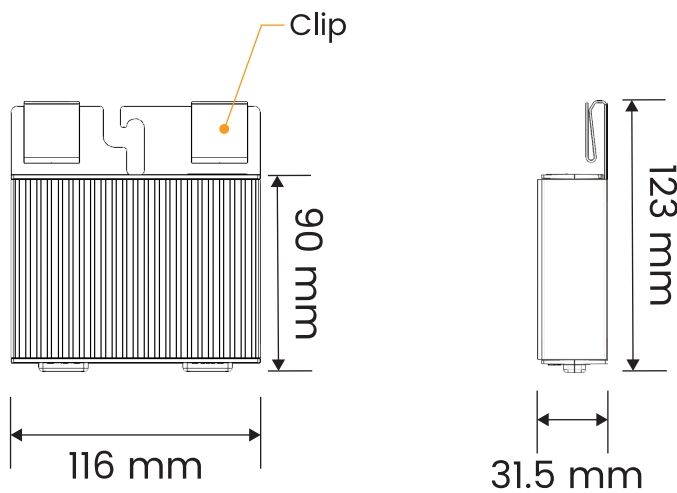


Smart Optimizer SUNGO iOPT 800W & Data Gateway SUNGO GTC Quick Installation Guide

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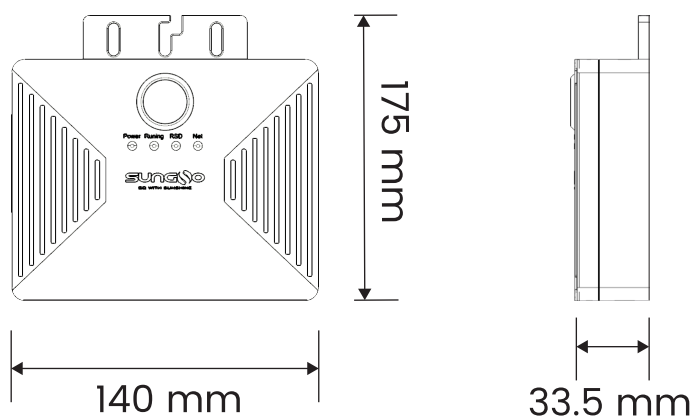
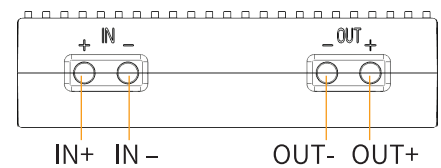
1 Product Overview



Model Description

SUNGO iOPT 800W
-Smart PV Optimizer
-Maximum Input Power 800W

Interface definition



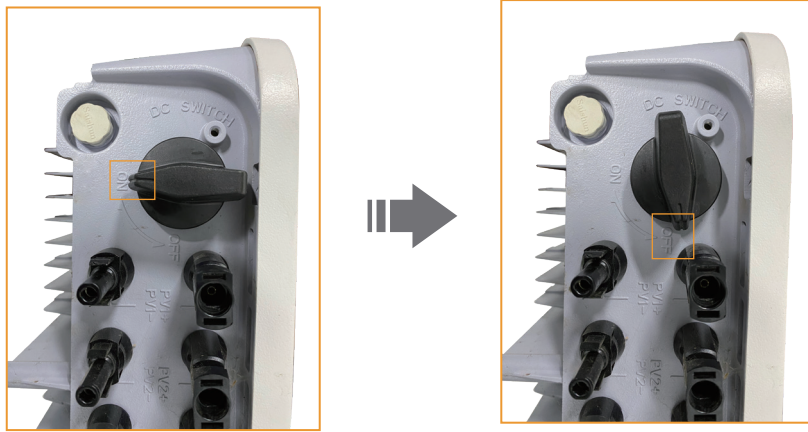
Model Description

SUNGO GTC
-Data Gateway

2 Install the Intelligent Optimizer iOPT

Step 1.

Before installing the optimizer, make sure the inverter is stopped (DC switch placed in OFF) and disconnect the inverter from the module array.



DC switch Placement in OFF position Schematic

Step 2.

