:(PC  
B14)



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U022 ACCESSORIES

10.11050724 (x9)  
CLAMPS:WES-121  
0

2.03604008N (x30)  
SCREW - M4X8

15.D0BX1518 (x3)  
COVER:EXHAUST:  
PAPER EXIT SUB-  
UNIT

12.D0744225 (x3)  
KNOB:FUSING

53.D0BX7662 (x3)  
ACCESSORY:COV  
ER:SIDE:RIGHT:AS  
S'Y

17.D0BX1588 (x3)  
COVER:HINGE:MID  
DLE

18.D0BX1590 (x3)  
COVER:HINGE:FR  
ONT

1.03150100N (x3)  
PAN HEAD SCREW  
:M5X10

14.D0747391 (x9)  
DECAL:PAPER SE  
T DIRECTION

20.D0BX4385 (x6)  
TAPE:HOLDER:FU  
SING UNIT:HEATE  
R:ASS'Y

22.D1791586 (x6)  
(EU/AA/TWN/KOR/  
CHN):DECAL:CAUT  
ION:PULL OUT:BLA  
NK

9.11050508 (x12)  
HARNESS CLAMP -  
LWS-0711

19.D0BX1593 (x3)  
OZONE FILTER:EX  
HAUST:PAPER EXI  
T SUB-UNIT

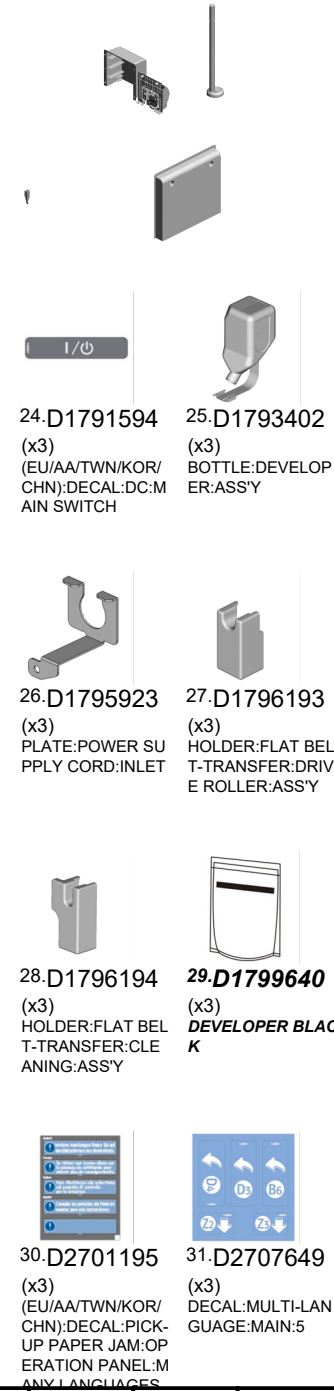
21.D0BX7648 (x3)  
DECAL:MULTI-LAN  
GUAGE:MAIN:13:A  
BS

23.D1791589 (x3)  
(EU/AA/TWN/KOR/  
CHN):DECAL:CAUT  
ION:PULL OUT:LAN  
GUAGE:MULTI-LAN  
GUAGE

13.D0744391 (x3)  
HOLDER:KNOB:FU  
SING:DUAL FACES  
TEPE

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021	U022
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U022  
ACCESSORIES



24.D1791594  
(x3)  
(EU/AA/TWN/KOR/  
CHN):DECAL:DC:MA  
IN SWITCH

25.D1793402  
(x3)  
BOTTLE:DEVELOP  
ER:ASS'Y

26.D1795923  
(x3)  
PLATE:POWER SU  
PPLY CORD:INLET

27.D1796193  
(x3)  
HOLDER:FLAT BEL  
T-TRANSFER:DRIV  
E ROLLER:ASS'Y

28.D1796194  
(x3)  
HOLDER:FLAT BEL  
T-TRANSFER:CLE  
ANING:ASS'Y

29.D1799640  
(x3)  
DEVELOPER BLAC  
K

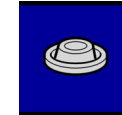
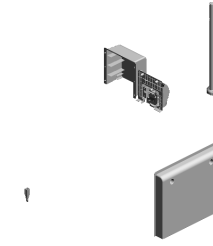
30.D2701195  
(x3)  
(EU/AA/TWN/KOR/  
CHN):DECAL:PICK-  
UP PAPER JAM:OP  
ERATION PANEL:MA  
NY LANGUAGES

31.D2707649  
(x3)  
DECAL:MULTI-LAN  
GUAGE:MAIN:5

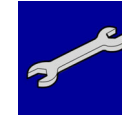
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------



U022  
ACCESSORIES



33.G1781141  
(x12)  
HOLDER:STAND:M  
20



34.G1788350  
(x3)  
WRENCH:HEXAGO  
NAL BOLT



40.B0651374  
(x3)  
CLOTH - DF EXPO  
SURE GLASS



41.D0747775  
(x3)  
(CHN[Pro 8300S/83  
10S/8320S]/NA):PL  
ATE:LOGO:RICOH



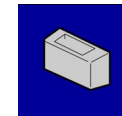
42.D0BX7681  
(Pro 8300S):MODE  
L NAME PLATE:PR  
O\_8300S



43.D0BY7681  
(Pro 8310S):MODE  
L NAME PLATE:PR  
O\_8310S

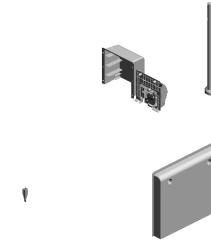


44.D0BZ7681  
(Pro 8320S):MODE  
L NAME PLATE:PR  
O\_8320S



45.D1791748  
(x3)  
HOLDER:EXPOSU  
RE GLASS:ASSY

U022  
ACCESSORIES



46. D2706022

(x3)  
DECAL:CAUTION:O  
RIGINAL:MANY LA  
NGUAGES

4. 04514006N(x 3)

TAPPING SCREW - 4X6

5. 04514008N(x 3)

TAPPING SCREW:4X8

6. 04544010N(x 6)

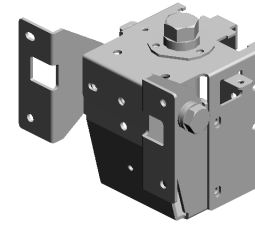
TAPPING SCREW:ROUND POINT:4X10

39. 11500466(x 3)

(CHN[Pro 8300S/8310S/8320S]):POWER  
SUPPLY CODE:250V:16A

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U022\_S001  
HINGE:STAND:OPERATION SUB-UNIT:ASS'Y

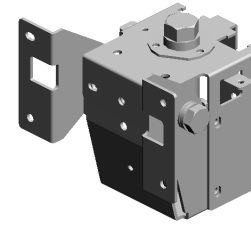


16.D0BX1580  
HINGE:STAND:OP  
ERATION SUB-UNI  
T:ASS'Y

2.03604008N(x12)  
SCREW - M4X8

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U022\_S002  
HINGE:STAND:OPERATION SUB-UNIT:ASS'Y



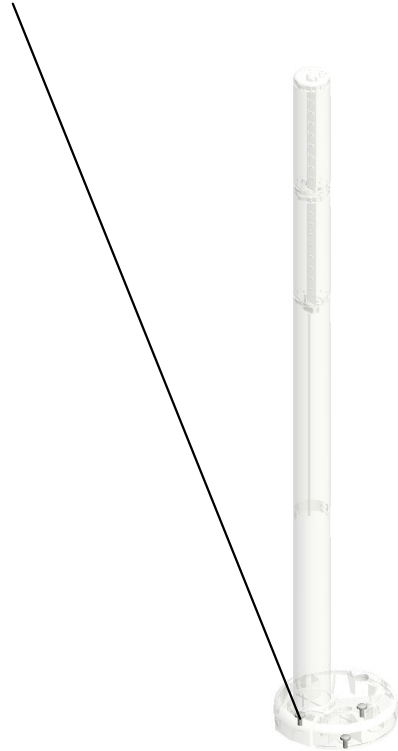
16.D0BX1580  
HINGE:STAND:OP  
ERATION SUB-UNI  
T:ASS'Y

2.03604008N(x12)  
SCREW - M4X8

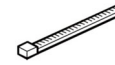
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U022\_S003  
TUBE TYPE LAMP:ASS'Y:(PCB14)

3.04503012N  
(x3)  
TAPPING SCREW:  
3X12



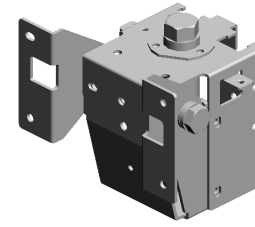
38.M5001861  
TUBE TYPE LAMP:  
ASS'Y:(PCB14)



8.11050046  
HARNESS BAND

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U022\_S004  
HINGE:STAND:OPERATION SUB-UNIT:ASS'Y



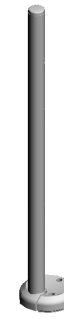
16.D0BX1580  
HINGE:STAND:OP  
ERATION SUB-UNI  
T:ASS'Y

2.03604008N(x12)  
SCREW - M4X8

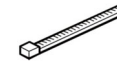
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U022\_S005  
TUBE TYPE LAMP:ASS'Y:(PCB14)

3.04503012N  
(x3)  
TAPPING SCREW:  
3X12



38.M5001861  
TUBE TYPE LAMP:  
ASS'Y:(PCB14)

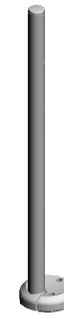
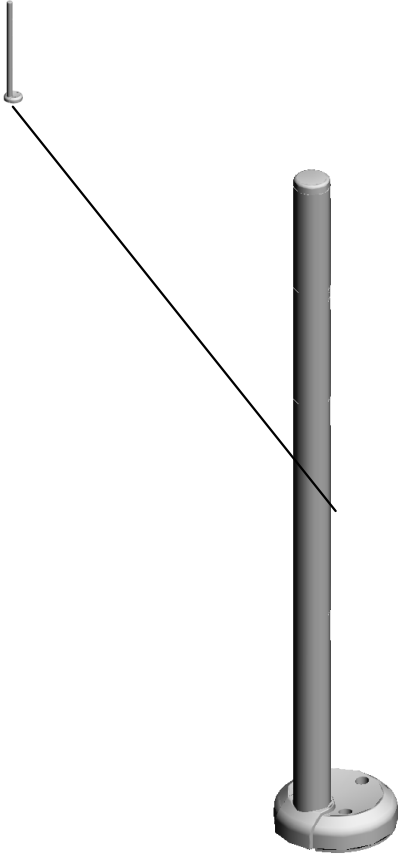


8.11050046  
HARNESS BAND

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U023  
(For Pro 8300S):Attention Light AL3000

1.M5001861  
TUBE TYPE LAMP:  
ASS'Y:(PCB14)

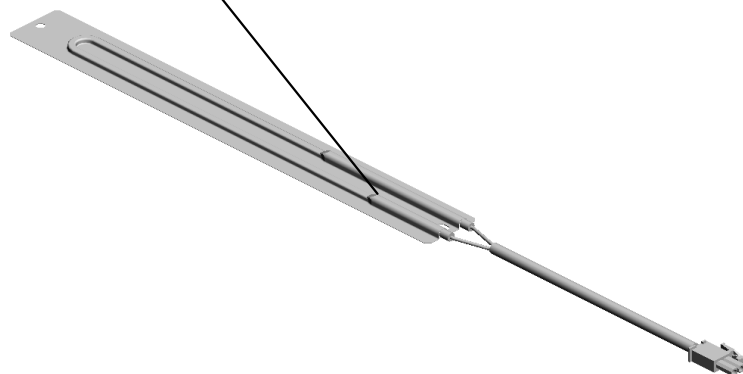


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------



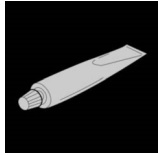
# U024 HEATER

1-AX400250  
HEATER:230V:9W:  
THERMOFUSE  
202307-01



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

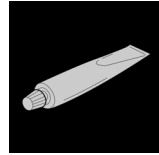
## SPECIAL TOOLS



1.52039502  
GREASE 501



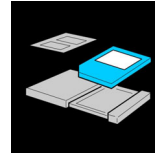
3.A0069104  
ADJUSTING SCANNER PIN (4PCS/SET)



4.A2579300  
GREASE - BARRIERTA S552R



5.B1329700  
LUBRICANT POWDER



6.B6455010  
SD-CARD:ASSY



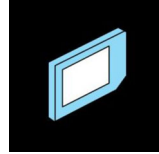
7.C4019503  
20X MAGNIFICATION SCOPE



8.D0159500  
G104 YELLOW TONER



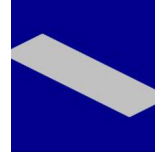
9.D0159501  
ZINC STEARATE



10.D0745100  
SD-CARD:NICE:REGI:ASSY



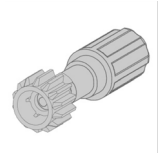
11.D1793402  
BOTTLE:DEVELOPER:ASSY



12.D1793414  
SEAL:DEVELOPMENT ROLLER:SERV  
VICE PARTS:ASSY



13.D1793420  
JIG:SHEET:DOCTOR BLADE



14.D1793421  
KNOB:DRIVE:DEVELOPMENT UNIT:ASSY



15.D1796193  
HOLDER:FLAT BELT-TRANSFER:DRIVE ROLLER:ASSY



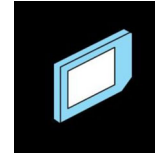
16.D1796194  
HOLDER:FLAT BELT-TRANSFER:CLEANING:ASSY



17.VSSG9002  
FLUOTRIBO MG GREASE : 100G



18.VSSM9000  
DIGITAL MULTIMETER-FLUKE189/FVF



19.D0A57797  
SD-CARD:SP: BATCH: TOOL: ASSY  
202011-02

## Exclusive Parts

Number	Part Name	Group	ID
50530223	BUSHING - 8MM	U006_S012	70
50530447	BUSHING - 6MM	U006	71
52039502	GREASE 501	SPECIAL TOOLS	1
52062686	SNAP RING	U001	14
		U003_S001	31
		U011_S001	18
52152621	SNAP RING - M6	U003_S001	32
		U006	72
		U009_S001	24
		U011_S001	19
54472681	SNAP RING	U003_S001	33
		U003_S001_S002	33
		U006	73
		U010_S001	5
		U016	23
54472706	GEAR - 15T	U006_S006	74
		U006_S007	74
		U006_S008	74
58942540	ARM SCREW	U014_S001	31
67542866	ROLLER - POSITIONING GUIDE	U006	75
A0069104	ADJUSTING SCANNER PIN (4PCS/SET)	SPECIAL TOOLS	3
A0793626	STEPPED SCREW - SWING CLEANING	U017	21
A1342978	SPRING PLATE	U006_S010_S003	76
		U006_S011_S003	76
A1343180	BOTTLE CHUCK	U007_S001	25
		U007_S002	25
A2324666	CUSHION - STEPPER MOTOR	U004	15
		U006	77
		U009_S001	25
A2486687	RIGHT DRIVE SHAFT	U006_S012	78
A2486694	WIRE RING	U006_S012	79
A2486695	GUIDE - PULLEY	U006_S012	80
A2486696	PULLEY COVER	U006_S012	81
A2486713	HOOK - TENSION SPRING	U006_S012	82
A2501752	EXPOSURE GLASS	U004	16
A2574493	BAND	U016	24

Number	Part Name	Group	ID
A2579300	GREASE - BARRIERTA S552R	SPECIAL TOOLS	4
A2672857	SPRING PLATE - SIDE FENCE	U006_S010_S002	83
		U006_S011_S002	83
A2672859	SIDE FENCE STOPPER	U006_S010_S002	84
		U006_S011_S002	84
A2941163	GEAR - 30Z	U007_S004	26
A2943294	GEAR - 108Z USA (RIC)	U007_S001	27
		U007_S002	27
A2943319	CASE CUSHION	U007_S001_S001	28
		U007_S002_S001	28
A2943354	RACK - 10Z	U007_S001	29
		U007_S002	29
A2943445	STOPPER SUPPORT PLATE	U007_S001	30
		U007_S002	30
A2943446	TONER BOTTLE STOPPER	U007_S001	31
		U007_S002	31
A2943447	TONER BOTTLE SET FEELER	U007_S001	32
		U007_S002	32
A2943454	LEVER STOPPER	U007_S001	33
		U007_S002	33
A2943461	LEVER RACK JOINT	U007_S001	34
		U007_S002	34
A2944156	GEAR - 23Z	U014_S002	32
A2944171	COUPLED GEAR - 17Z/32Z	U014_S001_S008	33
		U014_S002	33
A2946643	LEFT FRONT FENCE	U006	85
A2946690	FEELER - PAPER HEIGHT SENSOR	U006_S012	86
A4181158	SPACER - M6.5X1	U003_S001_S002	34
A4221063	SEAL - 0.7X13X20	U003_S001	35
		U003_S001_S005	35
		U003_S001_S009	35
A5482139	PULLEY	U003_S001	36
A6281225	BUSHING - 8MM	U003_S001_S002	37
A8061163	GUIDE PLATE CUSHION	U003_S001_S002	38
		U003_S001_S002_S001	38
A8063281	TIMING PULLEY - T14 S3M	U012_S004	16

## Exclusive Parts

Number	Part Name	Group	ID
A8592112	DRIVE SHAFT - PAPER FEED BELT	U003_S001_S002	39
A8592319	BASE CUSHION	U003_S001_S002	40
A8597211	STEPPED SCREW	U003	41
AA000290	DECAL:POSITIONING DISPLAY:SCREW:PET	U006_S006	543
		U006_S007	543
		U006_S008	543
		U011	69
AA001508	DECAL:SIDE FENCE:40X30	U006_S013	88
AA001509	DECAL:SIDE FENCE:16X30	U006_S012_S001	89
AA001597	DECAL:SIDE FENCE:REAR	U006_S010_S002	90
		U006_S011_S002	90
AA003056	DECAL:GRIP:SHORT:PP	U006_S006	91
		U006_S007	91
		U006_S008	91
		U011	21
AA003057	DECAL:GRIP:LONG:PP	U008_S002_S001	146
AA021034	MAGNETIC	U016	25
AA021035	MAGNETIC:COVER	U007	35
AA036015	CAP:COLLECTION BOTTLE	U012_S002	17
AA043271	TIMING BELT S3M 196T	U006	92
AA043293	TIMING BELT - 40S2M268G	U016	26
AA043323	TIMING BELT:40S2M120	U015	30
AA043324	TIMING BELT - B40S2M152	U006	93
AA043325	TIMING BELT - B40S2M250	U006	94
AA043333	TIMING BELT:60S2M168	U016	27
AA043342	SYNCHRONOUS BELT:40S3M666	U012_S003	18
AA043443	TIMING BELT - S2M 140	U006	95
AA043650	TIMING BELT - B60S2M290	U016	28
AA043652	TIMING BELT - B60S2M130	U015	32
AA043659	SYNCHRONOUS BELT:40S3M231	U012_S004	19
AA043660	TIMING BELT:40S2M172	U015	33
AA043682	SYNCHRONOUS BELT:60S1.5M150	U003_S001	46
AA043683	SYNCHRONOUS BELT:60S1.5M204	U003_S001	47
AA043684	SYNCHRONOUS BELT:60S1.5M390	U003_S001	48

Number	Part Name	Group	ID
AA043698	SYNCHRONOUS BELT:40S1.5M300	U003_S001	51
AA043725	TIMING BELT:40S2M142	U009_S001	132
AA043726	SYNCHRONOUS BELT:60S2M134	U013	31
AA043727	SYNCHRONOUS BELT:80S2M190	U006	537
AA043731	TIMING BELT:40S2M184	U015	159
AA043737	TIMING BELT:60S2M188	U006	531
AA060523	PICK-UP PRESSURE SPING	U006_S006	98
		U006_S007	98
		U006_S008	98
AA060575	RELEASE SPRING	U006_S006	99
		U006_S007	99
		U006_S008	99
AA060757	TENSION SPRING - LONG	U006_S012	100
AA060758	TENSION SPRING - SHORT	U006_S012	101
AA060811	TENSION SPRING - STOPPER	U007_S001	36
		U007_S002	36
AA060812	LEVER TENSION SPRING	U007_S001	37
		U007_S002	37
AA060842	TENSION SPRING	U003_S001	53
AA060961	TENSION SPRING:SIDE FENCE:REAR	U006_S010	102
		U006_S011	102
AA060987	TENSION SPRING:TIMING BELT:10N	U006	103
AA061067	TENSION SPRING:DRIVE WIRE:DRIVE	U009_S001	27
AA061068	TENSION SPRING:BRACKET:DRIVEN ROLLER:INNER BACK	U009_S001	28
AA061114	TENSION SPRING:POSITIONING SENSOR	U009_S001	29
AA061116	TENSION SPRING:STRIPPER PLATE:2N	U014_S001	34
AA061134	TENSION SPRING:LEVER:PRESSURE	U014_S001	35
AA061154	COMPRESSION SPRING:11N	U014_S001_S005	36
AA061169	TENSION SPRING:TONER CATCH PAN:DISCHARGE USED TONER	U012_S001	20
AA061170	COIL SPRING:GATE PAWL:EXIT:E	U015	34

## Exclusive Parts

Number	Part Name	Group	ID
	NTRANCE		
AA061171	COIL SPRING:LATCH:REVERSE EXIT:LEFT LOWER	U015	35
AA061172	COIL SPRING:GATE PAWL:EXIT:DUPLEX	U015	36
AA061173	COIL SPRING:GATE PAWL:DUPLEX:ENTRANCE	U016	29
AA061177	TENSION SPRING:VIBRATING PLATE:VERTICAL TRANSPORT	U012_S004	21
AA061191	TENSION SPRING:REGISTRATION	U006	104
AA061192	TENSION SPRING:TIMING ROLLER	U006	105
AA062797	COMPRESSION SPRING:DRAWER:22.2N	U021	33
AA063268	CONNECTOR SPRING	U006	106
AA063392	CHUCK SPRING	U007_S001	38
		U007_S002	38
AA063435	COMPRESSION SPRING:PAPER FEED:JOINT	U003_S001_S002	54
AA063463	COMPRESSION SPRING:DRAWER	U009	30
		U014	37
AA063465	COMPRESSION SPRING:CLEANING FELT:27N	U014_S002	38
AA063472	COMPRESSION SPRING:CONNECTOR:UPPER	U021	34
AA063601	RACK SPRING	U007_S001	39
		U007_S002	39
AA063602	CHUCK SPRING	U007_S001	40
		U007_S002	40
AA063674	SPRING - 8N	U015	37
		U016	30
AA063675	SPRING - 5N	U015	38
		U016	31
AA063678	SPRING - 3.5N	U006	107
AA063693	COMPRESSION SPRING:PRESSURE:DRIVEN ROLLER	U006	108
		U006_S006	108
		U006_S007	108
		U006_S008	108

Number	Part Name	Group	ID
		U006_S009	108
AA063694	COMPRESSION SPRING:HANDLE	U006	109
AA063695	COMPRESSION SPRING:GRIP	U006	110
AA063851	PRESSURE SPRING	U014_S002	39
AA064000	COMPRESSION SPRING:PRESSURE	U014_S001	40
AA066320	FEELER TORSION SPRING	U007_S001	41
		U007_S002	41
AA066402	TORSION SPRING:GUIDE PLATE:REAR	U006	111
AA066403	TORSION SPRING:GUIDE PLATE:FRONT	U006	112
AA066419	TORSION SPRING:GRIP	U006	113
AA066667	SPRING:STRIPPER PLATE:FRONT	U006	114
AA070090	SLIDE RAIL:FUSING UNIT	U014	41
AA080154	REAR BUSHING	U011_S001	22
AA080265	BUSHING:6X8X5	U006	115
AA080346	BUSHING:FLANGE TYPE:DIA6	U003_S001	55
		U006	116
		U015	39
		U016	32
AA080347	BUSHING - 8MM	U003_S001	56
AA082101	BUSHING - 6X10X6	U003_S001	57
		U003_S001_S002	57
		U014_S001	42
		U015	40
AA082104	BUSHING - 8X12X7	U003_S001_S008	58
		U006	117
		U009_S001	31
		U015	41
		U021	35
AA082115	PLAIN SHAFT BEARING:5X10X5	U013	13
AA082137	BUSHING:6X10X6	U010_S001	6
AA082144	BUSHING - 8X12X7	U003_S001	59
		U006	118
AA082173	PLAIN SHAFT BEARING:6X10X6	U013	14
AA083009	CLUTCH ROLLER - 8X18X11	U006_S006	119
		U006_S007	119

## Exclusive Parts

Number	Part Name	Group	ID
		U006_S008	119
AA083022	BUSHING:DIA6:DIA8	U009_S001	32
		U010_S001	7
AA084059	BALL BEARING HOLDER	U006	120
		U006_S006	120
		U006_S007	120
		U006_S008	120
		U006_S009	120
		U015	42
		U016	33
AA113037	TERMINAL:4P:187	U014_S001	43
AA120084	DISCHARGE BRUSH	U015	43
AA120097	ANTISTATIC BRUSH	U015	44
AA120127	DISCHARGE BRUSH:FUSING	U006	121
AA120150	DISCHARGE BRUSH:REVERSE:17 MM	U006	122
		U015	45
AA132013	SPACER	U003_S001_S002	60
AA132203	SPACER - 6MM	U006	123
		U006_S012	123
AA132300	ROLLER:LOCK:PULL OUT	U021	36
AA140686	SHAFT - TIMING PULLEY	U006	124
AA140912	SCREW - 8X14X2.8	U006	125
AA143444	STEPPED SCREW	U009_S001	33
		U015	46
AA143520	SHOULDER SCREW - M3	U014_S001	44
		U014_S002	44
AA143550	SCREW:DIA4:M3	U006	126
AA143562	SCREW:M4:DIA6X1.2	U007_S001	42
		U007_S002	42
AA143569	SCREW	U006	127
AA143571	SHAFT	U013	15
AA143594	STEPPED SCREW:M3X5	U021	37
AA143788	PIN:GUIDE PLATE:PAPER FEED	U003_S001	61
		U003_S001_S009	61
AA143789	SHAFT:CLEANER	U003_S001	62
AA143791	SCREW:SAFETY	U003_S001	63
AA143797	CONNECTOR GUIDE PIN	U001	15
		U006	128

Number	Part Name	Group	ID
		U018	32
AA143810	DEVELOPMENT COVER SCREW	U006	129
AA143811	STEPPED SCREW - M3X4	U016	34
AA143812	SCREW - SCALE	U006	130
AA143816	FLAT SCREW:CHUCK:BOTTLE	U007_S001	43
		U007_S002	43
AA143834	SCREW:M4	U014_S001	45
AA143842	SCREW:DIA6:14.5:M4	U003_S001	64
AA143846	TAPPING SCREW:M3X6	U003_S001_S005	65
AA143847	STEPPED SCREW:DIA5:3.5:M3	U014_S001	46
AA144200	ADJUSTING SCREW:SEPARATION SUB-UNIT	U014_S001	163
AA148778	SHAFT:ARM:PLATE	U006	131
AA152299	BOTTLE HOLD SEAL	U007_S001	44
		U007_S002	44
AA161104	CUSHION - MOTOR	U004	17
AA161177	CUSHION:BASE:TANDEM LCT:LAR GE	U006_S012	132
AA161178	CUSHION:BASE:TANDEM LCT:SM ALL	U006_S012	133
AA161180	CUSHION:DC STEPPER MOTOR	U006	134
		U015	47
		U016	35
		U016_S001	35
		U016_S002	35
AB010219	GEAR:STOPPER:OIL SUPPLY ROL LER	U014_S002	47
AB011125	GEAR:20/29Z	U011_S001	23
AB011126	GEAR:20Z	U011_S001	24
AB011392	DRIVE REVERSE GEAR - 24Z	U006_S006	135
		U006_S007	135
		U006_S008	135
AB011540	GEAR:AGITATOR:DRIVE	U012_S001	22
AB011591	GEAR:REVERSE	U006_S006	136
		U006_S007	136
		U006_S008	136
AB011626	GEAR:IDLER:EXIT:CONNECTING	U015	48
AB011627	GEAR:EXIT:25Z	U015	49

## Exclusive Parts

Number	Part Name	Group	ID
AB012005	GEAR - 13Z	U007_S001	45
		U007_S002	45
AB012007	GEAR - 14Z	U007_S001	46
		U007_S002	46
AB012008	GEAR - 23Z	U007_S001	47
		U007_S002	47
AB012327	GEAR:16Z	U006_S010	137
		U006_S011	137
AB013781	GEAR - 30Z	U006_S012	138
AB013798	GEAR - Z18	U006	139
AB014229	COUPLEDEGEAR - 17Z/32Z	U014_S001_S008	48
AB014243	GEAR:IDLER:Z30	U006	140
AB014287	GEAR:IDLER:FUSING	U014_S001	49
AB017514	DOUBLE GEAR - 12/27Z	U007_S001	48
		U007_S002	48
AB017515	DOUBLE GEAR - 12/23Z	U007_S001	49
		U007_S002	49
AB017725	GEAR/TIMING PULLEY - 20Z/20T	U006	141
AB017726	GEAR/TIMING PULLEY - 20Z/20T	U006	142
AB017771	GEAR:TRANSPORT ROLLER:INPUT:Z23/Z28	U006_S006	143
		U006_S007	143
		U006_S008	143
AB017961	GEAR:EXIT:70Z/T24	U015	50
AB017962	GEAR:IDLER:EXIT	U015	51
AB019475	GEAR - 48T	U006	144
AB030842	TIMING PULLEY:S2M:30T	U006	145
		U016	36
AB030877	TIMING PULLEY:Z51	U012	23
AB030880	PULLEY:S2M:22T	U015	52
AB032058	WIRE PULLEY - M10	U006_S012	146
AB032072	PULLEY:DRIVEN:WIRE	U009_S001	34
AB032719	PULLEY - M10	U006_S012	147
AB033084	TIMING PULLEY - 15T	U006	148
AB033085	TIMING PULLEY - 15T	U006	149
AB033118	TORQUE LIMITER MECHANICAL CLUTCH:TONER RECYCLING SUB-UNIT	U012_S003	24
AB033119	TIMING PULLEY:Z25:Z14	U012_S004	25