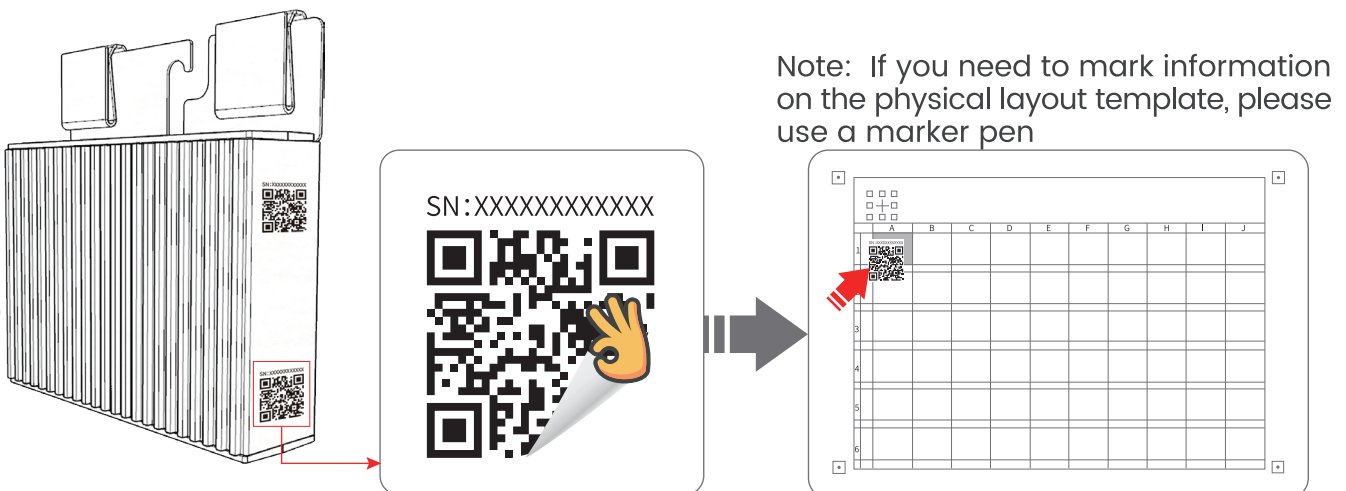
Plan the optimizer installation location properly to ensure proper connection of cables between the optimizer, components, and neighboring optimizers.

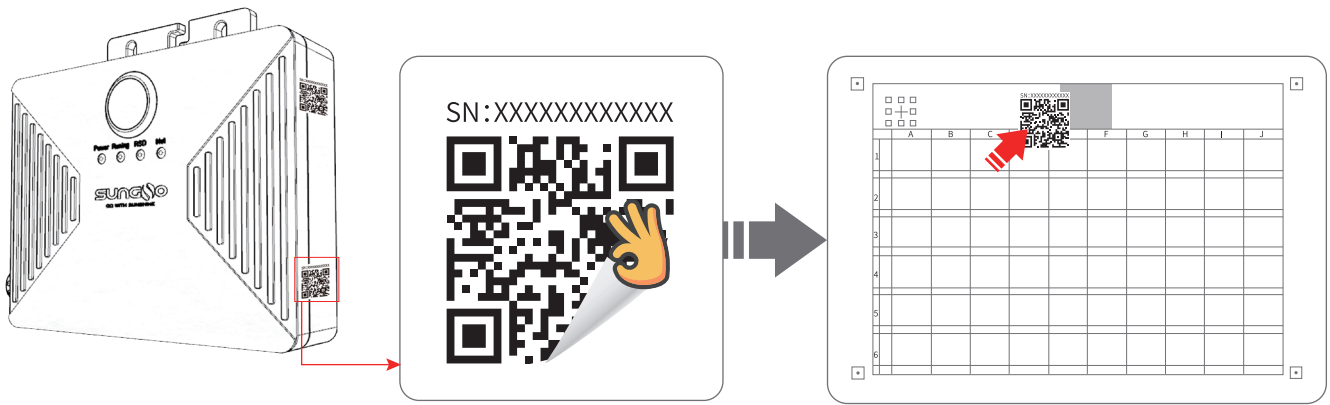
Optimizer IN+: 200mm exposed IN-: 1100mm exposed OUT+ /OUT-: 750mm

Step 3.

After confirming the installation location of the optimizer and data gateway (Stay close to the strings and away from the inverter), start installing the optimizer and data gateway. At the same time remove the SN label and paste it to the physical layout template.

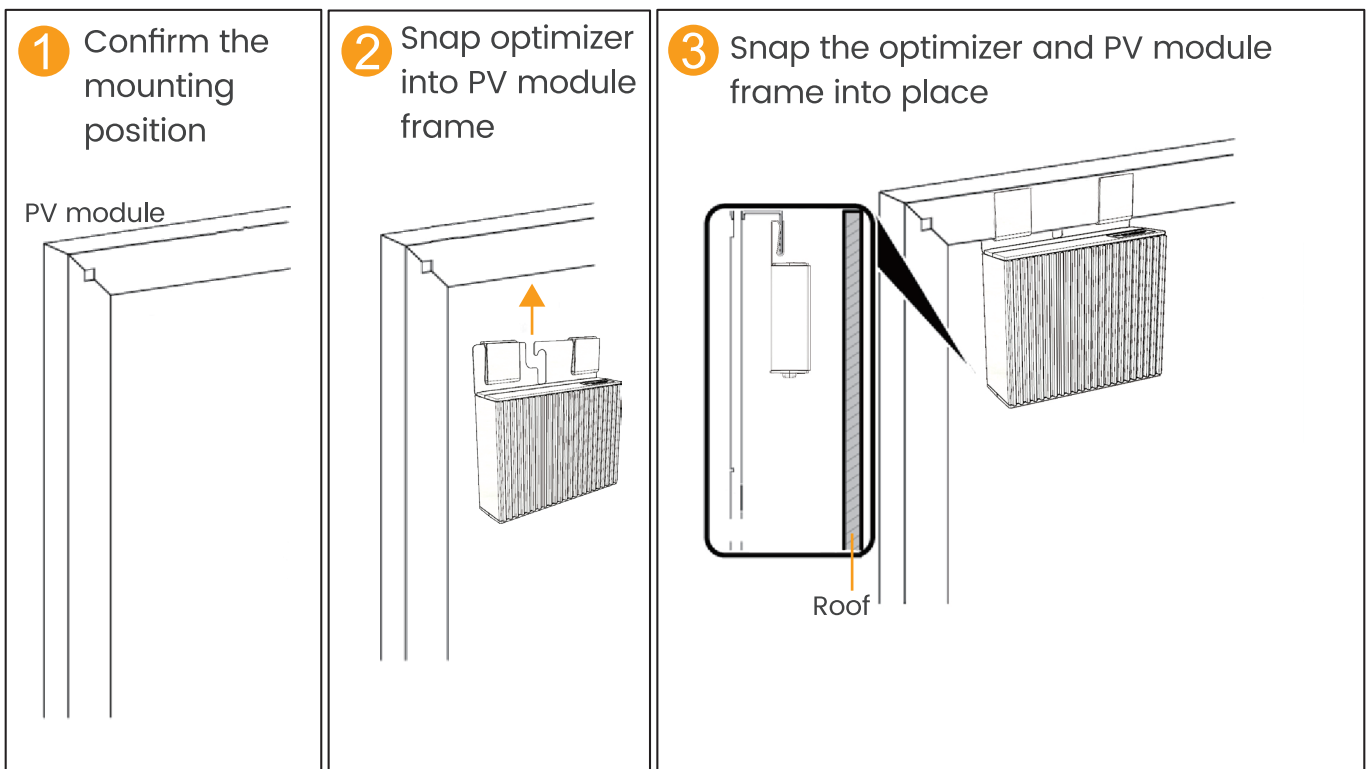
The optimizer must do the physical location layout, so that when the optimizer location fails, you can find the faulty optimizer location according to the physical location layout diagram to facilitate the replacement of the optimizer.





Step 4.

Mounting the optimizer to the PV panel bezel after removing the SN label - backside mounting.



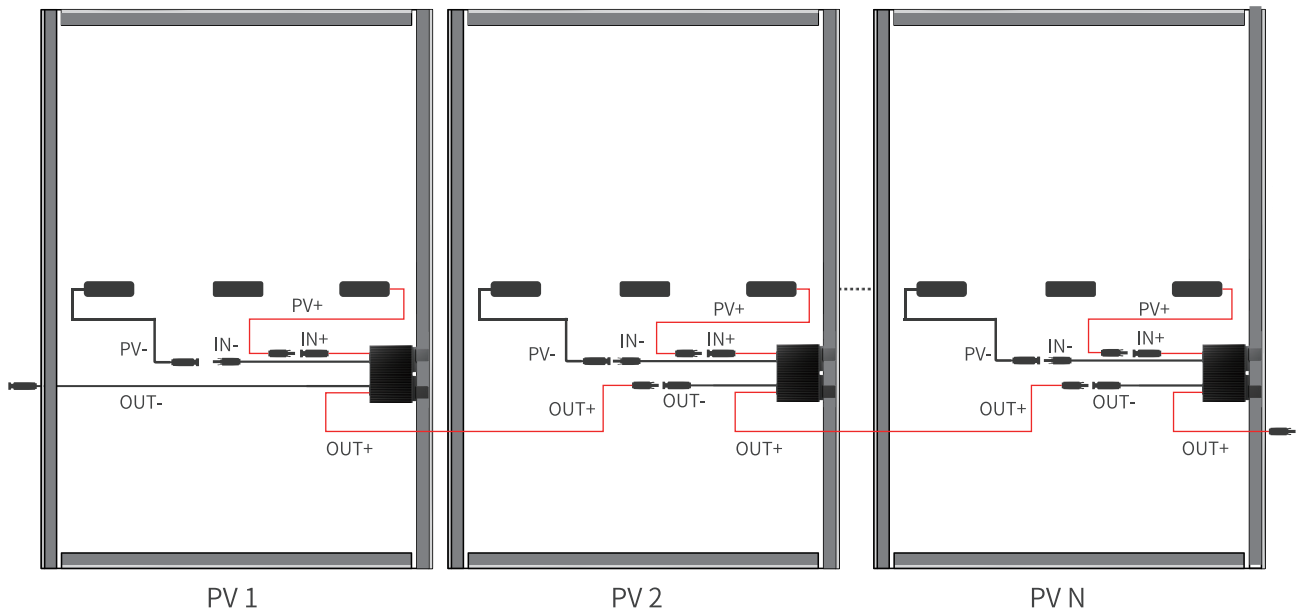
Attach the optimizer to the outer frame on the back of the PV through the clips and snap the clips completely into the frame to complete the installation.

3 Smart Optimizer iOPT Cable Connections

Step 1.

- Install the optimizer cable as shown below, otherwise the optimizer or the PV module may be damaged.

1. Connect the IN+ and IN- of the optimizer to the positive and negative terminals of the PV panel junction box correspondingly.
2. Connect OUT+ of the first optimizer to OUT- of the next optimizer.
3. Connect the cables of the other optimizers sequentially according to steps 1 and 2.



⚠ Caution!