Number	Part Name	Group	ID
AC020152	LENS:LED:3	U001_S004	16
		U001_S005	16
AC020153	LENS:LED:4	U001_S004	17
		U001_S005	17
		U001_S007	17
		U006	150
AC030211	MIRROR:NO.1	U004_S002	18
AE012048	HEAT ROLLER:DIA39.2	U014_S001	50
AE020220	PRESSURE ROLLER:DIA65	U014_S001_S001	51
AE030030	BALL BEARING - 8X19X6	U014_S001	52
AE030044	BALL BEARING - 10X22X6	U014_S001	53
AE030086	RADIAL BALL BEARING:DIA25XDIA37X7	U014_S001	54
		U014_S001_S001	54
AE031032	BUSHING - 6X9X6.5	U014_S002	55
AE031037	BUSHING - M4	U014_S001_S008	56
AE032034	THERMAL INSULATING BUSHING:DIA22	U014_S001	57
AE044075	STRIPPER PAWLS	U014_S001	58
AE045065	WEB:SUB-ASS'Y	U014_S002	59
AF010097	PAPER TRAY:UNIVERSAL:REMOVER/INSTALL	U006_S010	151
		U006_S011	151
AF013029	PAD:BASE	U006_S010_S001	152
		U006_S011_S001	152
AF017033	END FENCE	U006_S010	153
		U006_S011	153
AF020850	TRANSPORT ROLLER:DRIVE:PAPER FEED UNIT	U006_S006	154
		U006_S007	154
		U006_S008	154
AF020851	TRANSPORT ROLLER:DRIVEN:PAPER FEED UNIT	U006_S006	155
		U006_S007	155
		U006_S008	155
AF020852	TRANSPORT ROLLER:VERTICAL TRANSPORT:DRIVE:EXIT	U006	156
AF020853	TRANSPORT ROLLER:VERTICAL TRANSPORT:DRIVE	U006	157
AF020854	TRANSPORT ROLLER:VERTICAL TRANSPORT:DRIVE:CONNECTING	U006	158
AF022064	TRANSPORT ROLLER:DRIVEN	U013	16

## Exclusive Parts

Number	Part Name	Group	ID
AF022067	GUIDE STOPPER ROLLER	U016	37
AF022105	ROLLER - SLIDE RAIL	U006_S012	159
AF022165	TRANSPORT ROLLER - DRIVEN	U006	160
		U006_S009	160
AF022167	TRANSPORT ROLLER - DRIVEN	U006	161
AF022182	TRANSPORT ROLLER:DRIVEN:DIA 17.5X2	U015	53
		U016	38
AF030173	(EPDM):(needs a RETAINING RING S-C):(For using standard paper and paper with a high ash content):PAPE R FEED ROLLER:PICKUP	U006_S006	551
		U006_S007	551
		U006_S008	551
AF031098	(needs a RETAINING RINGS-C):PA PER FEED ROLLER:FEED	U006_S006	163
		U006_S007	163
		U006_S008	163
AF031140	(EPDM):(needs a RETAINING RING S-C):(For using paper with a high as h content):PAPER FEED ROLLER:F EED	U006_S006	548
		U006_S007	548
		U006_S008	548
AF032098	(needs a RETAINING RINGS-C):PA PER FEED ROLLER:SEPARATE	U006_S006	164
		U006_S007	164
		U006_S008	164
AF032140	(EPDM):(needs a RETAINING RING S-C):(For using paper with a high as h content):PAPER FEED ROLLER:S EPARATE	U006_S006	549
		U006_S007	549
		U006_S008	549
AG050100	KNOB - TRANSPORT ROLLER	U006	165
		U015	54
		U016	39
AG050101	KNOB - MISFEED REMOVAL	U006	166
AG051141	RELEASE LEVER	U006	167
AG070022	MAGNET CATCH:25.5N	U007	50
AG070504	MAGNET CATCH:44.1N	U018	33
AG070513	MAGNET CATCH	U006	168
AG071012	MAGNET CATCH:ASS'Y	U012	26
AH012031	CASTER:1470N	U021	99
AW010113	SENSOR:(SEN55)	U006_S012	169
AW010143	PHOTO REFLECTION SENSOR:PS R11TL1R-C:(SEN23)	U016	40

Number	Part Name	Group	ID
AW010147	PHOTO REFLECTION SENSOR:(S EN4/SEN63/SEN64/SEN66)	U013	17
		U014_S001	60
AW010150	PHOTO REFLECTION SENSOR:ORI GINAL TRAY:(S14/S15/S16/S19/SE N21)	U003_S001	66
		U015	55
AW010151	PHOTO REFLECTION SENSOR:PS 122TL1-A:(S6/S7/S10/S11/S12/SEN 7/SEN8/SEN10/SEN32/SEN33/SEN 34/SEN108/SEN110/SEN112)	U003_S001	67
		U006	170
		U006_S006	170
		U006_S007	170
		U006_S008	170
		U015	56
		U016	41
AW010160	ORIGINAL SENSOR:48MM:5V:(SEN 105/SEN106)	U004	19
AW010200	PAPER FEED SENSOR:FUSING EX IT:(SEN20)	U015	57
AW020163	PAPER FEED SENSOR:SEN56	U006	171
AW020190	PHOTOINTERRUPTOR:(S18)	U003_S001	68
AW020218	POSITIONING SENSOR:FLAT BELT -TRANSFER:(SEN96)	U009_S001	35
AW020234	PHOTOINTERRUPTOR:GP1A173L CS5F:(S1/S2/S3/S4/S5/S8/S9/S13/S 17)	U003_S001	69
AW020249	PHOTOINTERRUPTOR:FLAT:PICH 2MM:M4:(SEN107)	U021	96
AW100169	THERMISTOR:ASS'Y:(SEN94)	U020	23
AW100183	THERMOPILE:(SEN57/SEN58/SEN 85)	U014	61
AW110052	THERMOSTAT:211C:(TS1/TS2)	U014_S001	62
AW110122	THERMOSTAT:225C:250V/17A:(TS 3)	U014_S001	63
AW140026	TEMPERATURE & HUMIDITY SEN SOR	U012	27
AW140027	TEMPERATURE & HUMIDITY SEN SOR:(SEN2)	U008	33
AW500010	PUSH SWITCH:(SW1/SW4)	U006	172
AW500045	PUSH SWITCH:(SW2/SW3/SW13/S W14)	U006	173
		U009_S001	36



## Exclusive Parts

Number	Part Name	Group	ID
		U012	28
AX040199	DC MOTOR:RISING TRAY:ASS'Y:(M7/BM2/BM3)	U003_S001	70
		U006	174
AX040276	STEPPER MOTOR:MM56:TRANSPORT:(STM5/STM6/STM7/STM8/STM9/STM10/STM12/STM13/STM15/STM18/STM19/STM20/STM21/STM22/STM23)	U006	175
		U015	58
		U016	42
		U016_S001	42
		U016_S002	42
AX040279	STEPPER MOTOR:PAPER TRANSPORT MD:MM42:(STM11)	U006	176
AX040280	STEPPER MOTOR:DRIVE:(STM24/STM25/STM26/STM27)	U006	177
		U015	59
AX040297	STEPPER MOTOR:MM56:TRANSPORT:(STM14/STM17)	U006	178
AX040300	DC MOTOR:CLEANER:ASS'Y:(BM5)	U014_S001_S008	64
		S001	
AX060517	DC STEPPER MOTOR:MM56XL76:(STM16)	U006	179
AX060521	DC STEPPER MOTOR:MM42:1.2A:3.60V:(STM3)	U009_S001	37
AX061102	DC BRUSHLESS MOTOR:25W:NMB:EXIT:(BLM7/BLM12)	U015	60
AX061204	DC MOTOR:11.5W:BRUSHLESS:(BLM4)	U017	22
AX400178	HEATER:240V:18W:UPPER:(HT2/HT3)	U006_S014	535
		U006_S015	535
AX400250	HEATER:230V:9W:THERMOFUSE	U024	1
AX400275	HEATER:230V:9W:(HT12/HT13)	U009_S001	133
AX440346	HEATER:HEAT ROLLER:227V:1070WX3:(HT1)	U014_S001	165
AX440349	(EU/AA/TWN/KOR/CHN):HEATER:PRESSURE ROLLER:220V:800W:(HT5)	U014_S001_S001	65
AX640224	DC FAN MOTOR:AXIAL:MM80:(FAN6/FAN7/FAN13/FAN16/FAN18/FAN19)	U020	24
AX640247	DC FAN MOTOR:AXIAL:MM80:25MM:(FAN4/FAN5/FAN8/FAN14/FAN17)	U019	22
		U020	25

Number	Part Name	Group	ID
	/FAN20/FAN22/FAN23//FAN24//FAN25)		
AX640330	FAN:SIROCCO:DIA51:(FAN26/FAN27)	U009	39
		U020	26
AX650056	DC FAN MOTOR:AXIAL:MM92:(FAN30/FAN31/FAN33)	U020	27
AX660015	DC FAN MOTOR:SIROCCO:DC24V:PWM:(FAN9/FAN10/FAN11/FAN12)	U020	28
AZ210003	DC POWER SUPPLY:12V:25W:(PCB31)	U019	23
AZ240355	POWER SUPPLY UNIT:ECO:(PCB28)	U019	63
AZ240356	POWER SUPPLY UNIT:FW:(PCB29)	U019	64
AZ250066	POWER SUPPLY UNIT:864W:(PCB30)	U019	26
AZ310032	POWER PACK:D:(PCB21)	U011	25
AZ320193	POWER PACK:CGB:(PCB25)	U018	34
AZ320194	POWER PACK:T1/T2:(PCB42)	U009_S001	40
B0042995	CAP - POSITIONING	U006	180
B0434645	SPRING - 2N	U003_S001	71
B0651374	CLOTH - DF EXPOSURE GLASS	U022	40
B0654935	LEVER:GUIDE PLATE:ASS'Y	U016	43
B0656136	TRAY LOCK ARM	U006	181
B0656345	PAPER END SENSOR BRACKET	U006_S006	182
		U006_S007	182
		U006_S008	182
B0656524	BOTTOM PLATE LIFT SHAFT	U006_S010	183
		U006_S011	183
B0656526	LIFT LEVER	U006_S010	184
		U006_S011	184
B0656545	DECAL - POSITIONING	U006_S010	185
		U006_S011	185
B0656589	LEFT SUPPORT PLATE	U006	186
B0656591	PAPER TRAY HOLDER BASE	U006	187
B0656717	PAPER VOLUME SHIELD PLATE	U006_S012	188
B0656769	LOCK ARM	U006	189
B0656823	TIMING BELT COVER	U006	190
B0656830	PULLEY BRACKET	U006	191

## Exclusive Parts

Number	Part Name	Group	ID
B0656831	SENSOR BRACKET	U006	192
B0656862	LARGE LEVER	U006_S012	193
B0656864	SMALL LEVER	U006_S012	194
B0656870	STAY -RIGHTBASE	U006_S012	195
B0656872	OIL DAMPER BRACKET	U006_S012	196
B0656875	PROTECTION -INNER COVER	U006_S012	197
B0706667	END FENCE COVER FRONT	U006_S012	198
B0706683	LEVER:RELEASE:FRONT	U006_S012	199
B0706684	LEVER:RELEASE:REAR	U006_S012	200
B0706849	GUIDE:POSITIONING	U019	27
B1253659	CUSHION:SWIVEL:STOPPER	U015	61
B1321183	BRACKET:LOCK	U021	39
B1321221	HOLDER:SPRING:PULL OUT	U021	40
B1322264	BUSHING:TERMINAL	U010_S001	8
		U015	62
B1323861	PTB UNIT GUIDE PLATE	U013	18
B1324167	GRIP:OIL APPLICATION UNIT:FIBER	U014_S001	66
B1324196	SPRING:PICK-OFF PAWL	U014_S001	67
B1324197	TORSION SPRING:LEVER	U014_S001	68
B1324265	ROLLER:PICK-OFF PAWL	U014_S001	69
B1324268	HOLDER:ROLLER:PICK-OFF PAWL	U014_S001	70
B1326726	BRACKET:ARM:ASS'Y	U006	201
B1326738	BRACKET:LIFT MOTOR:TANDEM LCT	U006	202
B1326764	BRACKET:CONNECTOR:RIGHT	U006	203
B1326791	PLATE:SIDE FENCE	U006_S010_S003	204
		U006_S011_S003	204
B1326797	SIDE FENCE:REAR:AUXILIARY	U006_S010	205
		U006_S011	205
B1326798	SPRING PLATE:PAPER TRAY:EAR TH	U006_S010	206
		U006_S011	206
B1327541	TRAY BOTTOM PLATE:LEFT REAR	U006	207
B1327561	BACK FENCE:LEFT	U006	208
B1327564	SLIDER:BACK FENCE:LEFT	U006	209
B1327575	BRACKET:CONNECTOR:TANDEM LCT	U006_S012	210
B1327591	RAIL:PAPER TRAY:ASS'Y	U006	211

Number	Part Name	Group	ID
B1329700	LUBRICANT POWDER	SPECIAL TOOLS	5
B1406100	HEAT SINK:HEATER:LOWER	U006_S014	536
B1406226	HEAT SINK:HEATER:LOWER:ASS'Y	U006_S014	533
B1816780	LINK:END FENCE:PAPER SIZE SENSOR:ASS'Y	U006_S010	212
		U006_S011	212
B1816789	LINK:SIDE FENCE:PAPER SIZE SENSOR	U006_S010	213
		U006_S011	213
B2341118	FLY WHEEL FLANGE	U017	23
B2342125	SPRING - GRID	U008_S001	34
B2342390	FLANGED HEXAGONAL HEAD BOLT:M4X8	U001	18
		U008	35
		U010	9
		U011	26
		U014	71
B2342624	BALL BEARING - 8X12X5	U006_S006	214
		U006_S007	214
		U006_S008	214
B2342864	PAD:CLEANER	U006_S010_S002	215
		U006_S010_S003	215
		U006_S011_S002	215
		U006_S011_S003	215
B2343356	JOINT:CHUCK:TONER BOTTLE	U007_S001	51
		U007_S002	51
B2344244	GEAR - 50Z	U014_S002	72
B2344258	CAP:HEAT PIPE	U015	63
B2344460	DISCHARGE BRUSH - L=341 SUS	U015	64
B2346120	BRACKET:POSITIONING:PAPER TRAY	U006	216
B2346125	HARNESS GUIDE BRACKET	U006	217
B2346141	POSITIONING SLEEVE - INNER BACK	U006	218
		U006_S012	218
B2346181	SLIDE RAIL - RIGHT	U006	219
B2346188	SLIDE SLEEVE POSITIONING	U006	220
B2346198	COVER - SAFETY - PAPER SIZE SENSOR	U006	221
B2346222	REVERSE DRIVE SHAFT	U006_S006	222
		U006_S007	222

## Exclusive Parts

Number	Part Name	Group	ID
		U006_S008	222
B2346223	DRIVEN REVERSE SHAFT	U006_S006	223
		U006_S007	223
		U006_S008	223
B2346242	GUIDE - ROLLER:DRIVEN PRESSURE	U006_S006	224
		U006_S007	224
		U006_S008	224
B2346275	PICKUP ARM	U006_S006	225
		U006_S007	225
		U006_S008	225
B2346288	SENSOR BRACKET - SENSOR	U006_S006	226
		U006_S007	226
		U006_S008	226
B2346301	TORQUE LIMITER:75MN M	U006_S006	227
		U006_S007	227
		U006_S008	227
B2346424	RELEASE GRIP	U006	228
		U015	65
B2346455	BRACKET - UPPER	U006	229
B2346475	BRACKET - LOWER	U006	230
B2346495	GUIDE:FRONT:PAPER TRAY	U006	231
B2346497	GUIDE:REAR:PAPER TRAY	U006	232
B2346498	SHEET:TRAY BOTTOM PLATE	U006_S010	233
		U006_S011	233
B2346506	TIMING PULLEY - 30T	U006	234
B2346508	TENSION SPRING	U006	235
B2346514	TIMING BELT - S2M126	U006	236
B2346530	BRACKET	U006	237
B2346531	TIGHTENER BRACKET	U006	238
B2346532	TIGHTENER BRACKET	U006	239
B2346533	TIMING BELT - S2M152	U006	240
B2346542	GRIP DRIVE SHAFT	U006	241
B2346565	HARNESS CLAMP BRACKET	U006	242
B2346606	SENSOR BRACKET	U006_S012	243
B2346612	END FENCE - FRONT	U006_S012	244
B2346625	END FENCE - REAR	U006_S012	245
B2346630	(EU/AA/TWN/KOR/CHN):GUIDE PLATE - END FENCE	U006_S012	246

Number	Part Name	Group	ID
B2346686	SIDE FENCE - RIGHT FRONT	U006_S012	247
B2346691	SIDE FENCE:TANDEM LCT:RIGHT: ASS'Y	U006_S012_S001	248
B2347540	TRAY BOTTOM PLATE:LEFT FRONT	U006	249
B2382675	REGISTRATION ROLLER BUSHING	U006	250
B2476672	GUIDE:INTERLOCK:TANDEM LCT	U006_S012	251
B2476695	GUIDE:MISFEED REMOVAL:PAPER TRAY	U006_S010	252
		U006_S011	252
		U006_S012	252
B2476753	LOCK SPRING - LARGE	U006	253
B2476754	LOCK SPRING - SMALL	U006	254
B2476901	OIL DAMPER:FALL	U006_S012	255
B2476950	SHAFT:SLIDER:BACK FENCE	U006	256
B2476951	BRACKET:PULLEY:DRIVEN:ASS'Y	U006	257
B2591106	FAN MOTOR:MM80:DC24V 3.6W:(FAN36)	U019	28
B3033682	MISFEED REMOVAL KNOB	U006	258
B3863320	SPRING:BELT:PAPER FEED:8N	U003_S001_S002	72
B3871951	SPRING - PAPER SIZE SENSOR	U003_S001	73
B3872113	ROLLER - PAPER FEED BELT	U003_S001_S002	74
B4772227	PICKUP ROLLER:COUPLING	U003_S001_S002	75
B4772622	DISCHARGE BRUSH:L11	U003_S001	76
B4774117	SPRING	U003_S001_S005	77
B4774129	SPRING - 12N	U003_S001_S009	78
B4774131	SPRING	U003_S001	79
B5457506	SCREW:BUSHING	U010_S001	10
B5457507	SCREW:PUNCH	U021	41
B6455010	SD-CARD:ASS'Y	SPECIAL TOOLS	6
B6523174	TENSION SPRING	U003_S001	80
B7001802	TIMING BELT:B40S2M134	U010_S001	11
B7005804	STEPPER MOTOR:DIA42:Z17:ASS'Y:(STM1)	U008	36
B7061859	SCREW:SLIDER:LOCK	U003_S001	82
B7125605	GRIP:APPLICATION	U004	20
		U009	41
B7892114	PAPER FEED BELT ROLLER	U003_S001_S002	83

## Exclusive Parts

Number	Part Name	Group	ID
B8022532	SPRING PLATE:SIDE FENCE	U003_S001	84
B8022536	SLIDER:SIDE FENCE	U003_S001	85
B8041180	DISCHARGE BRUSH:PUNCH UNIT	U003_S001	86
		U003_S001_S007	86
		U003_S001_S009	86
B8301135	SCREW	U003_S001	87
		U006	259
B8304263	TIMING BELT - 60S2M140	U015	66
		U016	87
B8321371	SPACER CUSHION	U021	87
B8341648	TIMING BELT - B60S2M120	U006	260
B8343312	COLLAR	U006	261
B8722524	SPACER:DIA9	U003_S001	88
BB013007	GEAR - 20Z	U006_S006	262
		U006_S007	262
		U006_S008	262
BB013008	GEAR - 31Z	U006_S006	263
		U006_S007	263
		U006_S008	263
BB013025	GEAR:PRESSURE ROLLER	U014_S001_S001	73
BB013028	GEAR:IDLER:35Z:ASS'Y	U014_S001	74
BB013036	GEAR:IDLER:25Z:ASS'Y	U014_S001	75
BB013037	GEAR:JOINT:PRESSURE:ASS'Y	U014_S001	76
BB013040	GEAR:SHIFT:ROLLER:Z30	U006	264
BB013047	GEAR:HOT ROLLER:ASS'Y	U014_S001	77
C1012360	SNAP RING	U001	19
C2182185	STEPPER SCREW	U018	35
C2383879	TIMING BELT	U009_S001	42
C2443522	STEPPED SCREW	U006_S006	265
		U006_S007	265
		U006_S008	265
C2672944	SCREW:ACTUATOR:SURFACE OF PAPER SENSOR	U001	99
C2693566	BUSHING:MM8:PRESSURE:DRIVE	U006	266
C4019503	20X MAGNIFICATION SCOPE	SPECIAL TOOLS	7
D0144247	HOUSING - TEMPERATURE SENSOR	U014_S001	78
D0146272	BUSHING:BRUSH:REAR	U011_S001	27

Number	Part Name	Group	ID
D0146626	BRACKET:ON OFF DETECTOR:FRONT	U006_S012	267
D0146627	BRACKET:ON OFF DETECTOR:REAR	U006_S012	268
D0146784	SPRING PLATE:END FENCE	U006_S010	269
		U006_S011	269
D0146785	SPRING PLATE:ARM:END FENCE:LOCK	U006_S010	270
		U006_S011	270
D0159500	G104 YELLOW TONER	SPECIAL TOOLS	8
D0159501	ZINC STEARATE	SPECIAL TOOLS	9
D0291749	PULLEY:PROTECTION	U004	21
D0396327	SPACER:SENSOR:TM	U009_S001	43
D0464655	TIMING BELT:S2M180	U015	67
D0592399	FLANGED HEXAGONAL HEAD BOLT:M3*4	U006	271
D0592469	SCREW:ROUND POINT:M4X6	U008	37
D0592620	RETAINING RINGS-C	U016	44
D0596121	SPRING:CONNECTOR:TANDEM LOCK	U006	273
D0596169	STAY:TANDEM LOCK:ASS'Y	U006	274
D0596170	BRACKET:SLIDE RAIL:PAPER TRAY:2:ASS'Y	U006	275
D0596172	PAPER TRAY STOPPER	U006	276
D0596212	LEVER:PRESSURE:REVERSE	U006_S006	277
		U006_S007	277
		U006_S008	277
D0596277	COVER:GEAR:PAPER FEED ROLLER	U006_S006	278
		U006_S007	278
		U006_S008	278
D0596278	COVER:GEAR:REVERSE	U006_S006	279
		U006_S007	279
		U006_S008	279
D0596496	GUIDE:MIDDLE:PAPER TRAY	U006	280
D0596591	SPRING:PAPER TRAY:LOCK	U006	281
D0596620	LEVER:COUPLING:LEFT	U006	282
D0596659	SUPPORTING PLATE:SIDE FENCE:LEFT	U006	284
D0596664	GUIDE:MIDDLE:PAPER TRAY	U006	285

## Exclusive Parts

Number	Part Name	Group	ID
D0596665	BRACKET:DC MOTOR:LEFT:ASS'Y	U006	286
D0596668	SIDE PLATE:SIDE:TANDEM LCT	U006_S012	287
D0596712	INNER COVER:TANDEM LCT	U006_S012	288
D0596721	STOPPER:PAPER TRAY	U006	289
D0596725	BRACKET:STOPPER:PAPER TRAY :RIGHT:PEEN	U006	290
D0596731	SHIELD:GUIDE:MISFEED REMOVA L	U006	291
D0626692	SLIDE RAIL:PAPER TRAY:LEFT:SU B-ASS'Y	U006	292
D0741180	LEVER:PULL OUT:PAPER EXIT UN IT	U021	42
D0741225	HINGE:C/T BOX:RIGHT UPPER:PE EN	U021	43
D0741228	COVER:HINGE	U021	44
D0741250	ARM:HINGE:C/T BOX	U019	29
D0741255	SEPARATION PLATE:DUCT	U019	30
D0741329	DC MOTOR:DIA49:24V:6.3W:(BLM2 )	U017	24
D0742459	JOINT:CLEANING UNIT	U008_S002_S001	38
D0742577	CONNECTOR:DRAWER:4POLE:RE C	U008	41
D0742632	BRACKET:DC STEPPER MOTOR:M M56:CAM	U015	68
		U016	45
D0742652	LEVER:LINK:TRANSPORT ROLLER	U006	293
D0742681	SHAFT:CAM:SHIFT	U006	294
D0742739	PRESSURE ROLLER:TRANSPORT ROLLER:SHIFT:DRIVEN	U006	296
D0742744	HOLDER:SHIFT:BEARING:FRONT	U006	297
D0742799	GUIDE PLATE:CONNECTION:LCT: LOWER	U006	298
D0742938	GUIDE PLATE:CONNECTION:LAR GE CAPACITY TRAY:UPPER:PEEN	U006	299
D0742942	PIN:GUIDE PLATE:CONNECTION:L ARGE CAPACITY TRAY:UPPER	U006	300
D0742970	CAM:GUIDE PLATE:OPEN AND CL OSE	U006	301
D0743047	BRACKET:HOLDER:DUPLEX:ASS'Y	U016	46

Number	Part Name	Group	ID
D0743173	TIMING PULLEY:S2M:25T	U006	302
		U015	69
		U016	47
D0743824	PLATE:ROLLER:INTERMEDIATE T RANSFER	U009_S001	44
D0743829	DECAL:POSITIONING DISPLAY:TC RU	U001	20
		U008	42
		U008_S003	42
		U014_S001	79
D0743871	STOPPER:WIRE:PULLEY	U009_S001	45
D0743872	PULLEY:DRIVE WIRE:ASS'Y	U009_S001	46
D0743878	HOLDER:RADIAL BALL BEARING:D RIVEN ROLLER:INNER BACK	U009_S001	47
D0743896	COVER:POSITIONING SENSOR:FL AT BELT-TRANSFER	U009_S001	48
D0744063	HOUSING:THERMOSTAT:ASS'Y	U014_S001	80
D0744064	COVER:THERMOSTAT:PRESSURE	U014_S001	81
D0744070	SUPPORTING PLATE:LEVER:PRE SSURE	U014_S001	82
D0744072	STEPPED SCREW:M5	U014_S001	83
D0744102	COLLAR:DIA10X:DIA14X:12	U014_S001	84
D0744103	CAM:PRESSURE:A	U014_S001	85
D0744104	FEELER:CAM:PRESSURE:FRONT	U014_S001	86
D0744105	FEELER:CAM:PRESSURE:REAR	U014_S001	87
D0744107	COLLAR:DIA10XDIA14X9.4	U014_S001	88
D0744180	HOUSING:THERMOSTAT:HEAT RO LLER:ASS'Y	U014_S001	89
D0744181	ELECTRODE PLATE:THERMOSTA T:HEAT ROLLER:MIDDLE	U014_S001	90
D0744182	ELECTRODE PLATE:THERMOSTA T:HEAT ROLLER	U014_S001	91
D0744225	KNOB:FUSING	U022	12
D0744227	BOLT:M5:ROUND POINT	U014_S001	92
D0744302	PLAIN SHAFT BEARING:ROLLER:R EAR	U014_S002	93
D0744351	STEPPED SCREW:DIA5.4DIA:DIA3. 5:M3	U009	49
		U014	94
D0744391	HOLDER:KNOB:FUSING:DUAL FAC	U022	13

## Exclusive Parts

Number	Part Name	Group	ID
	ES TEPE		
D0744698	LEVER:LOCK:GUIDE PLATE	U015	70
D0745100	SD-CARD:NICE:REGI:ASS'Y	SPECIAL TOOLS	10
D0746092	BRACKET:HEATER:INTERMEDIATE TRANSFER	U009_S001	50
D0746097	THERMOSTAT:INTERMEDIATE TRANSFER:(TS4)	U009_S001	51
D0746134	PLAIN SHAFT BEARING:INSULATE	U009_S001	52
D0746146	BRACKET:BIAS:INTERMEDIATE TRANSFER	U009_S001	55
D0746147	TERMINAL:INTERMEDIATE TRANSFER	U009_S001	56
D0746161	COVER:BIAS:INTERMEDIATE TRANSFER	U009_S001	57
D0746165	PULLEY:ON-OFF:BELT TENSIONER	U006	303
D0746180	COMPRESSION SPRING:BIAS:INTERMEDIATE TRANSFER	U009_S001	58
D0746197	TERMINAL:CONNECTING:BIAS:INTERMEDIATE TRANSFER	U009_S001	59
D0746216	SHUTTER:TONER OUTLET SUB-UNIT:SUB-ASS'Y	U011_S001	28
D0746219	COIL SPRING:SHUTTER:DISCHARGE USED TONER	U011_S001	29
D0746228	ELECTRODE PLATE:FRAME	U011_S001	30
D0746235	CASE:TONER RECYCLING SUB-UNIT:SUB-ASS'Y	U011_S001	31
D0746238	JOINT:TRANSFER:DRIVE	U011	32
D0746241	DECAL:GRIP:TRANSFER/SEPARATION UNIT	U011_S001	33
D0746257	BRUSH ROLLER:APPLY:ASS'Y	U011_S001	34
D0746265	BLADE:TRANSFER ROLLER:ASS'Y	U011_S001	35
D0746270	HOLDER:BLADE:ASS'Y	U011_S001	36
D0746273	SEAL:HOLDER	U011_S001	37
D0746274	SEAL:HOLDER:UPPER	U011_S001	38
D0746276	PIN:POSITIONING PLATE:BLADE:TRANSFER ROLLER:ASS'Y	U011_S001	39
D0746279	COIL SPRING:BLADE:TRANSFER	U011_S001	40

Number	Part Name	Group	ID
	ROLLER		
D0746283	(Set part number:D1796280):SHIELD:GUIDE PLATE:ENTRANCE:LOWER	U011_S001	71
D0746312	GEAR:IDLER:TRANSFER ROLLER	U011_S001	41
D0746313	GEAR:IDLER:COLLECTION COIL	U011_S001	42
D0746314	GEAR:COLLECTION COIL	U011_S001	43
D0746315	GEAR:BRUSH:APPLY	U011_S001	44
D0746410	GROUND PLATE:BELT CLEANING	U010_S001	12
D0746411	COIL SPRING:EARTH:BELT CLEANING	U010_S001	13
D0746413	SCRAPER:BRUSH:REMOVE PAPER DUST:ASS'Y	U010_S001	14
D0746424	BLADE:CLEANING:BELT CLEANING:ASS'Y	U010_S001	15
D0746428	HOLDER:CLEANING:BELT CLEANING:ASS'Y	U010_S001	16
D0746431	COIL SPRING:BLADE:CLEANING:BELT CLEANING	U010_S001	17
D0746434	TONER COLLECTION COIL:BELT CLEANING:ASS'Y	U010_S001	18
D0746439	PLAIN SHAFT BEARING:REMOVE PAPER DUST:TRANSPORT SCREW	U010_S001	19
D0746440	GUIDE:DISCHARGE USED TONER:BELT CLEANING	U010_S001	20
D0746441	SHUTTER:TRANSPORT SCREW:BELT CLEANING	U010_S001	21
D0746442	COIL SPRING:DISCHARGE USED TONER	U010_S001	22
D0746443	SEAL:DISCHARGE USED TONER	U010_S001	23
D0746454	ARM:COATING BAR:BELT CLEANING	U010_S001_S001	26
D0746457	BLADE:APPLY:ASS'Y	U010_S001	28
D0746461	HOLDER:APPLY:BELT CLEANING:ASS'Y	U010_S001	29
D0746464	COIL SPRING:BLADE:APPLY:BELT CLEANING	U010_S001	30

## Exclusive Parts

Number	Part Name	Group	ID
D0746467	COIL SPRING:STOPPER:CASE:BELT CLEANING	U010_S001	31
D0746468	STOPPER:CASE:BELT CLEANING	U010_S001	32
D0746469	SLIDE RAIL:UPPER:BELT CLEANING	U010_S001	33
D0746470	RELEASE PLATE:BLADE:CLEANING	U010_S001	34
D0746471	RELEASE PLATE:BLADE:APPLY	U010_S001	35
D0746477	GEAR:BRUSH:REMOVE PAPER DUST:Z17	U010_S001	36
D0746478	GEAR:PULLEY:IDLER:BELT CLEANING	U010_S001	37
D0746479	GEAR:COLLECT:COIL:Z19	U010_S001	38
D0746480	PULLEY:BRUSH:APPLY:Z30	U010_S001	39
D0746481	JOINT:BRUSH:REMOVE PAPER DUST:BELT CLEANING	U010_S001	40
D0746485	SEAL:CASE:BRUSH:FRONT	U010_S001	41
D0746486	SEAL:CASE:BRUSH:REAR	U010_S001	42
D0746488	SEAL:HOLDER:BEHIND:BELT CLEANING	U010_S001	43
D0746489	VIBRATING PLATE:TRANSPORT SCREW:BELT CLEANING	U010_S001	44
D0746490	SEAL:BASE:CASE:BELT CLEANING	U010_S001	45
D0746491	SEAL:CASE:CLEANING BLADE:FRONT	U010_S001	46
D0746492	SEAL:CASE:CLEANING BLADE:REAR	U010_S001	47
D0746495	LEVER:RELEASE:BLADE	U010_S001	48
D0746496	GRIP:BELT CLEANING	U010_S001	49
D0746497	DECAL:POSITIONING DISPLAY:TCRU	U006	304
		U006_S012	304
		U010_S001	50
		U014	95
		U014_S002_S001	95
D0746540	SEAL:BELT CLEANING:MAIN	U012_S004	30
D0746574	COVER:CAM:VERTICAL TRANSPORT	U012	31

Number	Part Name	Group	ID
D0746575	SHAFT:CAM:VERTICAL TRANSPORT	U012	32
D0746579	SEAL:COVER:CAM:VERTICAL TRANSPORT	U012	33
D0746640	PLAIN SHAFT BEARING:TRANSPORT SCREW:SMALL	U012_S001	34
D0746641	PLAIN SHAFT BEARING:SMALL:GEAR	U012_S001	35
D0746643	GEAR:TRANSPORT SCREW:COLLECTION BOTTLE:SMALL:Z31	U012_S001	36
D0746659	SHAFT:JOINT:COLLECTION BOTTLE:ASS'Y	U012	37
D0746663	TORQUE LIMITER MECHANICAL CLUTCH:GEAR:Z63	U012	38
D0746664	GEAR:IDLER:Z49/Z27	U012	39
D0746665	GEAR:JOINT:COLLECTION BOTTLE:Z65	U012	40
D0746666	GEAR:IDLER:Z37/Z28	U012	41
D0746667	HOLDER:RADIAL BALL BEARING:JOINT	U012	42
D0746697	DECAL:COLLECTION BOTTLE:GRIP:FRONT	U012_S002	43
D0746974	CAP:LOUVER:MM90	U019	31
D0746975	FILTER:POWER SUPPLY UNIT:MM90	U019	32
D0747087	SEAL:DC FAN MOTOR:SIROCCO	U009	60
D0747118	DUCT:INNER BACK:COOLING:POSITIONING SENSOR	U009	61
D0747119	DUCT:FRONT:COOLING:POSITIONING SENSOR	U009	62
D0747120	BRACKET:DUCT:COOLING:POSITIONING SENSOR	U009	63
D0747330	SLIDE RAIL:LEFT:NO.1	U006	305
D0747331	STAY:SLIDE RAIL:LEFT INNER REAR:NO.1:PEEN	U006	306
D0747333	STAY:SLIDE RAIL:LEFT FRONT:NO.1	U006	307
D0747335	STAY:SLIDE RAIL:LEFT:NO.2	U006	308

## Exclusive Parts

Number	Part Name	Group	ID
D0747349	COMPRESSION SPRING:BRACKET:SENSOR:PAPER SIZE SENSOR	U006	309
D0747381	DECAL:VERTICAL TRANSPORT:A1	U006	310
D0747385	DECAL:CAUTION CHART:TANDEM LCT	U006_S012	311
D0747388	DECAL:PAPER SET DIRECTION:TANDEM LCT:RIGHT	U006_S012	313
D0747390	DECAL:PAPER SET DIRECTION:PAPER TRAY	U006_S010 U006_S011	315 315
D0747391	DECAL:PAPER SET DIRECTION	U022	14
D0747392	DECAL:PAPER TRAY:NO.1	U006	316
D0747393	DECAL:PAPER TRAY:NO.2	U006	317
D0747431	STAY:HANDLE:ASS'Y	U006	318
D0747433	STUD:HANDLE:RELEASE:ASS'Y	U006	319
D0747446	BRACKET:DC STEPPER MOTOR:TRANSPORT UNIT	U006	320
D0747521	GUIDE PLATE:UPPER:PAPER FEED UNIT	U006_S006 U006_S007 U006_S008	321 321 321
D0747522	GUIDE PLATE:LOWER:PAPER FEED UNIT	U006_S006 U006_S007 U006_S008	322 322 322
D0747527	SHAFT:FEED:ASS'Y	U006_S006 U006_S007 U006_S008	323 323 323
D0747561	GRIP:UPPER	U006	324
D0747562	GRIP:LOWER	U006	325
D0747563	BRACKET:SLIDER:GRIP	U006	326
D0747567	BRACKET:ARM:LINK:LEFT	U006	327
D0747573	BRACKET:ARM:PLATE	U006	328
D0747603	PLATE:GRIP:PAPER TRAY:NO.2	U006	330
D0747606	GRIP:PAPER TRAY:NO.2	U006	331
D0747607	ARM:PAPER TRAY:GRIP	U006	332
D0747681	HEAT SINK:HEATER:UPPER:ASS'Y	U006_S015	534
D0747752	CAP:COVER:TONER SUPPLY	U019	33
D0747775	(CHN[Pro 8300S/8310S/8320S]/NA):PLATE:LOGO:RICOH	U022	41
D0747782	GRIP:DOOR:FRONT	U001	21

Number	Part Name	Group	ID
D0747828	CAP:CONNECTOR	U001	22
D0747829	CAP:JOINT:LARGE CAPACITY TRAY	U001	23
D0747830	COVER:LARGE CAPACITY TRAY	U001	24
D0747831	COVER:CONNECTOR:LARGE CAPACITY TRAY	U001	25
D0747854	HINGE:LEFT LOWER:ASS'Y	U001	26
D0747861	HINGE:RIGHT LOWER:ASS'Y	U001	27
D0895887	PANEL:INTERFACE	U019	34
D0931266	DECAL:WARNING (HIGH TEMPERATURE):LENGTHWISE	U006 U015	333 71
D0951260	CAP:COVER:SCA	U003_S001	89
D0A46099	SHEET:PRESSURE PLATE:SMALL	U003_S001_S003	90
D0A51200	ADF:ASS'Y	U003_S001	91
D0A51738	(EU/AA/TWN/KOR/CHN):SCALE:REAR:PRINTING:MM	U004	22
D0A51740	(EU/AA/TWN/KOR/CHN):SCALE:LEFT:ASS'Y	U004	23
D0A53995	JOINT:KNOB:FUSING	U014_S001_S002	96
D0A56044	BRACKET:INTERMEDIATE TRANSFER:FRONT	U009_S001	130
D0A56045	BRACKET:INTERMEDIATE TRANSFER:REAR	U009_S001	131
D0A56731	COVER:DISPLSY:REAR LOWER	U002	8
D0A56840	SPRING PLATE:OPU-DISPLAY	U002	9
D0A57797	SD-CARD:SP:Batch:TOOL:ASS'Y	SPECIAL TOOLS	19
D0BX1069	COVER:MOTOR:USED TONER	U021	45
D0BX1165	SUPPORTING PLATE:RAIL:INTERMEDIATE TRANSFER	U021	46
D0BX1181	DECAL:PICK-UP PAPER JAM:OPERATION PANEL:ENGLISH	U001	28
D0BX1219	SHAFT:LOCK:PULL OUT:LEFT	U021	47
D0BX1220	TORSION SPRING:KNOB:LEFT	U021	48
D0BX1232	SHAFT:LOCK:PULL OUT:RIGHT:ASS'Y	U021	49
D0BX1233	TORSION SPRING:KNOB:RIGHT	U021	50
D0BX1405	STEPPED TAPPING SCREW:TYPE 2:DIA5:M4	U001	29



## Exclusive Parts

Number	Part Name	Group	ID
D0BX1407	GUIDE:LEVER:PULL OUT	U001	30
D0BX1427	COVER:MAIN:REAR:SUB-ASS'Y	U001_S003	105
D0BX1465	BRACKET:KEY COUNTER	U021	95
D0BX1470	BRACKET:COVER:FRONT UPPER	U001	31
D0BX1482	PLATE:MAGNET CATCH	U001	32
D0BX1484	SUPPORTING PLATE:DOOR:FRONT LEFT:ASS'Y	U001_S001	33
D0BX1489	SUPPORTING PLATE:DOOR:FRONT LEFT	U001_S001	34
D0BX1498	SUPPORTING PLATE:DOOR:FRONT RIGHT:ASS'Y	U001_S002	100
D0BX1508	COVER:MAIN:LEFT	U001	35
D0BX1511	HOLDER:CUSHION:DOOR:FRONT RIGHT	U001	107
D0BX1518	COVER:EXHAUST:PAPER EXIT SUB-UNIT	U022	15
D0BX1527	CUSHION:DOOR:FRONT RIGHT	U001	108
D0BX1528	SHEET:HEATER:LOWER	U001	37
D0BX1547	INNER COVER:PULL OUT:RIGHT:ASS'Y	U001_S004	39
D0BX1549	INNER COVER:PULL OUT:LEFT:ASS'Y	U001_S005	40
D0BX1550	INNER COVER:INTERMEDIATE TRANSFER:ASS'Y	U001_S006	41
D0BX1554	HEXAGON HEAD SCREW:M4:DIA3	U001_S003	42
D0BX1555	INNER COVER:REVERSE SUB-UNIT:UPPER:ASS'Y	U001_S007	43
D0BX1569	HINGE:COVER:REAR LOWER	U001_S003	44
D0BX1579	INNER COVER:REVERSE SUB-UNIT:LOWER	U001	45
D0BX1580	HINGE:STAND:OPERATION SUB-UNIT:ASS'Y	U022_S001	16
		U022_S002	16
		U022_S004	16
D0BX1586	HOLDER:FIX:OPERATION SUB-UNIT	U002	10
D0BX1588	COVER:HINGE:MIDDLE	U022	17
D0BX1589	COVER:HINGE:LOWER	U002	11
D0BX1590	COVER:HINGE:FRONT	U022	18

Number	Part Name	Group	ID
D0BX1592	(Pro 8300S):COVER:PILOT LAMP	U001	101
D0BX1593	OZONE FILTER:EXHAUST:PAPER EXIT SUB-UNIT	U022	19
D0BX1594	HOLDER:HINGE:OPERATION SUB-UNIT:LOWER	U002	12
D0BX1598	STOPPER:FILTER:LOWER	U001_S003	46
D0BX1599	SHEET:DUCT:REAR	U001_S003	47
D0BX1901	OPTICAL WRITING UNIT:ASS'Y	U005_S001	2
D0BX2255	CHARGE CORONA	U008_S001	147
D0BX2432	SERVICE PARTS:DEVELOPMENT UNIT:ASS'Y	U008_S003	43
D0BX2485	LED ARRAY:ASS'Y:(OT1)	U008_S003	44
D0BX2575	SHEET:CONTACT IMAGE SENSOR:DUCT:1	U006	334
D0BX2576	SHEET:CONTACT IMAGE SENSOR:DUCT:2	U006	335
D0BX2624	SPACER:SHIFT:FRONT	U006	545
D0BX2625	SPACER:SHIFT:INNER BACK	U006	546
D0BX2679	HOLDER:DC STEPPER MOTOR:SHIFT	U006	336
D0BX2702	TIMING ROLLER:REGISTRATION:DRIVE:PRESS FIT	U006	337
D0BX2703	TRANSPORT ROLLER:CONNECTING:LARGE CAPACITY TRAY:PRESS FIT	U006	338
D0BX2704	TRANSPORT ROLLER:CONNECTING:MAIN:PRESS FIT	U006	339
D0BX2705	TRANSPORT ROLLER:SHIFT:TRAILING EDGE:PRESS FIT	U006	340
D0BX2766	TIMING ROLLER:TRANSFER:DRIVE:PRESS FIT	U006	341
D0BX2851	GUIDE PLATE:CONNECTING:OPEN AND CLOSE:PEEN	U006	342
D0BX2856	GUIDE PLATE:CONNECTING:LARGE CAPACITY TRAY:PEEN	U006	343
D0BX2900	GUIDE PLATE:CONNECTING:DUPLICATE:EXIT:PEEN	U006	344
D0BX2902	GUIDE PLATE:CONNECTING:UPPER	U006	345

## Exclusive Parts

Number	Part Name	Group	ID
	ER:PEEN		
D0BX2906	GUIDE PLATE:CONNECTING:LOW ER:PEEN	U006	346
D0BX2972	PAPER FEED ROLLER:PICKUP:AS S'Y	U006_S006_S002	540
		U006_S007_S001	540
		U006_S008_S002	540
D0BX2982	PAPER FEED ROLLER:FEED:ASS' Y	U006_S006_S003	541
		U006_S007_S003	541
		U006_S008_S003	541
D0BX2990	CONTACT IMAGE SENSOR:CING:( PCB24)	U006	347
D0BX2992	PAPER FEED ROLLER:SEPARATE: ASS'Y	U006_S006_S001	542
		U006_S007_S002	542
		U006_S008_S001	542
D0BX3306	TONER SUPPLY UNIT:TONER BOT TLE:DRIVE UNIT:ASS'Y	U007_S001	93
		U007_S002	93
D0BX3342	BRACKET:CHUCK:TONER BANK:P EEN	U007_S001	52
		U007_S002	52
D0BX3346	DC MOTOR:DRIVE:TONER BOTTL E:ASS'Y:(BM6/BM7/BM8/BM9)	U007_S001	53
		U007_S002	53
D0BX3383	SEAL:CASE:TONER BANK:REAR	U007_S001	94
		U007_S002	94
D0BX3451	LEVER:TONER BOTTLE:PEEN	U007_S001	54
		U007_S002	54
D0BX3815	CAM:SEPARATION/TRANSPORT	U013	19
D0BX3819	LEVER:SEPARATION/TRANSPORT	U013	20
D0BX3820	TENSION SPRING:SEPARATION/T RANSPORT:5N	U013	21
D0BX3823	SHAFT:SEPARATION/TRANSPORT :ASS'Y	U013	22
D0BX3824	DECAL:SEPARATION/TRANSPORT :LEVER	U013	23
D0BX3830	DC STEPPER MOTOR:MM42:ASS' Y	U013	24
<b>D0BX3833</b>	<b>TRANSPORT BELT</b>	<b>U013</b>	<b>32</b>
D0BX3862	SUPPORTING PLATE:VACUUM	U013	29
D0BX4008	(EU/AA/TWN/KOR/CHN):FUSING U NIT:220V:ASS'Y	U014_S001	169

Number	Part Name	Group	ID
D0BX4040	LEVER:PRESSURE:REAR:INNER:P EEN	U014_S001	168
D0BX4045	LEVER:CONTROL PLATE:PRESSU RE	U014_S001	98
D0BX4047	HOLDER:HEATER:PRESSURE:RE AR	U014_S001_S001	99
D0BX4048	HOLDER:HEATER:PRESSURE:FR ONT	U014_S001_S001	100
D0BX4162	HOT ROLLER:DIA54:ASS'Y	U014_S001_S002	101
D0BX4181	HOLDER:HEATER:HEAT ROLLER: FRONT:PEEN	U014_S001	170
D0BX4239	STRIPPER PLATE:ASS'Y	U014_S001_S005	102
D0BX4251	STRIPPER PLATE:ADHESION	U014_S001_S005	104
D0BX4260	COVER:FUSING UNIT:FRONT:UPP ER:ASS'Y	U014_S001	105
D0BX4262	COVER:FUSING UNIT:FRONT:MID DLE	U014_S001	106
D0BX4264	COVER:FUSING UNIT:REAR:UPPE R:ASS'Y	U014_S001	108
D0BX4266	COVER:FUSING UNIT:REAR:MIDD LE	U014_S001	109
D0BX4267	COVER:FUSING UNIT:REAR:LOWE R	U014_S001	110
D0BX4275	COVER:FUSING UNIT:UPPER:ASS' Y	U014_S001_S007	111
D0BX4280	COVER:FUSING UNIT:FRONT:LOW ER	U014_S001_S006	167
D0BX4288	DECAL:H-TEMP WARNING:FUSIN G/PAPER EXIT UNIT:FUSING UNIT	U014_S001	112
D0BX4311	WEB:CLEANING UNIT:ASS'Y	U014_S002	113
D0BX4313	COVER:WEB:CLEANING FELT	U014_S002_S001	114
D0BX4385	TAPE:HOLDER:FUSING UNIT:HEA TER:ASS'Y	U022	20
D0BX4402	(EU/AA/TWN/KOR/CHN):PRESSUR E ROLLER:220V:ASS'Y	U014_S001_S001	115
D0BX4670	BRACKET:DC STEPPER MOTOR:D UPLEX:LEFT	U016_S001	88
D0BX4682	BRACKET:DC STEPPER MT:DUPL	U016_S002	89

## Exclusive Parts

Number	Part Name	Group	ID
	EX:RIGHT:		
D0BX4683	TIGHTENER:BRACKET:DC STEPPER MOTOR	U016_S002	90
D0BX4731	GUIDE PLATE:EXIT:UPPER:SUB-ASS'Y	U015	72
D0BX4740	GUIDE PLATE:EXIT:UPPER:ENTRANCE	U015	73
D0BX4742	TRANSPORT ROLLER:DRIVEN:DIA 17.5	U015	74
D0BX4743	COMPRESSION SPRING:EXIT:2.5N	U015	75
D0BX4782	GUIDE PLATE:EXIT:ENTRANCE	U015	76
D0BX4783	GUIDE PLATE:REVERSE:LOWER:ASS'Y	U015_S001	77
D0BX4786	CUSHION:GUIDE PLATE:REVERSE:LOWER	U015_S001	78
D0BX4789	GUIDE PLATE:REVERSE EXIT:LOWER:PEEN	U015	79
D0BX4792	GUIDE PLATE:REVERSE EXIT:UPPER	U015	80
D0BX4801	GATE PAWL:REVERSE EXIT:MIDDLE	U015	81
D0BX4802	GATE PAWL:REVERSE EXIT	U015	82
D0BX4840	TRANSPORT ROLLER:EXIT:ENTRANCE:PRESS FIT	U015	83
D0BX4841	TRANSPORT ROLLER:EXIT:EXIT:PRESS FIT	U015	84
D0BX4842	TRANSPORT ROLLER:REVERSE:PRESS FIT	U015	85
D0BX4843	TRANSPORT ROLLER:REVERSE:ENTRANCE:PRESS FIT	U015	86
D0BX4888	DISCHARGE BRUSH:EXIT:OUTER	U015	87
D0BX4889	DISCHARGE BRUSH:EXIT:INNER	U015	88
D0BX5059	HDD:ASS'Y	U019	35
D0BX5412	PCB:TDRB:(PCB41)	U009_S001	64
D0BX5422	PCB:DRB:(PCB20)	U006	348
D0BX5427	PCB:RYB:(PCB32)	U018	37
D0BX5430	PCB:CRB:(PCB22)	U006	349
D0BX5445	AC CONTROL BOARD:200V:3800W	U018	38

Number	Part Name	Group	ID
	:(PCB1)		
D0BX5451	(CHN):PCB:BICU:ASS'Y:(PCB11)	U019	73
D0BX5455	PCB:IOB:(PCB26)	U018	54
D0BX5623	(Pro 8300S):(CHN):PCB:SERVICE:CTL:(PCB17)	U019_S007	69
D0BX5624	(Pro 8310S):(CHN):PCB:SERVICE:CTL:(PCB17)	U019_S004	70
D0BX5625	(Pro 8320S):(CHN):PCB:SERVICE:CTL:(PCB17)	U019_S001	71
D0BX5728	(EU[Pro 8310/8320]/AA[Pro 8310/8320]/CHN):OPERATION SUB-UNIT:KEY_BOX:ASS'Y	U002_S001	13
D0BX5733	(EU[Pro 8310/8320]/AA[Pro 8310/8320]/CHN):PCB:MAIN:COM:ASS'Y:(PCB13)	U002_S001	19
D0BX5927	PCB:SDCU:ASS'Y	U019_S002	36
		U019_S005	36
		U019_S008	36
D0BX5960	COVER:POWER SUPPLY UNIT:C/T BOX	U019	37
D0BX6000	TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y	U009_S001	65
D0BX6010	SIDE PLATE:INTERMEDIATE TRANSFER:ASS'Y	U009_S001	66
D0BX6051	ROLLER:INTERMEDIATE TRANSFER:ASS'Y	U009_S001	67
D0BX6078	ROLLER:OPPOSED:PAPER:ASS'Y	U009_S001	68
D0BX6087	DECAL:TRANSFER:WARNING (REMOVAL AND INSTALLATION)	U009_S001	69
D0BX6154	CASE:OPPOSED:TRANSFER ROLLER:FRONT	U009_S001	70
D0BX6155	CASE:OPPOSED:TRANSFER ROLLER:REAR	U009_S001	71
D0BX6158	COVER:CASE:TRANSFER ROLLER:OPPOSED:FRONT	U009_S001	72
D0BX6163	SPRING PLATE:TRANSFER:OPPOSED:PAPER	U009_S001	73
D0BX6185	BRACKET:MOTOR:POSITIONING C	U009_S001	74

## Exclusive Parts

Number	Part Name	Group	ID
	ONTROL:DRIVEN ROLLER		
D0BX6189	DC STEPPER MOTOR:MM42:1.3A:4.42V:PULLEY:(STM2)	U009_S001	75
D0BX6210	TRANSFER UNIT:ASS'Y	U011_S001	45
D0BX6220	SIDE PLATE:TRANSFER/SEPARATION UNIT:FRONT:ASS'Y	U011_S001	46
D0BX6250	TRANSFER ROLLER	U011_S001	47
D0BX6255	BRUSH ROLLER:TRANSFER ROLLER:ASS'Y	U011_S001	48
D0BX6282	SWING UNIT:PICKUP ROLLER:ASS'Y:(SOL1/SOL2/SOL3)	U006_S006	350
		U006_S007	350
		U006_S008	350
D0BX6310	SEPARATION CORONA:ASS'Y	U011_S001_S001	70
D0BX6401	BELT CLEANING:ASS'Y	U010_S001	60
D0BX6411	SEAL:TONER OUTLET SUB-UNIT	U017_S001	71
D0BX6420	BRUSH:REMOVE PAPER DUST:BELT CLEANING	U010_S001	52
D0BX6446	BRUSH:APPLY:BELT CLEANING	U010_S001	62
D0BX6450	COATING BAR:ASS'Y	U010_S001_S001	63
D0BX6455	COIL SPRING:COATING BAR	U010_S001_S001	61
D0BX6487	DC MOTOR:COLLECTION BOTTLE:DIA49:9.8W:(BLM3)	U012	44
D0BX6521	BRACKET:TONER OUTLET SUB-UNIT:VERTICAL TRANSPORT:LOWER	U012	67
D0BX6528	TONER OUTLET SUB-UNIT:VERTICAL TRANSPORT:MAIN:ASS'Y	U012_S004	68
D0BX6552	TRANSPORT SCREW:TONER OUTLET SUB-UNIT:LOWER:ASS'Y	U012_S004	69
D0BX6628	PAPER FEED UNIT:PAPER BANK:ASS'Y	U006_S006	351
		U006_S007	351
		U006_S008	351
D0BX6648	COIL SPRING:TANDEM TRAY:LOCK	U006	352
D0BX6677	ROLLER:SLIDE RAIL:FRONT	U006_S012	353
D0BX6687	(CHN[Pro 8300S/8310S/8320S]):TANDEM LCT:RIGHT:ASS'Y	U006_S012	525
D0BX6771	GUIDE PLATE:OPEN AND CLOSE:	U006_S009	355

Number	Part Name	Group	ID
	VERTICAL TRANSPORT:LOWER:ASS'Y		
D0BX6775	GUIDE PLATE:OPEN AND CLOSE:VERTICAL TRANSPORT:UPPER:PEEN	U006	356
D0BX6780	TRAY BOTTOM PLATE:ASS'Y	U006_S010_S001	357
		U006_S011_S001	357
D0BX6786	GUIDE PLATE:VERTICAL TRANSPORT:F2:PEEN	U006	530
D0BX6795	HOLDER:STAY:GUIDE PLATE	U006_S009	358
D0BX6844	BRACKET:DUCT:CHARGE CORONA:VACUUM	U020	29
D0BX6893	BRACKET:DUCT:MAIN:EXHAUST:LOWER	U020	31
D0BX6909	FILTER:DUCT:MAIN:REAR	U020	32
D0BX7037	DC STEPPER MOTOR:DUPLIX:LEFT:ASS'Y	U016_S001	91
D0BX7038	DC STEPPER MOTOR:DUPLIX:RIGHT:ASS'Y	U016_S002	92
D0BX7076	GUIDE PLATE:DUPLIX:LOWER	U016	48
D0BX7085	TRANSPORT ROLLER:DUPLIX:PRESS FIT	U016	49
D0BX7114	GUIDE PLATE:REVERSE:DUPLIX:DRIVE	U016	50
D0BX7116	GUIDE PLATE:REVERSE:DUPLIX:DRIVEN:PEEN	U016	51
D0BX7118	GUIDE PLATE:REVERSE:DUPLIX:LEFT	U016	52
D0BX7120	TRANSPORT ROLLER:REVERSE:DUPLIX:PRESS FIT	U016	53
D0BX7128	DISCHARGE BRUSH:RECEIVING SUB-UNIT:REVERSE:ENTRANCE	U016	54
D0BX7142	GUIDE PLATE:RECEIVING SUB-UNIT:RIGHT:PEEN	U016	55
D0BX7512	COVER:PAPER TRAY:NO.2	U006	359
D0BX7531	COVER:PAPER TRAY:NO.1	U006	360
D0BX7573	PULLEY:DRIVE WERE:ASS'Y	U006_S012	362
D0BX7631	PAPER TRAY:UNIVERSAL:SUB-AS	U006_S010	364

## Exclusive Parts

Number	Part Name	Group	ID
	S'Y	U006_S011	364
D0BX7648	DECAL:MULTI-LANGUAGE:MAIN:13:ABS	U022	21
D0BX7662	ACCESSORY:COVER:SIDE:RIGHT:ASS'Y	U022	53
D0BX7681	(Pro 8300S):MODEL NAME PLATE:PRO_8300S	U022	42
D0BX9590	NVRAM	U019	60
D0BX9902	CAP:USB:MICRO-B	U002	17
D0BY7681	(Pro 8310S):MODEL NAME PLATE:PRO_8310S	U022	43
D0BZ7681	(Pro 8320S):MODEL NAME PLATE:PRO_8320S	U022	44
D0EZ5922	BRACKET:POWER SUPPLY CORD:INLET:NOISE FILTER	U018	53
D0EZ6646	INNER COVER:TANDEM LCT:LEFT	U006	554
D1054365	HOLDER:THERMOPILE	U014	116
D1055898	HOLDER:TEMPERATURE & HUMIDITY SENSOR	U012	45
D1202829	TENSION SPRING:REGISTRATION:DRIVEN	U012	46
D1316511	BRACKET:CONNECTOR:LEFT	U006	365
D1316775	SIDE FENCE:REAR:ASS'Y	U006_S010_S002	366
		U006_S011_S002	366
D1316777	SIDE FENCE:FRONT:ASS'Y	U006_S010_S003	367
		U006_S011_S003	367
D1361758	CLAMP:WIRE	U004	24
D1361788	PULLEY:IDLER:CARRIAGE	U004	25
D1361793	DC STEPPER MOTOR:MM42:(STM107)	U004	26
D1361794	BRACKET:DC STEPPER MOTOR:TENSION	U004	27
D1361798	TENSION SPRING:TENSION:16N	U004	28
D1361799	BRACKET:DC STEPPER MOTOR	U004	29
D1361801	SHAFT:DRIVE:SCANNER	U004	30
D1361802	TIMING PULLEY:65	U004	31
D1361803	SYNCHRONOUS BELT:157ST1.5-6.0	U004	32