In installation

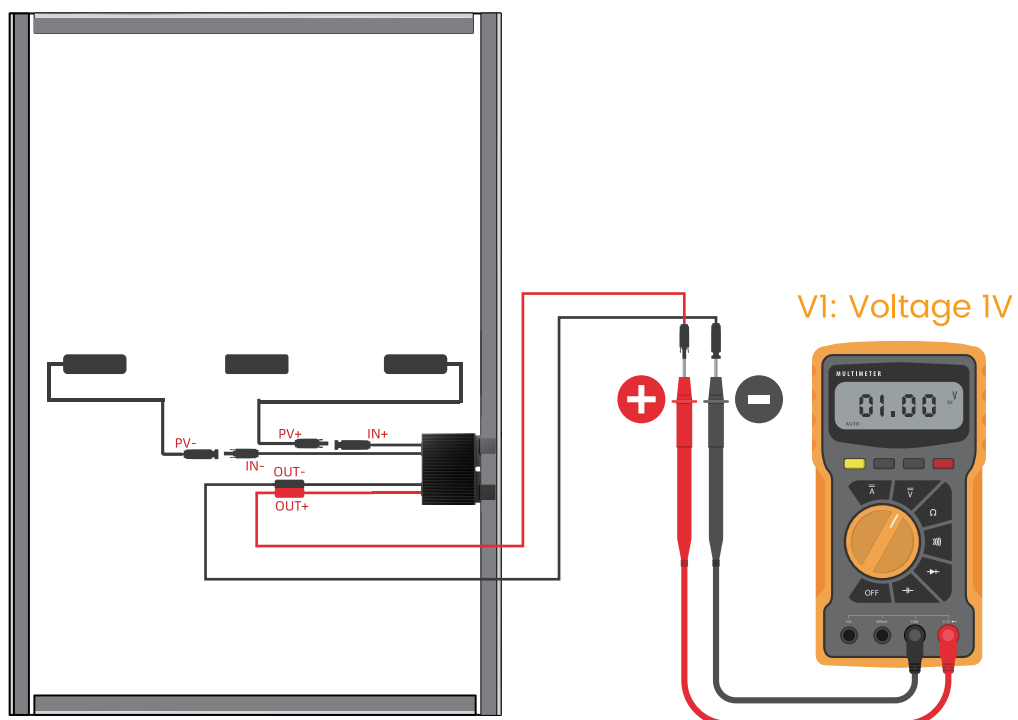
Input cables of PV optimizer MUST be connected first, output cables of PV optimizer should be connected second.

In disassembly

Output cables of PV optimizer MUST be disconnected first, input cables of PV optimizer should be disconnected second.

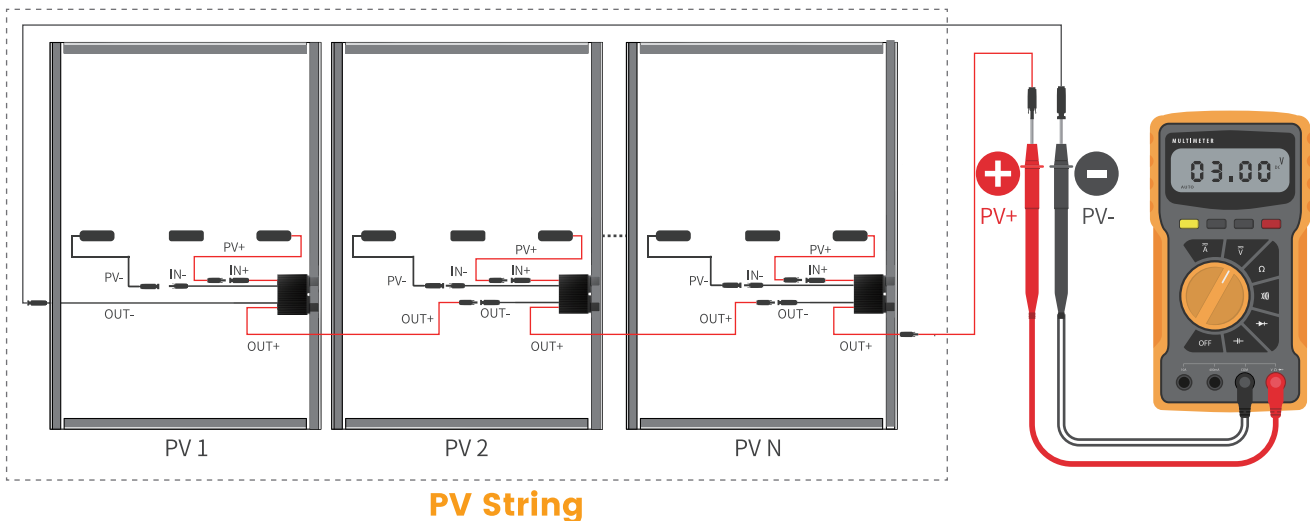
Step 2. Optimizer Detection

1. Connect the optimizer input (IN) to the pv junction box.
2. Use the positive pen of the multimeter to connect the positive output of the optimizer, and the negative to connect the negative output, and check the output voltage of a single optimizer.