Number	Part Name	Group	ID
D1361806	DRIVE WIRE:DIA1	U004	33
D1361809	BRACKET:TENSION	U004	34
D1361810	TENSION SPRING:TENSION:11N	U004	35
D1361811	PULLEY:PEEN	U004	36
D1361817	BRACKET:EXPOSURE GLASS:DOCUMENT FEEDER:SUB-ASS'Y	U004	37
D1363692	DECAL:COLLECTION BOTTLE:GRIP:UPPER	U012_S002	47
D1364233	STEPPED SCREW:DIA5:M3X3.8	U020	33
D1366099	TENSION SPRING:BRACKET:DC STEPPER MOTOR	U009_S001	76
D1366145	ROLLER:ON-OFF:INTERMEDIATE TRANSFER	U009_S001	77
D1366149	BUSHING:SLIDE RAIL:ON-OFF	U009_S001	78
D1366183	GRIP:ON-OFF:INTERMEDIATE TRANSFER:TCRU	U009_S001	79
D1381289	JOINT:FUSING:ON-OFF	U017_S003	25
D1441085	STEPPED SCREW:M3	U004	38
D1491715	PULLEY:DRIVE WIRE:FRONT	U004	39
D1491717	PULLEY:DRIVE WIRE:REAR	U004	40
D1491804	HOLDER:EXPOSURE GLASS:SCANNER	U004	41
D1491840	GROUND PLATE:AKS	U021	88
D1495776	COVER:USB:SMALL	U019	38
D1495883	KEYTOP:MAIN SWITCH	U018	39
D1495884	COMPRESSION SPRING:KEYTOP	U018	40
D1791043	GUARD:MAIN:VERTICAL TRANSPORT	U021	51
D1791115	RAIL:INTERMEDIATE TRANSFER:LEFT	U021	52
D1791118	SEPARATION PLATE:MAIN:REAR MIDDLE	U021	53
D1791119	STAY:MAIN:RIGHT UPPER	U021	98
D1791128	HOLDER:REGISTRATION:DRAWER	U021	54
D1791129	GUIDE:PULL OUT:LOCK	U021	55
D1791130	GUIDE:PULL OUT:MIDDLE:LOWER	U021	56
D1791134	HEXAGON HEAD BOLT:M20X60	U021	97

## Exclusive Parts

Number	Part Name	Group	ID
D1791185	GUIDE:INTERMEDIATE TRANSFER :LEFT	U021	57
D1791220	DRUM SHAFT:DRIVE:ASS'Y	U017	26
D1791221	HOLDER:COIL SPRING:LOCK:PUL L OUT	U021	58
D1791251	DC MOTOR:DIA63:29.7W:BRUSHL ESS:(BLM1)	U017	27
D1791252	DC MOTOR:DIA82.2:63.7W:BRUSH LESS:(BLM8)	U017	28
D1791254	SHAFT:DRIVE:DEVELOPMENT RO LLER:ASS'Y	U017	29
D1791256	SHAFT:DRIVE:TRANSPORT SCRE W:ASS'Y	U017	30
D1791258	PLATE:HOLDER:ANTISTATIC BRU SH:DRUM	U017	31
D1791262	SHAFT:DRIVE:CLEANER:ASS'Y	U017	32
D1791264	PLATE:HOLDER:RADIAL BALL BEA RING	U017	33
D1791265	PULLEY:DRIVE:DRUM:107T	U017	34
D1791266	PULLEY:DRIVE:DEVELOPMENT R OLLER:59T	U017	35
D1791267	SYNCHRONOUS BELT:120S2M316	U017	36
D1791268	SYNCHRONOUS BELT:80S2M300	U017	37
D1791269	BRACKET:DC MOTOR:CLEANING DRIVE SUB-UNIT	U017	38
D1791273	GEAR:DRIVE:TRANSPORT SCRE W:54Z	U017	39
D1791275	TENSION SPRING:3.8N	U017	40
D1791276	TENSION SPRING:3.6N	U017	41
D1791277	GEAR:DRIVE:CLEANER:39Z	U017	42
D1791278	HOLDER:BEARING:DRUM SHAFT	U017	43
D1791286	BRACKET:DRIVE:CLEANER:ASS'Y	U017	44
D1791288	GEAR:IDLER:CLEANER:49Z/33Z	U017	45
D1791289	GEAR:PULLEY:DRUM:113Z/37T	U017	46
D1791290	GEAR:IDLER:TRANSPORT SCREW :65Z/53Z	U017	47
D1791291	BRACKET:DC MOTOR:DRUM:ASS' Y	U017	48

Number	Part Name	Group	ID
D1791293	TIGHTENER:DRIVE:DRUM:ASS'Y	U017	49
D1791297	TIGHTENER:DRIVE:DEVELOPMEN T:ASS'Y	U017	50
D1791300	DRIVE UNIT:FUSING:ASS'Y	U017_S002	51
D1791309	DC BRUSHLESS MOTOR:58W:DRI VE:FUSING UNIT:(BLM9)	U017_S002	52
D1791316	JOINT:DRIVE:FUSING	U017_S002	70
D1791320	BRACKET:DRIVE:USED TONER	U017	53
D1791323	TENSION SPRING:BELT TENSION ER:DRIVE:USED TONER	U017	54
D1791324	SYNCHRONOUS BELT:40S3M222	U012_S003	48
D1791326	BRACKET:BELT TENSIONER:DRIV E:USED TONER	U017	55
D1791327	SHAFT:BELT TENSIONER:DRIVE:U SED TONER	U017	56
D1791328	GEAR:PULLEY:Z67/T19:DRIVE:US ED TONER	U017	57
D1791329	PULLEY:TIGHTENER:DIA18	U017	58
D1791345	BRACKET:DRAWER:DEVELOPME NT	U017	59
D1791351	DC MOTOR:DIA63:24V:28.4W:(BLM 5)	U009_S001	80
D1791352	HOUSING:DRIVE UNIT:INTERMEDI ATE TRANSFER	U009_S001	81
D1791353	GEAR:DRIVE ROLLER:INTERMEDI ATE TRANSFER	U009_S001	82
D1791354	HOLDER:MOTOR:INTERMEDIATE TRANSFER	U009_S001	83
D1791370	DC MOTOR:40W:BRUSHLESS:(BL M6)	U017_S001	60
D1791375	GEAR:IDLER:BELT CLEANING	U017_S001	61
D1791391	MECHANICAL DRIVE SECTION:TR ANSFER:SECOND:ASS'Y	U017_S001	62
D1791442	COVER:DC_SW	U001	48
D1791443	COVER:UPPER RIGHT	U001	102
D1791444	COVER:UPPER FRONT	U001	103
D1791446	COVER:UPPER REAR	U001	104
D1791451	CAP:KEY COUNTER	U001	49

## Exclusive Parts

Number	Part Name	Group	ID
D1791454	DOOR:TONER SUPPLY:ASS'Y	U001_S008	50
D1791456	SUPPORTING PLATE:HINGE:DOOR:TONER SUPPLY	U001_S008	51
D1791457	MAGNET CATCH PLATE:DOOR:TONER SUPPLY	U001_S008	52
D1791460	HINGE:DOOR:TONER SUPPLY	U001	53
D1791469	COVER:FRONT UPPER	U001	54
D1791471	LEVER:SAFETY SWITCH	U001	55
D1791476	BRACKET:SAFETY SWITCH	U001	56
D1791477	SHIELD PLATE:SAFETY SWITCH	U001	57
D1791483	LEVER:SAFETY SWITCH	U001	58
D1791485	DOOR:FRONT LEFT:LOWER	U001	59
D1791487	DUCT:DOOR:FRONT LEFT:ASS'Y	U001	60
D1791490	BRACKET:SUPPORTING PLATE:DOOR:FRONT LEFT	U001_S001	61
D1791497	DOOR:FRONT RIGHT:UPPER	U001	62
D1791499	CAP:MM22	U001	63
D1791500	DOOR:FRONT RIGHT:LOWER	U001	64
D1791505	STOPPER:GUIDE PLATE:VERTICAL TRANSPORT	U001_S002	65
D1791514	COVER:MAIN:RIGHT	U001	66
D1791526	STAY:SAFETY SWITCH	U001	67
D1791531	HINGE:LEFT UPPER	U001	68
D1791533	HINGE:RIGHT UPPER	U001	69
D1791553	COVER:DC_SW	U018	41
D1791557	BRACKET:DC_SW	U018	42
D1791571	BRACKET:EARTH:DOOR:MIDDLE	U001	70
D1791572	BRACKET:EARTH:DOOR:LOWER	U001	71
D1791586	(EU/AA/TWN/KOR/CHN):DECAL:CAUTION:PULL OUT:BLANK	U022	22
D1791589	(EU/AA/TWN/KOR/CHN):DECAL:CAUTION:PULL OUT:LANGUAGE:MULTI-LANGUAGE	U022	23
D1791594	(EU/AA/TWN/KOR/CHN):DECAL:DC:MAIN SWITCH	U022	24
D1791731	COVER:REGISTRATION:MOTOR	U021	59
D1791734	LEVER:PULL OUT:LEFT	U021	60
D1791748	HOLDER:EXPOSURE GLASS:ASS'	U022	45

Number	Part Name	Group	ID
	Y		
D1791768	EXPOSURE GLASS:DOCUMENT FEEDER	U004	42
D1791769	SPRING PLATE:EARTH:FRAME:SCANNER	U021	89
D1791777	COVER:EXPOSURE GLASS:DOCUMENT FEEDER	U004	43
D1791782	BRACKET:ADF:RIGHT	U021	90
D1791784	BRACKET:ADF:LEFT	U021	91
D1791786	BRACKET:INNER COVER	U020	34
D1792204	COVER:END BLOCK:REAR	U008_S001	45
D1792205	ELECTRODE PLATE:CASE:CHARGE	U008_S001	46
D1792206	STAY:GRID	U008_S001	47
D1792208	END BLOCK:CHARGE CORONA:REAR	U008_S001	48
D1792209	STAY:CORONA WIRE:LEFT	U008_S001	49
D1792210	STAY:CORONA WIRE:RIGHT	U008_S001	50
D1792224	CORONA WIRE:CHARGE CORONA	U008_S001	51
D1792238	SOCKET:CHARGE	U008	53
D1792239	SHAFT:CLEANER:CHARGE:DRIVE:ASS'Y	U008_S004	54
D1792246	SEAL:DUCT:SIDE PLATE:REAR	U008	55
D1792254	DECAL:CHARGE:GRIP	U008_S001_S001	56
D1792256	COVER:CHARGE CORONA:ASS'Y	U008_S001_S001	58
D1792370	GRIP:DRUM:ASS'Y	U008	59
D1792376	HOLDER:DRUM:TAKE OFF:FRONT	U008	60
D1792377	HOLDER:DRUM:TAKE OFF:REAR	U008	61
D1792411	SLIDE RAIL:PCU	U008	62
D1792412	HOLDER:SLIDE RAIL:PCU:RIGHT	U008	63
D1792416	STAY:ELECTRIC POTENTIAL SENSOR	U008	64
D1792417	HOLDER:ELECTRIC POTENTIAL SENSOR	U008	65
D1792419	STOPPER:SLIDE RAIL:PCU:PEEN	U008	66
D1792421	ELECTRIC POTENTIAL SENSOR:(SEN5)	U008	67
D1792427	BRACKET:DRAWER:CLEANING UN	U008	68

## Exclusive Parts

Number	Part Name	Group	ID
	IT		
D1792467	LEVER:POSITIONING:CLEANING	U008_S003	69
D1792468	GRIP:DRUM STAY:PCU	U008_S003	70
D1792469	KNOB SCREW:DRUM	U008	71
D1792474	DECAL:DIAL	U008_S003	72
D1792494	GROUND PLATE:STAY:PCU	U008_S003	73
D1792621	SHAFT:DRIVEN ROLLER:SHIFT	U006	368
D1792631	GUIDE PLATE:SHIFT:REGISTRATION:UPPER	U006	369
D1792642	HOLDER:SHIFT:BEARING:REAR	U006	370
D1792643	CAM:REGISTRATION:GATE:RELEASE	U006	371
D1792648	PLATE:ADJUSTING PIN	U006	372
D1792651	GUIDE PLATE:REGISTRATION:EXIT	U006	373
D1792660	BRACKET:GUIDE PLATE:FRONT:CIS	U006	374
D1792661	BRACKET:GUIDE PLATE:INNER BACK:CIS	U006	375
D1792666	GUIDE PLATE:REGISTRATION:TIMING:UPPER	U006	376
D1792670	GUIDE PLATE:REGISTRATION:TIMING:LOWER	U006	377
D1792675	COVER:REGISTRATION:DOUBLE FEED SENSOR	U006	378
D1792684	REGISTRATION GUIDE:OPEN AND CLOSE	U006	379
D1792685	CASE:REMOVE PAPER DUST:ASSY	U006	380
D1792689	COVER:REGISTRATION:EXIT	U006	381
D1792691	TENSION SPRING:PRESSURE ROLLER	U006	382
D1792698	COMPRESSION SPRING:SHIFT	U006	383
D1792711	TIMING ROLLER:TRANSFER:DRIVEN:PRESS FIT	U006	384
D1792727	SHAFT:TIMING ROLLER:REGISTRATION:DRIVEN	U006	385
D1792751	BRACKET:DC STEPPER MOTOR:P	U006	386

Number	Part Name	Group	ID
	APER FEED:TIMING		
D1792754	BRACKET:DC STEPPER MOTOR:P APER FEED	U006	387
D1792757	TIGHTENER:BRACKET:DC STEPPER MOTOR	U006	388
D1792758	GEAR:Z41:TIMING PULLEY:T41	U006	389
D1792760	COVER:MOTOR	U006	390
D1792763	CAM:REGISTRATION:TIMING	U006	391
D1792764	SHAFT:CAM:REGISTRATION:TIMING	U006	392
D1792768	TIMING PULLEY:S2M:30T	U006	393
D1792783	COVER:BASE:MAIN PAPER SMD	U006	394
D1792809	GUIDE PLATE:SHIFT:LEFT LOWER	U006	395
D1792814	GUIDE:SHIFT:TRAILING EDGE	U006	396
D1792817	BRACKET:SHIFT:SYNCHRONOUS BELT	U006	397
D1792861	BRACKET:OPEN AND CLOSE:LARGE CAPACITY TRAY	U006	398
D1792872	BRACKET:DC STEPPER MOTOR:TRAILING EDGE	U006	399
D1792891	GUIDE PIN:SHIFT:TRAILING EDGE	U006	400
D1792909	JOINT:CONNECTING:DRIVEN	U006	401
D1792932	ARM:ON-OFF:TRANSPORT ROLLER	U006	402
D1792933	SHAFT:LINK:ON-OFF:CONNECTING:LARGE CAPACITY TRAY	U006	403
D1792934	SHAFT:LINK:ON-OFF:CONNECTING	U006	404
D1792943	BRACKET:CAM:ON-OFF	U006	405
D1792944	DISC:ON-OFF:SENSOR	U006	406
D1792946	SHAFT:CAM:ON-OFF:LARGE CAPACITY TRAY	U006	407
D1792948	CAM:TRANSPORT ROLLER:ON-OFF	U006	408
D1792952	BRACKET:DC STEPPER MOTOR:DRIVEN:ON-OFF	U006	409
D1792960	GUIDE PLATE:OPEN AND CLOSE:MAIN:CONNECTING	U006	410



## Exclusive Parts

Number	Part Name	Group	ID
D1792963	BRACKET:GRIP:OPEN AND CLOSE:GUIDE PLATE	U006	411
D1792964	GUIDE:MAIN:CONNECTING:OPEN AND CLOSE	U006	412
D1793043	DUCT:FILTER:DEVELOPMENT:ASS'Y	U008_S003	74
D1793070	GEAR:TRANSPORT SCREW:NO.1	U008_S003	75
D1793071	GEAR:TRANSPORT SCREW:NO.2	U008_S003	76
D1793072	GEAR:TRANSPORT SCREW:NO.3	U008_S003	77
D1793073	GEAR:IDLER:TRANSPORT SCREW:UPPER:ASS'Y	U008_S003	78
D1793074	GEAR:IDLER:TRANSPORT SCREW:LOWER:ASS'Y	U008_S003	79
D1793075	FILTER:DEVELOPMENT	U008_S003	80
D1793084	ENTRANCE SEAL:DEVELOPMENT:ASS'Y	U008_S003	81
D1793090	PLATE:GEAR:IDLER:ASS'Y	U008_S003	82
D1793131	RECEPTACLE:DEVELOPMENT VIAS:ASS'Y	U008	83
D1793144	COVER:INTERMEDIATE TRANSFER:LOWER	U009_S001	84
D1793201	TONER SUPPLY UNIT:TONER HOPPER:ASS'Y	U007_S004	55
D1793234	GEAR:TRANSPORT SCREW:LONG:TONER SUPPLY	U007_S004	56
D1793237	GEAR:TRANSPORT SCREW:SHORT:TONER SUPPLY	U007_S004	57
D1793244	GEAR:AGITATOR:TONER SUPPLY	U007_S004	58
D1793252	COVER:GEAR:TONER SUPPLY	U007_S004	59
D1793253	GEAR:IDLER:FEED:TONER SUPPLY:1	U007_S004	60
D1793254	GEAR:IDLER:FEED:TONER SUPPLY:2	U007_S004	61
D1793256	BRACKET:DC STEPPER MOTOR:AGITATOR:ASS'Y	U007_S004	62
D1793259	GEAR:IDLER:AGITATOR:TONER SUPPLY	U007_S004	63
D1793263	BRACKET:DC STEPPER MOTOR:TONER SUPPLY	U007_S004	64

Number	Part Name	Group	ID
	TONER SUPPLY		
D1793271	CASE:SHUTTER:TONER SUPPLY	U007	65
D1793272	SHUTTER:TONER SUPPLY:ASS'Y	U007	66
D1793275	COIL SPRING:SHUTTER:TONER SUPPLY	U007	67
D1793276	TONER CATCHPAN:TONER SUPPLY	U007	68
D1793322	SLIDER:TONER BANK:ASS'Y	U007_S001	69
		U007_S002	69
D1793332	SIDE PLATE:TONER BANK	U007_S001	70
		U007_S002	70
D1793334	CASE:TONER BANK:ASS'Y	U007_S001_S001	71
		U007_S002_S001	71
D1793339	GROUND PLATE:BOTTLE:TONER SUPPLY UNIT	U007_S001	72
		U007_S002	72
D1793355	GUIDE PLATE:TONER BANK:SIDE PLATE	U007_S001	73
		U007_S002	73
D1793357	SEAL:TONER BANK	U007_S001	74
		U007_S002	74
D1793361	BRACKET:JOINT:RACK:LEVER	U007_S001	75
		U007_S002	75
D1793367	DECAL:DESIGN SKETCH:TONER BOTTLE	U007_S003	76
D1793370	INNER COVER:TONER BANK:ASS'Y	U007_S003	77
D1793373	BRACKET:SAFETY SWITCH:TONER SUPPLY UNIT	U007	78
D1793376	LEVER:SAFETY SWITCH:TONER SUPPLY UNIT:ASS'Y	U007	79
D1793377	TORSION SPRING:SAFETY SWITCH:TONER SUPPLY UNIT	U007	80
D1793380	CASE:TONER BANK:REAR	U007_S001	81
		U007_S002	81
D1793402	BOTTLE:DEVELOPER:ASS'Y	SPECIAL TOOLS	11
		U022	25
D1793414	SEAL:DEVELOPMENT ROLLER:SERVICE PARTS:ASS'Y	SPECIAL TOOLS	12
D1793420	JIG:SHEET:DOCTOR BLADE	SPECIAL TOOLS	13

## Exclusive Parts

Number	Part Name	Group	ID
D1793421	KNOB:DRIVE:DEVELOPMENT UNIT:ASS'Y	SPECIAL TOOLS	14
D1793504	CLEANING UNIT:ASS'Y	U008_S002	84
D1793525	TONER COLLECTION COIL:CLEANING:ASS'Y	U008_S002	85
D1793531	TONER CATCHPAN:PIPE:DISCHARGE USED TONER	U008_S002	86
D1793532	COIL SPRING:TONER CATCHPAN	U008_S002	87
D1793535	GEAR SET:CLEANING UNIT:SERVICE PARTS	U008_S002_S002	88
D1793536	GEAR:IDLER:Z16	U008_S002_S002	89
D1793537	GEAR:IDLER:Z17:LOWER	U008_S002_S002	90
D1793538	GEAR:TONER COLLECTION COIL:Z18	U008_S002_S002	91
D1793561	SHAFT:CLEANING BLADE:FRONT	U008_S002	92
D1793564	GEAR:IDLER:Z17:UPPER	U008_S002_S002	93
D1793571	BRACKET:CLEANING BLADE:ASS'Y	U008_S002	94
D1793576	TENSION SPRING:CLEANING BLADE:6N	U008_S002	95
D1793581	BLADE:CLEANING:ASS'Y	U008_S002	96
D1793589	RETAINING RINGS-E:GUIDE	U008_S002	97
D1793607	CLEANING UNIT:APPLY:ASS'Y	U008_S002_S001	98
D1793621	COVER:COATING BAR	U008_S002_S001	99
D1793627	TENSION SPRING:COATING BAR:5N	U008_S002_S001	100
D1793635	COATING BAR:ASS'Y	U008_S002_S001	101
D1793641	BRUSH ROLLER:APPLY:ASS'Y	U008_S002_S001	102
D1793645	GEAR:BRUSH ROLLER:Z15	U008_S002_S001	103
		U008_S002_S002	103
D1793647	PLAIN SHAFT BEARING:APPLY:REAR:ASS'Y	U008_S002_S001	104
D1793653	BLADE:APPLY:ASS'Y	U008_S002_S001	105
D1793669	GROUND PLATE:APPLY	U008_S002_S001	106
D1793681	HOLDER:COVER:COATING BAR:ASS'Y:(OT14)	U008_S002_S001	107
		U008_S002_S001	107
		U008_S002_S002	107

Number	Part Name	Group	ID
D1793689	GROUND PLATE:COVER:APPLY	U008_S002_S001	108
		S001	
		U008_S002_S001	108
		S002	
D1793851	TRANSPORT ROLLER:DRIVE	U013	25
D1793865	BRACKET:SENSOR:VACUUM	U013	30
D1793960	TRANSPORT ROLLER:HEAT PIPE:DIA30.4:ASS'Y	U015	89
D1794028	SUPPORTING PLATE:LEVER:PRESSURE:FRONT	U014_S001	117
D1794071	BRACKET:FUSING ENTRANCE GUIDE PLATE:FRONT	U014_S001	118
D1794072	BRACKET:FUSING ENTRANCE GUIDE PLATE:REAR	U014_S001	119
D1794081	FUSING ENTRANCE GUIDE PLATE:LOWER	U014_S001	120
D1794095	CLAMP:HARNESS:PRESSURE	U014_S001	121
D1794107	BRACKET:STRIPPER PAWLS:PRESSURE:PEEN	U014_S001	122
D1794109	ADJUSTING PIN:DISCHARGE BRUSH	U014_S001	123
D1794113	DISCHARGE BRUSH:21MM	U014_S001	124
D1794114	GUIDE PLATE:FUSING EXIT:LOWER	U014_S001	125
D1794170	TAB:TERMINAL:187:4P	U014_S001	126
D1794182	DISCHARGE BRUSH:HEAT ROLLER	U014_S001	127
D1794197	FLAT BELT-FUSING:DIA80:SEAL	U014_S001	128
D1794223	LEVER:PAPER EXIT UNIT:FRONT	U014_S001	129
D1794224	LEVER:PAPER EXIT UNIT:REAR	U014_S001	130
D1794228	SUPPORTER:GUIDE PLATE:FUSING EXIT:UPPER	U014_S001	131
D1794231	STOPPER:LEVER:FUSING/PAPER EXIT UNIT	U014_S001	132
D1794232	SHAFT:FUSING/PAPER EXIT UNIT	U014_S001	133
D1794235	TENSION SPRING:FUSING/PAPER EXIT UNIT	U014_S001	134
D1794255	GUIDE PLATE:FUSING EXIT:UPPER	U014_S001	135

## Exclusive Parts

Number	Part Name	Group	ID
	R:ASS'Y		
D1794279	COVER:FUSING/PAPER EXIT UNIT:ASS'Y	U014_S001	136
D1794283	GRIP:COVER:FUSING/PAPER EXIT UNIT:ASS'Y	U014_S001	137
D1794337	RING:WEB:CLEANING	U014_S002	138
D1794352	BRACKET:DRAWER:FUSING:UPPER:MAIN	U014	139
D1794353	BRACKET:DRAWER:FUSING:LOWER:MAIN	U014	140
D1794531	SHAFT:COOLING UNIT:ENTRANCE	U015	90
D1794533	DRIVE ROLLER:COOLING UNIT:ENTRANCE	U015	91
D1794537	GUIDE PLATE:COOLING UNIT:ENTRANCE	U015	92
D1794538	BRACKET:CAP:HEAT PIPE:UPPER	U015	93
D1794539	BRACKET:CAP:HEAT PIPE:LOWER	U015	94
D1794754	STOPPER:GUIDE PLATE:REVERSE EXIT:LEFT LOWER	U015	95
D1794755	LEVER:LOCK:REVERSE EXIT:LEFT LOWER	U015	96
D1794757	SHAFT:LOCK:REVERSE EXIT:LEFT LOWER	U015	97
D1794758	LINK:ON-OFF:DRIVEN ROLLER:REVERSE EXIT	U015	98
D1794759	SHAFT:ON-OFF:DRIVEN ROLLER:REVERSE EXIT	U015	99
D1794761	BRACKET:SOLENOID:GATE PAWL:SWITCHBACK	U015	100
D1794766	LINK:GATE PAWL:SWITCHBACK	U015	101
D1794785	GUIDE PLATE:EXIT:MIDDLE	U015	102
D1794796	GUIDE PLATE:REVERSE:UPPER	U015	103
D1794810	PLATE:GATE PAWL:EXIT:REVERSE	U015	104
D1794811	SHAFT:GATE PAWL:EXIT:REVERSE	U015	105
D1794813	BRACKET:DC STEPPER MOTOR:ON-OFF	U015	106

Number	Part Name	Group	ID
D1794816	BRACKET:CAM:GATE PAWL	U015	107
D1794820	CAM:ON-OFF	U015	108
D1794821	LINK:GATE PAWL:EXIT:ENTRANCE	U015	109
D1794822	LINK:ON-OFF:REVERSE EXIT:CAM	U015	110
D1794824	GUIDE PLATE:REVERSE EXIT:LEFT LOWER:PEEN	U015	111
D1794827	GUIDE PLATE:REVERSE EXIT:LEFT LOWER:MIDDLE	U015	112
D1794830	BRACKET:CONTACT POINT:REVERSE EXIT:FRONT	U015	113
D1794835	BRACKET:CONTACT POINT:REVERSE EXIT:REAR	U015	114
D1794838	BRACKET:DRAWER:LEFT	U015	115
D1794847	BRACKET:CONNECTION:MAIN:EXIT	U015	116
D1794860	GUIDE PLATE:MAIN:EXIT	U015	117
D1794866	COVER:EXIT	U015	118
D1794882	COVER:HARNESS:LEFT LOWER	U015	119
D1794884	SHEET:OPPOSED:PAPER FEED SENSOR	U021	61
D1794887	SHEET:TRANSPORT:REVERSE EXIT	U015	120
D1795089	COVER:C/T BOX:UPPER:ASS'Y	U019_S003 U019_S006 U019_S009	39 39 39
D1795381	TEMPERATURE SENSOR:FUSING UNIT:UPPER:19PIN:(SEN9/SEN59/SEN87/SEN88)	U014_S001_S003	141
D1795387	TEMPERATURE SENSOR:FUSING UNIT:LOWER:17PIN:(SEN80)	U014_S001_S004	142
D1795435	PCB:URRB:(PCB19)	U006	413
D1795913	ARM:SAFETY SWITCH	U018	43
D1795914	BRACKET:SAFETY SWITCH:FRONT	U018	44
D1795915	LEVER:SAFETY SWITCH:WELDING	U018	45
D1795917	BRACKET:SAFETY SWITCH	U018	46

## Exclusive Parts

Number	Part Name	Group	ID
D1795920	BRACKET:MAIN SWITCH	U018	47
D1795923	PLATE:POWER SUPPLY CORD:INLET	U022	26
D1795924	COVER:SAFETY SWITCH:UPPER FRONT	U018	49
D1795928	BRACKET:SAFETY SWITCH:REAR	U018	50
D1795961	COVER:C/T BOX	U019	40
D1795964	COVER:C/T BOX:LOWER	U019	41
D1795966	SEAL:COVER:C/T BOX:UPPER:A	U019_S003	42
		U019_S006	42
		U019_S009	42
D1795967	SEAL:COVER:C/T BOX:UPPER:B	U019_S003	43
		U019_S006	43
		U019_S009	43
D1795973	SEAL:COVER:C/T BOX:UPPER:C	U019_S003	44
		U019_S006	44
		U019_S009	44
D1796050	FLAT BELT-TRANSFER	U009	85
D1796057	ROLLER:TRANSFER:FRONT:ASS'Y	U009_S001	86
D1796062	TENSION SPRING:PRESSURE:INTERMEDIATE TRANSFER	U009_S001	87
D1796065	DRIVE ROLLER:INTERMEDIATE TRANSFER:ASS'Y	U009_S001	88
D1796080	ROLLER:OPPOSED:BELT CLEANING:ASS'Y	U009_S001	89
D1796085	ROLLER:DRIVEN:INTERMEDIATE TRANSFER:ASS'Y	U009_S001	90
D1796091	ROLLER:TENSION:ASS'Y	U009_S001	91
D1796094	CASE:TENSION:ROLLER	U009_S001	92
D1796095	SUPPORTING PLATE:CASE:TENSION:ROLLER	U009_S001	93
D1796097	PLAIN SHAFT BEARING:TENSION:ROLLER:INTERMEDIATE TRANSFER	U009_S001	94
D1796098	COIL SPRING:PRESSURE:TENSION:INTERMEDIATE TRANSFER	U009_S001	95
D1796108	ROLLER:TRANSFER:PAPER:FRONT:ASS'Y	U009_S001	96

Number	Part Name	Group	ID
D1796112	DUCT:DENSITY SENSOR:INTERMEDIATE TRANSFER	U009_S001	97
D1796117	BRACKET:DRAWER:INTERMEDIATE TRANSFER	U009_S001	98
D1796119	PULLEY:ON-OFF:TRANSFER ROLLER	U009_S001	99
D1796122	BRACKET:ON-OFF:TRANSFER ROLLER	U009_S001	100
D1796125	CAM:ON-OFF:TRANSFER:PAPER:REAR	U009_S001	101
D1796127	FEELER:ON-OFF:TRANSFER:PAPER	U009_S001	102
D1796140	LEVER:ON-OFF:ROLLER:FRONT	U009_S001	103
D1796141	LEVER:ON-OFF:ROLLER:REAR	U009_S001	104
D1796143	ARM:LEVER:ON-OFF:ROLLER	U009_S001	105
D1796144	TENSION SPRING:SLIDE RAIL:TRANSFER	U009_S001	106
D1796146	SHAFT:ON-OFF:INTERMEDIATE TRANSFER	U009_S001	107
D1796147	CAM:ON-OFF:INTERMEDIATE TRANSFER	U009_S001	108
D1796156	COVER:CASE:OPPOSED:TRANSFER ROLLER:REAR	U009_S001	109
D1796160	GUIDE:INTERMEDIATE TRANSFER:RIGHT	U009_S001	110
D1796161	GUIDE:INTERMEDIATE TRANSFER:LEFT:ASS'Y	U009_S001	111
D1796164	PLATE:BLADE:BELT CLEANING	U009_S001	112
D1796173	SEAL:DUCT:DENSITY SENSOR	U009	113
D1796182	BRACKET:POSITIONING CONTROL:DRIVEN ROLLER:REAR:ASS'Y	U009_S001	114
D1796186	DRIVE WIRE:DRIVEN ROLLER	U009_S001	115
D1796187	FEELER:POSITIONING CONTROL:DRIVE WIRE	U009_S001	116
D1796188	BRACKET:COIL SPRING:MOTOR:POSITIONING CONTROL	U009_S001	117
D1796193	HOLDER:FLAT BELT-TRANSFER:DRIVE ROLLER:ASS'Y	SPECIAL TOOLS	15
		U022	27