Voltage	Reason	Solve suggestion
$0.9V \leq V1 \leq 1.1V$	Optimizer normal	—
$V1 > 1.1V$	Optimizer fault	Replacement optimizer
$V1 < 0.9V$	<ul style="list-style-type: none"> Weak light optimizer input is not connected The optimizer is wired incorrectly Optimizer fault 	<ol style="list-style-type: none"> Voltage is measured when light is sufficient. Connect the optimizer input cable Adjust the optimizer cable connection and connect the optimizer input cable to the PV module output If the voltage is still abnormal, replace the optimizer
$V1 \approx -1V$	The multimeter pen is reversed	Multimeter pen positive and negative exchange

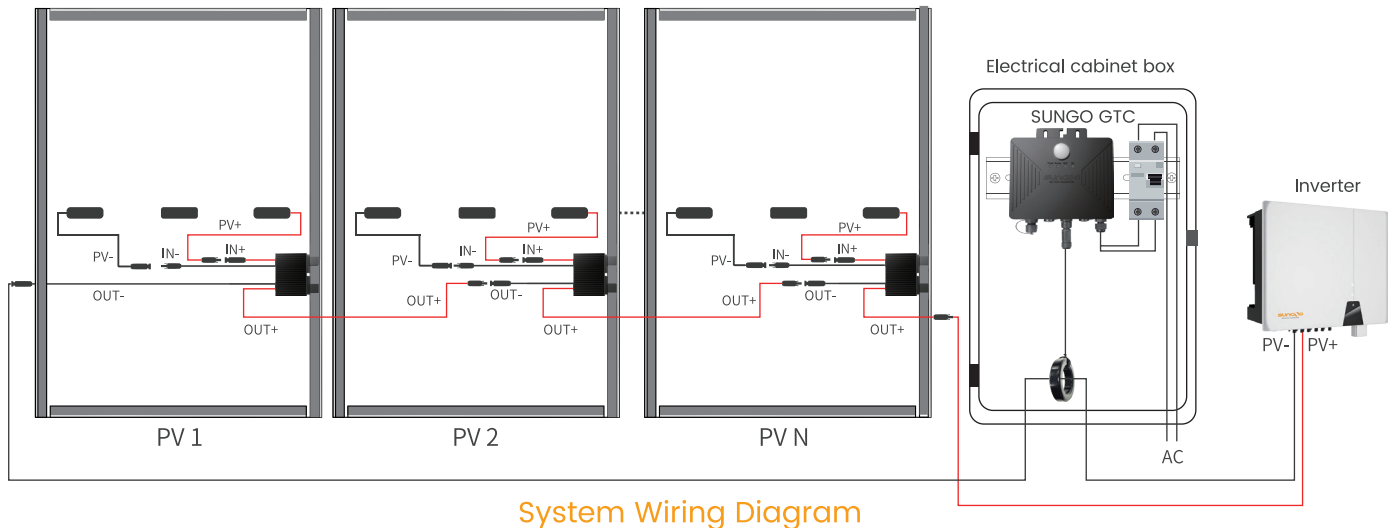
3. After confirming that the optimizer and the input cable are properly connected, connect the optimizer output cable. When the light is sufficient, the voltage of the photovoltaic string is measured.



Voltage	Reason	Solve suggestion
The string voltage is 0	<ul style="list-style-type: none"> PV module strings have open circuit The cables are not in the same string 	<ol style="list-style-type: none"> Check whether the group string is open circuit faulty Connect the strings cables correctly
The string voltage is negative	<ul style="list-style-type: none"> The multimeter pen is reversed The label on the cable is incorrect 	<ol style="list-style-type: none"> Multimeter pen positive and negative exchange Make proper cable labels
The string voltage is less than the number of optimizers	<ul style="list-style-type: none"> Some optimizer input missed connections Some optimizer outputs miss connections Some optimizer outputs are connected opposite 	Check whether the PV modules and strings cables are correctly connected
The string voltage is greater than the number of optimizers	<ul style="list-style-type: none"> The actual number of optimizers in the group string is greater than the expected number The photovoltaic panel is not connected to the optimizer, and is directly connected to the group string 	<ol style="list-style-type: none"> Check that the number of optimizers in the group string is correct Check whether the PV modules and series cables are correctly connected

4 Installing the GTC and connecting the strings to the inverter

1. install the GTC into the electrical cabinet box near the inverter (Plastic electric cabinet box is required, which does not affect the WIFI signal).
2. connect the OUT+ of the last optimizer to the PV+ of the inverter.
3. Connect the OUT- of the first optimizer to the PV- of the inverter through the magnetic ring of the GTC.
4. After confirming that the connection is correct GTC connects the MCB and then connects it to the AC.



- Check that the structural mounts are secure and that all screws are tightened.
- Check that all cables are connected with the correct polarity and that the connections are firm and reliable to ensure that there are no short circuits.

5 System power-up and product management

Step 1. Turn on the inverter

Confirm that the system is connected correctly, the inverter DC switch is ON, and the inverter is turned on.