## Exclusive Parts

Number	Part Name	Group	ID
D1796194	HOLDER:FLAT BELT-TRANSFER:CLEANING:ASS'Y	SPECIAL TOOLS	16
		U022	28
D1796195	LEVER:POSITIONING SENSOR:FLAT BELT-TRANSFER	U009_S001	118
D1796196	SCALE:BRACKET:DRIVEN ROLLER:FRONT	U009_S001	119
D1796197	HOLDER:DRIVEN ROLLER:FRONT	U009_S001	120
D1796230	CASE:TERMINAL:SEPARATION:ASS'Y	U011_S002	49
D1796280	(Sets part number:D0746283 x2):GUIDE PLATE:ENTRANCE:LOWER:ASS'Y	U011_S001	50
D1796291	INSULATING COVER:POWER PACK	U011	51
D1796292	COVER:POWER PACK	U011	52
D1796298	COIL SPRING:COATING BAR:2.2N	U011_S001	53
D1796311	GEAR:TRANSFER ROLLER	U011_S001	55
D1796312	LEVER:PRESSURE:REAR:ASS'Y	U011	56
D1796314	LEVER:PRESSURE:FRONT:ASS'Y	U011	57
D1796324	GEAR:DRIVE:TRANSFER/SEPARATION UNIT	U011	58
D1796334	COIL SPRING:PRESSURE:TRANSFER UNIT	U011	59
D1796350	TRANSFER/SEPARATION UNIT:DRIVE:ASS'Y	U011	60
D1796355	KNOB:STOPPER:TRANSFER/SEPARATION UNIT:REAR	U011	61
D1796356	KNOB:STOPPER:TRANSFER/SEPARATION UNIT:FRONT	U011	62
D1796410	SLIDE RAIL:CASE:TENSION:ROLLER	U021	62
D1796412	SEAL:HOLDER:CLEANING BLADE:UPPER	U010_S001	53
D1796413	SEAL:HOLDER:CLEANING BLADE:FRONT LOWER	U010_S001	54
D1796414	SEAL:HOLDER:CLEANING BLADE:REAR LOWER	U010_S001	55
D1796415	SEAL:HOLDER:CLEANING BLADE:	U010_S001	56

Number	Part Name	Group	ID
	LOWER		
D1796461	TONER OUTLET SUB-UNIT:COLLECTION BOTTLE:ASS'Y	U012_S001	49
D1796472	COVER:TONER OUTLET SUB-UNIT:ASS'Y	U012	50
D1796483	BRACKET:DRIVE SUB-UNIT:COLLECTION BOTTLE	U012	51
D1796501	TONER OUTLET SUB-UNIT:PCU:ASS'Y	U012_S003	52
D1796523	BRACKET:VERTICAL TRANSPORT	U012	54
D1796525	BRACKET:IDLER	U012	55
D1796527	CAM:VERTICAL TRANSPORT:DIA15	U012	56
D1796619	STAY:HOLDER:PAPER TRAY:ASS'Y	U006	414
D1796626	SUPPORTING PLATE:RIGHT:HOLDER:PAPER TRAY	U006	415
D1796643	RAIL:TANDEM LCT:MIDDLE:ASS'Y	U006	416
D1796726	COVER:LED:MAIN	U006	417
D1796731	LEVER:PRESSURE:SLIDER	U006_S006	418
		U006_S007	418
		U006_S008	418
D1796734	BRACKET:SLIDER:CAM	U006_S006	419
		U006_S007	419
		U006_S008	419
D1796737	LEVER:PRESSURE RELEASE:REVERSE	U006_S006	420
		U006_S007	420
		U006_S008	420
D1796738	SLIDER:CAM:REVERSE	U006_S006	421
		U006_S007	421
		U006_S008	421
D1796739	LEVER:REVERSE:PRESSURE RELEASE:JOINT	U006_S006	422
		U006_S007	422
		U006_S008	422
D1796751	BRACKET:STM:MM56:TRANSPORT:LENGTHWISE	U006	423
D1796753	BRACKET:JOINT:PROTECT	U006	424
D1796756	BRACKET:CONNECTING:JOINT	U006	425

## Exclusive Parts

Number	Part Name	Group	ID
D1796757	SHAFT:DRIVE	U006	426
D1796758	SYNCHRONOUS BELT:80S2M216	U006	427
D1796761	SYNCHRONOUS BELT:60S2M226	U006	428
D1796762	SYNCHRONOUS BELT:60S2M166	U006	429
D1796763	SYNCHRONOUS BELT:80S2M300	U006	430
D1796764	SYNCHRONOUS BELT:80S2M242	U006	431
D1796768	SHAFT:JOINT:CONNECTING:ASS'Y	U006	432
D1796781	GUIDE PLATE:VERTICAL TRANSP ORT:F1	U006	433
D1796783	GUIDE PLATE:VERTICAL TRANSP ORT:F1:LOWER	U006	434
D1796784	GUIDE PLATE:VERTICAL TRANSP ORT:F3	U006	435
D1796790	GUIDE PLATE:VERTICAL TRANSP ORT:F2:LOWER	U006	437
D1796797	COMPRESSION SPRING:JOINT:TR ANSPORT	U006	438
D1796821	DUCT:DEVELOPMENT:VACUUM:F RONT	U020	35
D1796822	BRACKET:FAN:DEVELOPMENT:C OOLING:FRONT	U020	36
D1796823	DUCT:DEVELOPMENT:EXHAUST: MULTI-LANGUAGE:ASS'Y	U021	63
D1796831	DUCT:DEVELOPMENT:EXHAUST:F RONT	U020	37
D1796832	DUCT:DEVELOPMENT:EXHAUST: REAR	U020	38
D1796834	SEAL:DUCT:DEVELOPMENT:EXHA UST:REAR RIGHT	U020	39
D1796835	EXTERIOR:LOUVER:CHARGE COR ONA	U020	40
D1796836	DUCT:CHARGE CORONA:CONNE CTING:LOWER:ASS'Y	U020_S002	41
D1796840	BRACKET:DUCT:CHARGE CORON A:VACUUM:UPPER	U020	42
D1796841	DUCT:CHARGE CORONA:VACUU M:CONNECTING:UPPER	U020	43
D1796842	FILTER:CHARGE CORONA:VACUU	U020	44

Number	Part Name	Group	ID
	M		
D1796845	DUCT:CHARGE CORONA:VACUU M:LOWER RIGHT	U020	45
D1796846	DUCT:CHARGE CORONA:VACUU M:LOWER LEFT	U020	46
D1796847	DUCT:CHARGE CORONA:VACUU M:MAIN:RIGHT	U020	47
D1796848	DUCT:CHARGE CORONA:VACUU M:MAIN:LEFT	U020	48
D1796849	SEAL:DUCT:CHARGE CORONA:VA CUUM:MAIN	U020	49
D1796858	BRACKET:DUCT:CHARGE:EXHAU ST:UPPER	U020	50
D1796860	DUCT:DEVELOPMENT:TONER:UP PER:ASS'Y	U020	51
D1796864	DUCT:DEVELOPMENT:TONER:AS S'Y	U020	52
D1796873	DUCT:FLAT CONVEYER BELT:EXH AUST:UPPER	U020	53
D1796874	DUCT:FLAT CONVEYER BELT:EXH AUST:LOWER	U020	54
D1796875	BRACKET:DUCT:FLAT CONVEYER BELT:EXHAUST	U020	55
D1796889	FILTER:MAIN:EXHAUST:RIGHT	U020	115
D1796897	BRACKET:FAN:OPTICAL WRITING UNIT:COOLING	U020	56
D1796898	SEAL:DUCT:OPTICAL WRITING UN IT:VACUUM	U020	57
D1796913	SEAL:INNER COVER:OPTICAL WRI TING MD:COOLING	U001_S002	72
D1796914	SEAL:INNER COVER:DEVELOPME NT:COOLING	U001_S002	73
D1796918	SEAL:EXTERIOR:REAR:UPPER	U020	58
D1796927	DUCT:HEAT PIPE:EXHAUST	U020	59
D1796932	DUCT:HEAT SHIELD:FUSING:UPP ER	U020	60
D1796934	DUCT:HEAT SHIELD:FUSING:LOW ER	U020	61

## Exclusive Parts

Number	Part Name	Group	ID
D1796940	BRACKET:FAN:EXIT:MIDDLE	U020	62
D1796946	DUCT:EXHAUST:PAPER EXIT SUB-UNIT:A	U020	63
D1796947	BRACKET:DUCT:EXHAUST:PAPER EXIT SUB-UNIT:LEFT	U020	64
D1796948	PLATE:DUCT:EXHAUST:A:ASS'Y	U020	65
D1796953	DUCT:EXHAUST:PAPER EXIT SUB-UNIT:B	U020	66
D1796954	BRACKET:DUCT:EXHAUST:PAPER EXIT SUB-UNIT:RIGHT	U020	67
D1796955	PLATE:DUCT:EXHAUST:B:ASS'Y	U020	68
D1796963	BRACKET:HEAT SHIELD:BELT CLEANING:ASS'Y	U020_S004	69
D1796966	SEAL:DUCT:THERMOPILE:ENTRANCE:UPPER	U020_S004	70
D1796970	DUCT:THERMOPILE	U020	71
D1796971	SEAL:DUCT:THERMOPILE:ENTRANCE:LOWER	U020	72
D1796972	DUCT:THERMOPILE:ENTRANCE:ASS'Y	U020	73
D1796977	GUARD:FAN:OPTICAL WRITING UNIT	U020	74
D1796978	SEAL:EXTERIOR:REAR:SMALL	U020	75
D1796981	BRACKET:DUCT:HEAT PIPE:EXIT:ASS'Y	U020	76
D1796984	DUCT:HEAT PIPE:EXIT	U020	77
D1796985	DUCT:HEAT PIPE:EXIT:MIDDLE	U020	78
D1796987	DUCT:HEAT PIPE:ENTRANCE:ASS'Y	U020_S001	79
D1796995	BRACKET:FAN:TRANSFER/SEPARATION UNIT:COOLING:REAR	U020	80
D1797050	GUIDE PLATE:DUPLEX:UPPER:LEFT	U016	56
D1797053	GUIDE PLATE:DUPLEX:UPPER:MIDDLE	U016	57
D1797056	GUIDE PLATE:DUPLEX:UPPER:RIGHT	U016	58
D1797060	GATE PAWL:DUPLEX:ENTRANCE	U016	59

Number	Part Name	Group	ID
D1797062	GUIDE PLATE:DUPLEX:ENTRANCE:UPPER	U016	60
D1797066	GUIDE PLATE:DUPLEX:ENTRANCE:LOWER	U016	61
D1797070	GUIDE PLATE:DUPLEX:OPEN AND CLOSE:LEFT	U016	62
D1797071	SUPPORTING PLATE:GUIDE PLATE:DUPLEX:OPEN AND CLOSE	U016	63
D1797075	GUIDE PLATE:DUPLEX:OPEN AND CLOSE:RIGHT	U016	64
D1797083	SHAFT:MISFEED REMOVAL:DUPLEX	U015 U016	121 67
D1797084	BRACKET:MISFEED REMOVAL:DUPLEX	U015 U016	122 68
D1797096	BRACKET:DUPLEX:OPEN AND CLOSE:LEFT:PEEN	U016	69
D1797098	BRACKET:DUPLEX:OPEN AND CLOSE:RIGHT:PEEN	U016	70
D1797131	BRACKET:ROLLER:PEEN	U016	71
D1797513	COVER:PAPER TRAY:NO.3	U006	439
D1797519	BRACKET:STOPPER:PAPER TRAY	U006	440
D1797525	STOPPER:REGISTRATION:TANDEM LCT:ASS'Y	U006_S005	441
D1797533	JOINT:LINK:UN LOCK:PEEN	U006	442
D1797540	SCREW:DIA6:M4X3:ADHESIVE	U006	443
D1797550	COVER:PAPER TRAY:NO.1:UPPER	U006	444
D1797561	ARM:LINK:LEFT	U006	445
D1797562	ARM:LINK:RIGHT	U006	446
D1797564	BRACKET:SLIDER:GRIP:UPPER	U006	447
D1797566	BRACKET:ARM:LINK:RIGHT	U006	448
D1797573	BRACKET:ARM:UN LOCK	U006	449
D1797576	ARM:LINK:UN LOCK	U006	450
D1797579	COVER:GRIP:INNER BACK	U006	451
D1797581	STAY:COVER:TANDEM LCT	U006	452
D1797586	STOPPER:TANDEM LCT	U006	453
D1797591	PLATE:TRANSPARENT:LED	U006	454
D1797596	DIFFUSION PLATE:LED	U006	455
D1797597	COVER:LED	U006	456

## Exclusive Parts

Number	Part Name	Group	ID
D1799510	OPC DRUM	U008	109
D1799640	DEVELOPER BLACK	U022	29
D1806801	DUCT:FLAT CONVEYER BELT:EXH AUST:SMALL:ASS'Y	U021	64
D1806811	DUCT:FLAT CONVEYER BELT:EXH AUST:CONNECTING:ASS'Y	U020_S003	81
D1806818	OZONE FILTER:MAIN:EXHAUST:RI GHT	U020	82
D1806821	BASE:HEAT SHIELD:FUSING SUB- UNIT:SUB-ASS'Y	U020	83
D1806831	GASKET:DUCT:CHARGE CORONA .VACUUM	U020	84
D1941234	SUPPORTING PLATE:BRACKET:L OCK	U021	65
D1942945	HOLDER:CAM:SHIFT	U006	457
D1943566	GRIP:LEVER:BASE:TONER BANK	U007_S001	82
		U007_S002	82
D1944101	SHAFT:CAM:PRESSURE	U014_S001	143
D1944106	JOINT:CAM:PRESSURE	U014_S001	144
D1944759	BRACKET:LOCK:EXIT	U021	66
D1947346	DC MOTOR:RISE:TANDEM LCT:AS S'Y:19.2W:BRUSH:(BM1)	U006	458
D1947552	SIDE PLATE:TANDEM LCT:LEFT SI DEWAYS	U006	459
D1947635	ARM:END FENCE:LOCK	U006_S010	460
		U006_S011	460
D2231762	INSULATING SHEET:LED	U004	44
D2231763	INSULATING SHEET:LED:CONNEC TOR	U004	45
D2231805	HOLDER:EXPOSURE GLASS	U004	46
D2235824	COVER:SD-CARD	U019	45
D2236231	DC SOLENOID:LOCK:ASS'Y:(SOL5)	U006_S003	461
D2236233	DC SOLENOID:COUPLING:ASS'Y:( SOL6)	U006_S004	462
D2236722	DC SOLENOID:END FENCE:FRON T:ASS'Y:(SOL8)	U006_S012	463
D2236732	DC SOLENOID:END FENCE:REAR: ASS'Y:(SOL7)	U006_S012	464

Number	Part Name	Group	ID
D2236747	DC MOTOR:TANDEM LCT:19.2W:B RUSH:(BM4)	U006	465
D2416290	LED:RED	U006	466
		U015	123
		U016	72
		U021	67
D2425605	PCB:DDR3-DIMM:RC-C:2GB:ASS'Y: (PCB27)	U019	46
D2445730	PCB:DCSW:(PCB12)	U018	51
D2452528	BUSHING:MM8	U015	124
D2581715	GUIDE:FFC:BASE	U004	47
D2581717	COVER:SHAFT:SCANNER	U004	48
D2581718	SHEET:FFC:BASE	U004	49
D2581719	COVER:PULLEY	U004	50
D2581727	INNER COVER:SCANNER	U004	51
D2581739	LENSBLOCK SMD:ASS'Y	U004_S001	52
D2581751	CARRIAGE:NO.1:ASS'Y	U004_S002	53
D2581759	GUIDE:FFC:CARRIAGE:NO.1:FRO NT	U004	54
D2581760	GUIDE:FFC:CARRIAGE:NO.1:MIDD LE	U004	55
D2581761	GUIDE:FFC:CARRIAGE:NO.1:REAR	U004	56
D2581769	ILLUMINATION UNIT:LED-B:ASS'Y	U004_S003	57
		U004_S004	57
D2581776	CARRIAGE:NO.2:ASS'Y	U004_S005	58
D2581784	MIRROR:NO.2:CONCAVE:ASS'Y	U004_S005	59
D2581785	MIRROR:NO.3:CONVEX:ASS'Y	U004_S005	60
D2581786	GUIDE:FFC:CARRIAGE:NO.2	U004	61
D2581787	SIDE PLATE:GUIDE:FFC:CARRIAG E:NO.2	U004	62
D2583910	FAN:MM60X15:(FAN1/FAN2)	U013	26
D2584302	STEPPED SCREW:LEVER:HEAT R OLLER	U014_S001_S002	145
D2585715	CABLE:HDD:SATA:2CON_POWER_ 3P	U019	61
D2585718	HEAT SINKER:JX2:SOC:FAN	U019_S001	72
		U019_S004	72
		U019_S007	72



## Exclusive Parts

Number	Part Name	Group	ID
D2615140	PCB:SDCU:ASS'Y:(PCB15)	U019_S002	47
		U019_S005	47
		U019_S008	47
D2701132	SLIDE RAIL:PULL OUT:PROTECT	U021	68
D2701151	SLIDE RAIL:PULL OUT:RIGHT UPPER	U021	69
D2701155	BRACKET:RADIAL BALL BEARING	U021	70
D2701160	RAIL:INTERMEDIATE TRANSFER	U021	71
D2701166	SUPPORTING PLATE:AUXILIARY:RAIL:INTERMEDIATE TRANSFER	U021	72
D2701167	STOPPER:SLIDE RAIL:RIGHT UPPER	U021	73
D2701171	SUPPORTER:PULL OUT:RIGHT UPPER	U021	74
D2701173	STOPPER:SUPPORTER	U021	75
D2701174	GUIDE:PICK-UP PAPER JAM	U021	76
D2701195	(EU/AA/TWN/KOR/CHN):DECAL:PICK-UP PAPER JAM:OPERATION PANEL:MANY LANGUAGES	U022	30
D2701271	SPACER:SHAFT:DRUM	U017	64
D2701317	DRIVE SUB-UNIT:ON-OFF:PRESSURE ROLLER:(BLM11)	U017_S003	65
D2701449	COVER:TONER SUPPLY:UPPER:ASS'Y	U001	74
D2701481	DOOR:FRONT LEFT:UPPER	U001	75
D2701509	BRACKET:SUPPORTING PLATE:DOOR:FRONT RIGHT	U001_S002	76
D2701540	INNER COVER:PULL OUT:LEFT	U001_S005	77
D2701541	DECAL:H-TEMP WARNING:EXIT:FLUORESCENT:ABS	U001	78
D2701542	DECAL:H-TEMP WARNING:PAPER FEED:ABS	U001_S004	79
		U001_S005	79
D2701546	DECAL:PULL OUT:MIDDLE:ABS	U001_S006	80
D2701562	INNER COVER:REVERSE SUB-UNIT:UPPER	U001_S007	81
D2701566	INNER COVER:LEFT UPPER	U001	82
D2701567	DECAL:MAIN SWITCH:ABS	U001	83
D2701568	DECAL:POSITIONING DISPLAY:TC	U001	84

Number	Part Name	Group	ID
	RU:ABS	U001_S006	84
		U008	110
D2701787	DUCT:POWER SUPPLY UNIT:PAPER FEED:COOLING	U019	48
D2702214	DUCT:CHARGE UNIT:ASS'Y	U008_S005	111
D2702247	DUCT:SIDE PLATE	U008	112
D2702602	REGISTRATION ROLLER:GATE:ASS'Y	U006_S002	532
D2702622	TENSION SPRING:48N	U006	467
D2702624	SIDE PLATE:SHIFT:REGISTRATION:FRONT:PEEN	U006	468
D2702627	SIDE PLATE:SHIFT:REGISTRATION:REAR:PEEN	U006	469
D2702632	BRACKET:HOOK:COIL SPRING:REAR:PEEN	U006	470
D2702634	BRACKET:HOOK:COIL SPRING:FRONT:PEEN	U006	471
D2702636	GUIDE PLATE:SHIFT:REGISTRATION:LOWER	U006	472
D2702637	COLOR:4M	U006	473
D2702647	SHAFT:SHIFT	U006	474
D2702656	GUIDE PLATE:REGISTRATION:CIS	U006	475
D2702743	HOLDER:SHAFT:ARM	U006	538
D2702744	BRACKET:HOLDER:SHAFT	U006	539
D2702771	ARM:REGISTRATION:TIMING:ASS'Y	U006_S001	476
D2702786	DUCT:FAN:CONTACT IMAGE SENSOR	U006	477
D2702802	STAY:SHIFT:TRAILING EDGE	U006	478
D2702810	GUIDE PLATE:SHIFT:RIGHT UPPER:PEEN	U006	479
D2702816	SHAFT:TRAILING EDGE:SHIFT	U006	480
D2702947	SHAFT:CAM:ON-OFF:MAIN	U006	481
D2702965	SHAFT:GUIDE PLATE:OPEN AND CLOSE	U006	482
D2702986	BRACKET:GUIDE PLATE:CONNECTION:LARGE CAPACITY TRAY	U006	483
D2703079	SERVICE PARTS:DENSITY SENSOR	U008_S003	113

## Exclusive Parts

Number	Part Name	Group	ID
	R:DEVELOPMENT:(SEN1)		
D2703097	COVER:GEAR:DEVELOPMENT	U008_S003	114
D2703134	DECAL:WARNING:AROUND THE PHOTOCONDUCTOR:ABS	U008	115
D2703136	DECAL:DEVELOPMENT UNIT:CAUTION	U008	116
D2703310	SHAFT:DRIVE:TONER BOTTLE:DIA6	U007_S001	83
		U007_S002	83
D2703335	SEAL:CASE:TONER BANK:LOWER	U007_S001_S001	84
		U007_S002_S001	84
D2703336	SEAL:CASE:TONER BANK:FRONT	U007_S001_S001	85
		U007_S002_S001	85
D2703347	SEAL:BRACKET:RACK	U007_S001	86
		U007_S002	86
D2703366	DECAL:REPLACEMENT INDICATION:TONER BOTTLE	U001_S008	85
D2703384	SEAL:CASE:TONER BANK:LEFT	U007_S001	88
		U007_S002	88
D2703889	BRACKET:POSITIONING SENSOR:PEEN	U009_S001	121
D2704009	HOLDER:M5	U014_S001	146
D2704068	SHAFT:RADIAL BALL BEARING:LEVER:PRESSURE	U014_S001	147
D2704156	HOLDER:THERMISTOR:HEAT ROLLER	U014_S001	148
D2704185	RING:GUIDE:HEAT ROLLER:DIA39.2	U014_S001	149
D2704236	TORSION SPRING:FUSING/PAPER EXIT UNIT:FRONT	U014_S001	150
D2704237	TORSION SPRING:FUSING/PAPER EXIT UNIT:REAR	U014_S001	151
D2704277	DECAL:H-TEMP WARNING:FUSING	U014_S001_S007	152
D2704290	DRIVE UNIT:WEB:CLEANING:ASS'Y	U014_S001_S008	153
D2704338	FEELER:CLEANING	U014_S002	154
D2704343	ROLLER:PLATE	U014_S002	155
D2704383	HOLDER:COIL SPRING:PRESSUR	U014_S001	156

Number	Part Name	Group	ID
	E		
D2704535	DRIVE ROLLER:COOLING UNIT:EXIT:PRESS FIT	U015	125
D2704543	SHAFT:MISFEED REMOVAL:EXIT	U015	126
D2704547	BRACKET:TIGHTENER:EXIT:ASS'Y	U015	127
D2704551	COIL SPRING:TENSIONER:EXIT	U015	128
D2704555	SYNCHRONOUS BELT:B50S2M200	U015	129
D2704557	COVER:EXIT:MOTOR	U015	130
D2704658	SHEET:HANDLE:LOCK:ASS'Y	U015	131
D2704737	BRACKET:LINK:LEVER	U015	132
D2704740	BRACKET:ARM:STOPPER:RELEASE	U015	133
D2704742	SHAFT:GUIDE PLATE:EXIT:UPPER:OPEN/CLOSE	U015	134
D2704745	PIN:ARM:GRIP	U015	135
D2704746	BRACKET:CAM:ON-OFF:PEEN	U015	136
D2704748	COMPRESSION SPRING:STOPPER:20N	U015	137
D2704750	STOPPER:GUIDE PLATE:EXIT:UPPER:SUB-ASS'Y	U015	138
D2704753	PLATE:HANDLE:GUIDE:OPEN AND CLOSE	U015	139
D2704757	STOPPER:GUIDE PLATE:EXIT:INNER BACK	U015	140
D2704764	DC SOLENOID:GATE PAWL:SWITCHBACK:(SOL4)	U015	141
D2704768	GATE PAWL:SWITCHBACK	U015	142
D2704800	SHAFT:GATE PAWL:REVERSE	U015	143
D2704933	HOOK:LEVER:GUIDE PLATE:ASS'Y	U016	73
D2705415	PCB:EDRB:(PCB24)	U018	52
D2705975	FILTER:COVER:C/T BOX	U019	49
D2706022	DECAL:CAUTION:ORIGINAL:MANY LANGUAGES	U022	46
D2706124	GUIDE PLATE:INTERMEDIATE TRANSFER:ASS'Y	U009_S001	122
D2706128	GUIDE:TRANSPORT:INTERMEDIATE TRANSFER:10MM:ASS'Y	U009_S001	123
D2706129	GUIDE:TRANSPORT:INTERMEDIATE	U009_S001	124

## Exclusive Parts

Number	Part Name	Group	ID
	TE TRANSFER:4MM:ASS'Y		
D2706166	DRUM STAY:INTERMEDIATE TRANSFER:ASS'Y	U009	125
D2706176	INNER COVER:INTERMEDIATE TRANSFER:LEVER	U009	126
D2706304	TRANSPORT SCREW:TRANSFER ROLLER:ASS'Y	U011_S001	63
D2706333	SHAFT:LEVER:PRESSURE:TRANSFER ROLLER	U011	64
D2706350	BRACKET:SHAFT:CONTACT POINT:TRANSFER ROLLER	U011	65
D2706360	GROUND PLATE:TRANSPORT SCREW:ASS'Y	U011_S001	66
D2706416	SEAL:HOLDER:CLEANING BLADE:BEHIND	U010_S001	57
D2706453	SHAFT:MISFEED REMOVAL	U006	484
D2706492	GUIDE PLATE:COLLECTION BOTTLE:LOWER	U012	59
D2706498	DECAL:COLLECTION BOTTLE:CAUTION	U012_S002	60
D2706541	SHAFT:DRIVE:FEED:ASS'Y	U006	485
D2706570	COLLECTION BOTTLE:SERVICE PARTS:ASS'Y	U012_S002	61
D2706658	FLANGED HEXAGONAL HEAD BOLT:M3X6	U006_S006 U006_S007 U006_S008	486 486 486
D2706659	ROLLER:GUIDE	U006_S006 U006_S007 U006_S008	487 487 487
D2706664	HOOK:COIL SPRING:SLIDER	U006_S006 U006_S007 U006_S008	488 488 488
D2706668	TENSION SPRING:REVERSE ROLLER	U006_S006 U006_S007 U006_S008	489 489 489
D2706678	COVER:CUSHION	U006_S012	490
D2706721	COVER:GUARD:HARNESS	U006	491
D2706725	COVER:GUARD:HARNESS	U006	492

Number	Part Name	Group	ID
D2706740	STAY:REVERSE:ASS'Y	U006_S006 U006_S007 U006_S008	493 493 493
D2706806	SEAL:DUCT:LARGE	U020	85
D2706813	SHEET:GUIDE MILER:PAPER FEE D:COOLING:LOWER	U021	77
D2706814	SHEET:GUIDE MILER:PAPER FEE D:COOLING:UPPER	U021	78
D2706815	SHEET:GUIDE MILER:PAPER FEE D:COOLING:INNER BACK	U021	79
D2706818	SEAL:DUCT:FAN:MM97	U020 U020_S003	86 86
D2706822	SEAL:DUCT:HEAT SHIELD:FUSING:A	U020	87
D2706823	OZONE FILTER:DUCT:MAIN:REAR	U020	88
D2706833	BRACKET:FAN:DEVELOPMENT:EXHAUST	U020	89
D2706851	DUCT:CHARGE CORONA:EXHAUST:MIDDLE:RIGHT	U020	90
D2706853	DUCT:CHARGE CORONA:EXHAUST:MIDDLE:REAR	U020	91
D2706854	DUCT:CHARGE CORONA:EXHAUST:MIDDLE:FRONT	U020	92
D2706856	DUCT:CHARGE CORONA:EXHAUST:CONNECTING:FRONT	U020	93
D2706857	DUCT:CHARGE CORONA:EXHAUST:CONNECTING:REAR	U020	94
D2706869	DUCT:CHARGE CORONA:EXHAUST:MULTI-LANGUAGE:REAR	U020	95
D2706870	DUCT:CHARGE CORONA:EXHAUST:MULTI-LANGUAGE:FRONT	U020	96
D2706890	DUCT:MAIN:EXHAUST:FRONT	U020	97
D2706891	DUCT:MAIN:EXHAUST:REAR	U020	98
D2706892	COVER:FILTER:EXHAUST	U020	99
D2706896	DUCT:OPTICAL WRITING UNIT:VA CUUM:FRONT	U020	100
D2706909	SEAL:DUCT:LARGE	U020 U020_S002	101 101

## Exclusive Parts

Number	Part Name	Group	ID
D2706910	SEAL:DUCT:CHARGE CORONA:EXHAUST:MIDDLE	U020	102
D2706911	SEAL:DUCT:MAIN:EXHAUST:FRONT	U020	103
D2706917	SEAL:DUCT:MAIN:EXHAUST	U020	104
D2706920	SEAL:DUCT:MAIN:EXHAUST:A	U020	105
D2706921	SEAL:DUCT:MAIN:EXHAUST:B	U020	106
D2706929	COVER:FAN:MAIN:EXHAUST	U020	107
D2706942	BRACKET:FAN:SIDE:RIGHT:SUB-ASS'Y	U020	108
D2706944	BRACKET:GUIDE:BASE	U020	109
D2706945	FILTER:VACUUM:MAIN:RIGHT	U020	110
D2706947	BRACKET:AUXILIARY:BASE	U020	111
D2706948	SHEET:SCREW:FILTER	U001	86
		U020	112
D2706949	SHEET:COVER:MAIN:RIGHT	U001	87
D2706989	SEAL:DUCT:HEAT PIPE:ENTRANCE	U020	113
		U020_S001	113
D2707061	SHAFT:GATE PAWL:DUPLEX:ENTRANCE	U016	74
D2707103	DRUM STAY:RECEIVING SUB-UNIT:REVERSE	U016	75
D2707389	DECAL:PAPER SET DIRECTION:TANDEM LCT:LEFT	U006	528
D2707518	SHAFT:STOPPER:PAPER TRAY	U006	494
D2707544	SIDE FENCE:TANDEM LCT:LEFT REAR:ASS'Y	U006_S013	495
D2707548	DECAL:CAUTION:INSERT:PAPER FEED SUB-UNIT	U006_S013	496
D2707574	SHAFT:ARM:UN LOCK	U006	497
D2707649	DECAL:MULTI-LANGUAGE:MAIN:5	U022	31
D3551196	ROLLER:DETENT	U006_S009_S001	498
		U006_S009_S002	498
D3551333	SHIELDING PLATE:SAFETY SWITCH:DOOR	U001_S008	88
D3553810	BRACKET:DETENT:RIGHT:ASS'Y	U006_S009_S001	499
D3553840	BRACKET:DETENT:ASS'Y	U006_S009_S002	500
D3553844	SHOE:HANDLE:RELEASE	U006	501

Number	Part Name	Group	ID
D3553858	TORSION SPRING:GUIDE PLATE:16N	U006_S009	502
D3724561	SPACER:DIA4	U008	117
D3AZ1762	BRACKET:MOTOR:MIDDLE	U003_S001	92
D3AZ2914	COIL SPRING:FEELER:P SIZE SENSOR	U003_S001	93
D3AZ4730	PRESSURE PLATE:ASS'Y	U003_S001_S003	302
D3AZ5860	CONTACT IMAGE SENSOR:ASS'Y:(PCB3)	U003_S001	95
D3B01766	DC MOTOR:10W:NIDEC:ASS'Y:(M5)	U003_S001	96
D3B02202	SHAFT:SEPARATION:ASS'Y	U003_S001_S002	285
D3B02622	DISCHARGE BRUSH:L11	U003_S001	99
D3B03810	GUIDE PLATE:EXIT:UPPER:ASS'Y	U003_S001_S007	100
D3B04324	SHEET:BRACKET:GUIDE:PAPER FEED	U003_S001	101
D3B04711	GUIDE PLATE:PRESSURE PLATE:LEFT:ASS'Y	U003_S001_S003	102
D3B04722	CUSHION:TAPE:SMALL	U003_S001_S003	103
D3B04724	CUSHION:PRESSURE PLATE:LARGE	U003_S001_S003	104
D3B04725	CUSHION:PRESSURE PLATE:SMALL	U003_S001_S003	105
D3B04781	CUSHION:BRACKET:PICKUP:FRONT	U003_S001_S002	106
D3B05111	SHIELD PLATE:PCB:LOWER	U003_S001	107
D3B05112	SHIELD PLATE:PCB:RIGHT	U003_S001	108
D3B05869	SHIELD PLATE:CONTACT IMAGE SENSOR:FRONT	U003_S001	109
D3EK5100	PCB:MAIN CONTROL:DF:ASS'Y:(PCB2)	U003_S001	110
D3FF1451	HOLDER:FEELER:APS	U003_S001	300
D3FF2219	GUIDE:PAPER FEED BELT:FRONT	U003_S001_S002	111
D3FF2233	BRACKET:PAPER FEED BELT	U003_S001_S002	287
D3FF2510	GUIDE PLATE:PAPER FEED:LOWER:ASS'Y	U003_S001_S001	298
D3FF2515	SHEET:ENTRANCE:REVERSE ROLLER	U003_S001_S001	297

## Exclusive Parts

Number	Part Name	Group	ID
D3FF2851	SENSOR COVER:PHOTOINTERRUPTOR	U003_S001	282
D3FF2852	COVER:SENSOR	U003_S001	283
D3FF3635	GEAR:ROLLER:SCANNING:BEHIND	U003_S001_S009	299
D3FF6071	DECAL:CAUTION:ORIGINAL:PICK-UP PAPER JAM	U003_S001_S002	284
<b>D3KA3088</b>	<b>SPACER:DEVELOPMENT ROLLER</b>	<b>U006</b>	<b>555</b>
D4122653	BUSHING:DIA6	U003_S001_S009	112
D4122669	TENSION SPRING:GUIDE PLATE:PRESSURE:2N	U003_S001_S009	113
D4123145	TENSION SPRING:LEVER:MISFEED REMOVAL	U003_S001	114
D4342535	TORSION SPRING:PROOF TRAY	U006	503
D4573963	CUSHION:COVER:GUIDE PLATE	U006_S013	547
D5161326	DECAL:PAPER TRAY:DESIGN SKETCH:3	U006	504
D5163809	CUSHION:STAY	U006	505
D5165200	PCB:LED:ASS'Y:(PCB35/PCB36/PCB37/PCB38/PCB39/PCB40)	U006	506
D5224906	STEPPED SCREW:M3:DIA6:1.7MM:ROUND POINT	U003_S001	115
D5412241	REVERSE ROLLER:PAPER FEED	U003_S001	116
D5431313	COMPRESSION SPRING:HINGE:LEFT	U003_S001	117
D5431625	GEAR:Z24:SEPARATION	U003_S001	118
D5431717	SHAFT:PULLEY:SCANNING:EXIT	U003_S001	119
D5431821	TIMING PULLEY:T33/Z24	U003_S001	120
D5431822	FLANGE:DIA24	U003_S001	121
D5433314	SHEET:SCANNING:ENTRANCE:MIDDLE	U003_S001_S004 U003_S001_S010	122 122
D5433631	ROLLER:SCANNING:BEHIND:ASS'Y	U003_S001_S009	123
D5434382	COMPRESSION SPRING:PULL OUT	U003_S001	125
D5434393	CUSHION:GUIDE PLATE:ENTRANCE:PAPER FEED:INNER BACK	U003_S001	126
D5435125	SPRING PLATE:CABLE:CONTACT I	U003_S001	127

Number	Part Name	Group	ID
	MAGE SENSOR		
D5481243	STAND:UN LOCK	U001	89
D6421454	FEELER:APS	U003_S001	128
D6830361	GUIDE:EXIT:LOWER:ASS'Y	U003_S001_S009	288
D6831362	COMPRESSION SPRING:HINGE:RIGHT	U003_S001	130
D6831385	BRACKET:SAFETY SWITCH:PAPER FEED	U003_S001	131
D6831386	SHAFT:CONTACT POINT:ON OFF DETECTOR:PAPER FEED	U003_S001	132
D6831387	TENSION SPRING:ON OFF DETECTOR:PAPER FEED	U003_S001	133
D6831413	BRACKET:SAFETY SWITCH	U003_S001	134
D6831414	SPRING PLATE:SAFETY SWITCH	U003_S001	135
D6831415	FEELER:SENSOR:ON OFF DETECTOR	U003_S001	136
D6831614	BRACKET:MOTOR:PAPER FEED	U003_S001	138
D6831615	STAY:MOTOR:PAPER FEED	U003_S001	139
D6831617	DC MOTOR:ASS'Y:20W:BRUSHLESS:(M2)	U003_S001	140
D6831620	SHAFT:SEPARATION:DRIVE:INPUT:SUB-ASS'Y	U003_S001	141
D6831632	SHAFT:REVERSE ROLLER:SUB-ASS'Y	U003_S001	142
D6831635	GEAR:REVERSE ROLLER:DRIVE	U003_S001	143
D6831640	SHAFT:INPUT:PAPER FEED:SUB-ASS'Y	U003_S001	144
D6831642	TIMING PULLEY:IDLER:PULL OUT	U003_S001	145
D6831643	GEAR:INPUT:PAPER FEED	U003_S001	146
D6831644	SPACER:SHAFT:INPUT:PAPER FEED	U003_S001	147
D6831671	BRACKET:MOTOR:PICK UP	U003_S001	148
D6831675	DC STEPPER MOTOR:DIA42:T15:SIZE2M:ASS'Y:(M4)	U003_S001	149
D6831680	CAM:PICKUP	U003_S001	150
D6831682	TIMING PULLEY:PICKUP:DRIVE	U003_S001	151
D6831691	GEAR:PAPER FEED:COUPLING	U003_S001	152
D6831711	BRACKET:MOTOR:PULL OUT	U003_S001	153

## Exclusive Parts

Number	Part Name	Group	ID
D6831718	STAY:MOTOR:PULL OUT	U003_S001	154
D6831766	DC MOTOR:10W:BRUSHLESS:(M1)	U003_S001	155
D6831811	BRACKET:MOTOR:SCANNING:EXIT	U003_S001	156
D6831813	TIMING PULLEY:COUPLING:SCANNING:INNER BACK	U003_S001	157
D6831814	TIMING PULLEY:COUPLING:EXIT	U003_S001	158
D6831822	DC MOTOR:20W:SCANNING:20W:BRUSHLESS:(M3/M6)	U003_S001	159
D6831841	BRACKET:TENSIONER:SCANNING:INNER BACK	U003_S001	160
D6831845	PULLEY:IDLER:DIA14	U003_S001 U012	161 62
D6831851	BRACKET:TENSIONER:SCANNING:FRONT	U003_S001	162
D6831855	TIMING PULLEY:TENSIONER:SCANNING:FRONT	U003_S001	163
D6831856	TENSION SPRING:TENSION:SCANNING:FRONT	U003_S001	164
D6831912	BRACKET:HINGE:RIGHT	U003_S001	165
D6832110	ROLLER:PULL OUT:DRIVE	U003_S001	166
D6832112	TIMING PULLEY:ROLLER:PULL OUT:DRIVE	U003_S001	167
D6832210	ROLLER:MIDDLE:DRIVE	U003_S001	168
D6832215	SHAFT:SEPARATION:DRIVE	U003_S001_S002	169
D6832221	GEAR:IDLER:Z18	U003_S001_S002	170
D6832222	STOPPER:SHAFT:SEPARATION:DRIVE	U003_S001	171
D6832224	GUIDE:PAPER FEED:ENTRANCE:FRONT	U003_S001_S002	172
D6832228	PICKUP ROLLER	U003_S001_S002	173
D6832229	TIMING PULLEY:GEAR:T19/Z23	U003_S001_S002	174
D6832231	BRACKET:PICKUP	U003_S001_S002	175
D6832232	TIMING PULLEY:PICKUP:T21	U003_S001_S002	176
D6832235	SHAFT:PICKUP:SUB-ASS'Y	U003_S001_S002	178
D6832236	SHEET:BRACKET:PICKUP:INNER BACK	U003_S001_S002	179
D6832239	COVER:PICKUP ROLLER	U003_S001_S002	180

Number	Part Name	Group	ID
D6832240	GUIDE:PAPER FEED:ENTRANCE:INNER BACK:ASS'Y	U003_S001_S002 S001	181
D6832242	SHEET:GUIDE:PAPER FEED:INNER BACK	U003_S001_S002 S001	182
D6832272	LEVER:PICKUP ROLLER:RISE	U003_S001_S002	183
D6832311	TORQUE LIMITER MECHANICAL CLUTCH:SEPARATOR	U003_S001	184
D6832393	HOLDER:ORIGINAL TABLE	U003_S001	185
D6832415	SHEET:SEPARATION:ENTRANCE	U003_S001	186
D6832417	SHEET:ENTRANCE:SEPARATION PAD	U003_S001	187
D6832728	STOPPER:RELEASE:SHAFT:BASE	U003_S001	188
D6832729	JOINT:RISING TRAY:AUXILIARY	U003_S001	189
D6832733	FEELER:SENSOR:ORIGINAL SENSOR	U003_S001	190
D6832742	CUSHION:STOPPER PAWL	U003_S001	191
D6832743	SHEET:CUSHION:STOPPER PAWL	U003_S001	192
D6832747	PAD:SIDE FENCE:SMALL	U003_S001	193
D6832748	PAD:SIDE FENCE:LARGE	U003_S001	194
D6832752	LEVER:RISE:BASE	U003_S001	195
D6832755	SHAFT:RISE:BASE:SUB-ASS'Y	U003_S001	196
D6832781	ORIGINAL TABLE:BEHIND	U003_S001	197
D6832912	FEELER:PAPER SIZE SENSOR	U003_S001	198
D6832913	SHEET:SENSOR:SEPARATION	U003_S001	199
D6833111	ROLLER:SCANNING:ENTRANCE:DRIVE	U003_S001	200
D6833150	ROLLER:SCANNING:EXIT:DRIVE:ASS'Y	U003_S001_S008	201
D6833155	TIMING PULLEY:ROLLER:SCANNING:EXIT:DRIVE	U003_S001	202
D6833221	GUIDE:SCANNING:UPPER	U003_S001	203
D6833251	GROUND PLATE:ROLLER	U003_S001	204
D6833260	SHEET:SCANNING:EXIT:UPPER:ASS'Y	U003_S001	205
D6833311	BRACKET:GUIDE:SCANNING:UPPER	U003_S001	206
D6833361	SPRING PLATE:GUIDE PLATE:SCANNING	U003_S001	208

## Exclusive Parts

Number	Part Name	Group	ID
D6833411	GUIDE:SCANNING:ENTRANCE:LOWER:SUB-ASS'Y	U003_S001_S010	209
D6833421	BASE:SCANNING:ENTRANCE:LOWER	U003_S001	210
D6833422	LEVER:PRESSURE RELEASE	U003_S001	211
D6833510	SHAFT:LEVER:MISFEED REMOVAL:ASS'Y	U003_S001	212
D6833616	BRACKET:DISCHARGE BRUSH	U003_S001_S009	213
D6833621	GUIDE:EXIT:LOWER:SUB-ASS'Y	U003_S001_S009	214
D6833643	COMPRESSION SPRING:CONTACT IMAGE SENSOR:EXIT	U003_S001_S009_S001	216
D6833644	SHEET:GUIDE:CONTACT IMAGE SENSOR:EXIT:LOWER	U003_S001_S009_S001	217
D6833645	ROLLER:MIDDLE:DRIVEN	U003_S001	218
		U003_S001_S009_S001	218
D6833646	GUIDE:CONTACT IMAGE SENSOR:EXIT:LOWER:ASS'Y	U003_S001_S009_S001	286
D6833651	COVER:SCANNING:EXIT	U003_S001_S009	219
D6833662	GUIDE PLATE:CONTACT IMAGE SENSOR:ENTRANCE:ASS'Y	U003_S001_S009_S002	220
D6833666	LEVER:GUIDE PLATE:CONTACT IMAGE SENSOR:FRONT	U003_S001_S009_S002	221
D6833667	LEVER:GUIDE PLATE:CONTACT IMAGE SENSOR:REAR	U003_S001_S009_S002	222
D6833668	SPACER:GUIDE PLATE:CONTACT IMAGE SENSOR:ENTRANCE	U003_S001_S009_S002	223
D6833710	ROLLER:CONTACT IMAGE SENSOR:EXIT:DRIVE:PRESS FIT	U003_S001	224
D6833714	TIMING PULLEY:ROLLER:CIS:EXIT:DRIVE	U003_S001	225
D6833715	TIMING PULLEY:ROLLER:CIS:EXIT:FRONT	U003_S001	226
D6833811	GUIDE PLATE:EXIT:UPPER	U003_S001_S007	227
D6833812	DISCHARGE BRUSH:EXIT	U003_S001_S007	228
		U003_S001_S009_S002	228
D6833911	ROLLER:EXIT:DRIVE	U003_S001	229

Number	Part Name	Group	ID
D6833915	TIMING PULLEY:ROLLER:EXIT:DRIVE	U003_S001	230
D6834323	SHAFT:CONTACT POINT:GUIDE:PAPER FEED	U003_S001	231
D6834341	BRACKET:PULL OUT:DRIVEN	U003_S001	232
D6834343	PRESSURE PLATE:PICKUP	U003_S001_S005	233
D6834344	COMPRESSION SPRING:PICKUP:2.1N	U003_S001_S005	234
D6834345	DISCHARGE BRUSH:EXIT:L37	U003_S001	235
D6834350	DRIVEN ROLLER:PULL OUT	U003_S001	236
D6834351	LINK:STOPPER:COVER:PAPER FEED	U003_S001_S005	237
D6834361	SHAFT:CONTACT POINT:GRIP	U003_S001_S005	238
D6834367	GROUND PLATE:HOOK:INNER BACK	U003_S001_S005	239
D6834372	HOOK:CONTACT POINT:FRONT:GRIP	U003_S001_S005	240
D6834374	HOOK:CONTACT POINT:INNER BACK:GRIP	U003_S001_S005	241
D6834414	SPACER:EXIT ROLLER	U003_S001	242
D6834421	SHAFT:EXIT:DRIVEN	U003_S001	243
D6834430	ROLLER:EXIT:DRIVEN	U003_S001	244
D6834441	HOLDER:CUSHION:PRESSURE PLATE	U003_S001	245
D6834442	TAPE:PRESSURE PLATE	U003_S001	246
		U003_S001_S006	246
		U003_S001_S009	246
D6835111	GUIDE:HARNESS:MAIN	U003_S001	247
D6835121	GUIDE:HARNESS:SUB	U003_S001	248
D6842171	PAPER FEED BELT	U003_S001_S002	249
D6842412	PAD:STOPPER:ORIGINAL	U003_S001	250
D6844142	TIMING BELT:60S2M174	U016	77
D6884895	BINDING HEAD SCREW:ROUND POINT:M3X8	U015	144
D6902425	DISCHARGE BRUSH:SHORT:FRONT	U003_S001_S007	251
D6952529	(CHN):DECAL:PAPER SET DIRECTION:TANDEM TRAY:LEFT	U006	526

## Exclusive Parts

Number	Part Name	Group	ID
D7312734	COVER:LOWER:BASE	U003_S001	252
D7312746	SIDE FENCE:ORIGINAL TABLE	U003_S001	253
D7312751	RAIL:SIDE FENCE	U003_S001	254
D7312771	ORIGINAL TABLE:FACE FRONT	U003_S001	255
D7312913	GUIDE PLATE:PULL OUT:LOWER	U003_S001	256
D7312914	GUIDE PLATE:PULL OUT:LOWER: DOUBLE FEED SENSOR	U003_S001	257
D7313390	GUIDE PLATE:SCANNING:CONTA CT:0.6MM:PEEN	U003_S001	289
D7313511	HOOK:OPTICAL READING UNIT:FR ONT	U003_S001	258
D7314112	COVER:FRONT RIGHT	U003_S001	259
D7314113	COVER:FRONT	U003_S001	260
D7314211	COVER:REAR	U003_S001	261
D7314311	GUIDE:PAPER FEED:UPPER:SUB- ASS'Y	U003_S001_S004	262
D7314315	GUIDE:PAPER FEED:UPPER:DOU BLE FEED SENSOR	U003_S001	263
D7314336	CUSHION:STOPPER:FEELER:ORI GINAL SENSOR	U003_S001_S005	264
D7314352	BRACKET:PRESSURE:PICKUP	U003_S001_S005	265
D7314370	COVER:PAPER FEED:ASS'Y	U003_S001_S005	266
D7314371	GRIP:COVER:PAPER FEED	U003_S001_S005	267
D7314412	TRAY:EXIT:AUXILIARY:LARGE	U003_S001	268
D7314413	TRAY:EXIT:AUXILIARY:SMALL	U003_S001	269
D7314418	TRAY:EXIT	U003_S001	270
D7314510	COVER:LOWER:ASS'Y	U003_S001_S006	271
D7314611	COVER:LEFT LOWER	U003_S001	272
D7315310	PCB:URTB:DOCUMENT FEEDER:A SS'Y:(PCB18)	U006	507
D7316011	DECAL:SIZE:ORIGINAL	U003_S001	273
D7316031	DECAL:SET:ORIGINAL TABLE	U003_S001	274
D7316041	DECAL:BASE:ORIGINAL	U003_S001	275
D7316051	DECAL:DESIGN SKETCH:MISFEED REMOVAL:P	U003_S001	276
D7316241	DECAL:STOPPER:SEPARATION U NIT	U003_S001	277
D7773126	TIMING PULLEY:DRIVE:T25S2M	U015	145

Number	Part Name	Group	ID
G0143291	SNAP RING - PICK UP	U009_S001	127
G0342986	FLANGED HEXAGONAL HEAD BOL T - M4X8	U021	80
G0602296	BALL BEARING:8X16X5MM	U006	508
G0602652	BUSHING - M4	U003_S001	278
		U003_S001_S009 S001	278
G0801169	SCREW:M3	U010_S001_S001	58
G1021193	HEXAGONAL BOLT:DOUBLE:SCRE W:ROUND POINT:M3X7	U014_S001_S005	157
G1664310	DECAL:WARNING (HIGH TEMPER ATURE):1:CUD	U015	146
G1781138	SCREW WITH WASHER:M6X14	U021	81
G1781141	HOLDER:STAND:M20	U022	33
G1781282	GEAR:CHARGE:CLEANER:Z51	U008	118
G1781289	FLY WHEEL:DRUM	U017	66
G1781291	JOINT:TRANSPORT SCREW:NO.2	U017	67
G1781307	JOINT:DEVELOPMENT ROLLER:D RIVE	U017	68
G1781311	TERMINAL:CHARGE	U008	119
G1781313	SPRING:PLATE:RIGHT:CHARGE	U008	120
G1781316	SPRING:PLATE:LEFT:CHARGE	U008	121
G1781602	ARM:SAFETY SWITCH:UPPER:AS S'Y	U001	90
G1782500	GRID:CHARGE CORONA	U008_S001	122
G1782502	CUSHION:CORONA WIRE	U008_S001	123
G1782507	CLEANER:GRID:ASS'Y	U008_S001	124
G1782510	CLEANER:CORONA WIRE:ASS'Y	U008_S001	125
G1782512	COVER:END BLOCK:FRONT	U008_S001	126
G1782516	END BLOCK:CHARGE CORONA:F RONT	U008_S001	127
G1782521	SLIDER:CLEANER:CHARGE CORO NA:ASS'Y	U008_S001	128
G1782522	RING:SLIDER	U008_S001	129
G1782570	SCREW SHAFT:CHARGE CORONA :ASS'Y	U008_S001	130
G1782605	TENSION SPRING:CORONA WIRE	U008_S001	131
G1782971	LEVER:LOCK:TANDEM LCT	U006_S003	510



## Exclusive Parts

Number	Part Name	Group	ID
G1783330	GEAR:IDLER:DEVELOPMENT ROLLER:ASS'Y	U008_S003	132
G1783332	GEAR:DEVELOPMENT ROLLER	U008_S003	133
G1783356	GEAR:JOINT:DEVELOPMENT UNIT	U008_S003	134
G1783475	SPONGE:COUPLING:TONER SUPPLY:DEVELOPMENT UNIT	U008_S003	135
G1783593	TENSION SPRING:STOPPER	U015	147
G1783672	CAP:PIPE:DISCHARGE USED TONER	U008_S002	136
G1783685	HOLDER:SHAFT:CLEANING BLADE:REAR	U008_S002	137
G1783707	SHEET:COATING BAR:2	U008_S002_S001	138
G1783713	BUSHING:APPLY	U008_S002_S001	139
G1783734	GUIDE PLATE:ARM	U008_S002_S001	140
G1783781	GUIDE:COATING BAR	U008_S002_S001	141
G1783870	TIMING PULLEY:T30	U013	27
G1784018	CASE:COATING BAR:TRANSFER ROLLER	U011_S001	67
G1784808	BRACKET:PRESSURE:ROLLER	U016	78
G1784817	SPRING:PRESSURE:ROLLER:DUPLEX	U016	79
G1784818	SPRING:PULL OUT:LOCK:EXIT	U021	82
G1784822	SPRING:PRESSURE:0.8N:DIA0.65	U015	148
G1784828	STAY:LOCK:LEVER:LEFT LOWER	U015	149
G1784890	SPRING PLATE:DUPLEX:GUIDE:LOWER	U016	80
G1784895	SHEET:DUPLEX:SPRING PLATE	U016	81
G1784900	COVER:DC STEPPER MOTOR:MM56	U006 U015	511 150
G1784908	COIL SPRING:LEFT LOWER:LOCK	U015	151
G1784909	SCREW:TRANSPORT	U021	83
G1784912	PULLEY:S2M:30T	U006	512
G1784916	SCREW:ROUND POINT	U016	82
G1785145	SHEET:GBC:UPPER	U021	92
G1786621	COVER:RELEASE PLATE:BLADE	U010_S001	59
G1786767	COATING BAR:TRANSFER ROLLER	U011_S001	68
G1787453	ARM:ON-OFF:TRANSPORT ROLLER	U015	152

Number	Part Name	Group	ID
	R		
G1787515	CONNECTOR GUIDE PIN:CONNECTOR	U021	84
G1787618	PLATE:FIX:BAND	U016	83
G1787660	PRESSURE ROLLER:TRANSPORT ROLLER	U006	513
G1787664	SPACER	U006	514
G1787819	SEAL:CAP:COLLECTION BOTTLE	U012_S002	63
G1788350	WRENCH:HEXAGONAL BOLT	U022	34
G3631105	DETENT ROLLER SHAFT	U006_S009_S001 U006_S009_S002	515 515
G4042810	SPRING PLATE - 2ND MIRROR	U004_S005	63
G5701225	SENSOR SHIELDING PLATE	U004	64
GA000063	DECAL:DEVELOPMENT UNIT:DISPLAY	U008_S003	142
GA082010	BUSHING:DIA6:DIA10:9	U012	64
GW010007	PHOTO REFLECTION SENSOR:EXIT:(SEN11/SEN12/SEN13/SEN14/SEN15/SEN16/SEN17/SEN18/SEN19/SEN22/SEN24/SEN25/SEN26/SEN27/SEN28/SEN29/SEN30/SEN31/SEN49/SEN109)	U006 U015 U016	516 153 84
GW010009	DENSITY SENSOR:(SEN92)	U009_S001	128
GW020024	PHOTO INTERRUPTOR:LG2A24BL1:GF:(SEN3/SEN21/SEN35/SEN36/SEN37/SEN38/SEN39/SEN40/SEN41/SEN42/SEN43/SEN44/SEN45/SEN46/SEN47/SEN48/SEN51/SEN53/SEN54/SEN60/SEN61/SEN62/SEN71/SEN72/SEN81/SEN82/SEN89/SEN90/SEN91/SEN104)	U004 U006 U006_S006 U006_S007 U006_S008 U007_S001 U007_S002 U008 U009_S001 U012 U014_S001 U015	65 517 517 517 517 89 89 143 129 65 158 154
GW020026	PHOTO INTERRUPTOR_	U006 U006_S012	550 550
GW230008	TONER END SENSOR:(SEN73)	U007_S004	90

## Exclusive Parts

Number	Part Name	Group	ID
GX060019	STEPPER MOTOR:PM42L048RBG8 :(STM32/STM33)	U007_S004	91
GX640028	FAN MOTOR DC24V 1.92W:(FAN3/ FAN28/FAN29)	U006	518
		U020	114
H0602126	BUSHING - M6X7	U003_S001_S002	279
H0722216	COMPRESSION SPRING	U015	155
H5194238	SPACER:ROLLER:CONNECTING	U006	519
J0155505	DRAWER:CONNECTOR:USED DEV ELOPER:PLUG	U008_S002_S001	144
J5033116	TIMING BELT:40S2M128	U015	156
M0261815	CLAMP:MIRROR:NO.1	U004_S002	66
M0447747	CAP:COVER:REAR	U001	91
M0774200	MECHANICAL ROLLER CLUTCH:R OLLER	U014_S002	159
M0774703	BRACKET:ADAPTER SECTION:GB C:PEEN	U021	93
M0774707	GUIDE PLATE:GBC:ASS'Y	U021	94
M0774821	TRANSPORT BELT:COOLING	U015	157
M0B11328	ANTISTATIC BRUSH:DRUM	U017	69
M0B14675	GATE PAWL:EXIT:REVERSE	U015	158
M0B17073	TENSION SPRING:DC STEPPER M OTOR:SHADING	U016_S001	93
		U016_S002	93
M0BJ5780	DISPLSY:TM170-RIX01	U002	14
M0EB4670	RADIAL BALL BEARING:REGISTRA TION:DRIVEN:FRONT	U006	552
M0EB4671	RADIAL BALL BEARING:REGISTRA TION:DRIVEN:REAR	U006	553
M0EB7982	DOOR CATCH:FRONT	U001	106
M0EDF101	HOLDER:MOTOR:CHARGE	U008	145
M2057311	DISC:GATE:REGISTRATION:HOME POSITION SENSOR	U006	523
M2057466	DUCT:SHIFT:CIS	U006	524
M5001861	TUBE TYPE LAMP:ASS'Y:(PCB14)	U022_S003	38
		U022_S005	38
		U023	1
VSSG9002	FLUOTRIBO MG GREASE : 100G	SPECIAL TOOLS	17
VSSM9000	DIGITAL MULTIMETER-FLUKE189/ FVF	SPECIAL TOOLS	18