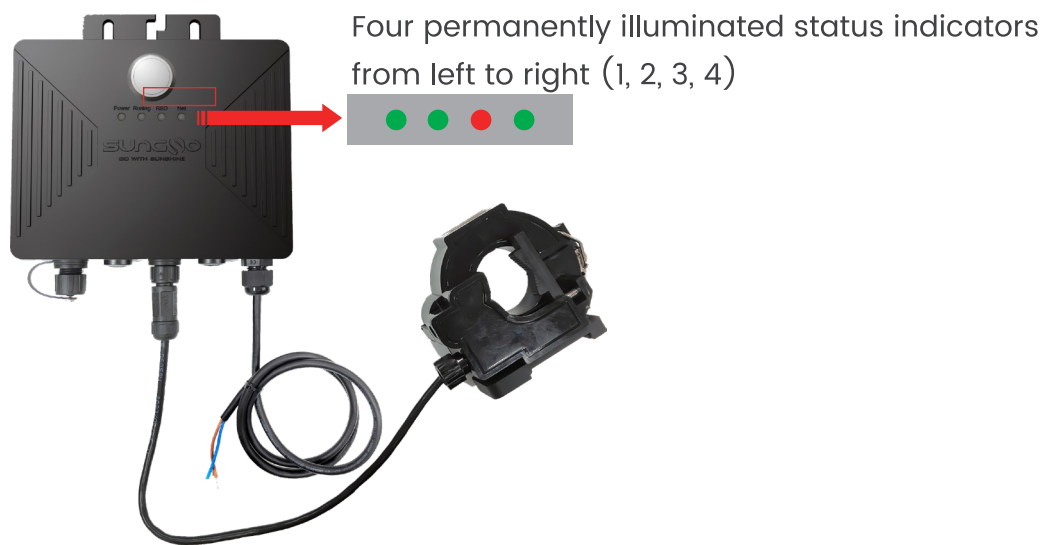
Step 2. Connecting the data gateway to a power source

Connect the data gateway to 90~264V AC power supply. Ensure that the power indicator green light is always on, and the running indicator green light is also always on. Check whether the inverter is working normally.

Step 3. Optimizer Management

Search Optimizer self-test and indicator status

Press the center button to allow the Running light to illuminate normally. Let the Rapid Shutdown (RSD) go out for an extended period. After 5 seconds, press and hold the button. After a few seconds, the GT enters the self-test mode, and when the 2, 3, 4, indicator light flashes back and forth, release the button. Wait for about 10 minutes until the Running indicator light flashes, indicating a successful self-test. Press the button again to make the Running indicator light continuously on, confirming that the optimizer is operating normally. If the 3 indicator lights are blinking, it signifies a test failure. In such a case, please check the connections and rerun the test. If the test fails three times, kindly contact the relevant technical personnel.



Note: Indicator status indicates

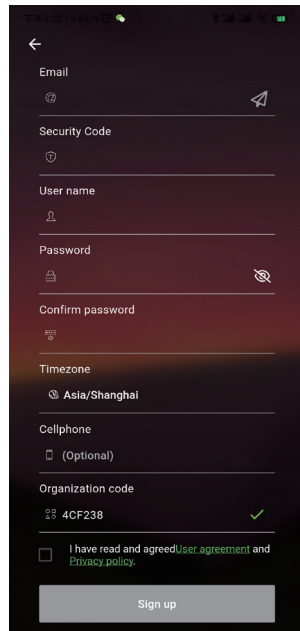
1, 2, 4 Indicator status schematic: ● Indicates normally lit ● Indicates extinguished ● Indicates blinking	
3 Indicator status schematic: ● Indicates normally lit ● Indicates extinguished ● Indicates blinking	
<p>None of the four indicator lights are lit Wrong or faulty circuit connection</p>	<p>1 on 2 off 3 on 4 on Turn off the optimizer, the network is connected normally</p>
<p>1, 2 on 3, 4 off Start optimizer, network not connected</p>	<p>1 on 2 blinking 3 blinking 4 blinking Search Optimizer self-test</p>
<p>1, 2 on 3 off 4 on Start the optimizer, the network is connected normally</p>	<p>1 on 2Blinking 3on 4 on or off Search Optimizer self-test successful</p>
<p>1 on 2 off 3 on 4 off Optimizer off, network not connected</p>	<p>1 on 2 off 3 blinking 4 on or off Search Optimizer self-test failed</p>

Step 4. GTC entry whitelisting

*Please refer to the whitelist entry document for details.

6 GTC distribution network

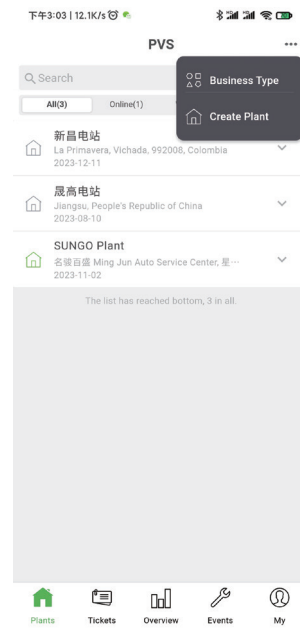
Step 1. Download APP and register account