# Standard Parts



03125060N  
SCREW - M2.5X6



03130040N  
SCREW:M3X4



03130060N  
SCREW - M3X6



03130080N  
PAN HEAD SCREW:M3X8



03130120N  
PAN HEAD SCREW:M3X12



03140120N  
SCREW - M4X12



03140180N  
PAN HEAD SCREW:M4X18



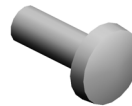
03150100N  
PAN HEAD SCREW:M5X10



03530040N  
SCREW - M3X4



03530060N  
BIND SCREW - M3X6



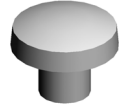
03530080N  
SCREW:M3X8



03530100N  
SCREW-M3X10



03530120N  
SCREW M3X12



03540040N  
SCREW-M4X4



03540050N  
SCREW - M4X5



03540060N  
SCREW-M4X6



03540080N  
SCREW:M4X8



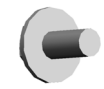
03540120N  
SCREW M4X12



03540400N  
SCREW:M4X40



03603005N  
SCREW - M3X5



03603006N  
SCREW - M3X6



03603008N  
SCREW:M3X8



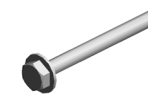
03603010N  
SCREW:M3X10



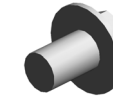
03603014N  
SCREW - M3X14



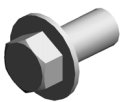
03603020N  
SCREW:M3X20



03603030N  
SCREW:M3X30



03604006N  
SCREW - M4X6



03604008N  
SCREW - M4X8

## Standard Parts



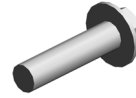
03604010N  
SCREW:M4X10



03604012N  
SCREW:M4X12



03604014N  
SCREW - M4X14



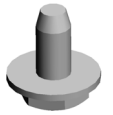
03604016N  
SCREW:M4X16



04340060N  
PAN SELF-TAPPING SCREW:  
M4X6



04340200N  
PAN SELF-TAPPING SCREW:  
4X20



04503006N  
TAPPING SCREW - M3X6



04503008N  
TAPPING SCREW - M3X8



04503010N  
TAPPING SCREW - M3X10



04503012N  
TAPPING SCREW:3X12



04504008N  
TAPPING SCREW - M4X8



04504010N  
TAPPING SCREW:M4X10



04504012N  
TAPPING SCREW:4X12



04504025N  
TAPPING SCREW:4X25



04513006N  
TAPPING SCREW - 3X6



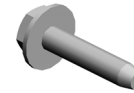
04513006P  
TAPPING SCREW:M3X6



04513008N  
TAPPING SCREW - M3X8



04513010N  
TAPPING SCREW:3X10



04513014N  
TAPPING SCREW:3X14



04513020N  
TAPPING SCREW:3X20



04513030N  
TAPPING SCREW:3X30



04514006N  
TAPPING SCREW - 4X6



04514008N  
TAPPING SCREW:4X8



04514010N  
TAPPING SCREW:4X10



04514012N  
TAPPING SCREW:4X12



04523006N  
(EU/AA/TWN/KOR/CHN):BIND  
ING SELF-TAPPING SCREW:  
3X6



04523008N  
TAPPING SCREW - M3X8



04523010N  
BINDING SELF-TAPPING SC  
REW:3X10

## Standard Parts



04524008N  
TAPPING SCREW:M4X8



04524010N  
BINDING SELF-TAPPING SCREW:4X10



04524012N  
BINDING SELF-TAPPING SCREW:4X12



04533006N  
TAPPING SCREW - M3X6



04534006N  
BINDING SELF TAPPING SCREW:4X6



04534008N  
BINDING SELF TAPPING SCREW:4X8



04543005N  
HEXAGON HEAD TAPPING SCREW:ROUND POINT:3X5



04543006N  
TAPPING SCREW:ROUND POINT:3X6



04543006Q  
TAPPING SCREW - M3X6



04543008Q  
TAPPING SCREW:3X8



04543014Q  
TAPPING SCREW:3X14



04543030Q  
TAPPING SCREW:ROUND POINT:3X30



04544006Q  
TAPPING SCREW:4X6



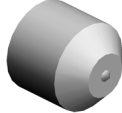
04544008Q  
TAPPING SCREW - M4X8



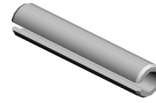
04544010N  
TAPPING SCREW:ROUND POINT:4X10



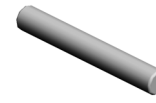
04583008N  
HEXAGON HEAD TAPPING SCREW:3X8



05730030E  
HEXAGON HEADLESS SET SCREW - M3X3



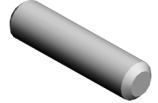
06230160E  
SPRING PIN - 3X16MM



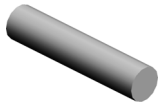
06320140G  
PARALLEL PIN



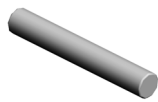
06320200G  
PARALLEL PIN:2X20



06330120G  
PARALLEL PIN - 3X12



06330140G  
PARALLEL PIN - 3X14



06330200G  
PIN - M3X20



07010050G  
WASHER(POLISHED ROUND):DIA5



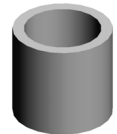
07030040N  
SPRING WASHER:DIA4



07040050N  
WASHER:DIA5



07050040N  
WASHER:DIA4



07074050N  
BUSHING - 4X5

## Standard Parts



07080060N  
WASHER: DIA6



07080080N  
WASHER: DIA8



07110030N  
HEXAGONAL NUT: M3



07200020E  
RETAINING RING - M2



07200025E  
RETAINING RING - M2.5



07200030E  
RETAINING RING - M3



07200040E  
RETAINING RING - M4



07200060E  
RETAINING RING - M6



07200080E  
RETAINING RING - M8



07250200E  
RETAINING RING C - M20



07250220E  
RETAINING RING - M22



07250250E  
RETAINING RING C - M25



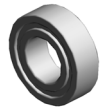
07330610  
BUSHING: DIA6X10



07403008  
BALL BEARING - 8X22X7



07403012  
BALL BEARING - 12X28X8



07403808  
BALL BEARING - 8X16X5MM



07413506  
BALL BEARING - 6X12X4 MM



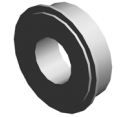
07413706  
BALL BEARING - 6X10X3



07413708  
BALL BEARING - 8X12X3.5M



07433806  
RADIAL BALL BEARING: DIA6  
XDIA13X5



07433808  
RADIAL BALL BEARING: DIA8  
XDIA16X5



07922054C  
SYNCHRONOUS BELT: 40S2  
M108: CR



07922061C  
SYNCHRONOUS BELT: 40S2  
M122: CR



07922063C  
SYNCHRONOUS BELT: 40S2  
M126: CR



07922065C  
SYNCHRONOUS BELT: 40S2  
M130: CR



07922074C  
SYNCHRONOUS BELT: 40S2  
M148: CR



07922076C  
SYNCHRONOUS BELT: 40S2  
M152: CR



07922079C  
SYNCHRONOUS BELT: 40S2  
M158: CR

## Standard Parts



07922080C  
SYNCHRONOUS BELT:40S2  
M160:CR



07922101C  
SYNCHRONOUS BELT:40S2  
M202:CR



07922129C  
SYNCHRONOUS BELT:40S2  
M258:CR



08010234  
SCREW WITH WASHER:SMALL  
ROUND WITH SPRING WASHER:M5X8



08010237  
HEXAGONAL BOLT:DOUBLE  
SCREW:M4X12



08025220  
TAPPING SCREW - M4X8



08025299  
TAPPING SCREW - M3X8



08025312  
TAPPING SCREW:WASHER:3  
X10



08025330  
PAN HEAD WITH COLLAR TAPPING  
SCREW:PF:4X10



08046123  
HEXAGONAL BOLT:W/WASHER:M3X8



08050072  
CS RING



08050088  
RETAINING RING - M6



08050089  
RETAINING RING - M4



08050092  
RETAINING RING - 3M



08050100  
RETAINING RING - M2.5



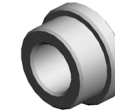
08050103  
RETAINING RINGS-E:SILENCER:DIA3



08050104  
RETAINING RINGS-E:SILENCER:DIA4



08050106  
RETAINING RINGS-E:SILENCER:DIA6



08053263  
BEARING - 6X10X6MM



08053386  
BUSHING - 8MM



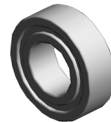
08053445  
BEARING - M6X10X3



08053480  
BUSHING - 6MM



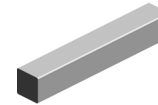
08053568  
RADIAL BALL BEARING:DIA8  
XDIA14X4



08053573  
RADIAL BALL BEARING:DIA8  
XDIA16X5



08053585  
RADIAL BALL BEARING:DIA8  
XDIA16X5



09300404A  
PARALLEL KEY:4X4X25



09503006N  
SCREW:SPRING WASHER:M3X6



09513006N  
SCREW - M3X6

## Standard Parts



09514006N  
SCREW:POLISHED ROUND:  
M4X6



09514008N  
SCREW:POLISHED ROUND:  
M4X8



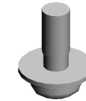
09514010N  
SCREW:POLISHED ROUND:  
M4X10



09514020N  
SCREW - M4X20



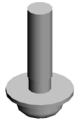
09543006N  
SCREW - M3X6



09543008N  
SCREW - M3X8



09543010N  
SCREW:POLISHED ROUND/  
SPRING:M3X10



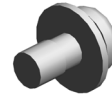
09543012N  
SCREW - M3X12



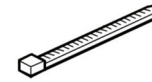
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SPRING:M3X25



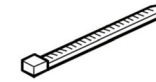
09544008N  
SCREW - M4X8



09545010N  
SCREW:POLISHED ROUND/  
SPRING:M5X10



11050042  
WIRE BAND



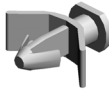
11050046  
HARNESS BAND



11050193  
NYLON STUD



11050328  
HARNESS CLAMP - ES-0505



11050367  
SPACER



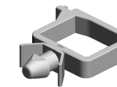
11050410  
CARD SPACER - 9.4MM



11050487  
HARNESS CLAMP



11050488  
HARNESS CLAMP



11050489  
HARNESS CLAMP - LWS 131  
6



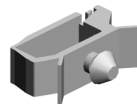
11050490  
HARNESS CLAMP - IWS-2218



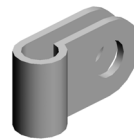
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11050511  
HARNESS CLAMP - LWS-030  
6ZC



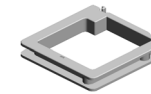
11050516  
CLAMP



11050528  
NYLON CLAMP - EMT-2N



11050529  
NYLON CLAMP-EMT-3N



11050532  
EDGE SADDLE - LES-25L



11050534  
CLAMP



## Standard Parts



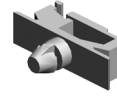
11050551  
CLAMP:LES-0505



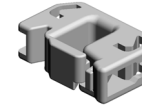
11050559  
CLAMP:EMT-5N



11050568  
CLAMP:LWSS-0504



11050601  
CLAMP:LWSM-0511-2M



11050692  
CLAMP:LES-0503



11050711  
CLAMP:JDL-1S



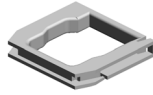
11050723  
CLAMPS:WES-0507



11050724  
CLAMPS:WES-1210



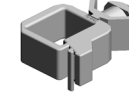
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CLAMPS:WES-1117



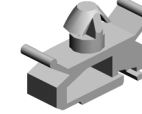
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CLAMPS:WES-2217



11050744  
CLAMP:F-LWS-0711



11050751  
CLAMP:LWSM-0606-3.2M



11050758  
CLAMP:LWSM-0306A



11050759  
CLAMP:LWSM-0605A



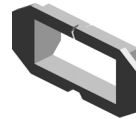
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CLAMP:LWSM-0511A



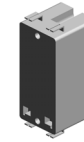
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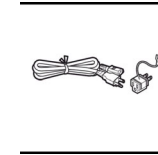
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CLAMP:LWS-1316A



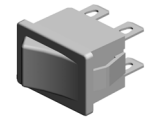
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BUSHING:SB-1909



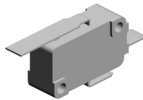
11071280  
(Pro 8300S/8310S/8310):FUS  
E:BJ51512F2:(BL1)



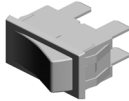
11500466  
(CHN[Pro 8300S/8310S/8320S  
]):POWER SUPPLY CODE:25  
0V:16A



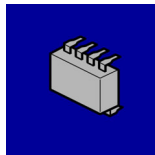
12042570  
ROCKER SWITCH:SDDJE132  
00:(SW100/SW101)



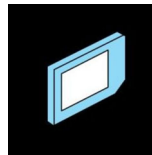
12042612  
MICRO SWITCH:D3V-16506-3  
C25:(SW10/SW11/SW102/SW  
103)



12042614  
SWITCH AC250V/16A:(SW12)



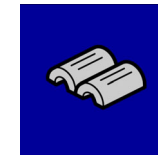
14078389  
EEPROM:BR24T128-W



14078476  
ROM STORAGE:SDXC8GB



16071799  
FILTER - SUP-ET20-ER-0:(NF  
1)



16072256  
FERRITE CORE:K3 NFR-08-A  
BK0

PM Part List

Number	Part Name	Num	Group	ID
AB011125	GEAR:20/29Z	1	U011_S001	23
AB011126	GEAR:20Z	1	U011_S001	24
AE020220	PRESSURE ROLLER:DIA65	1	U014_S001_S001	51
AE030086	RADIAL BALL BEARING:DIA25XDIA37X7	4	U014_S001	54
			U014_S001_S001	54
AE045065	WEB:SUB-ASS'Y	1	U014_S002	59
AF031098	(needs a RETAINING RINGS-C):PAPER FEED ROLLER:FEED	3	U006_S006	163
			U006_S007	163
			U006_S008	163
AF032098	(needs a RETAINING RINGS-C):PAPER FEED ROLLER:SEPARATE	3	U006_S006	164
			U006_S007	164
			U006_S008	164
D0742459	JOINT:CLEANING UNIT	1	U008_S002_S001	38
D0746257	BRUSH ROLLER:APPLY:ASS'Y	1	U011_S001	34
D0746265	BLADE:TRANSFER ROLLER:ASS'Y	1	U011_S001	35
D0746312	GEAR:IDLER:TRANSFER ROLLER	1	U011_S001	41
D0746424	BLADE:CLEANING:BELT CLEANING:ASS'Y	1	U010_S001	15
D0746457	BLADE:APPLY:ASS'Y	1	U010_S001	28
D0BX2972	PAPER FEED ROLLER:PICKUP:ASS'Y	3	U006_S006_S002	540
			U006_S007_S001	540
			U006_S008_S002	540
D0BX2982	PAPER FEED ROLLER:FEED:ASS'Y	3	U006_S006_S003	541
			U006_S007_S003	541
			U006_S008_S003	541
D0BX2992	PAPER FEED ROLLER:SEPARATE:ASS'Y	3	U006_S006_S001	542
			U006_S007_S002	542
			U006_S008_S001	542
D0BX4162	HOT ROLLER:DIA54:ASS'Y	1	U014_S001_S002	101
D0BX6051	ROLLER:INTERMEDIATE TRANSFER:ASS'Y	1	U009_S001	67
D0BX6078	ROLLER:OPPOSED:PAPER:ASS'Y	1	U009_S001	68
D0BX6250	TRANSFER ROLLER	1	U011_S001	47
D0BX6310	SEPARATION CORONA:ASS'Y	1	U011_S001_S001	70

Number	Part Name	Num	Group	ID
	Y			
D0BX6446	BRUSH:APPLY:BELT CLEANING	1	U010_S001	62
D0BX6450	COATING BAR:ASS'Y	1	U010_S001_S001	63
D0BX6909	FILTER:DUCT:MAIN:REAR	2	U020	32
D1792224	CORONA WIRE:CHARGE CORONA	3	U008_S001	51
D1793535	GEAR SET:CLEANING UNIT:SERVICE PARTS	1	U008_S002_S002	88
D1793581	BLADE:CLEANING:ASS'Y	1	U008_S002	96
D1793635	COATING BAR:ASS'Y	1	U008_S002_S001	101
D1793641	BRUSH ROLLER:APPLY:ASS'Y	1	U008_S002_S001	102
D1793653	BLADE:APPLY:ASS'Y	1	U008_S002_S001	105
D1794197	FLAT BELT-FUSING:DIA80:SEAL	1	U014_S001	128
D1796050	FLAT BELT-TRANSFER	1	U009	85
D1796311	GEAR:TRANSFER ROLLER	1	U011_S001	55
D1796889	FILTER:MAIN:EXHAUST:RIGHT	2	U020	115
D1799510	OPC DRUM	1	U008	109
D1799640	DEVELOPER BLACK	3	U022	29
D2704343	ROLLER:PLATE	1	U014_S002	155
D5412241	REVERSE ROLLER:PAPER FEED	1	U003_S001	116
D6832228	PICKUP ROLLER	1	U003_S001_S002	173
D6842171	PAPER FEED BELT	1	U003_S001_S002	249
G1782500	GRID:CHARGE CORONA	1	U008_S001	122
G1782502	CUSHION:CORONA WIRE	6	U008_S001	123
G1782507	CLEANER:GRID:ASS'Y	1	U008_S001	124
G1782510	CLEANER:CORONA WIRE:ASS'Y	3	U008_S001	125
G1786767	COATING BAR:TRANSFER ROLLER	1	U011_S001	68

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
202405-01	2405Modification	-	AA040033	TRANSPORT BELT	D0BX3833	TRANSPORT BELT	U013	32	2	O/O			
202405-03	2405Modification	-			11050487	HARNESS CLAMP	U021	18	1				
202405-04	2405Modification	-			11050762	CLAMP:LWS-0711A	U020	116	1				
202405-05	2405Modification	-	G0703088	SPACER:DEVELOPMENT ROLLER	D3KA3088	SPACER:DEVELOPMENT ROLLER	U006	555	2	O/O			
202403-01	2403Modification	-	D0BX2972	PAPER FEED ROLLER:PICKUP:ASS'Y			U006_S006	540	1				
							U006_S007	540	1				
							U006_S008	540	1				
202403-02	2403Modification	-	D0BX2982	PAPER FEED ROLLER:FEED:ASS'Y			U006_S006	541	1				
							U006_S007	541	1				
							U006_S008	541	1				
202403-03	2403Modification	-	D0BX2992	PAPER FEED ROLLER:SEPARATE:ASS'Y			U006_S006	542	1				
							U006_S007	542	1				
							U006_S008	542	1				
202403-07	2403Modification	A	AF030072	PAPER FEED ROLLER:PICKUP	D0BX2972	PAPER FEED ROLLER:PICKUP:ASS'Y	U006_S007_S001	540	1	X/O	RD0BX054 SET[D] D0BX2982, D0BX2992		
			D0592620	RETAINING RING S-C									
			AF030072	PAPER FEED ROLLER:PICKUP	D0BX2972	PAPER FEED ROLLER:PICKUP:ASS'Y	U006_S008_S002	540	1	X/O			
			D0592620	RETAINING RING S-C									
			AF030072	PAPER FEED ROLLER:PICKUP	D0BX2972	PAPER FEED ROLLER:PICKUP:ASS'Y	U006_S006_S002	540	1	X/O			
			D0592620	RETAINING RING S-C									

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N		
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set				
202403-08	2403Modification	B	AF031098	(needs a RETAINING RINGS-C):PAPER FEED ROLLER:FEED	D0BX2982	PAPER FEED ROLLER:FEED:ASS'Y	U006_S007_S003	541	1	X/O		RD0BX054 SET[D] D0BX2972, D0BX2992			
			D0592620	RETAINING RINGS-C											
			AF031098	(needs a RETAINING RINGS-C):PAPER FEED ROLLER:FEED	D0BX2982	PAPER FEED ROLLER:FEED:ASS'Y	U006_S008_S003	541	1	X/O					
			D0592620	RETAINING RINGS-C											
			AF031098	(needs a RETAINING RINGS-C):PAPER FEED ROLLER:FEED	D0BX2982	PAPER FEED ROLLER:FEED:ASS'Y	U006_S006_S003	541	1	X/O					
			D0592620	RETAINING RINGS-C											
202403-09	2403Modification	C	AF032098	(needs a RETAINING RINGS-C):PAPER FEED ROLLER:SEPARATE	D0BX2992	PAPER FEED ROLLER:SEPARATE:ASS'Y	U006_S007_S002	542	1	X/O		RD0BX054 SET[D] D0BX2972, D0BX2982			
			D0592620	RETAINING RINGS-C											
			AF032098	(needs a RETAINING RINGS-C):PAPER FEED ROLLER:SEPARATE	D0BX2992	PAPER FEED ROLLER:SEPARATE:ASS'Y	U006_S008_S001	542	1	X/O					
			D0592620	RETAINING RINGS-C											

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
			AF032098	(needs a RETAINING RINGS-C):PAPER FEED ROLLER:SEPARATE	D0BX2992	PAPER FEED ROLLER:SEPARATE:ASS'Y	U006_S006_S001	542	1	X/O			
			D0592620	RETAINING RINGS-C									
202403-10	2403Modification	-			AF030173	(EPDM):(needs a RETAINING RING S-C):(For using standard paper and paper with a high ash content):PAPER FEED ROLLER:PICKUP	U006_S007	551	1			RD0BX054 SET[F] AF031098 , AF032098	
					AF030173	(EPDM):(needs a RETAINING RING S-C):(For using standard paper and paper with a high ash content):PAPER FEED ROLLER:PICKUP	U006_S008	551	1				
					AF030173	(EPDM):(needs a RETAINING RING S-C):(For using standard paper and paper with a high ash content):PAPER FEED ROLLER:PICKUP	U006_S006	551	1				

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
202403-11	2403Modification	-			AF031098	(needs a RETAINING RINGS-C):PAPER FEED ROLLER:FEED	U006_S007	163	1			RD0BX054 SET[F] AF030173 , AF032098	
					AF031098	(needs a RETAINING RINGS-C):PAPER FEED ROLLER:FEED	U006_S008	163	1				
					AF031098	(needs a RETAINING RINGS-C):PAPER FEED ROLLER:FEED	U006_S006	163	1				
202403-12	2403Modification	-			AF032098	(needs a RETAINING RINGS-C):PAPER FEED ROLLER:SEPARATE	U006_S007	164	1			RD0BX054 SET[F] AF030173 , AF031098	
					AF032098	(needs a RETAINING RINGS-C):PAPER FEED ROLLER:SEPARATE	U006_S008	164	1				
					AF032098	(needs a RETAINING RINGS-C):PAPER FEED ROLLER:SEPARATE	U006_S006	164	1				
202402-01	2402Modification	-	D2703383	SEAL:CASE:TONER BANK:REAR	D0BX3383	SEAL:CASE:TONER BANK:REAR	U007_S001	94	1	O/O			
							U007_S002	94	1				
202401-01	2401Modification	-	D0BX5401	(NA/EU/AA/TWN/KOR):PCB:BICU:ASS'Y:(PCB11)	D0BX5451	(CHN):PCB:BICU:ASS'Y:(PCB11)	U019	73	1	X/O			
							D0BX5401	(NA/EU/AA/TWN/KOR):PCB:BICU:ASS'Y:(PCB11)	D0BX5451				

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		KOR):PCB:BICU: ASS'Y:(PCB11)		ASS'Y:(PCB11)							
			D0BX5401	(NA/EU/AA/TWN/ KOR):PCB:BICU: ASS'Y:(PCB11)	D0BX5451	(CHN):PCB:BICU: ASS'Y:(PCB11)	U019	73	1	X/O			
202401-02	2401Modification	-	D0BX5405	PCB:IOB:(PCB26)	D0BX5455	PCB:IOB:(PCB26)	U018	54	1	X/O			
			D0BX5405	PCB:IOB:(PCB26)	D0BX5455	PCB:IOB:(PCB26)	U018	54	1	X/O			
202312-01	2312Modification	-	D1795922	BRACKET:POWE R SUPPLY CORD :INLET:NOISE FIL TER	D0EZ5922	BRACKET:POWE R SUPPLY CORD :INLET:NOISE FIL TER	U018	53	1	O/O			
			D1795922	BRACKET:POWE R SUPPLY CORD :INLET:NOISE FIL TER	D0EZ5922	BRACKET:POWE R SUPPLY CORD :INLET:NOISE FIL TER	U018	53	1	O/O			
202312-02	2312Modification	-			M0B17073	TENSION SPRIN G:DC STEPPER MOTOR:SHADIN G	U016_S001	93	1				For the cut-in seri al number, see R D0BX053
202312-03	2312Modification	-			M0B17073	TENSION SPRIN G:DC STEPPER MOTOR:SHADIN G	U016_S002	93	1				For the cut-in seri al number, see R D0BX053
202312-04	2312Modification	-	D1797082	BRACKET:DC ST EPPER MOTOR: DUPLEX:RIGHT	D0BX4682	BRACKET:DC ST EPPER MT:DUPL EX:RIGHT:	U016_S002	89	1	X/O			For the cut-in seri al number, see R D0BX053
202312-05	2312Modification	-	D1797081	BRACKET:DC ST EPPER MOTOR: DUPLEX:LEFT	D0BX4670	BRACKET:DC ST EPPER MOTOR: DUPLEX:LEFT	U016_S001	88	1	X/O			For the cut-in seri al number, see R D0BX053
202312-06	2312Modification	-			D0BX4683	TIGHTENER:BRA	U016_S002	90	1				For the cut-in seri

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				CKET:DC STEPPER MOTOR							al number, see RD0BX053
202312-07	2312Modification	-	11050511	HARNESS CLAMP - LWS-0306ZC	11050758	CLAMP:LWSM-0306A	U016_S001	86	1	X/O			For the cut-in serial number, see RD0BX053
202312-08	2312Modification	-	11050511	HARNESS CLAMP - LWS-0306ZC	11050758	CLAMP:LWSM-0306A	U016_S002	86	1	X/O			For the cut-in serial number, see RD0BX053
202312-09	2312Modification	-			09514008N	SCREW:POLISHED ROUND:M4X8	U016_S002	85	1				For the cut-in serial number, see RD0BX053
					09514008N	SCREW:POLISHED ROUND:M4X8	U016_S002	85	1				
					09514008N	SCREW:POLISHED ROUND:M4X8	U016_S002	85	1				
202312-10	2312Modification	A	D5163823	TIMING BELT:60S2M146	B8304263	TIMING BELT - 60S2M140	U016	87	1	X/O		For the replacement procedure from the Old to the New, see RD0BX053	For the cut-in serial number, see RD0BX053
202312-11	2312Modification	-			D0BX7038	DC STEPPER MOTOR:DUPLEX:RIGHT:ASS'Y	U016_S002	92	1			For the replacement procedure from the Old to the New, see RD0BX053	For the cut-in serial number, see RD0BX053
202312-12	2312Modification	A			D0BX7037	DC STEPPER MOTOR:DUPLEX:LEFT:ASS'Y	U016_S001	91	1			For the replacement procedure from the Old to the New, see RD0BX053	For the cut-in serial number, see RD0BX053
202311-01	2311Modification	-	D0596646	INNER COVER:TANDEM LCT:LEFT	D0EZ6646	INNER COVER:TANDEM LCT:LEFT	U006	554	1	O/O			
202311-02	2311Modification	-	D3EK5650	HARNESS:CONT	D3EK5640	HARNESS:CONT	B3(3/12)		1	X/O			



## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		ACT IMAGE SENSOR:IMAGE DATA		ACT IMAGE SENSOR:IMAGE DATA:ASS'Y							
202311-03	2311Modification	-	D7315300	HARNESS:INTERFACE:ASS'Y	D7315200	HARNESS:INTERFACE:ASS'Y	A2(3/12)		1	X/O			
202310-01	2310Modification	-	07200030E	RETAINING RING - M3			U014_S001	12	1				
202310-02	2310Modification	-	03603006N	SCREW - M3X6			U014_S001	5	1				
202310-03	2310Modification	-			11050760	CLAMP:LWSM-0511A	U006	68	1				
					11050760	CLAMP:LWSM-0511A	U006	68	1				
202310-04	2310Modification	-	11050516	CLAMP	11050760	CLAMP:LWSM-0511A	U006	68	1	O/O			
					11050760	CLAMP:LWSM-0511A	U006	68	1	O/O			
					11050760	CLAMP:LWSM-0511A	U006	68	1	O/O			
					11050760	CLAMP:LWSM-0511A	U006	68	1	O/O			
202310-05	2310Modification	-			D0746283	(Set part number: D1796280):SHIELD:GUIDE PLATE:ENTRANCE:LOWER	U011_S001	71	2			Set part number:D1796280	
202310-06	2310Modification	-	11050534	CLAMP	11050759	CLAMP:LWSM-0605A	U005_S001	3	7	O/O			
202310-07	2310Modification	-	11050489	HARNESS CLAMP - LWS 1316	11050764	CLAMP:LWS-1316A	U005_S001	4	2	O/O			
202309-01	2309Modification	-	D1792255	CHARGE CORO	D0BX2255	CHARGE CORO	U008_S001	147	1	O/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		NA		NA							
202307-01	2307Modification	-			AX400250	HEATER:230V:9 W:THERMOFUSE	U024	1	1				
202307-02	2307Modification	-			11050511	HARNESS CLAMP P - LWS-0306ZC	U011	16	1				
					11050511	HARNESS CLAMP P - LWS-0306ZC	U011	16	1				
202304-01	2304Modification	-	D0742542	DECAL:GRIP	AA003057	DECAL:GRIP:LONG:PP	U008_S002_S001	146	1	O/O			
			D0742542	DECAL:GRIP	AA003057	DECAL:GRIP:LONG:PP	U008_S002_S001	146	1	O/O			
202304-02	2304Modification	-	D1363692	DECAL:COLLECTION BOTTLE:GRIP:UPPER			U012_S002	47	1				
202304-03	2304Modification	-	D0742541	DECAL:ARROW LABEL			U008_S003	39	1				
202303-01	2303Modification	-	D1792237	HOLDER:MOTOR:CHARGE	M0EDF101	HOLDER:MOTOR:CHARGE	U008	145	1	O/O			
202302-01	2302Modification	-			D0BX5399	HARNESS:MAIN:FUSING:LOWER DRAWER:SERVICE PARTS	E4(2/12)		1				
202302-02	2302Modification	-			D0BX5398	HARNESS:MAIN:FUSING:UPPER DRAWER:SERVICE PARTS	B4(2/12)		1				
202302-03	2302Modification	-			D0BX5397	HARNESS:MAIN:DRB:DRAWER:SERVICE PARTS	E2(11/12)		1				
202302-04	2302Modification	-			11034750	CONNECTOR:39	A7(6/12)		1				

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				R-RWZV-K2GG-P 2(LF)(SN)							
202302-05	2302Modification	-			11034749	CONNECTOR:39 P-RWZV-K4GG-P 2(LF)(SN)	A7(6/12)		1				
202302-06	2302Modification	A			D0BX1527	CUSHION:DOOR: FRONT RIGHT	U001	108	2				
202302-07	2302Modification	A			D0BX1511	HOLDER:CUSHI ON:DOOR:FRON T RIGHT	U001	107	2				
202301-01	2301Modification	-			AF030173	(EPDM):(needs a RETAINING RING S-C):(For using st andard paper and paper with a high ash content):PAP ER FEED ROLLE R:PICKUP	U006_S008	551	1				
					AF030173	(EPDM):(needs a RETAINING RING S-C):(For using st andard paper and paper with a high ash content):PAP ER FEED ROLLE R:PICKUP	U006_S007	551	1				
					AF030173	(EPDM):(needs a RETAINING RING S-C):(For using st andard paper and	U006_S006	551	1				