Scan the QR code to download APP

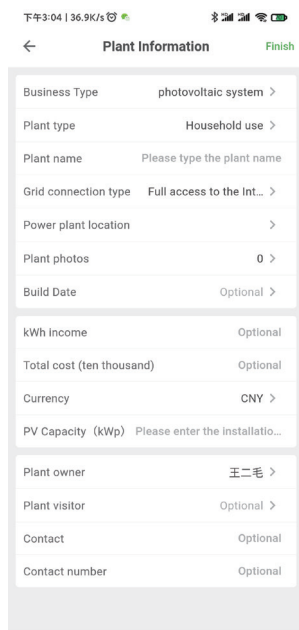
Open the APP to register an account

Step 2. Creation of PV power plants



Click on the top right corner to create a power station

Step 3. Fill in the power station information



Step 4. Sweeping Code Collection Data Gateway



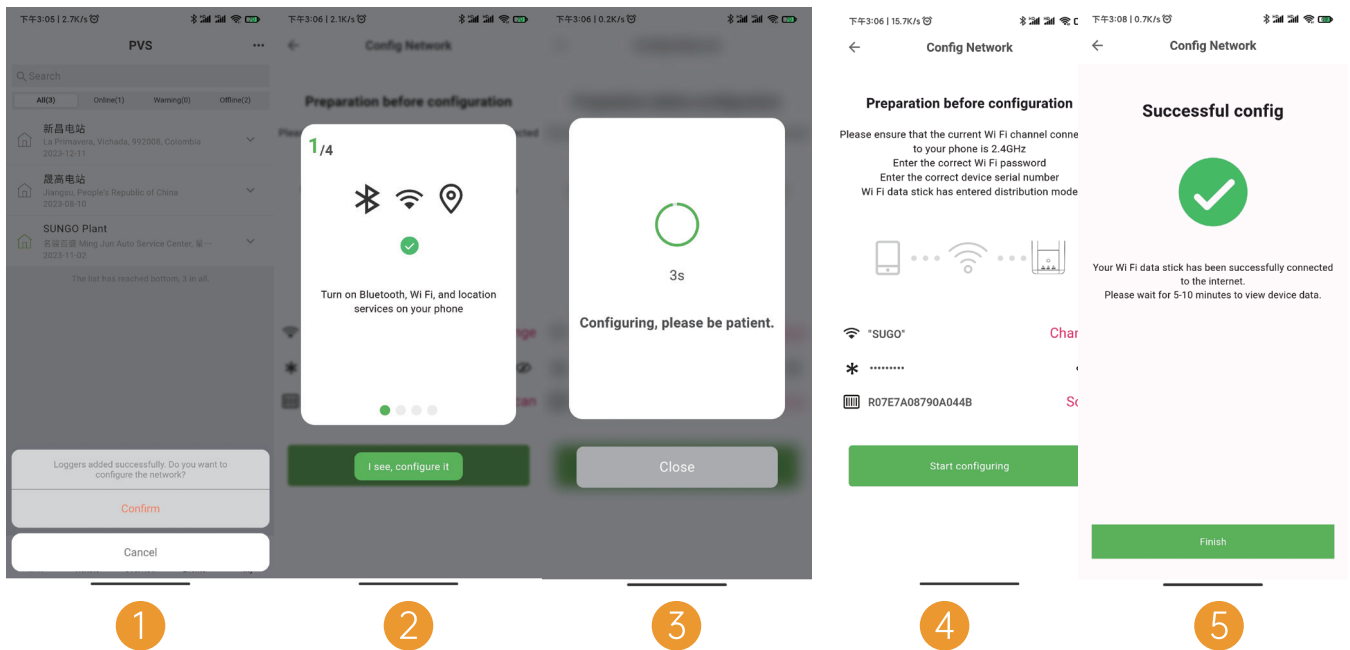
WiFi Serial Number:
XXXXXXXXXXXXXXXXXX



Example of QR code on the left side of GT

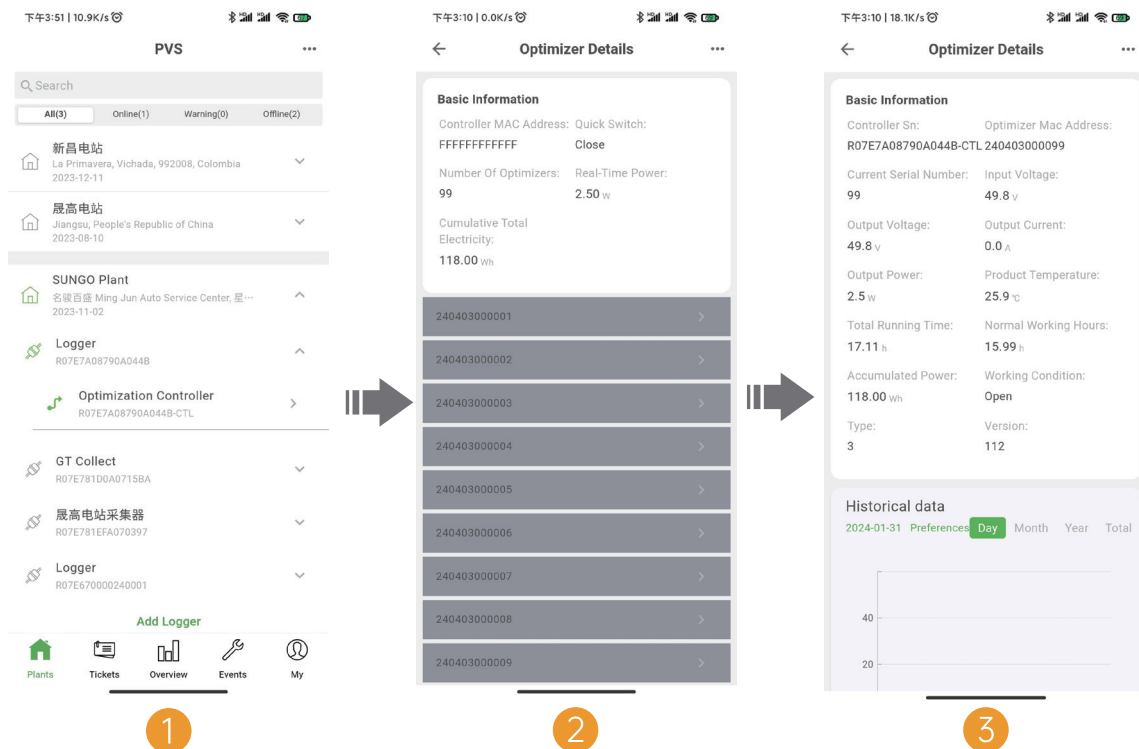
Click the arrow on the right side of the power station, scroll down, and click 'Add Collector.' Then, scan the WIFI serial number on the left side of the Data Gateway GT by using the QR Code.

Step 5. GTC WIFI Distribution Network



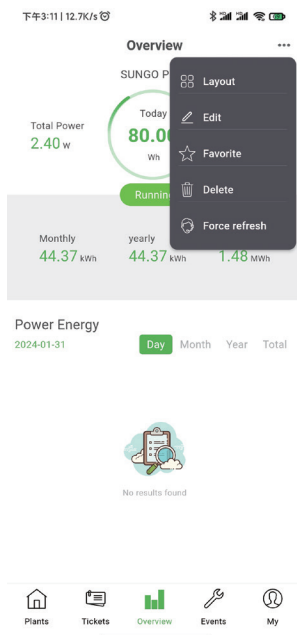
Just follow the instructed process to show the successful distribution of the network.

Step 6. Optimizer Status View



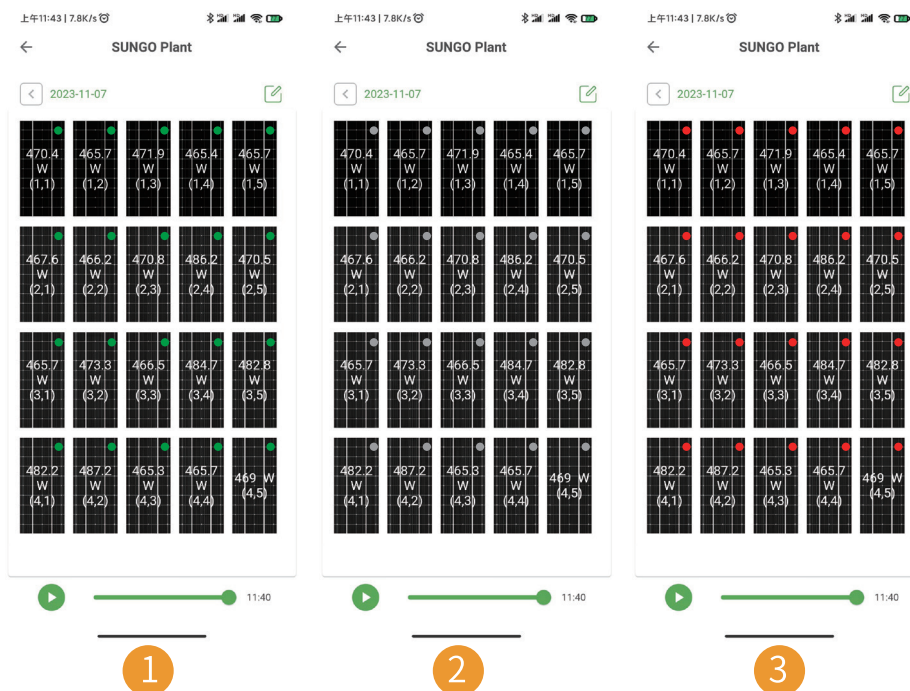
After successful grid distribution, click on the arrow to the right of the power station project until the optimizer controller appears, then click on the optimizer controller, then click on the Optimizer Code to view the optimizer details.

Step 7. Check the status of the power station



Click on APP OVERVIEW, then open the drop-down menu in the upper right corner of the page. Click on the layout to see the status.

After clicking Layout, the status of the power plant is displayed in several states as shown below.



State of affairs	Clarification
Figure 1 - Green circle in the upper right corner	Optimizer is running fine
Figure 2 - Gray circle in the upper right corner	Optimizer is offline, please check that the SN and location information is correct and then search the device again!
Figure 3 - Red circle in the upper right corner	Optimizer failure, need to replace optimizer