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				paper with a high ash content):PAPER FEED ROLLER:PICKUP							
202301-02	2301Modification	-	M0777429	BALL BEARING:REGISTRATION:DRIVEN:REAR	M0EB4671	RADIAL BALL BEARING:REGISTRATION:DRIVEN:REAR	U006	553	1	O/O			
202301-03	2301Modification	-	M0777428	BALL BEARING:REGISTRATION:DRIVEN:FRONT	M0EB4670	RADIAL BALL BEARING:REGISTRATION:DRIVEN:FRONT	U006	552	1	O/O			
202301-04	2301Modification	-	AA043328	TIMING BELT:40S2M130	07922065C	SYNCHRONOUS BELT:40S2M130:CR	U003_S001_S002	303	1	O/O			
202212-01	2212Mod1fication	-	M2051682	DOOR CATCH:FRONT	M0EB7982	DOOR CATCH:FRONT	U001	106	1	O/O			
			M2051682	DOOR CATCH:FRONT	M0EB7982	DOOR CATCH:FRONT	U001	106	1	O/O			
202212-02	2212Mod1fication	-			11035446	CONNECTOR:33P-RWZV-K4GG(LF)(SN)	A9(5/12)		1				
202212-03	2212Mod1fication	-			11035445	CONNECTOR:33R-RWZV-K2GG(LF)(SN)	A2(9/12)		1				
202212-04	2212Mod1fication	-			11035444	CONNECTOR:25R-RWZV-K2GG(LF)(SN)	C6(6/12)		1				
202212-05	2212Mod1fication	-			11035443	CONNECTOR:25P-RWZV-K4GG(L	C7(6/12)		1				

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				F)(SN)							
202210-01	2210Modification	-	AX400194	HEATER - 230V/9W:(HT12/HT13)	AX400275	HEATER:230V:9W:(HT12/HT13)	U009_S001	133	2	O/O			
202210-02	2210Modification	-			D2585718	HEAT SINKER:JX2:SOC:FAN	U019_S007	72	1				
					D2585718	HEAT SINKER:JX2:SOC:FAN	U019_S004	72	1				
					D2585718	HEAT SINKER:JX2:SOC:FAN	U019_S001	72	1				
202210-03	2210Modification	-	AH012042	CASTER:1470N:BB	AH012031	CASTER:1470N	U021	99	6	O/O			
202210-04	2210Modification	-	D3AZ4720	PRESSURE PLATE:ASS'Y	D3AZ4730	PRESSURE PLATE:ASS'Y	U003_S001_S003	302	1	O/O			
202210-05	2210Modification	-	AA043685	SYNCHRONOUS BELT:40S2M258	07922129C	SYNCHRONOUS BELT:40S2M258:CR	U003_S001	301	1	O/O			
202209-01	2209Modification	-			D0BX4181	HOLDER:HEATER:HEAT ROLLER:FRONT:PEEN	U014_S001	170	1				
202209-02	2209Modification	-			11034750	CONNECTOR:39R-RWZV-K2GG-P2(LF)(SN)	C2(9/12)		1				
202209-03	2209Modification	-			11034749	CONNECTOR:39P-RWZV-K4GG-P2(LF)(SN)	C9(5/12)		1				
202208-01	2208Modification	-	D0BX5622	(Pro 8320S):(NA/EU/AA/TWN/KOR):PCB:SERVICE:CTL:(PCB17)	D0BX5625	(Pro 8320S):(CHN):PCB:SERVICE:CTL:(PCB17)	U019_S001	71	1	X/O			
202208-02	2208Modification	-	D0BX5621	(Pro 8310S):(NA/	D0BX5624	(Pro 8310S):(CHN	U019_S004	70	1	X/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		EU/AA/TWN/KOR ):PCB:SERVICE: CTL:(PCB17)		):PCB:SERVICE: CTL:(PCB17)							
202208-03	2208Modification	-	D0BX5620	(Pro 8300S):(NA/ EU/AA/TWN/KOR ):PCB:SERVICE: CTL:(PCB17)	D0BX5623	(Pro 8300S):(CHN ):PCB:SERVICE: CTL:(PCB17)	U019_S007	69	1	X/O			
202208-04	2208Modification	-	D6831451	HOLDER:FEELE R:APS	D3FF1451	HOLDER:FEELE R:APS	U003_S001	300	1	O/O			
202207-01	2207Modification	-	GW020024	PHOTOINTERRU PTOR:LG2A24BL 1:GF:(SEN3/SEN 21/SEN35/SEN36 /SEN37/SEN38/S EN39/SEN40/SE N41/SEN42/SEN4 3/SEN44/SEN45/ SEN46/SEN47/SE N48/SEN51/SEN5 3/SEN54/SEN60/ SEN61/SEN62/SE N71/SEN72/SEN8 1/SEN82/SEN89/ SEN90/SEN91/SE N104)	GW020026	PHOTOINTERRU PTOR_	U006	550	1	O/O			
			GW020024	PHOTOINTERRU PTOR:LG2A24BL 1:GF:(SEN3/SEN 21/SEN35/SEN36 /SEN37/SEN38/S	GW020026	PHOTOINTERRU PTOR_	U006	550	1	O/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		EN39/SEN40/SEN41/SEN42/SEN43/SEN44/SEN45/SEN46/SEN47/SEN48/SEN51/SEN53/SEN54/SEN60/SEN61/SEN62/SEN71/SEN72/SEN81/SEN82/SEN89/SEN90/SEN91/SEN104)									
			GW020024	PHOTOINTERRUPTOR:LG2A24BL1:GF:(SEN3/SEN21/SEN35/SEN36/SEN37/SEN38/SEN39/SEN40/SEN41/SEN42/SEN43/SEN44/SEN45/SEN46/SEN47/SEN48/SEN51/SEN53/SEN54/SEN60/SEN61/SEN62/SEN71/SEN72/SEN81/SEN82/SEN89/SEN90/SEN91/SEN104)	GW020026	PHOTOINTERRUPTOR_	U006_S012	550	1	O/O			
			GW020024	PHOTOINTERRUPTOR:LG2A24BL1:GF:(SEN3/SEN	GW020026	PHOTOINTERRUPTOR_	U006_S012	550	1	O/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		21/SEN35/SEN36 /SEN37/SEN38/S EN39/SEN40/SE N41/SEN42/SEN4 3/SEN44/SEN45/ SEN46/SEN47/SE N48/SEN51/SEN5 3/SEN54/SEN60/ SEN61/SEN62/SE N71/SEN72/SEN8 1/SEN82/SEN89/ SEN90/SEN91/SE N104)									
			GW020024	PHOTOINTERRU PTOR:LG2A24BL 1:GF:(SEN3/SEN 21/SEN35/SEN36 /SEN37/SEN38/S EN39/SEN40/SE N41/SEN42/SEN4 3/SEN44/SEN45/ SEN46/SEN47/SE N48/SEN51/SEN5 3/SEN54/SEN60/ SEN61/SEN62/SE N71/SEN72/SEN8 1/SEN82/SEN89/ SEN90/SEN91/SE N104)	GW020026	PHOTOINTERRU PTOR_	U006_S012	550	1	O/O			
			GW020024	PHOTOINTERRU	GW020026	PHOTOINTERRU	U006_S012	550	1	O/O			



## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		PTOR:LG2A24BL 1:GF:(SEN3/SEN 21/SEN35/SEN36 /SEN37/SEN38/S EN39/SEN40/SE N41/SEN42/SEN4 3/SEN44/SEN45/ SEN46/SEN47/SE N48/SEN51/SEN5 3/SEN54/SEN60/ SEN61/SEN62/SE N71/SEN72/SEN8 1/SEN82/SEN89/ SEN90/SEN91/SE N104)		PTOR_							
			GW020024	PHOTOINTERRU PTOR:LG2A24BL 1:GF:(SEN3/SEN 21/SEN35/SEN36 /SEN37/SEN38/S EN39/SEN40/SE N41/SEN42/SEN4 3/SEN44/SEN45/ SEN46/SEN47/SE N48/SEN51/SEN5 3/SEN54/SEN60/ SEN61/SEN62/SE N71/SEN72/SEN8 1/SEN82/SEN89/ SEN90/SEN91/SE	GW020026	PHOTOINTERRU PTOR_	U006_S012	550	1	O/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		N104)									
			GW020024	PHOTOINTERRU PTOR:LG2A24BL 1:GF:(SEN3/SEN 21/SEN35/SEN36 /SEN37/SEN38/S EN39/SEN40/SE N41/SEN42/SEN4 3/SEN44/SEN45/ SEN46/SEN47/SE N48/SEN51/SEN5 3/SEN54/SEN60/ SEN61/SEN62/SE N71/SEN72/SEN8 1/SEN82/SEN89/ SEN90/SEN91/SE N104)	GW020026	PHOTOINTERRU PTOR_	U006_S012	550	1	O/O			
			GW020024	PHOTOINTERRU PTOR:LG2A24BL 1:GF:(SEN3/SEN 21/SEN35/SEN36 /SEN37/SEN38/S EN39/SEN40/SE N41/SEN42/SEN4 3/SEN44/SEN45/ SEN46/SEN47/SE N48/SEN51/SEN5 3/SEN54/SEN60/ SEN61/SEN62/SE N71/SEN72/SEN8	GW020026	PHOTOINTERRU PTOR_	U006_S012	550	1	O/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		1/SEN82/SEN89/ SEN90/SEN91/SE N104)									
			GW020024	PHOTOINTERRU PTOR:LG2A24BL 1:GF:(SEN3/SEN 21/SEN35/SEN36 /SEN37/SEN38/S EN39/SEN40/SE N41/SEN42/SEN4 3/SEN44/SEN45/ SEN46/SEN47/SE N48/SEN51/SEN5 3/SEN54/SEN60/ SEN61/SEN62/SE N71/SEN72/SEN8 1/SEN82/SEN89/ SEN90/SEN91/SE N104)	GW020026	PHOTOINTERRU PTOR_	U006_S012	550	1	O/O			
			GW020024	PHOTOINTERRU PTOR:LG2A24BL 1:GF:(SEN3/SEN 21/SEN35/SEN36 /SEN37/SEN38/S EN39/SEN40/SE N41/SEN42/SEN4 3/SEN44/SEN45/ SEN46/SEN47/SE N48/SEN51/SEN5 3/SEN54/SEN60/ SEN61/SEN62/SE N71/SEN72/SEN8 1/SEN82/SEN89/ SEN90/SEN91/SE N104)	GW020026	PHOTOINTERRU PTOR_	U006_S012	550	1	O/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		SEN61/SEN62/SEN71/SEN72/SEN81/SEN82/SEN89/SEN90/SEN91/SEN104)									
202206-01	2206Modification	-			D1791119	STAY:MAIN:RIGHT UPPER	U021	98	1				
202206-02	2206Modification	-	D5433635	GEAR:ROLLER:SCANNING:BEHIND	D3FF3635	GEAR:ROLLER:SCANNING:BEHIND	U003_S001_S009	299	1	O/O			
202206-03	2206Modification	-	D0BX4018	(EU/AA/TWN/KOR/CHN):FUSING UNIT:220V:ASS'Y	D0BX4008	(EU/AA/TWN/KOR/CHN):FUSING UNIT:220V:ASS'Y	U014_S001	169	1	X/O			
202206-04	2206Modification	B			AF031140	(EPDM):(needs a RETAINING RING S-C):(For using paper with a high ash content):PAPER FEED ROLLER:FEED	U006_S008	548	1			SET[B] D0592620 , AF032140	
					AF031140	(EPDM):(needs a RETAINING RING S-C):(For using paper with a high ash content):PAPER FEED ROLLER:FEED	U006_S007	548	1				
					AF031140	(EPDM):(needs a RETAINING RING S-C):(For using p	U006_S006	548	1				

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
						aper with a high ash content):PAPER FEED ROLLER: FEED							
202206-05	2206Modification	B			AF032140	(EPDM):(needs a RETAINING RING S-C):(For using paper with a high ash content):PAPER FEED ROLLER: SEPARATE	U006_S008	549	1			SET[B] D0592620 , AF031140	
					AF032140	(EPDM):(needs a RETAINING RING S-C):(For using paper with a high ash content):PAPER FEED ROLLER: SEPARATE	U006_S007	549	1				
					AF032140	(EPDM):(needs a RETAINING RING S-C):(For using paper with a high ash content):PAPER FEED ROLLER: SEPARATE	U006_S006	549	1				
202205-01	2205Modification	-			D4573963	CUSHION:COVER:GUIDE PLATE	U006_S013	547	1				
202202-01	2202Modification	-	D3B02510	GUIDE PLATE:PAPER FEED:LOWER:ASSY	D3FF2510	GUIDE PLATE:PAPER FEED:LOWER:ASSY	U003_S001_S001	298	1	O/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
202201-01	2201Modification	-			D3FF2515	SHEET:ENTRANCE:REVERSE ROLLER	U003_S001_S001	297	1				
202111-01	2111 Modification	-	D1796411	SEAL:TONER OUTLET SUB-UNIT	D0BX6411	SEAL:TONER OUTLET SUB-UNIT	U017_S001	71	1	O/O			
202111-02	2111 Modification	-	D0746450	COATING BAR:ASS'Y	D0BX6450	COATING BAR:ASS'Y	U010_S001_S001	63	1	X/O			
202111-03	2111 Modification	-			D0BX4040	LEVER:PRESSURE:REAR:INNER:PEEN	U014_S001	168	1				
202110-01	2110 Modification	-	D1796310	SEPARATION CORONA:ASS'Y	D0BX6310	SEPARATION CORONA:ASS'Y	U011_S001_S001	70	1	O/O			
202110-02	2110 Modification	-	D0746446	BRUSH:APPLY:BELT CLEANING	D0BX6446	BRUSH:APPLY:BELT CLEANING	U010_S001	62	1	X/O			
202110-03	2110 Modification	-			D0BX2624	SPACER:SHIFT:FRONT	U006	545	1				
202110-04	2110 Modification	-			D0BX2625	SPACER:SHIFT:INNER BACK	U006	546	1				
202109-01	2109 Modification	-	D0BX6400	BELT CLEANING:ASS'Y	D0BX6401	BELT CLEANING:ASS'Y	U010_S001	60	1	X/O			
202109-02	2109 Modification	-	D0746455	COIL SPRING:COATING BAR	D0BX6455	COIL SPRING:COATING BAR	U010_S001_S001	61	1	X/O			
202108-01	2108 Modification	-	AA043976	TIMING BELT:40S2M142	AA043725	TIMING BELT:40S2M142	U009_S001	132	1	O/O			
202108-02	2108 Modification	-	AA043627	TIMING BELT - B40S2M148	07922074C	SYNCHRONOUS BELT:40S2M148:CR	U006	544	2	O/O			
202106-01	2106 Modification	-	B7003305	TIMING BELT:B40S2M152	07922076C	SYNCHRONOUS BELT:40S2M152:CR	U003_S001	296	1	O/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
202106-02	2106 Modification	-			D0BX5733	(EU[Pro 8310/8320]/AA[Pro 8310/8320]/CHN):PCB:MAIN:COM:ASS'Y:(PCB13)	U002_S001	19	1				
202106-03	2106 Modification	-			D0BX3306	TONER SUPPLY UNIT:TONER BOTTLE:DRIVE UNIT:ASS'Y	U007_S001	93	1				
							U007_S002	93	1				
202105-01	2105 Modification	A	07200030E	RETAINING RING - M3	07200040E	RETAINING RING - M4	U012_S004	11	1	X/O			
202105-02	2105 Modification	A	B1202063	BUSHING - 4MM	07413506	BALL BEARING - 6X12X4 MM	U012	66	1	X/O			
202105-03	2105 Modification	A	D1796521	BRACKET:TONE R OUTLET SUB-UNIT:VERTICAL TRANSPORT:LOWER	D0BX6521	BRACKET:TONE R OUTLET SUB-UNIT:VERTICAL TRANSPORT:LOWER	U012	67	1	X/O			
202105-04	2105 Modification	A	D1796528	TONER OUTLET SUB-UNIT:VERTICAL TRANSPORT:MAIN:ASS'Y	D0BX6528	TONER OUTLET SUB-UNIT:VERTICAL TRANSPORT:MAIN:ASS'Y	U012_S004	68	1	X/O			
202105-05	2105 Modification	A	D1796552	TRANSPORT SCREW:TONER OUTLET SUB-UNIT:LOWER:ASS'Y	D0BX6552	TRANSPORT SCREW:TONER OUTLET SUB-UNIT:LOWER:ASS'Y	U012_S004	69	1	X/O			
202105-06	2105 Modification	-	AA043339	TIMING BELT:PA PER EXIT:40S2M122	07922061C	SYNCHRONOUS BELT:40S2M122:CR	U003_S001	291	1	O/O			
202105-07	2105 Modification	-	AA043632	TIMING BELT - 4	07922063C	SYNCHRONOUS	U003_S001	292	1	O/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		0S2M126		BELT:40S2M126: CR							
202105-08	2105 Modification	-	AA043681	SYNCHRONOUS BELT:40S2M108	07922054C	SYNCHRONOUS BELT:40S2M108: CR	U003_S001	290	1	O/O			
202105-09	2105 Modification	-	AA043694	SYNCHRONOUS BELT:B40S2M20 2	07922101C	SYNCHRONOUS BELT:40S2M202: CR	U003_S001	295	1	O/O			
202105-10	2105 Modification	-	AA043710	SYNCHRONOUS BELT:40S2M158	07922079C	SYNCHRONOUS BELT:40S2M158: CR	U003_S001	293	1	O/O			
202105-11	2105 Modification	-	M3644131	TIMING BELT:B4 0S2M160	07922080C	SYNCHRONOUS BELT:40S2M160: CR	U003_S001	294	1	O/O			
202102-01	2102 Modification	-	AA000291	DECAL:POSITIO NING DISPLAY:S CREW:PP	AA000290	DECAL:POSITIO NING DISPLAY:S CREW:PET	U011	69	1	O/O			
			AA000291	DECAL:POSITIO NING DISPLAY:S CREW:PP	AA000290	DECAL:POSITIO NING DISPLAY:S CREW:PET	U011	69	1	O/O			
			AA000291	DECAL:POSITIO NING DISPLAY:S CREW:PP	AA000290	DECAL:POSITIO NING DISPLAY:S CREW:PET	U006_S008	543	1	O/O			
			AA000291	DECAL:POSITIO NING DISPLAY:S CREW:PP	AA000290	DECAL:POSITIO NING DISPLAY:S CREW:PET	U006_S007	543	1	O/O			
			AA000291	DECAL:POSITIO NING DISPLAY:S CREW:PP	AA000290	DECAL:POSITIO NING DISPLAY:S CREW:PET	U006_S006	543	1	O/O			
202102-02	2102 Modification	-			D1791134	HEXAGON HEAD	U021	97	4				



## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				BOLT:M20X60							
202012-01	2012 Modification	-	D0BX6889	FILTER:MAIN:EX HAUST:RIGHT	D1796889	FILTER:MAIN:EX HAUST:RIGHT	U020	115	2	O/O			
202011-01	2011 Modification	-	D0BX1516	COVER:MAIN:RE AR:PEEN	D0BX1427	COVER:MAIN:RE AR:SUB-ASS'Y	U001_S003	105	1	O/O			
			D0BX1535	COVER:REAR LO WER:PEEN									
202011-02	2011 Modification	-			D0A57797	SD-CARD:SP:BA TCH:TOOL:ASS'Y	SPECIAL T OOLS	19	1				
202010-01	2010 Modification	-	G1784636	TIMING BELT:S2 M134_67	AA043726	SYNCHRONOUS BELT:60S2M134	U013	31	1	O/O			
202010-02	2010 Modification	-	AF031098	(needs a RETAINI NG RINGS-C):PA PER FEED ROLL ER:FEED	D0BX2982	PAPER FEED RO LLER:FEED:ASS' Y	U006_S008	541	1	O/O			
			U006_S007	541	1								
202010-03	2010 Modification	-	AF032098	(needs a RETAINI NG RINGS-C):PA PER FEED ROLL ER:SEPARATE	D0BX2992	PAPER FEED RO LLER:SEPARATE :ASS'Y	U006_S006	542	1	O/O			
							U006_S007	542	1				
							U006_S008	542	1				
202010-04	2010 Modification	-			D0BX9902	CAP:USB:MICRO -B	U002	17	1				
202009-01	2009 Modification	-	AF030072	PAPER FEED RO LLER:PICKUP	D0BX2972	PAPER FEED RO LLER:PICKUP:AS S'Y	U006_S006	540	1	X/O			
							U006_S007	540	1				
							U006_S008	540	1				
202009-02	2009 Modification	A	D0746144	BRACKET:INTER MEDIATE TRANS	D0A56044	BRACKET:INTER MEDIATE TRANS	U009_S001	130	1	X/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
				FER:FRONT		FER:FRONT							
202009-03	2009 Modification	A	D0746145	BRACKET:INTER MEDIATE TRANS FER:REAR	D0A56045	BRACKET:INTER MEDIATE TRANS FER:REAR	U009_S001	131	1	X/O			
202008-01	2008 Modification	A	AA143520	SHOULDER SCR EW - M3	03603006N	SCREW - M3X6	U014_S001	5	1	X/O			
			AA143520	SHOULDER SCR EW - M3	03603006N	SCREW - M3X6	U014_S001	5	1	X/O			
202008-02	2008 Modification	A	D0BX4263	COVER:FUSING UNIT:FRONT:LO WER	D0BX4280	COVER:FUSING UNIT:FRONT:LO WER	U014_S001 _S006	167	1	X/X			
202006-01	2006 Modification	-	D6832233	BRACKET:PAPE R FEED BELT	D3FF2233	BRACKET:PAPE R FEED BELT	U003_S001 _S002	287	1	X/O			
202006-02	2006 Modification	-	D6830360	GUIDE:EXIT:LOW ER:ASS'Y	D6830361	GUIDE:EXIT:LOW ER:ASS'Y	U003_S001 _S009	288	1	X/O			
202006-03	2006 Modification	-	D6833350	GUIDE PLATE:S CANNING	D7313390	GUIDE PLATE:S CANNING:CONT ACT:0.6MM:PEE N	U003_S001	289	1	X/O			
202006-04	2006 Modification	-	D0742685	SYNCHRONOUS BELT:B80S2M19 0	AA043727	SYNCHRONOUS BELT:80S2M190	U006	537	1	O/O			
202006-05	2006 Modification	-			D2702743	HOLDER:SHAFT: ARM	U006	538	1				
202006-06	2006 Modification	-			D2702744	BRACKET:HOLD ER:SHAFT	U006	539	1				
202005-01	2005 Modification	-			B1406226	HEAT SINK:HEAT ER:LOWER:ASS' Y	U006_S014	533	1				
202005-02	2005 Modification	-			D0747681	HEAT SINK:HEAT	U006_S015	534	1				

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				ER:UPPER:ASS'Y							
202004-01	2004 Modification	-	M2057305	REGISTRATION ROLLER:GATE:ASS'Y	D2702602	REGISTRATION ROLLER:GATE:ASS'Y	U006_S002	532	1	X/O			
202004-02	2004 Modification	-	D3B02200	SHAFT:SEPARATION:ASS'Y	D3B02202	SHAFT:SEPARATION:ASS'Y	U003_S001_S002	285	1	O/O			
202004-03	2004 Modification	-	D6833641	GUIDE:CONTACT IMAGE SENSOR:EXIT:LOWER:ASS'Y	D6833646	GUIDE:CONTACT IMAGE SENSOR:EXIT:LOWER:ASS'Y	U003_S001_S009_S001	286	1	X/O			
202003-02	2003 Modification	-	AA043608	TIMING BELT:40 S2M184	AA043731	TIMING BELT:40 S2M184	U015	159	1	O/O			
202003-03	2003 Modification	-	AA043647	TIMING BELT:60 S2M188	AA043737	TIMING BELT:60 S2M188	U006	531	1	O/O			
202003-04	2003 Modification	-	AW020207	PHOTOINTERRUPTOR:FLAT:PITCH2MM:M4:(SEN107)	AW020249	PHOTOINTERRUPTOR:FLAT:PITCH2MM:M4:(SEN107)	U021	96	1	O/O			
202003-05	2003 Modification	-			AX440346	HEATER:HEAT ROLLER:227V:1070WX3:(HT1)	U014_S001	165	1				
202002-01	2002 Modification	-	D1796786	GUIDE PLATE:VERTICAL TRANSPORT:F2	D0BX6786	GUIDE PLATE:VERTICAL TRANSPORT:F2:PEEN	U006	530	1	X/O			
202002-02	2002 Modification	-			AA144200	ADJUSTING SCREW:SEPARATION SUB-UNIT	U014_S001	163	3				
202001-01	2001 Modification	-	D0BX5614	(Pro 8310S):PCB:SERVICE:CTL:(PCB17)	D0BX5621	(Pro 8310S):(NA/EU/AA/TWN/KOR):PCB:SERVICE:	U019	66	1	O/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				CTL:(PCB17)							
201912-01	1912 Modification	-	D0BX5613	(Pro 8300S):PCB:SERVICE:CTL:(PCB17)	D0BX5620	(Pro 8300S):(NA/EU/AA/TWN/KOR):PCB:SERVICE:CTL:(PCB17)	U019	65	1	O/O			
201911-02	1911 Modification	-			D3FF6071	DECAL:CAUTION:ORIGINAL:PICK-UP PAPER JAM	U003_S001_S002	284	1				
201910-01	1910 Modification	-	AZ240309	POWER SUPPLY UNIT:ECO:456.4W:(PCB28)	AZ240355	POWER SUPPLY UNIT:ECO:(PCB28)	U019	63	3	X/O			
201910-02	1910 Modification	-	AZ240311	POWER SUPPLY UNIT:FW:446.4W:(PCB29)	AZ240356	POWER SUPPLY UNIT:FW:(PCB29)	U019	64	3	X/O			
201909-01	1909 Modification	-	D0BX5615	(Pro 8320S):PCB:SERVICE:CTL:(PCB17)	D0BX5622	(Pro 8320S):(NA/EU/AA/TWN/KOR):PCB:SERVICE:CTL:(PCB17)	U019	62	1	O/O			
201909-02	1909 Modification	-	D0747389	DECAL:PAPER SET DIRECTION:TANDEM LCT:LEFT	D2707389	DECAL:PAPER SET DIRECTION:TANDEM LCT:LEFT	U006	528	1	O/O			
201907-01	1907 Modification	-			D0BX1465	BRACKET:KEY COUNTER	U021	95	1				
201907-02	1907 Modification	-			D1791316	JOINT:DRIVE:FUSING	U017_S002	70	1				
201907-03	1907 Modification	-			D3FF2851	SENSOR COVER:PHOTOINTERRUPTOR	U003_S001	282	1				
201907-04	1907 Modification	-			D3FF2852	COVER:SENSOR	U003_S001	283	1				

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201907-08	1907 Modification	-	D0BX4245	STAY:STRIPPER PLATE:PEEN			U014_S001 _S005	103	1				
201907-09	1907 Modification	-			D0BX7662	ACCESSORY:CO VER:SIDE:RIGHT :ASS'Y	U022	53	3				
201907-10	1907 Modification	-			D2585715	CABLE:HDD:SAT A:2CON_POWER _3P	U019	61	3				
201904-01	1904 Modification	-	B6522215	GUIDE:PAPER F EED BELT:FRON T	D3FF2219	GUIDE:PAPER F EED BELT:FRON T	U003_S001 _S002	111	1	O/O			
201904-02	1904 Modification	-	11050758	CLAMP:LWSM-03 06A	11050511	HARNESS CLAM P - LWS-0306ZC	U004	12	1	X/O			
			11050758	CLAMP:LWSM-03 06A	11050511	HARNESS CLAM P - LWS-0306ZC	U004	12	1	X/O			
			11050758	CLAMP:LWSM-03 06A	11050511	HARNESS CLAM P - LWS-0306ZC	U004	12	1	X/O			
			11050758	CLAMP:LWSM-03 06A	11050511	HARNESS CLAM P - LWS-0306ZC	U004	12	1	X/O			
			11050758	CLAMP:LWSM-03 06A	11050511	HARNESS CLAM P - LWS-0306ZC	U004	12	1	X/O			
			11050758	CLAMP:LWSM-03 06A	11050511	HARNESS CLAM P - LWS-0306ZC	U004	12	1	X/O			
			11050758	CLAMP:LWSM-03 06A	11050511	HARNESS CLAM P - LWS-0306ZC	U004	12	1	X/O			
			11050758	CLAMP:LWSM-03 06A	11050511	HARNESS CLAM P - LWS-0306ZC	U004	12	1	X/O			
			11050758	CLAMP:LWSM-03 06A	11050511	HARNESS CLAM P - LWS-0306ZC	U004	12	1	X/O			
			11050758	CLAMP:LWSM-03 06A	11050511	HARNESS CLAM P - LWS-0306ZC	U004	12	1	X/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		06A		P - LWS-0306ZC							
			11050758	CLAMP:LWSM-0306A	11050511	HARNESS CLAMP - LWS-0306ZC	U004	12	1	X/O			
			11050758	CLAMP:LWSM-0306A	11050511	HARNESS CLAMP - LWS-0306ZC	U004	12	1	X/O			
			11050758	CLAMP:LWSM-0306A	11050511	HARNESS CLAMP - LWS-0306ZC	U004	12	1	X/O			
			11050758	CLAMP:LWSM-0306A	11050511	HARNESS CLAMP - LWS-0306ZC	U004	12	1	X/O			
			11050758	CLAMP:LWSM-0306A	11050511	HARNESS CLAMP - LWS-0306ZC	U004	12	1	X/O			
			11050758	CLAMP:LWSM-0306A	11050511	HARNESS CLAMP - LWS-0306ZC	U004	12	1	X/O			
			11050758	CLAMP:LWSM-0306A	11050511	HARNESS CLAMP - LWS-0306ZC	U004	12	1	X/O			
			11050758	CLAMP:LWSM-0306A	11050511	HARNESS CLAMP - LWS-0306ZC	U004	12	1	X/O			
201904-03	1904 Modification	-			D0BX3862	SUPPORTING PLATE:VACUUM	U013	29	1				
201904-04	1904 Modification	-			D1793865	BRACKET:SENSOR:VACUUM	U013	30	1				
201904-05	1904 Modification	-	04513006N	TAPPING SCREW - 3X6	03603006N	SCREW - M3X6	U006	8	1	X/O			

